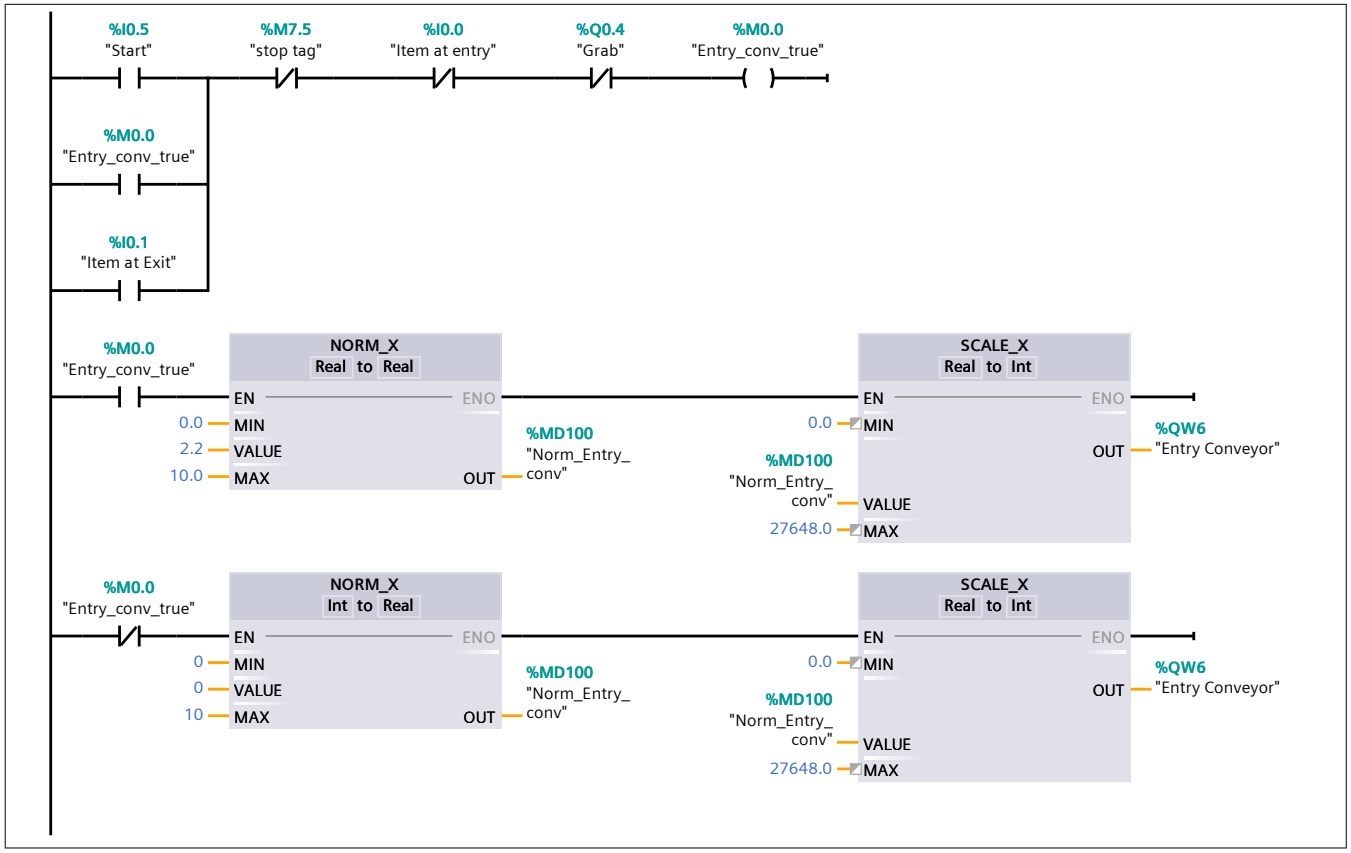
Main_1 [OB123]

Main_1 Properties					
General					
Name	Main_1	**Number**	123	**Type**	OB
Language	LAD	**Numbering**	Automatic		
Information					
Title	"Main Program Sweep (Cycle)"	**Author**		**Comment**	
Family		**Version**	0.1	**User-defined ID**	

Name	Data type	Default value	Comment
Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

Network 1:



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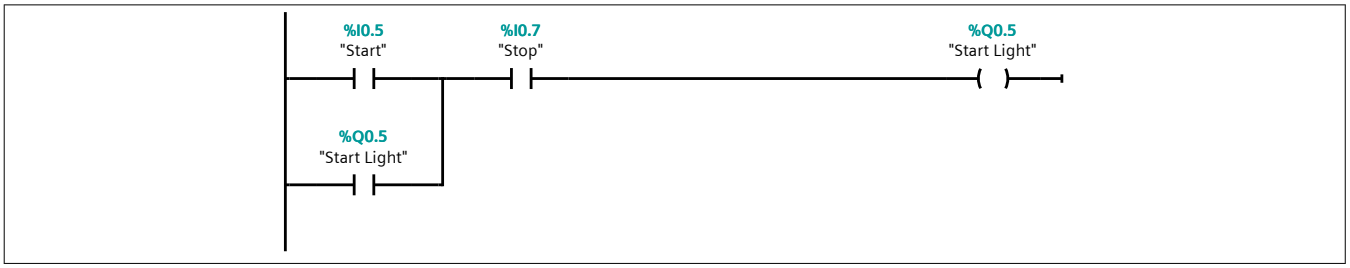

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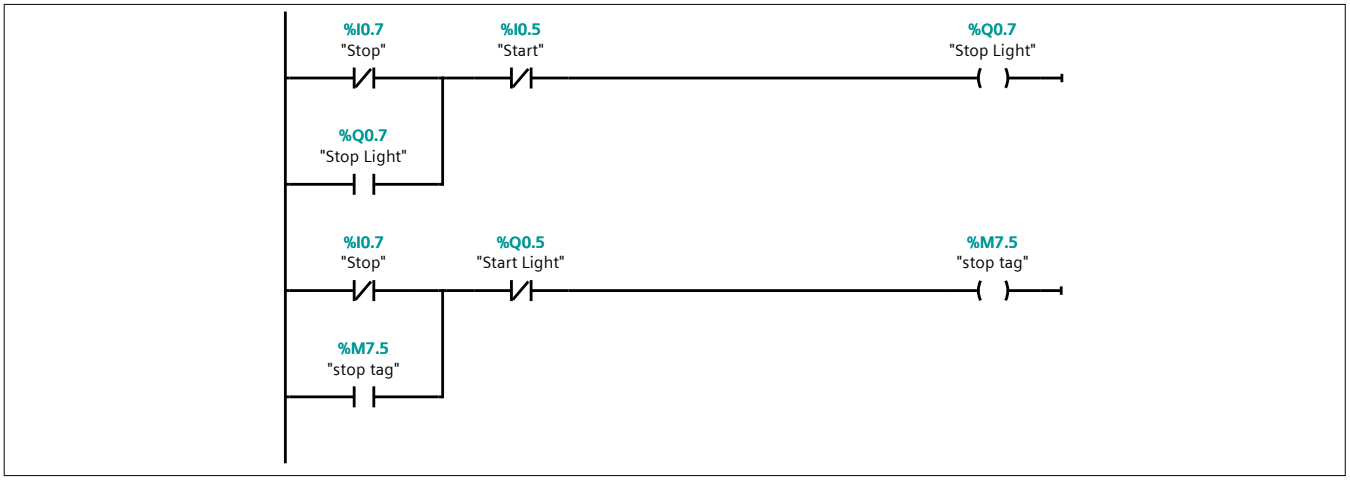

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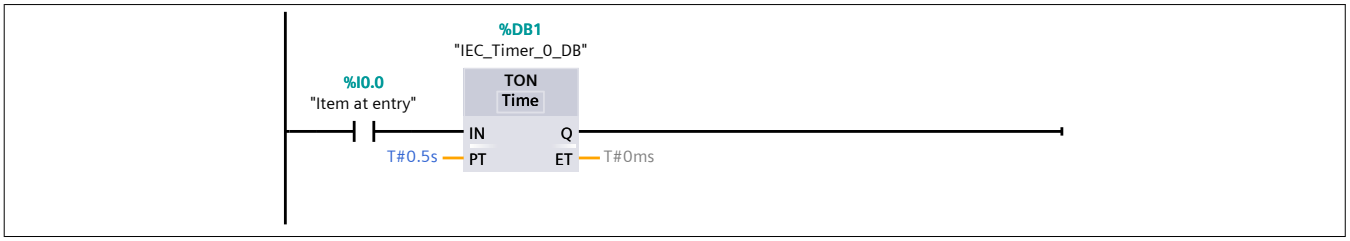

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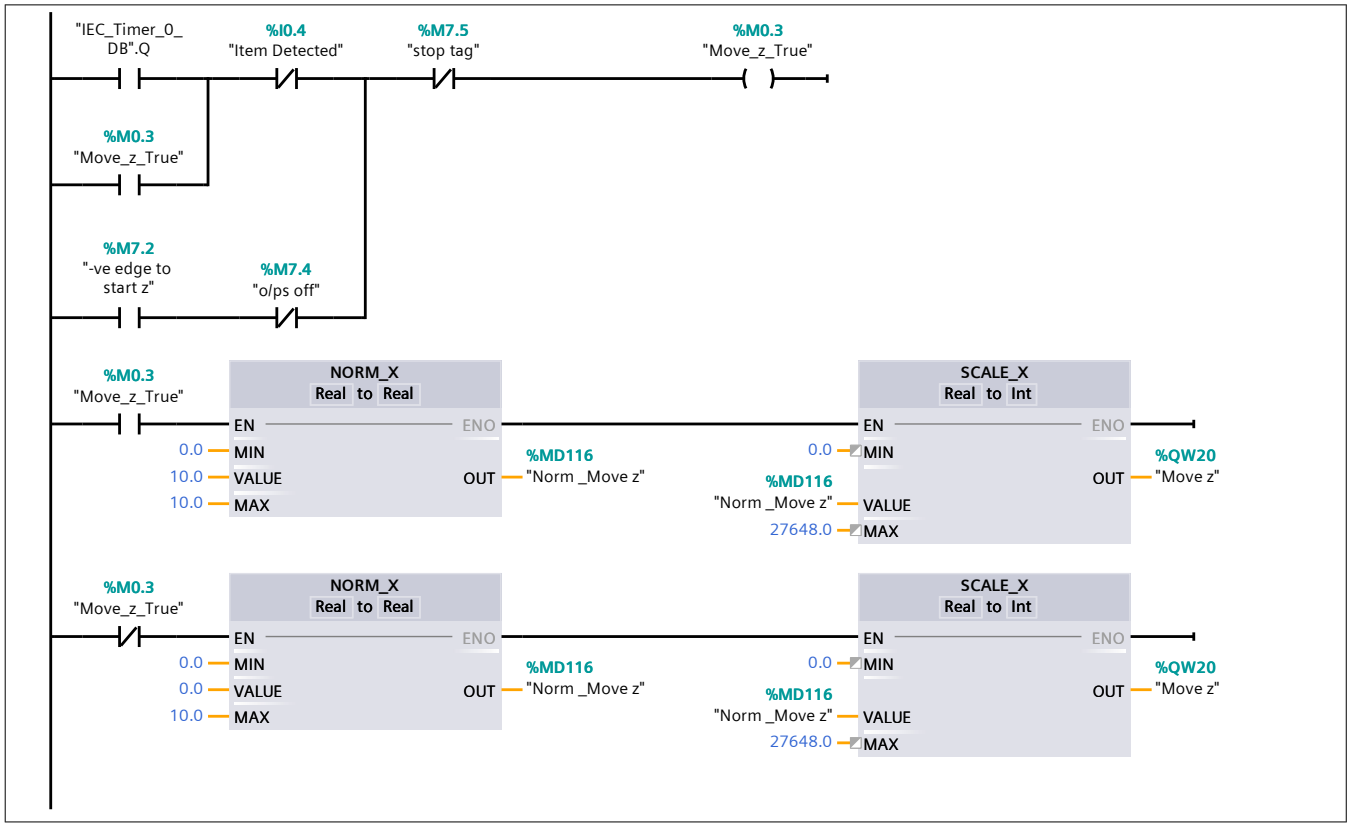
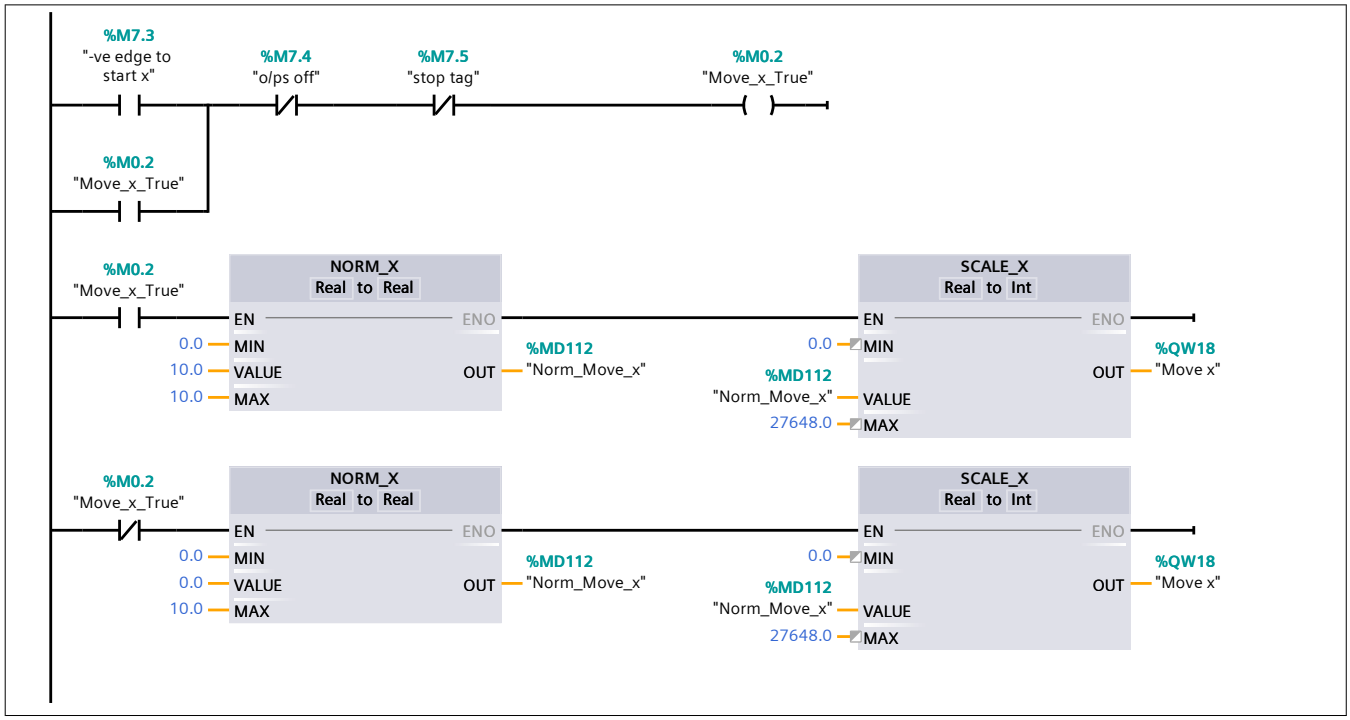


Network 6:

Network 7:



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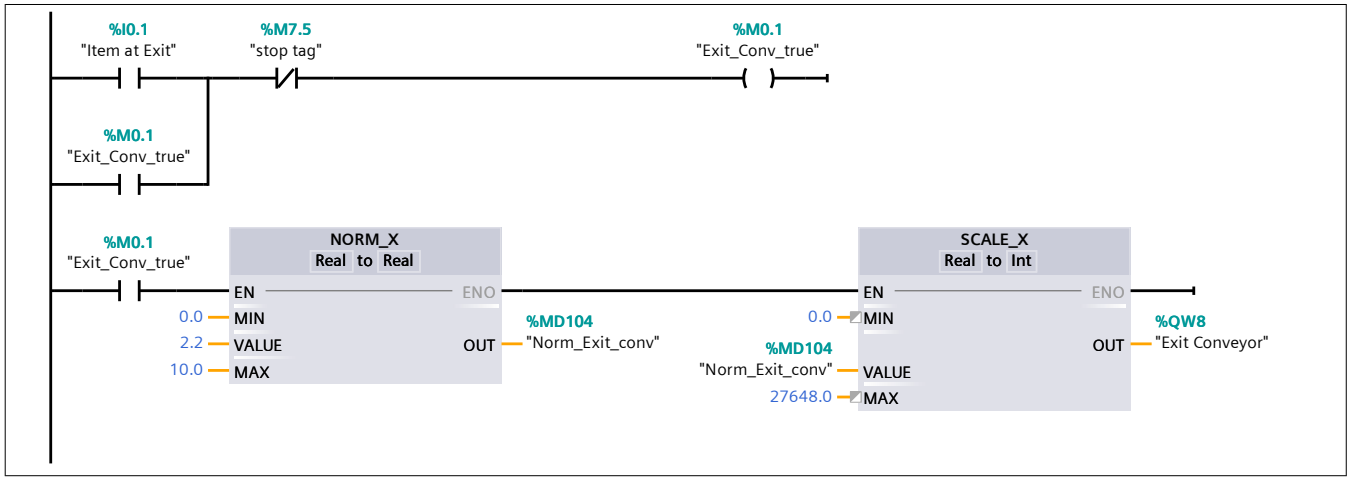

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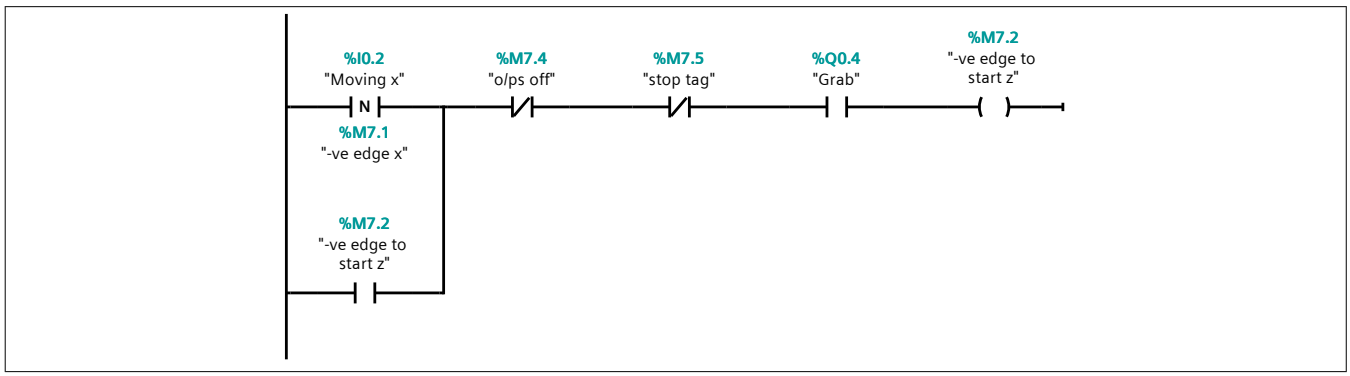

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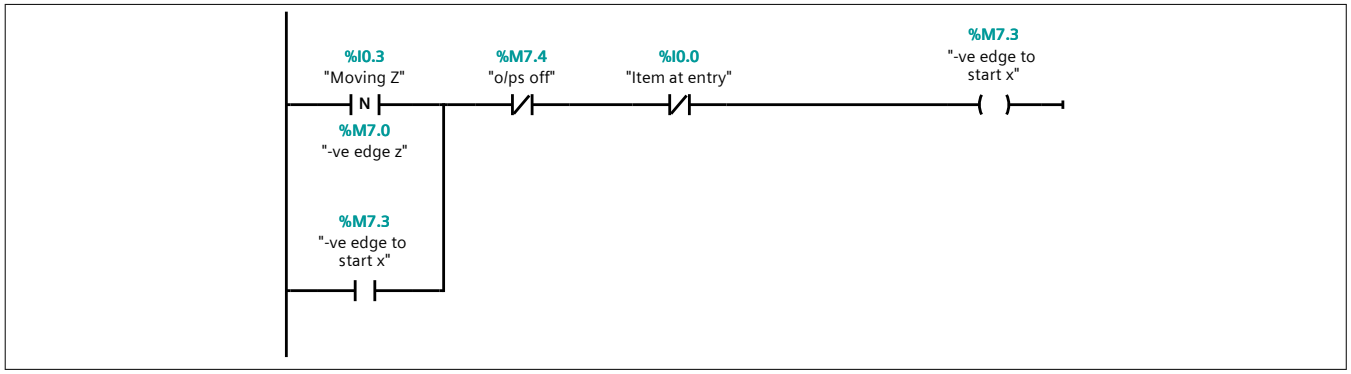

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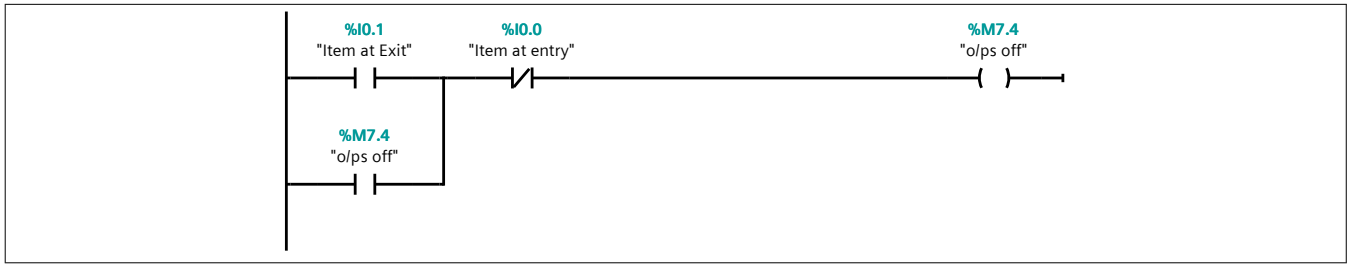

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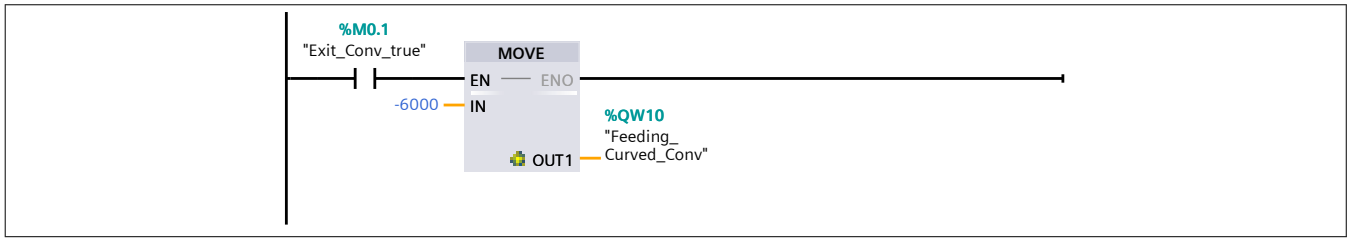

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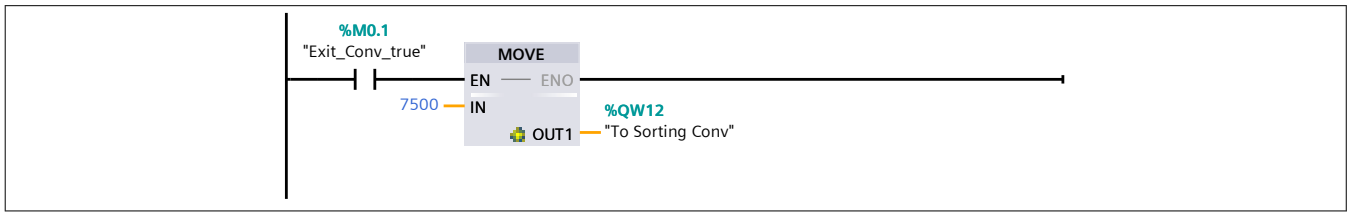

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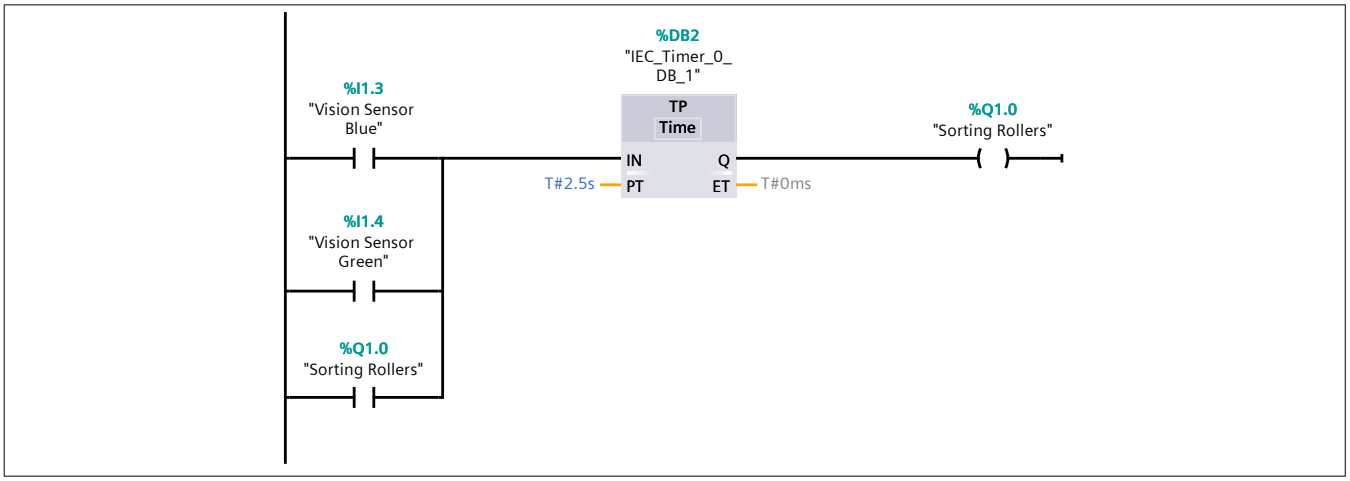

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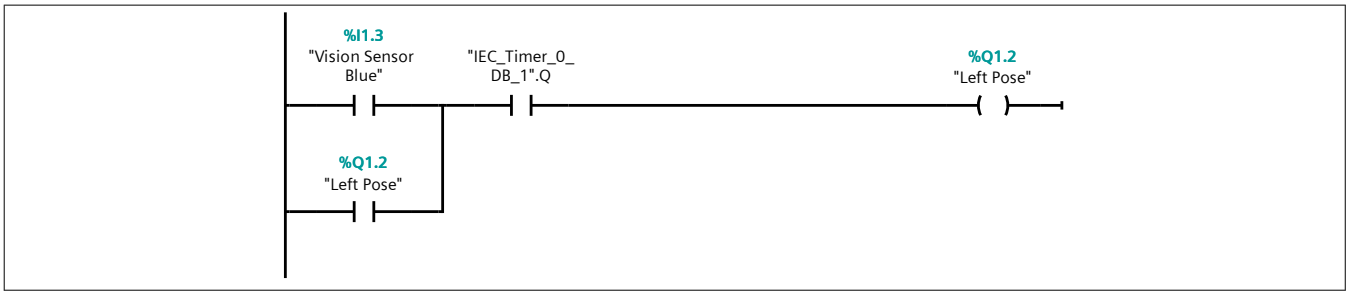

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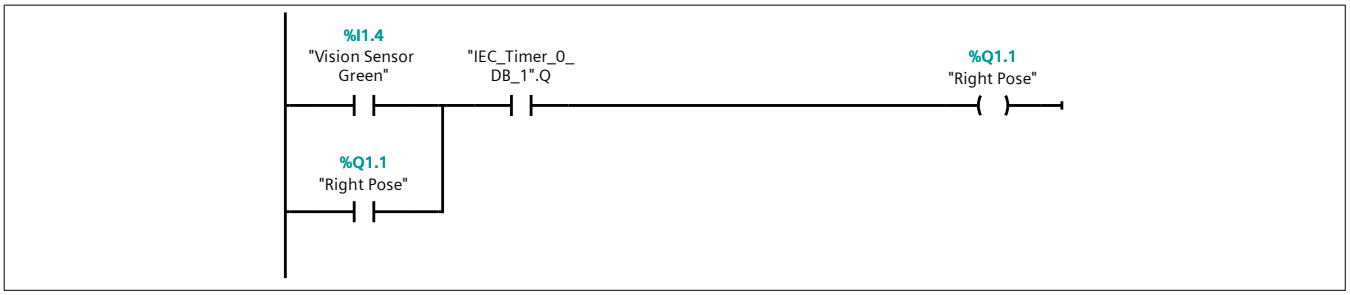

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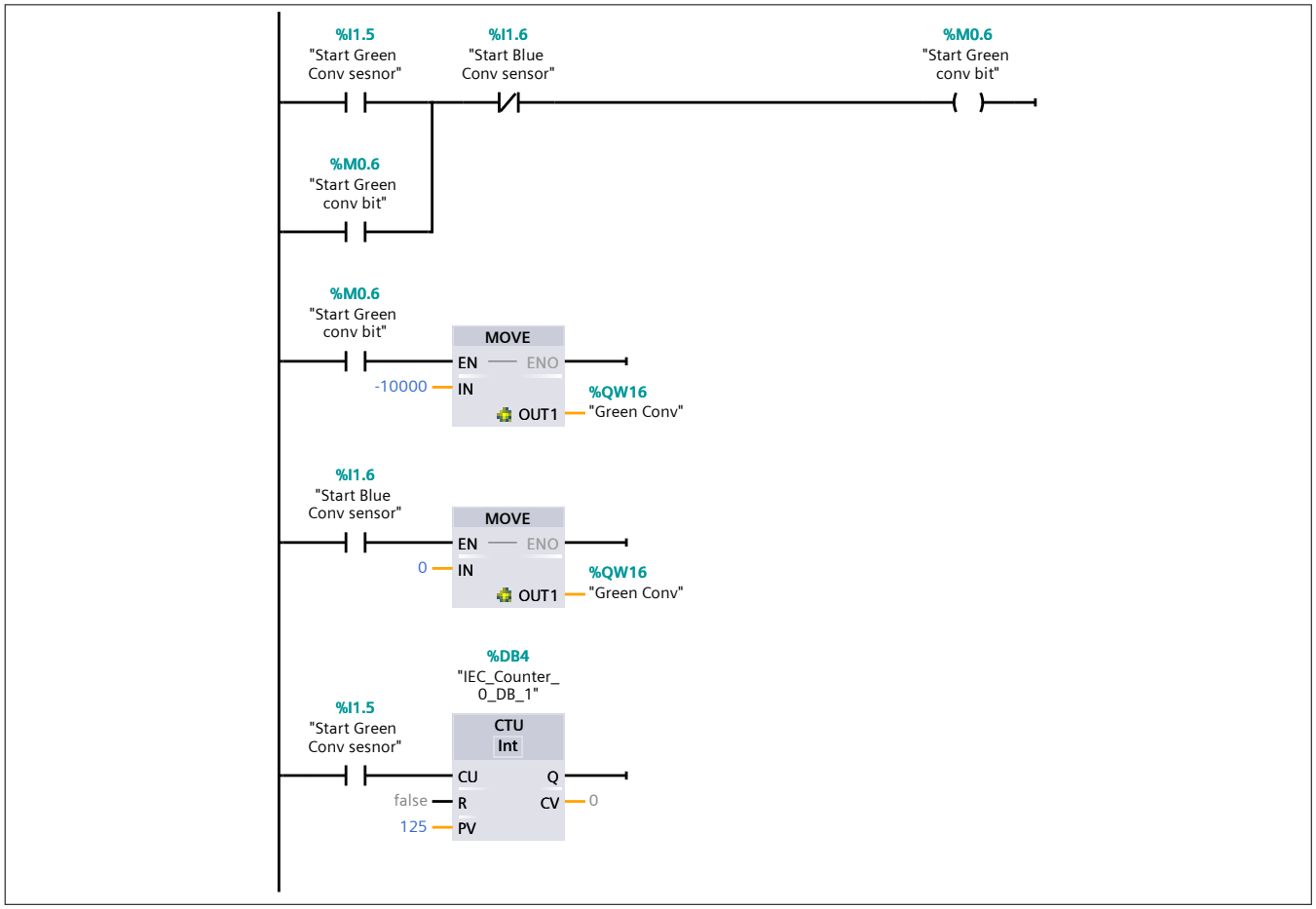

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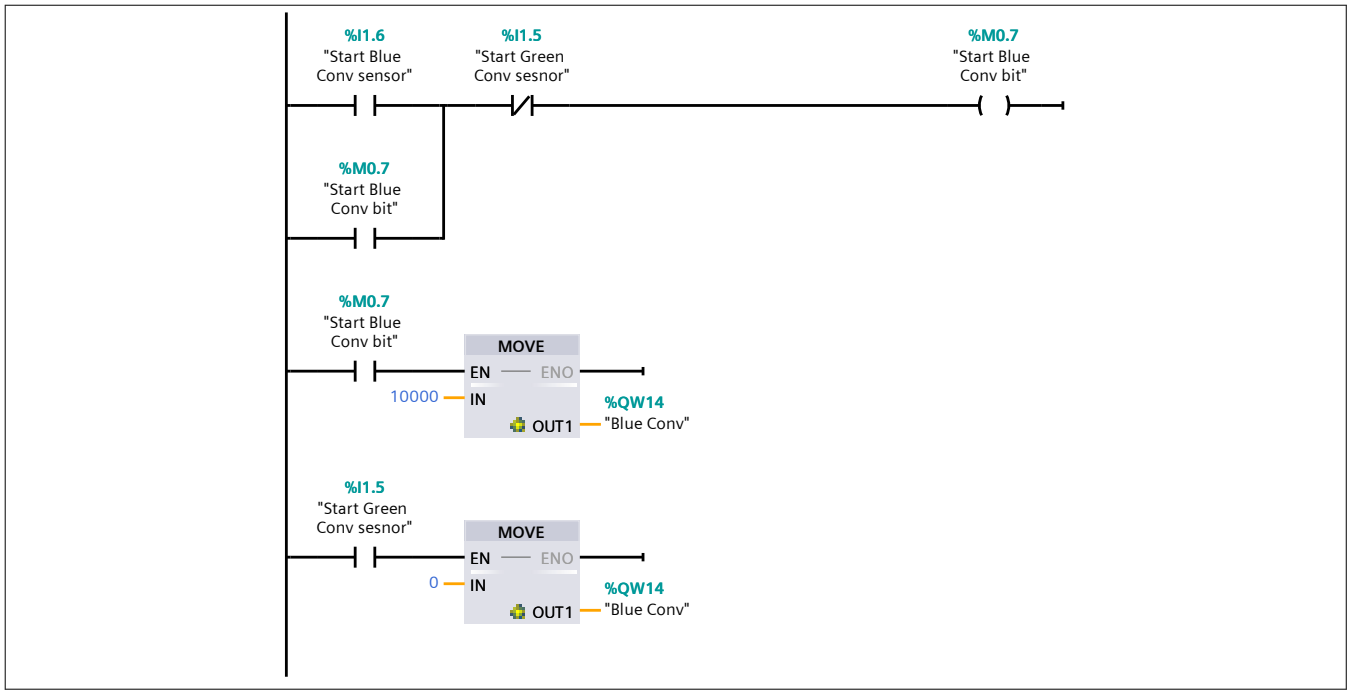

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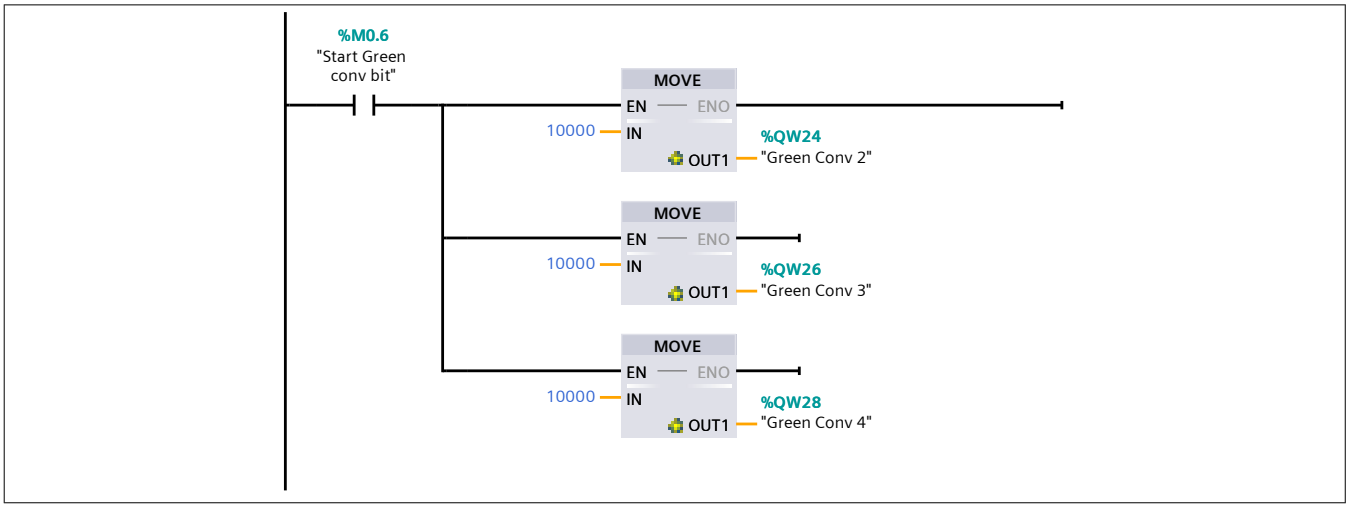

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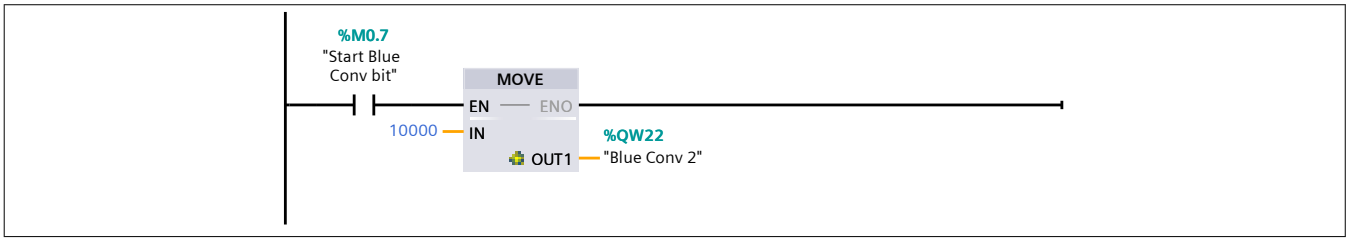

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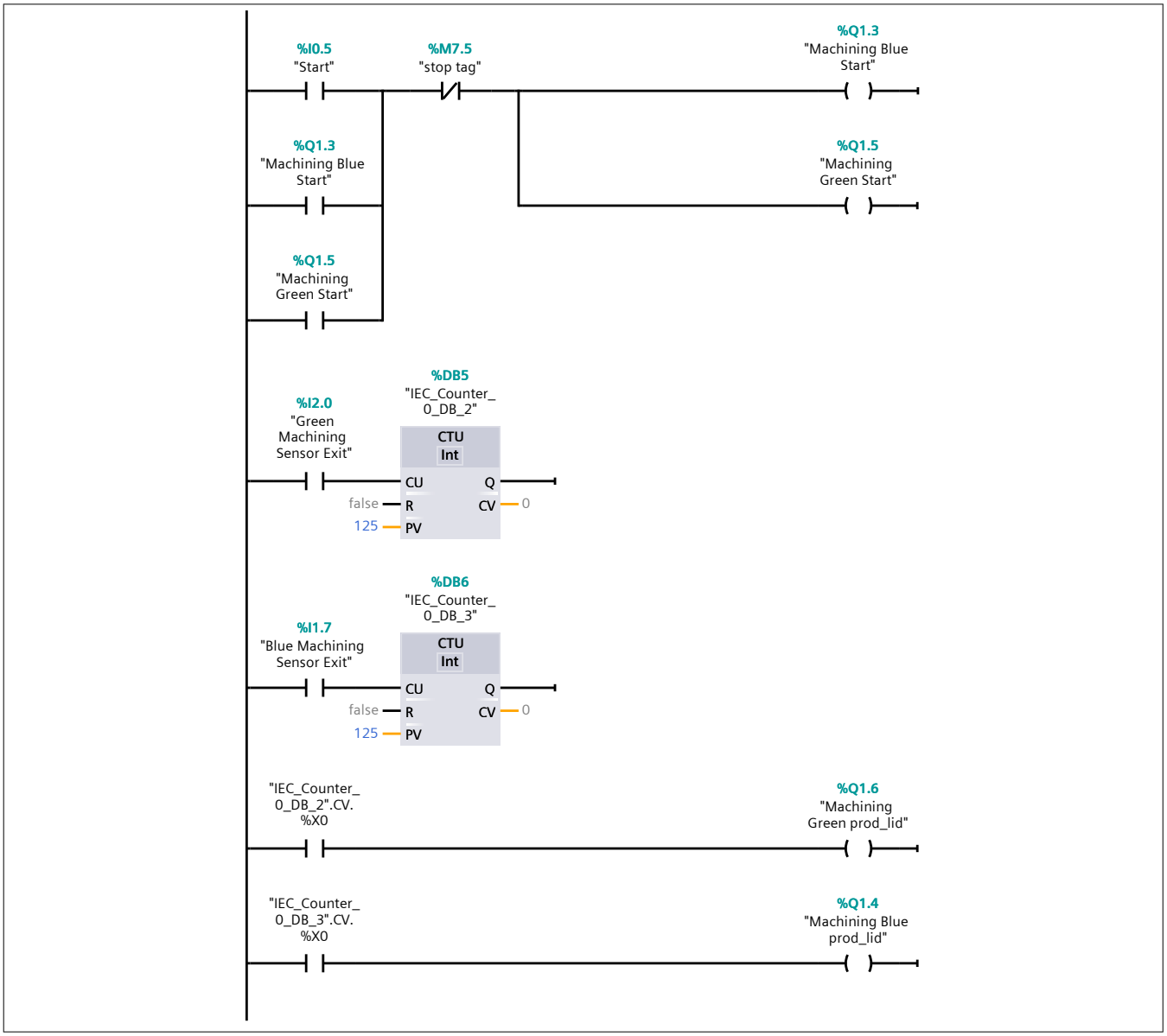
%I0.5
"Start"
%M7.5
"stop tag"
%Q1.3
"Machining Blue Start"
%Q1.3
"Machining Blue Start"
%Q1.5
"Machining Green Start"
%Q1.5
"Machining Green Start"
%DB5
"IEC_Counter_0_DB_2"
%I2.0
"Green Machining Sensor Exit"
CTU
Int
CU
Q
false
R
CV
0
125
PV
%DB6
"IEC_Counter_0_DB_3"
%I1.7
"Blue Machining Sensor Exit"
CTU
Int
CU
Q
false
R
CV
0
125
PV
"IEC_Counter_0_DB_2".CV.%X0
%Q1.6
"Machining Green prod_lid"
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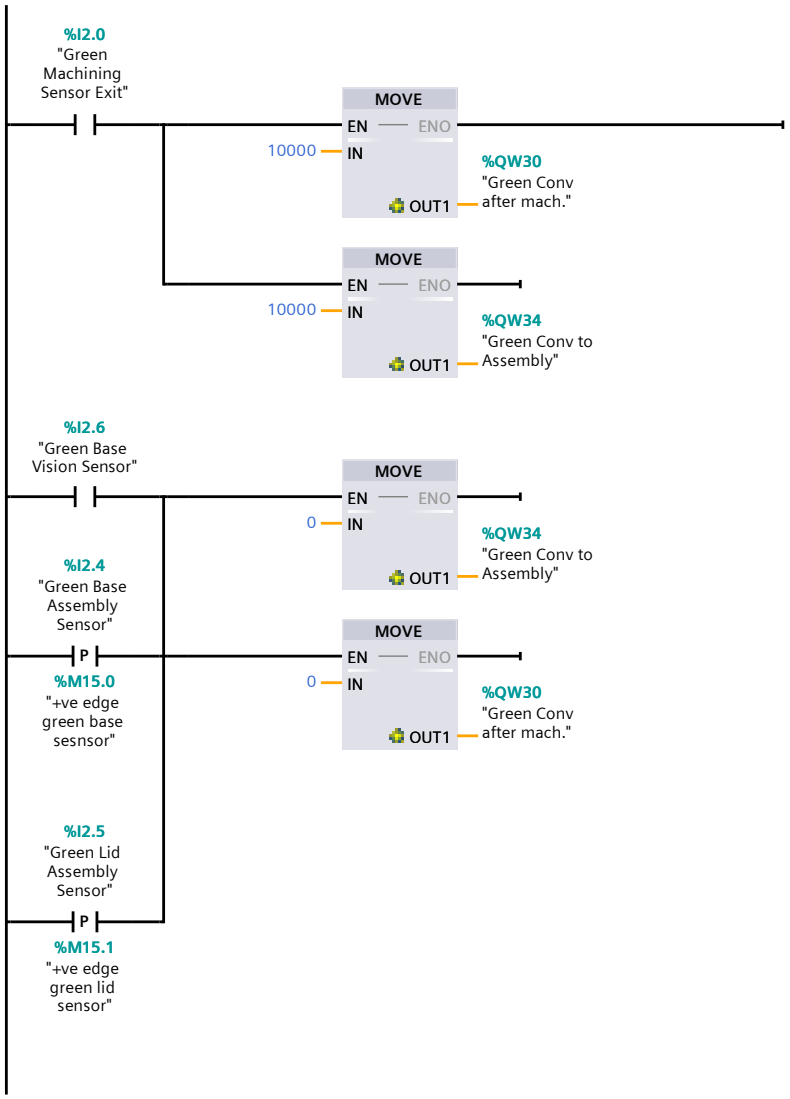
%Q1.4
"Machining Blue prod_lid"

Network 22:



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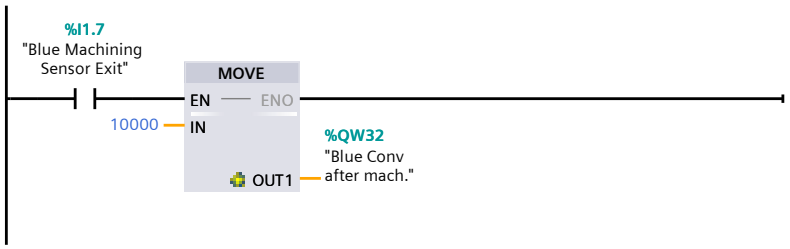

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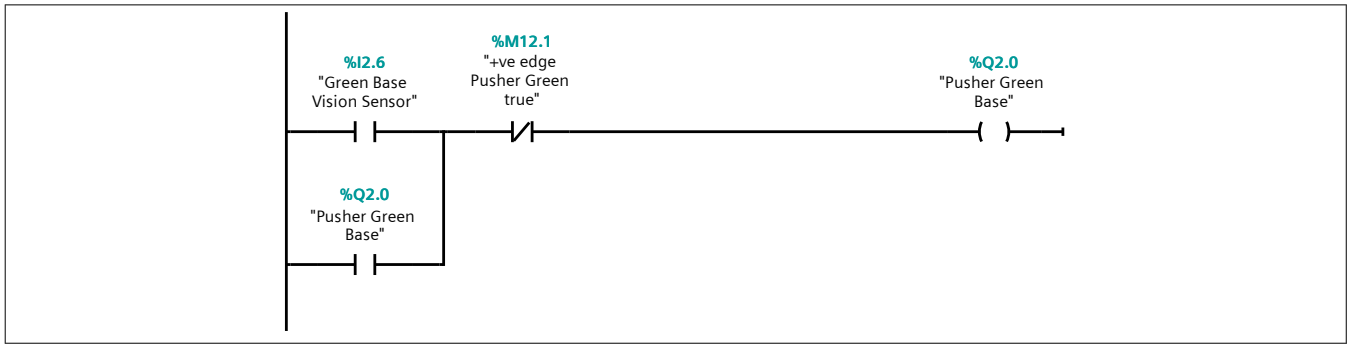

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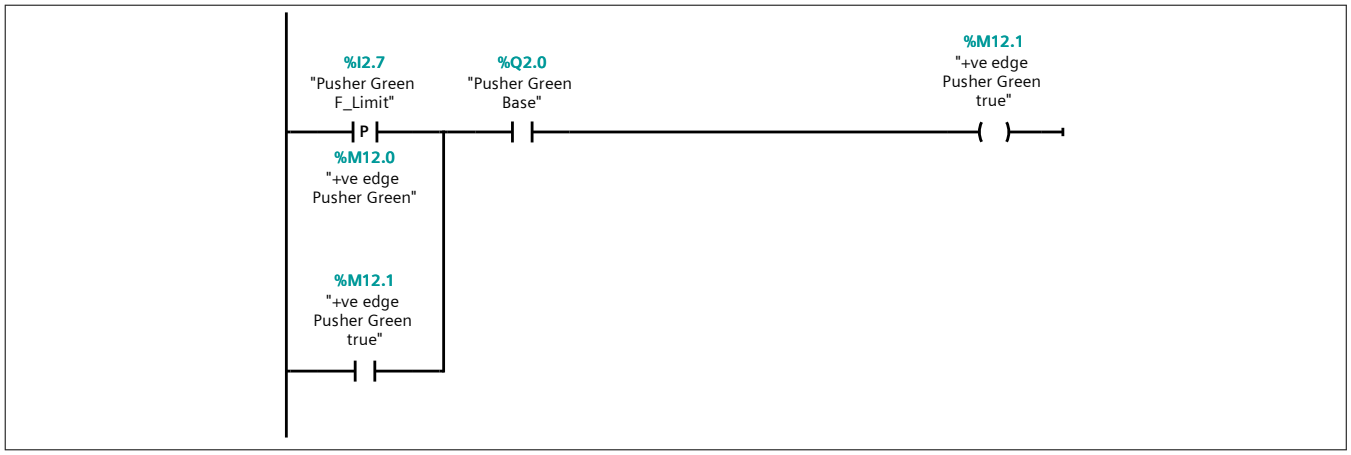

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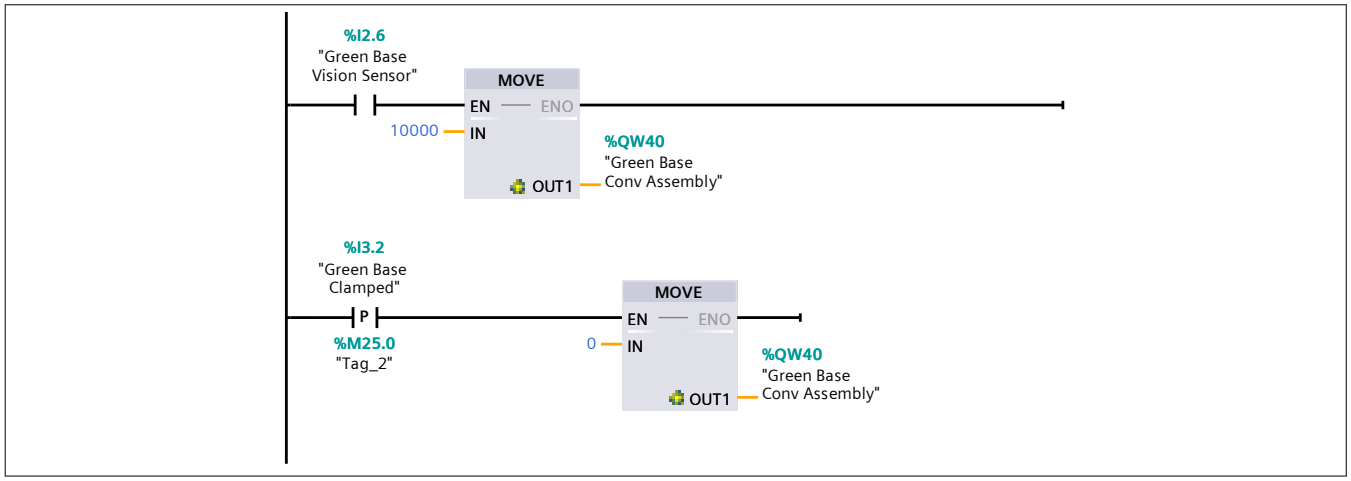

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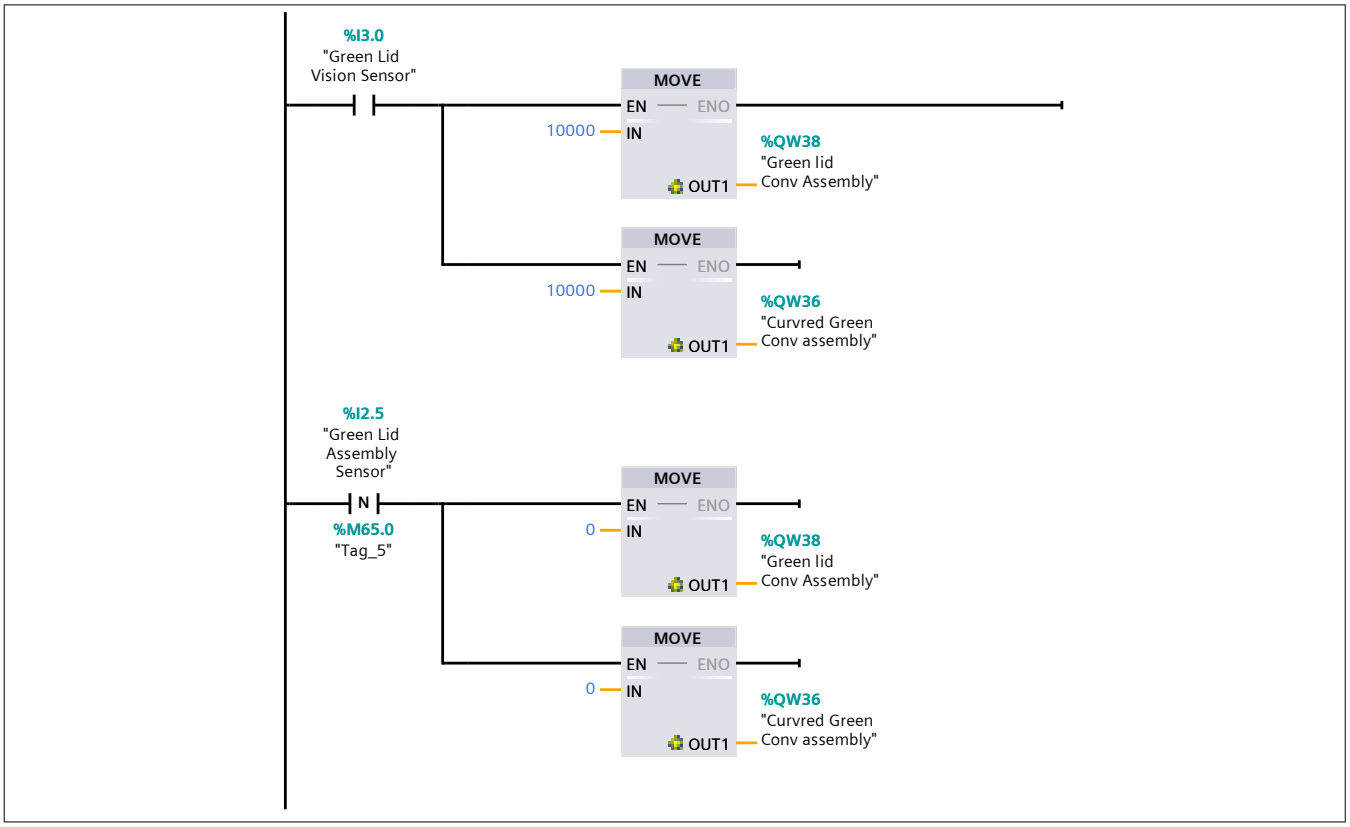

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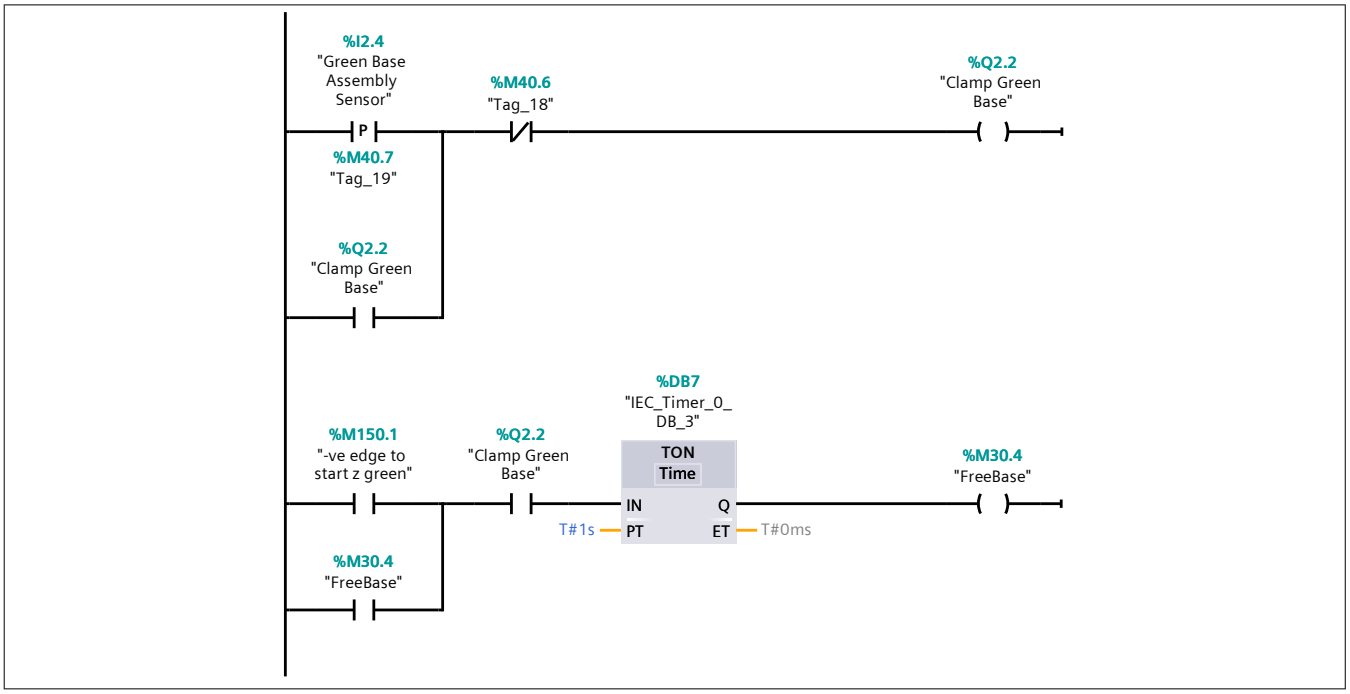

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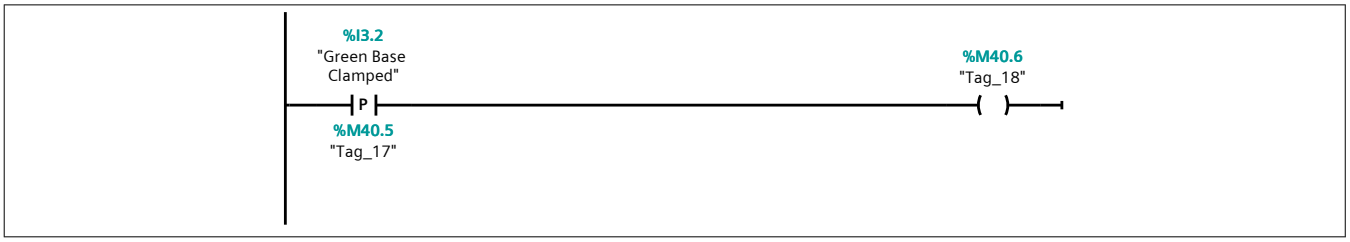

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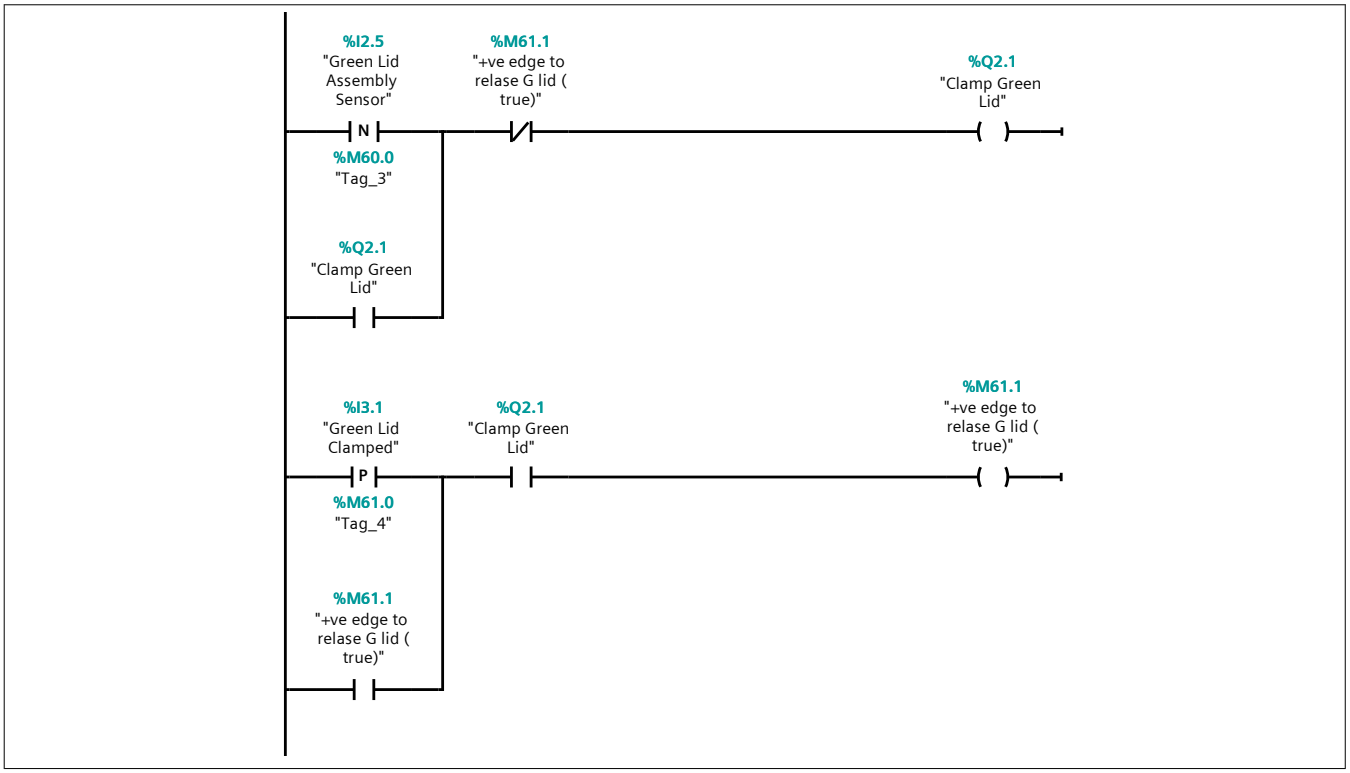
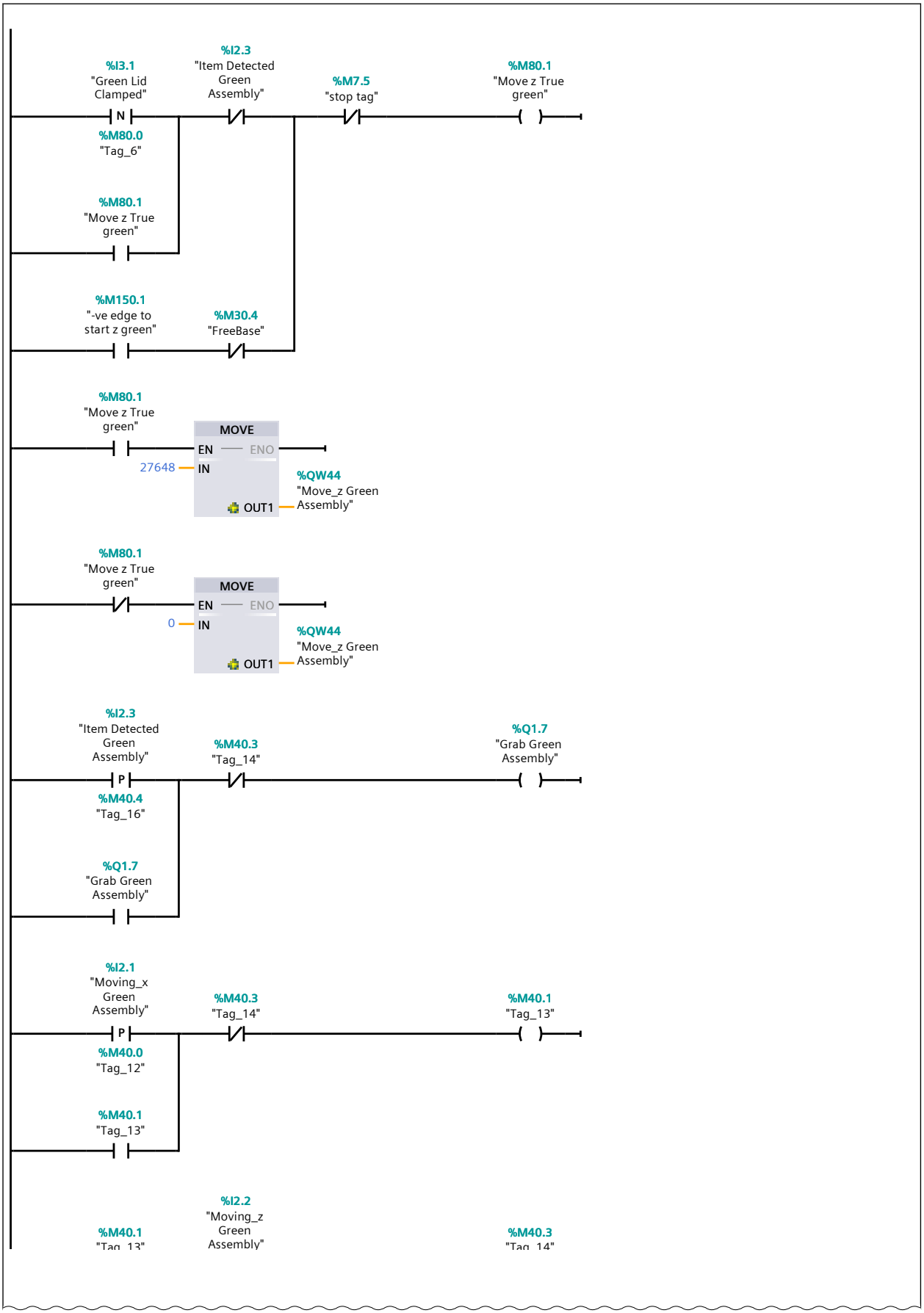


Network 31:

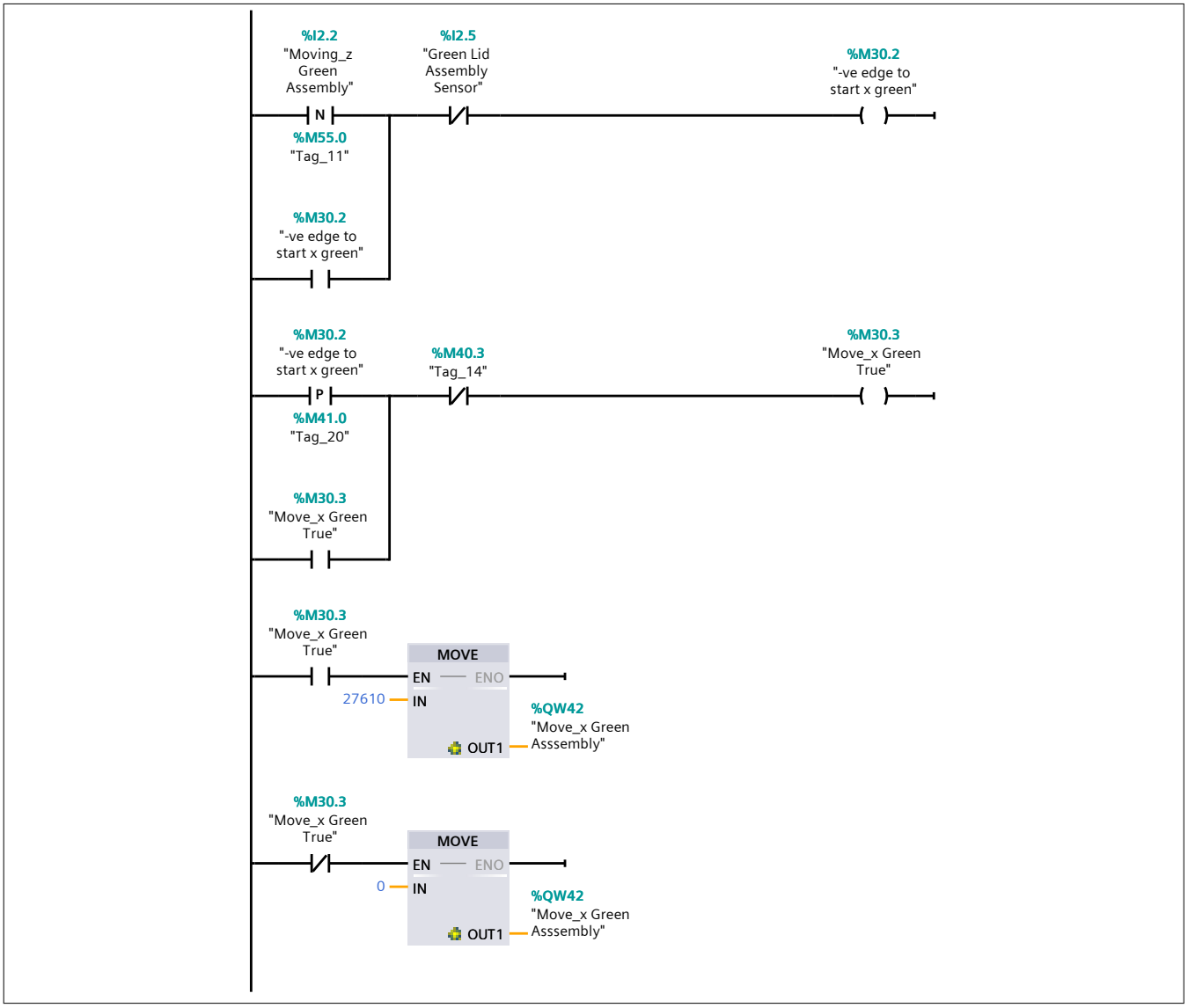
Network 31: (1.1 / 2.1)



Network 31: (2.1 / 2.1)

1.1 (Page1 - 14)

Network 32:



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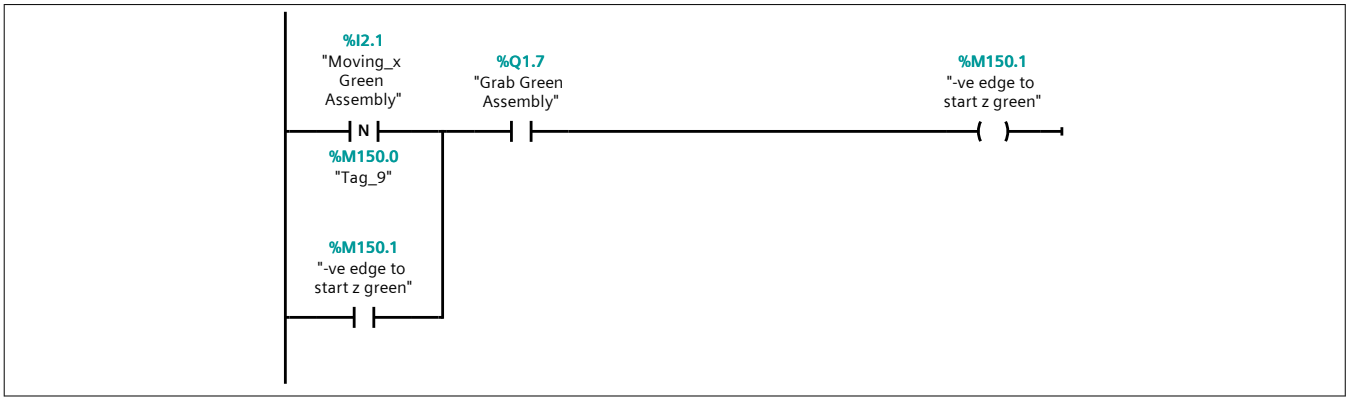

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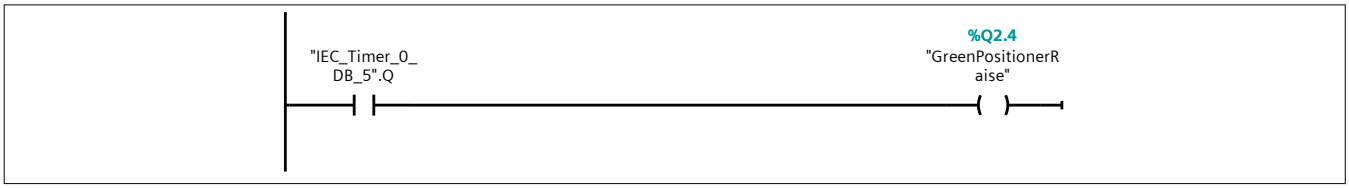

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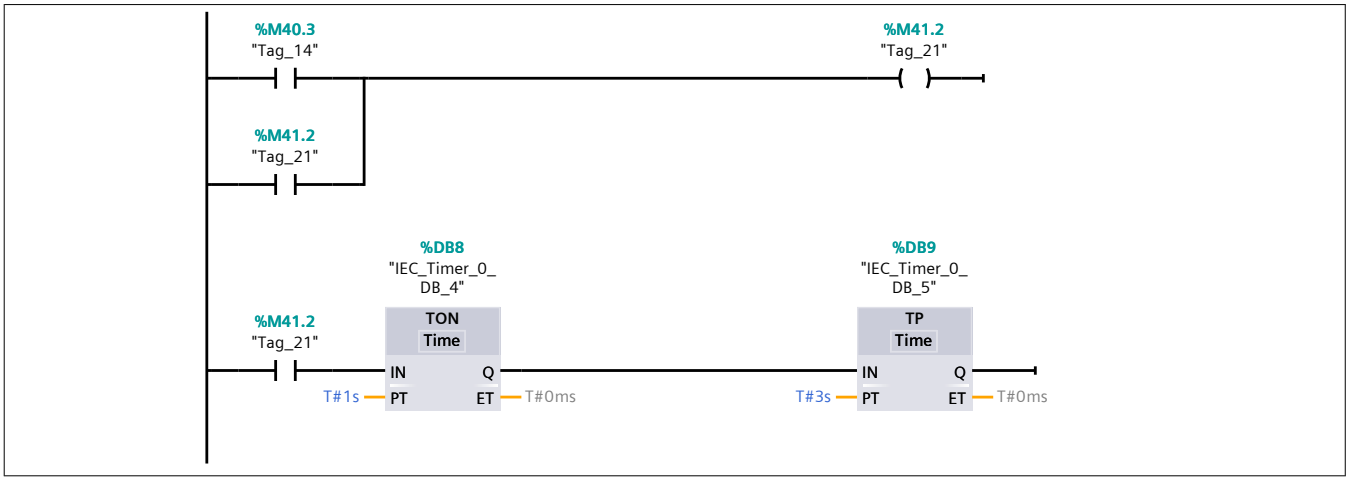
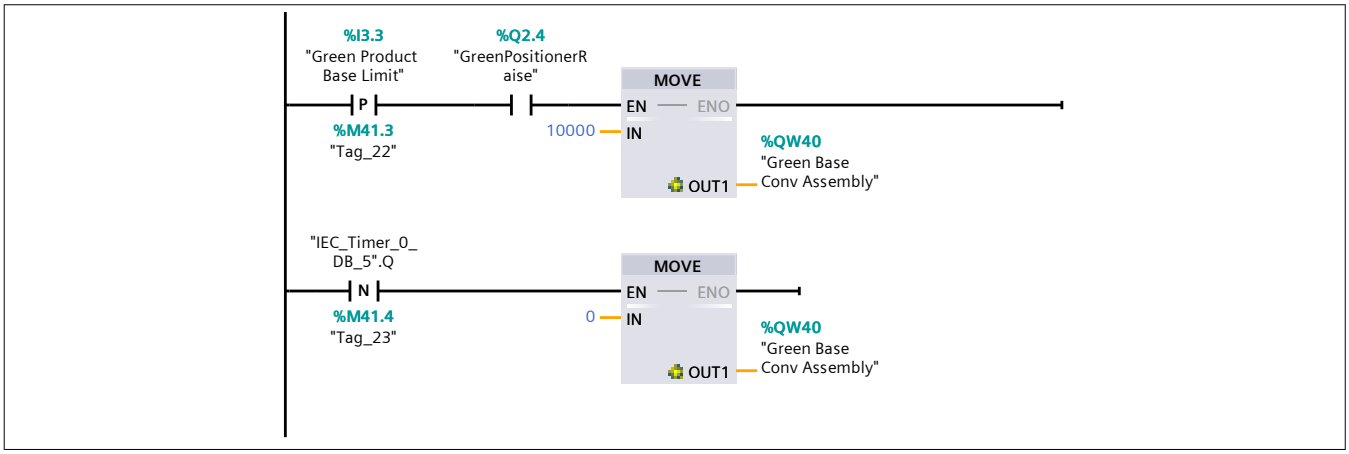
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