```
/* objective function */
min: 750 Y1 + 900 Y2 + 450 Y3 + 13000 Y4 + 12000 Y5 + 5000 Y6 + 900 Y7 + 1200 Y8 + 750 Y9;
/* Constraints */
/* Plant 1 */
L1: Y1 + 20 Y4 + Y7 + 900 Y10 + 450 Y11 >= 420;
M1: Y1 + 15 Y4 + Y8 + 900 Y10 + 450 Y11 >= 360;
S1: Y1 + 12 Y4 + Y9 + 900 Y10 + 450 Y11 >= 300;
/* Plant 2 */
L2: Y2 + 20 Y5 + Y7 - 750 Y10 >= 420;
M2: Y2 + 15 Y5 + Y8 - 750 Y10 >= 360;
S2: Y2 + 12 Y5 + Y9 - 750 Y10 >= 300;
/* Plant 3 */
L3: Y3 + 20 Y6 + Y7 - 750 Y11 >= 420;
M3: Y3 + 15 Y6 + Y8 - 750 Y11 >= 360;
S3: Y3 + 12 Y6 + Y9 - 750 Y11 >= 300;
/* Variable Bounds */
Y10 >= -INF;
Y11 >= -INF;
```