Block: MAIN
Author:
Created: 07/17/2025 04:14:54 pm
Last Modified: 07/19/2025 06:31:10 pm

| Symbol	Var Type	Data Type	Comment
	TEMP		
	TEMP		
	TEMP		
	TEMP		
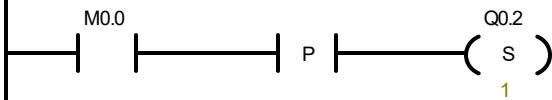
PROGRAM COMMENTS

Network 1   Network Title
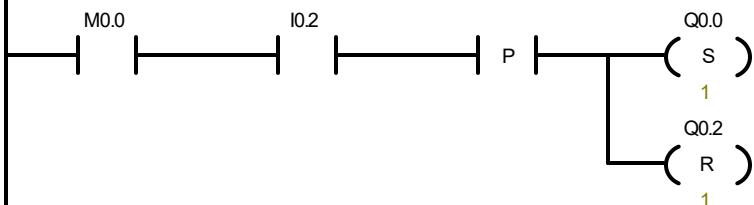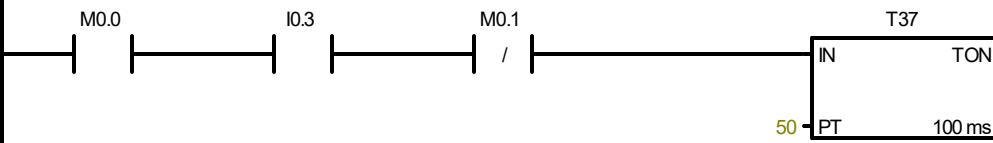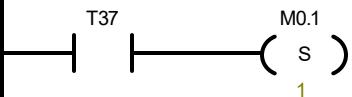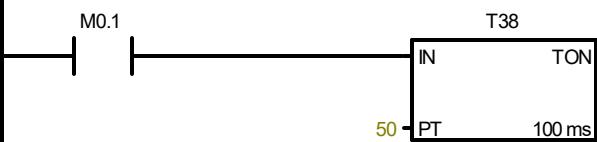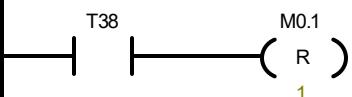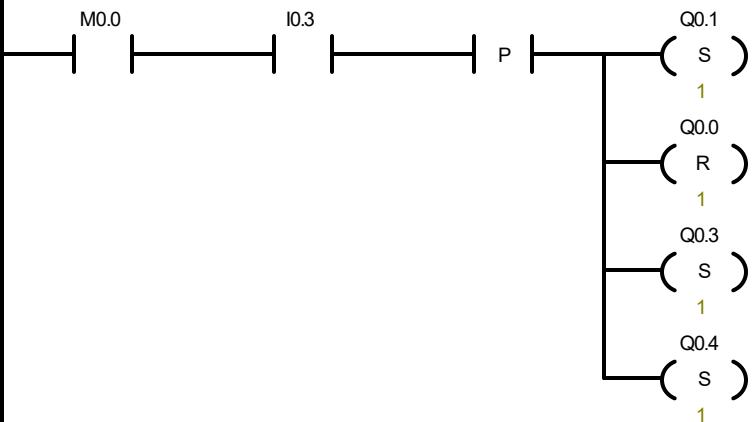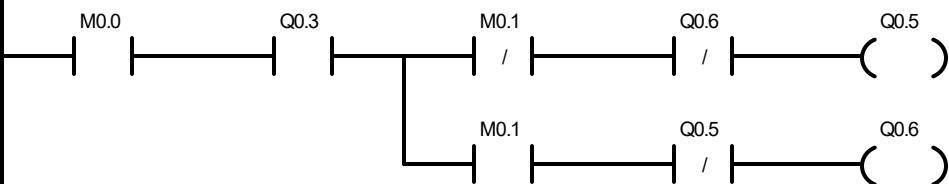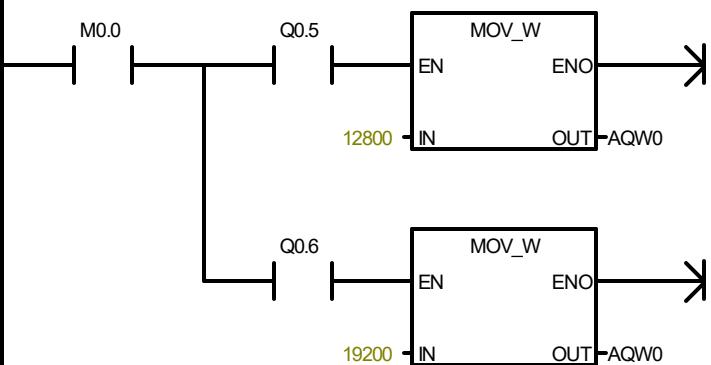
Network Comment

Network 2
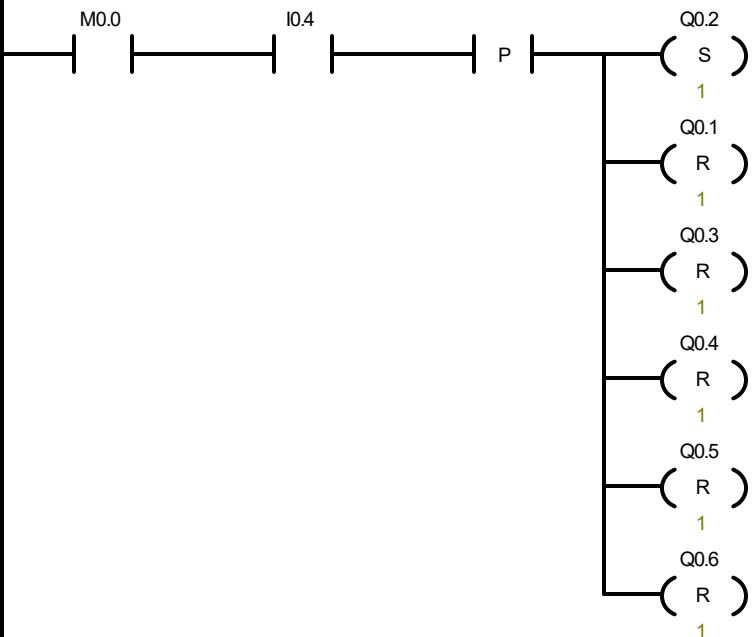
Network 3
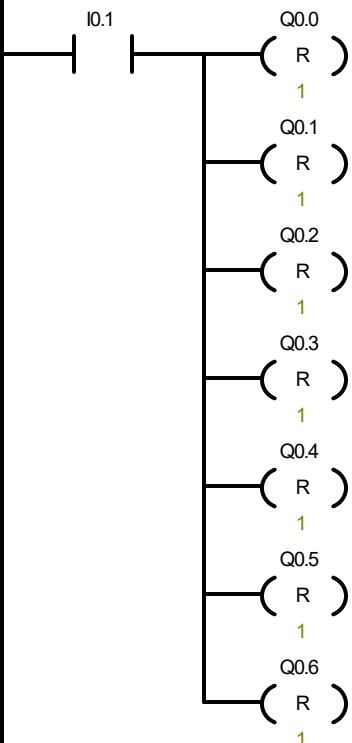
Network 4

```
  M0.0        I0.3        M0.1                        T37
  ─┤├─────────┤├─────────┤/├──────────────────────┤IN      TON│
                                                   │          │
                                                50─┤PT  100 ms│
```

Network 5

```
  T37         M0.1
  ─┤├─────────( S )
                1
```

Network 6

```
  M0.1                    T38
  ─┤├────────────────┤IN      TON│
                     │          │
                  50─┤PT  100 ms│
```

Network 7

```
  T38         M0.1
  ─┤├─────────( R )
                1
```

Network 8

```
  M0.0        I0.3                        Q0.1
───┤ ├────────┤ ├────────┤ P ├────┬──────( S )
                                  │         1
                                  │       Q0.0
                                  ├──────( R )
                                  │         1
                                  │       Q0.3
                                  ├──────( S )
                                  │         1
                                  │       Q0.4
                                  └──────( S )
                                            1
```

Network 9

```
  M0.0        Q0.3        M0.1        Q0.6        Q0.5
───┤ ├────────┤ ├────┬────┤/├─────────┤/├────────(   )
                     │    M0.1        Q0.5        Q0.6
                     └────┤ ├─────────┤/├────────(   )
```

Network 10

```
  M0.0        Q0.5        ┌──────────────┐
───┤ ├────┬────┤ ├────────┤EN   MOV_W ENO├──────>
          │              │              │
          │       12800 ─┤IN        OUT ├─AQW0
          │              └──────────────┘
          │    Q0.6        ┌──────────────┐
          └────┤ ├─────────┤EN   MOV_W ENO├──────>
                           │              │
                    19200 ─┤IN        OUT ├─AQW0
                           └──────────────┘
```

Network 11

```
   M0.0        I0.4                          Q0.2
────┤├──────────┤├──────────┤P├────┬────────( S )
                                    │          1
                                    │        Q0.1
                                    ├────────( R )
                                    │          1
                                    │        Q0.3
                                    ├────────( R )
                                    │          1
                                    │        Q0.4
                                    ├────────( R )
                                    │          1
                                    │        Q0.5
                                    ├────────( R )
                                    │          1
                                    │        Q0.6
                                    └────────( R )
                                               1
```

Network 12

```
   I0.1                    Q0.0
────┤├──────────┬────────( R )
                │          1
                │        Q0.1
                ├────────( R )
                │          1
                │        Q0.2
                ├────────( R )
                │          1
                │        Q0.3
                ├────────( R )
                │          1
                │        Q0.4
                ├────────( R )
                │          1
                │        Q0.5
                ├────────( R )
                │          1
                │        Q0.6
                └────────( R )
                           1
```

Block: SBR_0
Author:
Created: 07/17/2025 04:14:54 pm
Last Modified: 07/19/2025 05:23:38 pm

Symbol	Var Type	Data Type	Comment
EN	IN	BOOL	
	IN		
	IN_OUT		
	OUT		
	TEMP		

SUBROUTINE COMMENTS

Network 1   Network Title

Network Comment

Block: INT_0
Author:
Created: 07/17/2025 04:14:54 pm
Last Modified: 07/19/2025 05:23:38 pm

Symbol	Var Type	Data Type	Comment
	TEMP		
	TEMP		
	TEMP		
	TEMP		

INTERRUPT ROUTINE COMMENTS

Network 1   Network Title

Network Comment