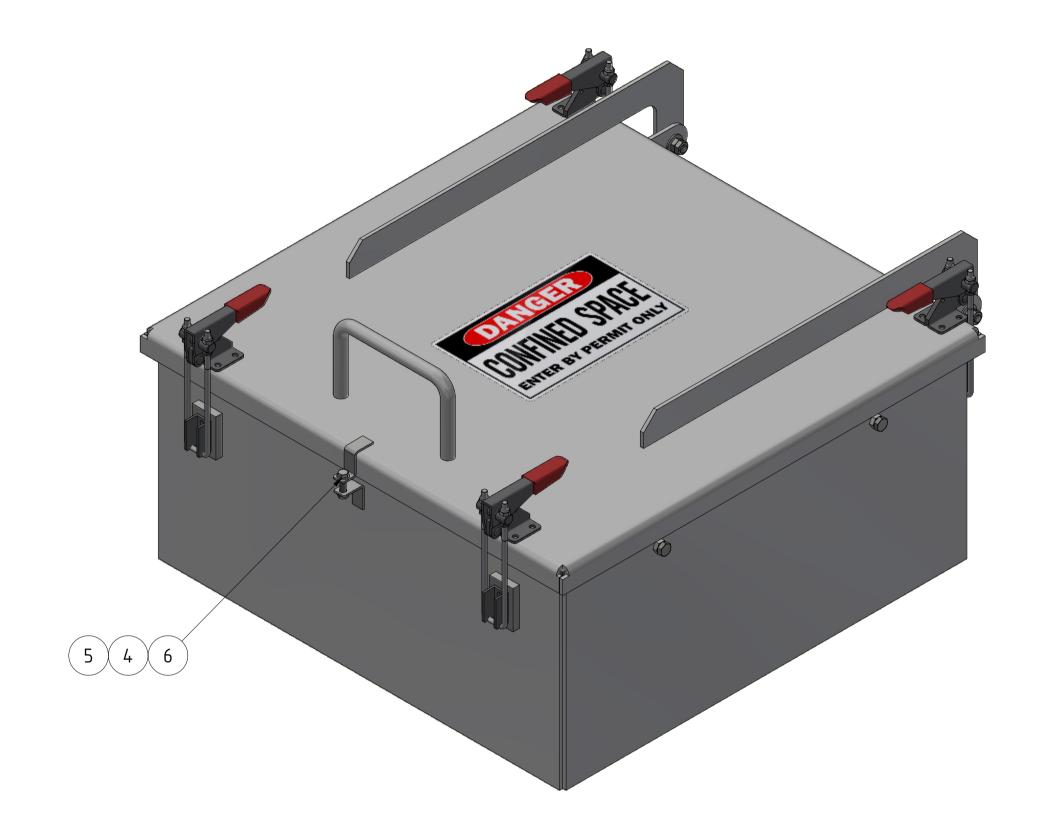
ADBRI BIRKENHEAD 1000T RMS SILO

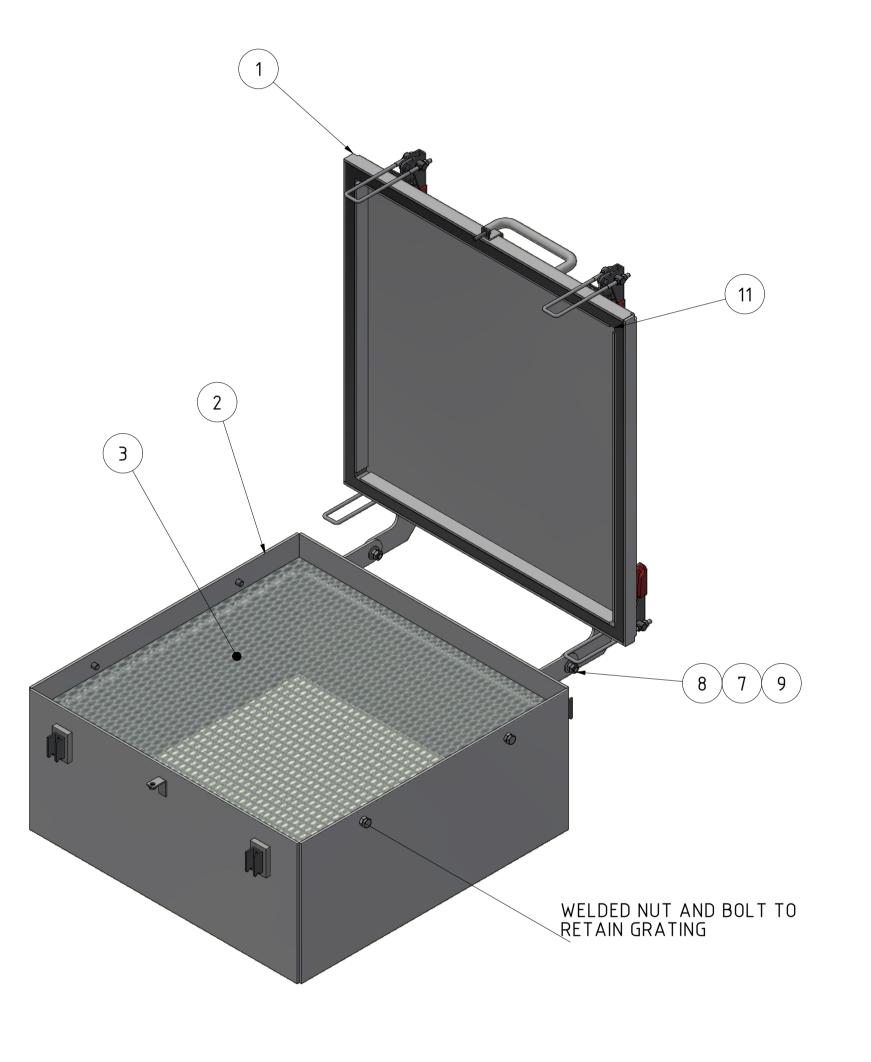
SILO ROOF HATCH



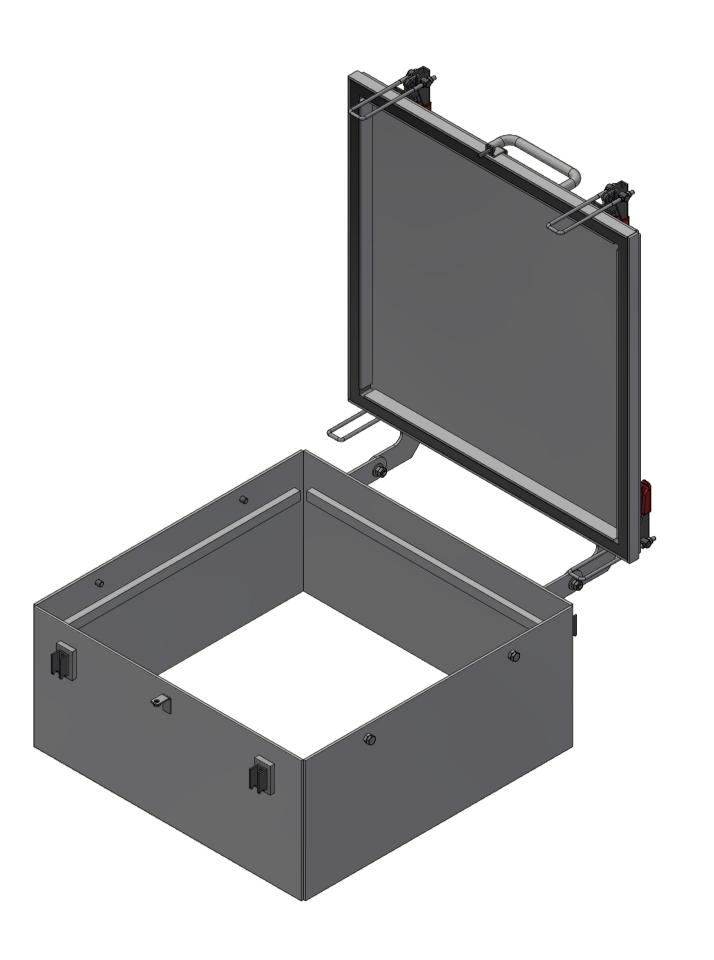
ISOMETRIC VIEW HATCH CLOSED

		ВОМ	– GENERAL ASSEMBLY			
ITEM	QTY	PART NUMBER	DESCRIPTION	DETAILED DRAWING		
1	1	236-020-WAS-157	HATCH DOOR ASSEMBLY	236-020-WAS-157		
2	1	236-020-WAS-158	HATCH BASE ASSEMBLY	236-020-WAS-158		
3	1	236-020-PRT-122	WEBFORGE GRATING D253	236-020-PRT-122		
4	2	AS 1237 - 8 mm	WASHER FLAT M8			
5	1	AS 1112 - M8	HEX NUT M8			
6	1	AS 1110 - M8 x 35	HATCH LOCK BOLT M8			
7	4	AS 1237 - 12 mm	WASHER FLAT M12			
8	2	AS 1110 - M12 x 35	HINGE BOLT M12			
9	4	AS 1112 - M12	HEX NUT M12			
10	4	AS 1110 - M12 x 25	M12 BOLT, GRATING RETAINER			
11	1	236-020-PRT-116	EPDM SPONGE SEAL 32 x 25	SITE FIT		

TOTAL MASS = 211 kg



EXTERNAL ISOMETRIC HATCH OPEN (1:7.5)

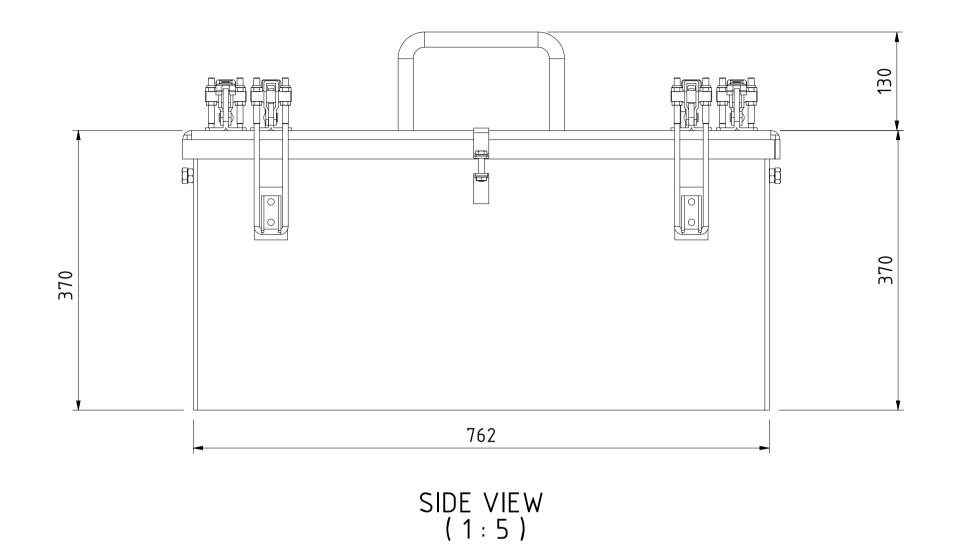


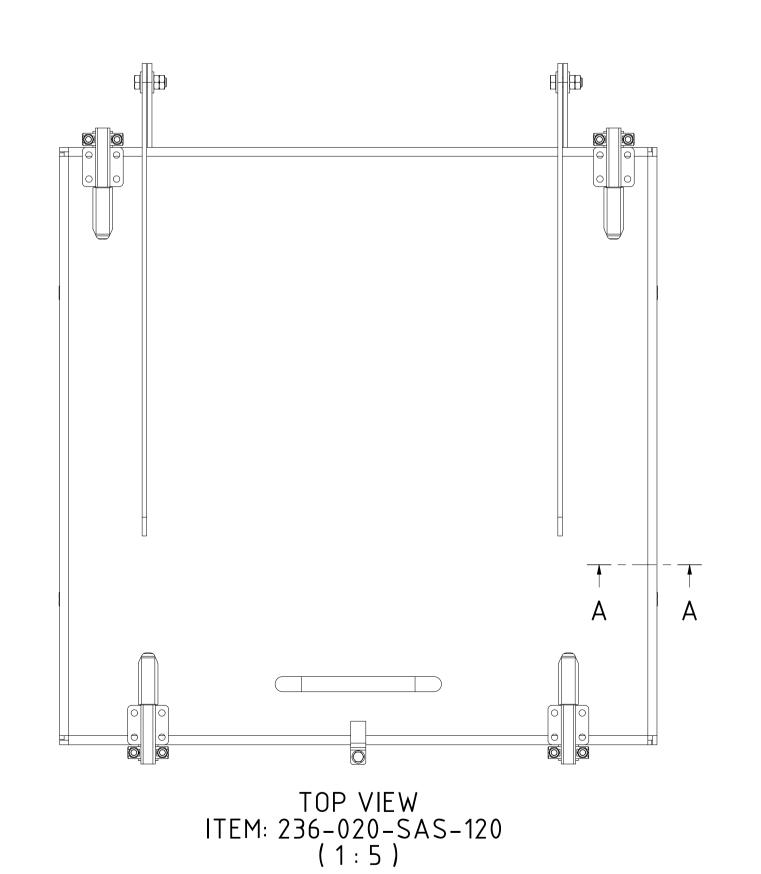
ISOMETRIC VIEW HATCH OPEN W GRATING REMOVED (1:7.5)

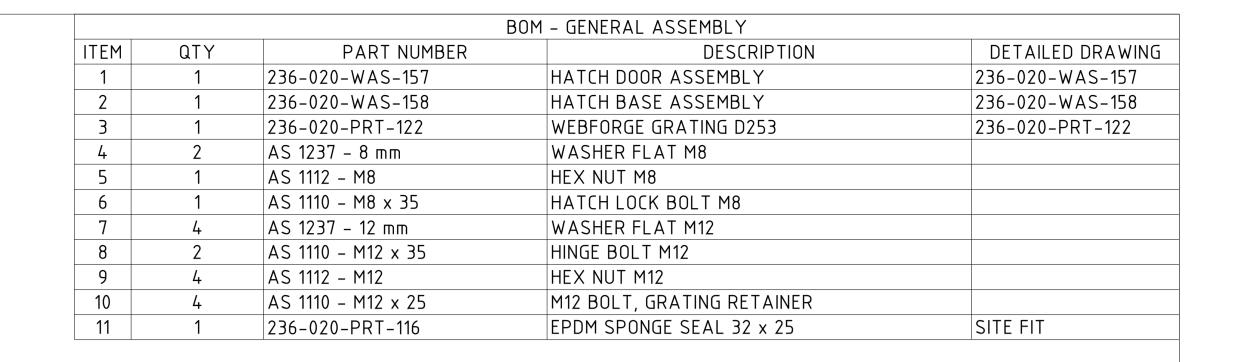
NOTES:

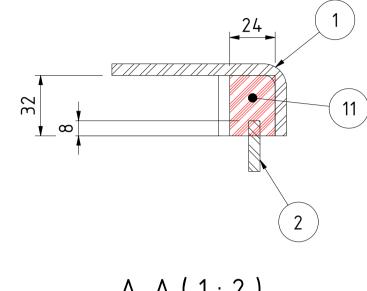
NOTES:				A1 DO NOT SCA			Status : ISSUED FOR CONSTRUCTION Drawn : AZ Date : 18/01/2023 A3 Scale = 1.5 x A1 Sheet Scale = 1:5
1. REFER TO 236-020-SAS-001 FOR ASSEMBLY DETAILS, 236-020-GEN-001 FOR GENERAL NOTES & 236-020-RPT-001 2. WELD LINES TO BE OFFSET AS PER STANDARDS 3. SURFACE TREATMENT AS PER GENERAL NOTES DWG 236-020-GEN-001		1000ED FOR CONCINCOTION	DP HV DH HV	ALL DIMENSIONS IN MILLI DRAWING PRACTICE TO / IF IN DOUBT AS	Customer: MCMAHON SERVICES/ABC	Genius Consulting Pty Ltd, ABN 91 615 110 033 101 Henley Beach Rd, Ph: +61 8 7221 9970	Description: 1000T RMS SILO SILO ROOF HATCH GENERAL ASSEMBLY
4. IF IN DOUBT, ASK				Tolerances U.N.O.			Client Code Job Number Type Drawing Sheet Revision
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ADBRI BIRKENHEAD 1000T RMS SILO SILO ROOF HATCH

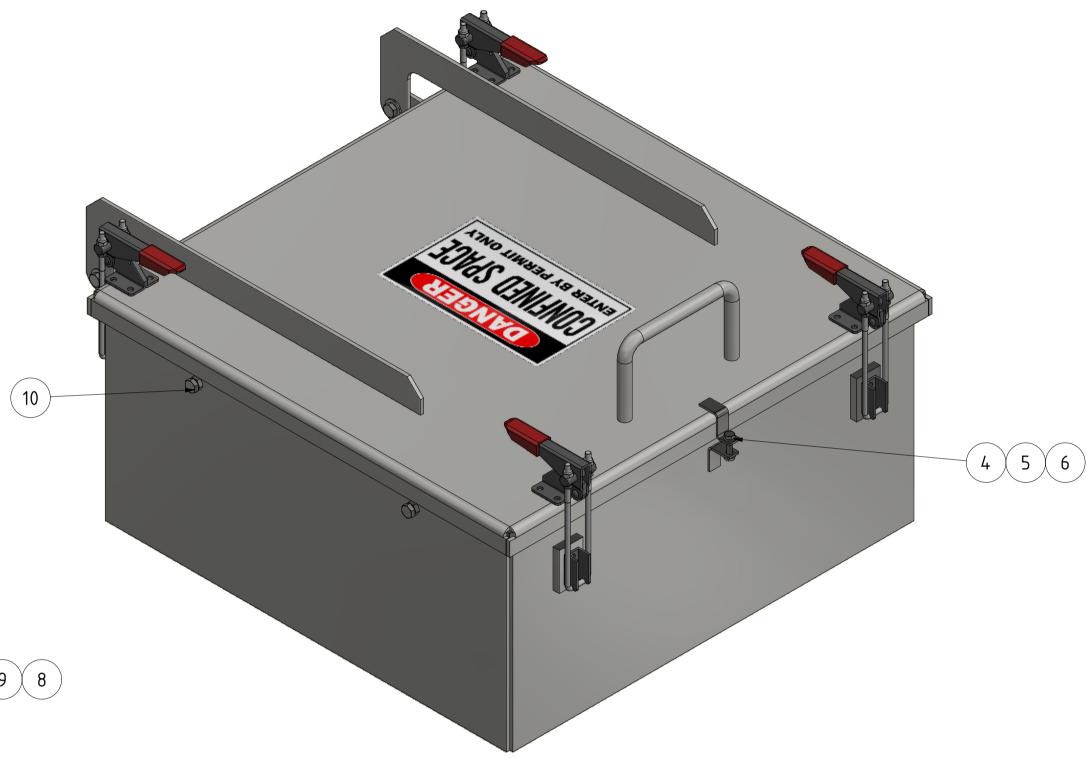




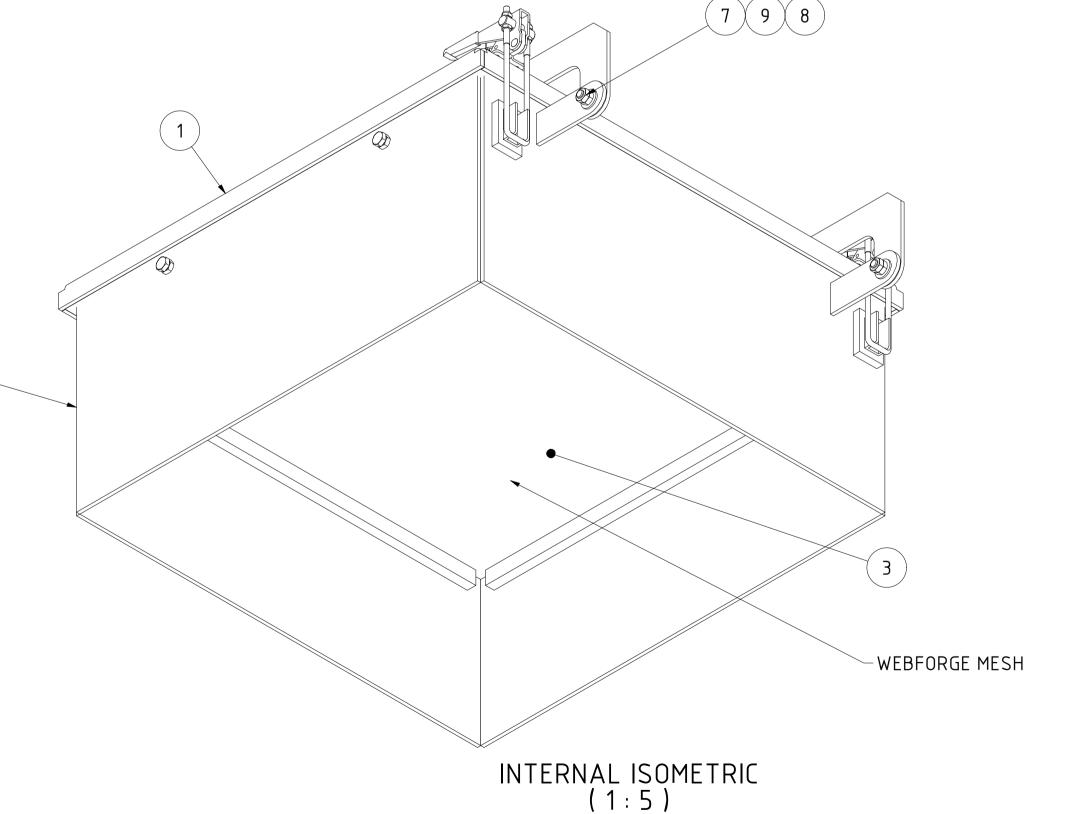




A-A (1:2) SPONGE SEAL DETAIL



EXTERNAL ISOMETRIC (1:5)



740 TOP VIEW ITEM: 236-020-PRT-122 WEBFORGE D253 (1:8) SIDE VIEW (1:8)

NOTES:

- 1. REFER TO 236-020-SAS-001 FOR ASSEMBLY DETAILS, 236-020-GEN-001 FOR GENERAL NOTES & 236-020-RPT-001
- 2. WELD LINES TO BE OFFSET AS PER STANDARDS
- 3. SURFACE TREATMENT AS PER GENERAL NOTES DWG 236-020-GEN-001

4. IF IN DOUBT, ASK



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ISSUED FOR CONSTRUCTION

1000T RMS SILO SILO ROOF HATCH **GENERAL ASSEMBLY**