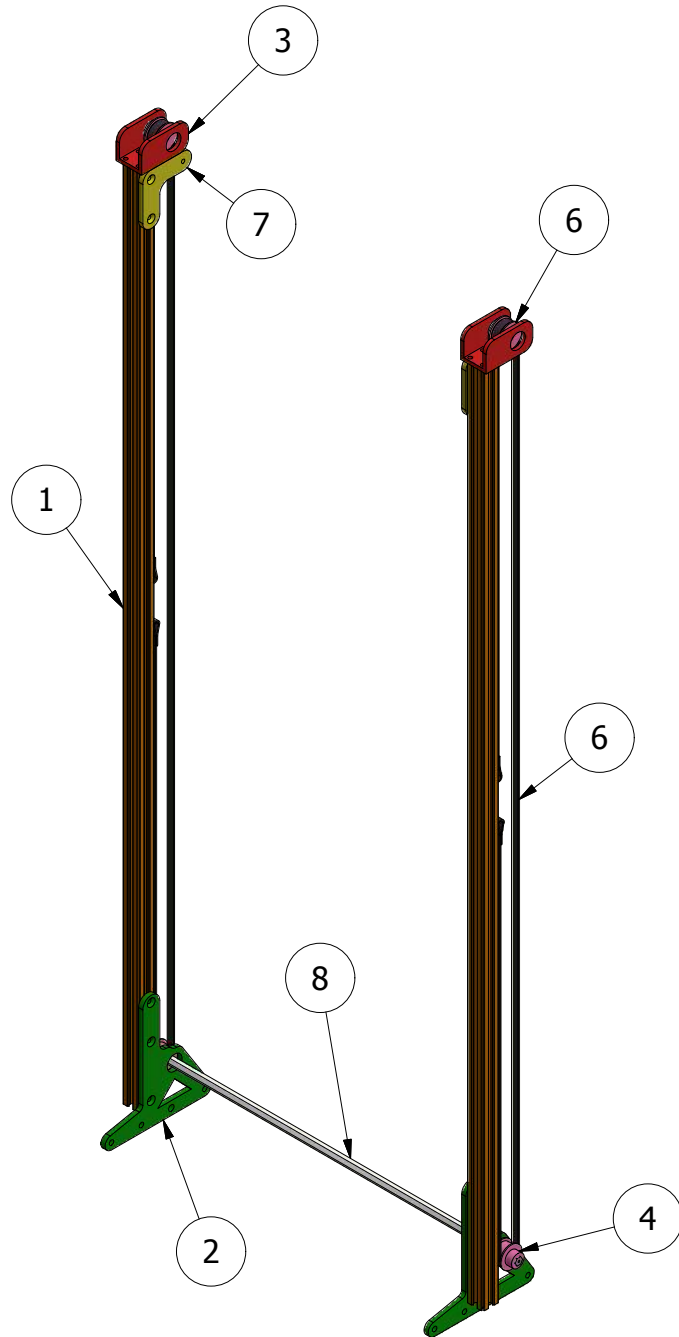
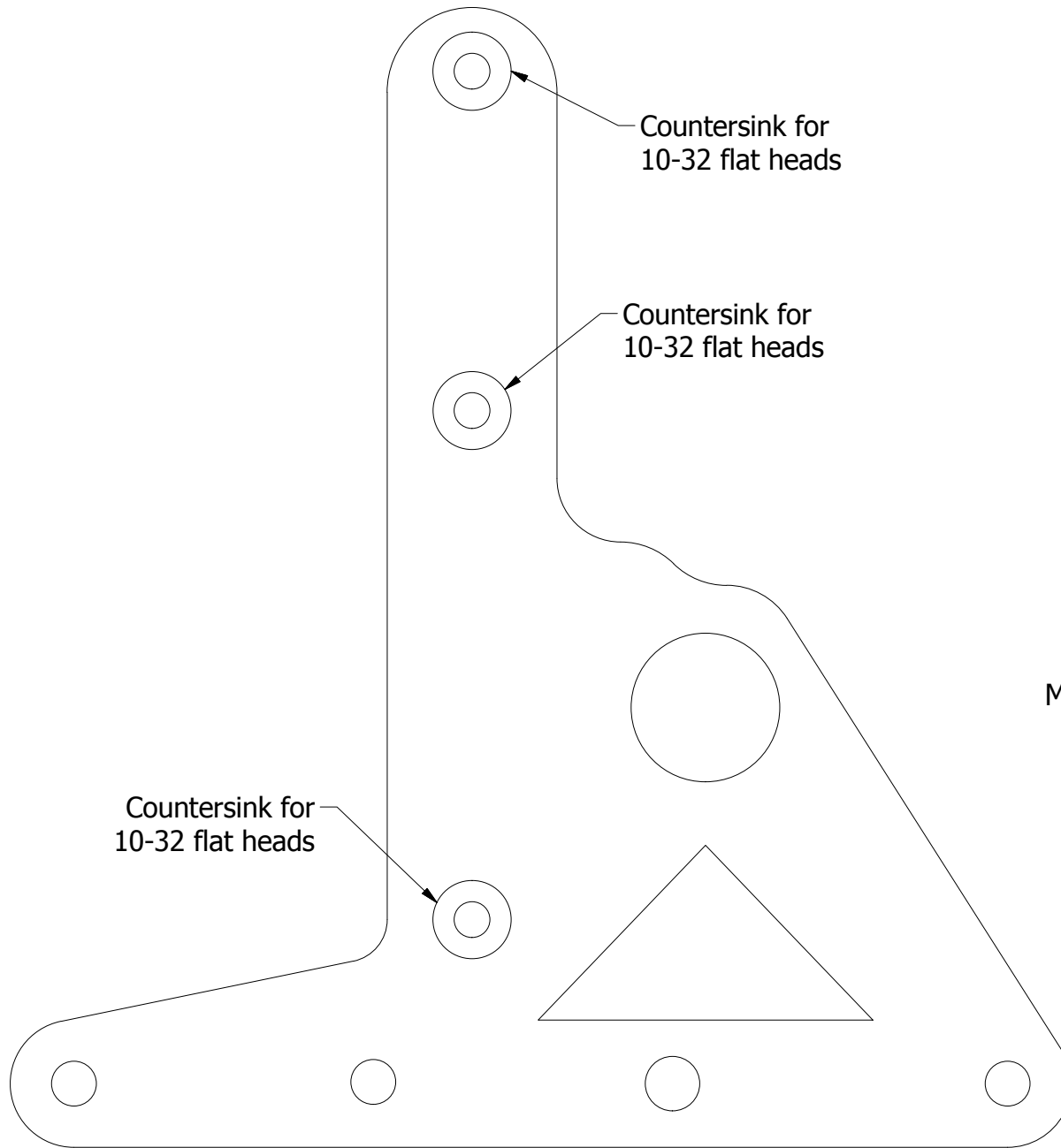


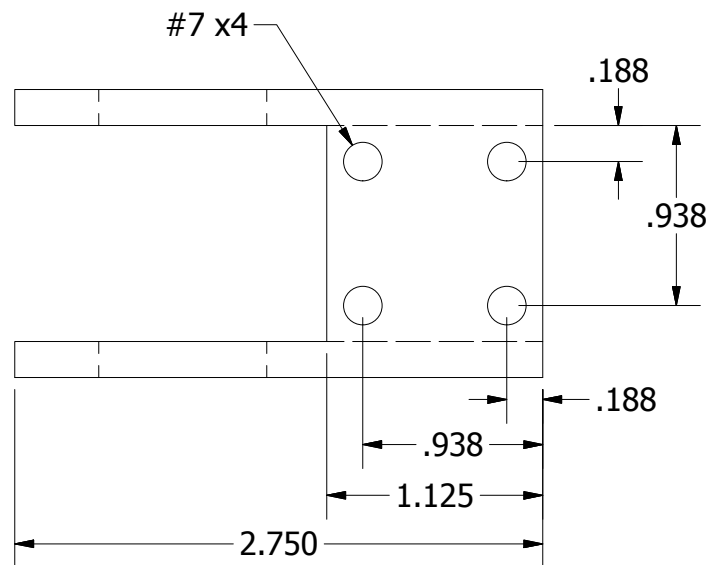
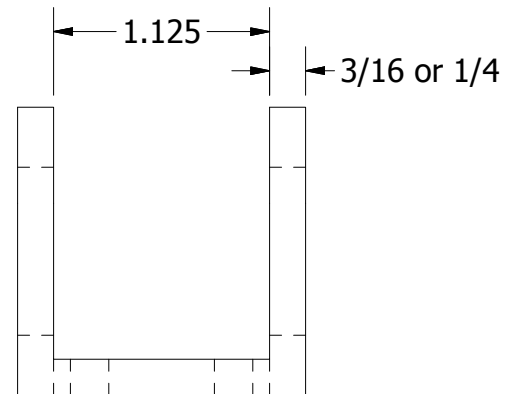
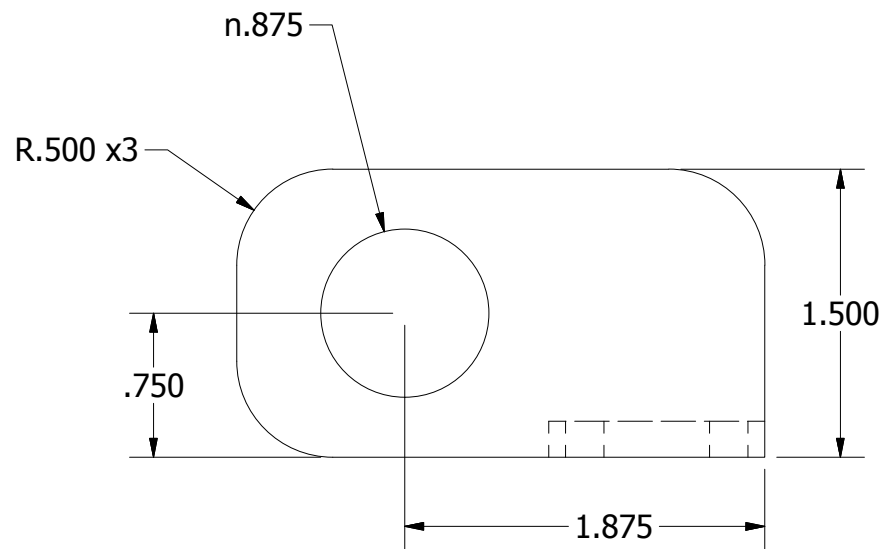
Elevator Base



PARTS LIST				
ITEM	QTY	PART NUMBER	MASS	MATERIAL
1	2	Rail	1.909 lbmass	Aluminum
2	2	Support Plate	0.346 lbmass	Aluminum
3	2	First Stage Pulley Bracket	0.144 lbmass	Aluminum
4	2	15T XL Pulley	0.059 lbmass	Aluminum
5	2	1.125" Printed Pulley	0.025 lbmass	Printed ABS
6	2	First Stage Belt	0.077 lbmass	Purchased
7	2	First Stage Anchor	0.110 lbmass	Aluminum
8	1	Driveshaft	0.703 lbmass	Steel



Support Plate
Assembly: Elevator Base
Quantity: 2X per robot
Material: 1/4" Aluminum Plate
Manufacturing: CNC



First Stage Pulley Bracket

Assembly: Elevator Base

Quantity: 2X per robot

Material: $3/16$ " by 1.5 " C Channel
or $1/4$ " by 1.625 " C Channel

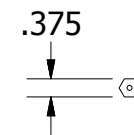
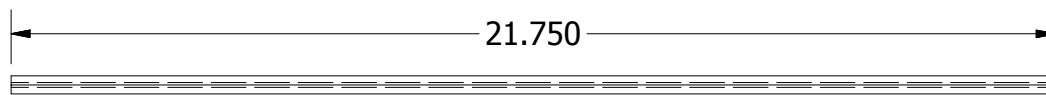
Manufacturing: Mill

Countersink for
10-32 flat heads

Tap for 1/4-20

Countersink for
10-32 flat heads

First Stage Anchor
Assembly: Elevator Base
Quantity: 2X per robot
Material: 1/4" Aluminum Plate
Manufacturing: CNC



Driveshaft

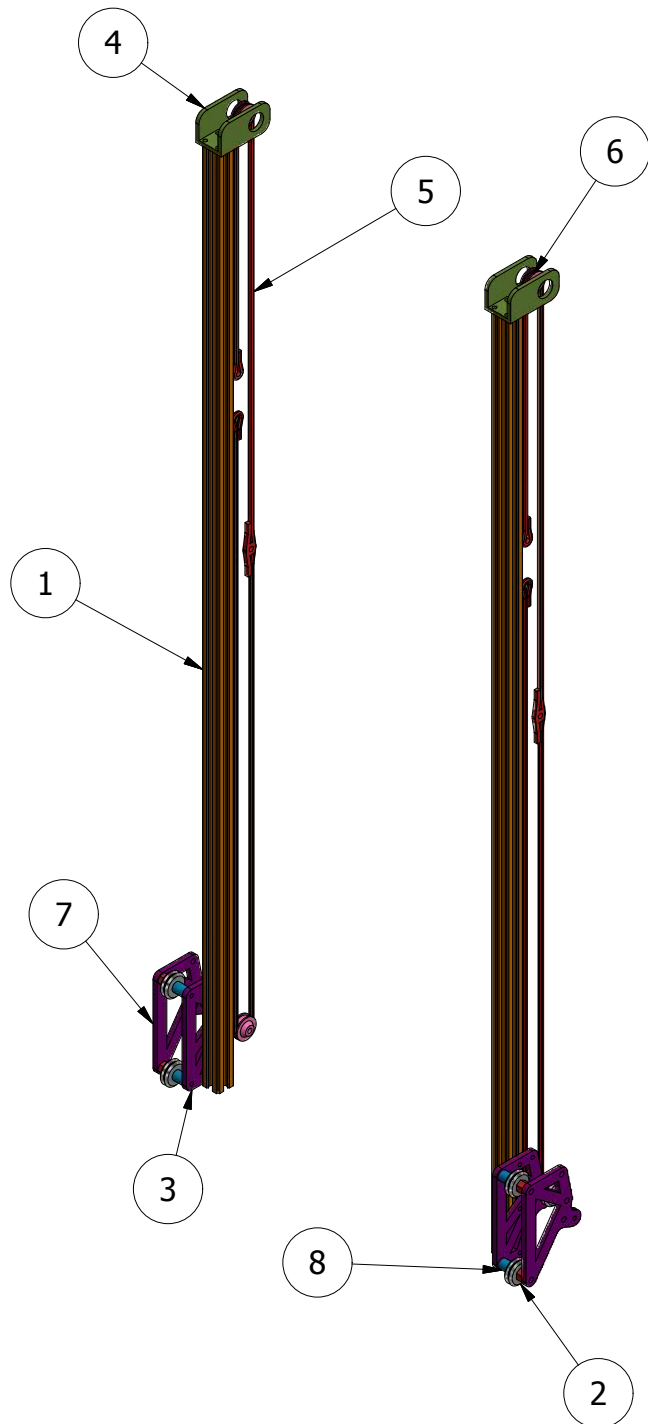
Assembly: Elevator Base

Quantity: 2X per robot

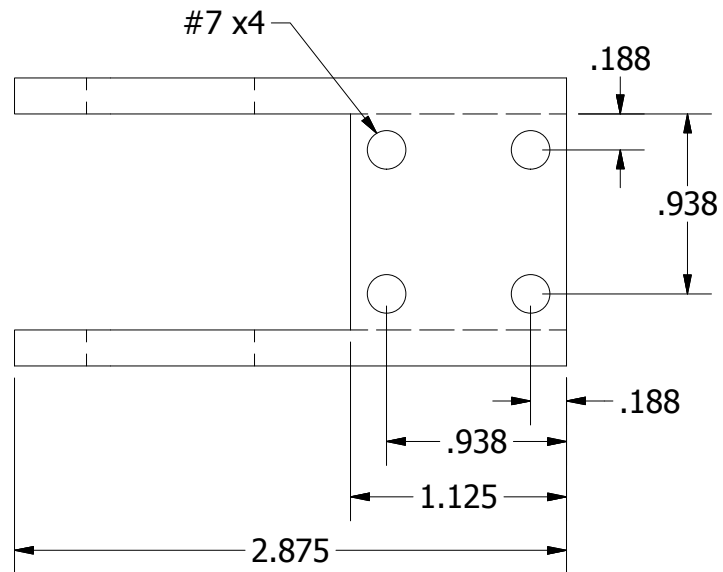
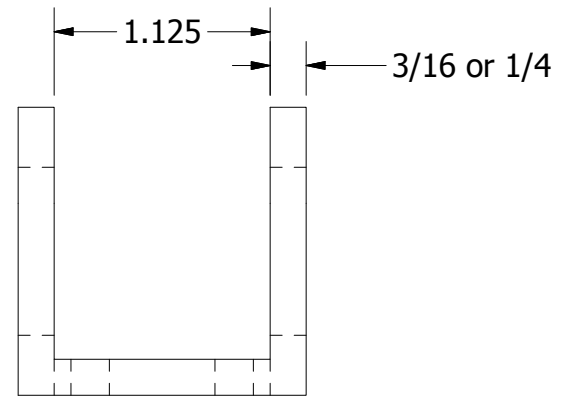
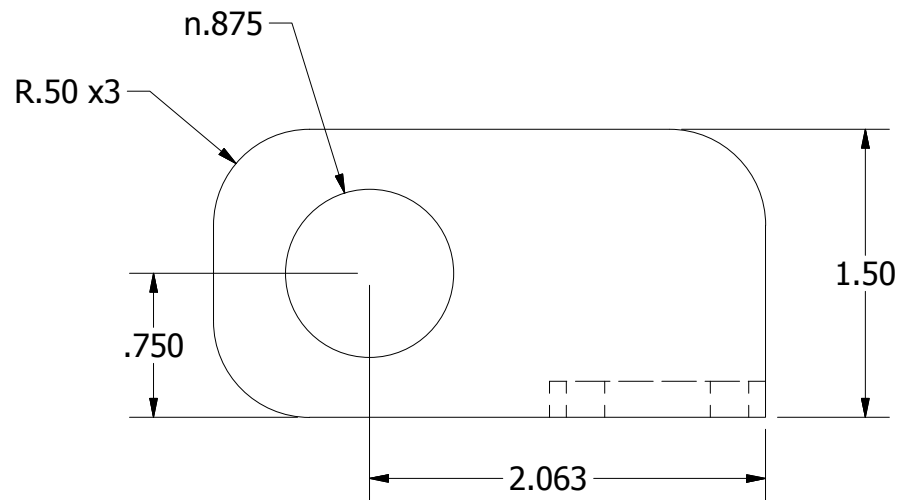
Material: 3/8" Steel Hex Shaft

Manufacturing: Cut from stock

First Stage



PARTS LIST				
ITEM	QTY	PART NUMBER	MASS	MATERIAL
1	2	Rail	1.909 lbmass	Aluminum
2	6	Roller and Bushing	0.111 lbmass	Purchased
3	2	Middle Plate	0.240 lbmass	Aluminum
4	2	Second Stage Pulley Bracket	0.151 lbmass	Aluminum
5	2	Second Stage Belt	0.133 lbmass	Paracord
6	4	Line Pulley	0.010 lbmass	Printed ABS
7	2	Outside Plate	0.192 lbmass	Aluminum
8	6	First Stage Roller Spacer	0.009 lbmass	Aluminum



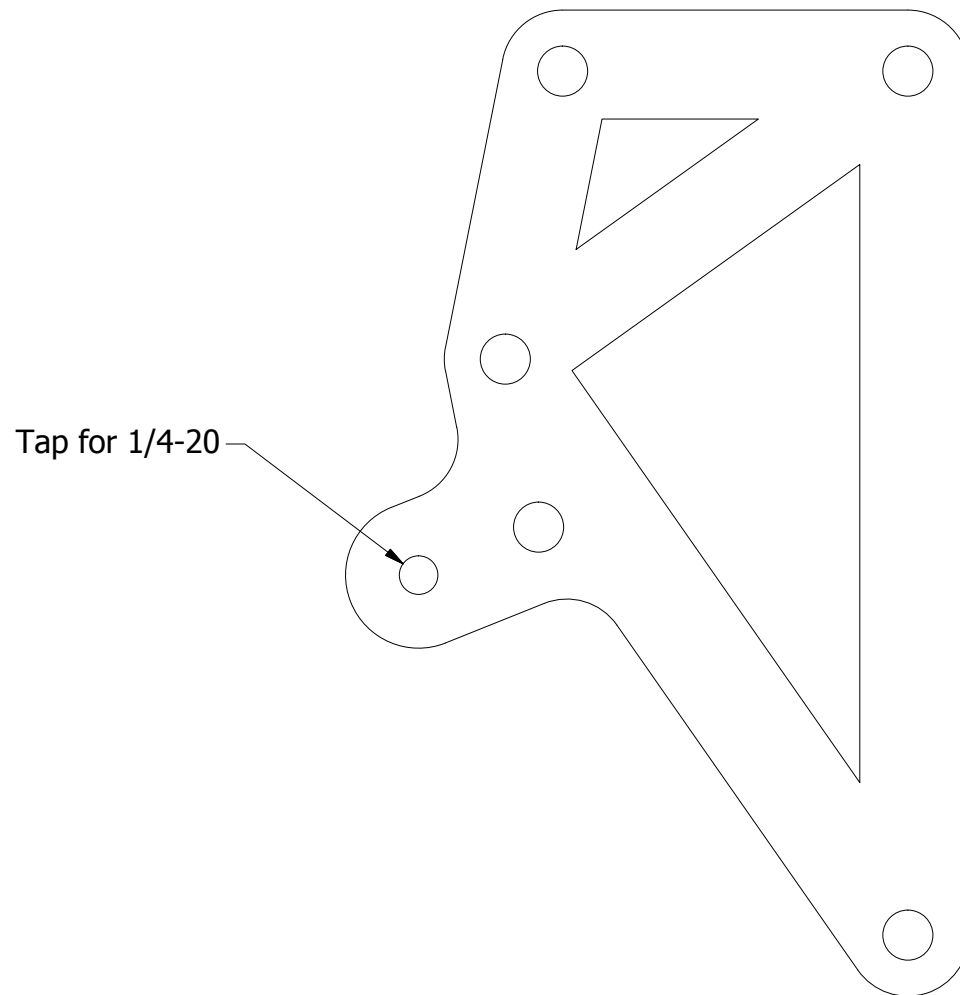
Second Stage Pulley Bracket

Assembly: First Stage

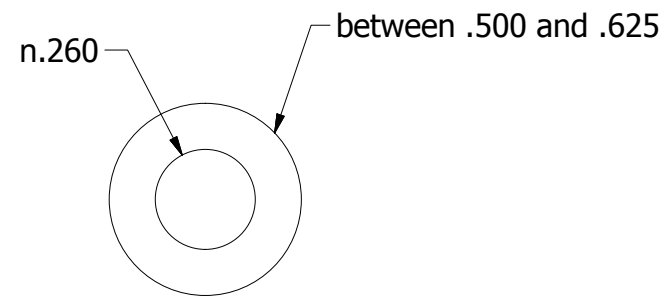
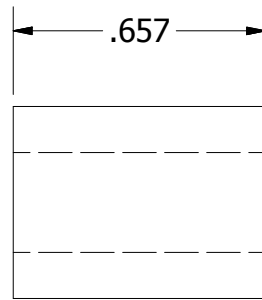
Quantity: 2X per robot

Material: 3/16" by 1.5" C Channel
or 1/4" by 1.625" C Channel

Manufacturing: Mill

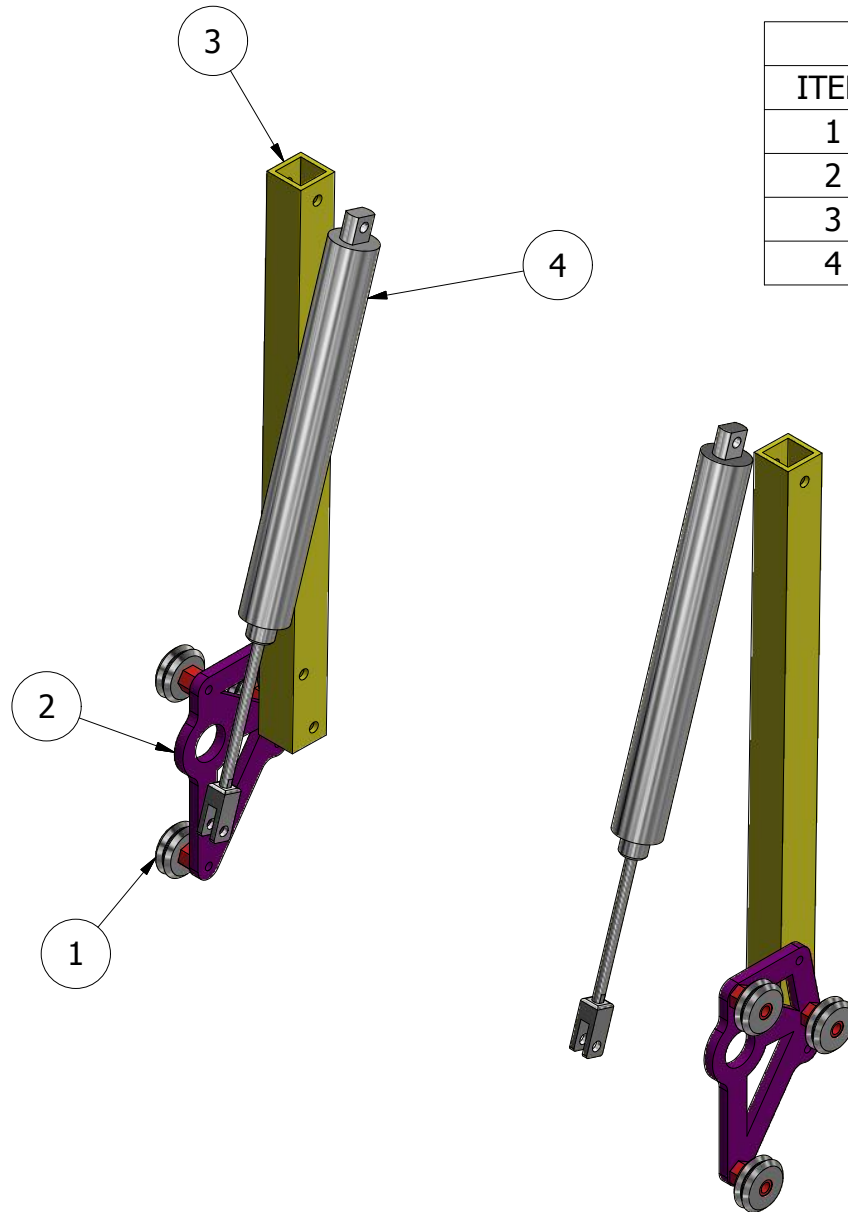


Outside Plate
Assembly: First Stage
Quantity: 2X per robot
Material: 1/4" Aluminum Plate
Manufacturing: CNC

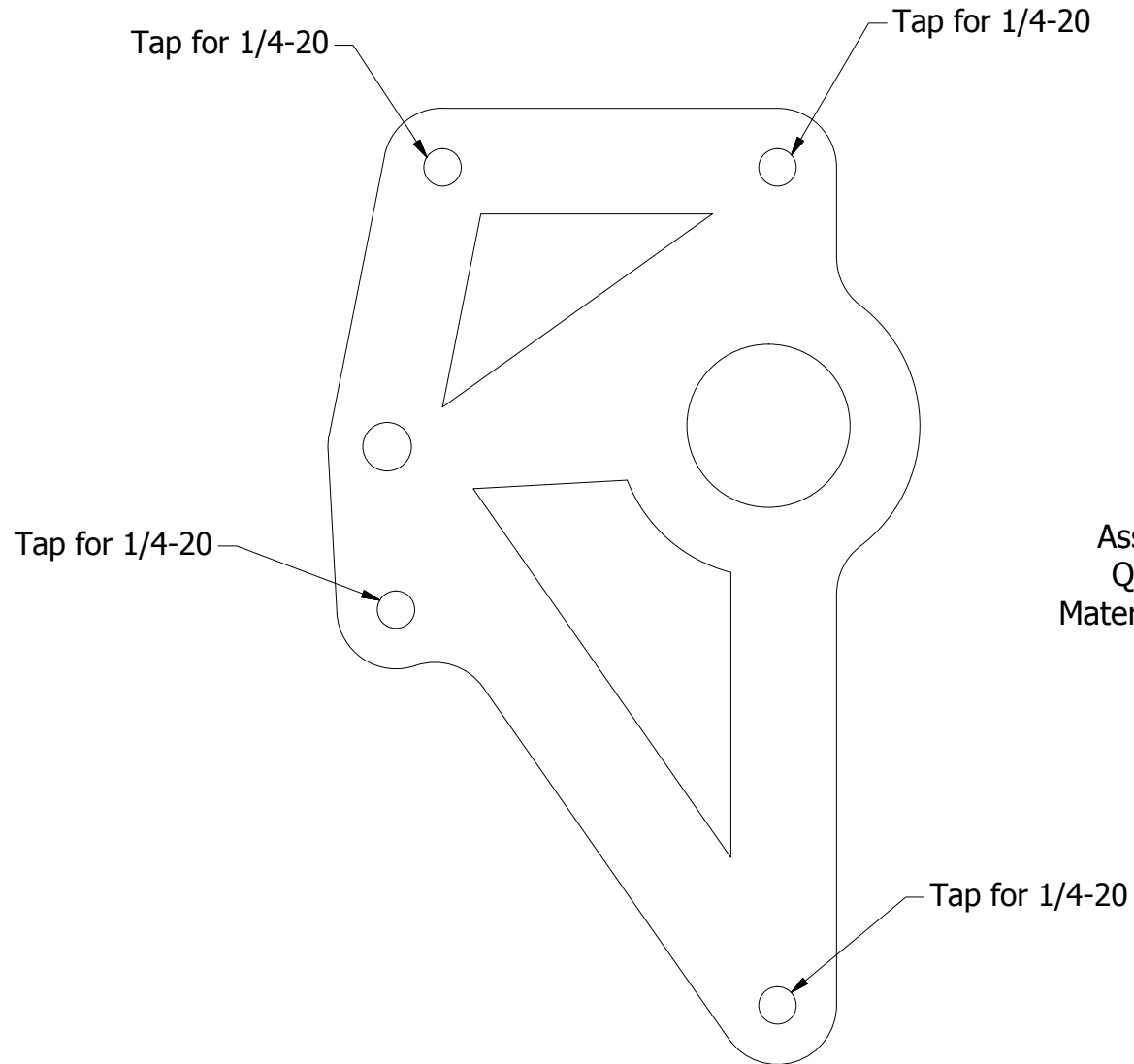


First Stage Spacer
Assembly: First Stage
Quantity: 6X per robot
Material: Aluminum Anything
Manufacturing: lathe

Second Stage



PARTS LIST				
ITEM	QTY	PART NUMBER	MASS	MATERIAL
1	6	Roller and Bushing	0.111 lbmass	Purchased
2	2	Inside Plate	0.200 lbmass	Aluminum
3	2	Cylinder Arm	0.604 lbmass	Aluminum
4	2	Cylinder	0.323 lbmass	Purchased



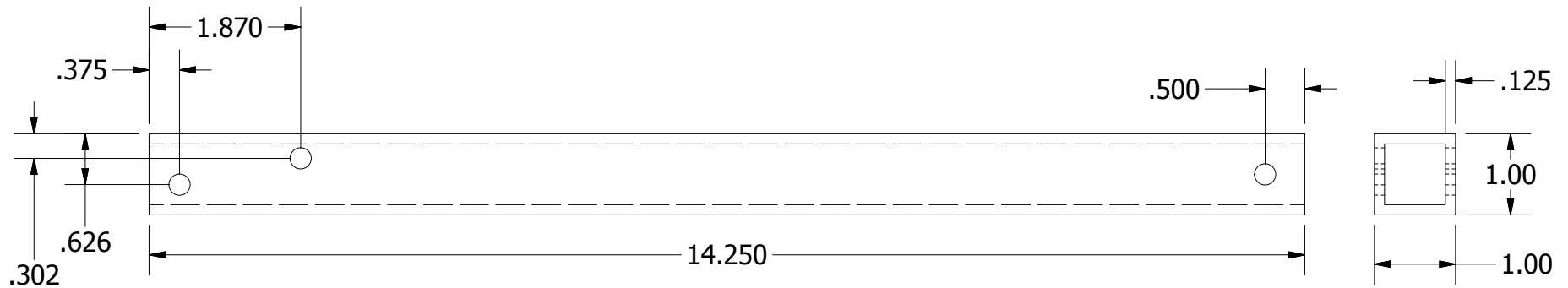
Inside Plate

Assembly: Second Stage

Quantity: 2X per robot

Material: 1/4" Aluminum Plate

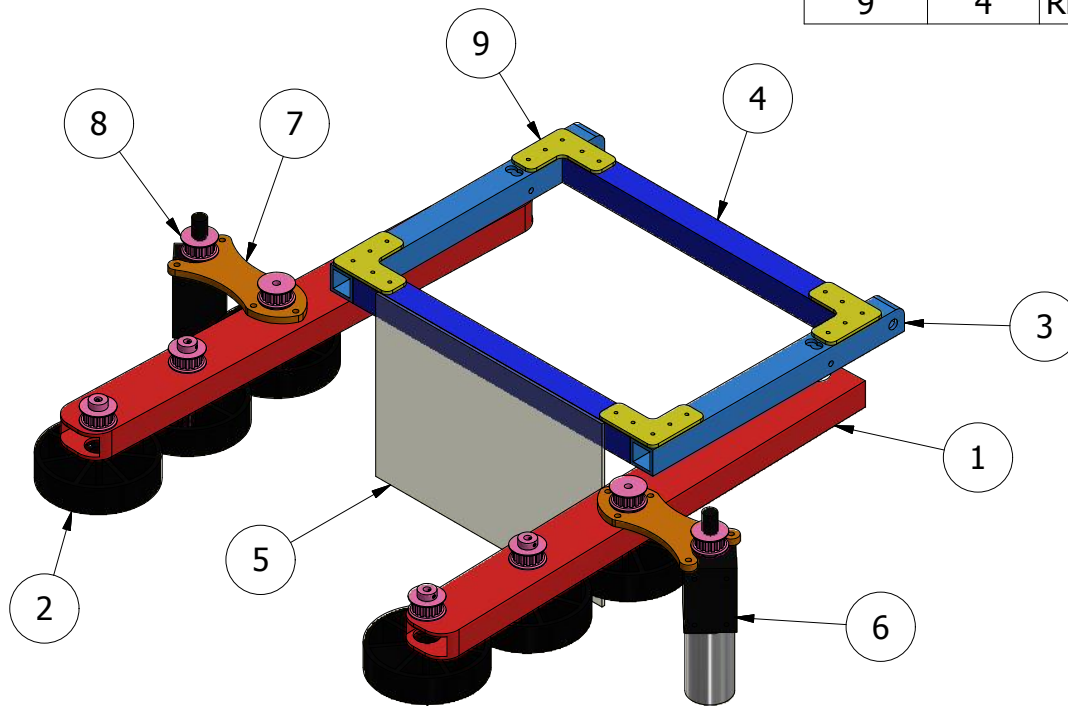
Manufacturing: CNC

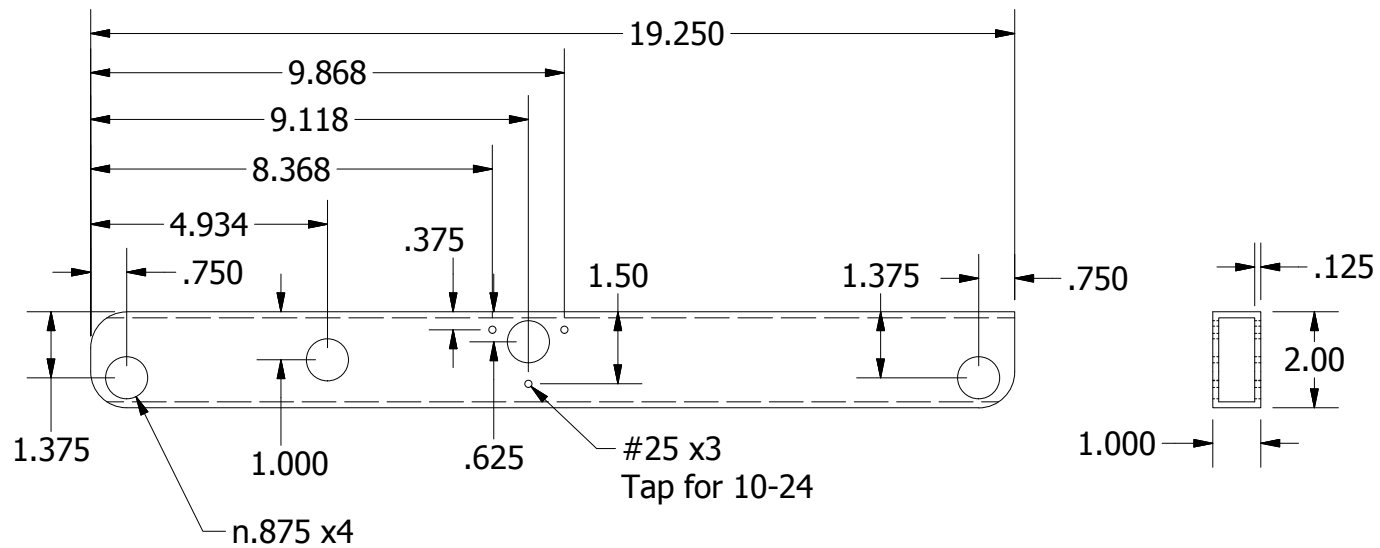


Cylinder Arm
Assembly: Second Stage
Quantity: 2X per robot
Material: 1" Aluminum Box
Manufacturing: Mill

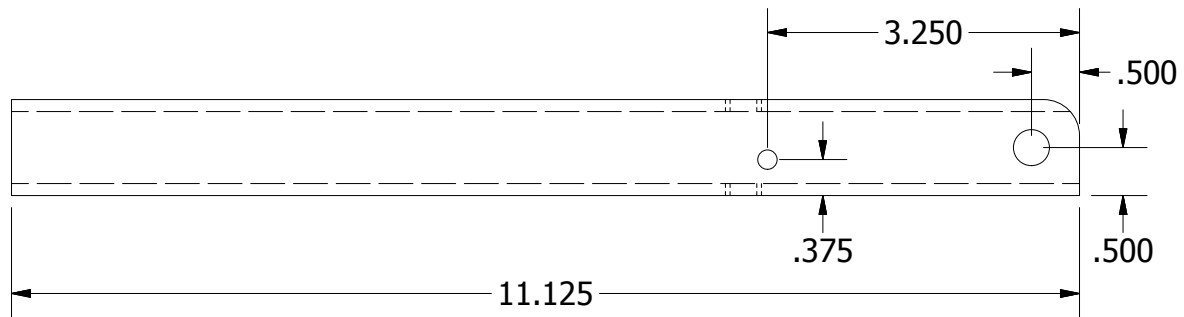
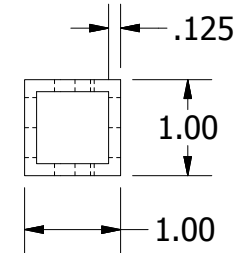
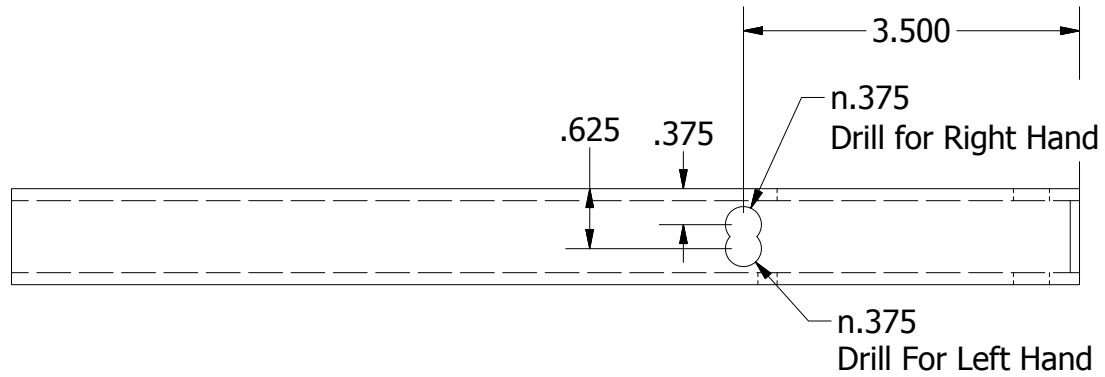
Cube Intake

PARTS LIST				
ITEM	QTY	PART NUMBER	MASS	MATERIAL
1	2	Intake Arm	1.209 lbmass	Aluminum
2	6	Compliant Wheels	0.150 lbmass	Purchased
3	2	Pivot Arm	0.464 lbmass	Aluminum
4	2	Cross Brace	0.280 lbmass	Aluminum
5	1	Rest Plate	0.379 lbmass	Polycarbonate
6	2	Bag Motor and Gearbox	0.436 lbmass	Purchased
7	2	Motor Mount	0.150 lbmass	Aluminum
8	12	15T XL Pulley	0.043 lbmass	Purchased or Printed
9	4	Rivet Plate	0.046 lbmass	Aluminum

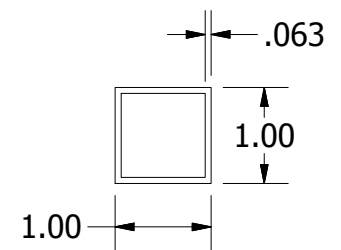
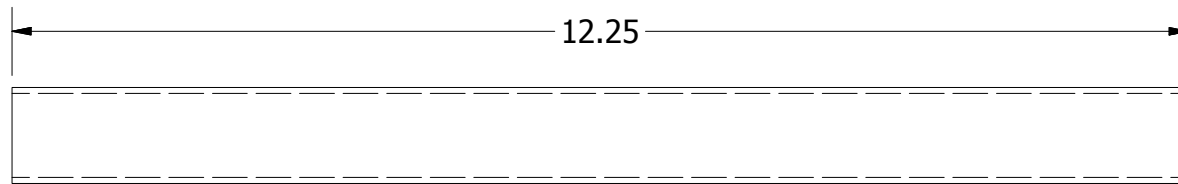




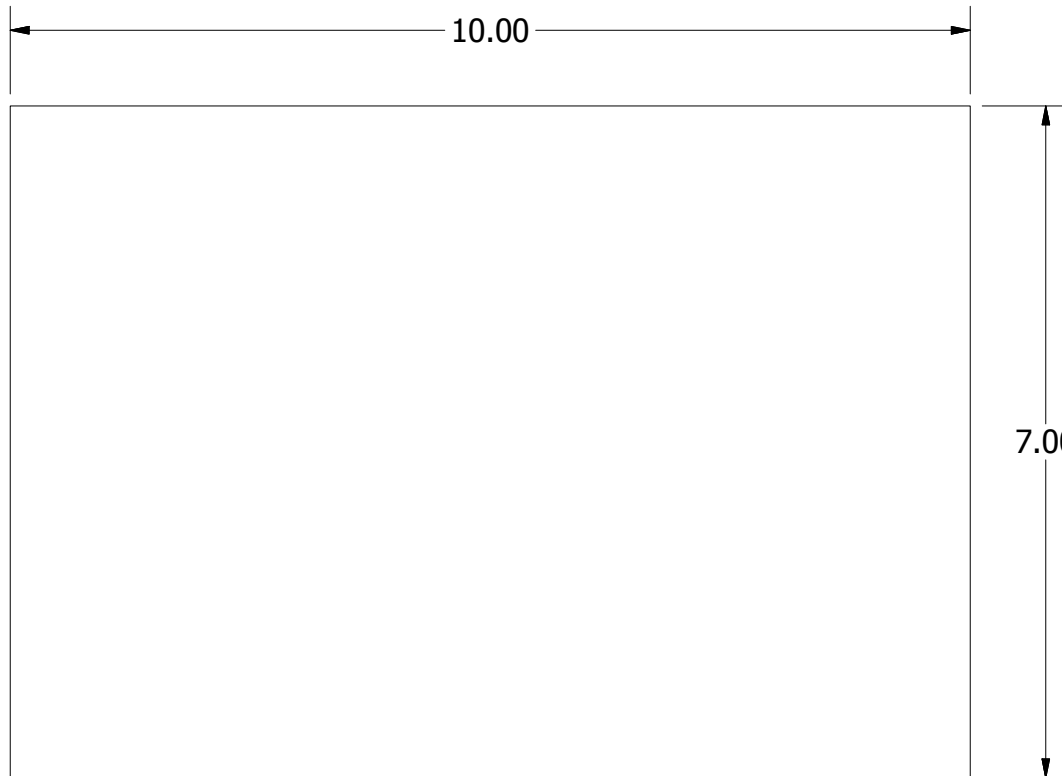
Intake Arm
 Assembly: Cube Intake
 Quantity: 2X per robot
 Material: 2" x 1" Aluminum Box
 Manufacturing: Mill



Pivot Arm
 Assembly: Cube Intake
 Quantity: One each RH, LH
 Material: 1" Aluminum Box
 Manufacturing: Mill



Cross Brace
Assembly: Cube Intake
Quantity: 2X per robot
Material: 1" Aluminum Box
Manufacturing: Mill



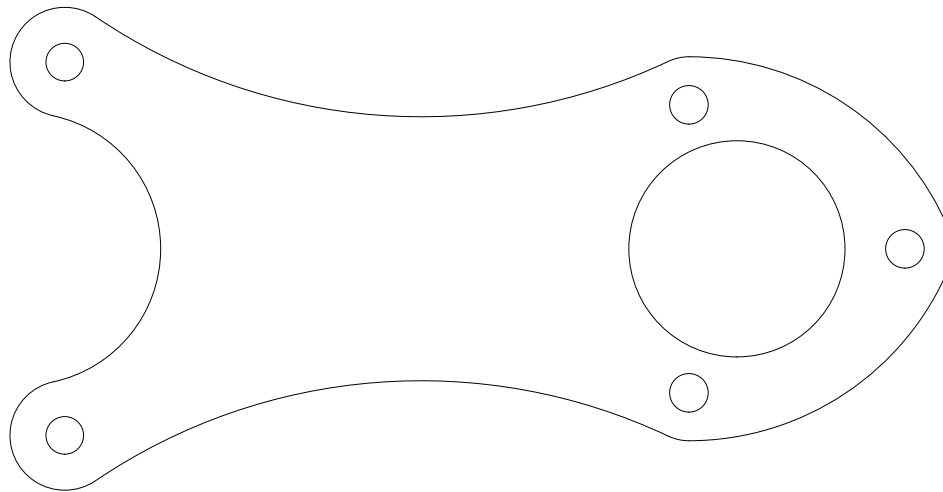
Rest Plate

Assembly: Cube Intake

Quantity: 1X per robot

Material: 1/8" Polycarbonate Plate

Manufacturing: CNC



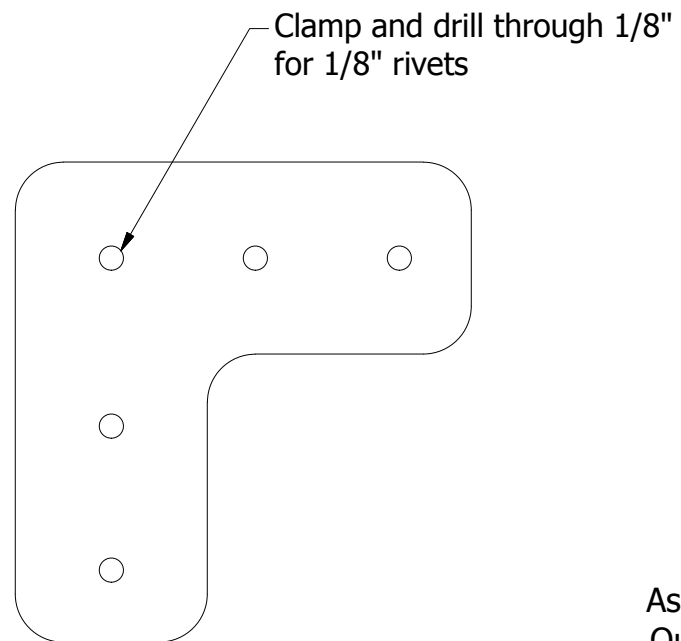
Motor Mount

Assembly: Cube Intake

Quantity: 2X per robot

Material: 1/4" Aluminum Plate

Manufacturing: CNC



Rivet Plate

Assembly: Cube Intake

Quantity: 4X per robot

Material: 1/8" Aluminum Plate

Manufacturing: CNC