```
V_{CFK} := h \pi \left( R^2 - (R - d)^2 \right)
                                      h := \frac{V_G - V_{G_{Sphere}}}{\pi (R - d)^2}
                                                                                                        (1)
> R := 90 * Unit(mm);
   d := 3.5 * Unit(mm);
   d alu := 2 * Unit(mm);
   rho CFK := 1.6 * Unit(g) / Unit(cm)^3;
   rho_alu := 2.7 * Unit(g) / Unit(cm)^3;
   V_ G_ Sphere := 4/3 * Pi * (R-d-d_alu)^3;
V_ CFK_ Sphere := 4/3 * Pi * ((R^3) - (R-d)^3);
V_ Alu_ Sphere := 4/3 * Pi * ((R-d)^3 - (R-d-d_alu)^3);
   V CFK;
                                              90 mm
                                              3.5 mm
                                               2 mm
                                              \frac{1.6}{\text{cm}^3} g
                                              \frac{2.7}{\text{cm}^3} g
                                      2.527311283 \cdot 10^6 \text{ mm}^3
                                        342581.7777 mm<sup>3</sup>
                                        183734.9992 mm<sup>3</sup>
                             0.08256206357 V_G - 208660.0348 \text{ mm}^3
                                                                                                        (2)
> m cylinder := combine(rho CFK * V CFK, 'units');
   m_sphere := combine(rho_CFK * V_CFK_Sphere + rho_alu *
   \overline{\mathsf{V}} Alu Sphere, 'units');
                        (132.0993017 V_G - 3.338560557 10^8 \text{ mm}^3) \frac{\text{kg}}{\text{m}^3}
                                          1.044215342 kg
                                                                                                        (3)
> m__gesamt := m__cylinder + m__sphere;
              \left(132.0993017 V_G - 3.338560557 10^8 \text{ mm}^3\right) \frac{\text{kg}}{\text{m}^3} + 1.044215342 \text{ kg}
                                                                                                        (4)
> simplify( (4), 'symbolic' );
                            132.0993017 V_G \frac{\text{kg}}{\text{m}^3} + 0.7103592863 \text{ kg}
                                                                                                        (5)
```