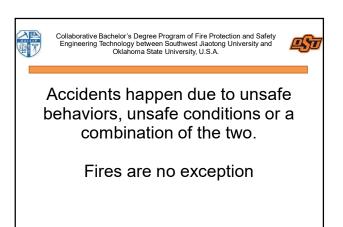


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2



Unsafe Behaviors



- · Inadequate housekeeping
 - · Oily rags in open waste containers
 - · Accumulations of trash near ignition sources

















Not so much...







Unsafe Behaviors



- · Unintentional ignition sources
 - · Heating devices
 - · Open flames
 - Overheated circuits
 - · Ignoring prohibitions on open flames or smoking
- · Improper disposal of smoking materials
 - · Open burning
 - Typically requires a permit from the fire district responsible for regulating the area

8



Unsafe Behaviors

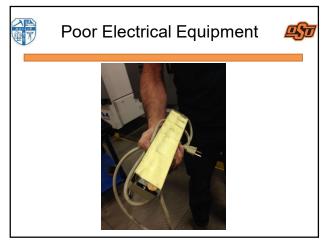


- Improper use of electrical equipment
 - · Frayed or damaged extension cords
 - Extension cords used for permanent wiring affixed to walls or running through doors, ceilings or joists
 - · Unprotected temporary lights or wiring
 - · Daisy chained







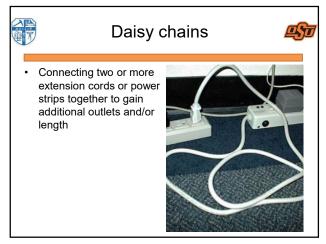


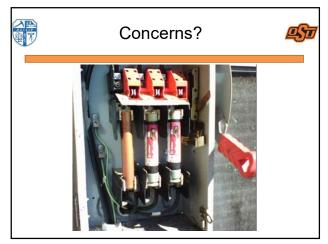
















Flammable and Co	mbustible Liquids 🎒
LEL vs. UEL Air Combustible Too len't to lorm Explosive Reserve UEL UEL USA 1.4% — Flammable angle — 7.5% by volume 10% LEL 10% LEL 10% LEL	 Key Terminology Evaporation Flammable Range Flash Point Boiling Point Fire Prevention Control Ignition Exclusion of O₂ Closed Systems Ventilation Control Inert Gas

16



Unsafe Behaviors



- Improper use and storage flammable and combustible liquids Definitions of flammable and combustible liquid classes is part of the class activity
- Improperly dispensing, mixing, or transferring flammable or combustible liquids
- Storing flammable or combustible liquids in unapproved containers for location
- Improper equipment use
- Improper grounding and bonding
- Dispensing
 - Classes IA-IC 25 feet from storage tanks, property lines or adjacent building

 P. 315 Figure 9.10
 - Class II and Classes IIIA and IIIB 15 feet from storage tanks, property lines or adjacent building
 - Must have curbs, sloped ground or other means to contains spills



-		









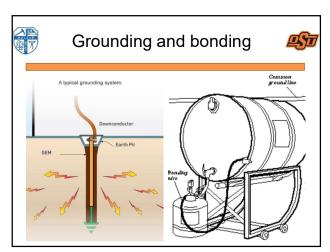








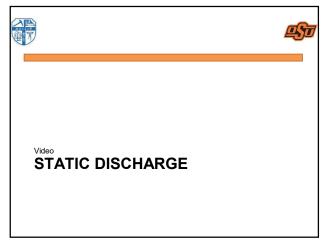


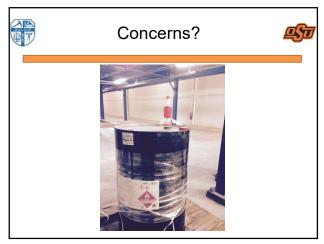


















Intrinsically safe



 Intrinsically safe equipment



 Equipment designed and approved for use in flammable atmospheres is not capable of releasing sufficient electrical energy to cause the ignition of a flammable atmospheric mixture

28



29



Unsafe Behaviors

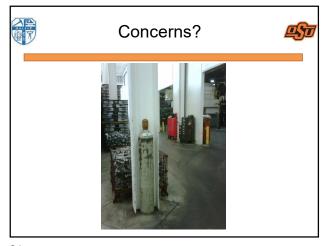


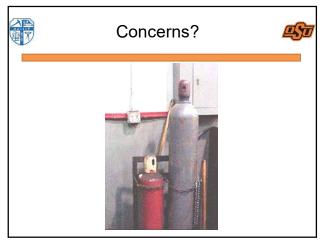
MFG MM-YY

- Improper use and storage of compressed or liquefied gases
 - Cover cylinder valves with safety caps when not in use
 - Anchor stored cylinders to a wall or other secure object to prevent them from being knocked over
 - Disconnect a cutting torch head from a supply hose before storing







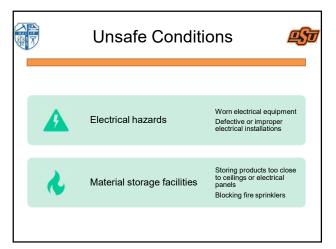


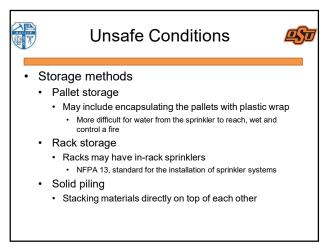


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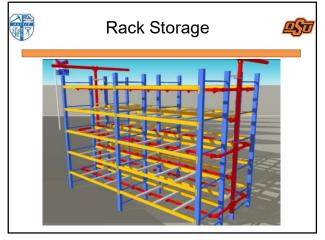










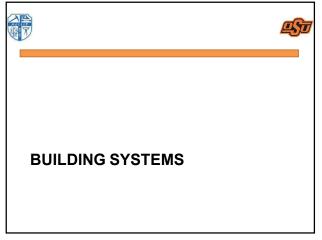


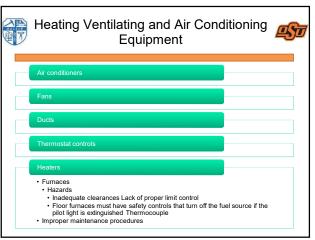


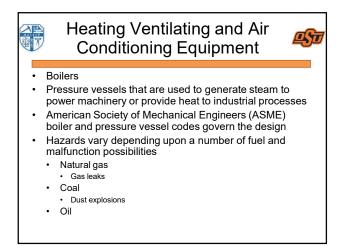








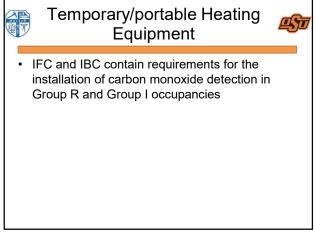


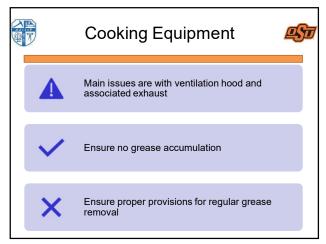






八重	T	Unit Heaters	
	4	Self-contained and controlled with a thermostat	
		Propane	
	1	Natural gas	
	***	Electrical	











46



Powered Industrial Trucks



- Diesel
- Gasoline
- Liquefied petroleum gas (LPG, i.e. propane)
- Hazard for the three above surrounds ensuring they are used in the atmosphere for which they are designed.
 - Hazardous atmospheres require special equipment to remove the forklift as a source of ignition
- Electric batteries
 - Accumulation of hydrogen gas and during recharge operations

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Hazardous Processes



- Hot work
 - Any operation that requires the use of tools or machines that may produce a source of ignition
- · Hot work program
- Designated hot work areas
- · Hot work permit
- · Fire watches
 - · OSHA 30 minutes
 - Insurance company 60 minutes





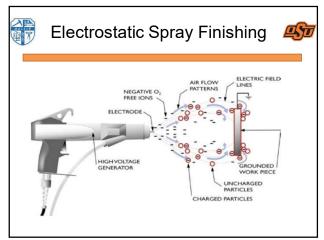


Flammable Finishing Operations



- Spray finishing
 - Pressurizing a flammable or combustible liquid and are atomizing it to create an aerosol
- · Most common flammable finishing operation
- · Requires use of a plenum
 - An enclosed space in a building designed to officially capture and discharge or circulate air
 - Booth or room has interlock between the spraying equipment in the mechanical ventilation system.
 - Spraying cannot be performed unless the ventilation system is operating

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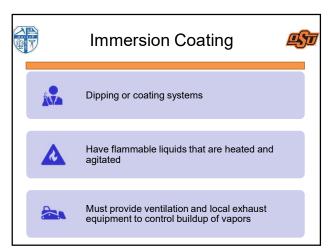


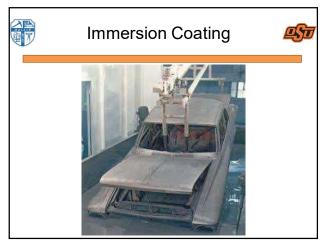






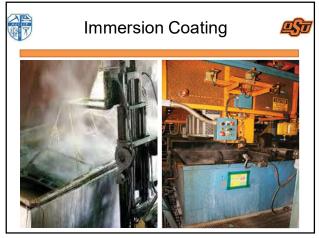












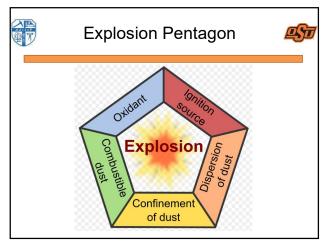
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Dust Hazards



- In order for a dust exposure to occur five conditions must be present
 - 1. Combustible dust must be suspended in air
 - 2. The particle concentration must be within its explosive range
 - 3. An ignition source must be present
 - 4. The dust must be in a confined space
 - 5. Oxygen concentration must be capable of supporting combustion







		Dust Controls
	9 *	Dust must be continually picked up by manual sweeping vacuuming or other means
	\$	All equipment must be grounded to minimize static electricity
	_	Restrict smoking two designated areas
	1	Provide fire protection equipment throughout our buildings as required



