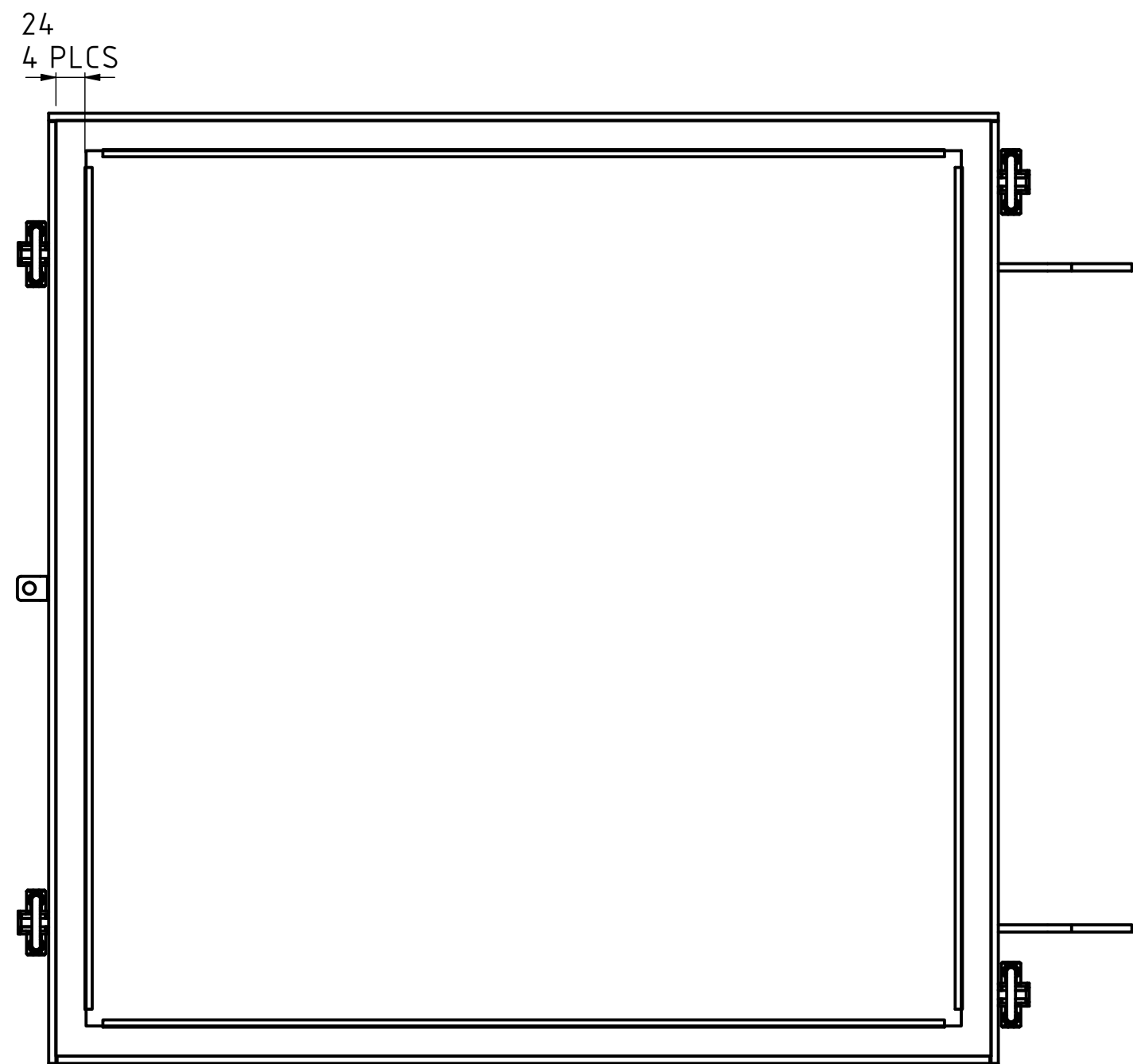
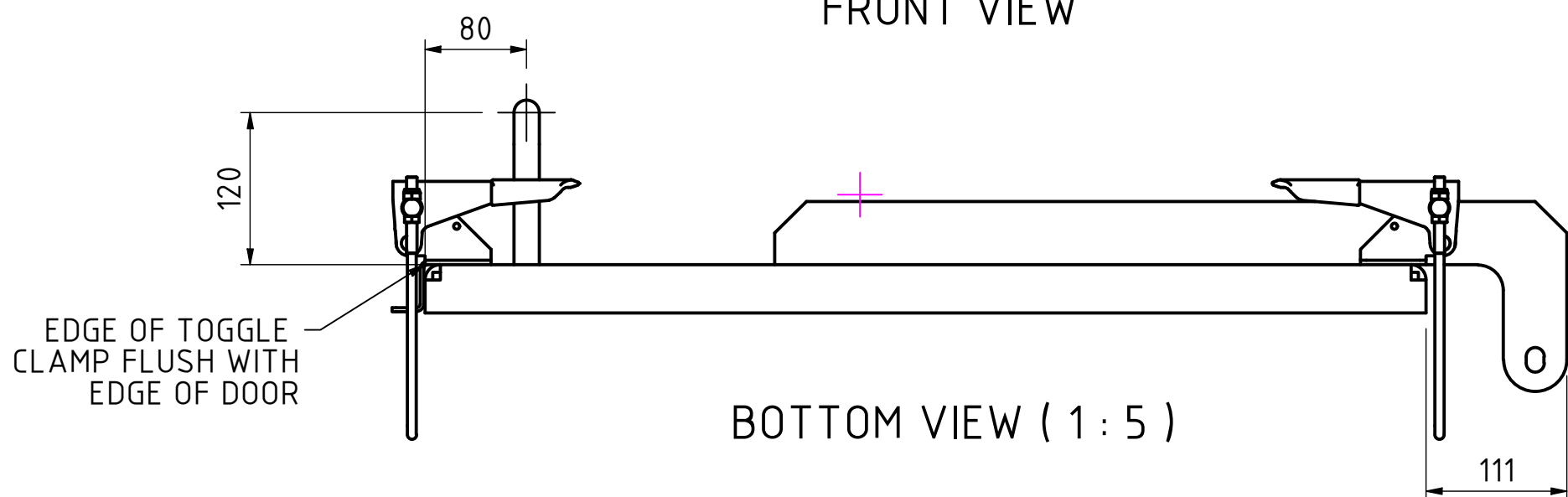
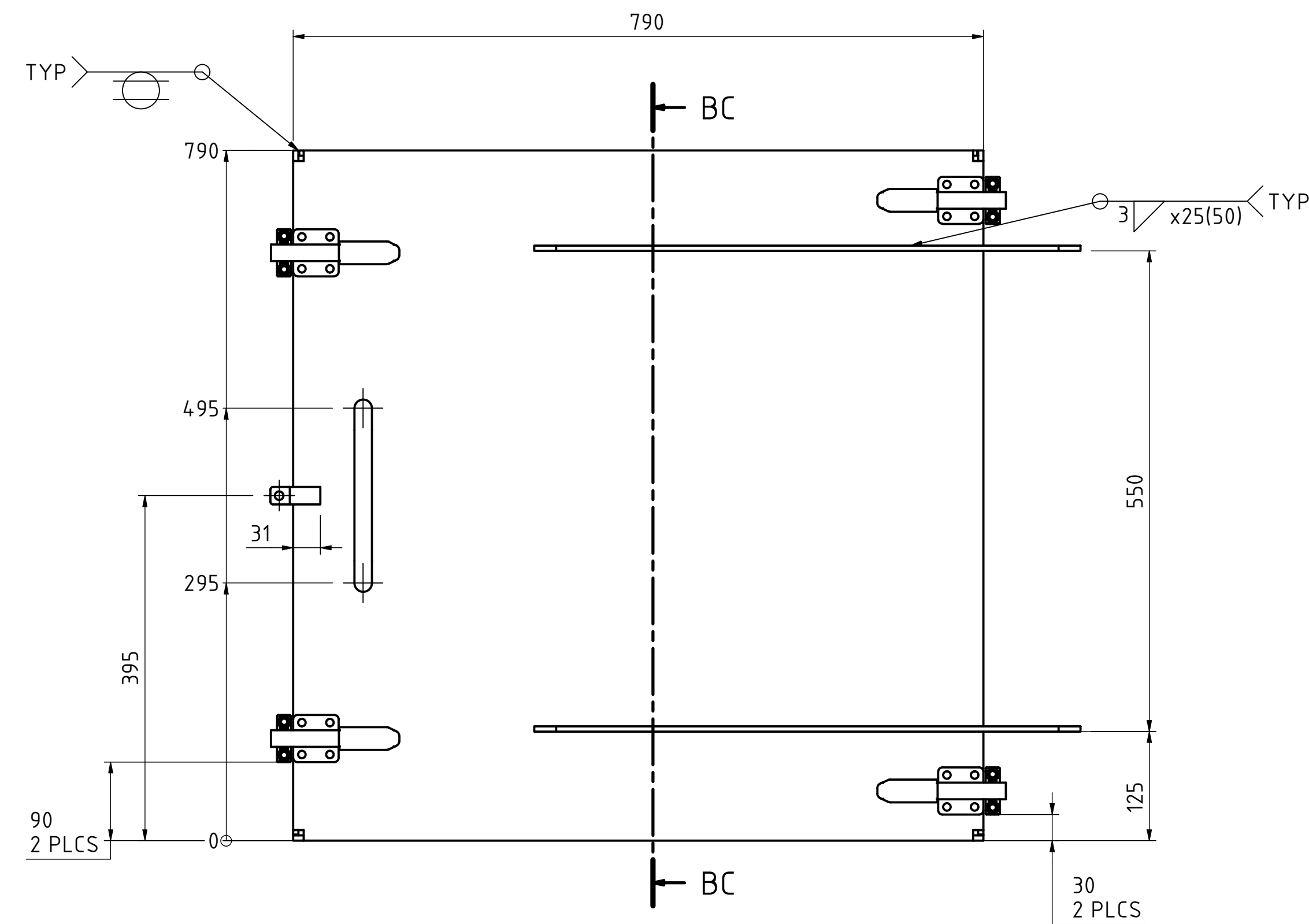


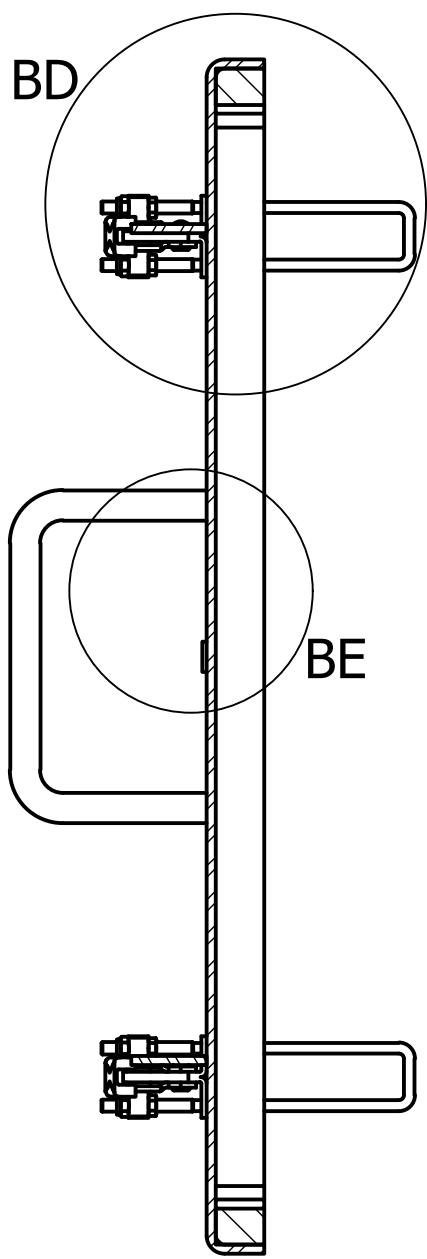
ADBRI BIRKENHEAD 1000T RMS SILO

SILO ROOF HATCH COVER

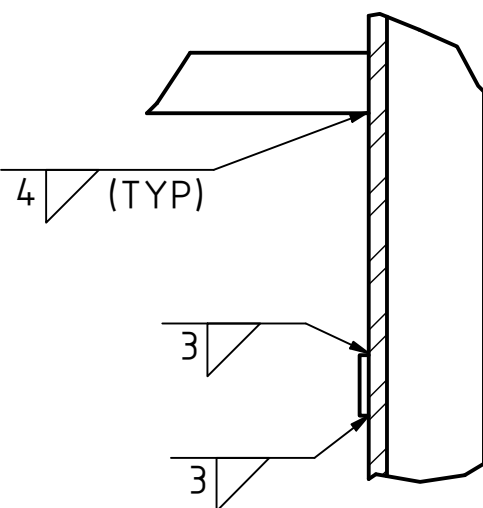
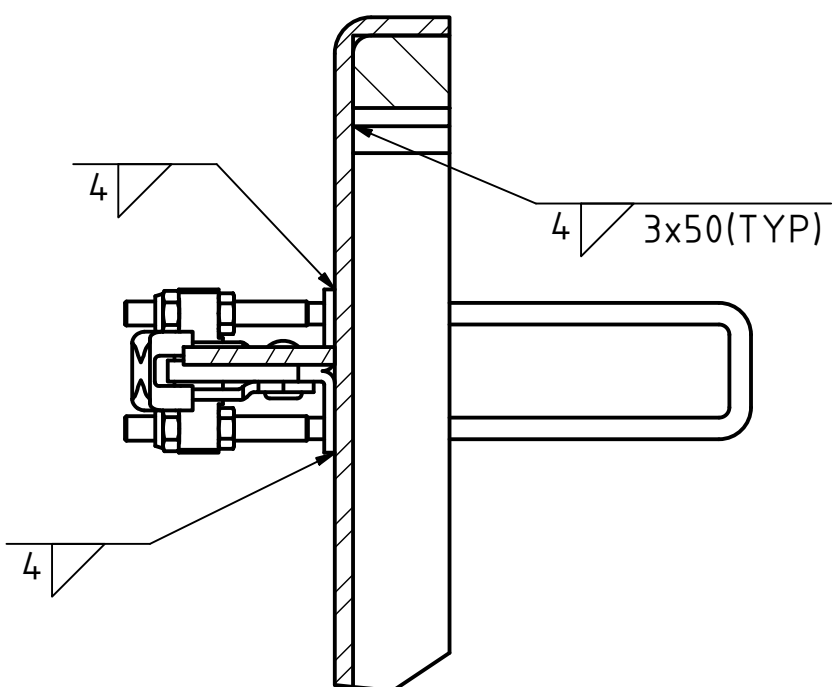


NOTES :

1. REFER TO 236-020-SAS-001 FOR ASSEMBLY DETAILS, 236-020-GEN-001 FOR GENERAL NOTES & 236-020-RPT-001
2. WELD LINES TO BE OFFSET AS PER STANDARDS
3. SURFACE TREATMENT AS PER GENERAL NOTES DWG 236-020-GEN-001
4. IF IN DOUBT, ASK

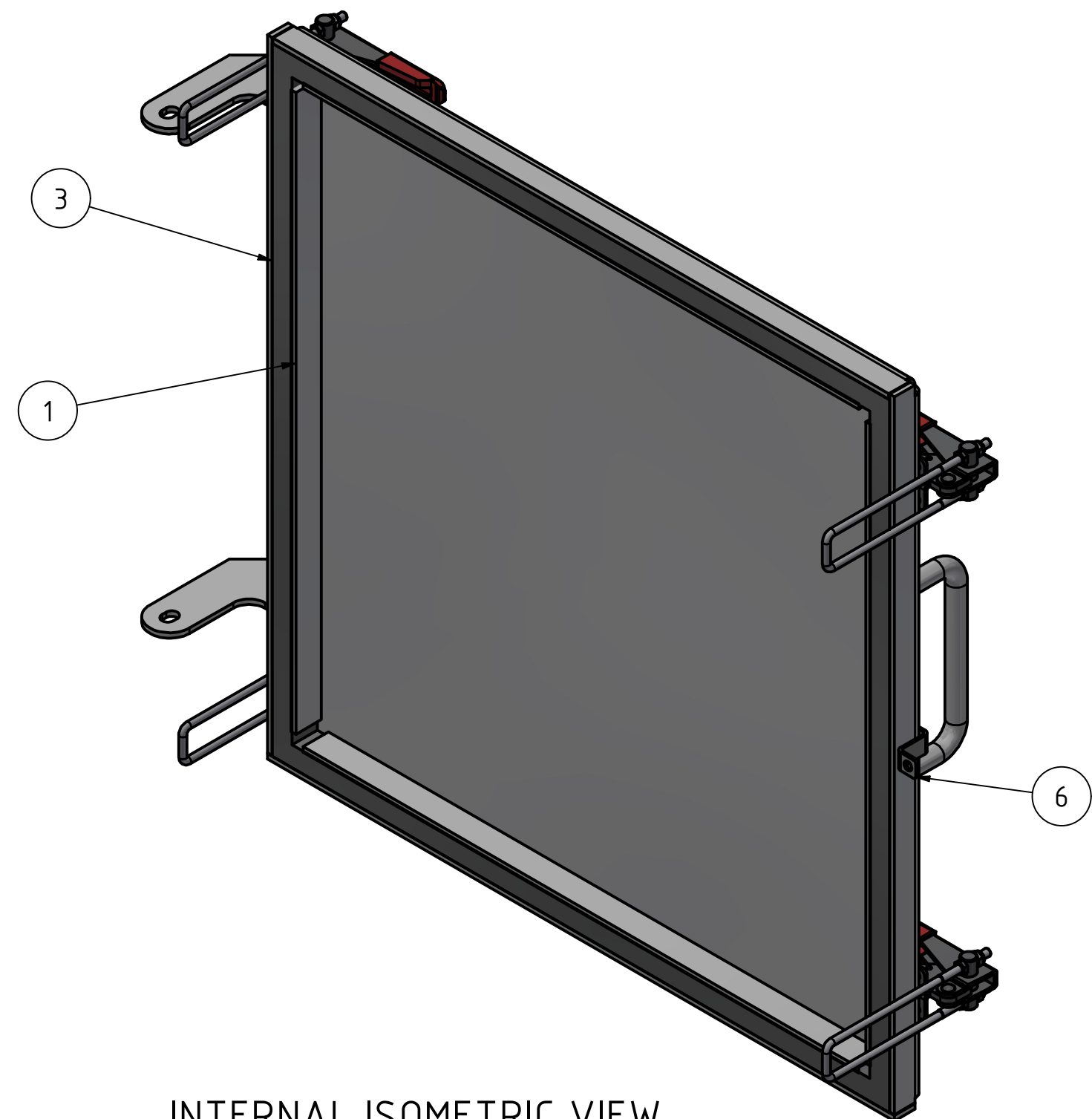
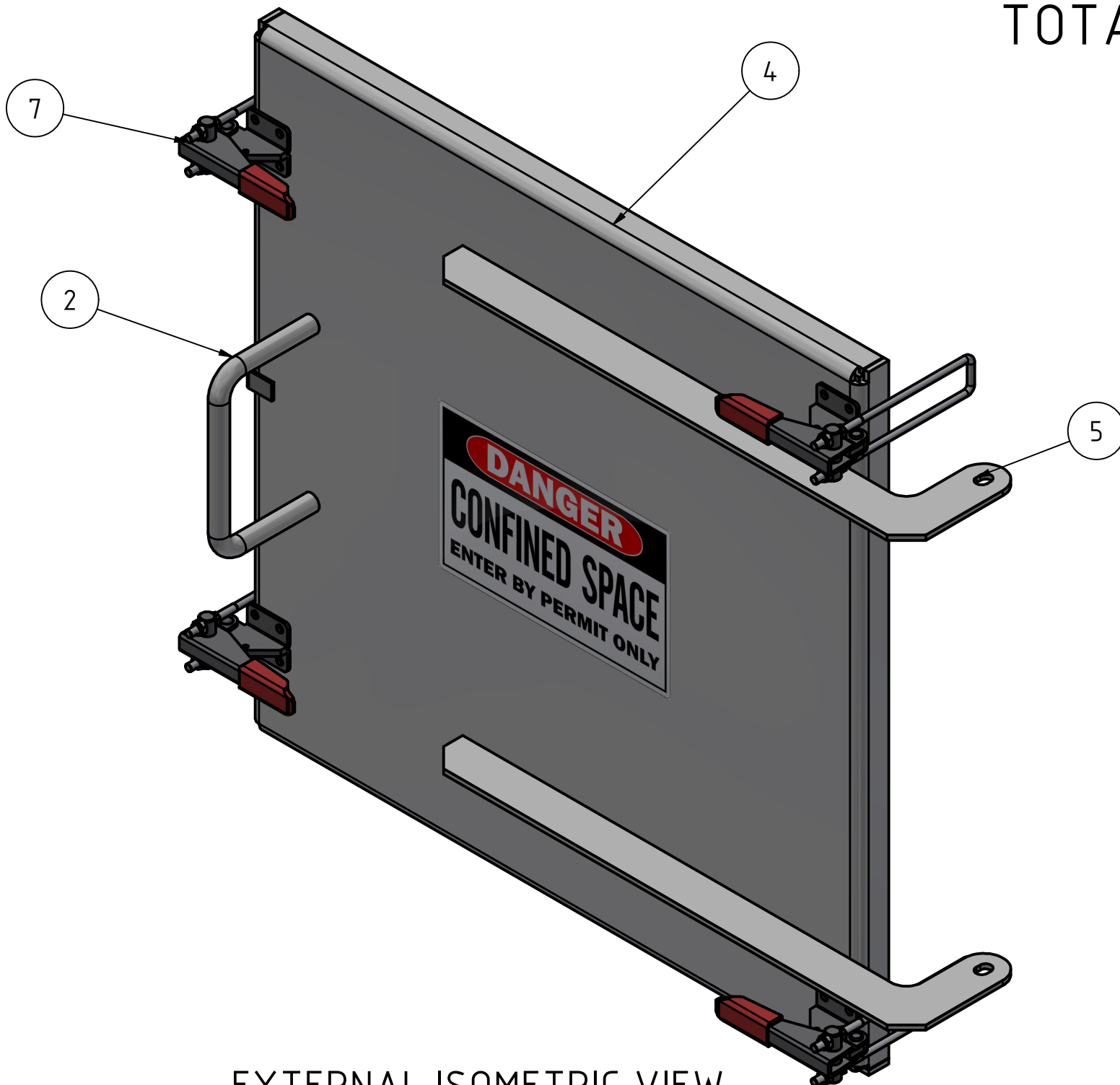


BC-BC (1 : 5)



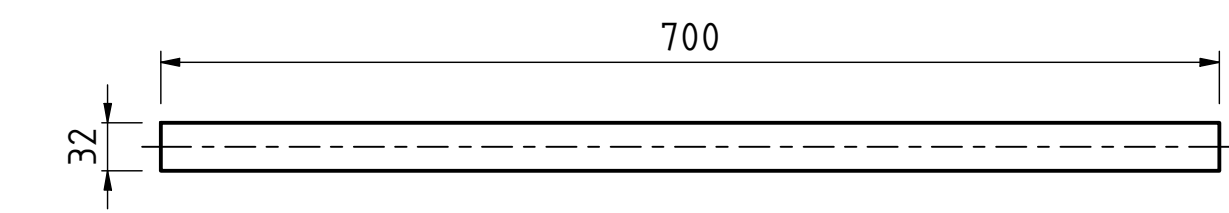
BOM - GENERAL ASSEMBLY					
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	MASS
1	4	236-020-PRT-114	AS 3679 32 x 6 - 705	Steel Mild GR250	1.1 kg
2	1	236-020-PRT-115	HATCH HANDLE - 20 RB	Steel Mild GR250	1.0 kg
3	1	236-020-PRT-116	EPDM SPONGE SEAL 32 x 25	EPDM RUBBER	2.2 kg
4	1	236-020-PRT-117	HATCH COVER	Steel Mild GR250	33.5 kg
5	2	236-020-PRT-118	HATCH HINGE - 6 THK	Steel Mild GR250	1.7 kg
6	1	236-020-PRT-215	20.0 mm x 89.6 mm x 3.0 mm	Steel Mild GR250	0.0 kg
7	4	GN 851.1-700-T3 WITH LONG U-BOLT GN 951.1-M8-38-207-ST	TOGGLE CLAMP		0.1 kg

TOTAL MASS = 45 kg

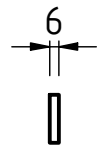


ADBRI BIRKENHEAD 1000T RMS SILO

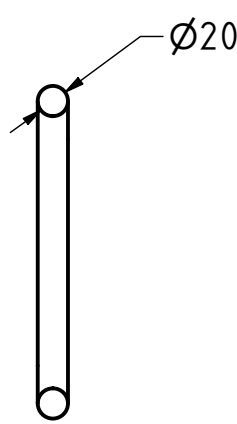
SILO ROOF HATCH COVER



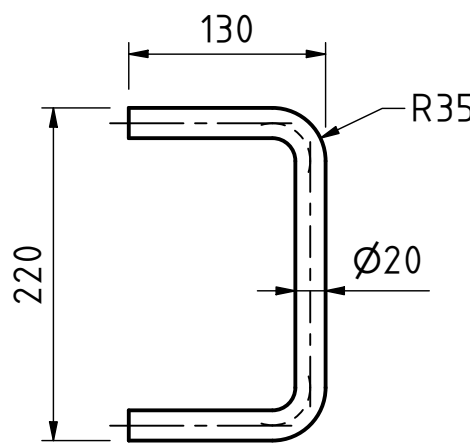
FRONT VIEW
ITEM: 236-020-PRT-114
(1 : 5)



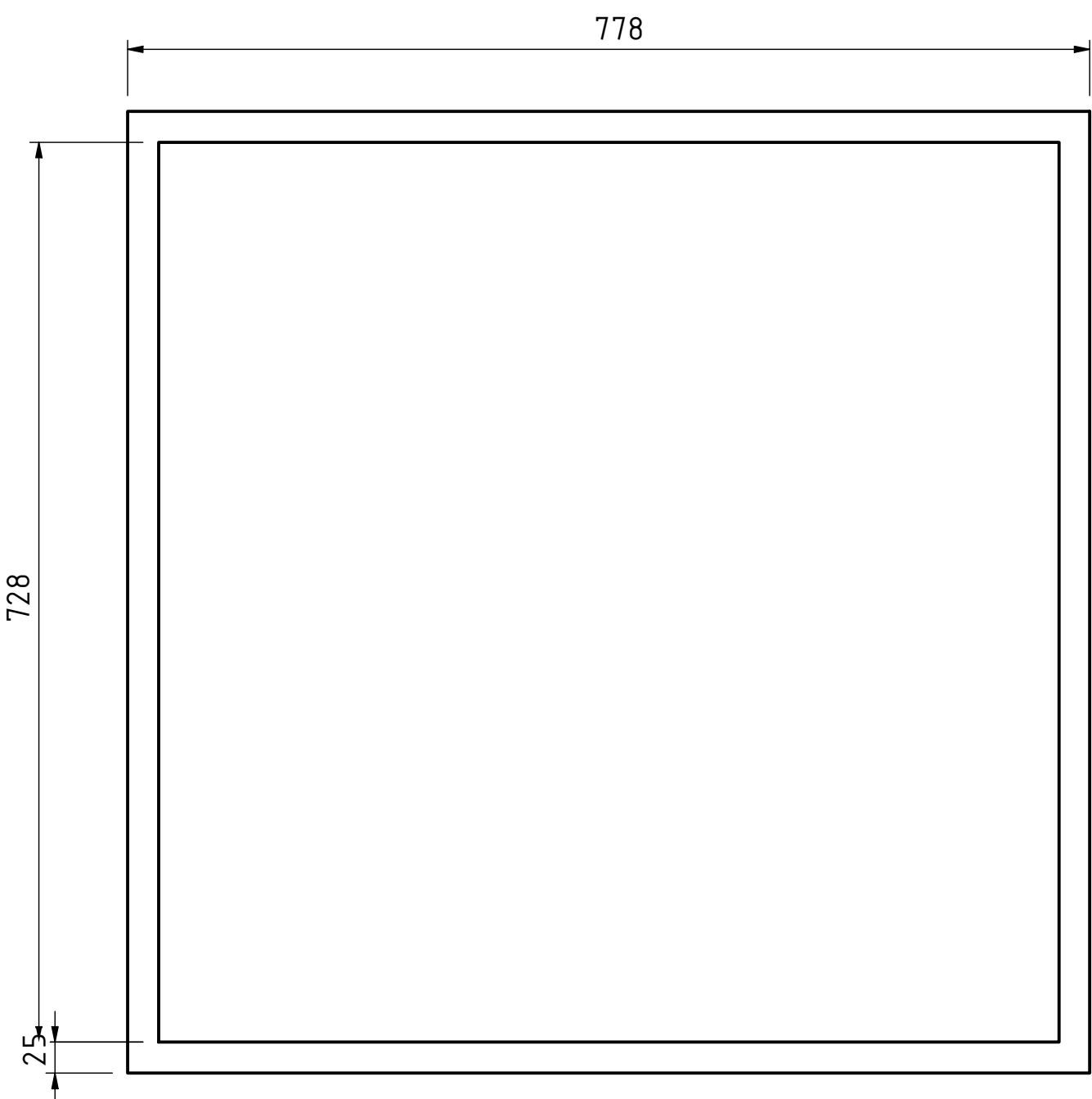
SIDE VIEW
(1 : 5)



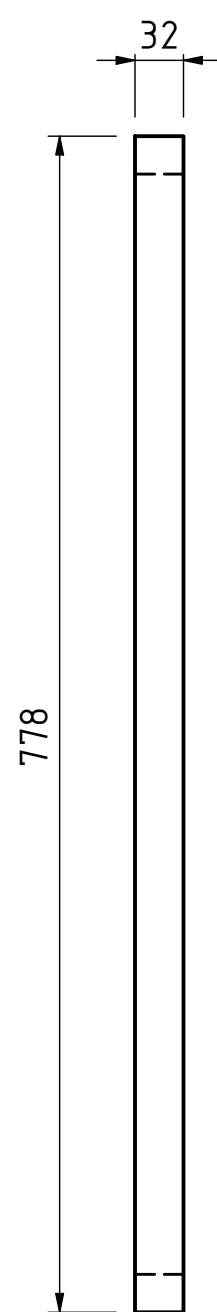
FRONT VIEW (1 : 5)



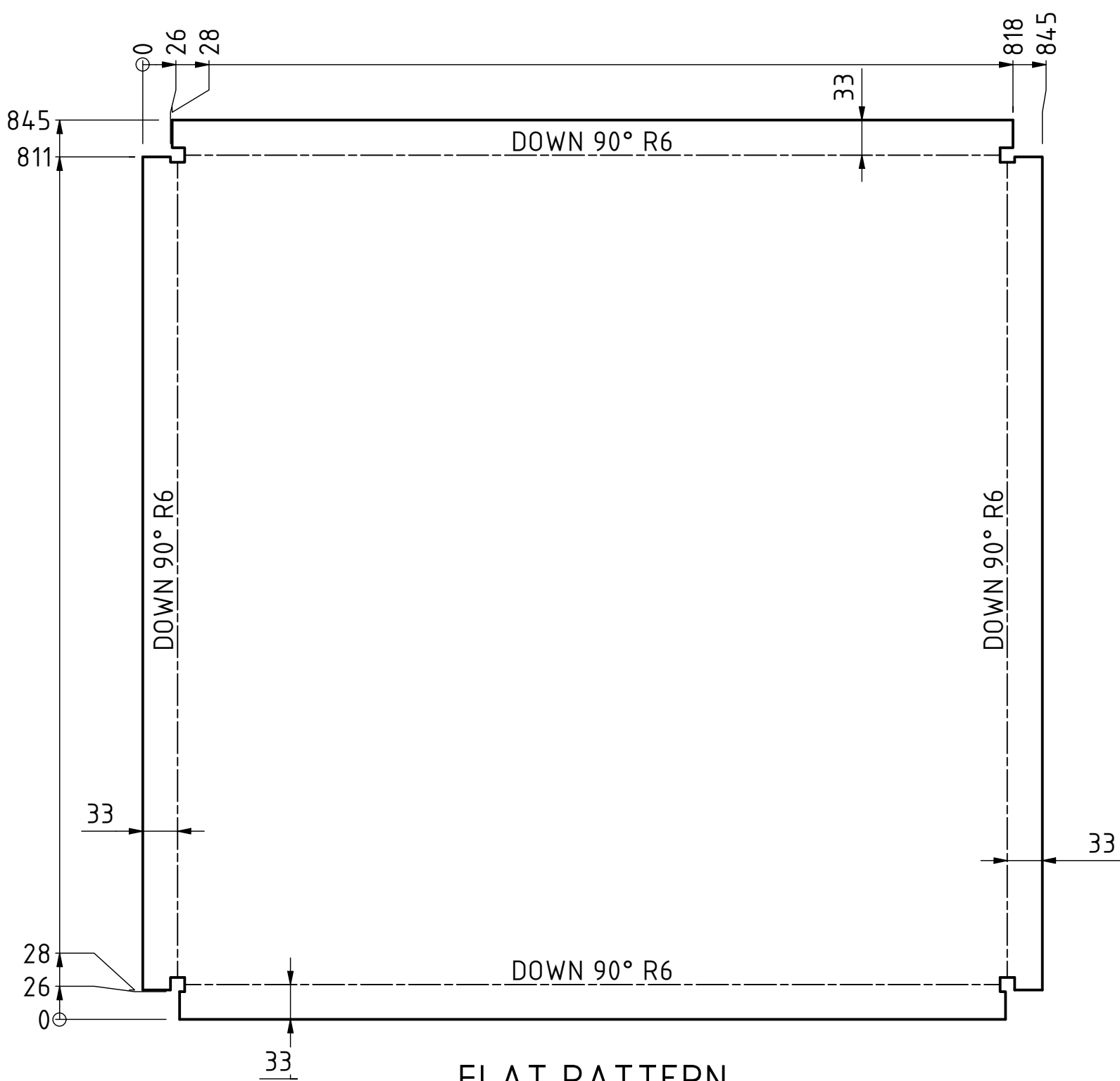
SIDE VIEW
ITEM: 236-020-PRT-115
(1 : 5)



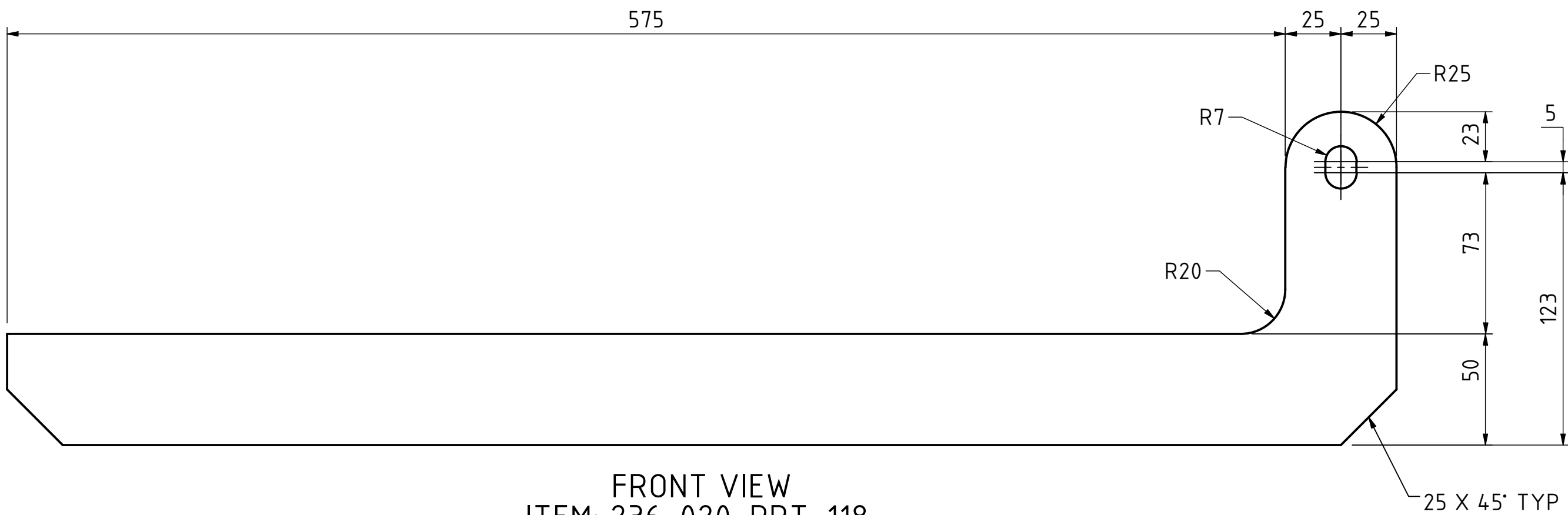
FRONT VIEW
ITEM: 236-020-PRT-116
(1 : 5)



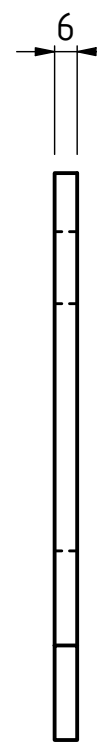
SIDE VIEW
(1 : 5)



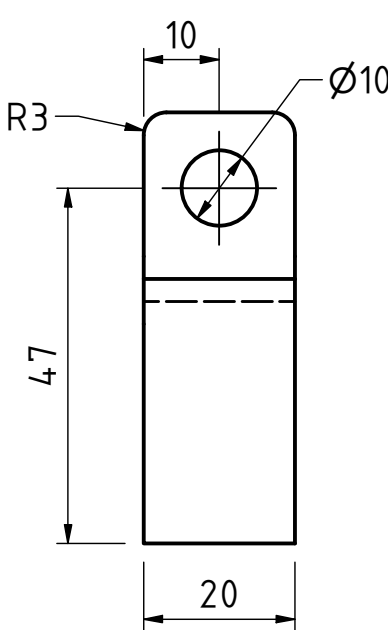
FLAT PATTERN
ITEM: 236-020-PRT-117
(1 : 5)



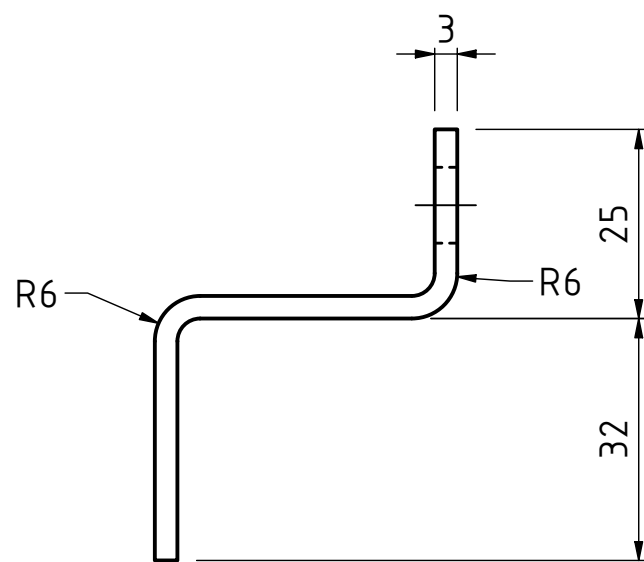
FRONT VIEW
ITEM: 236-020-PRT-118
(1 : 2)



SIDE VIEW
(1 : 2)



FRONT VIEW
ITEM: 236-020-PRT-215
(1 : 1)



SIDE VIEW
(1 : 1)

NOTES :

1. REFER TO 236-020-SAS-001 FOR ASSEMBLY DETAILS, 236-020-GEN-001 FOR GENERAL NOTES & 236-020-RPT-001
2. WELD LINES TO BE OFFSET AS PER STANDARDS
3. WELD DETAIL TO BE FINALISED DURING DETAIL DESIGN
4. SURFACE TREATMENT AS PER GENERAL NOTES DWG 236-020-GEN-001
5. IF IN DOUBT, ASK

REV	DATE	REVISION HISTORY	DRN	CHK	ENG	PM
B	24/02/2023	ISSUED FOR CLIENT REVIEW	DP	HV	DH	HV
A	18/01/2023	80% ISSUE	AZ	MS	DH	HV



Genius Consulting Pty Ltd, ABN 91 615 110 033
101 Henley Beach Rd, Ph: +61 8 7221 9970
Mile End, SA, 5031, www.ingenia.com.au

Status :

ISSUED FOR REVIEW

Drawn : AZ

Date : 25/07/2022

A3 Scale = 1.5 x

A1 Sheet Scale = 1:5

Description :

1000T RMS SILO

SILO ROOF HATCH COVER

PARTS DETAILS

Client Code	Job Number	Type	Drawing	Sheet	Revision
236	020	WAS	157	02	B