Linear Cutting Plan / **optiCutter**

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Required stocks

Stock length	Quantity
6,000	4
Total	**4**

Kerf / Blade thickness	**2**
Total parts length (Quantity)	**22,240 (24)**
Used stocks total length (Yield)	**24,000 (92.667 %)**
Total cutting layouts	**4**
Total number of cuts	**24**

Cutting layouts

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout	
A	1x	6,000	2,700	1	The number of cuts	4
			1,290	1	Waste	
			1,000	2	Material remnant	2
					Cut	8

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout	
B	1x	6,000	1,290	1	The number of cuts	8
			720	1	Waste	
			670	5	Material remnant	4
			620	1	Cut	16

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout	
C	1x	6,000	2,700	1	The number of cuts	6
			670	3	Waste	
			620	2	Material remnant	38
					Cut	12

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout	
D	1x	6,000	720	6	The number of cuts	6
					Waste	
					Material remnant	1,668
					Cut	12

| 720 | 720 | 720 | 720 | 720 | 720 | |

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout	
	1x	6,000	720	6		6