

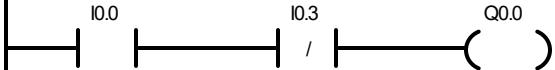
Block: MAIN  
Author:  
Created: 07/02/2025 11:05:01 pm  
Last Modified: 01/09/2026 05:25:31 pm

Symbol	Var Type	Data Type	Comment
	TEMP		

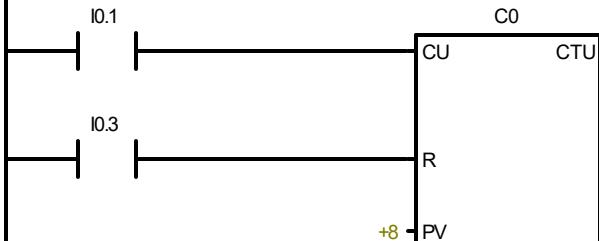
PROGRAM COMMENTS  
Press F1 for help and example program

Network 1 NETWORK TITLE (single line)

NETWORK COMMENTS

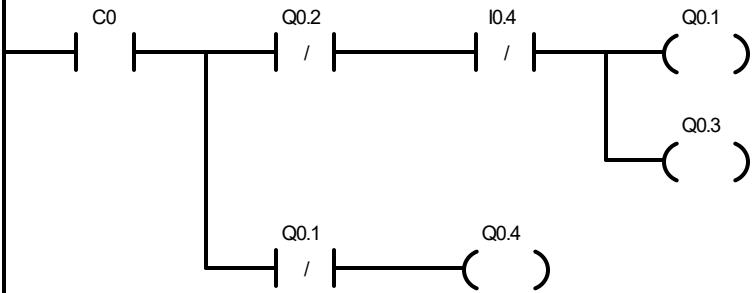


Network 2

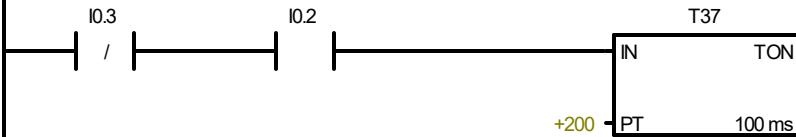


CONVEYER, MAIN (OB1)

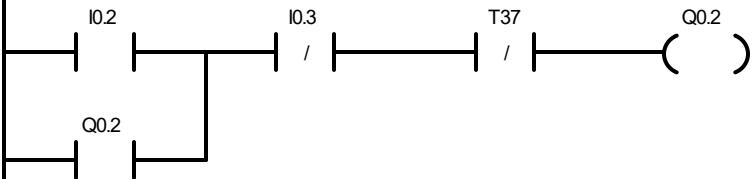
Network 3



Network 4



Network 5



Block: SBR\_0  
Author:  
Created: 07/02/2025 11:05:01 pm  
Last Modified: 01/09/2026 05:25:31 pm

Symbol	Var Type	Data Type	Comment
EN	IN	BOOL	
	IN		
	IN_OUT		
	OUT		
	TEMP		

SUBROUTINE COMMENTS

Press F1 for help and example program

Network 1 NETWORK TITLE (single line)

NETWORK COMMENTS



Block: INT\_0  
Author:  
Created: 07/02/2025 11:05:01 pm  
Last Modified: 01/09/2026 05:25:31 pm

Symbol	Var Type	Data Type	Comment
	TEMP		

INTERRUPT ROUTINE COMMENTS

Press F1 for help and example program

**Network 1** NETWORK TITLE (single line)

NETWORK COMMENTS

