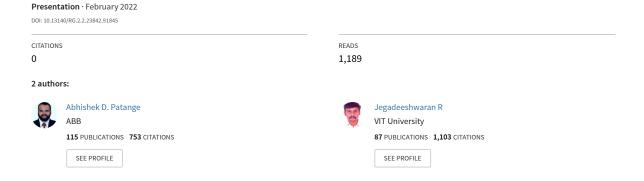
A presentation for Syllabus implementation workshop on Artificial Intelligence & Machine Learning Lab sessions: Practical no. 3, 4, 6





A presentation for

Syllabus implementation workshop

on

Artificial Intelligence & Machine Learning

Course Code: 302049

Lab sessions: Practical no. 3, 4, 6

Third Year Bachelor of Engineering (Choice Based Credit System)

Mechanical Engineering (2019 Course)

Board of Studies – Mechanical and Automobile Engineering, SPPU, Pune

(With Effect from Academic Year 2021-22)

by

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Department of Mechanical Engineering College of Engineering Pune (COEP)



Practical no. 3, 4, 6:

- 3. To extract features from given data set and establish training data
- 4. To select relevant features using suitable technique
- To classify features/To develop classification model and evaluate its performance (any one classifier).





Practical no. 3:

3. To extract features from given data set and establish training data

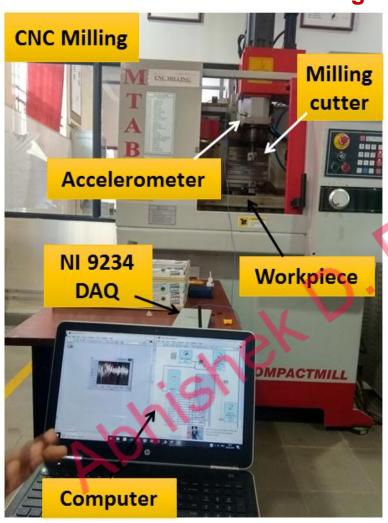
Prerequisites

- Sensors, DAQs
- Development of experimental setup or simulation
- Design of experiment
- Data collection through experiment or simulation
- Save .csv or .xlsx files



Data collection, preparation, pre-processing:

Collection of data: vibration signals for monitoring milling tool health







Data collection, preparation, pre-processing:

Collection of data: vibration signals for monitoring milling tool health

- Machine: CNC Milling Make: MTAB Compact mill
- Cutting tool: Face milling cutter diameter 16 mm with 4 inserts
- Workpiece: Cast Iron, Machining operation: Face milling, Name of institute: VIT CC
- ❖ Data acquisition system: NI 9234 DAQ, Accelerometer: Piezoelectric sensitivity 10.26 mV/g
- Machining parameters: Speed: 900 rpm, Feed: 2000 mm/min, DOC: 0.25 mm

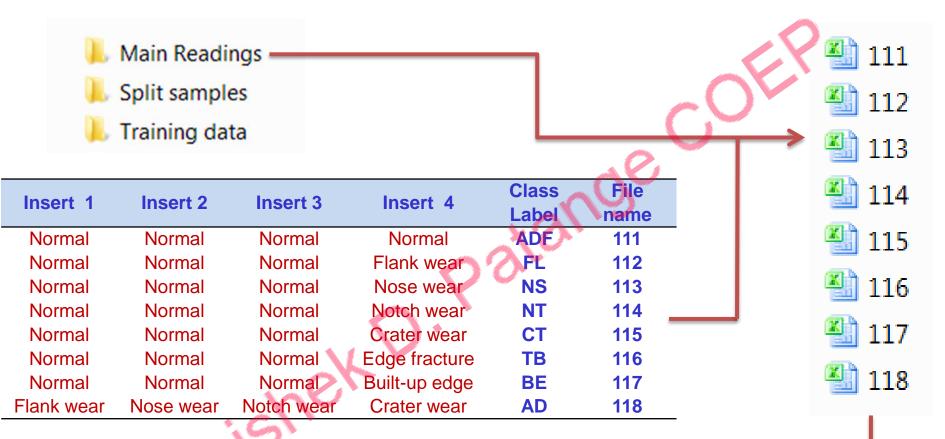
Op. No.	1	2	3	4	Class label	File name
1	Normal	Normal	Normal	Normal	ADF	111
2	Normal	Normal	Normal	Flank wear	FL	112
3	Normal (Normal	Normal	Nose wear	NS	113
4	Normal	Normal	Normal	Notch wear	NT	114
5	Normal	Normal	Normal	Crater wear	CT	115
6	Normal	Normal	Normal	Edge fracture	ТВ	116
7	Normal	Normal	Normal	Built-up edge	BE	117
8	Flank wear	Nose wear	Notch wear	Crater wear	AD	118



Mean	$\bar{x} = \frac{x_1 + x_2 + x_3 + \dots + x_n}{n}$
Median	$M = \left(\frac{n+1}{2}\right) th \ value \ ext{(for ungrouped data)}$ $M = L + \left(\frac{\frac{n}{2} - cf}{f}\right) \times h_m \ ext{(for grouped data)}$
Mode	$M_o = l + \left(\frac{f_1 - f_0}{2f_1 - f_0 - f_2}\right) \times h_{m_o}$
Skewness	$\frac{n}{(n-1)(n-2)} \sum \left(\frac{x_i - \bar{x}}{\sigma}\right)^3$
Kurtosis	$ \left\{ \frac{n(n+1)}{(n-1)(n-2)(n-3)} \sum_{j=1}^{n} \left(\frac{x_{j} - \bar{x}}{\sigma} \right)^{4} \right\} \\ - \frac{3(n-1)^{2}}{(n-2)(n-3)} $

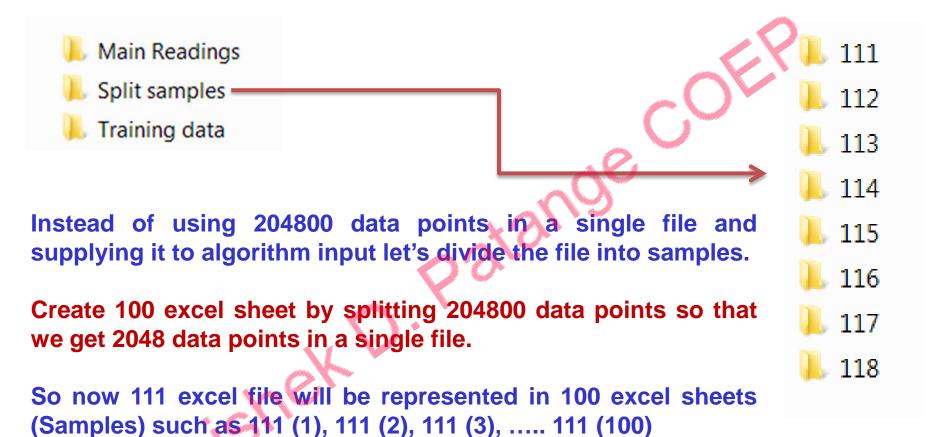
Standard Deviation	$\sigma = \sqrt{\frac{n\sum x^2 - (\sum x)^2}{n(n-1)}}$
Standard Error	SE $= \sqrt{\frac{1}{n-2} \left(\sum (y_i - \bar{y})^2 - \frac{\sum [(x - \bar{x})(y_i - \bar{y})^2}{\sum (x - \bar{x})^2} \right)^2}$
Variance	$\sigma^2 = \frac{n\sum x^2 - (\sum x)^2}{n(n-1)}$
Maximum value	$x_{max} = x > all other x in dataset$
Minimum value	$x_{min} = x < all other x in dataset$
Range	$R = x_{max} - x_{min}$





Each file represents vibration data collected during face milling for 8 distinct tool configurations (class labels) Each file contains near about 204800 data points





Follow same procedure for all other files such as 112,, 118

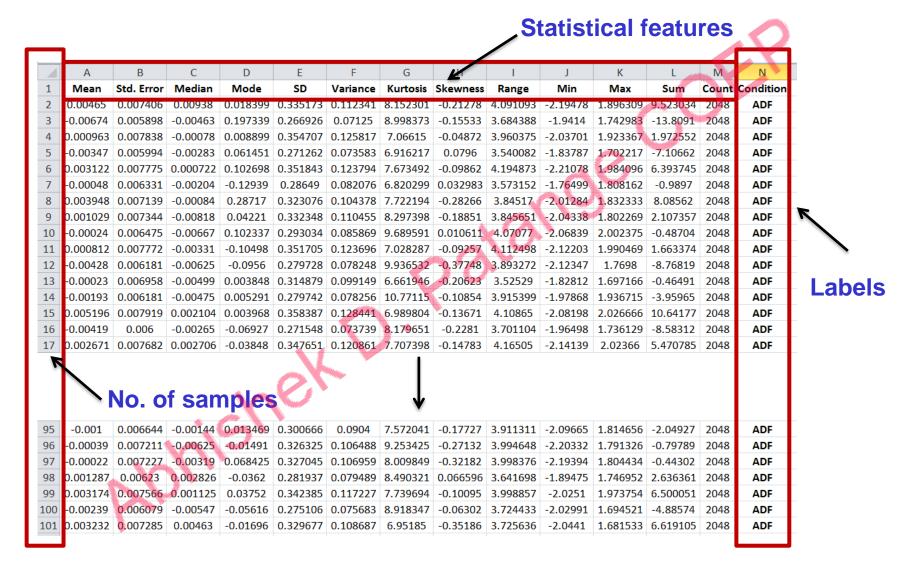
At the end 100 files for each class i.e. 800 files for 8 classes are created.



At the end 100 files for each class i.e. 800 files for 8 classes are created. 111 112 Main Readings 113 Split samples 114 Training data 115 **4** 111 (1) **4111 (21) 41** 111 (41) **4111** (61) 4111 (81) 118 (1) **118** (21) **41** 118 (41) **4**118 (61) 41 118 (81) 118 (22) **4111 (2) 4111 (22) 42** 111 (42) **4111** (62) 4 111 (82) **118 (2) 42**) **4118 (62) 4118 (82)** 116 **4111 (3) 4** 111 (23) **43** 111 (43) **4111** (63) **4111 (83)** 118 (3) **4118 (23) 43** 118 (43) **4118 (63) 4118 (83) 4** 111 (4) **111** (24) **111** (44) **4111 (64) 4111** (84) **4** 118 (4) 118 (24) **44** 118 (44) **4118 (64)** 4 118 (84) **4** 111 (5) **4** 111 (25) **45** 111 (45) **4111 (65)** 4 111 (85) **4**118 (5) **4118 (25) 45** 118 (45) **4118 (65) 4118 (85)** 117 **4111** (6) **46 46 4111** (66) **4111 (86) 4111 (26) 4118 (6) 4118 (26) 118** (46) **4118 (66) 4118 (86) 47 47 4111 (87) 4111 (7) 4111 (27) 4111** (67) **4118 (7) 4118 (27) 47** 118 (47) **4118 (67) 4**118 (87) **4** 111 (88) **4111 (8) 4111 (28) 48** 111 (48) **4111 (68) 4118 (8) 4118 (28) 48** 118 (48) **4118 (68) 4118 (88)** 118 **4111 (9) 4111** (29) **49** 111 (49) **4111** (69) **111** (89) **4** 118 (9) **118** (29) **49** 118 (49) **4118 (69) 4118 (89) 4111 (10) 4111 (30) 4111 (50) 4111 (70) 111** (90) **4118 (10) 4**118 (30) **4118 (70) 4118 (50) 4118 (90) 4111 (11) 111** (31) **4111 (51) 111** (71) **4111 (91) 41** 118 (11) **4118 (71)** 118 (31) **118** (51) **4118 (91) 4** 111 (12) **4111 (32) 4** 111 (52) **111** (72) **4111 (92) 118 (12) 118 (32) 118** (52) **4118 (72) 4118 (92) 4111 (13) 4**111 (33) **4** 111 (53) 111 (73) **4111 (93) 118** (13) **4118 (33) 4**118 (53) **4**118 (73) **4**118 (93) **4111 (14) 4111 (34) 111** (54) 111 (74) 4 111 (94) **118 (14) 4118 (34) 118** (54) **4** 118 (74) **4** 118 (94) **111** (55) **4111 (35)** 111 (75) **4**111 (95) **4111 (15) 118** (15) **4118 (35) 4118 (55) 4118 (75) 4** 118 (95) **4111 (36) 4111** (56) **4** 111 (76) **4111** (16) 4 111 (96) **4**118 (16) **4118 (36) 4**118 (56) **4118 (76) 4118 (96) 111** (37) **4111** (57) **4** 111 (17) **4111 (77) 4** 111 (97) **4118 (17) 4118 (77) 118** (37) **118** (57) **4118 (97) 111** (38) **111** (58) **4** 111 (18) **4** 111 (78) 4 111 (98) **118** (18) **4118 (38) 118** (58) **4118 (78) 4**118 (98) **4** 111 (19) **4** 111 (39) **4111** (59) **4111** (79) 4 111 (99) **4**118 (19) **4118 (39) 118** (59) **4118 (79) 4118 (99) 4111 (20) 111** (40) **4111** (60) **4111 (80) 4** 111 (100) **4118 (20) 40** 118 (40) 118 (60) **4118 (80) 4118 (100)**

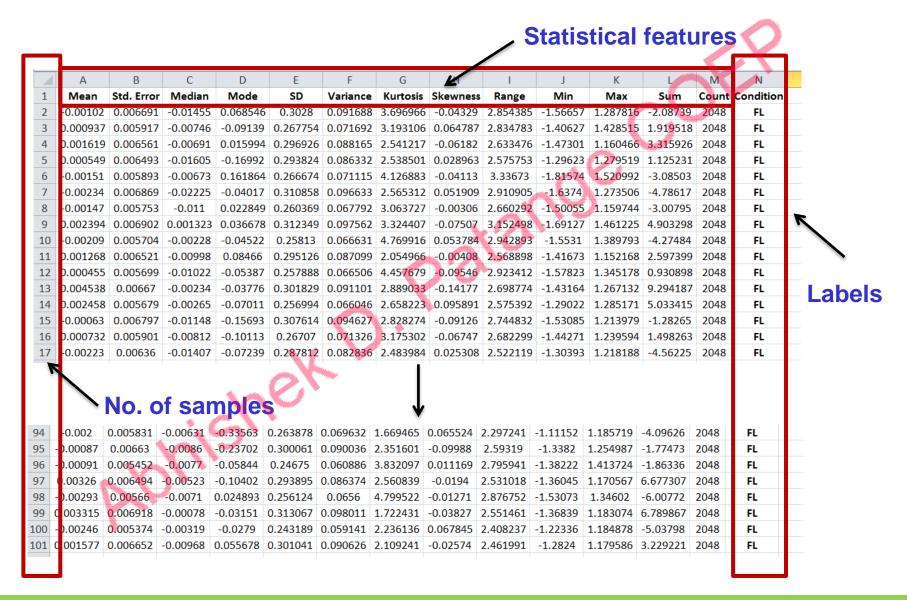


Development of training data





Development of training data





Development of training data

- In this examples there are 8 classes (labels), one is all defect free i.e. healthy class and seven are faulty classes.
- 100 samples and 13 statistical features are considered for each class.
- As shown in previous slide, first, 100 samples and 13 statistical features for all defect free i.e. healthy class are placed, then 100 samples and 13 statistical features for flank wear are placed.
- In similar way 100 samples of each tool class are placed one after the other.
- Thus, training data is consisted of 800 samples and 13 statistical features representing all 8 classes (labels).
- Last column of the training data is dedicated for class label with respect to which classification is desired.
- Usually data is saved in .csv (comma delimited) format.





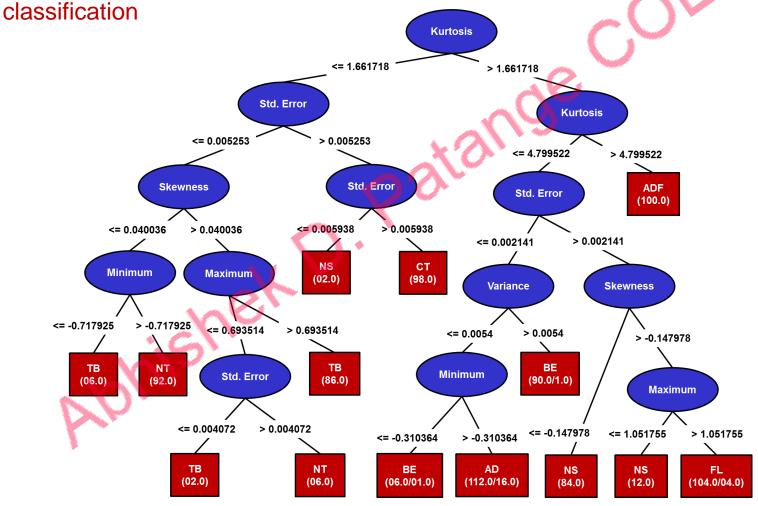
Practical no. 4:

- 4. To select relevant features using suitable technique
- After feature extraction, it is essential to select the features which reflect dissimilarity between the tool classes
- In other words, features that reflect the similarity between the tool classes are to be eliminated to achieve desirable classification accuracy
- This process is generally regarded as 'feature selection'
- Several methods (Filter, Wrapper, Embedded, Hybrid methods) are available for selecting feature; amongst them techniques of Attribute Evaluator (AE), and J48 Decision Tree (DT) are commonly used
- The technique of decision tree usually used as it reduces entropy within the database, consumes negligible computation time and represents visual illustration



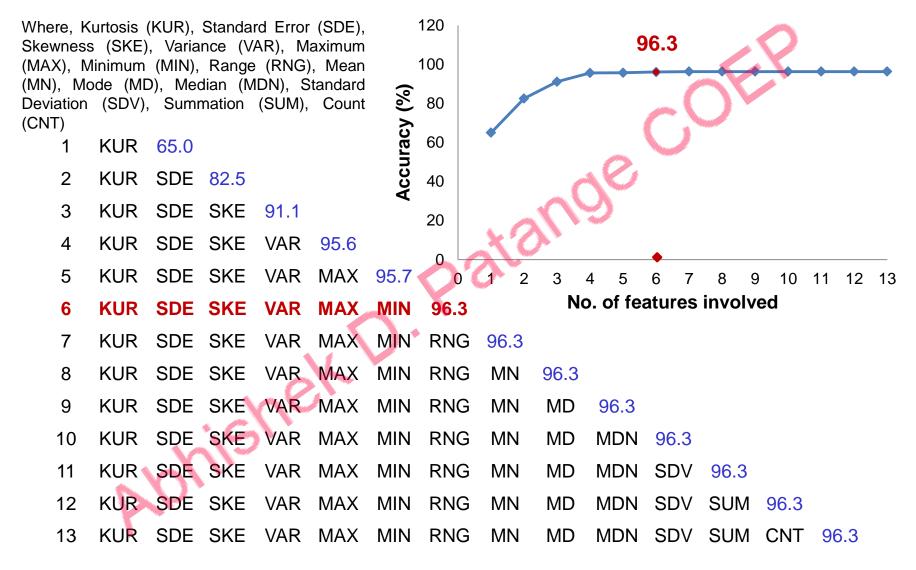
Application of decision tree for feature selection

 The features exhibited by DT are kurtosis, standard error, skewness, maximum, minimum, and variance; thus considered for further





Effect of number of features





Practical no. 6:

- 6. To classify features/To develop classification model and evaluate its performance (any one classifier).
- Feature classification is the task of training of algorithm (classifier)
- The classifier maps a set of selected features (input) to the normal or faulty configuration of any machine component (output) which is evaluated using the classification accuracy
- In general, numerous classifiers are available, among these, family of Trees, Bayes, Functions, Rules-based, Lazy, Meta, SVM are really popular



Install WEKA software and its role

- Waikato Environment for Knowledge Analysis (Weka), developed at the University of Waikato, New Zealand, is free software licensed under the GNU General Public License, and the companion software to the book "Data Mining: Practical Machine Learning Tools and Techniques".
- Weka contains a collection of visualization tools and algorithms for data analysis and predictive modeling, together with graphical user interfaces for easy access to these functions.



Developer(s) University of Waikato

Stable release 3.8.5 (stable) / December 21,

2020; 11 months ago

Preview release 3.9.5 / December 21, 2020; 11

months ago

Repository svn.cms.waikato.ac.nz/svn/weka

/ 🕝 🧪

Written in Java

Operating system Windows, OS X, Linux

Platform IA-32, x86-64; Java SE

Type Machine learning

License GNU General Public License

Website www.cs.waikato.ac.nz/~ml/weka ₫



Install WEKA software and its role

Downloading WEKA

https://waikato.github.io/weka-wiki/downloading_weka/

https://sourceforge.net/projects/weka/

Installing WEKA

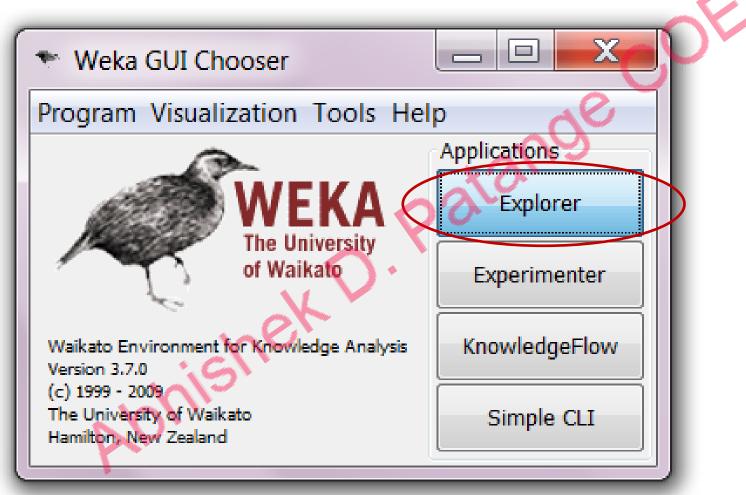
https://machinelearningmastery.com/download-install-weka-machine-learning-workbench/

I use WEKA 3.7.



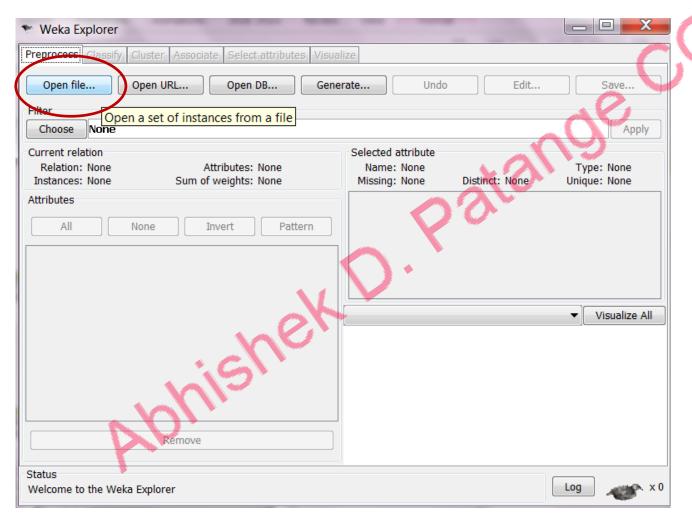


Open WEKA and click on Explorer



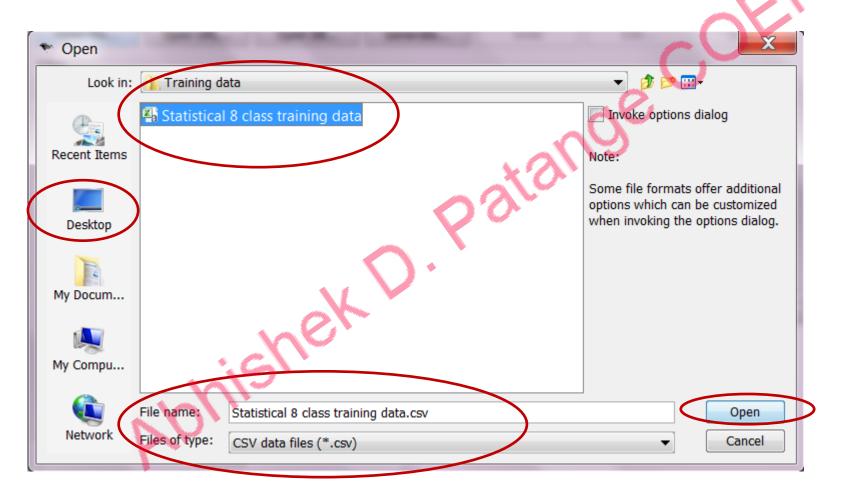


Click on open file in pre-process

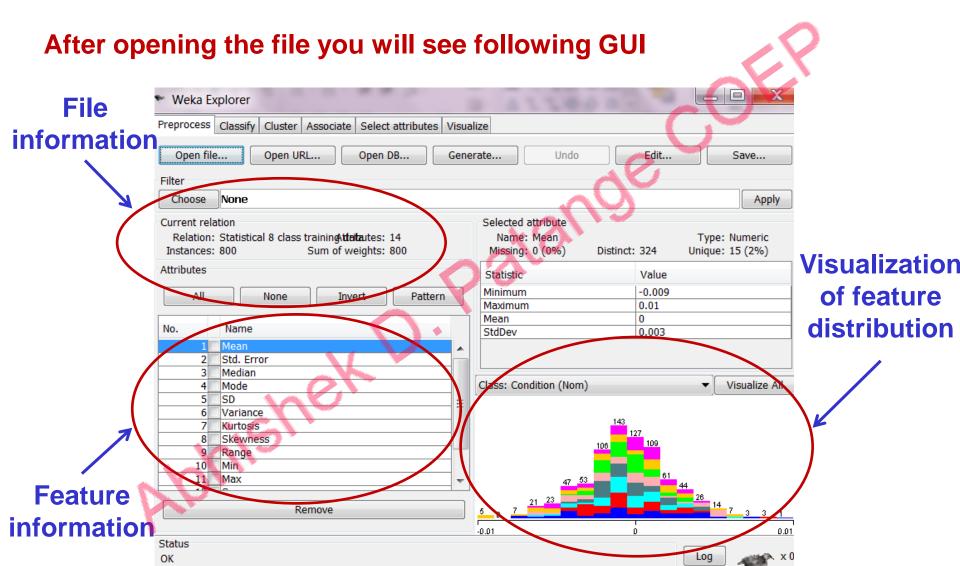




Open .csv file (training data excel sheet)

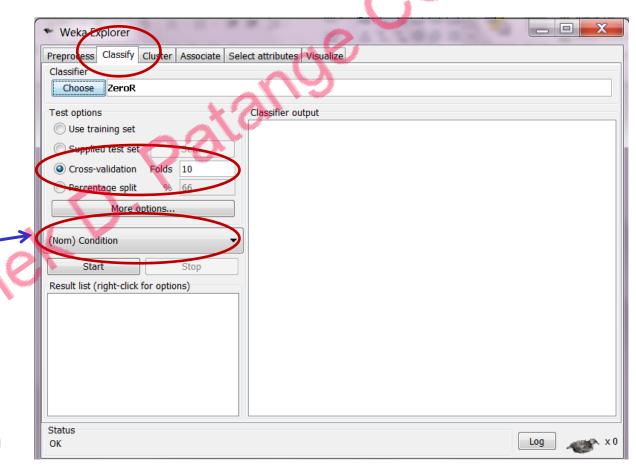








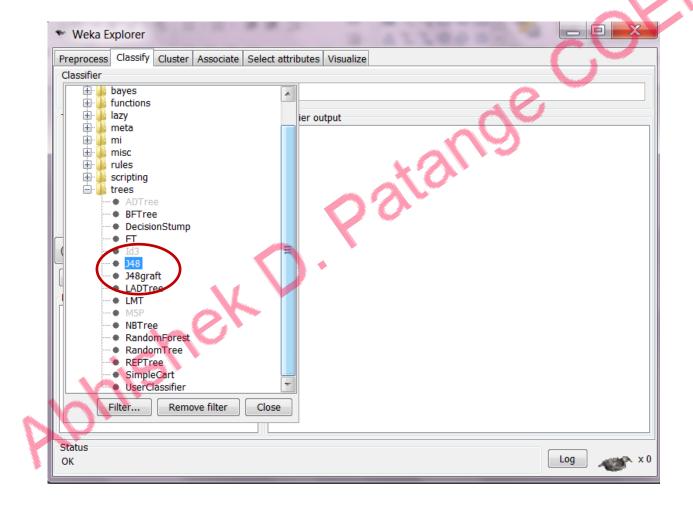
Now after opening file, click on classify, and then select cross validation, keep number of folds = 10, and select classifier.



Ensure that you have selected "condition" for classification (last column in .csv file) with respect to which we need classification

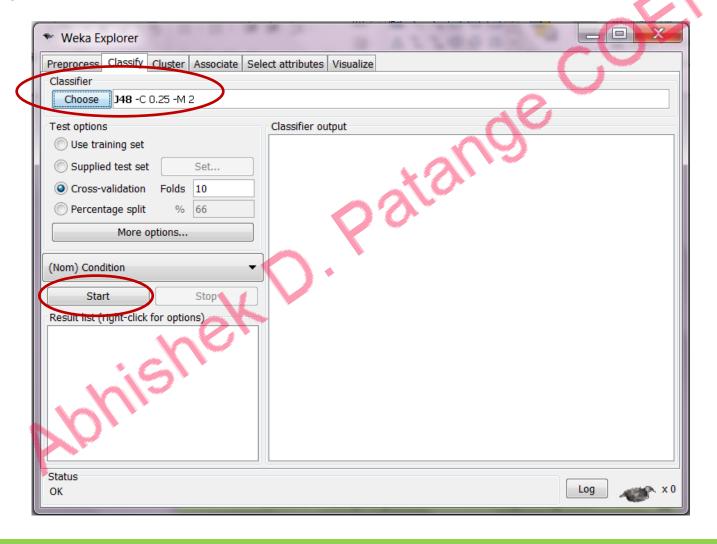


Click on choose, go to trees and select J48 (decision tree)



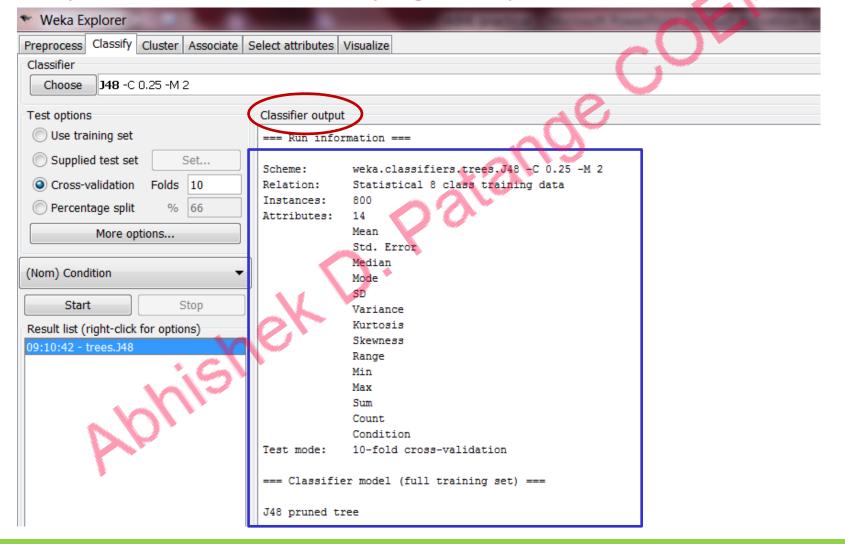


Once you choose the classifier, click on start



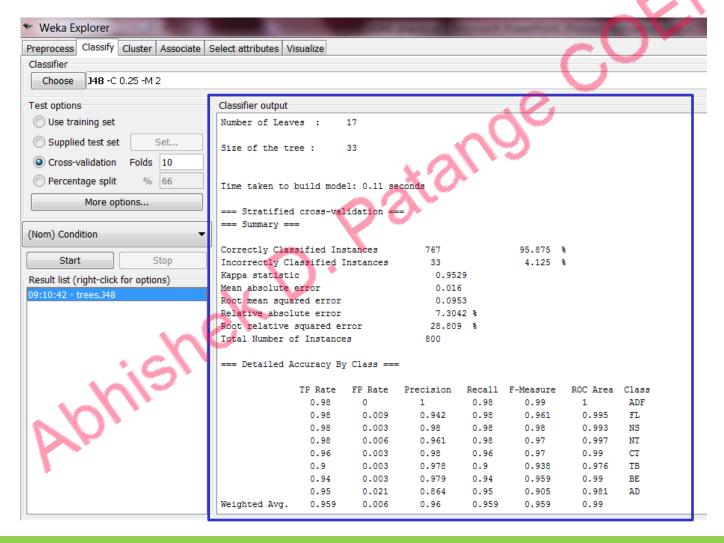


Once you run the classifier saying start, you will see the output as



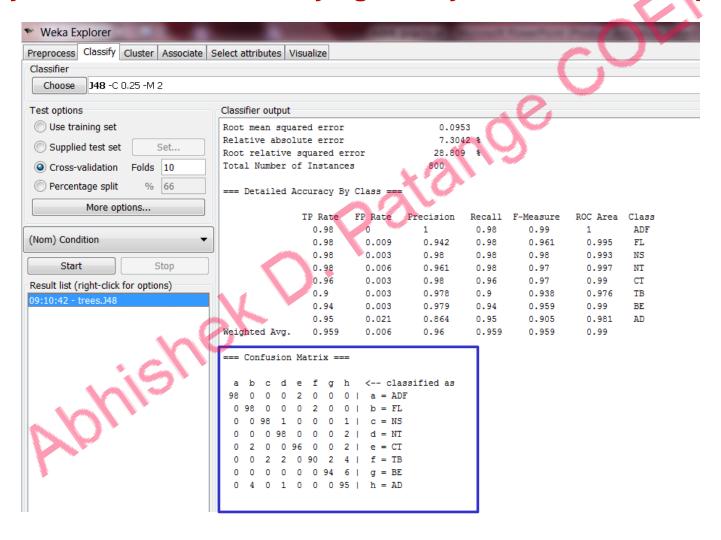


Once you run the classifier saying start, you will see the output as

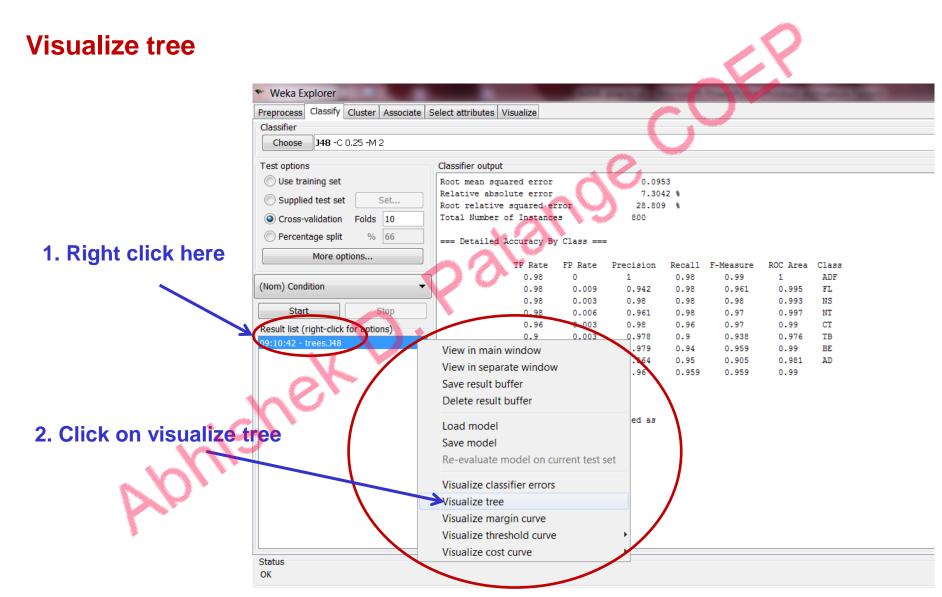




Once you run the classifier saying start, you will see the output as

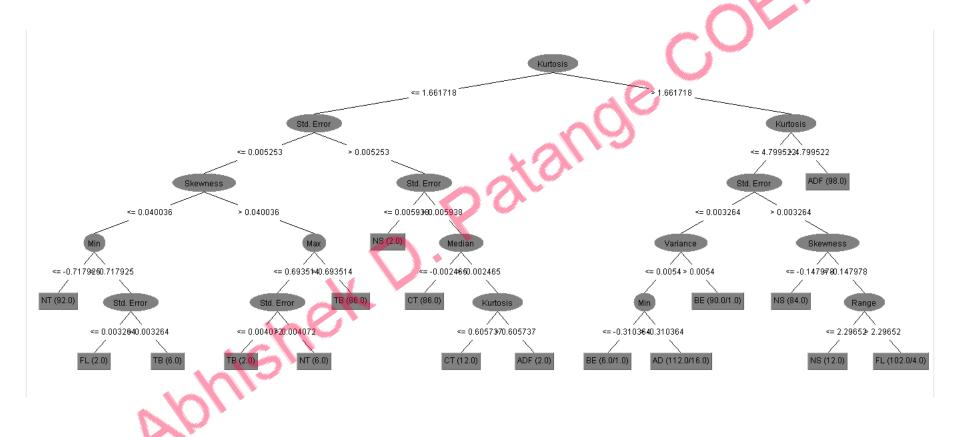








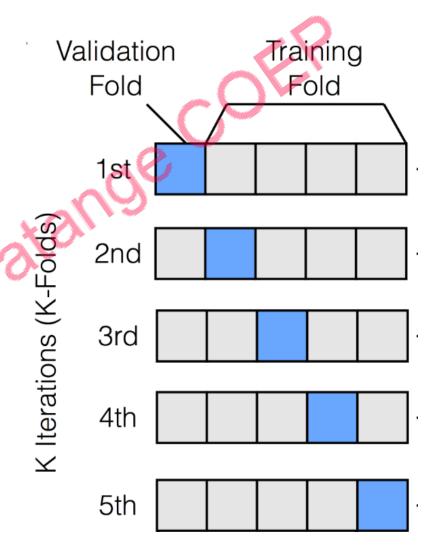
Once you click visualize tree, a tree structure appears as follows





Training of model: K-fold cross-validation mode

- The classifier model can be designed/trained and performance can be evaluated based on K-fold cross-validation mode, training mode and test mode.
- The main idea behind K-Fold cross-validation is that each sample in our dataset has the opportunity of being tested. It is a special case of cross-validation where we iterate over a dataset set k times. In each round, we split the dataset into k parts: one part is used for validation, and the remaining k-1 parts are merged into a training subset for model evaluation





Training of model: K-fold cross-validation mode

Advantages of K-fold cross-validation mode

- Computation time is reduced as we repeated the process only 10 times when the value of k is 10.
- Reduced bias
- Every data points get to be tested exactly once and is used in training k-1 times
- The variance of the resulting estimate is reduced as k increases





Training of model: Train / Test split

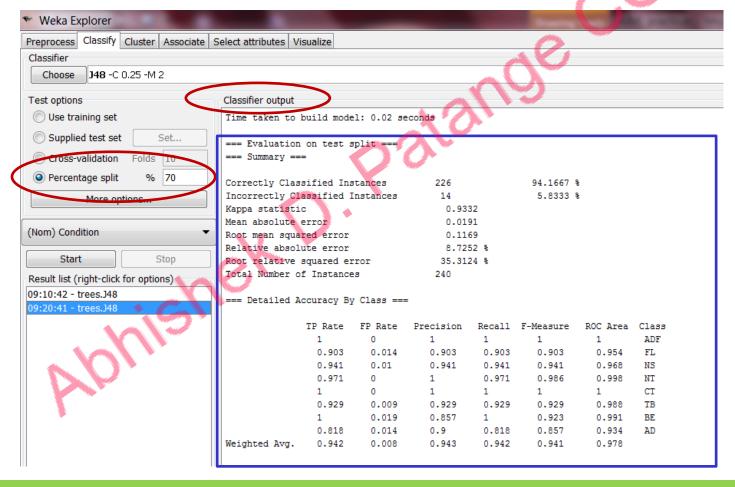
Train and test data

- Training set a subset to train a model.
- Test set a subset to test the trained model.
- Make sure that your test set meets the following two conditions:
- Is large enough to yield statistically meaningful results.
- Is representative of the data set as a whole. In other words, don't pick a test set with different characteristics than the training set.





Now after opening file, click on classify, and then select percentage spilt, keep spilt = 70%, and select classifier.

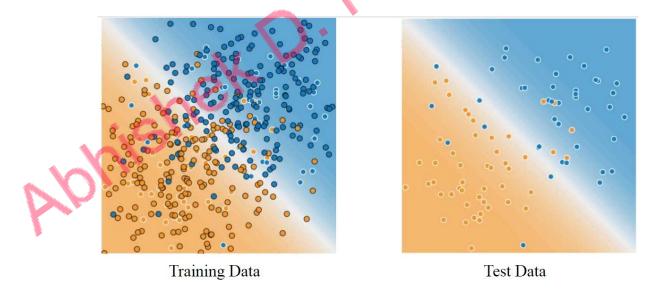




Training of model: Train / Test split

Train and test data

- Assuming that your test set meets the preceding two conditions, your goal is to create a model that generalizes well to new data.
- For example see the figure. Notice that the model learned for the training data is very simple. This model doesn't do a perfect job—a few predictions are wrong. However, this model does about as well on the test data as it does on the training data. In other words, this simple model does not overfit the training data.





Training of model: Train / Test split

Train and test data

- Never train on test data. If you are seeing surprisingly good results on your evaluation metrics, it might be a sign that you are accidentally training on the test set. For example, high accuracy might indicate that test data has leaked into the training set.
- For example, consider a model that predicts whether an email is spam, using the subject line, email body, and sender's email address as features. We apportion the data into training and test sets, with an 80-20 split. After training, the model achieves 99% precision on both the training set and the test set. We'd expect a lower precision on the test set, so we take another look at the data and discover that many of the examples in the test set are duplicates of examples in the training set (we neglected to scrub duplicate entries for the same spam email from our input database before splitting the data). We've inadvertently trained on some of our test data, and as a result, we're no longer accurately measuring how well our model generalizes to new data.



Confusion matrix

- A Confusion matrix is an N x N matrix used for evaluating the performance of a classification model, where N is the number of target classes. The matrix compares the actual target values with those predicted by the machine learning model
- Using random forest 10 fold cross validation, correctly classified instances are 777 out of 800 exhibiting accuracy of 97.1%.

Actual class

	Class	ADF	FL	NS	NT	СТ	EF	BE	AD
40	ADF	100	0	•0	0	0	0	0	0
class	FL	0	100	0	0	0	0	0	0
<u>5</u>	NS	00	0	98	0	0	0	0	2
ted	NT 🔩	0	0	0	96	0	2	0	2
redicted	CT	0	0	0	0	98	0	0	2
e C	EF	0	0	0	1	0	93	2	4
Ф.	BE	0	0	0	0	0	0	96	4
	AD	0	4	0	0	0	0	0	96



Performance evaluators

What can we learn from this matrix?

- There are two possible predicted classes: "yes" and "no". If we were predicting the presence of a disease, for example, "yes" would mean they have the disease, and "no" would mean they don't have the disease.
- The classifier made a total of 165 predictions (e.g., 165 patients were being tested for the presence of that disease).
- Out of those 165 cases, the classifier predicted "yes" 110 times, and "no" 55 times.
- In reality, 105 patients in the sample have the disease, and 60 patients do not.

n=165	Predicted: NO	Predicted: YES				
Actual:						
NO	50	10				
Actual:						
YES	5	100				



- True positives (TP): these are cases in which we predicted yes (they have the disease), and they do have the disease.
- True negatives (tn): we predicted no, and they don't have the disease.
- False positives (fp): we predicted yes, but they don't actually have the disease. (Also known as a "type I error.")
- False negatives (fn): we predicted no, but they actually do have the disease.
 (Also known as a "type II error.")

n=165	Predicted: NO	Predicted: YES	
11-103	NO	11.5	
Actual:			
NO	TN = 50	FP = 10	60
Actual:			
YES	FN = 5	TP = 100	105
	55	110	



- Accuracy: Overall, how often is the classifier correct?
 (TP+TN)/total = (100+50)/165 = 0.91
- Misclassification Rate: Overall, how often is it wrong?
 (FP+FN)/total = (10+5)/165 = 0.09 which is equivalent to 1 minus Accuracy
- True Positive Rate: When it's actually yes, how often does it predict yes? TP/actual yes = 100/105 = 0.95 also known as "Sensitivity" or "Recall"
- False Positive Rate: When it's actually no, how often does it predict yes?
 FP/actual no = 10/60 = 0.17
- True Negative Rate: When it's actually no, how often does it predict no? TN/actual no = 50/60 = 0.83 which is equal to 1 minus False Positive Rate
- Precision: When it predicts yes, how often is it correct?
 TP/predicted yes = 100/110 = 0.91



- Cohen's Kappa: This is essentially a measure of how well the classifier performed as compared to how well it would have performed simply by chance. In other words, a model will have a high Kappa score if there is a big difference between the accuracy and the null error rate. (More details about Cohen's Kappa.)
- F Score: This is a weighted average of the true positive rate (recall) and precision. (More details about the F Score.)
- ROC Curve: This is a commonly used graph that summarizes the
 performance of a classifier over all possible thresholds. It is generated by
 plotting the True Positive Rate (y-axis) against the False Positive Rate (x-axis)
 as you vary the threshold for assigning observations to a given class. (More
 details about ROC Curves.)

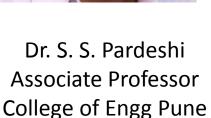


- From an AI perspective, evaluation includes model metric evaluation, confusion matrix calculations, KPIs, model performance metrics, model quality measurements and a final determination of whether the model can meet the established business goals. During the model evaluation process, you should do the following:
- Evaluate the models using a validation data set.
- Determine confusion matrix values for classification problems.
- Identify methods for k-fold cross-validation if that approach is used.
- Further tune hyperparameters for optimal performance.
- Compare the machine learning model to the baseline model or heuristic.
- Model evaluation can be considered the quality assurance of machine learning. Adequately evaluating model performance against metrics and requirements determines how the model will work in the real world.

Research team:









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- Kaushal Kulkarni
- Rohan Ghatpande
- Rugved Wakchaure
- Aditya Patil

- Apoorva Khairnar
- Rushikesh Khade
- Nikhil Pradhan
- Aditya Medhi
- Narayan Gavade

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