Linear Cutting Plan / optiCutter

Required stocks

| tock length | | | | | | | | | Q | |
|-----------------|---------------------|--|--|--------------------|-----|---------------------|---|--|--------------|------|
| 5,000 | | | | | | | | | | |
| otal | | | | | | | | | | |
| Kerf / Blade th | nickness | | | | | | | | | |
| Total parts ler | ngth (Quantity) | | | | | | | | 22,24 | 10 (|
| Jsed stocks to | otal length (Yield) | | | | | | | | 24,000 (92.6 | 667 |
| otal cutting l | ayouts | | | | | | | | | |
| otal number | of cuts | | | | | | | | | |
| itting layou | | O La | | | | | | | | |
| ayout ID | Repetition 1 X | Stock length 6,000 | Part length / Label Qty | | | | | | | |
| | | | 1,290 | 2,700 1 1,290 1 | | | | er of cuts | | |
| | | | 1,000 2 | | | | Waste | | | |
| | | | - | | | | Material remnant | | | |
| | | | | | | | Material re | emnant | | |
| | | | | | | | Material re | emnant | | |
| | | 2,700 | | 1,2 | 290 | | | emnant | 1,000 | |
| | Repetition | Stock length | Part length / Label | 1,2 | 290 | Qty | Cut | | 1,000 | |
| | Repetition 1 X | | Part length / Label | 1,2 | 90 | Qty | Cut 1,000 | rout | 1,000 | |
| | | Stock length | 1,290 720 | 1,2 | 290 | 1 | Cut 1,000 Cuts in lay The numb | rout | 1,000 | |
| | | Stock length | 1,290 720 670 | 1,2 | .90 | 1 1 5 | Cuts in lay The numb Waste | rout er of cuts | 1,000 | |
| | | Stock length | 1,290 720 | 1,2 | 90 | 1 | Cut 1,000 Cuts in lay The numb | rout er of cuts | 1,000 | |
| ayout ID | | Stock length | 1,290 720 670 | 670 | 670 | 1 1 5 | Cuts in lay The numb Waste Material re | rout er of cuts | 1,000 | |
| 3 | 1,290 | Stock length 6,000 | 1,290 720 670 620 | | | 1 1 5 | Cuts in lay The numb Waste Material re | rout er of cuts emnant | | |
| ayout ID | 1,290 | Stock length 6,000 | 1,290 720 670 620 | | | 1 1 5 | Cuts in lay The numb Waste Material re | rout er of cuts emnant | | |
| ayout ID | 1,290 | Stock length 6,000 | 1,290 720 670 620 Part length / Label 2,700 | | | 1 1 5 1 Qty 1 | Cuts in lay The numb Waste Material re Cut | rout er of cuts emnant 670 | | |
| ayout ID | 1,290 | Stock length 6,000 | 1,290 720 670 620 Part length / Label 2,700 670 | | | 1 1 5 1 1 Qty 1 1 3 | Cuts in lay The numb Waste Material re Cut | rout er of cuts emnant 670 | | |
| | 1,290 | Stock length 6,000 | 1,290 720 670 620 Part length / Label 2,700 | | | 1 1 5 1 Qty 1 | Cuts in lay The numb Waste Material re Cut 670 Cuts in lay The numb Waste | rout er of cuts emnant 670 rout er of cuts | | |
| ayout ID | 1,290 | Stock length 6,000 | 1,290 720 670 620 Part length / Label 2,700 670 | | | 1 1 5 1 1 Qty 1 1 3 | Cuts in lay The numb Waste Material re Cut 670 Cuts in lay | rout er of cuts emnant 670 rout er of cuts | | |

2,700

620

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| Layout ID | Repetition 1 X | Stock length 6,000 | Part length / Label Qty | | | Qty | Cuts in layout | |
|-----------|----------------|--------------------|-------------------------|-----|-----|-----|--------------------|-------|
| D | 1 X | 0,000 | 720 | | | 6 | The number of cuts | 6 |
| | | | | | | | Waste | |
| | | | | | | | Material remnant | 1,668 |
| | | | | | | | Cut | 12 |
| | | | | | | | | |
| 720 | 720 | | 720 | 720 | 720 | 720 | | |