2024年4月24日 检查日 DATE 24-Apr-24

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Inspection Form

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NT3785-P52

メーカー名: シイ情常ル

M/P/N Product Code No.: Suppliear : MITSUSEIMITSUCGLETD 材料コード Material Code No. 11 12 13 14 15 16(平面度) .10 3 4 5 2 CAV 1 i R ii L S 加定器具 Measure M h.f M 3.1 0.000 0.600 7.500 7.500 6.200 6.20 5.700 5.700 7.900 3.100 7.700 3.100 基準値 DIMENSION 3.408 1.600 1.600 24,600 4.800 16.100 0.800 0.60 7.900 3.10 3.400 1.600 1.600 0.200 0.100 0.100 0.100 0.100 0.050 0.050 0.100 0.10 0.10 0.200 0.100 0.100 0.100 0.100 0.100 0.060 0.06 0.000 0.000 0.2000.050 0.050 0.100 0.100 公差 Tolerance -0.200 -0.050 -0.050-0.100-0.100-0.100-0.100-0.100-0.1000.000 0.000 -0.100 -0.100 -n ±00 ~0.100 -0.100-0.100-0.100-0.060-0.060-0.030 -0.10 -0.100.585 7.500 6.200 6.200 5.700 5.700 7.900 7.900 3.100 3 100 3.100 3.100 0.025 0.025センター値 3.400 4.800 4.800 16.100 16,100 0.800 0.585 3.400 1,600 1.600 24,600 6. 538 6. 228 5. 690 5.709 7. 880 7.880 3. 082 3.097 3. 109 3.109 0.013 0.011 6, 539 0.807 0.807 0.582 0 586 7 534 7 532 6 222 240303 3 405 1.603 1.611 24, 589 4, 823 4.829 16,071 16 103 6. 538 0.807 0.807 0.582 0.586 7. 555 6. 222 6 23 5. 686 5. 710 7. 882 7.879 3.089 3.094 7.698 3. 115 3.11 0.014 0.013 6.538 3. 406 3. 411 1.604 1.600 1. 606 1.610 24, 514 1 839 4, 830 16 075 16, 103 7, 870 3, 089 7 695 6. 220 6. 231 5, 690 5. 711 7. 875 3, 092 7 69 3 114 3.110 0.0150.014 4, 830 16,066 16.095 6. 542 6.540 0.80 0.807 0.583 0. 586 7, 559 3 3 406 3.412 i. 602 1.601 1,606 1.611 24, 591 4, 845 7, 872 3, 088 7, 696 3, 114 3. 107 0.013 0.020 7. 568 6. 22 6. 231 5. 687 5.712 7,876 3, 093 6. 540 6. 538 0.808 0.808 0.583 0.586 7.564 3 40 3, 412 1.602 1.600 1.605 1.610 24.51 4.832 4.832 16.065 16.092 4 6 539 6. 539 0.807 0.582 0.586 7 561 7, 562 6. 221 6. 231 5. 688 5. 708 3. 110 3. 11: 0.013 0.020 0.807 3. 40: 3. 412 1, 604 1.601 1.605 1.610 24.50 4, 821 4. 831 16.064 16.091 3 092 3 123 3, 116 0.019 0.019 0.80 108.0 0.584 7 577 7 565 6. 216 6. 234 5. 691 5.712 7,876 3 099 24. 58 16.056 16, 088 6. 543 6. 543 240304 3. 40: 3. 414 1.603 1. 59 1.608 1. 615 4, 829 4.826 3 092 3, 118 0.016 0. 01: 7. 569 6.217 6. 233 5. 692 5. 712 7, 872 7.876 3 095 7 698 7 69 3 121 1 608 1.613 24 59 4 819 4.829 16.058 16.089 6. 541 6. 543 0.804 0.581 0.583 7. 567 3.40 3. 41 1.602 5 707 7 874 7 87 3 084 3. 891 7. 697 3. 124 3. 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7.877 3.0883 7, 7021 3, 1065 3, 1002 0.012 0.0135 0.583 0.589 7, 545 7, 5519 6, 2154 4. 8268 16.0718 16. 1048 6. 5411 6.5444 0.809 0.809 3. 4049 3.411 1,600 1.6004 1.610 24. 495 4.824 13 3. 094 7 703 3, 1047 3 1023 0.0148 0.0188 0.809 0.809 0.586 0.589 7, 5438 7, 5537 6, 2157 6, 2293 5. 6834 5. 7068 7, 8741 7. 8740 3.0865 4.8273 16 0967 6 5406 6 544 14 3. 4048 3, 4113 1.6004 1.6009 1.6062 1.610 24, 502 4. 819 16,0644 6. 2148 6 2296 5 6827 5 7096 7 877 7. 8726 3. 0884 3. 098 7 705 7 7025 3 1065 3 1023 0.013 0.0188 4, 8269 16 0974 6. 5398 6 544 0.809 0.59 7, 5438 7, 5538 24, 507 4. 8318 16.0681 15 3. 404 3. 4112 1.6009 1 6006 1 606 1.640 7, 7051 3, 1203 0.0161 0.0163 6 2289 7 886 7, 877 3. 0807 3.0957 7 707 3.1104 0.807 0.806 0.584 0.586 7 5728 7, 5552 6, 2157 5.684 5.7108 1 6022 1 5998 1.6073 1.611 24. 528 4. 8394 4. 8274 16.0818 6, 5393 6. 5444 16 2.10306 3 1011 3 4112 6 2151 6 2317 5. 6872 7.875 7. 8689 3.0879 3.0842 7, 705 3, 114 3, 115 0.0150 0.01790.807 0.583 0.586 7 5510 7 5689 5. 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4.839 4. 8277 16.0557 16, 0905 22 3, 4033 3.411 1,6009 1. 5983 0.0181 6. 231 5, 7155 7 8699 7, 8623 3, 0869 3 0963 7, 704. 3. 1235 3.1193 8810.0 16. 0852 6. 5387 6. 5456 0.807 0.585 6. 2155 5. 6886 1.6098 24.5219 4 835 1 8277 16 055 23 3. 3989 3.411 1.6005 1. 5979 1.605 7 8716 7, 7044 3. 11 0.0168 0.0169 0.805 0.805 0.585 7 55 6.215 6. 2311 5 6879 5 7123 7 864 3 0805 3 092 7 7058 3. 1267 1.6116 24.5155 4 833 4, 8284 16 0568 16 0871 6. 5391 6. 5471 0.583 1.5985 24 3, 4043 3 411 1 6008 5, 6916 7.8697 7, 8625 3. 0805 3. 097 . 7067 7, 703 3. 1202 0.0143 0.016 0.584 7, 5514 6. 216 6. 2307 5, 7169 3.120 6. 5376 6. 5469 0.805 0.804 0.582 7 549 3 4048 3 410 1.601 1. 5988 24, 5077 16.052 16.0846 25 3. 1191 0.0164 6 5382 0.807 0.806 0.581 0.584 7.563 7, 5534 6. 215 6. 2298 5. 6778 5. 7063 7,885 7, 871 3, 0914 3.089 7. 7002 0.017 6 5432 26 240308 3 4057 1. 6124 24, 4795 3 821 4.8258 16.0708 16.0971 6. 5376 6. 5437 0.806 0.806 0.58 0.58-7. 544 6. 216 6. 2308 5. 6853 5.7076 7. 8787 7. 871 3.077 3.098 7.6978 7 700 3 1 3 1161 0.0147 0.014 16.093 3. 4121 1. 602 1. 6002 1 606 1.6134 24, 4761 4 826 4.8257 16.0618 27 3 4063 7. 6991 3. 11 3, 1236 0.0141 0.016 0. 58 7. 5375 6. 2158 6. 2295 5, 6806 5 7098 7. 8721 7 8623 3.076 7. 6993 1 6001 1 6065 1 6128 24 5187 4. 839 4.8263 16.0513 16.080 6. 5343 6.54 0.806 0.80 0.584 7, 5403 1 6018 28 3 .106 2 .1121 6 2313 5 6824 5 7078 7, 8734 7. 865 3.081 3. 094 7. 6997 3.1162 0.0115 0.01 7 5.191 6 2158 1.6017 1. 6015 1 606 1 611 24 522 4 840 4 826 16.0562 16.0838 6. 5371 6.542 0.80 0.807 0, 579 0.584 7 557 3 404 3. 412-29 7 553 7. 5533 6 215 6 2307 5 682 7 8758 7 865 3 089 7. 699 7, 7005 3, 116 3, 1103 0.0172 0.0129 0.58 0.584 4. 837 4. 827 16. 0623 16. 0895 6. 5378 6, 5426 0.807 0.807 3. 404 3. 411 . 6018 1,601 1.6067 1.6122 24. 510 30 7 8894 7 884 3 0763 3 100 7, 7061 7, 7027 3 105 3 0973 0.0142 0.014 6, 5422 0.806 0.585 7. \$363 7, 5265 6. 2282 5. 6819 5 7098 4. 8249 16.0706 16, 103 6, 5559 0.80 3. 404 1.6012 1. 5992 1.607 1.6106 24. 504 4. 8212 3. 4109 7, 8949 7. 8908 3.0876 3. 0982 7, 7072 7, 7032 3, 101 3.1007 0.013 0, 0201 0.582 0.587 7. 5326 7 5361 6. 215-6 2292 5. 6726 5 6976 4, 8315 4 823 16 0727 6 5382 0.806 1.6008 1 598 1 6072 1 6102 24, 510 32 3, 405 3.4116 5. 6745 5 7076 7. 882 3. 092 3. 0978 7 7073 7 7021 3 108 3 089 0.018 0.018 6 5374 6 5523 0.80. 0.806 0.581 0.586 7 5364 7 5422 6 2157 6 2288 1.6001 1 5983 6115 4. 8228 16, 0648 16. 0995 3. 4049 3, 410 24, 481 33 7, 5287 7. 5344 6, 2303 5. 7026 7. 885 7. 8813 3. 1005 3.0889 7, 7072 7, 7037 0.016 0.015 0.808 0.806 0.582 0.586 6, 2148 4, 823 16, 0577 16, 0961 6, 5389 6. 5543 34 3, 4053 3.4122 1.6013 1.5993 1. 6108 24. 52 4.8342 7, 879 7.8718 3. 087 3, 1096 7, 7083 7. 7039 3. 097 3.099 0.0124 0.018 4. 8232 16. 0407 0.80 0.806 0.583 0.585 7. 5365 7, 537 6. 215 6. 22 5.6769 5. 702 1 824 16 0767 6 5349 6 5516 35 3, 404 3. 41 1.6007 1. 5982 1.605 1.6107 24.504 7.8612 3.0878 3 0955 7 6919 3 115 3 11 0.0163 0 0185 4. 8287 16. 0473 16.0791 6. 5342 6. 5428 0.808 0.807 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7.699 0.0199 6. 5365 6. 5476 0.809 0.589 0.588 7, 5462 240313 3 4062 3, 4118 1.602 1. 601 1. 607 1.6107 24, 513 4.8278 4.824 16,0539 16.0849 46 0.809 308 0 0.587 0.588 7, 5438 6. 214 6. 231 5, 684 7.8683 7, 8561 3.091 3.0902 7 6993 3 108 3 1065 0.012 0.01 6 5484 3. 4044 3 412 1. 6022 1.6013 1.605 1.6101 24, 5272 4. 8226 4.82 16.041 16.0713 6. 5343 47 6. 5481 0.808 0.809 0.586 0.588 6. 2148 6. 2304 5. 6845 5. 7126 7.8802 7.8652 3.086 3. 7 701 7 701 3 1102 3 1099 0.016 0.0183 6. 5367 1.6022 1.601 1. 607-1.6103 24. 54 4. 825 4 8256 16.0599 16.0889 3, 4055 3. 4114 7. 87 0.0184 0.018 0.588 7, 5443 6, 2144 6, 2293 5, 6858 5, 7076 7.860 3 0834 3. 0825 7, 7011 7, 7018 3. 11 3, 107 16.0462 16.0803 6. 5361 6.5494 0.809 0.808 0.586 1.605 1.6107 24, 5081 4 827 4.8239 49 3.4049 3. 410 1.6008 1.600 7.8744 6 2304 5 6807 5 7043 7.8634 3. 082 3, 1046 7, 703 7031 3, 116 3, 1016 0.01430.015 16.0836 6. 5356 6.5482 0.808 0.809 0.583 0.587 7.542 7 5331 6 215 1.6007 1 6068 1 611 16.052 50 3 4057 3 4116 1.6017 0.809 0.80 0.581 0.589 7, 5435 6. 2164 6 231 5. 6778 5. 7068 7.8683 7.856 3. 087 3. 1012 7, 699 7.702 3, 10-3, 106 0.0179 0.023 J 8221 16. 036 16. 0678 6 5312 6. 5449 7. 521 51 240314 3. 4039 3 4117 1.6011 1. 5997 1.605 1.6107 24, 5758 0.81 0.80 0.586 7.5163 7, 536 6. 2159 6. 2 5. 6749 5. 6991 7.8733 7.863 3. 080 3. 0828 7, 702 7. 7023 3. 114 3, 111 0.0168 0.018 16, 047 16, 0787 6. 534 6, 5479 0.589 1.6009 1.6005 1,6063 1, 6103 24, 5162 4 834 4.822 52 3, 405 3.4099 0. 5 7. 5145 7, 5303 6. 2162 6. 231 5.6729 5.6954 7.8809 7, 8736 3.084 3.087 7, 7021 3, 108 0.0153 0.015 1. 5985 4 8206 16.0606 16.0952 6.5352 6.5482 0.809 0.8 0.586 1 6069 1, 6105 24, 5008 53 3. 4043 3. 4117 1.6019 4 829 7 5175 6. 2164 6 2313 5 6771 5 6992 7 8686 7. 855 3, 082 3.0917 0.013 1, 5999 1.605 1.6102 4.828 4. 822 16.0395 16, 068 6.5318 6, 5447 0.809 0.809 0.585 0.589 7 5310 24, 518 54 3 4053 3.4116 1.601 0.017 0.019 6. 5292 0.81 0.809 0.586 0.589 7, 5154 7 5262 6 2163 6 232 5 6778 5 7038 3.0913 3 1 4. 8223 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62		3. 4054		1. 6023		1. 6063			$\overline{}$		16.0589 1		6. 5281	6. 5357	0. 805	0.806	0. 582	0. 585	7. 5478	7, 5457		6. 2291 6. 2294	5. 685 5. 6835	5. 7068 5. 7074	7. 8747	7. 8564	3. 0739 3. 0875	3. 0947 3. 0855	7. 6911		3. 1086 3. 1257	3, 1237	0. 01.1	0.0156
63		3. 4051	3. 4105	1. 6031	1. 601	1. 6054 1. 6052		24. 5945 24. 5003	4. 8297 4. 8328		16. 0468 1 16. 0466 1		6. 5286	6. 5358	0.806	0. 807	0. 581	0. 586 0. 586	7, 5422	7. 5438		6. 2294	5. 6848	5. 7111	7. 8692	7. 858	3 0733	3. 0955	7. 6913	7. 692		3. 1218	0. 0151	0. 0163
65		3. 4056	3, 4097	1. 6022		1. 6057		24. 5546	4. 8294		16. 0396 1		6. 5291	6. 5364	0. 806	0. 806	0. 583	0. 587	7. 5518	7. 5408		6. 2299	5. 6846	5. 7024	7. 86	7. 855	3. 0755	3. 0855	7. 6917	7. 6938		3. 1054	0.0126	0.0162
66	240318	3. 4048	3. 4095	1. 6006	\rightarrow	1. 6067	1. 6095	24. 552			16.0778		6. 5394	6. 5448	0.809	0.809	0. 584	0. 588	7. 5613	7. 5593	6. 2163	6. 2277	5. 6813	5. 7072	7. 8871	7. 8734	3. 0933	3. 1044	7. 6975	7. 6986	3. 1123	3. 1159	0.0163	0.0161
67		3. 4036	3. 41	1. 6008		1. 6047		24. 5293	4. 8338	4. 8229	16. 0747 1	6.0914	6. 54	6. 5456	0.81	0.811	0. 587	0. 589	7. 5631	7. 5612	6. 2171	6. 231	5. 6843	5. 7139	7, 8833	7. 8635	3. 0932	3. 0985	7. 6949			3. 1103	0.0123	0.0198
68		3. 405	3. 41	1.6014	1. 5981	1. 6047		24. 5113	4. 8355		16. 0745 1		6. 5396	6. 5467	0.81	0. 81	0. 585	0. 589		7. 5516	6. 2165	6. 2302	5. 6835	5. 7136	7. 8821	7,8691	3. 0918	3. 0991	7. 6985		3. 1144	3. 1119	0. 0104	0.0146
69		3. 4038	3. 4098	1.6014	1. 5982	1. 6039		24. 4995	4. 8328			16.066	6. 5386	6. 546	0.811	0.811	0. 587	0. 59	7. 5625	7. 5437	6. 2165	6. 2302	5. 6852		7. 8626	7. 849		3. 0916	7. 6963	7. 6976	3. 1126	3. 1086	0. 0161	0. 0161
70		3. 4039	3. 4096	1.6004	1. 5979	1. 606	1. 6102		4. 8346			6. 0924	6. 5414	6. 5478	0. 81	0.81	0. 584	0. 589	7. 5516 7. 5553	7. 5594 7. 5572	6. 2154 6. 2165	6. 2301 6. 2328	5. 6843 5. 6839	5, 7077	7. 8807	7. 8666 7. 8765		3. 098 3. 0976	7. 6969	7, 6978	3. 1122 3. 1239	3. 1099 3. 1137	0. 0163	0.0151
71	240319	3. 406	3. 4128	1. 603	1. 5982	1. 6119	1.6111	24. 5824	4. 8287 4. 8422			6. 0987	6. 5418 6. 5392	6. 5455 6. 5456	0.807	0. 808	0. 584 0. 584	0. 587	7. 5478	7, 5631	6. 201	6. 2325	5. 6811	5. 7003	7. 8817	7. 8677		3. 0922	7, 698	7. 6985	3. 1159	3. 108	0. 0144	0.0189
72		3. 4049 3. 4047	3. 4121 3. 4132	1. 6032 1. 6019	1. 5972 1. 5972	1. 6113		24. 5757	4. 8324			6, 0917	6. 541	6. 5452	0. 808	0.808	0. 583	0. 587	7. 5483	7. 5691	6. 217	6. 2339	5. 6848	5. 713	7, 8864	7. 8719		3. 1024	7. 6977	7. 6989	3. 11	3. 1098		0.0187
74		3, 405	3. 4124	1. 6047	1. 5972	1. 6105		24. 5699	4. 8329	4. 8208		6. 0961	6. 5402	6. 5462	0.808	0. 808	0. 585	0. 586	7. 5481	7. 5573	6. 2176	6. 2328	5. 6781	5. 7061	7. 8869	7. 8747	3. 0796	3. 0901	7. 6984	7. 6995	3. 1167	3. 1111	0. 0184	0.0138
75		3. 4046	3. 4115	1.6032				24. 5785	4. 8381	4. 8221	16.0786	6.0966	6. 5396	6. 5451	0.808	0.809	0. 583	0. 587	7. 5483	7. 561	6. 2173	6. 2313	5. 6786	5. 7067	7. 8887	7. 8745	3. 0831	3. 0964	7. 698	7. 6973	3. 1164	3. 1143	0. 0175	0.0146
76	240320	3. 4033	3. 4097	1.6021	1. 5971	1. 6057	1.6103	24. 5104	4. 8295	4. 8222		6. 0845	6. 5398	6. 5462	0.811	0.812	0. 588	0. 59	7. 5535	7. 565	6. 2163	6. 2304	5. 6854	5. 7181	7. 8771	7. 8661	3. 0951	3. 1083	7. 697	7,6972	3_1105	3. 1024	0.0178	0.0161
77		3. 4033	3. 4099	1. 6009			1. 609		4. 834	4. 8241		6. 0838	6. 5406	6. 5466	0.812	0.812	0. 587	0. 59	7, 5593	7. 5614	6. 2171	6. 2298	5. 6855	5. 7193	7. 8802	7. 8659		3. 1057	7. 6982	7. 6979	3. 1159	3. 1117	0.016	0. 0164
78		3. 4029	3. 4105	1. 601					4. 8355		16.0733	_	6. 54	6. 5467	0. 812	0. 811	0. 585	0. 589 0. 588	7. 5669	7. 5633 7. 5516	6. 2161	6. 2303 6. 2295	5. 6832 5. 686	5. 7153 5. 7067	7. 8838	7. 8706	3. 0943	3. 0946 3. 1053	7, 7007	7. 6988	3. 1177	3. 1175 3. 1276		0. 0149
79		3. 4054	3. 4103	1. 6004 1. 6004				24. 5325	4. 8311			6. 0825	6. 5393	6, 5488	0. 81	0. 81	0. 584	0. 588	7. 5573 7. 5516	7. 5629		6. 2317	5. 6891	5. 7186	7, 8788	7, 8607	3, 0855	3. 1033	7, 6979	7, 6983	3. 1068	3. 116	0. 0217	0.0165
80	240321	3. 4043 3. 4039	3. 4111	1. 6004				24. 5165	4. 8265			16.09	6, 5409	6. 5541	0. 81	0. 811	0. 587	0. 593	7. 5496	7. 5382	6, 2171	6. 2303	5. 6835	5. 719	7. 8778	7. 862	3. 0863	3. 101	7. 6972	7. 6957	3. 0995	3. 1087	0.0153	0.0173
81	136013	3. 404	3, 4089	1. 6009		1. 6091	1. 6096		4. 838			6. 0939	6. 5389	6. 5534	0. 809	0. 809	0. 587	0. 59	7. 544	7. 5559		6. 2296	5. 6776	5. 7022	7. 8804	7. 8692	3. 0891	3. 0972	7. 6981	7. 6946	3. 108	3. 1135	0.0136	0. 0217
83		3. 4025	3. 4104	1. 6003		_		24. 5897	4. 8406			6. 1004	6. 5382	6. 5531	0. 809	0.809	0. 587	0. 59	7. 5383	7. 5438	6. 2162	6. 2288	5. 6798	5. 7078	7. 8846	7,8705	3. 0877	3. 0944	7. 6987	7. 6987	3. 1151	3. 1128	0.0187	D. 0184
84		3. 403	3. 4098	1.6002		-	1. 6085	24. 5735	4. 8341	\rightarrow	16.0733		6. 5399	6. 5547	0. 807	0.808	0. 586	0. 59	7. 5555	7. 5402	6. 217	6. 2288	5 6747	5. 7038	7. 8861	7. 8763	3. 089	3. 0976	7. 6978	7. 6939	3. 1106	3, 1124	0.0198	0. 0197
85		3. 4042	3. 4105	1.6019			1. 6091	24. 5779	4. 8399			6. 1042	6. 5399	6. 5522	0. 807	0. 807	0. 585	0. 588	7. 5608	7. 5591	6. 2168	6. 229	5. 6742	5. 6958	7. 8859	7. 8778	3. 1022	3. 0969	7. 6965	7, 6949 7, 7083	3. 1044 3. 1042	3. 1021 3. 1037	0.0119	0.0167
86	240323	3. 4065	3. 4116	1. 6037			1. 6064	24. 6077	4. 8271			16. 097	6, 5346	6, 5463	0.808	0. 808	0. 584	0. 588 0. 589	7. 542	7. 5444	6. 222 6. 2216	6. 2286	5. 68 5. 6729	5. 7073 5. 7002	7, 8864	7. 8668	3. 0915 3. 0901	3. 0933 3. 0942	7. 7	7. 7073	3. 1042	3. 1021	0. 0161	0. 0214
87		3, 4049	3. 4107	1, 603		-	1.606	24. 6186 24. 6181	4. 8345			6. 0989	6. 5383	6. 5496	0. 808	0. 808	0. 585	0. 589	7, 544	7. 552	6. 2225	6. 2284	5. 6715	5. 7095	7. 886	7. 8684	3. 0922	3. 0923	7. 6995	7. 7061	3. 1025	3. 1041	0.0194	0. 0198
89		3. 4049	3. 4108	1. 6018					4. 8324		-	6. 0993	6. 5387	6. 5503	0. 809	0.808	0. 585	0. 59	7. 5459	7. 5464	6. 2222	6. 2281	5. 6788	5. 7071	7. 8832	7. 8677	3. 0942	3. 0946	7. 7007	7. 7046	3. 1046	3. 1041	0.0182	0.0171
90		3. 4047	3. 411	1. 602				24. 6048	4. 8236		16. 0763		6. 5377	6. 5506	0. 808	0. 808	0. 585	0. 589	7. 5477	7. 5505	6. 2223	6. 2285	5. 6739	5. 7015	7. 8852	7. 8676	3. 0906	3. 0948	7. 6992	7. 7035	3. 1023	3, 1017	0. 019	0.0197
91	240326	_	3. 4096	1. 6021			1. 605	24. 5318	4. 8262			6. 1127	6. 5475	6. 5586	0.806	0.805	0. 584	0. 587	7. 5403	7. 5402	6. 2208	6. 2295	5. 6696	5. 6965	7. 8976	7. 8873	3. 0973	3. 0972	7. 7082	7. 7107	3. 1067	3. 1081	0.0186	0.0206
92		3. 4025	3. 4101	1. 5994	1. 5971	1. 6075		24. 5539	4. 8301			16. 1049	6. 5438	6. 5575	0. 805	0.806	0. 585	0. 588		7. 5474	6. 2205	6. 2282	5. 671	5. 6933	7. 8944	7. 8845	3. 0831	3. 0951	7. 7068	7. 7111		3. 0987	0.0168	0.0162
93		3. 4037	3. 4085	1. 6018				24. 5417	4. 8364		16.0638	_	6. 5424	6. 5572	0. 806	0.806	0. 585	0. 589	7. 5516 7. 5536	7, 5581 7, 5579	6,2205	6. 2302	5. 6718	5, 6931	7. 8859	7. 8731	3. 0902 3. 0921	3. 0987 3. 102	7, 7067	7, 7121	3. 102	3. 1112 3. 1056	0. 0259	0.0196
94		3, 4033	3. 4093	1. 6008			1. 6052	24. 542 24. 5337	4. 8293 4. 8228		16. 0743 16. 0709	16. 0997	6. 5441 6. 5422	6. 5567 6. 5558	0. 805 0. 804	0. 804	0. 585	0. 587	7. 5365	7, 5456	6. 2197	6. 2305	5. 6641	5 6938	7. 8921	7, 877	3. 1003	3. 0944	7, 7068	7, 7131		3, 1064	0. 0193	0. 0215
95 96	240327	3. 4039 3. 3983	3. 409 3. 4109	1. 6008				24. 5257	4. 8286			16. 1054	6. 5481	6. 5507	0. 801	0. 802	0, 577	0. 582	7. 5673	7. 5674	6. 2168	6. 2286	5. 6776	5. 7014	7. 8963	7.8813	3. 0974	3. 0989	7. 7033	7, 7072	3. 11	3. 113	0.0132	0. 015
97	210021	3. 3977	3. 4111	1. 5948			1. 6076		4. 8228	4. 8255		16. 1038	6. 5484	6. 5531	0.801	0.803	0. 58	0. 584	7. 5652	7. 5636	6. 2167	6. 2284	5. 6803	5. 7064	7. 8978	7_8826	3. 0953	3. 094	7. 7013	7. 7058	3. 1079	3. 1111	0. 0136	0. 0148
98		3. 3985	3. 4106	1. 5946	1. 5946	1. 6058	1. 6073	24. 5295	4. 8254	4. 8258	16.0826	16. 0939	6. 5476	6. 5491	0.801	0.801	0. 58	0. 583	7. 5672	7. 5672	6. 217	6. 229	5. 68	5. 7092	7. 8952	7. 8739		3. 0953	7. 7032	7. 7089	3. 1042	3. 1095	0.0139	0.021
99		3. 3985							4. 8286			16. 1032	6. 5444	6. 551	0. 803	0. 801	0. 578	0. 583	7. 565	7. 5691	6. 2171	6. 228	5. 6793	5. 7049	7. 8975	7. 881	3. 0962	3. 0933	7, 7036	7, 7063	3. 1079	3. 1133	0. 0134	0. 0125
100		3. 3985		1. 5946					4. 8286	4. 8248		16. 1032	6. 5444	6. 551	0. 802 0. 805	0. 802	0. 58	0. 583 0. 585	7, 565	7. 5691 7. 5594	6. 2171	6. 228 6. 229	5, 6802 5, 681	5, 704 5, 7085	7, 8975	7. 881		3. 0933 3. 0943	7, 7036	7, 7063	3 1063	3. 1098	0. 0172	0.0219
101	240328	3. 3986 3. 398		1, 596				24. 5359 24. 5343	4. 8203 4. 8211	4_8262 4.828		16. 0926	6. 5404	6. 5438 6. 5431	0. 804	0.804	0. 579	0. 584	7. 5653	7. 5615	6. 2171	6. 2297	5. 6803	5, 7094	7. 8946	7, 8689	3, 093	3. 0954	7. 7018	7, 7063	3. 1062	3. 1114	0. 0145	0. 0204
102	-	3. 3987	3. 4109 3. 4109	1. 5949					4. 8267	4. 8268		16. 09	6. 5396	6. 5428	0. 804	0. 804	0. 58	0. 584	7. 5561	7. 5558	6. 2173	6. 2294	5. 6798	5. 7076	7. 893	7, 8705		3. 0952	7. 7039	7, 7051	3. 1075	3. 1093	0.0146	0.0195
104	h	3. 3991	3. 4113	1. 5947	_			24. 5525	4. 8253	4.8263		16.088	6. 542	6. 5425	0. 805	0. 804	0.58	0. 584	7. 5608	7. 5635	6. 217	6. 2302	5. 6795	5. 7084	7. 8979	7.8699	3. 0917	3. 0942	7. 7017	7. 7054	3. 106	3. 1112	0.0156	0. 0187
105		3. 3981	3. 4108	1_5954	1. 5942	1. 6061	1. 6092	24. 5339	4. 8268	4. 825	16_0787	16.091	6. 5394	6, 5416	0. 805	0, 805	0. 58			7. 5675	6. 2173	6. 2292	5. 6761	5. 7096	7. 8914	7,8713		3. 0969	7. 7017	7. 7037	3. 1057	3. 1091	0.0195	0. 0185
106	240329	3. 3988	3. 4113	1_5954	+	-		24. 5412	4. 8226	4 8287		16. 1173	6. 5354	6. 5437	0.805	0. 805	0. 581	0. 586		7. 5453	6. 2161	6. 2297	5. 6722	5. 6994	7. 9127	7, 8933		3. 099	7, 7057	7, 7066	3. 1043 3. 0994	3. 1039	0. 0172	0.0182
107		3, 39	3. 4115	1.5956				24. 5414	4. 8177	4.831		16. 1199	6. 5355	6. 5446	0. 805 0. 805	0. 805 0. 805	0. 581 0. 582	0. 586 0. 587	7. 5429	7, 5376	6. 2153 6. 2163	6. 2301 6. 2291	5. 6712 5. 6738	5. 6969	7. 9165	7.8878	3. 0917 3. 0931	3. 100 ł 3. 0956	7. 7064	7, 7068	3, 1062	3. 0956	0.011	0.0173
108		3, 3993	3. 4119 3. 4115	1. 5965				24. 5489 24. 5444	4. 8292	4, 8305		16. 1306	6, 5374	6. 5448 6. 5447	0. 806	0. 806	0. 584	0. 588	7. 5437	7, 5493	6. 2157	6. 2304	5, 6638	5. 7046	7. 9075	7. 6831	3. 0945	3. 0938	7. 7068	7, 7066	3, 103	3, 1008	0.018	0.0194
110		3. 3987	3. 4119						4. 8189	4. 8278			6. 5363	6. 5455	0. 806		0. 582	0. 586	7. 5574	7. 5578	6. 2162	6. 2302	5, 67	5. 7017	7,9027	7, 8814	3. 1012	3. 0999	7. 7063	7. 7065	3. 106	3. 1076	0.0161	0. 0194
124	-			-:-::-:::	1 - 1 - 1 - 1 - 1 -		14 14 14 14 14	-1-1-1-1-1			-0-1-1-1-1	1-1-1-1-1	14141414	44444	14141414				41414141	100	-141414			1.00	550.55	4955	77.77			14141-14	\$1551		5145	1111111
125				-1:1:1:2	1000000	1111111		44444	-144-141		-1		14141414							65	sity i si	******		\$11.51	2000	45000	45599	CHICAL		555 6	10000	2000	00.01	00.00
%tolerance	UPPER	6.1%	12.15	3.81	1.25	5.9%	10,8%	-1,2%	45.35	31.8%	-25.5%	3.25	41.5%	40.4%	13.35	13.35	-13.3%	6,7%	31,8%	33.9%	43.4%	62.6%	-10.2%	15.8%	-18.3%	-19.8 \ -29.6 \	-10.7 \	-3.5% -8.3%	-2.5N -4.7N	-1.5N -3.5N	9.15	7.15	-39.2% -46.4%	-20.8 \
<i>/// Cultural lands</i>	LOWER	4.9%	10.75	211	-0.54	5,0%	10.0%	-44.6%	23.2%	28.9%	-34.6%	-8.1%	37.6%	37.6%	11,75	11.75	-20.0%	6.7%	17.25	16.1%	40.8%	56.6% Measure	-14.5 %	8.8	-25.0%	-			77.55	V2025	1900	0.000	OK	OK
Judgment(50%)		OK	OK	OK	OK	OK	OK	OK	OK	OK	OK:	OK	OK	OK	OK	OBS	OK	OK.	OK	ΟĶ	OK	More	OK	OK	OK	OŘ	OK	OK	OK	OK	OK	OK		
	MAX	3. 4065				1. 6119					16. 1123						0. 588					6. 234		5. 7193	7. 9174		3. 1022		7, 71			3. 1276	0. 0259	0.0255
	MIN	3. 39	3. 4085	1. 3941	1. 5934	1. 6039					16.0292											6. 2277					3. 0722			7. 6913		3. 089		
	R	0.0165	0. 005រ៉								0.0831													0. 0319						0. 0218				0.013
	AVE					1. 6068					16.0654						0. 5833				6. 2165			5, 707				3. 0961	7, 7008	0.0048	3. 1123 n nn74			0.0179
	ση-1 c-	0.0026	0.001	0.0024	0.0021	0.0015	0.002	0. 0338	U. 0062	0.0029	0. 0151 2. 2075	9 7770	U. UU39	6.0111	0.0023 g gast	0. 0023 8 6057	0.0025	0.0024																4. 6522
	Ср																													6. 8541				
	Cpk	12. 3461									1. 4437								3. 1408 OK	4. 3869 OK	4. 400! OK	5. 0109 OK	4. 3103											9. 0322 OK
	Spec CPK判定			OK.	OK OK						0K 0																							OK
	V-T IN PIDE	ou.	郷定器具			dicroscope) G:E	ンゲージ()	in-Gauge																									
															(()]													
	搬定器具 K:網定網微鏡(Microscope) G:ピンゲージ(Pin-Gauge) M:マイクロメータ(Micrometer) P:マイクロブロッター(Micro Protter) N:ノギス(Vernier Caliper) T:投影機(Projector) Neasure S:三次元測定機(CNC Video MeasuringSystems) その他【 D:デジマイクロ(DigiMicro B: () C: () 】																																	

Inspection Form

1 8176 16 084

4, 816 16, 094

1 6086 24.6728

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檢查日: 2024年4月24日 DATE 24=Apr=24

メーカー名: ミツイ特密井

Suppliear : MEISUSEIMEISUGALTD

N13785-P52 材料コード Material Code No. 6(平面度) 12 13 14 15 - 5 . 7 8 9 10 П 2 CAV 2 i R ii I, ii R 测定器具 Measure M M S S S 7.700 3.10 0.000 0.00 基準値 DIMENSION 16.100 6.500 6.500 0.800 0.800 0.60 7.70 4.800 16.100 3.400 3.400 1.600 1.600 1.600 1.600 24,600 4.800 0.050 0.100 0.100 0.100 0.10 0.060 0.060 0.000 0.000 0.050 0.050 0.100 0.100 0.100 0.100 0.100 0.1000.1000.10 0.1000.100 0.100 0.200 公差 0.100 0.100 0.100 0.100 -0.100 0.000 Toleranci -0,100 -0.100 -0.100-0.100-0.100-0.060 -0.060-0.030-0.030-0.20-0.200-0.050-0.050-0.100-0.100 -0.100-0.100 -0.100 -0.100 -0.100 -0.20-0.100-0.105.700 7.900 3.100 7.700 3.100 3,100 0.025 0.025 6,500 0.800 0.800 6,200 5,700 7.900 7.700 ヤンター値 3.400 f 600 24.600 4.800 16,100 16,100 6,500 3,400 1,600 1,600 3.086 0.019 0.023 6 22 5 672 5. 756 7 867 7 893 3 082 7 68 7 711 3. 11-3. 113 1.599 1 599 1. 609 24 683 J 826 1 839 16.093 16, 110 6.491 6. 489 0.807 0.807 0.591 0.589 7 5.40 7. 536 6. 217 24030 3, 401 3.41 6. 229 5. 754 7. 869 7. 899 3 08 3.086 3. 11 3. 11: 0.019 0.022 5, 669 3, 401 3, 412 1, 599 1.608 24, 671 4, 825 4 827 16.098 16, 118 6. 489 6. 488 0.807 0.807 0.590 0.589 7.538 7, 536 6. 218 7.892 7.680 3. 12 3. 110 0.017 0.024 6. 489 0.808 0.808 0, 590 6. 229 5. 671 5, 753 7.86 3.08 3.084 1. 599 1.608 24, 684 4, 824 4.833 16.089 16, 105 6. 490 0.588 7.53 6. 217 3, 401 3. 413 1.599 1.610 5. 754 7, 709 3. 116 3, 116 0.022 0.024 6. 228 5.670 7.862 7.891 3.079 3 084 7. 681 1, 599 1.609 24 656 4 825 4 820 16.089 16. 108 6. 491 6. 489 0.807 0.807 7.53 3. 401 3.412 1.598 1 609 5, 753 7 866 7 895 3 08 3 085 7.680 3. 117 3, 112 0.023 0.025 6. 217 6. 228 5 669 3 40 1, 599 1. 609 24, 666 4, 823 4.835 16.093 16, 114 6. 493 6. 491 0.806 0.806 0.59 0 589 7 54 7 5.1 5 3.412 1.598 1.610 6, 218 6, 232 5, 667 5, 750 7 866 7 892 3 092 3 097 3. 128 3, 119 0.016 0.028 6. 482 0.803 0.803 0.586 0.586 7 565 7, 556 240304 3. 400 3. 414 1. 599 1, 591 1.611 1.61 4.829 4. 828 16.083 16. 106 6. 486 6 3. 092 7. 688 3. 126 3 119 0.021 0.028 6 183 6 488 0.803 0.804 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