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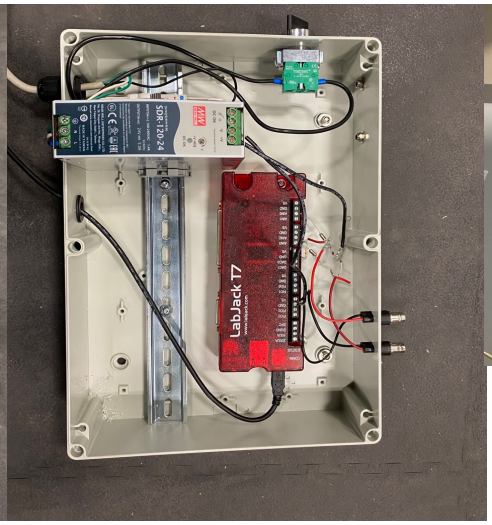
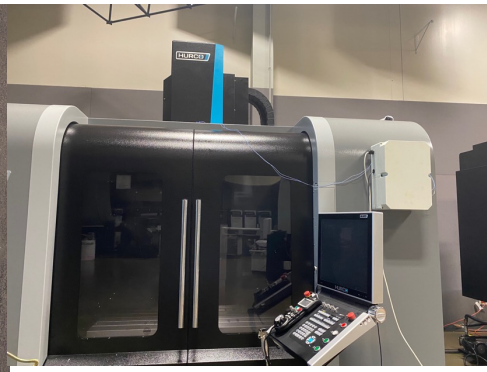
Machining Vibration Measurement System





Project

- Designed and constructed a vibration measurement system for real-time chatter detection in CNC machines.
- Recorded measured vibrations to gather data to train a recurrent neural network to detect chatter.

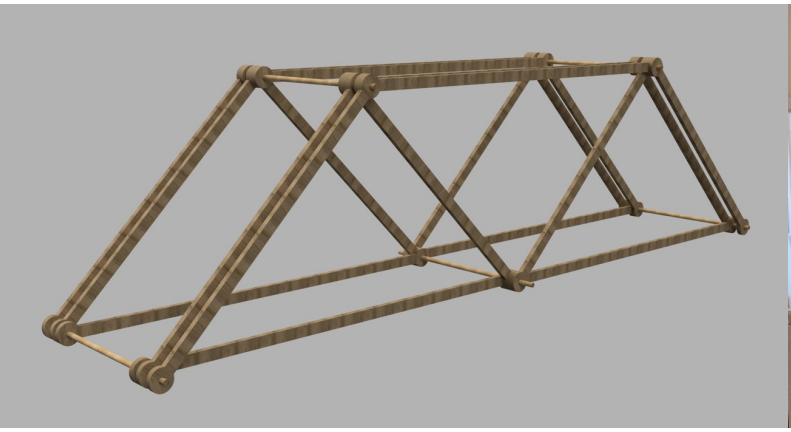
Implementation

- Created a signal conditioning circuit to take input from miniature piezoelectric accelerometers.
- Applied lowpass filters to acceleration signals before plotting as a Poincaré section and calculating chatter indicator values.

Results

- By sending commands via EtherCAT and halting machining operations during chatter, machine tool lifespan increased up to 50%.
- Chatter detection data and measured accelerations from the system were incorporated as ground truths in the research paper *Transfer Learning for Three-Axis CNC Anomaly Detection in an Industrial Machine Shop*, currently under peer review.

Laser Cut Truss Bridge



Project

- Designed a truss bridge from balsa wood and dowels to withstand as much weight as possible before fracture.
- Tested balsa wood samples to obtain data to plot a stress-strain curve and calculate theoretical performance in MATLAB.

Implementation

- Modeled bridge components in Fusion 360 to produce renders and performed static stress analysis in MATLAB to validate design and predict ultimate strength of bridge.
- Used AutoCAD to create technical drawings conforming to GD&T of bridge components, which were then laser cut by a local machine shop.
- Redesigned components to improve tolerances and allow for a glue-free assembly with interference fits.

Results

- Bridge held up more than 400 times its own weight before fracturing and achieved 4th place overall in a class competition involving 30 different teams.
- Predicted ultimate strength of bridge was within 20% of actual value, with the predicted value being greater.