

検査成績書

検査日：2024年5月22日

DATE：22-May-24

M/P/N Product Code No.: N13785-154

メーカー名: ミツビシ

材料コード Material Code No.: -

Supplier: MITSUBISHI CO., LTD

測定項目 ITEM		1	2	R	3	5	7	R	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23			
測定器具 Measure		S	S	S	S	S	S	S	S	S	S	M	M	S	S	S	S	S	S	S	S	S	S	S			
基準値 DIMENSION		3.100	1.600	1.600	6.300	9.600	6.500	6.500	21.500	21.600	3.600	0.800	0.600	7.500	6.200	5.700	7.900	3.100	7.700	3.100	10.300	0.000	0.000	0.000			
公差 Tolerance	+	0.100	0.100	0.100	0.100	0.100	0.100	0.100	0.100	0.200	0.100	0.060	0.000	0.200	0.050	0.100	0.100	0.100	0.100	0.100	0.200	0.050	0.050	0.050			
	-	-0.100	-0.100	-0.100	-0.100	-0.100	-0.100	-0.100	-0.100	-0.200	-0.100	-0.060	-0.030	-0.200	-0.050	-0.100	-0.100	-0.100	-0.100	-0.100	-0.200	0.000	0.000	0.000			
センター値		3.100	1.600	1.600	6.300	9.600	6.500	6.500	21.500	21.600	3.600	0.800	0.585	7.500	6.200	5.700	7.900	3.100	7.700	3.100	10.300	0.025	0.025	0.025			
1	240304	3.4085	1.6175	1.6098	6.3107	9.5673	6.5121	6.4963	21.4864	24.5882	3.6584	0.808	0.59	7.5316	6.2122	5.6899	7.9007	3.0907	7.703	3.1232	10.2809	0.0163	0.0112	0.01			
2		3.4095	1.6124	1.6081	6.3108	9.5654	6.5124	6.4943	21.4891	24.5863	3.6671	0.809	0.59	7.5433	6.2125	5.6887	7.8967	3.0868	7.7034	3.1193	10.2789	0.0159	0.0168	0.0144			
3		3.4108	1.6139	1.6112	6.3107	9.5755	6.5125	6.4945	21.487	24.5872	3.6667	0.809	0.591	7.5316	6.2127	5.689	7.8993	3.1002	7.7052	3.1231	10.2806	0.016	0.0191	0.0217			
4		3.41	1.6134	1.6101	6.3101	9.5759	6.5124	6.4942	21.4729	24.5845	3.6624	0.809	0.591	7.5297	6.2122	5.6886	7.9	3.0906	7.7026	3.1212	10.2805	0.0167	0.0145	0.0157			
5		3.4084	1.6156	1.6114	6.3108	9.5759	6.5117	6.4952	21.482	24.5853	3.6664	0.809	0.591	7.547	6.2111	5.6941	7.902	3.0902	7.7037	3.1173	10.2811	0.0171	0.0144	0.0099			
6	240313	3.4112	1.6146	1.6104	6.3052	9.566	6.511	6.4936	21.5054	24.572	3.6411	0.806	0.586	7.5249	6.2133	5.6922	7.9078	3.0905	7.7022	3.1172	10.2798	0.0148	0.0145	0.0123			
7		3.4095	1.6132	1.6067	6.3049	9.5534	6.5105	6.4919	21.4905	24.5715	3.6392	0.806	0.588	7.5247	6.2121	5.6953	7.8931	3.0771	7.7055	3.1236	10.2761	0.0165	0.0156	0.0123			
8		3.41	1.6123	1.6087	6.3055	9.5616	6.5094	6.4929	21.5071	24.5689	3.6544	0.806	0.586	7.5292	6.2136	5.6919	7.8991	3.0883	7.7059	3.1196	10.2769	0.0153	0.014	0.0143			
9		3.4101	1.6141	1.6096	6.3045	9.5632	6.5111	6.4925	21.4967	24.5711	3.6521	0.806	0.586	7.5317	6.2121	5.691	7.8991	3.0828	7.7039	3.1155	10.2767	0.0158	0.0238	0.0261			
10		3.4113	1.6092	1.6079	6.3034	9.5325	6.5111	6.4942	21.5026	24.5728	3.6468	0.806	0.588	7.5219	6.2118	5.6915	7.8676	3.0771	7.7048	3.127	10.2701	0.0161	0.0182	0.0166			
11	240314	3.4087	1.6141	1.6109	6.3056	9.5592	6.5132	6.4975	21.4994	24.5812	3.6551	0.804	0.584	7.5412	6.2127	5.6866	7.9025	3.0847	7.7026	3.123	10.278	0.0151	0.015	0.0192			
12		3.4109	1.6123	1.609	6.3054	9.5618	6.5124	6.4973	21.4963	24.5787	3.6566	0.803	0.585	7.5203	6.2128	5.6876	7.8957	3.0852	7.7054	3.1216	10.2788	0.0158	0.0232	0.0221			
13		3.4104	1.6118	1.6076	6.3046	9.5627	6.5132	6.4977	21.4942	24.5805	3.6448	0.805	0.586	7.5364	6.2132	5.684	7.8952	3.0747	7.7053	3.1353	10.2779	0.0156	0.0223	0.019			
14		3.4077	1.6174	1.6121	6.3058	9.5678	6.5129	6.497	21.4837	24.5782	3.6458	0.804	0.586	7.5301	6.2124	5.6882	7.9044	3.0871	7.705	3.1105	10.2796	0.0154	0.0165	0.014			
15		3.4104	1.612	1.6077	6.3053	9.5515	6.5121	6.4977	21.5042	24.5795	3.6485	0.804	0.585	7.5434	6.2131	5.6848	7.8948	3.0998	7.7044	3.1142	10.2759	0.0153	0.0149	0.0131			
16	240315	3.411	1.6139	1.6099	6.3057	9.5598	6.5125	6.4925	21.4994	24.5898	3.6254	0.805	0.5877	7.5316	6.213	5.6766	7.8958	3.0943	7.7029	3.1191	10.2799	0.0163	0.02	0.0124			
17		3.4093	1.6121	1.6093	6.3054	9.5558	6.5134	6.4948	21.4983	24.59	3.6529	0.805	0.587	7.5353	6.2122	5.686	7.8916	3.0926	7.703	3.1138	10.2777	0.0147	0.0121	0.0105			
18		3.4105	1.6139	1.6094	6.3054	9.5562	6.5131	6.4951	21.4997	24.5871	3.6382	0.806	0.587	7.5355	6.2121	5.6828	7.8915	3.0957	7.7037	3.1199	10.2788	0.017	0.0117	0.0103			
19		3.4103	1.6136	1.61	6.3056	9.5653	6.513	6.4936	21.502	24.5895	3.6402	0.807	0.587	7.5297	6.2131	5.6858	7.8895	3.0991	7.7059	3.1155	10.2793	0.0175	0.0163	0.014			
20		3.4106	1.6124	1.6087	6.3055	9.5514	6.5126	6.4924	21.5032	24.5928	3.6515	0.807	0.587	7.5314	6.2138	5.6851	7.8881	3.0946	7.7037	3.1195	10.2769	0.0167	0.0122	0.0112			
21	240316	3.4096	1.6114	1.6084	6.3048	9.549	6.511	6.4946	21.51	24.5837	3.6425	0.808	0.588	7.524	6.2137	5.688	7.8952	3.0809	7.7064	3.1196	10.2781	0.0164	0.0195	0.0213			
22		3.4104	1.6173	1.6094	6.3042	9.5486	6.5132	6.4956	21.4859	24.5823	3.6247	0.807	0.588	7.5472	6.2116	5.6883	7.8923	3.0867	7.7026	3.1209	10.2773	0.0146	0.0206	0.0113			
23		3.4101	1.6126	1.6086	6.2997	9.5438	6.5117	6.4971	21.4897	24.587	3.6492	0.808	0.589	7.5393	6.2131	5.6944	7.8899	3.0888	7.7036	3.1213	10.28	0.0151	0.0226	0.0213			
24		3.4105	1.6125	1.6086	6.3044	9.5549	6.5105	6.4949	21.4799	24.5848	3.6413	0.807	0.587	7.5241	6.2115	5.6955	7.891	3.0811	7.7049	3.1213	10.2761	0.0144	0.0106	0.011			
25		3.4099	1.6117	1.6077	6.3047	9.541	6.5123	6.4953	21.4935	24.5817	3.6518	0.807	0.588	7.537	6.2132	5.6949	7.8843	3.084	7.7064	3.1205	10.2755	0.0144	0.0153	0.0148			
26	240318	3.41	1.6169	1.6121	6.3053	9.5788	6.5125	6.4949	21.4746	24.5714	3.6349	0.804	0.586	7.5413	6.2112	5.6908	7.9085	3.0905	7.7032	3.1173	10.2755	0.0153	0.0103	0.0116			
27		3.4092	1.6161	1.6128	6.3055	9.581	6.512	6.4941	21.4849	24.5733	3.6404	0.805	0.586	7.5393	6.2137	5.6934	7.9086	3.0905	7.7038	3.1195	10.2759	0.0155	0.007	0.0078			
28		3.4096	1.6176	1.611	6.305	9.5745	6.5128	6.4964	21.4863	24.503	3.6434	0.805	0.586	7.5149	6.2133	5.6904	7.9083	3.0831	7.7042	3.1157	10.2746	0.014	0.0142	0.0156			
29		3.4096	1.6151	1.611	6.3048	9.5692	6.513	6.4958	21.4783	24.5712	3.6435	0.804	0.586	7.524	6.2122	5.6934	7.8991	3.0822	7.7023	3.1122	10.2738	0.0136	0.0096	0.0125			
30		3.4095	1.6193	1.6121	6.3051	9.5759	6.5125	6.4956	21.5016	24.5735	3.6394	0.805	0.587	7.524	6.2101	5.6914	7.9067	3.079	7.7046	3.1117	10.2747	0.0174	0.0134	0.0165			
31	240401	3.4091	1.6111	1.6125	6.3047	9.5882	6.4911	6.509	21.4626	24.5563	3.6622	0.802	0.581	7.5201	6.213	5.6949	7.8966	3.0869	7.706	3.1253	10.2711	0.0182	0.0105	0.0147			
32		3.4098	1.6099	1.6134	6.3047	9.5883	6.4918	6.5071	21.4828	24.5528	3.6508	0.802	0.581	7.5241	6.2133	5.6903	7.9041	3.0794	7.7049	3.129	10.2697	0.0159	0.0144	0.0115			
33		3.4089	1.6125	1.6119	6.3053	9.5813	6.4927	6.5078	21.491	24.5536	3.6547	0.802	0.583	7.5289	6.212	5.6927	7.9064	3.0965	7.7076	3.1218	10.2733	0.0169	0.0161	0.0167			
34		3.4102	1.6114	1.6119	6.3053	9.5826	6.4912	6.5086	21.4867	24.5535	3.6595	0.802	0.58	7.5298	6.2133	5.6928	7.9058	3.0717	7.7087	3.1275	10.2732	0.0156	0.0132	0.012			
35		3.4089	1.612	1.6119	6.3043	9.5796	6.4936	6.5092	21.4871	24.5553	3.6612	0.803	0.581	7.529	6.2127	5.6932	7.9041	3.0713	7.7061	3.1275	10.2699	0.0164	0.0138	0.0156			
36	240402	3.4085	1.6064	1.6106	6.3041	9.5637	6.5002	6.5164	21.5111	24.5892	3.6577	0.806	0.588	7.5299	6.2095	5.6943	7.8949	3.0779	7.7087	3.1254	10.2713	0.0159	0.0136	0.0139			

初期流動検査記録

品番: NT3785-P53

No.	検査日	ロットNo.	検査数	不良数	不良率	原因・対策
1	3月15日	240301	4841	24	0.50%	
2	3月28日	240326	6571	19	0.29%	
3	3月29日	240327	9090	30	0.33%	
4	4月5日	240328	13382	53	0.40%	
5	4月9日	240329	6268	23	0.37%	
6	4月10日	240401	14299	25	0.17%	
7	4月15日	240408	18517	67	0.36%	
8	4月23日	240409	9448	19	0.20%	
9	4月30日	240418	17327	46	0.27%	
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TOTAL			99743	306	0.31%	