

Overview of lecture topics

- Topic 1: Course introduction
- Topic 2: Introduction to frequency domain and Laplace transformation
- Topic 3: Dynamic Behavior of Linear systems
- Topic 4: Frequency Response Analysis and Bode plots
- Topic 5: Mathematical Description of Chemical Systems
- Topic 6: Nonlinear ODE's, Linearity, Linearization Feedback, Stability, Root Locus
- Topic 7: Feedback Controller Design and Bode stability
- Topic 8: Advanced (Enhanced) Process Control

An aerial night photograph of the TU/e campus in Eindhoven, showing several modern glass-walled buildings illuminated from within. The image is overlaid with a semi-transparent red filter. The main title 'Process Dynamics and Process Control' is centered in white text on this red background.

Process Dynamics and Process Control

Topic 3: Dynamic Behaviour of Linear Systems

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Course 6E8X0

Outline

Transfer functions

Linear systems: Some properties

Dynamic Behaviour of Low Order Systems

- First Order Systems
- Integrating Systems (Pure Capacity)
- Second Order Systems
- Lead/Lag Systems

Dynamic Behavior of High Order Systems

Dynamic Behavior of Some Typical Systems

- System With Time Delay
- Inverse Response Systems

Transfer Function Representation of Some Typical Dynamic Systems

First Order Systems:

Example: CSTR,

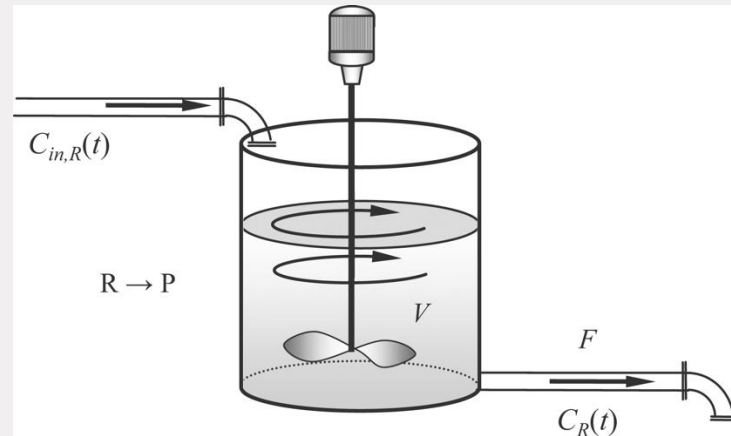
$$\frac{d}{dt} (VC_R) = FC_{in,R} - FC_R - V k_R C_R$$



$$\mathcal{L} \quad C_R(0) = 0$$

$$sVC_R(s) - C_R(0) = FC_{in,R}(s) - FC_R(s) - V k_R C_R(s)$$

$$\left(\frac{V}{V k_r + F} s + 1 \right) C_R(s) = \frac{F}{F + V k_r} C_{R,in}(s) \quad \Rightarrow \quad \frac{C_R(s)}{C_{R,in}(s)} = \frac{\frac{F}{F + V k_r}}{\left(\frac{V}{V k_r + F} s + 1 \right)}$$



An isothermal CSTR

Transfer Function Representation of Some Typical Dynamic Systems

First Order Systems, General Representation:

$$\tau \frac{dy(t)}{dt} = -y(t) + Ku(t)$$

$$(\tau s + 1) Y(s) = KU(s)$$

Transfer Function :

$$\frac{Y(s)}{U(s)} = \frac{K}{\tau s + 1}$$

Gain

Time constant

$$= \frac{\text{Transformed forced function (output)}}{\text{Transformed forcing function (input)}}$$

At zero initial conditions

Transfer Function Representation of Linear Dynamic Systems

Differential Equation:

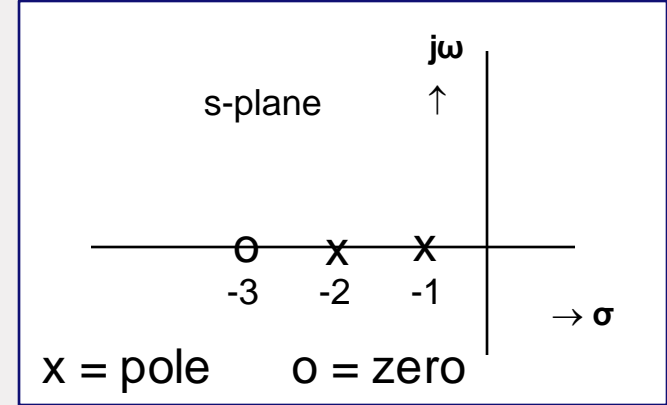
$$\ddot{y}(t) + 3\dot{y}(t) + 2y(t) = \dot{x}(t) + 3x(t) \quad \text{with} \quad \dot{y}(0) = y(0) = x(0) = 0$$

$$\mathcal{L}\{\ddot{y}(t) + 3\dot{y}(t) + 2y(t)\} = \mathcal{L}\{\dot{x}(t) + 3x(t)\}$$

$$Y(s)(s^2 + 3s + 2) = X(s)(s + 3)$$

$$\frac{Y(s)}{X(s)} = \frac{s + 3}{s^2 + 3s + 2}$$

$$H(s) = \frac{s + 3}{(s + 1)(s + 2)}$$



Transfer Function Representation of Linear Dynamic Systems

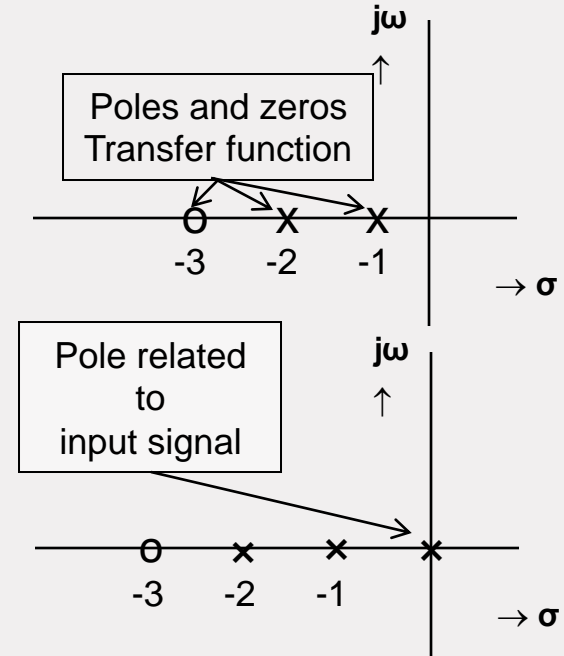
$$H(s) = \frac{s + 3}{(s + 1)(s + 2)}$$

Transfer function

$$Y(s) = H(s)X(s) = \frac{s + 3}{(s + 1)(s + 2)} \frac{1}{s}$$

↓ \mathcal{L}^{-1}

$$y(t) = 1.5U(t) + 0.5e^{-2t} - 2e^{-t}$$



Transfer Function Representation of Linear Dynamic Systems

General Linear Differential Equation:

$$\sum_{i=0}^N a_i \frac{d^i y(t)}{dt^i} = \sum_{j=0}^M b_j \frac{d^j x(t)}{dt^j} \quad i = 0, \dots, N \quad j = 0, \dots, M$$

$$a_N \frac{d^N y}{dt^N} + a_{N-1} \frac{d^{N-1} y}{dt^{N-1}} + \dots + a_1 \frac{dy}{dt} + a_0 y = b_M \frac{d^M x}{dt^M} + b_{M-1} \frac{d^{M-1} x}{dt^{M-1}} + \dots + b_1 \frac{dx}{dt} + b_0 x$$

Laplace transform of DE (all initial conditions are assumed zero)

$$\overbrace{(a_N s^N + a_{N-1} s^{N-1} + \dots + a_1 s + a_0)}^{D(s)} Y(s) = \overbrace{(b_M s^M + b_{M-1} s^{M-1} + \dots + b_1 s + b_0)}^{N(s)} X(s)$$

$$\frac{Y(s)}{X(s)} = H(s) = \frac{N(s)}{D(s)}$$

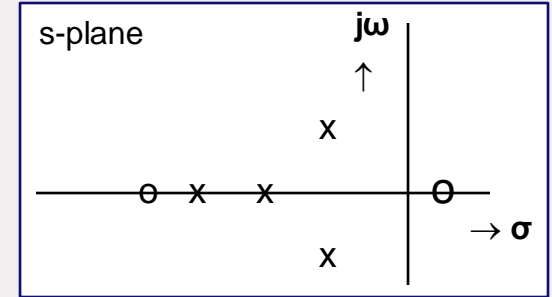
$D(s)$: characteristic equation

Transfer Function Representation of Linear Dynamic Systems

Given a transfer function: $H(s) = \frac{N(s)}{D(s)}$

zeros of $N(s) \Leftrightarrow$ **zeros** of $H(s)$

zeros of $D(s) \Leftrightarrow$ **poles** of $H(s)$



n^{th} order DE $\Leftrightarrow n$ energy containers $\Leftrightarrow n$ integrators in simulation $\Leftrightarrow n^{\text{th}}$ order system
 $\Leftrightarrow n$ poles $\Leftrightarrow n$ roots of characteristic equation

DE has real coefficients (real world!) therefore:

complex poles and zeros appear in conjugate pairs \rightarrow s-plane is symmetrical
around real axis

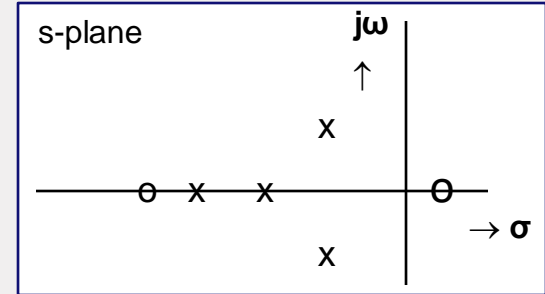
Transfer Function Representation of Linear Dynamic Systems

Given a transfer function: $H(s) = \frac{N(s)}{D(s)}$

$H(s)$ has n poles and m zeros; $n \geq m$

poles in LHP: stable behaviour

poles in RHP: unstable behaviour



Linear systems

differential equation (DE) \Leftrightarrow time domain

$$\ddot{y}(t) + 3\dot{y}(t) + 2y(t) = \dot{x}(t) + 3x(t)$$

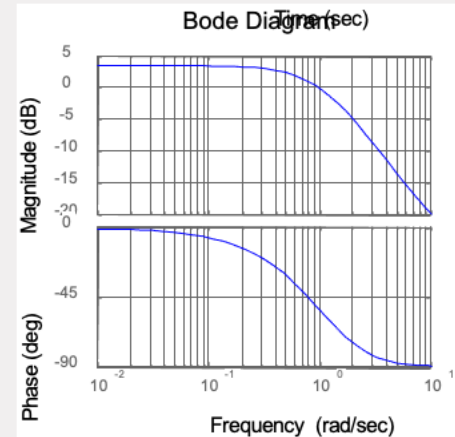
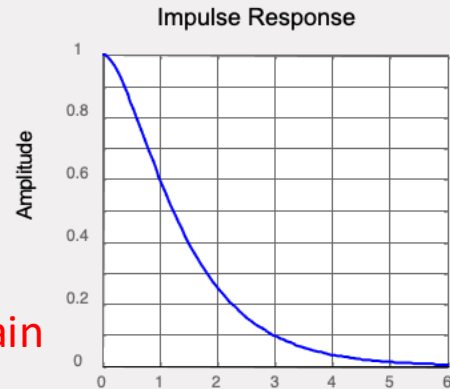
transfer function (TF) \Leftrightarrow complex frequency domain

$$H(s) = \frac{s + 3}{(s + 1)(s + 2)}$$

impulse response (IR) \Leftrightarrow time domain

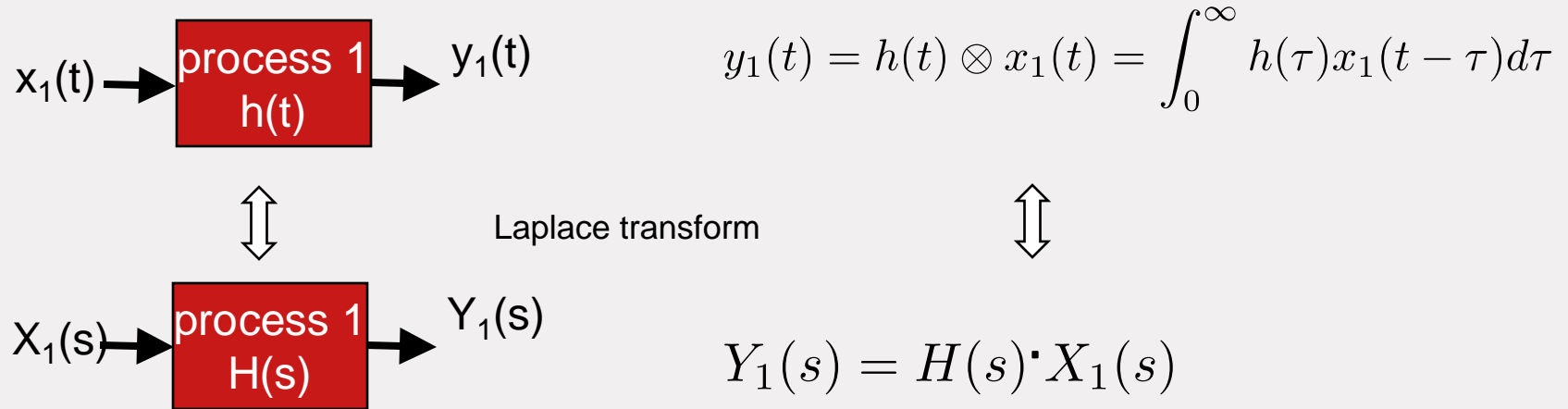
Bode plots (BP)^{*)} \Leftrightarrow frequency domain

^{*)}Bode Plots will be introduced and explained in Lecture 4

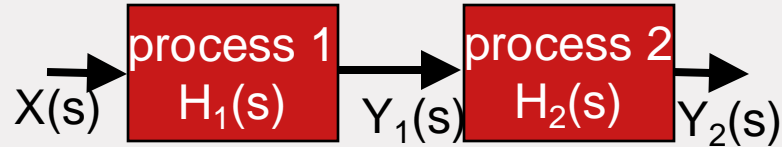


Linear systems

Block diagram representation: visualization of system



Linear systems



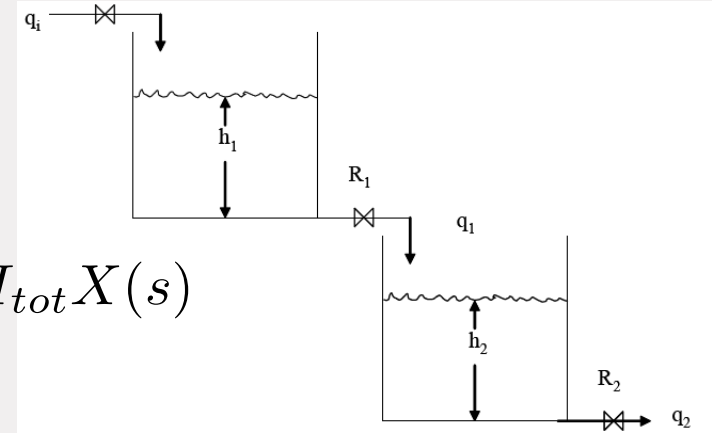
$$Y_1(s) = H_1(s)X(s)$$

$$Y_2(s) = H_2(s)Y_1(s) = H_2(s)H_1(s)X(s) = H_{tot}X(s)$$

$$Y_1(s) = X(s)H_1(s)$$

$$Y_2(s) = Y_1(s)H_2(s) = X(s)H_1(s)H_2(s) = H_1(s)H_2(s)X(s)$$

$$H_{tot}(s) = H_2(s)H_1(s) = H_1(s)H_2(s)$$

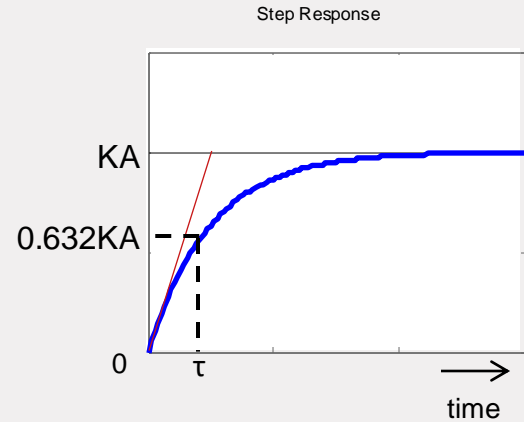


Transfer Function Representation of Some Typical Dynamic Systems

First Order Systems:

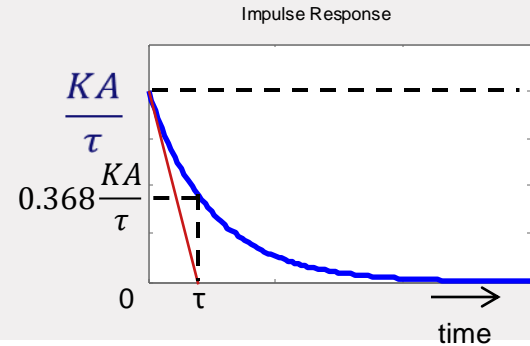
Step response :

$$U(s) = \frac{A}{s}$$
$$Y(s) = \frac{KA}{s(\tau s + 1)} \xLeftrightarrow[\mathcal{L}^{-1}]{\mathcal{L}} y(t) = KA \left(1 - e^{-\frac{t}{\tau}}\right)$$



Impulse response :

$$U(s) = A$$
$$Y(s) = \frac{KA}{(\tau s + 1)} \xLeftrightarrow[\mathcal{L}^{-1}]{\mathcal{L}} y(t) = \frac{KA}{\tau} e^{-\frac{t}{\tau}}$$



Transfer Function Representation of Some Typical Dynamic Systems

First Order Systems:

Response to Ramp Input :

$$U(s) = \frac{A}{s^2} \Rightarrow Y(s) = \frac{K}{(\tau s + 1)} \frac{A}{s^2} = \frac{c_1}{s^2} + \frac{c_2}{s} + \frac{c_3}{(\tau s + 1)}$$

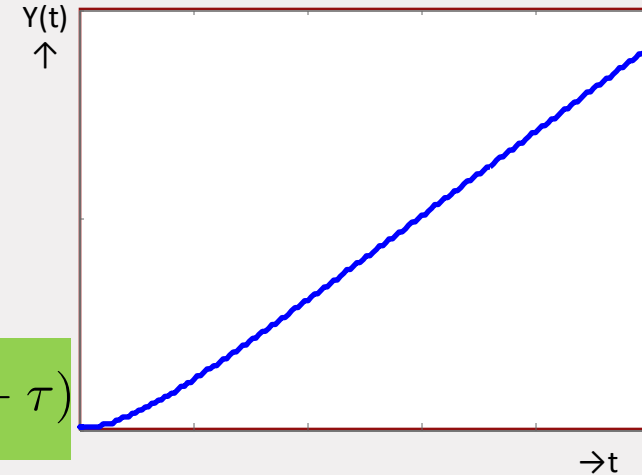
$$c_1 = s^2 Y(s)|_{s=0} = KA$$

$$c_2 = \left. \frac{d(s^2 Y(s))}{ds} \right|_{s=0} = -KA\tau$$

$$c_3 = (\tau s + 1)Y(s)|_{s=-\frac{1}{\tau}} = KA\tau^2$$

$$Y(s) = \frac{KA}{s^2(\tau s + 1)} \xleftrightarrow[\mathcal{L}^{-1}]{\mathcal{L}} y(t) = KA\tau e^{-\frac{t}{\tau}} + KA(t - \tau)$$

Ramp Response



Transfer Function Representation of Some Typical Dynamic Systems

First Order Systems:

Response to sinusoidal input :

$$u(t) = A \sin(\omega t) \xleftrightarrow[\mathcal{L}^{-1}]{\mathcal{L}} U(s) = \frac{A\omega}{s^2 + \omega^2}$$

$$Y(s) = \frac{K}{(\tau s + 1)} \frac{A\omega}{(s^2 + \omega^2)} = \frac{c_1}{\tau s + 1} + \frac{c_2}{s + j\omega} + \frac{c_3}{s - j\omega}$$

$$c_1 = (\tau s + 1)Y(s)|_{s=-\frac{1}{\tau}} = \frac{K A \omega \tau}{(1 + \omega^2 \tau^2)}$$

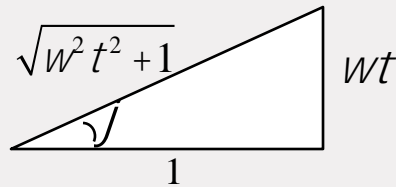
$$c_2 = (s + j\omega)Y(s)|_{s=-j\omega} = \frac{-K A \omega \tau}{2(\omega^2 \tau^2 + j\omega \tau)} \quad c_3 = (s - j\omega)Y(s)|_{s=j\omega} = \frac{-K A \omega \tau}{2(\omega^2 \tau^2 - j\omega \tau)}$$

Transfer Function Representation of Some Typical Dynamic Systems

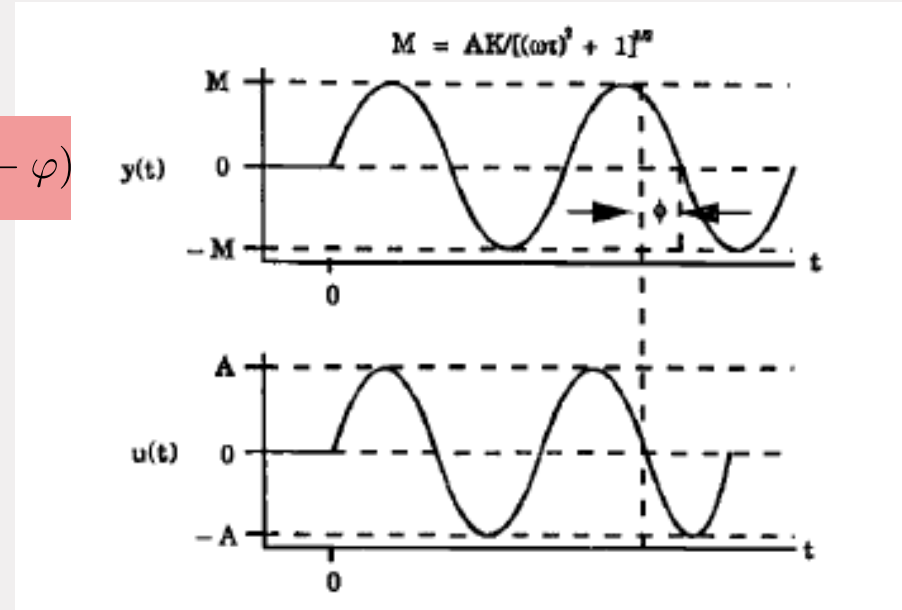
First Order Systems:

Response to sinusoidal input :

$$y(t) = KA \left(\frac{\omega\tau}{\omega^2\tau^2 + 1} \right) e^{\frac{-t}{\tau}} + \frac{KA}{\sqrt{\omega^2\tau^2 + 1}} \sin(\omega t - \varphi)$$



$$\sin(\omega t) \cos(\varphi) - \cos(\omega t) \sin(\varphi) = \sin(\omega t - \varphi)$$



Transfer Function Representation of Some Typical Dynamic Systems

$$Y(s) = \frac{KA\omega}{(\tau s + 1)(s^2 + \omega^2)} = \frac{c_1}{\tau s + 1} + \frac{c_2}{s + j\omega} + \frac{c_3}{s - j\omega}$$

$$c_1 = (\tau s + 1)Y(s) \Big|_{s=-1/\tau} = \frac{KA\omega\tau}{(1 + \omega^2\tau^2)}$$

$$c_2 = (s + j\omega)Y(s) \Big|_{s=-j\omega} = \frac{-KA\omega\tau}{2(\omega^2\tau^2 + j\omega\tau)}$$

$$c_3 = \frac{-KA\omega\tau}{2(\omega^2\tau^2 - j\omega\tau)}$$

$$Y(s) = \frac{KA\omega}{(\tau s + 1)(s^2 + \omega^2)} = \frac{\frac{KA\omega\tau}{(1 + \omega^2\tau^2)}}{\tau s + 1} + \frac{\frac{-KA\omega\tau}{2(\omega^2\tau^2 + j\omega\tau)}}{s + j\omega} + \frac{\frac{-KA\omega\tau}{2(\omega^2\tau^2 - j\omega\tau)}}{s - j\omega}$$

$$y(t) = KA \left(\frac{\omega\tau}{\omega^2\tau^2 + 1} \right) e^{-t/\tau} + \frac{-KA\omega\tau}{2(\omega^2\tau^2 + j\omega\tau)} e^{-j\omega t} + \frac{-KA\omega\tau}{2(\omega^2\tau^2 - j\omega\tau)} e^{j\omega t}$$

Transfer Function Representation of Some Typical Dynamic Systems

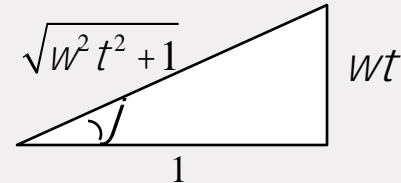
$$y(t) = KA \left(\frac{\omega\tau}{\omega^2\tau^2+1} \right) e^{-t/\tau} + \frac{-KA\omega\tau}{2(\omega^2\tau^2+j\omega\tau)} e^{-j\omega t} + \frac{-KA\omega\tau}{2(\omega^2\tau^2-j\omega\tau)} e^{j\omega t}$$

$$y(t) = KA \left(\frac{\omega\tau}{\omega^2\tau^2+1} \right) e^{-t/\tau} + \frac{KA}{(\sqrt{\omega^2\tau^2+1})} \left(\frac{-\omega\tau}{2(\sqrt{\omega^2\tau^2+1})} (e^{-j\omega t} + e^{j\omega t}) + \frac{1}{2j(\sqrt{\omega^2\tau^2+1})} (-e^{-j\omega t} + e^{j\omega t}) \right)$$

$$y(t) = KA \left(\frac{\omega\tau}{\omega^2\tau^2+1} \right) e^{-t/\tau} + \frac{KA}{(\sqrt{\omega^2\tau^2+1})} \left(\frac{-\omega\tau}{(\sqrt{\omega^2\tau^2+1})} \left(\frac{e^{j\omega t} + e^{-j\omega t}}{2} \right) + \frac{1}{(\sqrt{\omega^2\tau^2+1})} \left(\frac{e^{j\omega t} - e^{-j\omega t}}{2j} \right) \right)$$

$$y(t) = KA \left(\frac{\omega\tau}{\omega^2\tau^2+1} \right) e^{-t/\tau} + \frac{KA}{(\sqrt{\omega^2\tau^2+1})} (-\sin(\varphi)\cos(\omega t) + \cos(\varphi)\sin(\omega t))$$

$$y(t) = KA \left(\frac{\omega\tau}{\omega^2\tau^2+1} \right) e^{-t/\tau} + \frac{KA}{(\sqrt{\omega^2\tau^2+1})} \sin(\omega t - \varphi)$$



Transfer Function Representation of Some Typical Dynamical Systems

Integrating Systems:

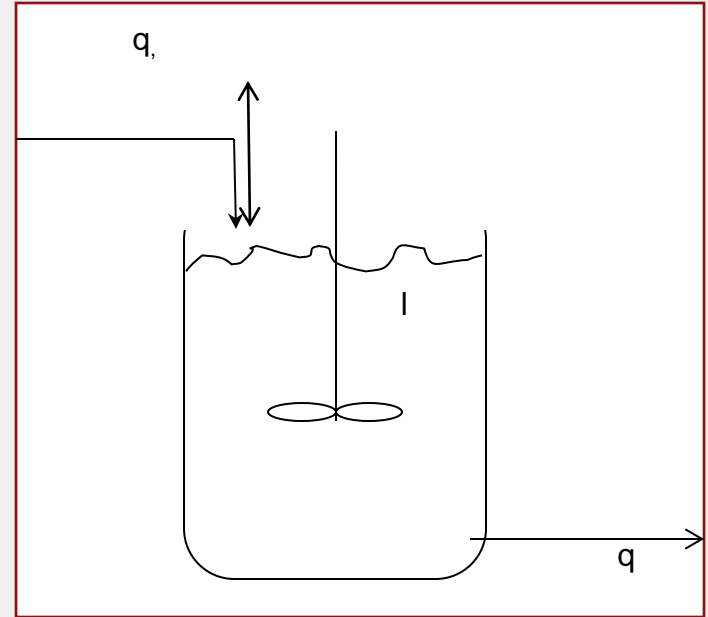
Example: Storage tank with constant outlet flow

$$A_r \frac{dl}{dt} = q_i - q \quad \text{Mass balance}$$

$$\mathcal{L} \left\{ A_r \frac{dl}{dt} \right\} = \mathcal{L} \{ q_i - q \}$$

$$A_r s L(s) = Q_i(s) - q$$

$$L(s) = \frac{1}{s A_r} Q_i(s) - \frac{q}{s}$$



Transfer Function Representation of Some Typical Dynamical Systems

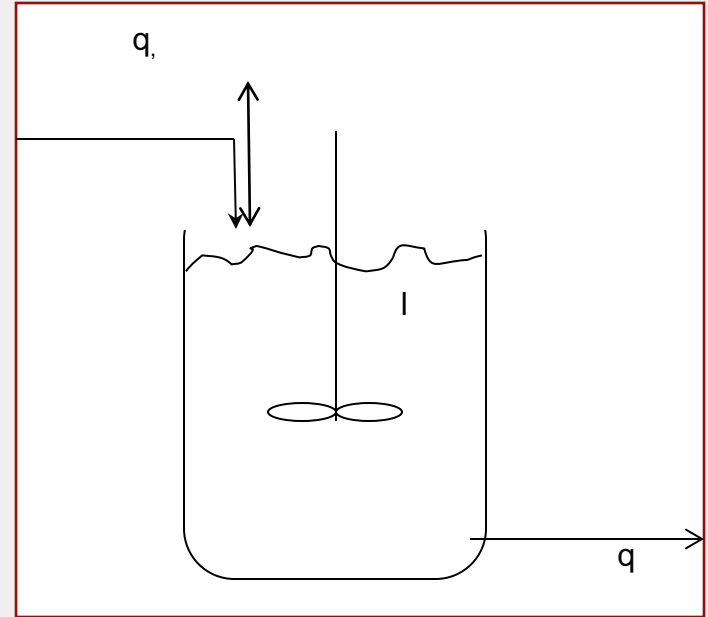
Integrating Systems:

General Representation:

$$\frac{dy(t)}{dt} = Ku(t)$$

Transfer Function:

$$\frac{Y(s)}{U(s)} = \frac{K}{s}$$



Transfer Function Representation of Some Typical Dynamical Systems

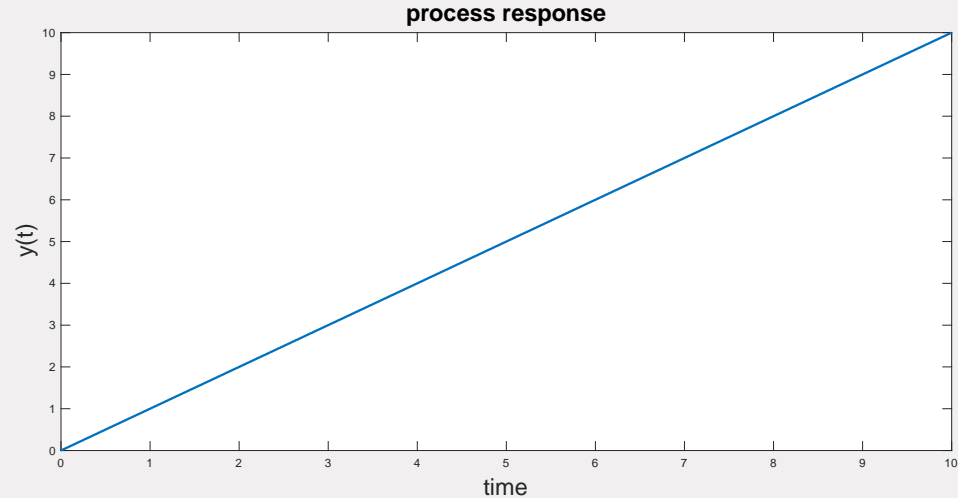
Integrating Systems:

Step response:

$$U(s) = \frac{A}{s}$$

$$Y(s) = \frac{K}{s} \frac{A}{s} = \frac{KA}{s^2}$$

$$y(t) = KA t$$



Transfer Function Representation of Some Typical Dynamical Systems

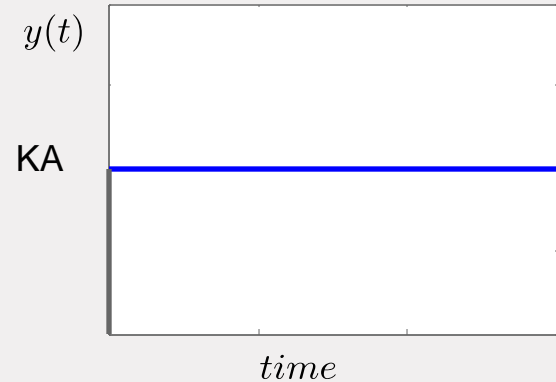
Integrating Systems:

Impulse response:

$$U(s) = A$$

$$Y(s) = \frac{K}{s} A$$

$$y(t) = KA$$



Transfer Function Representation of Some Typical Dynamical Systems

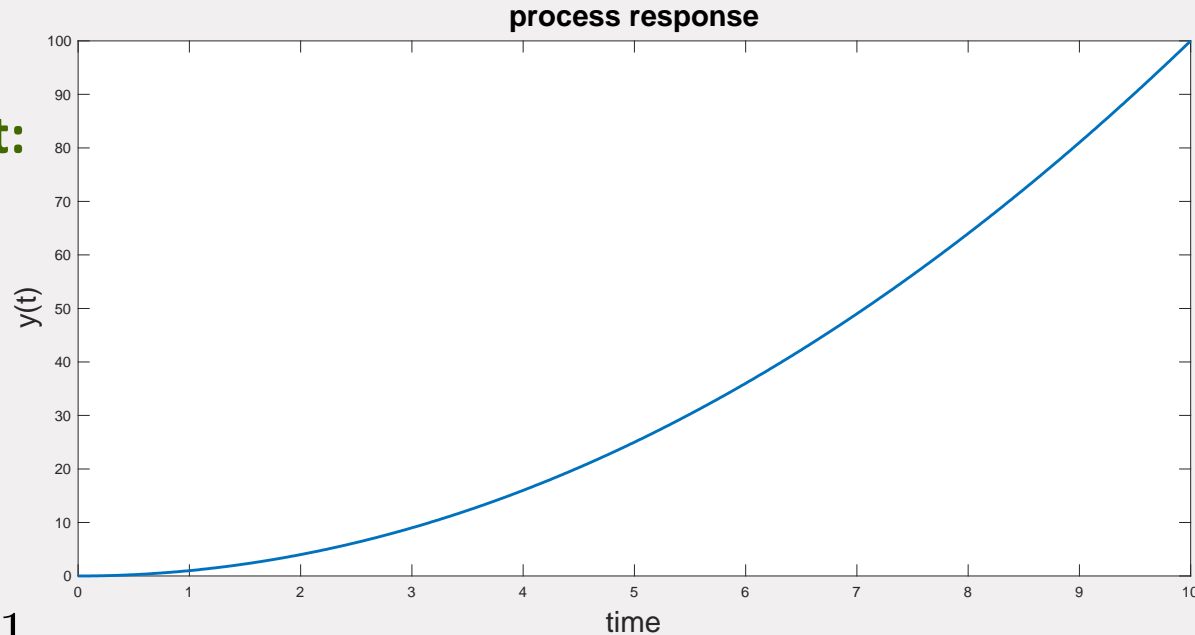
Integrating Systems:

Response to ramp input:

$$U(s) = \frac{A}{s^2}$$

$$Y(s) = \frac{K}{s} \frac{A}{s^2}$$

$$y(t) = \mathcal{L}^{-1} \left\{ \frac{KA}{s^3} \right\} = \frac{1}{2} K A t^2$$



Transfer Function Representation of Some Typical Dynamical Systems

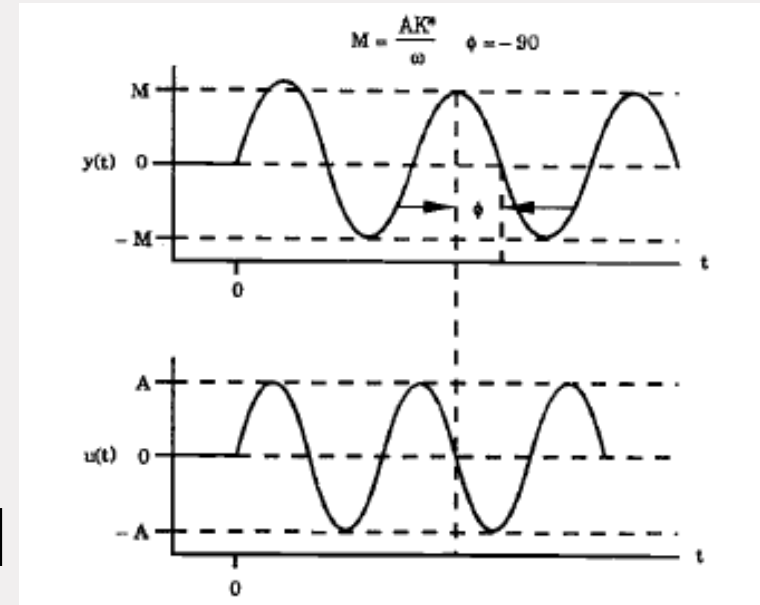
Integrating Systems:

Response to sinusoidal input:

$$U(s) = \frac{A\omega}{(s^2 + \omega^2)}$$

$$Y(s) = \frac{K}{s} \frac{A\omega}{(s^2 + \omega^2)}$$

$$\mathcal{L}^{-1} \{Y(s)\} = y(t) = \frac{KA}{\omega} [1 + \sin(\omega t - 90)]$$



Transfer Function Representation of Some Typical Dynamical Systems

Lead –Lag Systems:

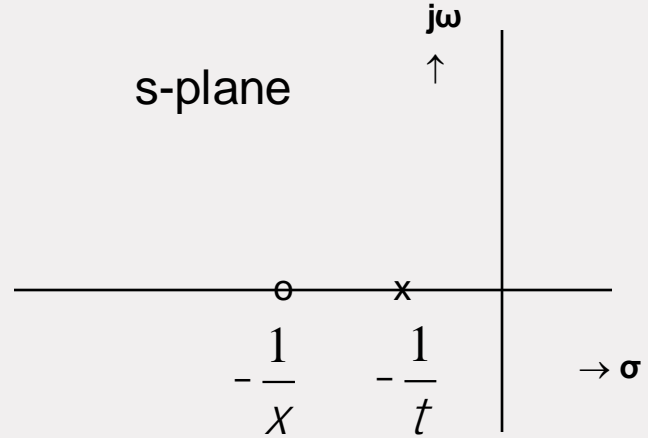
$$G(s) = \frac{\xi s + 1}{\tau s + 1} = G_1(s) \cdot G_2(s)$$

$$G_1(s) = \xi s + 1 \quad G_2 = \frac{1}{\tau s + 1}$$

$$Y_1(s) = \frac{\omega}{(s^2 + \omega^2)} (\xi s + 1) \xLeftrightarrow[\mathcal{L}^{-1}]{\mathcal{L}} y_1(t) = \omega \xi \cdot \cos \omega t + \sin \omega t$$

$$y_t = \sqrt{\omega^2 \xi^2 + 1} \left(\frac{\omega \xi}{\sqrt{\omega^2 \xi^2 + 1}} \cos(\omega t) + \frac{1}{\sqrt{\omega^2 \xi^2 + 1}} \sin(\omega t) \right) = \sqrt{\omega^2 \xi^2 + 1} \sin(\omega t + \varphi)$$

With: $\varphi = \tan^{-1}(\omega \xi)$



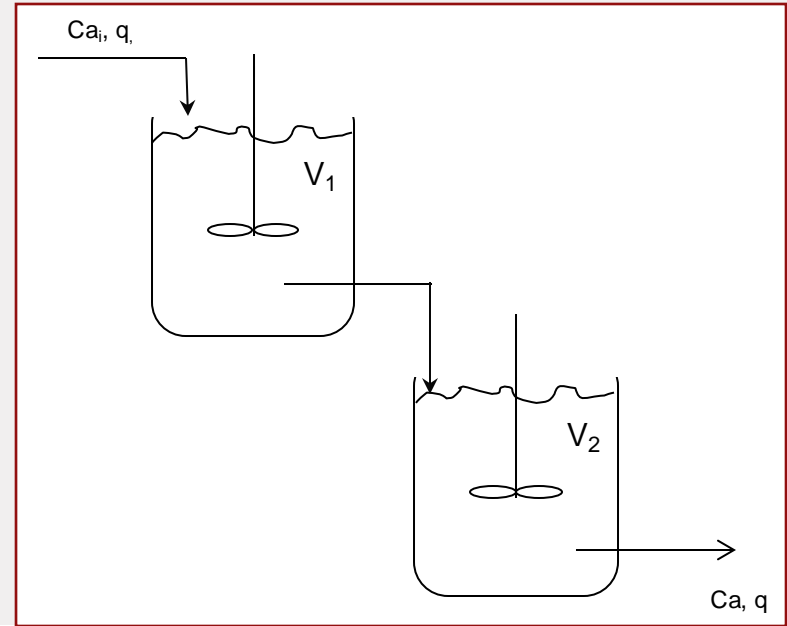
Transfer Function Representation of Some Typical Dynamical Systems

Second Order Systems:

$$V_1 \frac{dC_{a,1}}{dt} = qC_{a,i} - qC_{a,1}$$

$$V_2 \frac{dC_a}{dt} = qC_{a,1} - qC_a$$

$$\frac{C_a(s)}{C_{a,i}} = \frac{1}{\left(\frac{V_1}{q}s + 1\right) \left(\frac{V_2}{q}s + 1\right)}$$



Transfer Function Representation of Some Typical Dynamical Systems

Second Order Systems:

General Representation:

$$\tau^2 \frac{d^2 y(t)}{dt^2} + 2\xi\tau \frac{dy(t)}{dt} + y(t) = Ku(t)$$

Transfer Function:

$$\frac{Y(s)}{U(s)} = \frac{K}{\tau^2 s^2 + 2\xi\tau s + 1}$$

Diagram illustrating the components of the transfer function:

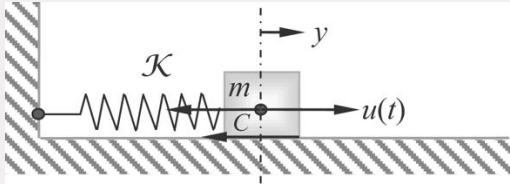
- Gain:** K (indicated by an arrow pointing to the numerator)
- Time constant:** τ (indicated by an arrow pointing to the τ^2 term in the denominator)
- Damping coefficient:** ξ (indicated by an arrow pointing to the $2\xi\tau$ term in the denominator)

- Naturally arises from two first order processes in series.
- Processes with a controller (feedback)

Transfer Function Representation of Some Typical Dynamical Systems

Second Order Systems:

Mass Spring Systems:



$$m \frac{d^2 y(t)}{dt^2} + C \frac{dy}{dt} + K y(t) = u(t)$$

K Stiffness coefficient

C Friction coefficient

$$(ms^2 + Cs + K) Y(s) = U(s)$$

Transfer Function:

$$\frac{Y(s)}{U(s)} = \frac{1}{(ms^2 + Cs + K)}$$

$$\frac{Y(s)}{U(s)} = \frac{K}{(\tau^2 s^2 + 2\xi\tau s + 1)}$$

$$K = \frac{1}{K} \quad \xi = \frac{C}{2\sqrt{mK}} \quad \tau = \sqrt{\frac{m}{K}}$$

Transfer Function Representation of Some Typical Dynamical Systems

Second Order Systems:

Roots (Poles of transfer function)

$$s_{1,2} = \frac{-2\xi\tau \pm \sqrt{4\xi^2\tau^2 - 4\tau^2}}{2\tau^2}$$

$$s_{1,2} = -\frac{\xi}{\tau} \pm \frac{1}{\tau} \sqrt{\xi^2 - 1}$$

Transient Response: Depends on the roots

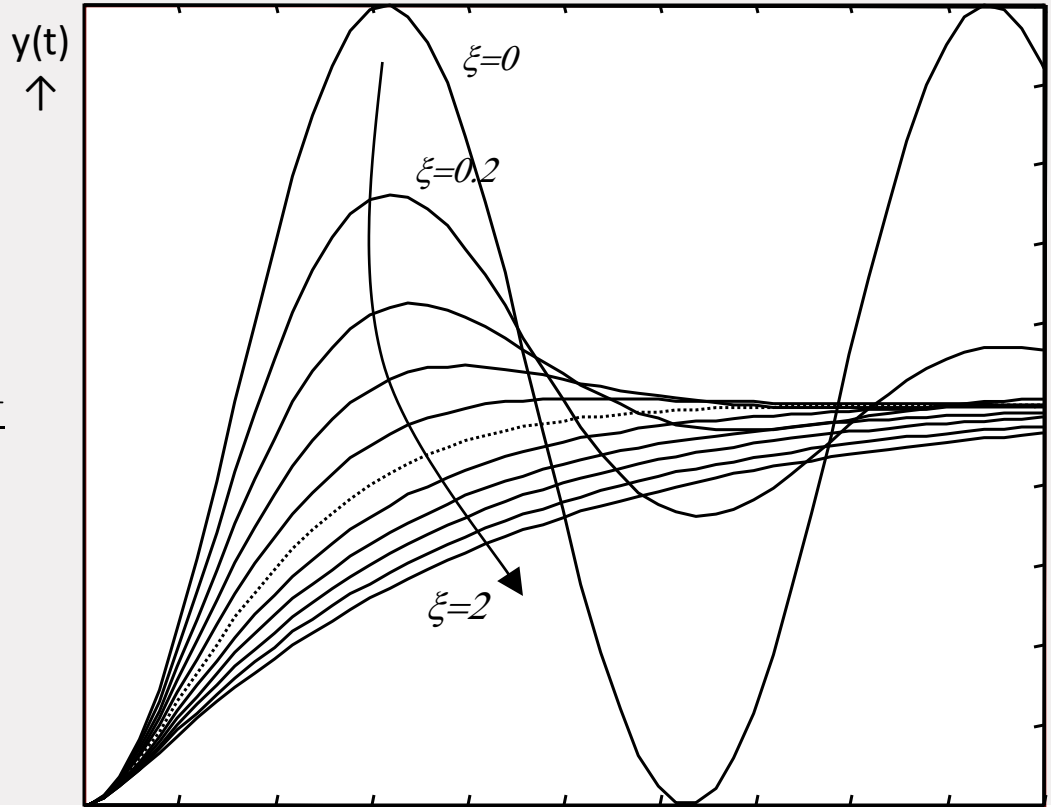
- $\xi > 0$ Real parts of the roots negative (stable)
- $\xi > 1$ Two distinct real roots (overdamped)
- $\xi = 1$ repeated real roots (critically damped)
- $0 < \xi < 1$ Complex roots (underdamped response)
- $\xi = 0$ pure imaginary roots (undamped)

Transfer Function Representation of Some Typical Dynamical Systems

Second Order Systems:

Step Response:

$$Y(s) = \frac{K}{(\tau^2 s^2 + 2\xi\tau s + 1)} \frac{A}{s}$$



Transfer Function Representation of Some Typical Dynamical Systems

Second Order Systems:

Sinusoidal response:

$$Y(s) = \frac{K}{\tau^2 s^2 + 2\xi\tau s + 1} \frac{A\omega}{(s^2 + \omega^2)}$$

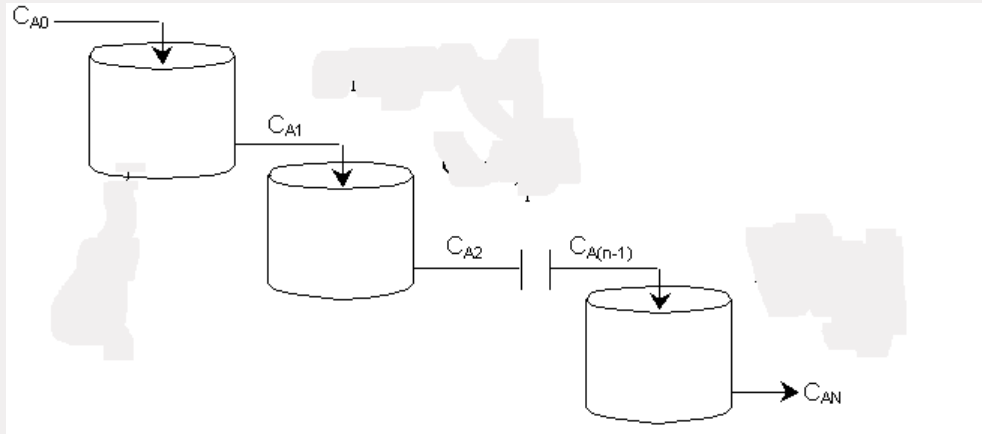
Ultimate response:

$$y(t)|_{t \rightarrow \infty} = \frac{KA}{\sqrt{[1 - (\omega\tau)^2]^2}} \sin(\omega\tau + \varphi)$$

$$\varphi = -\tan^{-1} \left[\frac{2\xi\omega\tau}{1 - (\omega\tau)^2} \right]$$

Transfer Function Representation of Some Typical Dynamical Systems

High Order Systems:



$$\begin{aligned} V_1 \frac{dC_{A,1}}{dt} &= qC_{A,0} - qC_{A,1} \\ V_2 \frac{dC_{A,2}}{dt} &= qC_{A,1} - qC_{A,2} \\ &\vdots \\ V_N \frac{dC_{A,N}}{dt} &= qC_{A,N-1} - qC_{A,N} \end{aligned}$$

$$\frac{C_{A,N}(s)}{C_{A,0}(s)} = \frac{1}{\left(\frac{V_1}{q}s + 1\right) \left(\frac{V_2}{q}s + 1\right) \cdots \left(\frac{V_N}{q}s + 1\right)}$$

Transfer Function Representation of Some Typical Dynamical Systems

High Order Systems:

General Representation:

$$\frac{Y_N(s)}{U(s)} = \left(K \prod_{i=1}^N \frac{1}{\tau_i s + 1} \right) \quad N \text{ first order systems in series}$$

General N^{th} Representation:

N^{th} order system with zeros

$$\frac{Y_N(s)}{U(s)} = \frac{(\xi_1 s + 1)(\xi_2 s + 1)(\xi_3 s + 1) \cdots (\xi_M s + 1)}{(\tau_1 s + 1)(\tau_2 s + 1)(\tau_3 s + 1) \cdots (\tau_N s + 1)} = \frac{K \prod_i^M (\xi_i s + 1)}{\prod_{j=1}^N (\tau_j s + 1)}$$

Transfer Function Representation of Some Typical Dynamical Systems

High Order Systems:

Step response of Nth order system in series

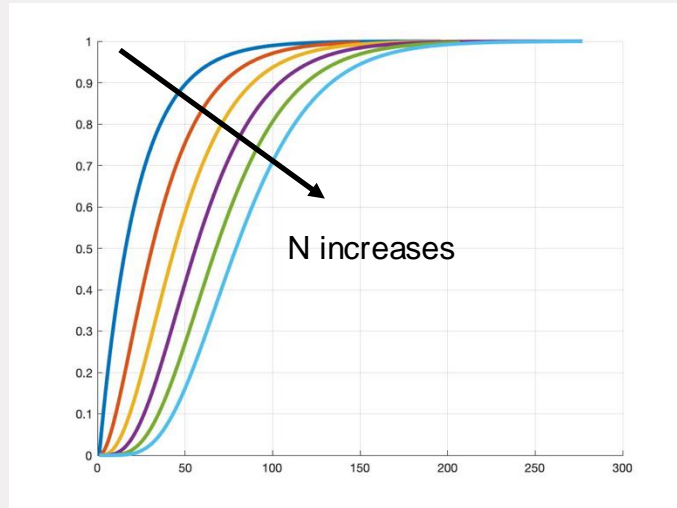
$$Y_N(s) = \left(K \prod_{i=1}^N \frac{1}{\tau_i s + 1} \right) \cdot \frac{1}{s} \quad \text{Partial fractions} \quad Y_N(s) = K \cdot \left[\frac{A_0}{s} + \sum_{i=1}^N \frac{A_i}{\tau_i s + 1} \right]$$

$$A_0 = 1; \quad A_i = \lim_{s \rightarrow -\frac{1}{\tau_i}} \left[\frac{(\tau_i s + 1) \cdot Y_N(s)}{K} \right]$$

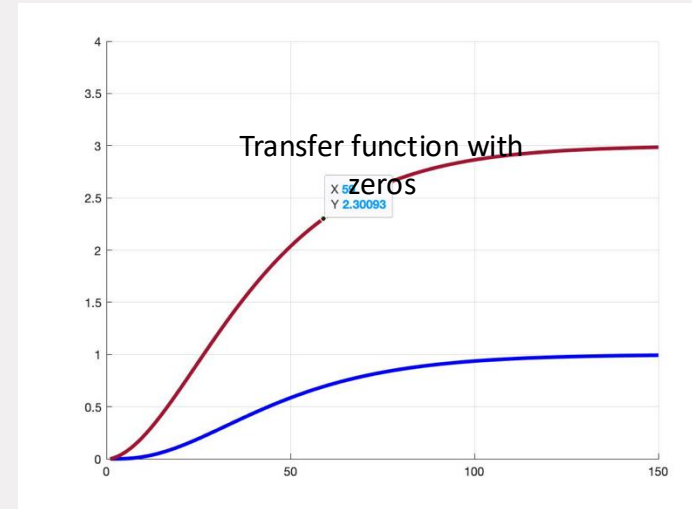
$$y_N(t) = K \cdot \left[1 + \sum_{i=1}^N \frac{A_i}{\tau_i} \cdot e^{-\frac{t}{\tau_i}} \right]$$

Transfer Function Representation of Some Typical Dynamical Systems

High Order Systems:



Step Response



Step Response of high order systems with zeros

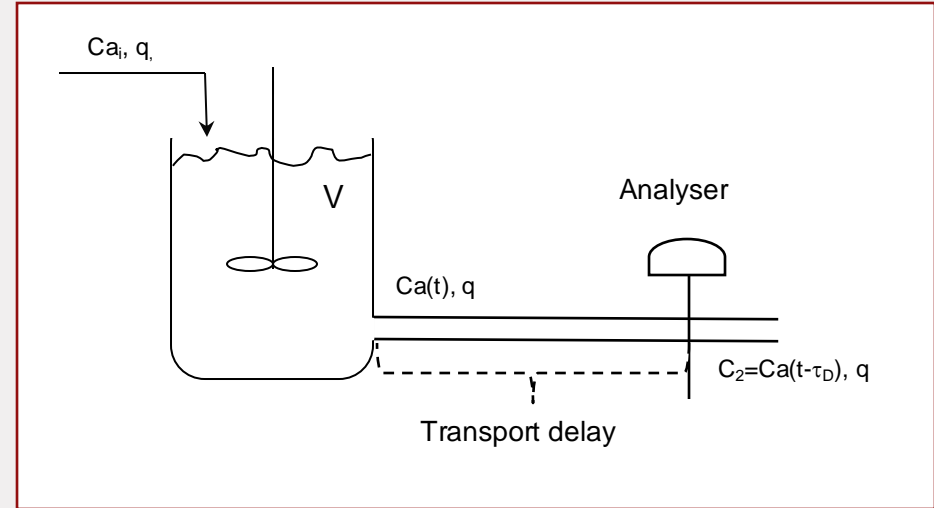
Transfer Function Representation of Some Typical Dynamical Systems

Systems with Time Delay (Deadtime):

Example: A tank with transport delay at the outlet

$$V \frac{dC_a}{dt} = qC_{a,i} - qC_a$$
$$\frac{C_a(s)}{C_{a,i}(s)} = \frac{q}{Vs + q} = \frac{1}{\frac{V}{q}s + 1}$$

$$C_2(t) = C_a(t - \tau_D)$$
$$C_2(s) = e^{-\tau_D s} C_a(s)$$

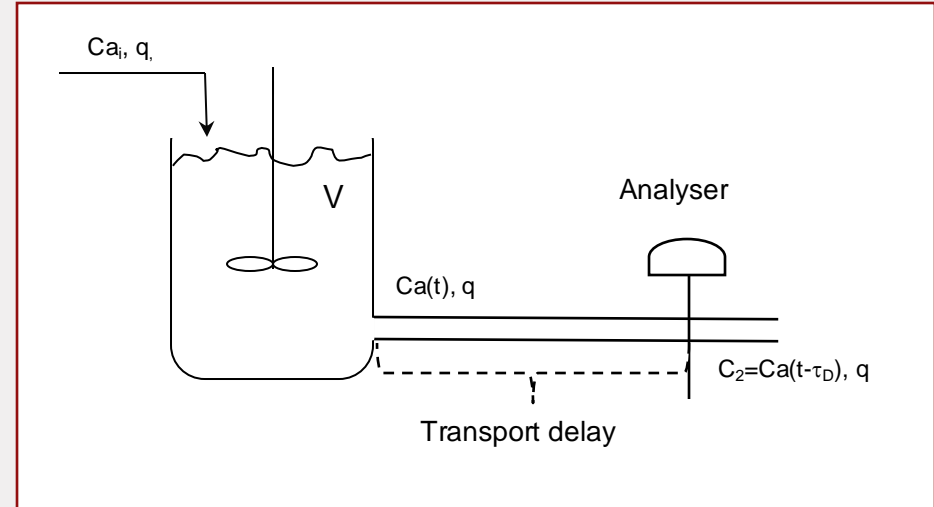


Transfer Function Representation of Some Typical Dynamical Systems

Systems with Time Delay (Deadtime):

Transfer function between $C_{a,i}$ and C_2

$$\frac{C_2(s)}{C_{a,i}(s)} = e^{-\tau_D s} \frac{1}{\frac{V}{q}s + 1}$$



Transfer Function Representation of Some Typical Dynamical Systems

Laplace Transform of Systems with Time Delay (Deadtime):

$$h(t) = \begin{cases} 0 & t < \tau_D \\ f(t - \tau_D) & t \geq \tau_D \end{cases}$$

$$\mathcal{L}\{h(t)\} = \int_0^{\tau_D} e^{-st} \cdot 0 \, dt + \int_{\tau_D}^{\infty} f(t - \tau_D) \cdot e^{-st} \, dt$$

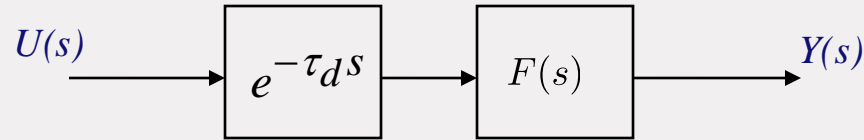
$$\mathcal{L}\{h(t)\} = 0 + \int_0^{\infty} f(l) \cdot e^{-s(l+\tau_D)} \, dl$$

$$= e^{-s\tau_D} \underbrace{\int_0^{\infty} f(l) \cdot e^{-sl} \, dl}_{F(s)}$$

Transfer Function Representation of Some Typical Dynamical Systems

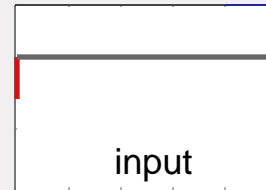
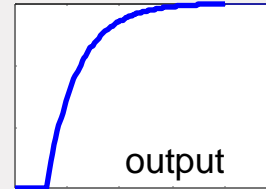
Laplace Transform of Systems with Time Delay (Deadtime):

Transfer Function representation



Deadtime is the amount of time that elapses between input change and process response

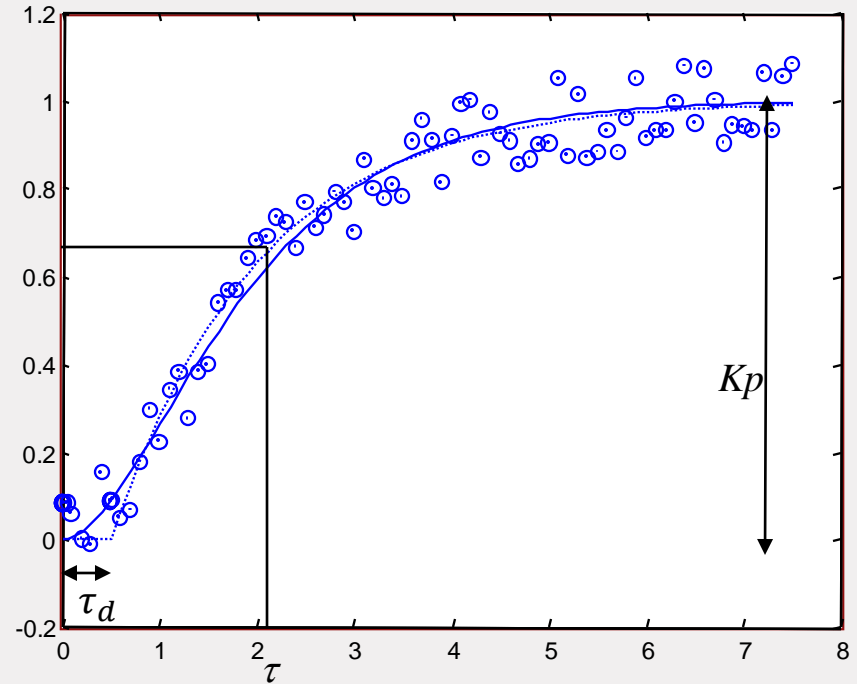
Step Response:



Transfer Function Representation of Some Typical Dynamical Systems

Complex processes can be approximated as first order process with deadtime

$$G(s) = \frac{K_p}{\tau s + 1} e^{-\tau_D s}$$

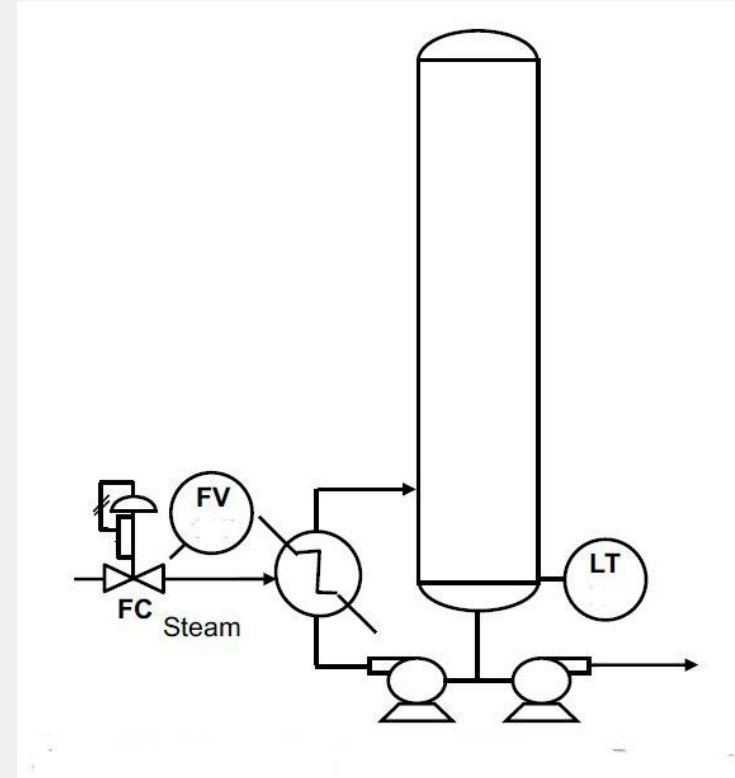


Transfer Function Representation of Some Typical Dynamical Systems

Inverse Response Systems

Example: the level in the bottom of the distillation

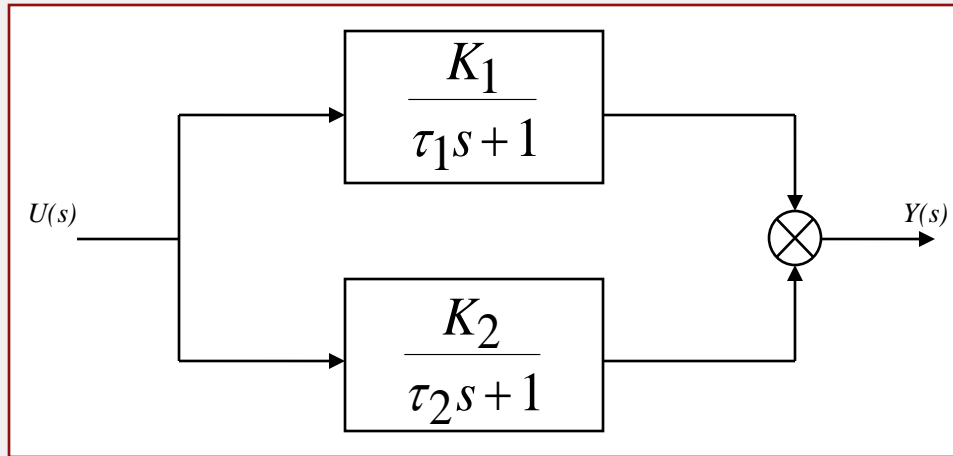
- The bottom level of the column illustrated may show an inverse response to a step change increase in heat input



Transfer Function Representation of Some Typical Dynamical Systems

Inverse Response Systems

- Can result from two processes in parallel



$$\frac{Y(s)}{U(s)} = H(s) = \frac{K_1}{\tau_1 s + 1} + \frac{K_2}{\tau_2 s + 1}$$

$$H(s) = \frac{K_1(\tau_2 s + 1) + K_2(\tau_1 s + 1)}{(\tau_1 s + 1) \cdot (\tau_2 s + 1)}$$

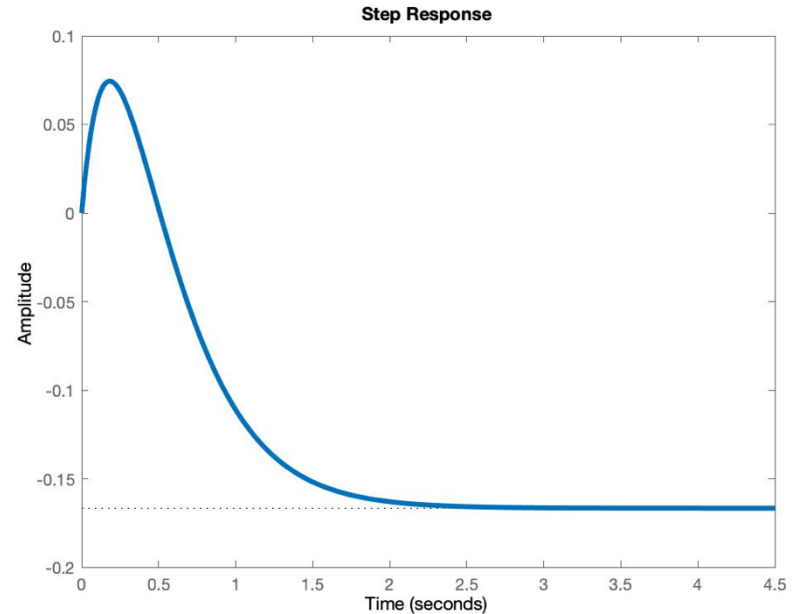
$$H(s) = \frac{(K_1 \tau_2 + K_2 \tau_1)s + (K_2 + K_1)}{(\tau_1 s + 1) \cdot (\tau_2 s + 1)}$$

- It is observed when the zero lies in the right half of the s-plane

Transfer Function Representation of Some Typical Dynamical Systems

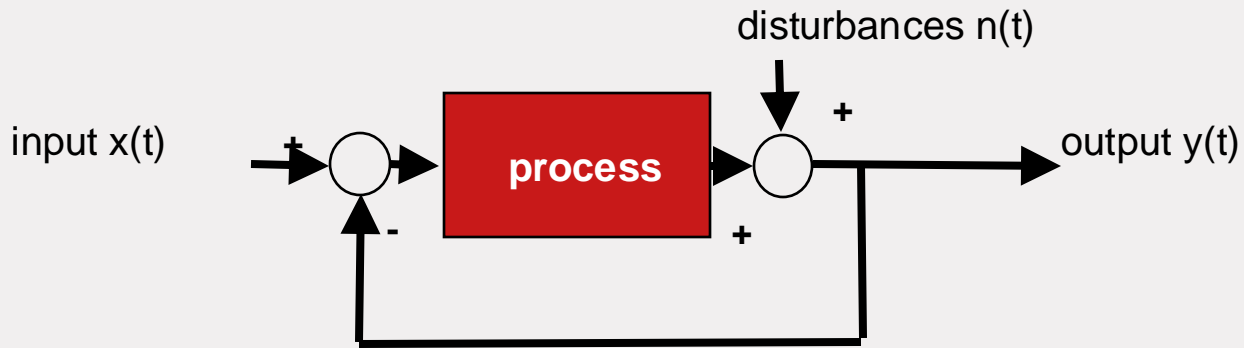
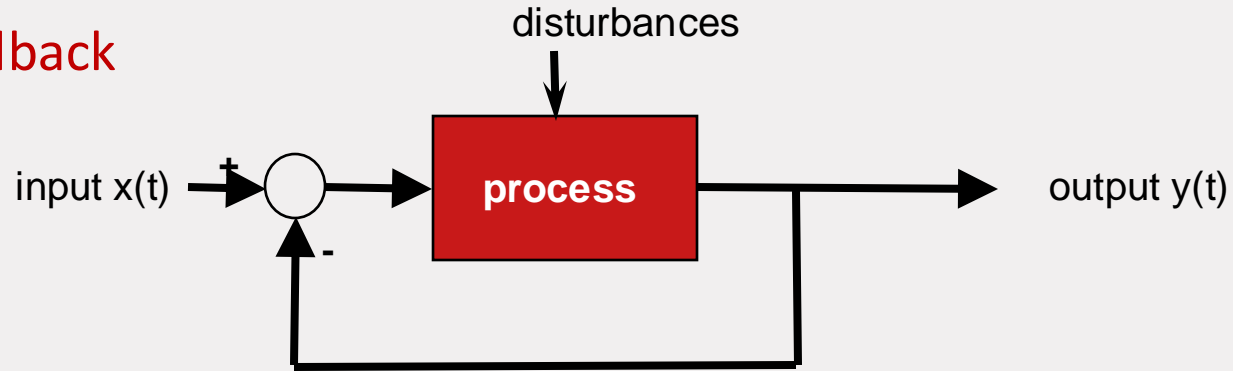
Inverse Response Systems

Step Response:



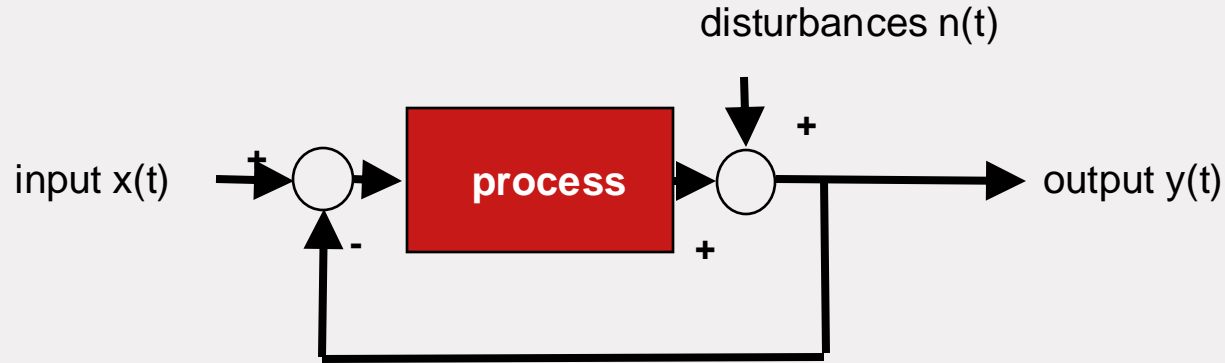
Linear systems

Feedback



Linear systems

Feedback

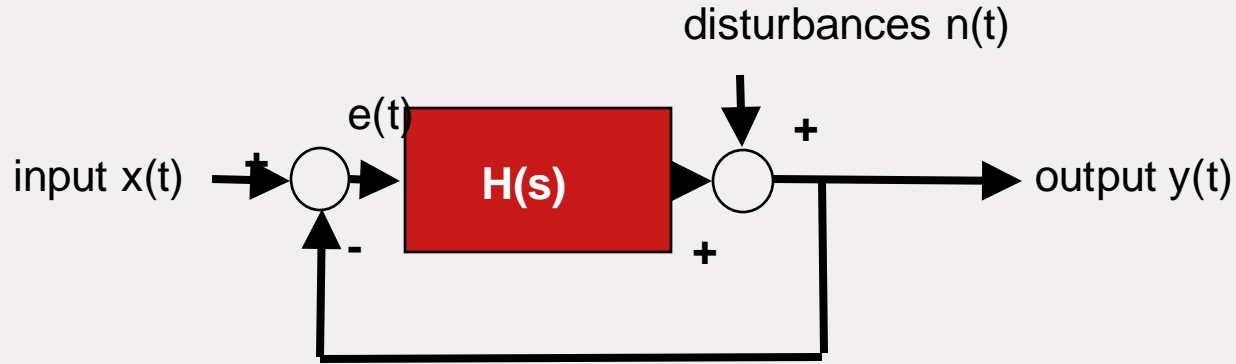


why feedback?

- stability
- change of dynamic behaviour
- reduction of influence of disturbance on output tracking

Linear systems

Feedback



$$Y(s) = H(s)E(s) + N(s) = H(s) [X(s) - Y(s)] + N(s)$$

$$Y(s) = \frac{H(s)}{1 + H(s)} X(s) + \frac{1}{1 + H(s)} N(s)$$

Linear systems

Closed loop system:

Open loop transfer system: $H(s) = \frac{Num(s)}{Den(s)}$

Closed loop transfer system: $H_{cl}(s) = \frac{H(s)}{1 + H(s)} = \frac{\frac{Num(s)}{Den(s)}}{1 + \frac{Num(s)}{Den(s)}} = \frac{Num(s)}{Den(s) + Num(s)}$

zeros of $H_{cl}(s)$: zeros of $Num(s) = 0$

poles of $H_{cl}(s)$: poles of $Den(s) + Num(s) = 0$

Poles are different than the poles of $H(s)$

The dynamic behaviour of transfer function $H(s)$ is changed by feedback!

Linear systems

Example:

Open loop Process: $Y(s) = H(s)X(s) + N(s)$

Assume $H(s) = \frac{1}{s+1}, \quad X(s) = \frac{1}{s}, \quad N(s) = \frac{1}{s}$

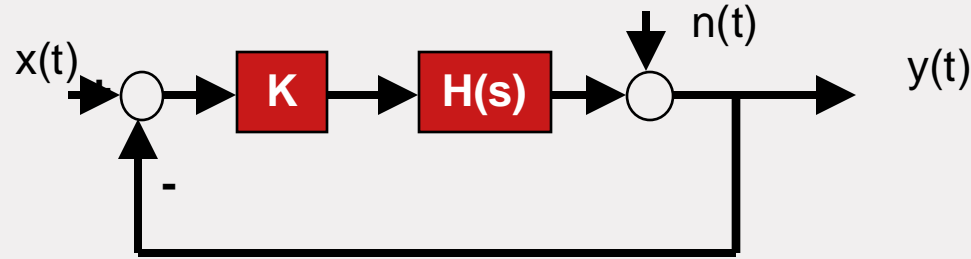
Output $Y(s) = \frac{1}{s+1} \cdot \frac{1}{s} + \frac{1}{s}$

Final Value of $y(t)$

$$y(\infty) = \lim_{s \rightarrow 0} (sY(s)) = \lim_{s \rightarrow 0} \left(s \frac{1}{s+1} \frac{1}{s} + s \frac{1}{s} \right) = 1 + 1 = 2$$

Linear systems

Feedback



$$Y(s) = H_{xy,cl}(s)X(s) + H_{ny,cl}N(s) = \frac{KH(s)}{1 + KH(s)}X(s) + \frac{1}{1 + KH(s)}N(s)$$

Linear systems

Closed loop Transfer Function: $H(s) = \frac{1}{s+1}$

from input $x(t)$ to output $y(t)$

$$H_{xy,cl} = \frac{KH(s)}{1 + KH(s)} = \frac{\frac{K}{s+1}}{1 + \frac{K}{s+1}} = \frac{K}{s+1+K}$$

no zero; pole: $-(1+K)$, **Faster response for** $K > 0$

response to input step, final value

$$y_{xy}(\infty) = \lim_{s \rightarrow 0} (sY_{xy}(s)) = \lim_{s \rightarrow 0} \left(s \frac{K}{s+1+K} \cdot \frac{1}{s} \right) = \frac{K}{1+K}$$

Linear systems

Closed loop Transfer Function: $H(s) = \frac{1}{s+1}$

from disturbance $n(t)$ to output $y(t)$

$$Y_{ny} = H_{ny,cl}N(s) = \frac{1}{1 + KH(s)}N(s) = \frac{1}{1 + \frac{K}{s+1}} \cdot \frac{1}{s}$$

response to disturbance step, final value

$$y_{ny}(\infty) = \lim_{s \rightarrow 0} (sY_{ny}(s)) = \lim_{s \rightarrow 0} \left(s \frac{s+1}{s+1+K} \cdot \frac{1}{s} \right) = \frac{1}{1+K}$$