

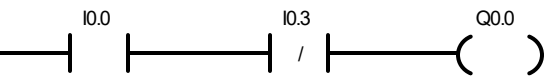
Block: MAIN
Author:
Created: 07/02/2025 11:05:01 pm
Last Modified: 01/09/2026 05:25:31 pm

Symbol	Var Type	Data Type	Comment
	TEMP		
	TEMP		
	TEMP		
	TEMP		

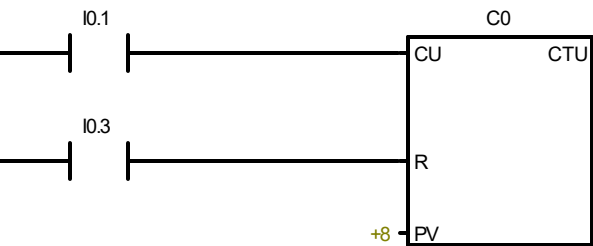
PROGRAM COMMENTS
Press F1 for help and example program

Network 1 NETWORK TITLE (single line)

NETWORK COMMENTS

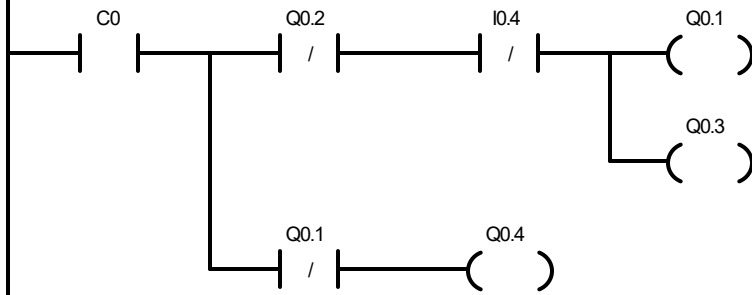


Network 2

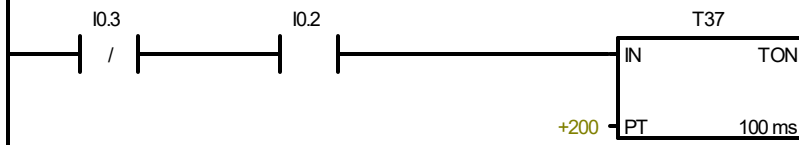


CONVEYER, MAIN (OB1)

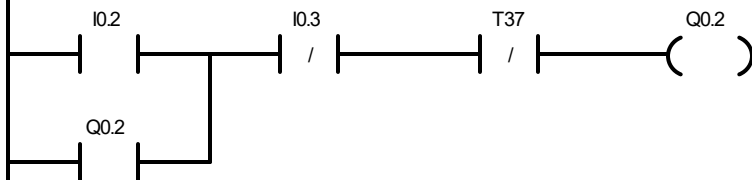
Network 3



Network 4



Network 5



Block: SBR_0
Author:
Created: 07/02/2025 11:05:01 pm
Last Modified: 01/09/2026 05:25:31 pm

Symbol	Var Type	Data Type	Comment
EN	IN	BOOL	
	IN		
	IN_OUT		
	OUT		
	TEMP		

SUBROUTINE COMMENTS
Press F1 for help and example program

Network 1 NETWORK TITLE (single line)

NETWORK COMMENTS



Block: INT_0
Author:
Created: 07/02/2025 11:05:01 pm
Last Modified: 01/09/2026 05:25:31 pm

Symbol	Var Type	Data Type	Comment
	TEMP		
	TEMP		
	TEMP		
	TEMP		

INTERRUPT ROUTINE COMMENTS
Press F1 for help and example program

Network 1 NETWORK TITLE (single line)

NETWORK COMMENTS

