

Key KPIs with Targets:

- **Total Downtime:** Aim to minimize overall downtime.
- **Product Downtime:** Reduce downtime for top delay-causing products.
- **Downtime Factors:** Target main causes like batch changes and machine adjustments.
- **Operator Downtime:** Lower downtime linked to operator errors through training.
- **Current vs Target Production Rate:** Measure actual production rate against the 80% efficiency goal.
- **Operator Efficiency:** Track individual operator productivity and downtime to find improvement areas.
- **Average Batch Time:** Decrease batch time without sacrificing quality.

Dashboard:

