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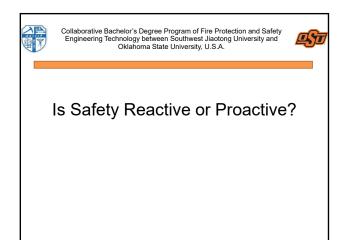


History Incident Causation



- Incidents used to be thought of as
- Happening by chance

 - Acts of God
 - Inherent to production...just part of doing business
- WWII Human element
 - Incident proneness
- '50's and '60's
- · Engineering controls for machines and equipment
- '70's
- OSH Act
- '80's
 - · Balance approach between machines and people
 - EngineeringBehavior









Two Approaches to Safety



- Approach #1 Reactive
 - · After the fact
 - Evaluating information from incident reports and insurance audits
- Approach #2 Proactive
 - · Before the fact
 - Inspections for unsafe conditions or practices
 - · Analyze management systems
 - · Behavioral observations
 - · Hazard identification and evaluation

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Hazard



- Hazaro
 - A condition or set of conditions that have the potential to produce injury, illness, and/or property damage
 - The condition does not have to exist at the moment to be a hazard
 - Evaluate potential
 - Example: Chemical reaction

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Effects Of Hazards



- A hazard requires exposure and a sequence of events before damage can occur
- · The event is called an incident
 - An unplanned, undesired event, not necessarily resulting in injury, but damaging to property and or interrupting the activity in process
- · Results of incidents
 - · Increase time needed to perform task
 - · Cost money
 - · Interrupt production
 - · Equipment damage

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Incident	<u>øş</u> i	
Unsafe practices Making safety devices inoperative Using tools incorrectly Using defective tools Failure to use engineering controls Failure to use PPE Situational factors Improper equipment available Equipment improperly maintained Improper storage of equipment Improper layout of equipment	Environmental factors Noise Vibration Improper lighting Heat or cold Radiation Chemical factors Ergonomic factors	
Inadequate design of facility or equipment Poor construction		

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Loss Control



- Function directed toward recognizing, evaluating, eliminating or controlling the effects of hazards
 - · Think of it as looking for defects
- Process
 - 1. Hazard identification and evaluation
 - 2. Ranking hazards by risk
 - 3. Management decision-making
 - 4. Establishing preventive and corrective measures
 - 5. Monitoring
 - 6. Evaluating program effectiveness







Hazard Identification



- · Multiple ways to identify hazards
 - · Insurance claim history
 - Old inspection reports
 - · Old incident reports
 - · Employee interactions
 - Hazard analysis

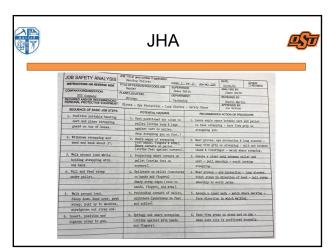
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Hazard Analysis



- An analysis performed to identify and evaluate hazards in order to eliminate or control them
 - · Review each operation as part of a system
- Two methods
 - Begin with failure of the system and examine components together to see how each can contribute to system failure
 - Begin with a component of the system and look at how each component of a system can contribute to system failure
 - JHA (Job Hazard Analysis)







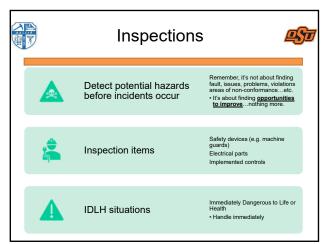


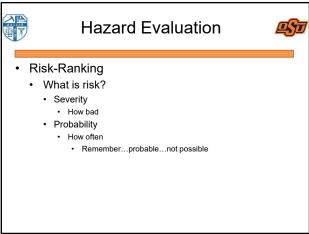
Advantages of JHAs



- · Assist in new hire orientation and job training
- · Used in behavioral observations
- Should an incident occur, reviewed to determine missing safeguards

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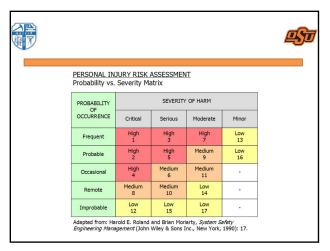


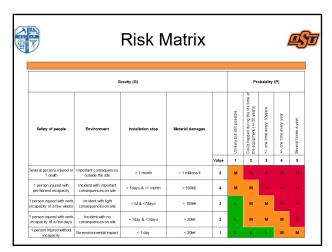


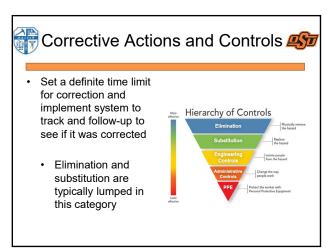
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Corrective Actions and Controls



- · Set a definite time limit for correction and implement system to track and follow-up to see if it was corrected
- · Management Decision Making
 - · Modify the workplace
 - · Redesign the workplace
 - · Discuss hazard with workers
 - · Take no action















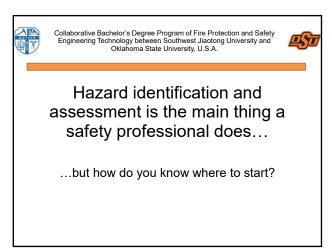
















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	1	29 CFR 1910	"General Industry" safety regulations
		29 CFR 1926	"Construction" safety regulations