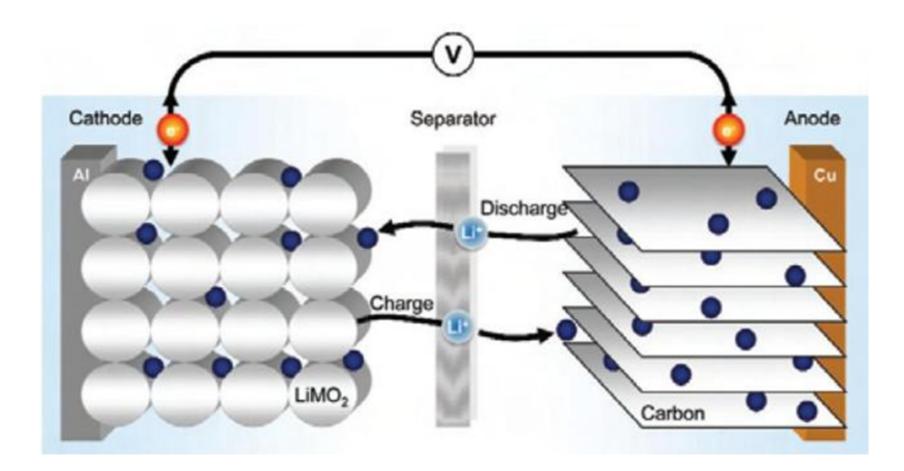
## Disadvantages:

- <u>Protection required:</u> Lithium ion cells and batteries are not as robust as some other rechargeable technologies. They require protection from being over charged and discharged too far.
- <u>Ageing:</u> Lithium ion batteries suffer from ageing. Often batteries will only be able to withstand 500-1000 charge discharge cycles before their capacity falls.
- <u>High Cost:</u> A major lithium ion battery disadvantage is their cost. Typically they are around 40% more costly to manufacture than Nickel cadmium cells.
- Chances of explosion:
  - <u>Bad design or manufacturing defects:</u> In that case, there wasn't enough space for the electrodes and separator in the battery. When the battery expanded a little as it charged, the electrodes bent and caused a short circuit.
  - Overcharging: When overcharged, lithium cobalt oxide releases oxygen which can react with flammable electrolyte leading to overheating.
  - <u>Electrolyte breakdown:</u> On overheating, Dimethyl carbonate decompose to form CO<sub>2</sub> which causes pressure build up in battery, resulting in a dangerous explosion.

- The anode of a Lithium-ion battery is composed of Lithium, dissolved as ions, into a carbon based electrode
- The cathode material is made up from Lithium liberating compounds, typically the three electro-active oxide materials, Lithium Cobalt-oxide LiCoO<sub>2</sub>, Lithium Manganese-oxide LiMn<sub>2</sub>O<sub>4</sub>, and Lithium Nickel-oxide LiNiO<sub>2</sub>
- Since lithium reacts violently with water, and the cell voltage is so high that water would decompose, a non-aqueous electrolyte must be used.
- A typical electrolyte is LiPF<sub>6</sub> dissolved in an ethylene carbonate and dimethyl carbonate mixture.



## **Electrode reactions**

The positive electrode (cathode) half-reaction in the lithium-doped cobalt oxide substrate is:

$$CoO_2 + Li^+ + e^- \rightleftharpoons LiCoO_2$$

The negative electrode (anode) half-reaction for the graphite is:

$$LiC_n \rightleftharpoons C_n + Li^+ + e^-$$

The full reaction (left to right: discharging, right to left: charging) being:

$$LiC_n + CoO_2 \rightleftharpoons C_n + LiCoO_2$$

- Anode here is a non-metallic compound, e.g. carbon, which can store and exchange lithium ions.
- A lithium ion-accepting material (Intercalation), for example CoO<sub>2</sub>, is then used as the cathode material, and lithium ions are exchanged back (deintercalation) and forth between the two during discharging and charging. These are called intercalation electrodes.

## **Lithium-ion Polymer batteries**

- Lithium-ion polymer batteries use Lithium-ion electrochemistry in a matrix of ion conductive polymers that eliminate free electrolyte within the cell.
- The electrolyte thus plasticises the polymer, producing a solid electrolyte that is safe and leak resistant.
- A polymer matrix, such as polyvinylidene fluoride (PVdF) or poly(acrylonitrile) (PAN), gelled with conventional salts and solvents, such as **LiPF**<sub>6</sub> is used as the electrolyte
- These cells have not reached full commercialization and are still a topic of research

