# A surface-patterned chip as a strong source of ultracold atoms for quantum technologies

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**Laser-cooled atoms are central to modern precision measurements[1-6]. They are also increasingly important as an enabling technology for experimental cavity quantum electrodynamics[7,8], quantum information processing[9-11] and matter–wave interferometry[12]. Although significant progress has been made in miniaturizing atomic metrological devices[13,14], these are limited in accuracy by their use of hot atomic ensembles and buffer gases. Advances have also been made in producing portable apparatus that benefits from the advantages of atoms in the microkelvin regime[15,16]. However, simplifying atomic cooling and loading using microfabrication technology has proved difficult[17,18]. In this Letter we address this problem, realizing an atom chip that enables the integration of laser cooling and trapping into a compact apparatus. Our source delivers ten thousand times more atoms than previous magneto-optical traps with microfabricated optics and, for the first time, can reach sub-Doppler temperatures. Moreover, the same chip design offers a simple way to form stable optical lattices. These features, combined with simplicity of fabrication and ease of operation, make these new traps a key advance in the development of cold-atom technology for high-accuracy, portable measurement devices.**

There have been rapid developments in quantum technology since the first microkelvin atom traps[19]. Today, many core experimental techniques can be realized using atom chips[16]—microfabricated structures that trap, guide and detect ultracold atoms in a small integrated package. These offer the prospect of miniature, portable instruments, such as clocks and magnetometers, based on the internal quantum states of atoms. Bose–Einstein condensates can also be produced on a chip[20], giving access to the quantum behaviour of atomic motion for applications using phenomena such as matter–wave interference[21,22] or spin entanglement[23]. Atom chips offer the tantalizing prospect of portable setups, as ultrahigh-vacuum chambers[24] and cooling lasers are now available in small packages. However, the main obstacle to miniaturization has been the lack of a simple integrated magneto-optical trap (MOT) to collect and cool the atoms initially, and to load them onto the chip.

A MOT is formed near the zero of a quadrupole magnetic field located within the overlap region of four or more appropriately polarized laser beams, slightly red-detuned from an atomic resonance[19] (see Supplementary Information). A pyramidal reflector can produce the required beams from a single circularly polarized input[25,26]. Such reflectors have recently been integrated into an atom chip[17,18]; however, the number of atoms captured is less than $7 \times 10^3$, which is far too low for applications requiring degeneracy or a high signal-to-noise ratio. The atoms are also trapped

below the chip surface, making them inconvenient to access and detect. Vangeleyn and colleagues pointed out that the pyramid mirrors can be replaced by diffraction gratings[27]. Here, we describe a chip with diffraction gratings microfabricated directly into the surface, which forms a MOT from a single input beam. Despite its simplicity this MOT delivers $6 \times 10^7$ atoms in a readily accessible trap, as many as a conventional six-beam MOT of the same volume, and four orders of magnitude more than the micro-pyramid MOT[18].

A range of binary patterns can provide the appropriate laser beam configuration for a MOT. Figure 1a shows three linear gratings producing a tetrahedral configuration of beams, and Fig. 1b shows a square lattice of cylindrical indentations creating a five-beam arrangement. The diffraction angle $\theta$ depends on wavelength $\lambda$ of the light and period $d$ of the grating through the Bragg conditions

$$n_x\lambda = d\sin\theta \ \text{(linear)}$$

and

$$\sqrt{n_x^2 + n_y^2}\,\lambda = d\sin\theta \ \text{(square)}$$

The four particularly simple grating chip designs we investigated are presented in Fig. 2, in order of increasing capture volume. We used standard semiconductor processing techniques to fabricate chips in either silicon or GaAs. This approach has considerable scope for scalable production, particularly using nanoimprint technology. Chip A was produced by photolithography, whereas chips B–D were made by electron-beam lithography. Full details of the fabrication process and reflective coatings for each chip are discussed in the Methods. Normally, atom chips are placed inside an ultrahigh vacuum (UHV) chamber, as trapped atoms have to be protected from collisions with background gas. Our chips can be operated in a UHV chamber, but they can also be used outside with a vacuum window between the surface of the chip and the cold atom cloud. All four chips have been tested in this simple configuration, using a single input laser beam.

The number of atoms trapped in a MOT depends on the beam overlap volume, as well as the laser frequency and intensity. Figure 3a shows the number of $^{87}$Rb atoms trapped by each chip from a low-pressure vapour as the laser frequency is varied. The detuning that optimizes the number of atoms trapped by each chip is typical of conventional MOTs of the same trapping volume. In Fig. 3b, we see chip D's dependence on both detuning and intensity. The behaviour shown here is representative of all the chip MOTs described in this Letter and of MOTs in general.

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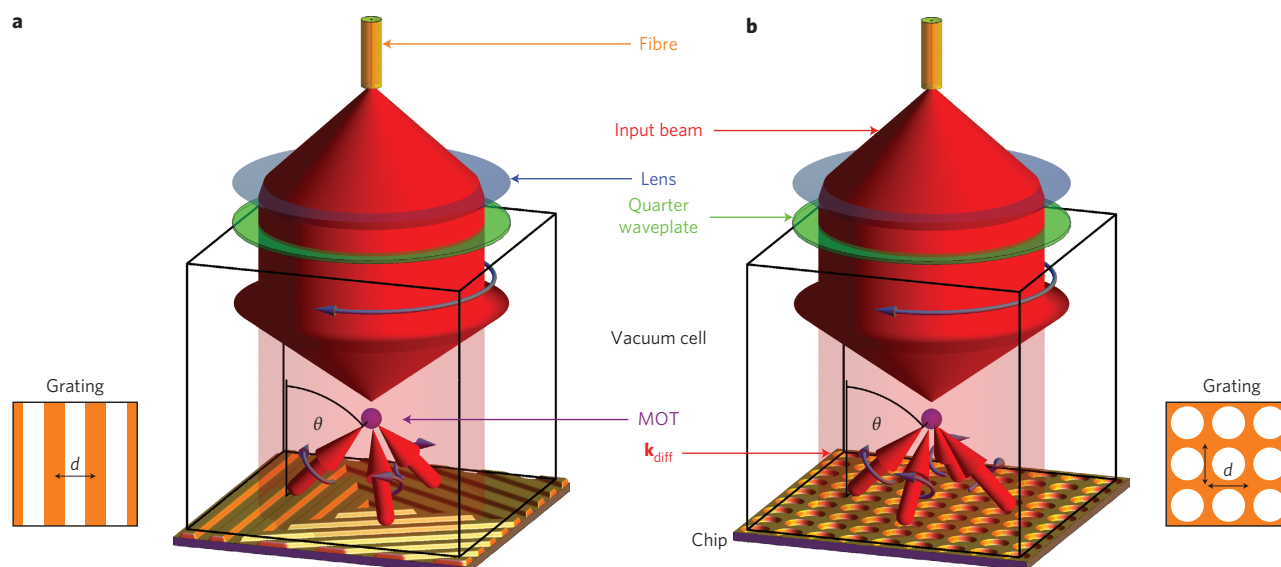
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**Figure 1 | Concept of the grating chip MOT.** Linearly polarized light (red) diverging from the output of an optical fibre (orange) is collimated and circularly polarized (grey arrow) by the combination of a lens (blue) and quarter waveplate (green). This single input beam diffracts from microfabricated gratings on the chip to produce the additional beams (small red arrows indicate wave vectors $\mathbf{k}_{diff}$) needed to form a MOT. The light traps atoms from a low-pressure vapour inside an evacuated glass cell (see Methods). **a**, Three linear gratings (pattern shown in inset) diffract the light into the $n_x = \pm 1$ orders to form a four-beam MOT (only trapping beams are shown). **b**, A square array of cylindrical indentations (pattern shown in inset) diffracts the input into the $n_x = \pm 1$ and $n_y = \pm 1$ orders to form a five-beam MOT. The retro-reflections ($n_x$, $n_y = 0$) are strongly suppressed and higher orders of diffraction are eliminated (see Methods). Magnetic quadrupole coils are omitted for clarity.

Around the peak, the number of atoms depends only weakly on the intensity and frequency of the light, resulting in a stable MOT number. The beam overlap volume determines the atom number because each trap dimension is equivalent to a stopping distance, which determines the maximum speed of atoms that can be trapped. Chip B collects three times as many atoms as chip A because its diffracted beams have larger cross-sections, producing a larger trap volume and hence capturing faster atoms[18,28]. Chips C and D capture three times as many atoms again, because this geometry has a differently shaped and larger overlap volume (see Supplementary Information).

In Fig. 4 we plot the peak number of trapped atoms $N$ for each chip versus trap volume $V$. The trap dimensions are large enough to follow the approximate scaling law[28] $N \propto V^{1.2}$, indicated by the blue line in Fig. 4. The maximum number of atoms captured by grating chip D is $6 \times 10^7$, essentially the same as a conventional six-beam MOT of the same volume (see Methods). By contrast, the pyramid MOT of Pollock et al.[18], the only other MOT in the literature with microfabricated optics, follows a $V^2$ power law because of its small volume, so far capturing a maximum of $7 \times 10^3$ atoms, as indicated in Fig. 4 by the red points.

For many applications, such as the production of quantum degenerate gases, sub-Doppler temperatures are important for obtaining high phase space densities. We have demonstrated that our chips can reach this regime. The initial temperature of atoms trapped on our chips is ∼1 mK, typical of standard MOTs and a few times the Doppler temperature (140 μK for rubidium). The MOT temperature depends on the laser intensity and detuning, and the diffraction angle. We are able to lower the temperature more than an order of magnitude using sub-Doppler mechanisms[29]. The slow expansion after optical molasses, using chip B, is plotted in Fig. 5, yielding a sub-Doppler temperature of 50–60 μK. The molasses works well for chip B because the upward and downward radiation pressures are well balanced. The combination of large atom number and low temperature makes the grating MOTs suitable for clocks and atom interferometry. Although it does not provide the same long interaction time as an atomic fountain, it offers the advantage of absolute stability at a vastly reduced size and level of complexity.

There is a fixed relative phase between the diffracted beams, referenced to the chip surface. This ensures a stable, periodic interference pattern of intensity and polarization that requires no user alignment. In this way, an input light beam diffracting from
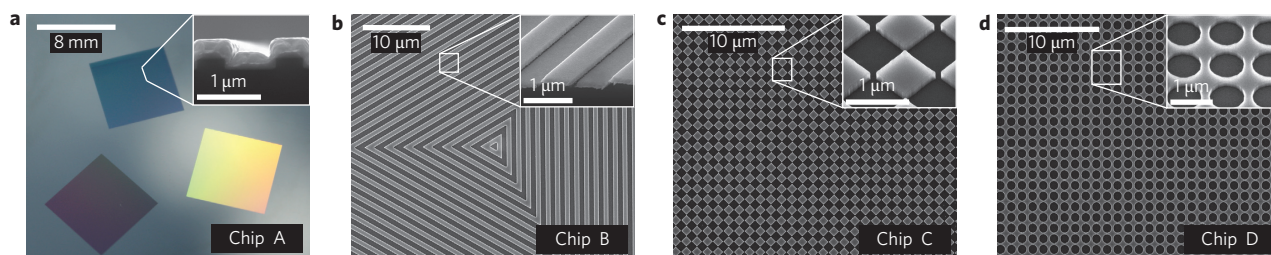


**Figure 2 | Grating chips. a**, Photograph of chip A, which consists of three linear 8 mm × 8 mm gratings of pitch $d = 1{,}200$ nm ($\theta = 41°$). Inset: scanning electron microscope (SEM) image showing the cleaved cross-section through the coated grating. **b**, Chip B extends the pattern of chip A inward to the centre and outward over a 20 mm × 20 mm area. The SEM image shows the centre of the mask, which has a pitch of $d = 1{,}400$ nm ($\theta = 34°$). Inset: SEM close-up of the etched and coated chip surface. **c**, Chip C is an array of squares covering a total area of 2 cm × 2 cm, with a pitch of $d = 1{,}080$ nm ($\theta = 46°$). An SEM image of the mask is shown. Inset: zoomed image. **d**, Chip D is the same as Chip C, but with squares replaced by circles.
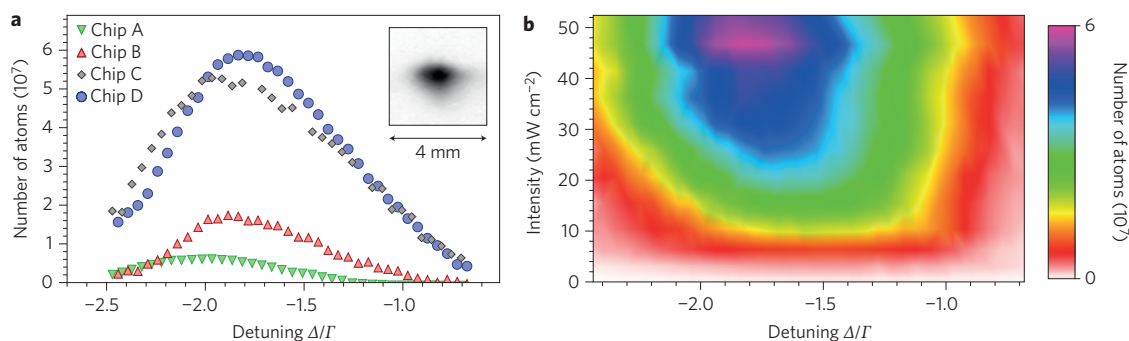
**Figure 3 | Variation of atom number with laser detuning and intensity. a**, Number of atoms trapped by each chip as detuning is varied, measured in units of natural linewidth $\Gamma = 2\pi \times 6$ MHz. For each curve, a fixed intensity (which optimized the atom number) was used. Data points are the average of five runs, resulting in statistical uncertainties much smaller than the plot markers. The atom number peaks at a detuning around two linewidths below resonance, which is typical for most MOTs. Inset: fluorescence of trapped atoms above chip D at maximum atom number. **b**, Atom number versus detuning and input beam peak intensity using chip D, obtained using the detunings in **a** at 11 additional intensities and interpolating a surface.
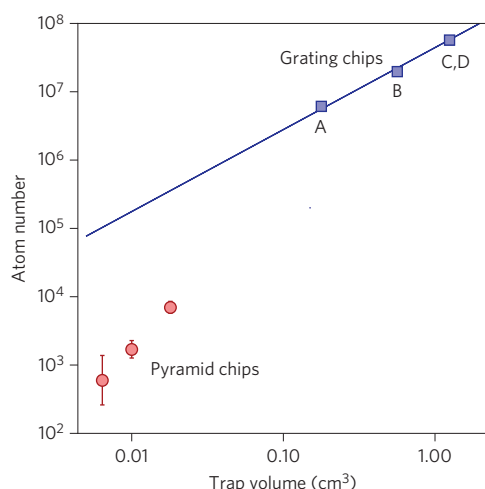


**Figure 4 | Variation of peak atom number N with trapping volume V.** Blue squares: number of atoms trapped by each of the grating chips A–D. Red circles: numbers trapped by microfabricated pyramid chips[18]. Where error bars are not visible, they are smaller than the data points.



**Figure 5 | Temperature measurements on chip B. a**, Sequence of fluorescence images (2.7 mm × 2.7 mm) taken during ballistic expansion, after optical molasses. **b**, Mean square cloud radii parallel (red upward triangles) and perpendicular (blue downward triangles) to the grating, versus square of expansion time $t$. Error bars are smaller than the size of the data point. Lines: fits of $\sigma^2 = \sigma_0^2 + (k_B T/m)t^2$ to the data, where $k_B$ is the Boltzmann constant, $T$ is the temperature, and $m$ is the mass of an $^{87}$Rb atom. Anisotropic expansion of molasses is not unusual.

anywhere on grating chips C or D automatically creates a three-dimensional body-centred-cubic lattice of microscopic atom traps, which, for suitable far red-detuned light, localizes atoms in intensity maxima due to the optical dipole force. Optical lattices are already well established as a valuable technique in atomic clocks[1] and quantum simulators[30]. Our gratings open the possibility of introducing lattices to atom chips in a simple way.

In conclusion, we have demonstrated that optical gratings microfabricated into an atom chip can be used to produce a MOT and to make optical molasses for sub-Doppler cooling. When illuminated by a 20 mm laser beam, which determines the optical trapping volume, the grating MOT traps ~$1 \times 10^8$ atoms. It will be straightforward to produce a fully integrated device with magnetic field wires fabricated on the chip[16]. This would also allow multiple traps.

In comparison with the standard four-beam reflection MOT[31], our design has two main advantages. First, the MOT needs only one laser beam and therefore requires much less optical access. Second, a single circularly polarized input beam requires no further optics. This makes implementation and alignment extremely simple. We also note that each trapping beam passes only once through the atomic cloud, minimizing the intensity imbalance due to absorption. Furthermore, the gratings offer a simple and stable way to introduce three-dimensional optical lattices onto chips, significantly extending their functionality.
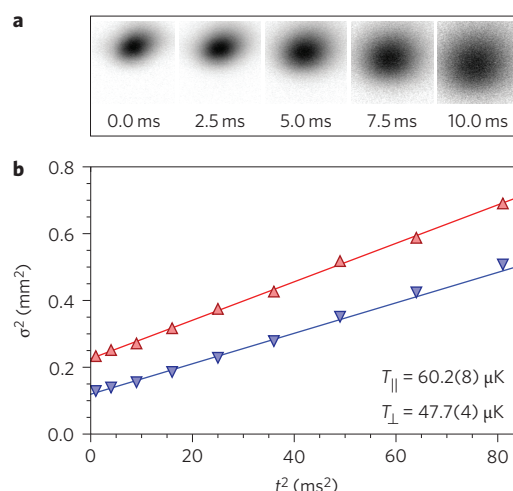
This level of optical integration was previously missing and opens the way for devices built on atom chips with simpler optics and a smaller footprint.

## Methods

**Chip fabrication.** We etched patterns to a depth of $\lambda/4$ ($\lambda = 780$ nm), with an approximately 50:50 etched:unetched area ratio, so as to suppress zeroth-order diffraction (reflection). For all chips, this gave less than 1% of the incident power in the zeroth order. The first-order diffracted beams are described below for each chip. In all cases, over 96% of the diffracted power had the correct polarization for MOT operation. Higher diffraction orders are cut off because $d \leq 2\lambda$ for the linear gratings and $d \leq \sqrt{2}\lambda$ for the square gratings.

Chip A was fabricated in silicon using reactive ion etching (RIE). The groove depth was measured to be 210(10) nm using an atomic force microscope (AFM). This chip was sputter-coated with 200 nm of gold, following a 10 nm adhesion layer of chromium, resulting in a reflectivity of ~0.97. We measured 40(1)% of the incident light in each of the ±first-order diffracted beams. The missing power (~20%) is scattered out of the first-order beams because the propagating electric field is disturbed by the vertical walls of the grating trenches.

Chip B was fabricated in silicon using RIE. The AFM measured a groove depth of 206(10) nm. With a 3 nm nickel–chromium adhesion layer and a

100 nm aluminium reflection coating, we measured 38(1)% of incident power in each first-order diffracted beam. With additional diffracted beam losses due to two uncoated glass surfaces in the cell, this chip is close to the ideal 1/3 diffraction efficiency required for optimally balanced light forces in optical molasses[27].

Chips C and D were fabricated in silicon or gallium arsenide. The silicon chips had the same groove depth as chip B. For the gallium arsenide versions an etch stop was used to ensure a uniform depth of 195(5) nm. The chips had a 3 nm nickel–chromium adhesion layer and a 100 nm gold reflection coating. We found very little difference in the optical behaviour of the coated silicon and GaAs chips. Both varieties were tested inside and outside the vacuum chamber and had comparable performance. The data shown in this Letter are from the silicon chips. We measured that 20(1)% of the incident power was diffracted into each of the four first-order beams.

**Vacuum, magnetic fields and imaging.** All experiments used an externally antireflection-coated quartz vacuum chamber with inner dimensions of $22 \times 22 \times 80$ mm$^3$. A base pressure of $<1 \times 10^{-9}$ mbar was maintained by a 40 l s$^{-1}$ ion pump. A rubidium partial pressure of $<5 \times 10^{-9}$ mbar was regulated by a metal dispenser. The magnetic quadrupole coils, aligned coaxially with the chip normal, were operated with an axial gradient of 0.1 T m$^{-1}$. Three orthogonal pairs of Helmholtz coils cancelled the ambient magnetic field. The MOT fluorescence was viewed using a CCD (charge-coupled device) camera placed 10 cm from the atoms, using an imaging system with transverse magnification of 0.80.

**Optics and laser system.** Two external cavity diode lasers were frequency-stabilized on the $^{87}$Rb $D2$ line using saturated absorption spectroscopy. One was locked to the $F = 1 \rightarrow 2$ hyperfine transition required for repumping. The other was locked with a red detuning of 0–33 MHz relative to the $F = 2 \rightarrow 3$ hyperfine transition. The latter injected a slave laser that produced up to 20 mW of cooling light. This was combined with the repumping light on a beam splitter, linearly co-polarized and coupled into a single-mode optical fibre. A fibre-coupled tapered amplifier provided optical gain up to a total power of 500 mW. Its fibre output, shown in Fig. 1, was collimated to form a Gaussian beam of 20 mm $1/e^2$ intensity radius, and circularly polarized using a quarter waveplate immediately outside the vacuum window. This beam was adjusted to be at normal incidence to the grating chip outside the opposite window. The MOT was switched off in less than 10 μs using an acousto-optic modulator to deflect the beam injecting the slave laser, restoring the laser to its natural frequency 1 THz to the red of the cooling transition. This has the same effect on the atoms as switching off the light, and has the benefit that it does not disturb the operation of the tapered amplifier. The optical molasses used an intensity of 5 mW cm$^{-2}$ and a red detuning of 30 MHz, applied for 5 ms. Lower temperatures are likely with increased detunings, variable intensity and a larger grating angle $\theta$.

**Comparison to a six-beam MOT.** To allow fair, direct comparison between the grating MOT and a six-beam MOT, we used the optimal detuning of $\Delta \approx -2\Gamma$ (Fig. 3b). All beams of a large six-beam MOT were apertured to ensure relatively uniform intensity across an overlap volume of 1.0 cm$^3$. At increasing intensities the atom number was observed to saturate at $8(1) \times 10^7$ with a single-beam intensity of 7 mW cm$^{-2}$.

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## Author contributions

C.N., M.V., P.G., E.R. and A.A. constructed and maintained the apparatus. C.N., J.C. and A.A. collected the data, which was analysed by J.C. and A.A. Chip A was designed by J.C. and E.H. Chips B–D were designed by E.R. and A.A., with fabrication directed by P.S., A.S. and C.I. The manuscript was written by J.C., E.H. and A.A., with comments from all authors.

## Additional information

Supplementary information is available in the online version of the paper. Reprints and permissions information is available online at www.nature.com/reprints. Correspondence and requests for materials should be addressed to E.H. and A.A.

## Competing financial interests

The authors declare no competing financial interests.