

## 檢 查 成 績 書

検査日： 2023年11月30日




DATE : 30-Nov-23

M/P/N Product Code No.: NT3621-151

メーカー名: ミツイ精密 株

Supplier : MITSUBISHI MITSU CO., LTD.

材料コード Material Code No.:

		*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
元の測定結果		1	2 L	R	3	5	7 L	R	8	9	10	11	12	13	14	15	16	17	18	19	20						
測定器具 Measure		S	S	S	S	S	S	S	S	S	S	M	M	S	S	S	S	S	S	S	S	S	S	S			
基準値 DIMENSION		3.400	1.600	1.600	6.300	9.600	6.500	6.500	21.500	24.600	3.600	0.800	0.600	7.500	6.200	5.700	7.900	3.100	7.700	3.100	10.300	0.000	0.000	0.000			
公差 Tolerance	+	0.100	0.100	0.100	0.100	0.100	0.100	0.100	0.100	0.200	0.100	0.060	0.000	0.200	0.050	0.100	0.100	0.100	0.100	0.200	0.200	0.050	0.050	0.050			
	—	-0.100	-0.100	-0.100	-0.100	-0.100	-0.100	-0.100	-0.100	-0.200	-0.100	-0.060	-0.030	-0.200	-0.050	-0.100	-0.100	-0.100	-0.100	-0.100	-0.200	0.000	0.000	0.000			
センター値		3.400	1.600	1.600	6.300	9.600	6.500	6.500	21.500	24.600	3.600	0.800	0.585	7.500	6.200	5.700	7.900	3.100	7.700	3.100	10.300	0.025	0.025	0.025			
1	230705	3.396	1.595	1.598	6.310	9.611	6.499	6.510	21.494	24.596	3.660	0.803	0.577	7.551	6.213	5.654	7.938	3.089	7.700	3.119	10.303	0.018	0.009	0.007			
2		3.398	1.6012	1.6033	6.3079	9.572	6.4978	6.5172	21.4909	24.5785	3.6549	0.807	0.581	7.4874	6.2104	5.6611	7.9149	3.0697	7.698	3.0944	10.3001	0.0175	0.0138	0.011			
3		3.3954	1.5988	1.601	6.3068	9.5695	6.5044	6.5225	21.5135	24.5902	3.6501	0.808	0.582	7.488	6.2113	5.6672	7.9281	3.077	7.6948	3.0902	10.2978	0.0191	0.0077	0.0078			
4		3.398	1.5975	1.6027	6.3081	9.6167	6.5011	6.5191	21.5029	24.5826	3.6502	0.807	0.581	7.4882	6.2116	5.666	7.9164	3.0697	7.6959	3.0952	10.3035	0.0171	0.0221	0.0179			
5		3.3967	1.5978	1.5994	6.3078	9.5895	6.504	6.5215	21.5041	24.5877	3.6567	0.808	0.583	7.4874	6.2101	5.6637	7.9329	3.0747	7.6932	3.0893	10.2975	0.0174	0.016	0.0121			
6	230711	3.3962	1.5981	1.6015	6.3087	9.6096	6.4982	6.5182	21.4954	24.5832	3.6508	0.807	0.582	7.4877	6.2113	5.6655	7.9219	3.0726	7.6969	3.0949	10.3004	0.0195	0.0129	0.02			
7		3.3965	1.5991	1.6007	6.3085	9.5753	6.4961	6.5174	21.4668	24.6166	3.6718	0.808	0.58	7.5233	6.2113	5.6599	7.921	3.0734	7.6973	3.0935	10.3003	0.0166	0.0155	0.0136			
8		3.3967	1.5995	1.5997	6.3086	9.5712	6.4976	6.5177	21.4592	24.6033	3.6715	0.809	0.579	7.5311	6.2105	5.6613	7.9228	3.0736	7.6954	3.0928	10.2968	0.0183	0.0145	0.0124			
9		3.3954	1.5972	1.5985	6.3095	9.587	6.4958	6.5181	21.458	24.602	3.6713	0.808	0.579	7.5207	6.2105	5.6605	7.9311	3.0748	7.6955	3.0938	10.2993	0.0158	0.0176	0.014			
10		3.3964	1.5997	1.6001	6.3084	9.5836	6.4998	6.5177	21.4576	24.6182	3.6716	0.808	0.579	7.5238	6.2119	5.6661	7.9212	3.0748	7.6981	3.0952	10.3001	0.015	0.0111	0.0097			
11	230712	3.3967	1.599	1.6011	6.3077	9.5827	6.4976	6.5189	21.4596	24.6028	3.6747	0.808	0.578	7.519	6.2108	5.6628	7.9255	3.0758	7.6959	3.0929	10.2975	0.0185	0.011	0.013			
12		3.3976	1.598	1.6006	6.3089	9.5806	6.4947	6.5157	21.4668	24.6017	3.667	0.805	0.578	7.4844	6.2119	5.6589	7.9232	3.0701	7.6982	3.0939	10.3011	0.0179	0.0169	0.0117			
13		3.3973	1.5984	1.5996	6.3088	9.5777	6.4935	6.516	21.4742	24.6014	3.6601	0.804	0.578	7.486	6.2127	5.6607	7.9273	3.0699	7.6964	3.0946	10.2998	0.0187	0.0136	0.0078			
14		3.3975	1.5983	1.6017	6.3078	9.569	6.4959	6.5155	21.4745	24.6166	3.6647	0.805	0.578	7.4853	6.2117	5.658	7.9203	3.0689	7.6978	3.0909	10.2997	0.0182	0.0132	0.0088			
15		3.3973	1.5981	1.5996	6.3085	9.5859	6.4994	6.5162	21.4574	24.5956	3.6713	0.805	0.578	7.4844	6.2121	5.6602	7.9208	3.0689	7.6976	3.0944	10.3008	0.019	0.0121	0.0118			
16	230912	3.3954	1.5969	1.599	6.3081	9.5866	6.5005	6.5164	21.4573	24.6015	3.6712	0.805	0.579	7.4867	6.212	5.66	7.9199	3.0683	7.6995	3.0967	10.3008	0.0212	0.009	0.0137			
17		3.3955	1.5986	1.5995	6.3092	9.6059	6.4974	6.5104	21.469	24.5948	3.6675	0.801	0.576	7.5166	6.2095	5.6611	7.9296	3.0845	7.6972	3.0995	10.3038	0.0185	0.0139	0.0148			
18		3.3956	1.5976	1.5991	6.3097	9.6052	6.4989	6.5142	21.4592	24.5901	3.6606	0.802	0.577	7.5203	6.2112	5.6615	7.9349	3.0699	7.6976	3.0976	10.3047	0.019	0.0192	0.0136			
19		3.3956	1.5973	1.6001	6.3088	9.5903	6.4976	6.5127	21.4565	24.5878	3.679	0.801	0.577	7.5185	6.2119	5.6576	7.9356	3.0751	7.6967	3.0996	10.3011	0.0185	0.0137	0.0135			
20		3.3958	1.5975	1.5996	6.309	9.6054	6.4984	6.5122	21.4567	24.5944	3.6645	0.801	0.577	7.5051	6.2103	5.6589	7.9345	3.077	7.695	3.0999	10.3028	0.019	0.0149	0.0167			
21	230913	3.3957	1.5974	1.5995	6.309	9.592	6.4985	6.5154	21.4591	24.5923	3.6735	0.801	0.577	7.5203	6.2115	5.6625	7.9357	3.0793	7.6958	3.1035	10.3027	0.0179	0.0146	0.0109			
22		3.3968	1.5989	1.6008	6.3087	9.5872	6.4988	6.5143	21.4626	24.6135	3.675	0.808	0.581	7.5164	6.2117	5.6669	7.9274	3.0732	7.6953	3.1053	10.3012	0.0184	0.0166	0.0152			
23		3.3964	1.5989	1.6004	6.3085	9.5805	6.4984	6.516	21.4734	24.6005	3.6733	0.807	0.582	7.5091	6.2124	5.6696	7.9278	3.0752	7.6958	3.1053	10.2973	0.0201	0.0121	0.012			
24		3.3961	1.5978	1.5991	6.3078	9.5748	6.4976	6.5139	21.4591	24.5896	3.6779	0.808	0.581	7.5128	6.2132	5.6676	7.9259	3.0792	7.6958	3.1016	10.2991	0.0216	0.0126	0.011			
25		3.3967	1.5983	1.6008	6.308	9.5748	6.4946	6.5087	21.4555	24.6197	3.6709	0.807	0.582	7.5375	6.2115	5.6697	7.928	3.0884	7.6961	3.1015	10.2977	0.0215	0.0182	0.0109			
26	230914	3.3971	1.5956	1.6002	6.3085	9.585	6.4995	6.5128	21.4563	24.6022	3.6737	0.808	0.582	7.5049	6.2117	5.6691	7.927	3.0695	7.6977	3.1054	10.2997	0.0208	0.014	0.0165			
27		3.3963	1.5991	1.601	6.3075	9.5901	6.4987	6.515	21.4556	24.605	3.6726	0.806	0.58	7.5184	6.2103	5.6398	7.922	3.0791	7.6981	3.0995	10.2981	0.0187	0.017	0.0105			
28		3.3964	1.5989	1.6006	6.3072	9.5949	6.4988	6.5143	21.4537	24.6017	3.6751	0.806	0.582	7.5144	6.2109	5.6575	7.9222	3.0713	7.6998	3.1015	10.2996	0.0174	0.0134	0.0155			
29		3.3968	1.5987	1.6001	6.3086	9.6039	6.502	6.5208	21.4577	24.6091	3.6733	0.807	0.582	7.5388	6.2105	5.6642	7.9205	3.0776	7.698	3.1011	10.2985	0.0198	0.0165	0.0148			
30		3.3962	1.5981	1.6003	6.3072	9.5747	6.5012	6.5195	21.4579	24.6109	3.6784	0.806	0.582	7.5292	6.2104	5.6638	7.9234	3.0714	7.699	3.1025	10.302	0.015	0.0343	0.0319			
31	230915	3.3971	1.5986	1.5999	6.3082	9.5828	6.499	6.5145	21.4536	24.6041	3.67	0.806	0.581	7.5331	6.2105	5.661	7.9227	3.0885	7.6973	3.1054	10.2991	0.0181	0.0114	0.0093			
32		3.3963	1.5974	1.6007	6.3073	9.5914	6.505	6.5179	21.4566	24.6074	3.6717	0.806	0.582	7.497	6.2102	5.6572	7.9211	3.0674	7.6974	3.0959	10.3012	0.0195	0.0176	0.014			
33		3.3966	1.5975	1.6007	6.3081	9.5882	6.5049	6.5187	21.4512	24.6182	3.6766	0.805	0.579	7.4973	6.2102	5.6555	7.9233	3.0694	7.6937	3.096	10.2962	0.0189	0.0124	0.0131			
34		3.3957	1.5966	1.5997	6.3066	9.5774	6.5027	6.5184	21.4862	24.6179	3.6709	0.806	0.579	7.5107	6.2093	5.6573	7.9204	3.0789	7.6976	3.1015	10.2957	0.0187	0.0135	0.0093			
35		3.3968	1.5983	1.5993	6.3076	9.5698	6.5046	6.5208	21.4811	24.6094	3.6727	0.806	0.58	7.5282	6.2105	5.6566	7.9185	3.0753	7.7	3.0975	10.3008	0.0191	0.0174	0.0158			
36	231005	3.3966	1.598	1.5988	6.3083	9.5779	6.5034	6.5202	21.4976	24.5995	3.6634	0.806	0.58	7.5146	6.21	5.6598	7.9268	3.0755	7.6958	3.1034	10.2998	0.0183	0.015	0.0146			

測定器具 Measure S: 三次元測定機 (CNC Video Measuring Systems) その他 D: デジマイクロ (DigiMicro) B: ( ) C: ( ) T: 投影機 (Projector)