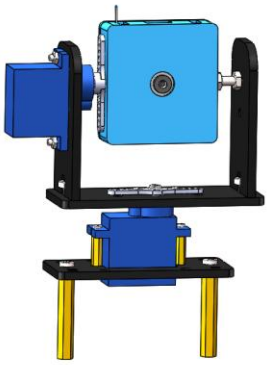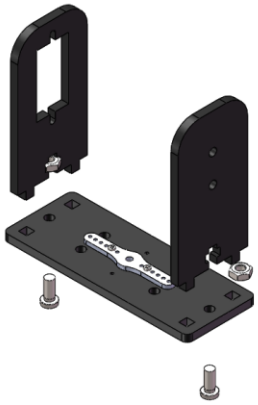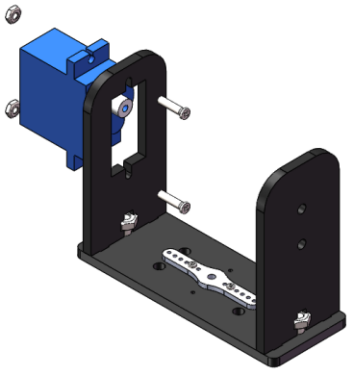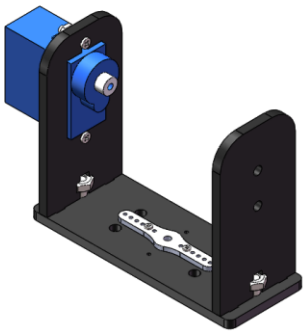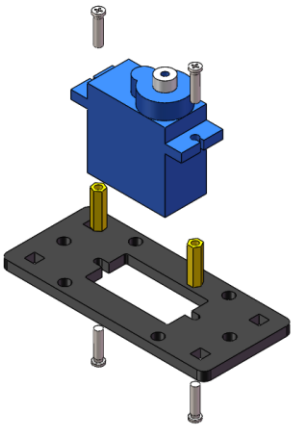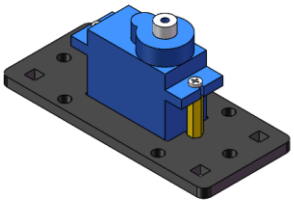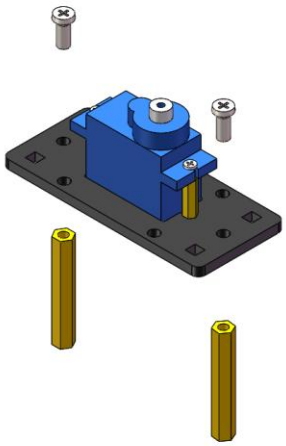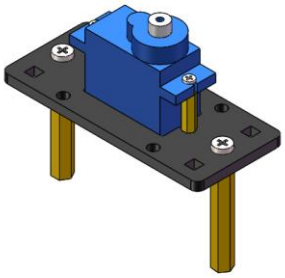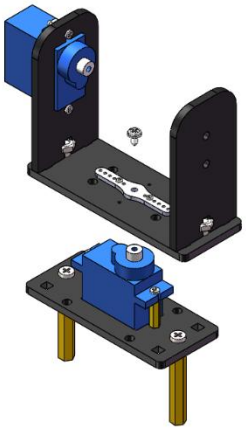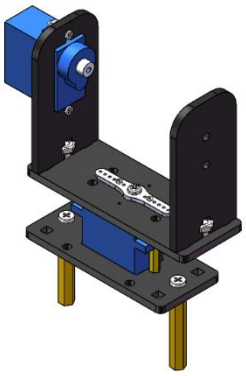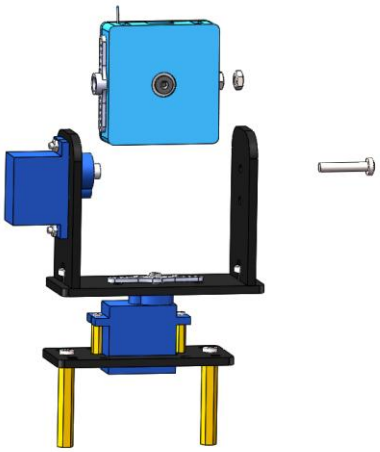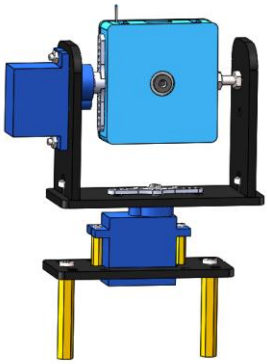Assembly steps