

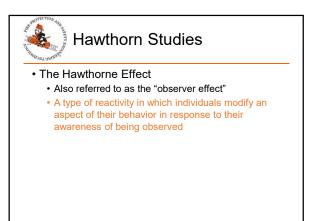


#### **Hawthorn Studies**

- Results had nothing to do with workplace lighting
- Psychological factors are more important than physiological, and
- That sociological and anthropological factors are more important than economic

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# Basic characteristics of visual demands

- Size and a three-dimensional shape of the object being viewed
- Contrast between the object and the background
- Viewing distance
- · Motion of the object
- Field of view around the task
- Sensitivity of the visual task to error
- Frequency of task
- Time available to perform task

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### Lighting

- Illuminance
  - The amount of light falling on a work of service or task
  - Measured with an illuminance meter in Lux

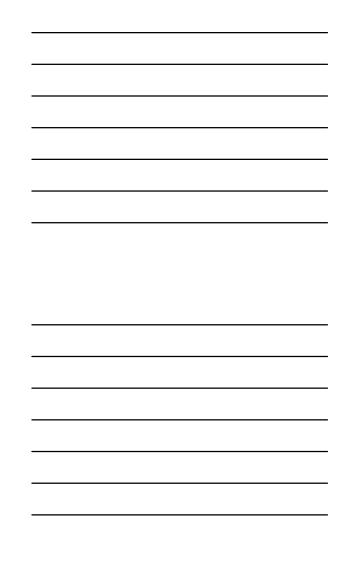


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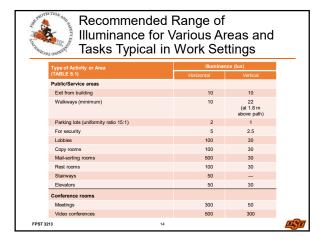
### Lighting

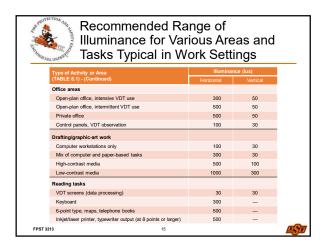
- The Illuminating Engineering Society of North America (IESNA)
  - · Comprehensive lighting design guide
  - Lighting level should not vary more than 30% from these recommended levels for quality purposes.
  - The measured illuminances should be within 10%

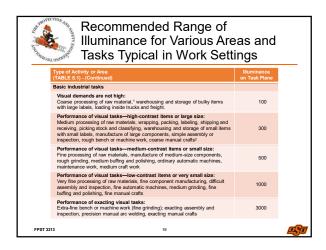
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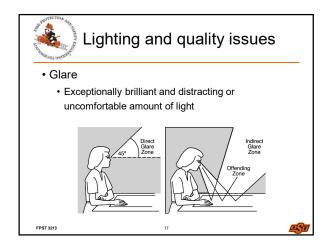
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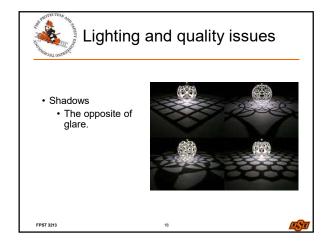






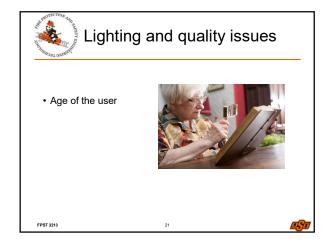












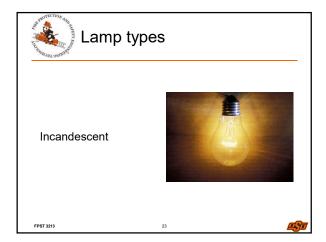


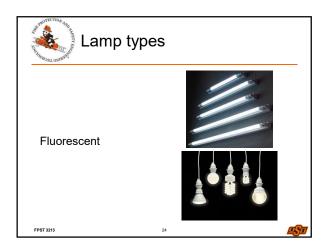
# Lighting design

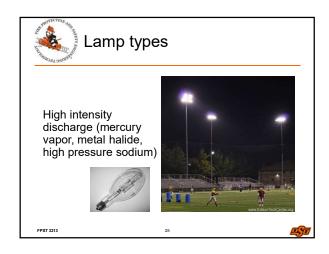
- Lighting best provided by combination of ambient room lighting and specific task lighting
- Design must balance illumination levels with implementation and operation cost
- Selection should consider "color rendering"

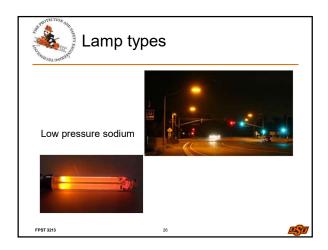
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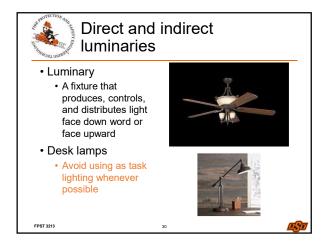
















### Computer workplace lighting

- Avoid use of items with reflective surfaces in the room
- Last resort, tilt the screen downward
- Install screens at right angles to windows



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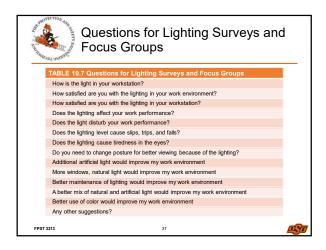
# Inspection workplace lighting

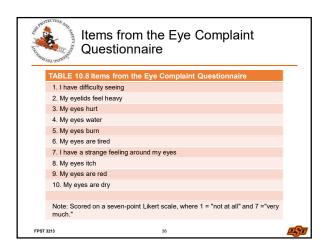
- Product and material inspection is one of the most demanding visual tasks
- Minimize illumination reflectance
- Paint walls and ceilings
- Darker floor tile and carpeting
- Eliminate ambient overhead lighting

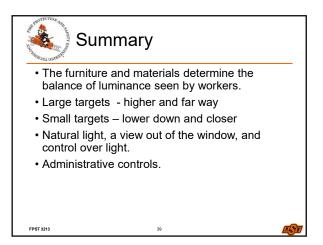


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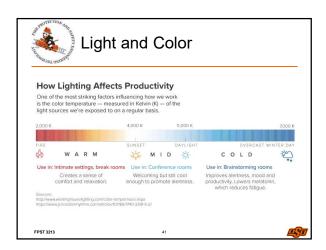
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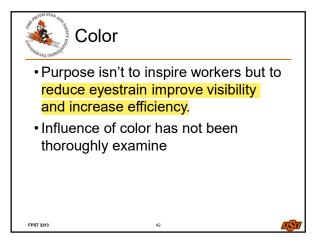


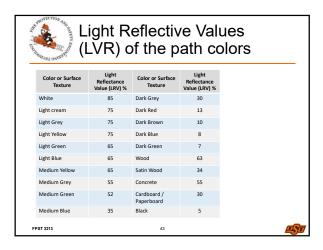


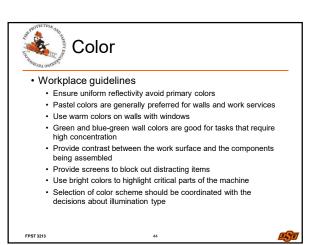


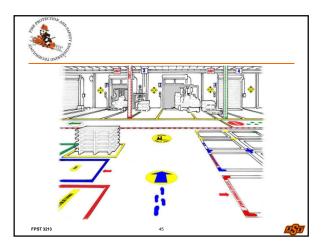




















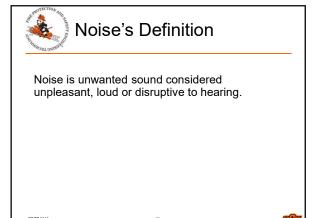


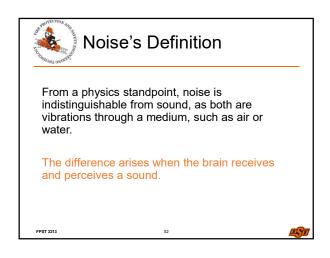
# 5's Factory

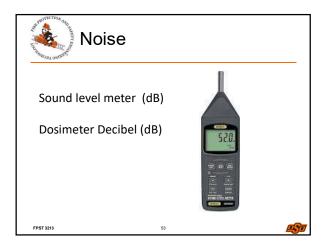
- Sort
- · Set in Order
- Shine
- Standardize
- Sustain

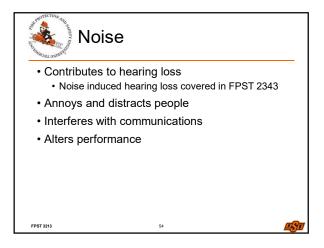
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### Contributes to hearing loss

- 85 dBA 8 hours/day, +dBA time.
- Duration of exposition, level, and susceptibility.
- Hearing conservation programs:
  - OSHA 1983
  - NIOSH 1972,1998

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### Distraction

- The higher the demand for concentration the lower the noise levels should be
- General rule for office or production equipment Noise should be kept below 50 dBA
- Must consider the needs for both communication and speech privacy

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### ANSI 12.2-1995

 Criteria for evaluating room noise suggests using NCB (noise-criteriabalanced) curves to evaluate acceptable noise levels in spaces

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