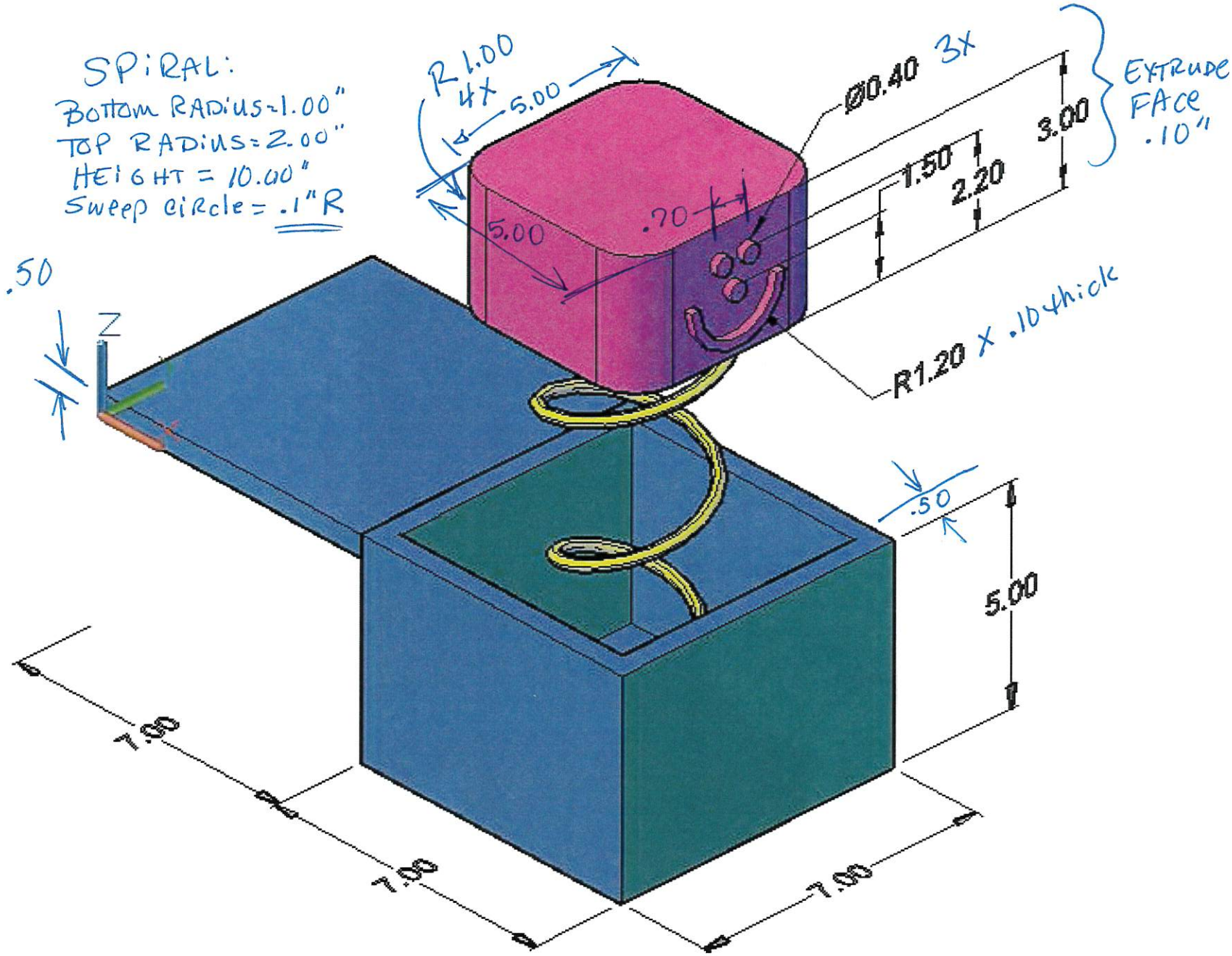SPIRAL:
BOTTOM RADIUS=1.00"
TOP RADIUS=2.00"
HEIGHT = 10.00"
Sweep circle = .1"R