

# Design principles for electrolytes and interfaces for stable lithium-metal batteries

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**The future of electrochemical energy storage hinges on the advancement of science and technology that enables rechargeable batteries that utilize reactive metals as anodes. With specific capacity more than ten times that of the  $\text{LiC}_6$  anode used in present-day lithium-ion batteries, cells based on Li-metal anodes are of particular interest. Effective strategies for stabilizing the anode in such cells are now understood to be a requirement for progress on exceptional storage technologies, including Li-S and Li-O<sub>2</sub> batteries. Multiple challenges—parasitic reactions of Li-metal with liquid electrolytes, unstable and dendritic electrodeposition, and dendrite-induced short circuits—derailed early efforts to commercialize such lithium-metal batteries. Here we consider approaches for rationally designing electrolytes and Li-metal/electrolyte interfaces for stable, dendrite-free operation of lithium-metal batteries. On the basis of fundamental understanding of the failure modes of reactive metal anodes, we discuss the key variables that govern the stability of electrodeposition at the Li anode and propose a universal framework for designing stable electrolytes and interfaces for lithium-metal batteries.**

A lithium-metal battery (LMB) consists of three components: a Li-metal anode, a Li-ion-conducting electrolyte separator, and a cathode<sup>1</sup>. Recharging a LMB requires electrodeposition of lithium on to itself, a process that is fundamentally unstable. At low current densities, concentration of electric field lines and preferential transport of ions to rough regions on the electrode surface produce the morphological instability loosely termed dendrites. Meanwhile, at high current densities, depletion of anions in the electrolyte near the anode creates a space charge that drives a hydrodynamic instability termed electroconvection<sup>2</sup>. This electroconvection draws ions away from regions surrounding a growing dendrite and focuses them on the dendrite tip, enhancing dendrite growth. Thus, for quite fundamental physical reasons, recharge of a LMB at either low or high currents produces rough and dendritic deposition of the metal.

Reactivity of Li with aprotic liquid electrolytes forms a porous, ion-conducting solid electrolyte interphase (SEI) layer on the metal<sup>3</sup> (stage I in Fig. 1). A uniform and stable SEI can passivate the Li surface, preventing further reaction, but spontaneously formed SEIs on Li are typically inhomogeneous and mechanically fragile (stage II in Fig. 1). An inhomogeneous SEI destabilizes LMBs by providing nucleation sites for dendrite formation at any current density, while a fragile SEI may crack or delaminate during battery cycling, exposing fresh Li to the electrolyte each cycle, which ultimately depletes the electrolyte. Because the two processes (dendrite formation and electrolyte loss) occur in tandem, it is a formidable challenge to create a LMB that operates stably for an extended time.

This Perspective surveys approaches for designing batteries based on Li-metal anodes that do not fail via dendrite-induced short circuits. We specifically focus on rational strategies based on regulating charge transport and Li reactivity at interfaces for stabilizing the Li-metal anode. It is shown that a universal state diagram can be created, in which knowledge of material parameters and cell operating conditions can be used to provide explicit guidance about the electrolyte separator and interface designs for stable LMB operation. The Perspective also highlights recent successes and discusses

possible methods for constructing stable artificial SEIs composed of salts, ionic liquids, oligomers, and nanomaterials that simultaneously passivate Li-metal against parasitic reactions with liquid electrolytes and regulate ion transport at interfaces.

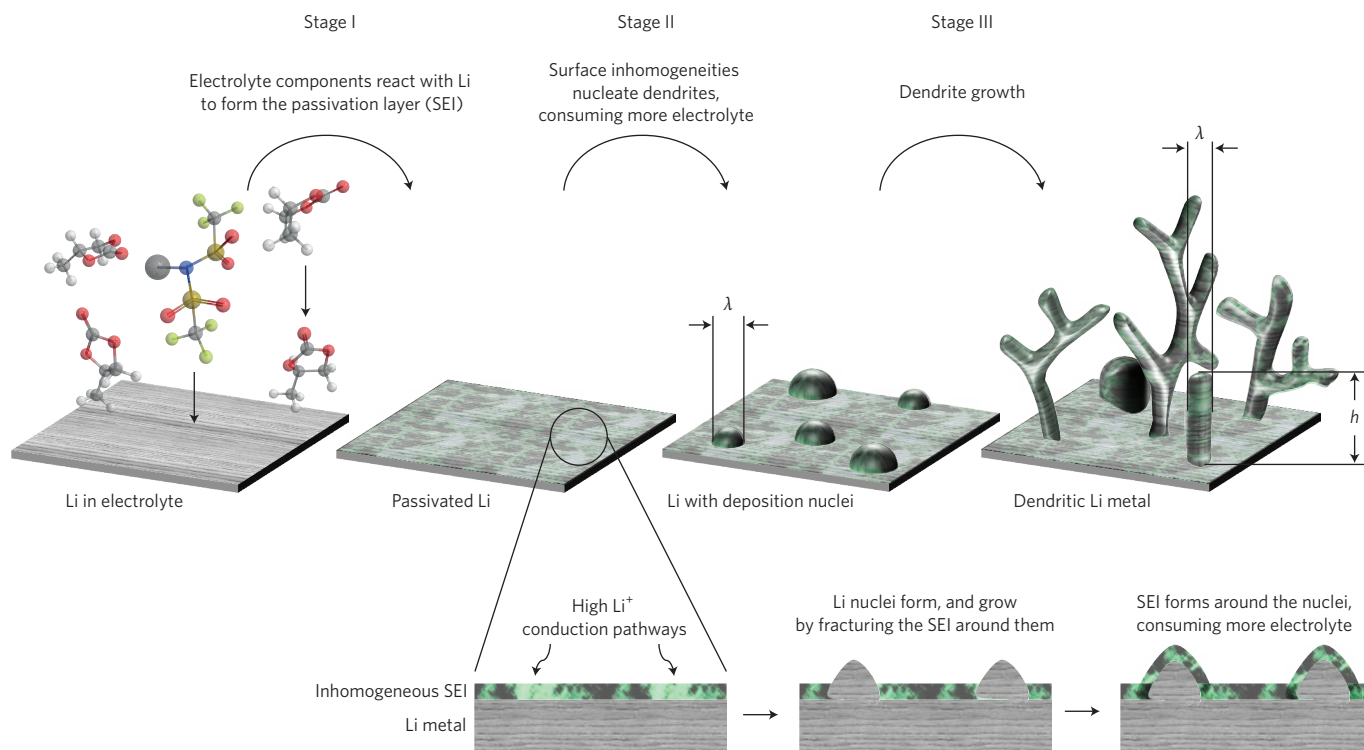
## Li dendrite suppression

There are three schools of thought about Li dendrite suppression. The first school asserts that dendrite growth is driven by unstable ion transport to the Li surface. The second, that dendrite propagation is facilitated by mechanically weak separators. Finally, the third school prescribes that unregulated reactions at the Li surface create spatial variations in interfacial resistance, which enable dendrite formation.

**Unstable ion transport driving unstable deposition.** Much of the initial effort to stabilize the Li anode sought to take advantage of principles borrowed from the field of electrodeposition, where significant efforts have been given to eliminating rough deposition of metals such as Zn, Ni, Pb, Cu, and so on. In most cases, these metals form dendrites when the current density ( $J$ ) approaches the limiting value beyond which diffusion is unable to replenish ions depleted from regions in an electrolyte by electromigration<sup>4</sup>. Transport processes in dilute electrolytes that lead to space-charge formation have been shown to nucleate dendrites at the Sand's time<sup>5</sup>, which scales inversely as the anion transference number squared. Thus, the nucleation of dendrites may be delayed—in principle, indefinitely—in electrolytes for which the anion transference number is zero or in which a supporting electrolyte is present in high concentration<sup>6</sup>.

The requirements for stabilizing the Li anode are in reality more complex, as revealed by considering the effect of other factors such as surface tension<sup>7</sup> and the nature of ion transport in an electrolyte<sup>8</sup> on dendrite growth. A common methodology is to analyse the growth of small sinusoidal perturbations to the electrode surface, with current density driving roughening and surface tension resisting roughening. As discussed later, dendrites are suppressed under a range of conditions, including low  $J$  and, in electrolytes with high

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**Figure 1 | Stages of dendrite growth on a planar Li metal anode.** Recent observations of lithium deposition on a stainless steel substrate<sup>53</sup> showed that the growth of dendrites proceeds as illustrated in the figure. At short timescales, Li nuclei form on the electrode and progressively grow in number. Over time, the nuclei overlap and lead to the ramified structures termed dendrites. The growth in some cases progresses by preferential transport and electrochemical reduction of  $\text{Li}^+$  at the bare anode surface. In other instances, it progresses by deposition and extrusion of the Li metal under a strained SEI layer, as illustrated in the lower three panels. The morphology of dendrites formed by either mode of growth varies from spherical (mushroom-like) structures with large micrometre-scale robust features at low current densities, to thin needle-like, fragile fibrils at high current densities. Here we illustrate the different stages in dendrite growth for a Li anode undergoing deposition in a solution of lithium bis(trifluoromethane)sulfonimide in propylene carbonate. At short timescales (stage I), these dendritic structures produce a new SEI layer in every battery cycle, thus reducing the interface conductivity and hence battery capacity. On long timescales (stage II), the dendrites grow in size and number, ultimately piercing the separator and causing cell failure by multiple internal short circuits (stage III).  $\lambda$  = dendrite nucleate size;  $h$  = height or length of the dendrite.

surface tension ( $S$ ), high  $\text{Li}^+$  transference number ( $t_{\text{Li}}$ ), and high ionic conductivity ( $\sigma$ ).

#### Mechanically weak electrolytes facilitating dendrite growth.

While modification of transport and improvement of surface tension can suppress dendrites, they cannot eliminate them in liquid electrolytes. Monroe and Newman<sup>9</sup> introduced the idea that dendrite growth may be stopped completely using a mechanically strong separator. By evaluating the effect of elastic deformation of the electrode and separator on the deposition reaction kinetics, the authors found that non-uniform Li deposition is completely arrested when the condition  $G > 1.8G_{\text{Li}}(T)$  is met. Here  $G$  and  $G_{\text{Li}}$  are, respectively, the shear modulus of the separator and Li-metal. This condition is met for  $G \approx 6$  GPa at room temperature, but could be achieved at much lower separator modulus as one approaches the melting temperature ( $T = 180.5^\circ\text{C}$ ) of Li. To our knowledge, only one study has attempted to evaluate this prediction quantitatively<sup>10</sup>. The guidance provided by the Monroe and Newman analysis is nonetheless intuitive, which has fuelled the common perception that a solid-state electrolyte separator with high modulus is a requirement for practical room-temperature LMBs.

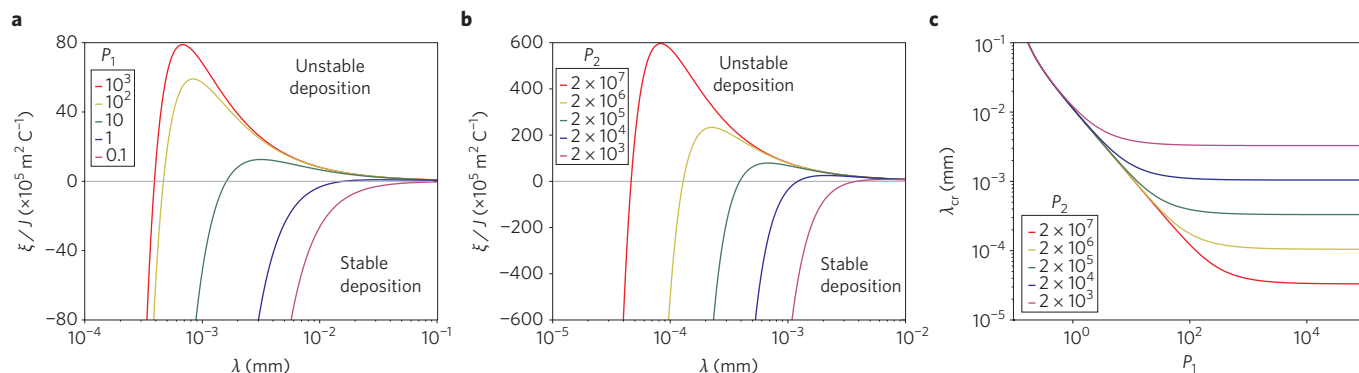
#### Unregulated surface reactions promoting dendrite nucleation.

The approaches discussed thus far assume that even at moderate  $J$ , where most batteries operate, the morphology of the Li anode makes it prone to failure. They are silent however on the important role the surface reactivity of Li plays. An earlier work shows that none of the

commonly used liquid electrolytes are stable in contact with Li-metal and all form a resistive passivation layer that is heterogeneous and unstable<sup>3</sup>. Significant effort has been placed on creating artificial SEIs, either designed *ex situ* or formed *in situ* by additives that limit exposure of the Li anode to the electrolyte. Recent joint density functional theoretical (JDFT) calculations<sup>11</sup> show that a cleverly engineered SEI can not only control Li surface reactivity, but also may alter transport and surface tension. In particular, the calculated energy barriers for  $\text{Li}^+$  diffusion at the anode ( $E_a$ ) are substantially lower in a SEI composed of halide salts (for example:  $\text{LiBr}$ ,  $E_a \approx 0.03$  eV;  $\text{LiF}$ ,  $E_a \approx 0.16$  eV), compared with  $\text{Li}_2\text{CO}_3$  ( $E_a \approx 0.24$  eV), which forms naturally when aprotic solvents react with Li. An important achievement of the JDFT analysis is that it explains why electrodes based on Mg, which have low surface diffusion barriers and high surface energies, do not form dendrites.

#### Framework for Li deposition stability

As a first step towards developing Li dendrite suppression strategies that take advantage of ideas in all three schools of thought, we identify the following five variables that determine the stability of deposition at the Li anode:  $t_{\text{Li}}$ ,  $\sigma$ ,  $J$ ,  $G$ , and  $S$ . The first three variables ( $t_{\text{Li}}$ ,  $\sigma$ ,  $J$ ) control transport processes in the electrolyte, the fourth accounts for the effects of electrolyte separator mechanics on kinetics of the deposition reaction, and the final term captures the effect of the surface tension.  $S$  is the most straightforward of these variables to manipulate in a battery, but the most difficult to measure accurately because it depends on properties of the SEI, such as its thickness, structure,



**Figure 2 | Current density-scaled growth rate versus dendrite nucleate size.** **a**,  $P_1$  (with  $P_2 = 2 \times 10^5$ ). **b**,  $P_2$  (with  $P_1 = 1 \times 10^3$ ). Here  $\xi = [(1/h)dh/dt]_{h \rightarrow 0}$  is the initial growth rate of dendrites, where  $h$  is the height or length of the dendrite,  $\xi/J$  is a current density-scaled growth rate, and  $\lambda$  is the size of a metal dendrite nucleate. For  $\xi/J > 0$ , the nucleate will grow continuously and deposition is unstable, whereas for  $\xi/J < 0$ , stable deposition occurs during recharge of a LMB. The two panels show that any LMB configuration that results in lower  $P_1$  or  $P_2$  would lead to a larger range of  $\lambda$  where  $\xi/J$  is negative and dendrite growth is suppressed. **c**, The smallest stable deposit size as a function of  $P_1$  and  $P_2$ .

stiffness, and diffusivity of  $\text{Li}^+$  in the SEI. These five variables can be used in conjunction with the molar volume of Li-metal ( $v$ ) to write down two dimensionless groups,  $P_1 = JFL / v\sigma t_{\text{Li}}G$  and  $P_2 = JFL^2 / v\sigma t_{\text{Li}}S$ , which determine the current density-scaled growth rate  $\xi/J$  of a Li dendrite nucleate of size  $\lambda$  as shown in Fig. 1. Here,  $F$  is Faraday's constant and  $L$  is the electrolyte separator thickness. A recent detailed analysis<sup>12</sup>, leads to an analytical relationship between  $\xi/J$ ,  $\lambda$ ,  $P_1$ , and  $P_2$  of the form:

$$\frac{\xi}{J} = \frac{v}{F} \frac{2\pi}{\lambda} \left[ 1 - \frac{2\pi}{\lambda} \frac{L}{P_1} - \left( \frac{2\pi}{\lambda} \right)^2 \frac{L^2}{P_2} \right]$$

Thus, under conditions where  $P_1$  and  $P_2$  are small,  $\xi/J$  is more negative and deposition more stable. The effects of  $P_1$  and  $P_2$  on stability can be understood in straightforward physical terms. The size of  $P_1$  reflects the balance between destabilizing influences of transport and the stabilizing effect of separator mechanics, while  $P_2$  balances transport with surface tension. Low values of  $P_1$  and  $P_2$  obtained, for example, by increasing  $G$ ,  $S$ ,  $\sigma$ , and  $t_{\text{Li}}$  or by reducing  $J$ , therefore lead to stable deposition<sup>13</sup> as seen in Fig. 2a,b. The condition  $\xi/J = 0$  is achieved for a critical deposit size  $\lambda_{\text{cr}}$ , which is the smallest nucleate size that can be stably deposited. Values of  $\lambda_{\text{cr}}$  as a function of  $P_1$  for various  $P_2$  are reported in Fig. 2c. It is seen that  $\lambda_{\text{cr}}$  increases with decreasing  $P_1$  and  $P_2$ , indicating that much larger nucleates can be deposited stably under conditions that yield small  $P_1$  and  $P_2$  values (Box 1).

### Stabilizing Li-metal anodes

All of the approaches discussed in the previous section have been practiced to an extent (Fig. 3), but this is often done without explicit knowledge of the principles that underpin the method's effectiveness. An undesirable consequence is that most studies focus on one approach to the exclusion of others. An important goal of this Perspective is to encourage newer strategies that take advantage of synergies such as those apparent from Fig. 2b and Box 1.

**Modifying ion transport in electrolytes.** Inorganic glasses such as lithium phosphorus oxynitride ( $\text{Li}_{2.9}\text{PO}_{3.3}\text{N}_{0.46}$ ; LiPON)<sup>14</sup> and solid solutions such as  $\text{Li}_{4-x}\text{Ge}_{1-x}\text{P}_x\text{S}_4$  (thio-LISICON)<sup>15</sup> are single-ion Li conductors that also offer low values of  $P_1$  because of their high moduli. Permeability (solubility  $\times$  diffusivity) of these materials is also low, which slows down parasitic side reactions between Li and conversion cathodes (for example,  $\text{S}_8$ ,  $\text{O}_2$ ,  $\text{CO}_2$ ) or their reduction products. A generic shortcoming is that solid electrolytes such as LiPON ( $\sigma_{25^\circ\text{C}} = 2.3 \times 10^{-6} \text{ S cm}^{-1}$ ) that provide attractive chemical stability have too low ionic conductivity (that is, high  $P_2$ ). One approach to

overcoming the poor conductivity of LiPON is to deposit the electrolyte as a radio frequency magnetron sputter-coated film (1–2  $\mu\text{m}$  thick) in micro-LMBs<sup>16</sup>, but maintaining good adhesion with the current collector still remains an unresolved challenge. Newer solid-state electrolytes, such as thio-LISICON ( $\sigma_{25^\circ\text{C}} = 2.3 \times 10^{-3} \text{ S cm}^{-1}$ ; with  $x = 0.75$ ), are not limited by  $\sigma$ , but present other difficulties related to chemical stability and cost. Significant opportunities therefore exist for research on synthesis of cost-effective and mechanically strong single-ion electrolytes with LiPON-like stability and thio-LISICON-like conductivities that are manufacturable. Older work showing that Na dendrites form and proliferate by growing into and expanding cracks in the electrolyte, even in cells employing liquid Na anodes and solid  $\text{NaBaAl}_2\text{O}_3$  ceramic electrolytes, provide additional grounds for caution<sup>17</sup>. Specifically, even when acceptable solid electrolytes are found, rigorous manufacturing, assembly, and crack inspection regimens are required to avoid batch-to-batch variations in performance and lifetime.

Single- or near-single-ion conductors based on polymers, including Nafion, have received significant attention as alternatives to ceramics<sup>18–20</sup>. The lifetime of a LMB employing lithiated Nafion soaked in a liquid electrolyte has been reported to depend strongly on  $t_{\text{Li}}$ , with up to 40-fold increases in cell lifetime observed relative to the pure liquid electrolyte. A limitation of such electrolytes is that the solvent compromises other attractive traits of solid electrolytes, such as low permeability and high modulus. Coatings of Nafion on Li-metal take these ideas a step further both in terms of simplicity and potential efficacy and were shown to protect the anode and extend its operating lifetime<sup>18</sup>. A similar enhancement in lifetime has been reported using coatings of surface-modified glass-fibre membranes soaked in liquid electrolyte<sup>20</sup>. This is an important finding from a fundamental viewpoint. All theories that predict stable Li deposition by modification of transport in single-ion conductors only require the material to be present in a region near the anode that is of thickness about ten times the Debye screening length, meaning that a thin, solid Nafion or ceramic coating on Li might be used in conjunction with a liquid electrolyte. Single-ion conductors based on other chemistries, including copolymers<sup>21</sup>, nanoparticle salts<sup>22</sup>, and holographic membranes with high transport anisotropy<sup>23</sup> have recently become available, which increases the number of electrolyte options. A recent promising approach is the use of nanostructured Li-metal anodes, thus reducing the local current density and yielding significantly attenuated dendrite growth<sup>24,25</sup>.

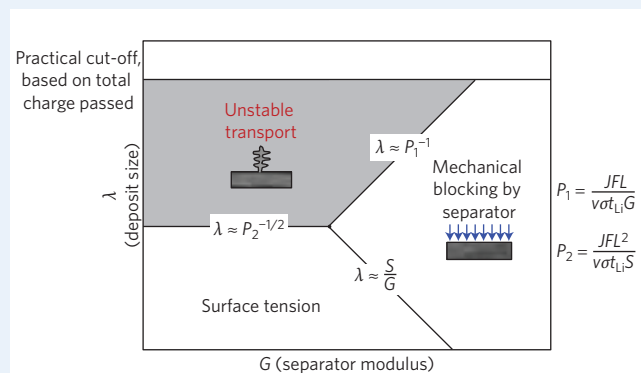
**Improving mechanics.** Ceramics, polymers, and polymer-ceramic hybrids have been studied extensively as platforms for suppressing dendrites in LMBs. Solid electrolytes based on LiPON (ref. 14),



**Box 1 | Theoretical state diagram for stability of deposition.**

It is possible to capture the combined influences of  $P_1$  and  $P_2$  on stability at various length scales in terms of a state diagram for Li nucleates of size  $\lambda$  in an electrolyte separator of modulus  $G$  under different deposition conditions. Conditions that lead to high values of  $P_1$  and  $P_2$  are observed to expand the region of unstable deposition, favouring growth of small rough deposits. In contrast, when  $P_1$  and  $P_2$  are low, stable deposition is favoured. Thus, it is apparent that even an electrolyte with  $G \ll G_{Li}$  might be engineered by manipulating the other variables in  $P_1$  and  $P_2$  to provide stable LMB operation. It is also seen that stable Li deposition can be achieved at practically any  $G$  in membrane electrolyte separators able to constrain the deposit size below a critical value that increases as the inverse square root of  $P_2$ .

The theoretical state diagram for stable and unstable electrodeposition of metals on a log–log scale constructed on the basis of deposit size and separator modulus is illustrated here. Deposits falling in the shaded region are unstable and lead to dendrites. In contrast, deposits in the unshaded regions are stable. The dominant stabilizing mechanisms (for example, surface tension ( $S$ ) at small moduli and mechanical blocking of deposition kinetics by the separator at large moduli) are highlighted.



LISICON (ref. 15),  $\text{Li}_{10}\text{SnP}_2\text{S}_{12}$  (ref. 26), and  $\text{Li}_3\text{N}$  (ref. 27) easily meet the condition  $G > G_{Li}$ , but suffer from the aforementioned challenges related to their room-temperature conductivity, cost, and propensity to crack during cell assembly. A novel electrolyte design in which a liquid electrolyte is hosted in the pores of a ceramic membrane with a high areal density of nanometre-sized pores, smaller than typical Li dendrite sizes, has been reported as a platform for achieving dendrite-free LMBs<sup>28</sup>. The authors showed that this design enables electrolytes with solid-like mechanics and liquid-like ion mobilities.

Nanostructured electrolytes based on copolymers<sup>10,29</sup>, cross-linked polymers<sup>30–32</sup>, and nanocomposites<sup>32,33</sup> utilize similar hard–soft designs to overcome conventional trade-offs between modulus and conductivity. These materials all show promise for stabilizing Li, even when the electrolyte modulus is well below that of Li-metal. For example, Li–Li symmetric cells based on cross-linked polyethylene–polyethylene oxide (PE–PEO) gel electrolytes have moduli in the range 100 kPa–1 MPa, but are reported to increase LMB lifetime by over an order of magnitude, relative to high-molecular-weight PEO of similar modulus<sup>30</sup>. Likewise, LMBs based on cross-linked polyhedral oligomeric silsesquioxane (POSS) or hairy nanoparticles<sup>31,32</sup> exhibit long-term (>2,500 h) stability, even though their moduli rarely exceed 20 MPa. In a recent demonstration of this concept, aramid nanofibre–PEO composites with  $G = 1.8$  GPa (ref. 34) formed by layer-by-layer assembly were shown to block growth of

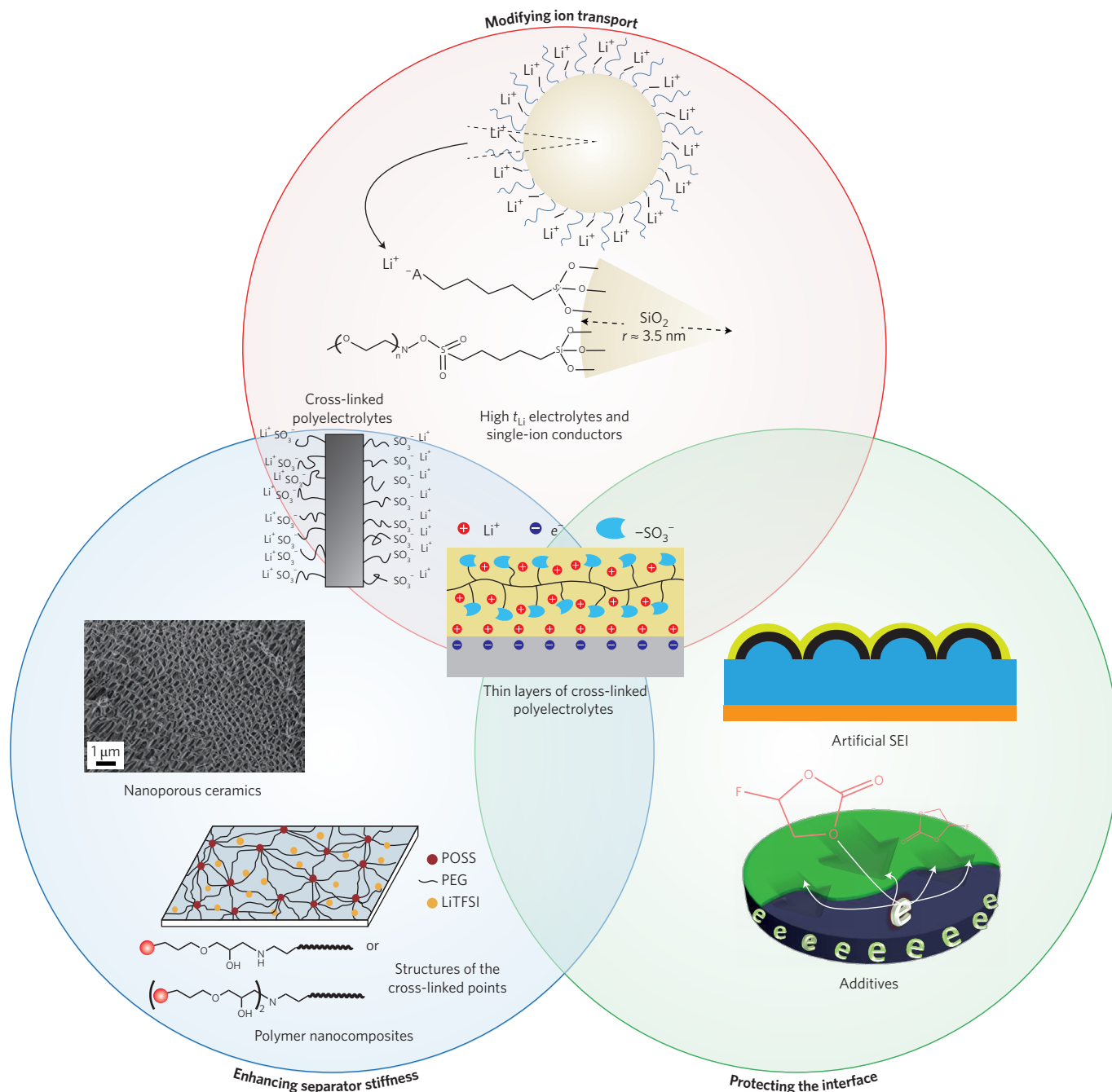
130 GPa copper dendrites. Taken together, these results conclusively show that the criterion  $G > 1.8G_{Li}(T)$  is not a requirement for stability.

**Creating an artificial SEI on Li.** With few exceptions, liquid electrolytes used in lithium-ion batteries (LIBs) form fragile and unstable SEI layers on Li-metal. Carbonate-based electrolytes, for example, all form unstable, thick, and heterogeneous SEIs comprised predominantly of  $\text{Li}_2\text{CO}_3$  salts and polymerized electrolyte fragments. The Coulombic efficiency of Li–copper or Li–stainless cells provides a convenient way to quantify the ability of electrolytes to form stable SEIs on Li. Carbonate electrolytes rarely exhibit Coulombic efficiencies above 80%, while electrolytes such as 1,3-dioxalane undergo ring-opening polymerization to form an elastic SEI that is more stable with high Coulombic efficiency (>99%)<sup>35</sup>. Similarly, glyme-based electrolytes, such as dimethoxyethane (monoglyme), diglyme, and tetraglyme, spontaneously form a tough, alkoxy SEI (ROLi), which stabilizes electrodeposition of Li and Na (refs 36,37). A large body of work shows that a more reliable strategy for forming a stable SEI on reactive metals is to employ additives, including  $\text{LiNO}_3$ , vinylene carbonate, and sultones. An open area where intrusive experimentation is needed concerns the SEI formation processes enabled by these additives and methods for characterizing the physical properties and mechanics of the SEI films produced. Many electrolyte salts used in LIBs contain fluorine; their breakdown in the presence of Li-metal is known to generate LiF among other fluorinated organics. Recent work shows that directly mixing poorly soluble LiF into liquid electrolytes produces a SEI enriched in the salt, which not only protects Li, but dramatically reduces dendrite formation in carbonate electrolytes<sup>38,39</sup>. It is possible that similar processes are at work in the remarkable ability of  $\text{CsPF}_6$  (ref. 40), fluoro-ethylene carbonate, and dual lithium bis(trifluoromethane)sulfonimide ( $\text{LiN}(\text{CF}_3\text{SO}_2)_2$ ; LiTFSI) and lithium bis(fluorosulfonyl)imide ( $\text{LiN}(\text{SO}_2\text{F})_2$ ; LiFSI) salts<sup>35</sup> to stabilize Li anodes, because experiments and theory show the materials are broken down by Li to produce a SEI rich in LiF. In qualitative agreement with these observations, DFT analysis shows that coatings of lithium halide salts on a Li anode provides a fundamental mechanism for enhancing Li transport at the interface, which enhances the effect of  $S$  at any value of  $G$  in resisting dendrite formation. This finding underscores the potentially powerful role DFT and other computational tools can play in design and selection of SEI-formation additives for LMBs.

In an important departure from *in situ* SEI formation approaches, a coating of carbon nanospheres applied directly to Li has been shown to provide a stable protective layer on the metal, with high Coulombic efficiency (>99%) values reported<sup>41</sup>. A similar result has been reported for Li anodes coated by alumina using atomic layer deposition<sup>42</sup>. This approach appears to impart both surface chemical and electrochemical stability to Li-metal and offers the potential for Li anodes that may be safely handled outside the glove box and hence are compatible with battery manufacturing in a standard dry-room environment.

**Outlook**

Judging from the success of recent efforts to harness the tools of nanotechnology and computer simulation to design electrolyte and anode surface configurations that enable dendrite-free operation of LMBs, we expect to soon see larger versions of the ‘lithium-free’ LMB cell designs already demonstrated in micro-LMBs<sup>43</sup>. In such cells, one replaces the anode with a current collector and the cathode is the only source of Li. Anode-free LMBs offer multiple benefits. First, the specific energy is set by the cathode alone, which for a  $\text{Li}_{0.8}\text{Co}_{0.15}\text{Al}_{0.05}\text{O}_2$  (NCA) or  $\text{Li}_{1.2}\text{Ni}_{0.15}\text{Co}_{0.1}\text{Mn}_{0.55}\text{O}_2$  (Li-rich NMC) can be easily shown to be as much as a factor of two greater than for the corresponding LIB. Second, they would ideally require no changes in manufacturing methods relative to present-day LIBs.



**Figure 3 | Practiced approaches for suppressing Li dendrites.** A graphical summary of the literature on dendrite suppression strategies that illustrates the three methods practiced for stabilizing lithium deposition. The red circle illustrates approaches that utilize nanoparticle salts<sup>22</sup> and lithiated ionomers<sup>18</sup> that retard space-charge formation. The blue circle highlights methods that use porous ceramics<sup>28</sup> and nanostructured networks<sup>31</sup> to enhance electrolyte stiffness, without compromising ion transport. The green circle summarizes work on effective artificial SEI coatings based on nanoparticles<sup>41</sup> and polymer coatings<sup>52</sup> formed on Li that improve the lifetime of LMBs. The approaches that lie at the interface between the three circles<sup>19</sup> are particularly attractive because they provide stability by multiple, powerful mechanisms. PEG, polyethylene glycol. Images in the figure are reproduced from: red circle, ref. 22, American Chemical Society; red/blue interface, ref. 18, Wiley; blue circle, top, ref. 28, Wiley; blue circle, bottom, ref. 31, Wiley; red/blue/green interface, ref. 19, NPG; green circle, top, ref. 41, NPG; green circle, bottom, ref. 52, Wiley.

Finally, in the discharged state, no Li-metal is present in the cell, which makes recycling viable and disposal safer. A disadvantage is that any loss of Li due to dendrite breakage (orphaned Li) or reactions with electrolytes comes at the expense of a cathode with already low Li capacity. New and versatile approaches, such as those reported very recently for augmenting Li in the cathode, are needed for long-term cell cycling<sup>44</sup>. As an extension to anode-free cells, LMBs in which Li is protected by an artificial SEI that enables cell

assembly under standard dry-room conditions offer opportunities for immediate impact.

While we expect fundamental research that takes advantage of modern analytical tools<sup>45–48</sup> to ultimately enable solid-state electrolytes based on ceramics and polymers that offer low values of  $P_1$  and  $P_2$  (that is, single- or near-single-ion conductivity,  $\text{mS cm}^{-1}$ -level, room-temperature ionic conductivity, and high modulus), the straightforward opportunities provided by membrane-based solid

electrolytes for separating ion transport and mechanics appear to provide as fertile opportunities for materials innovation. Successful efforts will harness the tools of self- and co-assembly to engineer membrane pore structure, pore wall elasticity and surface chemistry, and transport properties of the ion carriers hosted in the pore to take advantage of synergies afforded by each of the Li stabilization mechanisms discussed in the previous sections.

None of the theories for electrodeposition of metals discussed earlier have contemplated these processes in a nanostructured electrolyte media. It is nonetheless already known that the coupling of electromigration near a charged pore and normal transport can produce rectification of ion motion analogous to what is known for single-ion conductors<sup>49</sup>. We expect these efforts to reveal novel nanostructured membrane coatings and bulk materials that will draw on expertise in areas such as self- and field-induced assembly of molecules, polymers, and particles, electro-less plating, sputtering and atomic layer deposition, and solution-phase layer-by-layer deposition methods to create bulk and thin-film materials with intrinsic meso- and micro-porosity and in which surface charge may be used to regulate ion transport during Li deposition. Emergence of efforts such as those in references 36–42, which use surface coatings to alter the composition and ion transport properties of the SEI layer, are expected to lead to LMBs based on layered hybrid electrolytes in which Li anodes protected by an artificial SEI coexist with conventional liquid electrolytes. Artificial SEI designs based on first-principles that are therefore applicable to other reactive metal anodes, for example, Na, Al, Zn, are of particular interest because these anodes fail by similar processes as Li and protected metal anodes are broadly required for progress in all high-energy rechargeable batteries that utilize conversion reactions in the cathode.

In the longer term, we expect to see smaller batteries in a variety of form factors that take advantage of Li- and Na-metal anodes and the inherent design flexibility that comes from the malleability of Li and Na. Such batteries may be lithographed, 3D printed, gelled from sols, or integrated into load-bearing structures through layer-by-layer deposition or self-assembly. We expect that design of Li-metal anodes compatible with manufacturing outside the glove box will emerge as an area of high priority. Availability of such anodes will in turn enable practical, high-energy rechargeable batteries based on Li, Na, and Al that utilize O<sub>2</sub>, CO<sub>2</sub>, or biomolecules such as glucose from their surroundings as active materials in the cathode to produce electrical energy. Such electrochemical cells evidently blur the lines between traditional batteries and fuel cells. We also expect to see the emergence of multiple versions of these cells (for example, Li/Na/Al–CO<sub>2</sub>/O<sub>2</sub>) that function in a dual-use mode to reversibly capture and concentrate CO<sub>2</sub> emissions from an exhaust stream and at the same time produce large amounts of electrical energy<sup>50,51</sup>.

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## Additional information

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## Competing interests

L.A.A. is a founder and holds a financial interest in NOHMs Technologies, a technology concern seeking to commercialize electrolytes and electrodes for high voltage Li-ion and high-energy Li-S batteries.