

Metrology and Sensing

Lecture 3-1: Sensors

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Herbert Gross

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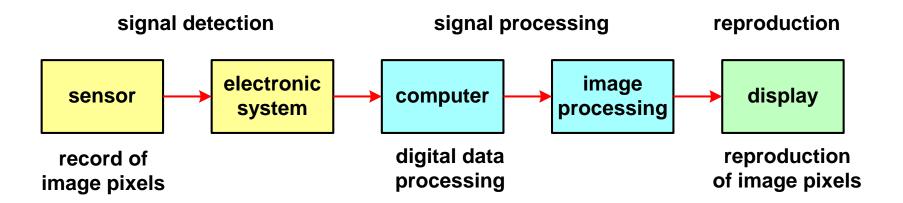
Content



- Introduction
- Basic properties



Signal chain



Optical signal detection

$$S(x, y) = [K \cdot B(x, y) * T(x, y)] \cdot Comb(x, y) + N_D(x, y)$$

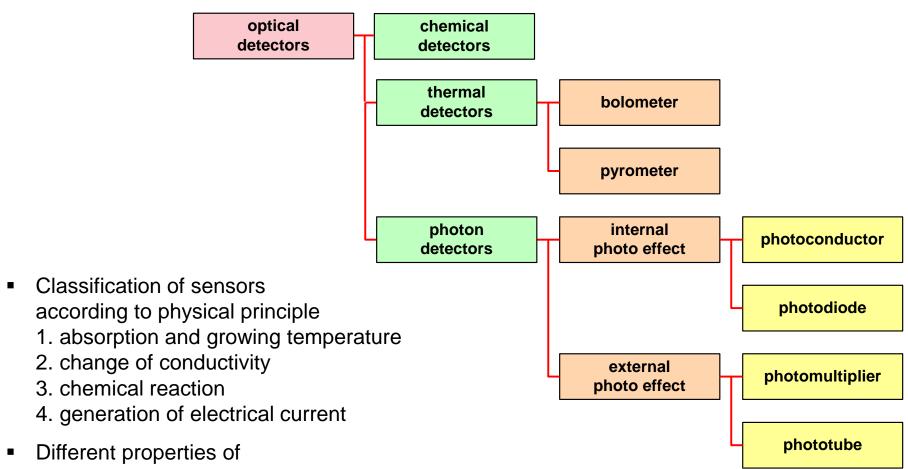
T: transfer function

B: signal conversion

N: noise

Classification of Optical Sensors



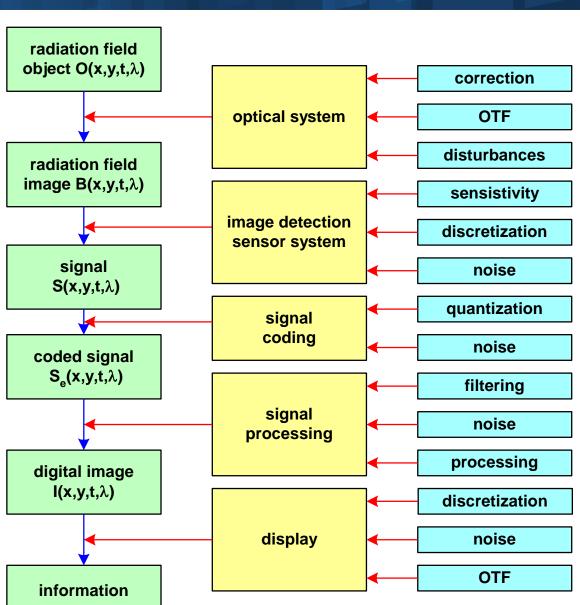


- 1. spectral sensitivity
- 2. time behavior
- 3. dependence on temperature
- 4. sensitivity of signal power

Signal Recording



- Recording of a signal
- Dependencies:
 - 1. space coordinate and angle
 - 2. time
 - 3. wavelength

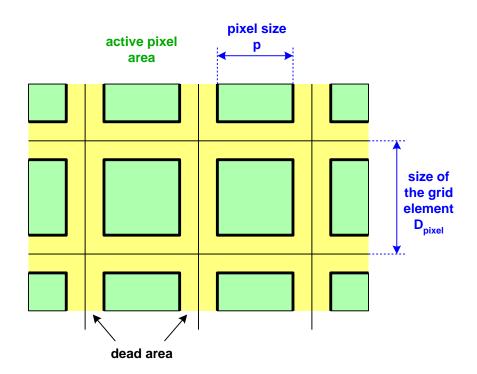


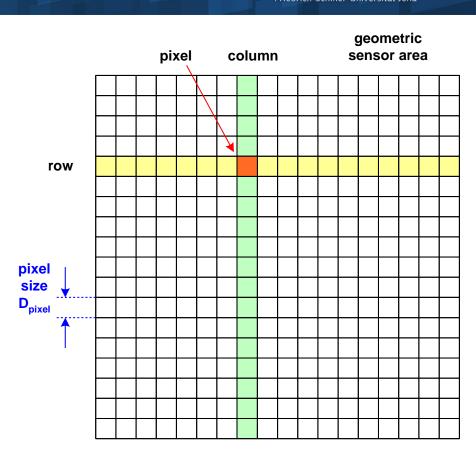
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Discretizaion and Pixelation

- 2D sensor: Discrete pixel of finite size
- Dead zones between pixels: finite effective area of signal collection

$$\eta = \left(\frac{p}{D_{pixel}}\right)^2$$



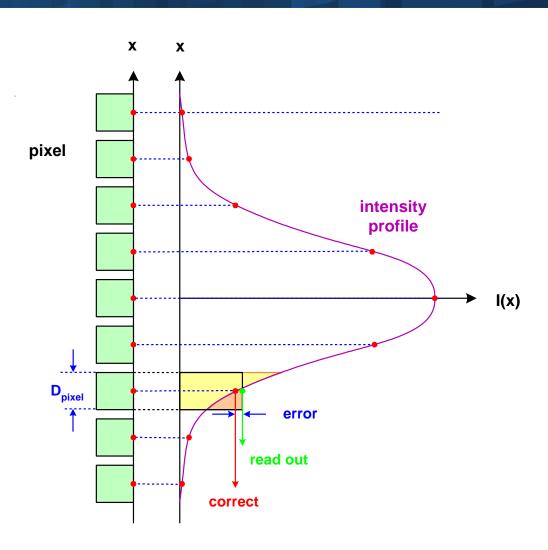


Pixelation and Quantization



- Discrete pixel area of finite size
 - 1. integration
 - 2. averaging
 - 3. dead area
 - 4. finite spatial resolution
- Nyquist frequency of spatial resolution

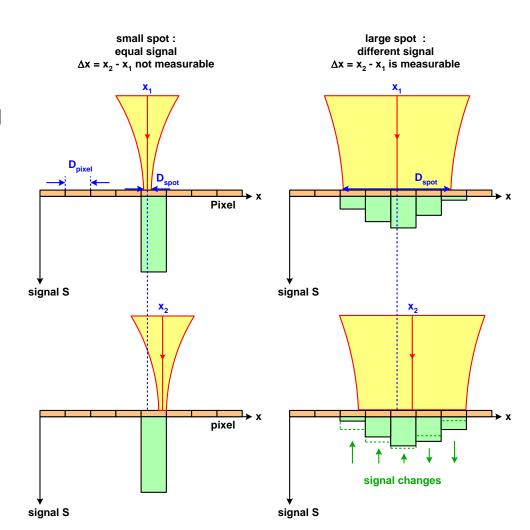
$$v_{Ny} = \frac{1}{2D_{pixel}}$$



Resolution and Spot size



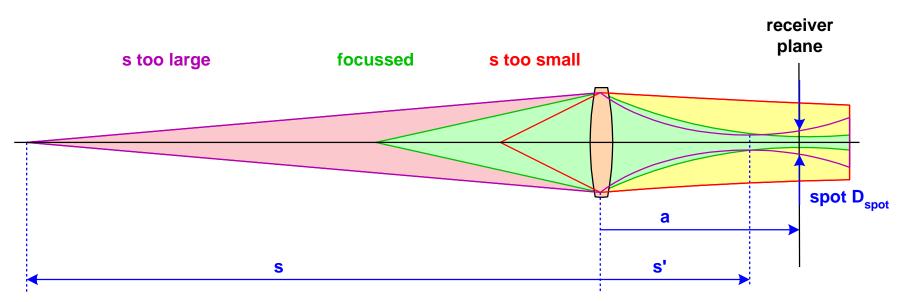
- The spot position is more accurate,
 if its size is larger than the pixel width
- The signal is changed in many pixels, this is more accurate
- Spot inside one pixel: exact position cannot be distinguished



Gain of Information



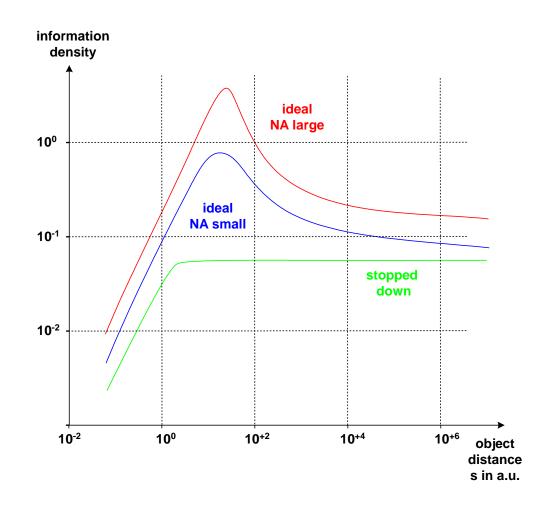
- Optical system with fixed camera position
- Change of object distance:
 - s too small: broadening of spot
 - focussed: optimal signal transfer
 - s too large: broadening of spot, saturation for extreme distances



Gain of Information



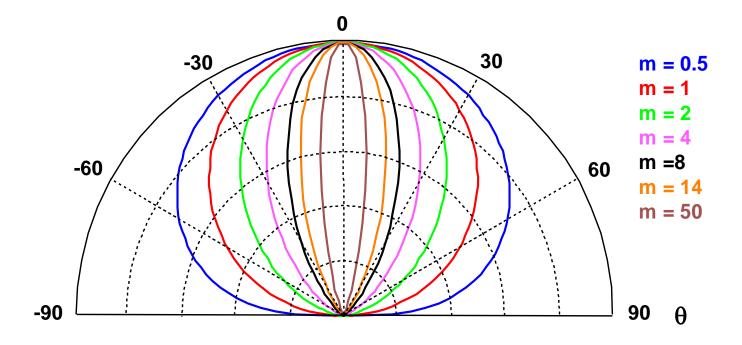
Gain of information as a function of the object distance



Sensitivity on Direction



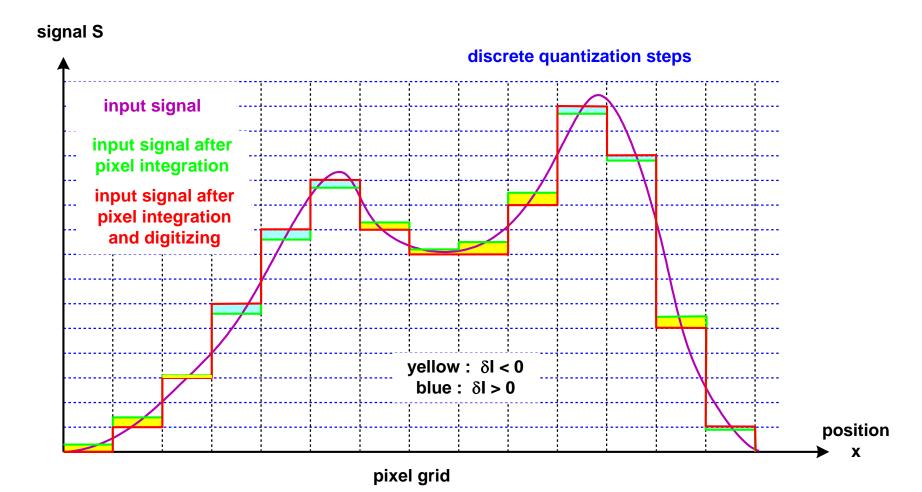
- Acceptance angle of optical sensor
- Sensitivity of the response on the incidence angle
- Empirical description: $s(\theta) = s_0 \cdot \cos^m \theta$
- Largest sensitivity for normal incidence



Digitization of the Signal



- Combined effect of spatial discretization and digitization (quantization)
- Averaging and rounding of signals per pixel
- Rounding corresponds to noise



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Discretization of the Signal

- Quantization of signal in intervals of finite size ΔI
- Typical powers of 2 are used8 bit corresponds to 256 value of the signal

$$M = 2^B = \frac{I_{\text{max}}}{\Delta I}$$

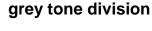
Rounding of real numbers is equivalent to signal noise

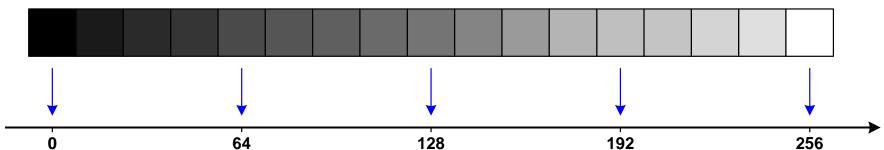
$$\frac{S}{N} = 6 \cdot B [dB]$$

Noise equivalent power

$$P_{noise,quant} = k \cdot \frac{\Delta I^2}{12}$$

Representation of discretized black-white image as gray levels





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Characteristic Numbers of Sensors

System model: sensor signal as function of measuring quantity

ideal case: linear behavior

sensitivity: slope

- Characteristic numbers of a sensor:
 - 1. sensitivity
 - 2. stability
 - 3. accuracy
 - 4. speed of response
 - 5. hysteresis
 - 6. life time
 - 7. cost
 - 8. size and weight
 - 9. spatial resolution
 - 10. linearity
 - 11. range of acceptance, dynamic range
 - 12. selectivity
 - 13. size of dead zones

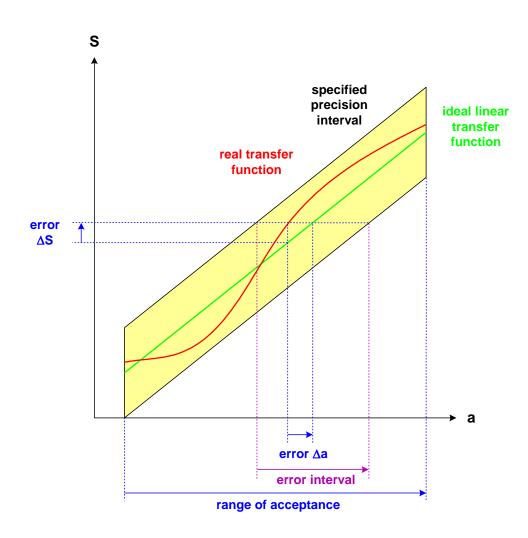
$$S = s \cdot a + b$$

$$s = \frac{dS(a)}{da} \bigg|_{a=a}$$

Accuracy



- Accuracy of a sensor: error of signal for a given input
- to be distinguished:
 - 1. calibration
 - 2. hysteresis
 - 3. reproduction
 - 4. sample scatter



Dynamic Range

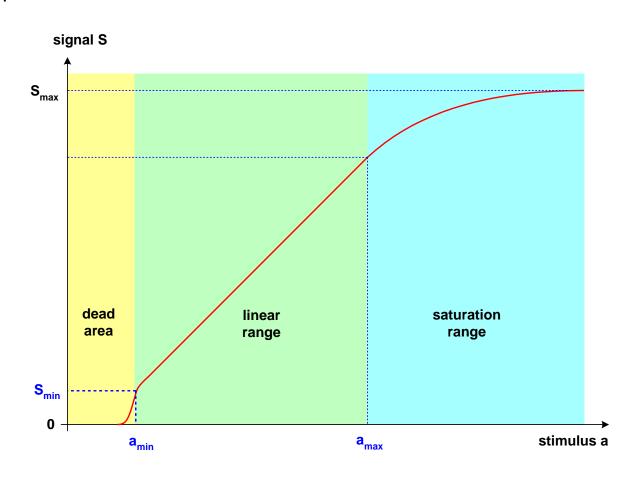


Every sensor has a finite range of operation for the input stimulus

Limitations:

- upper limit: saturation

- lower limit: noise

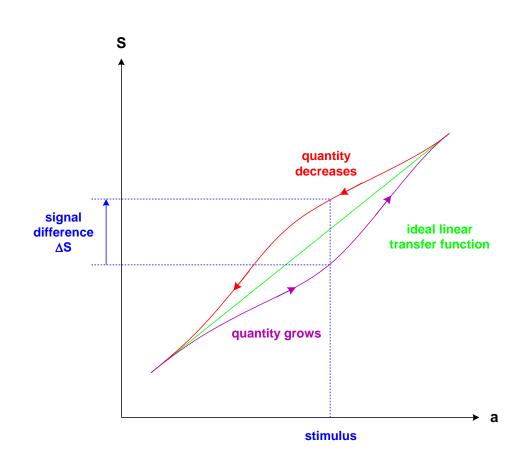


Hysteresis



Hysteresis:

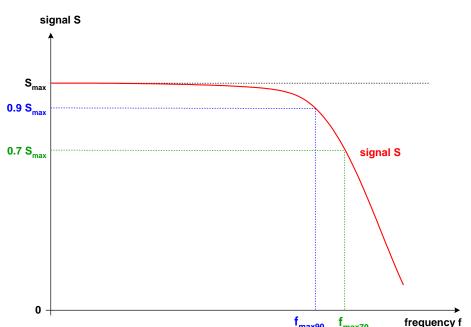
the size of the signal depends on the fact, if the input is increasing / decreasing

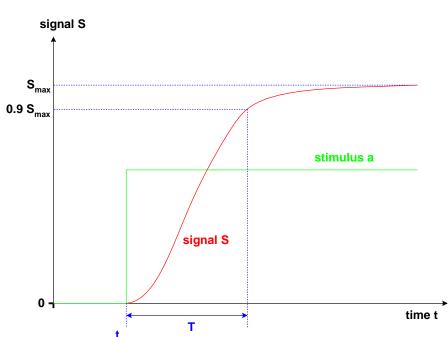


Time Response



- Removed input:
 - sensor reacts with a delay
 - switch-on curve with characteristic delay time
- Alternative description:
 - frequency response for periodic activation
 - maximum acceptance frequency





Time Response



- Step response:
 - usually oscillations
 - damping feasible

