Project10 / PLC_1 [CPU 1214C DC/DC/DC]

PLC tags

	Name	Data type	Address	Retain
	start	Bool	%I0.0	False
	emergency stop	Bool	%I0.1	False
	alarm	Bool	%Q0.0	False
	prox sensor 2	Bool	%I0.4	False
	emergency stop marker	Bool	%M0.1	False
	AC motor	Bool	%Q0.1	False
	Axis_1_Pulse	Bool	%Q0.2	False
	Axis_1_Direction	Bool	%Q0.3	False
	prox sensor 1	Bool	%I0.3	False
	level sensor	Bool	%I0.5	False
	cap motor	Bool	%Q0.5	False
	control signal	Bool	%M0.0	False
	float sensor	Bool	%I0.2	False
	sensor 1 signal	Bool	%M0.2	False
	sensor 2 signal	Bool	%M0.5	False
	relay signal	Bool	%I0.6	False
	data of prox sensor 1	Bool	%M0.3	False
	valve	Bool	%Q0.4	False
	data of sensor 2	Bool	%M0.4	False
	Tag_1	Bool	%M0.7	False
	Tag_2	Bool	%M0.6	False
	start_ marker hmi	Bool	%M1.0	False
	start hmi	Bool	%M1.2	False
	stop hmi	Bool	%M1.5	False
	stop _marker hmi	Bool	%M1.4	False
	Tag_3	Bool	%M1.7	False
	limit switch 1	Bool	%I0.7	False
	ac motor(1)	Bool	%Q0.7	False
	Tag_5	Int	%MW500	False
	count_out	Bool	%M2.1	False
	Tag_6	Int	%MW20	False
	Tag_7	Int	%MW50	False
	Tag_8	Int	%MW45	False
	Tag_9	Bool	%M2.3	False
	signal limit 1	Bool	%M3.1	False
	memory of limit 1	Bool	%M3.0	False
	limit 1 signal	Bool	%M3.5	False
	memory limit 1	Bool	%M3.4	False
	memory control signal	Bool	%M3.2	False
	Tag_12	Bool	%M2.2	False
	start,stepper	Bool	%M3.3	False
	ouput counter	Bool	%M3.6	False