

# STM8S208RBT6 Nucleo

MB1345

## Table of contents

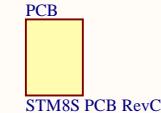
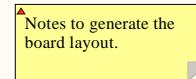
- Sheet 1: Project overview (this page)
- Sheet 2: Top
- Sheet 3: STM8S208RBT6 microcontroller I/Os
- Sheet 4: STM8S208RBT6 microcontroller power
- Sheet 5: Arduino extension connectors
- Sheet 6: Power
- Sheet 7: ST-LinkV2-SWIM

## Legend

General comment such as function title, configuration, ...

Text to be added to silkscreen.

Warning text.



STM8S PCB RevC

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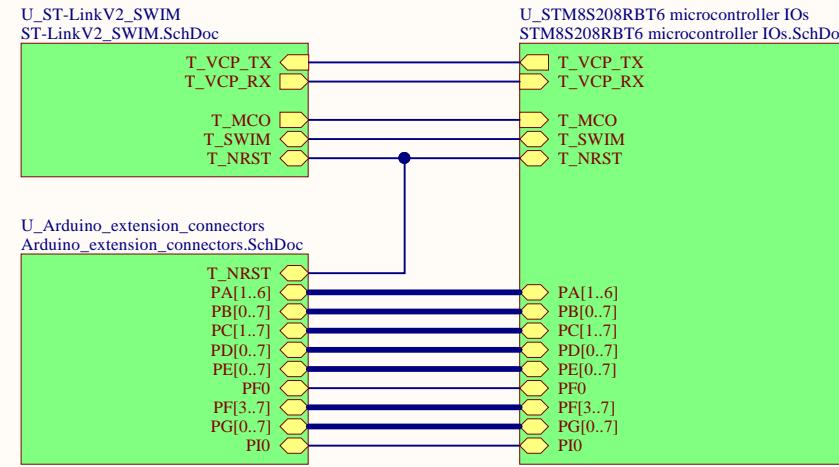
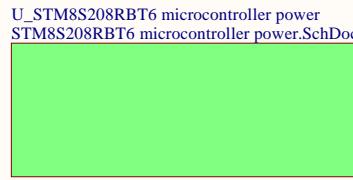
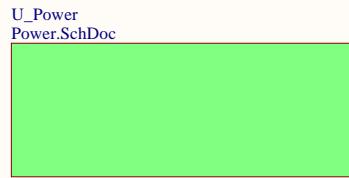
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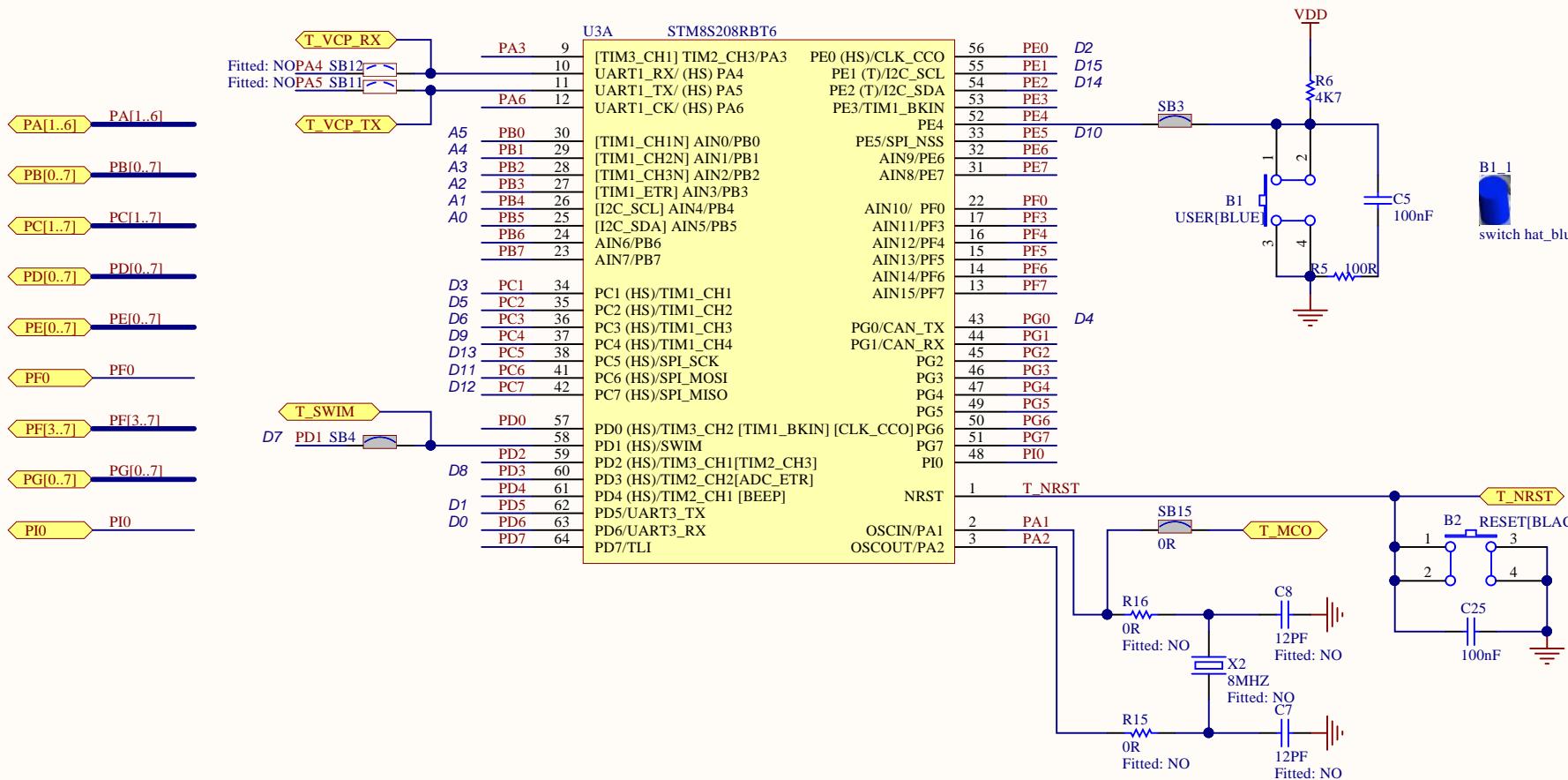
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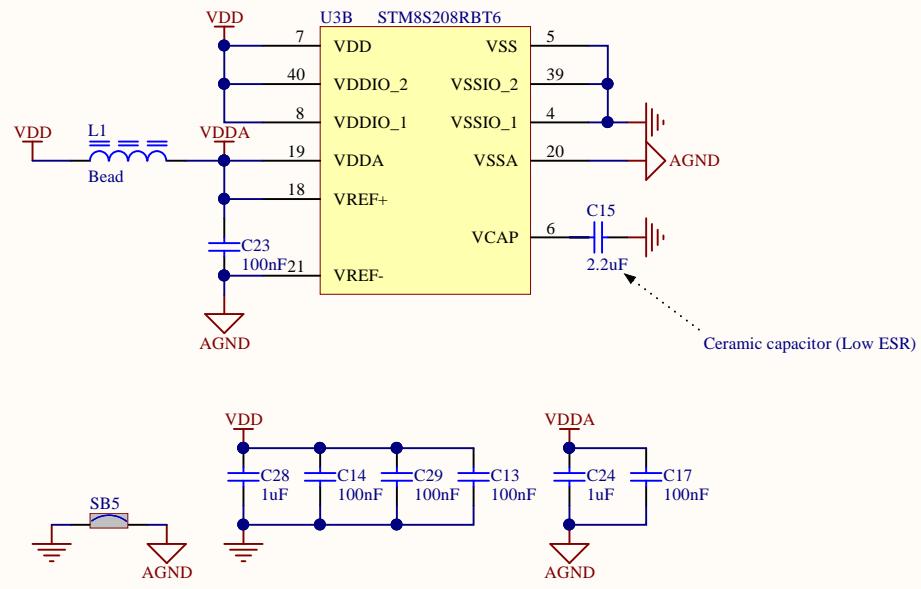


Title: Project overview	Reference: MB1345
Project: STM8S208RBT6 Nucleo	
Variant: [No Variations]	
Revision: C-01	
Size: A4	Date: 11-Apr.-17
Sheet: 1 of 7	

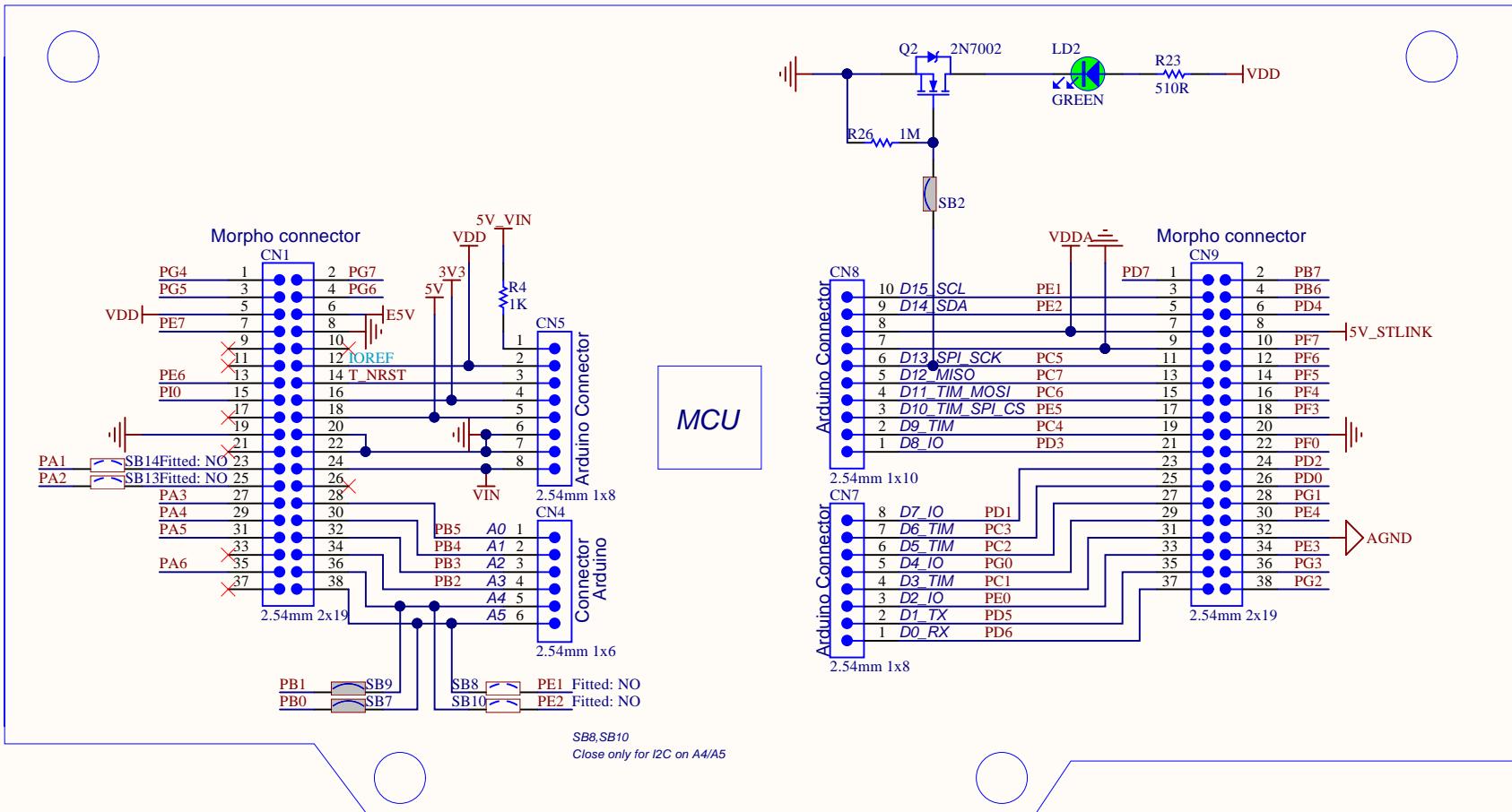


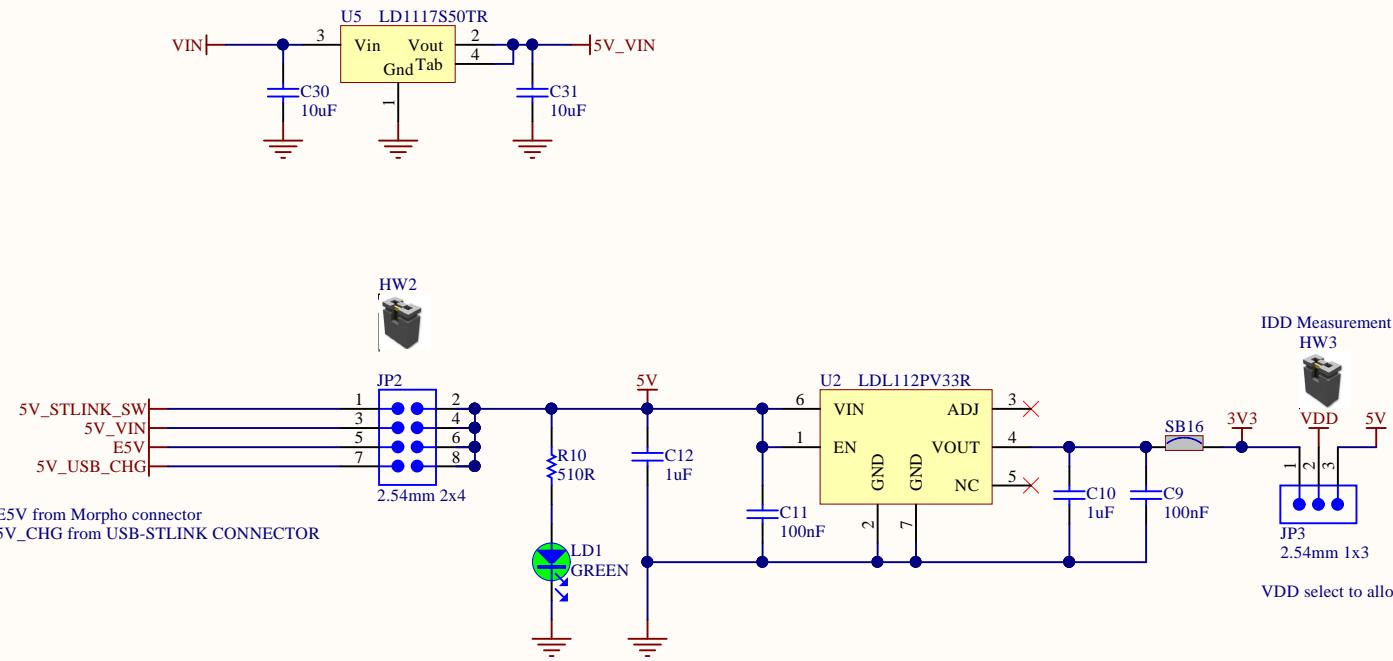


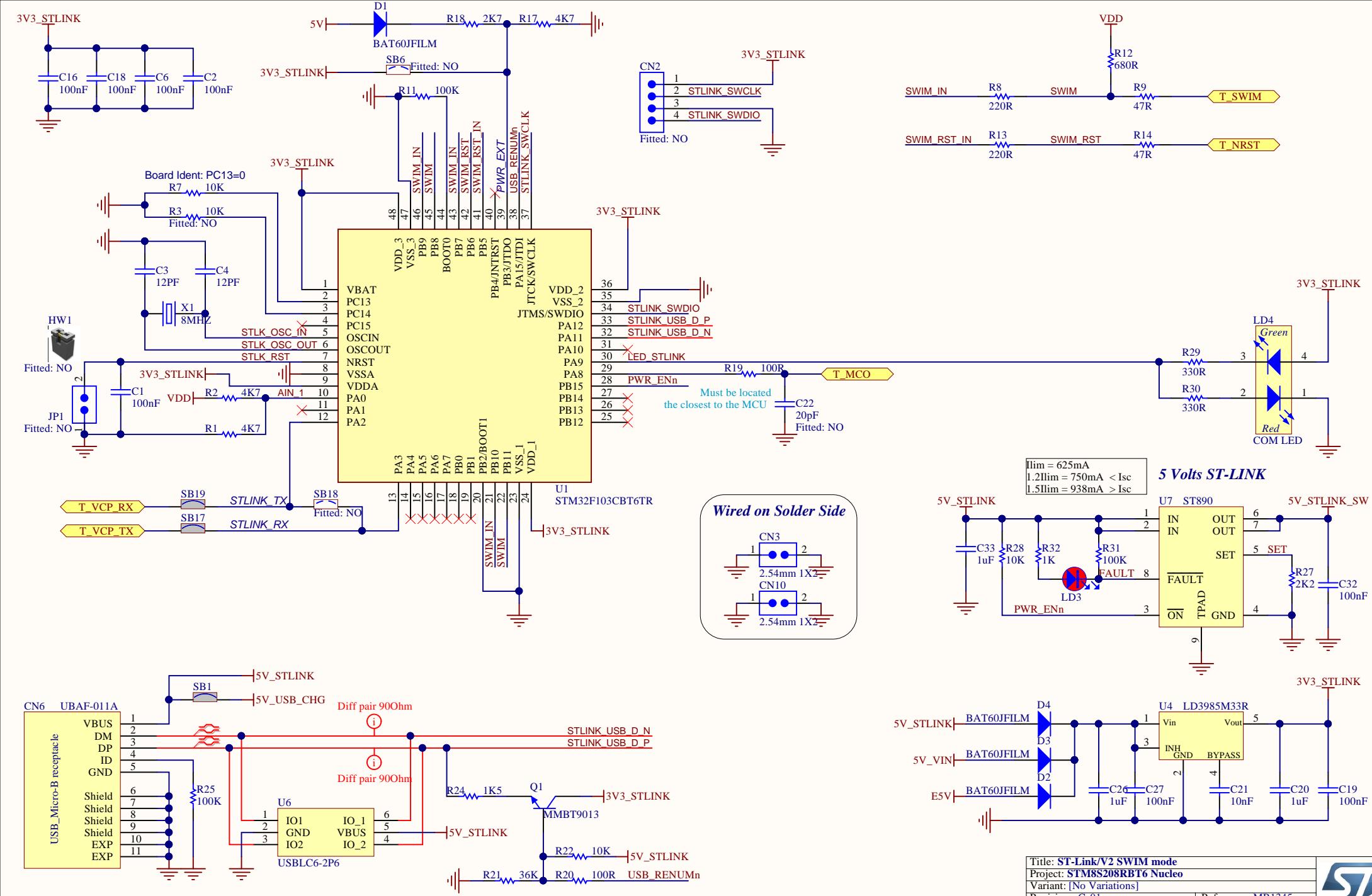


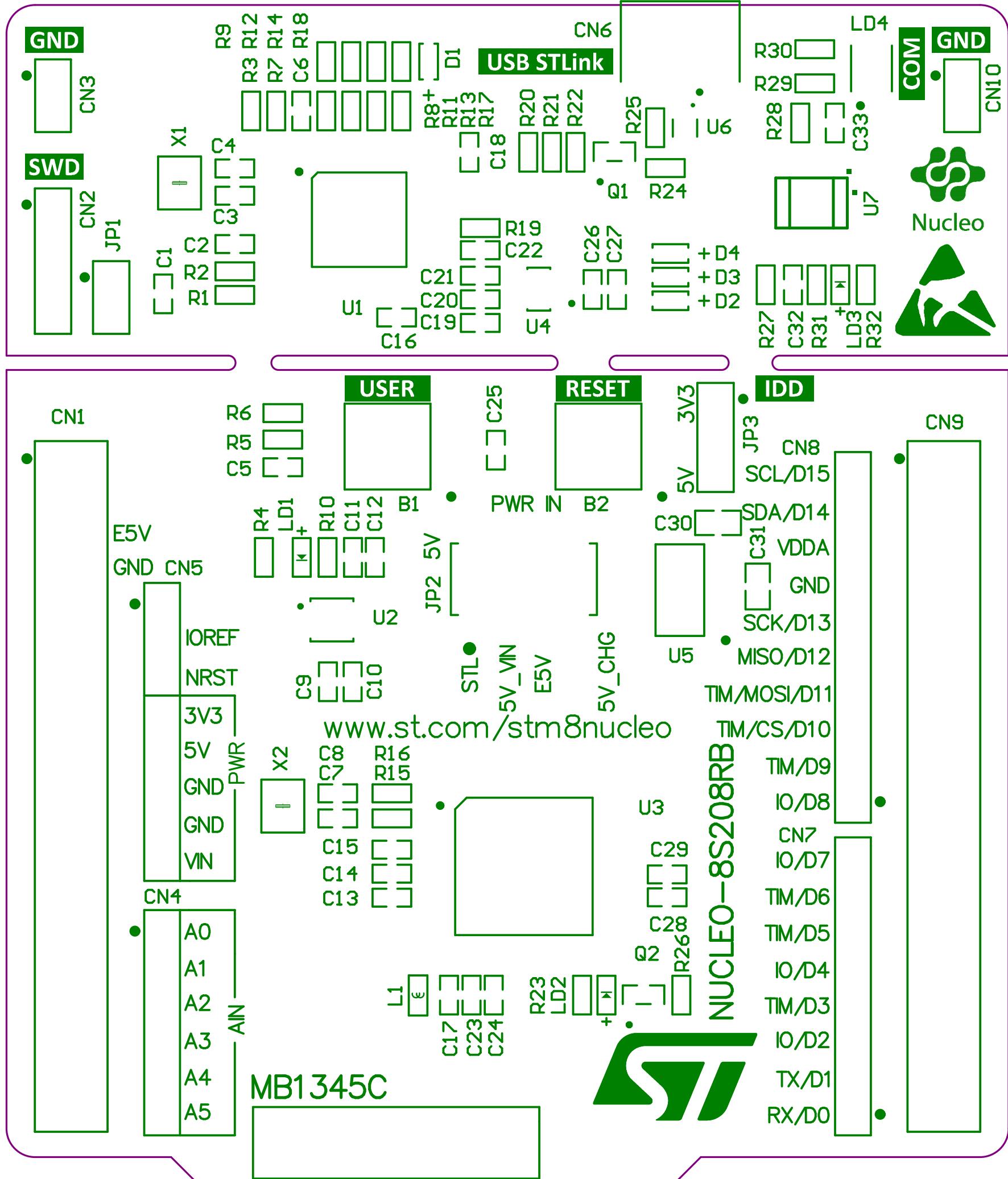


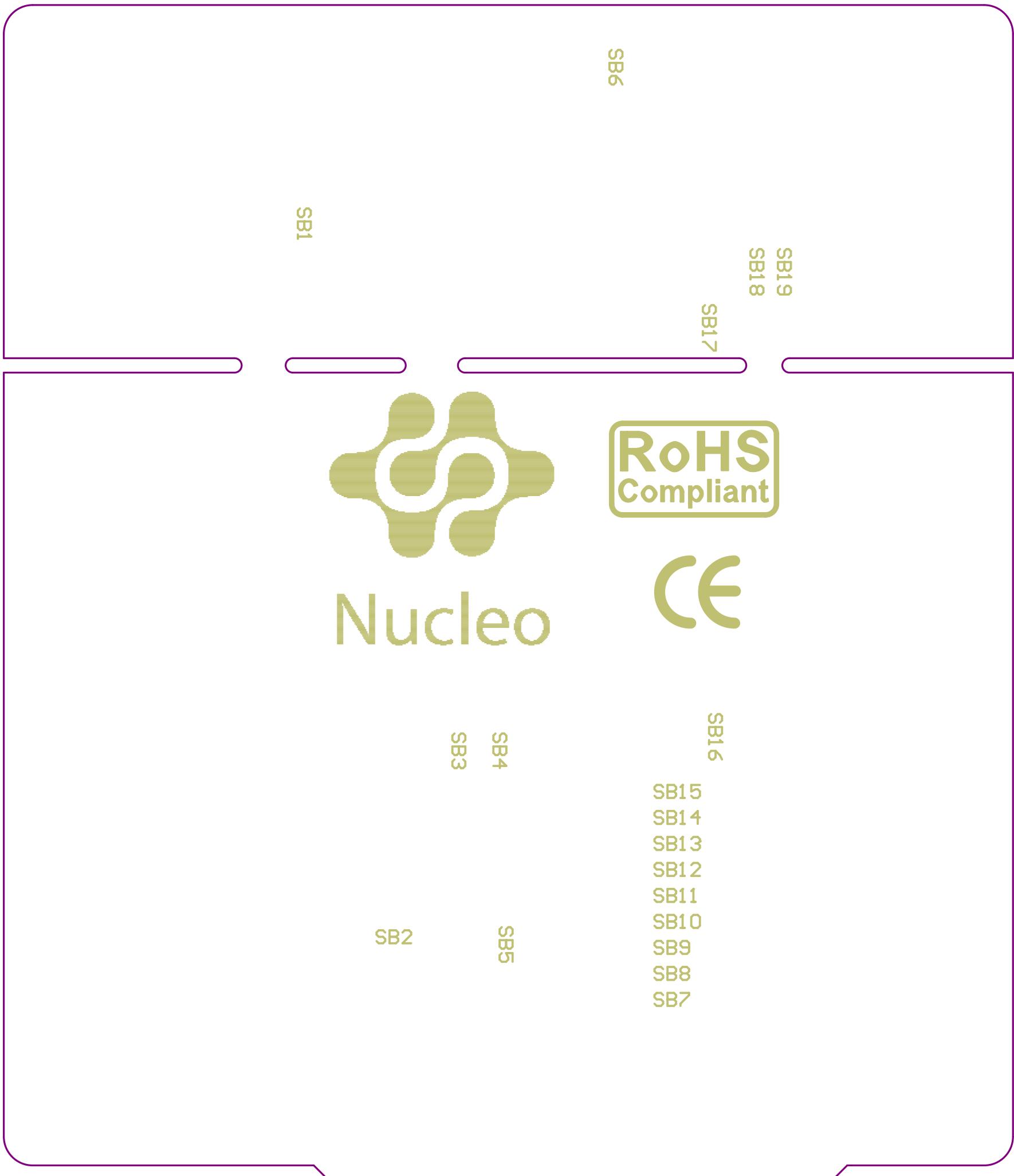
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 PB[0..7] → PB[0..7]  
 PC[1..7] → PC[1..7]  
 PD[0..7] → PD[0..7]  
 PE[0..7] → PE[0..7]  
 PF0 → PF0  
 PF[3..7] → PF[3..7]  
 PG[0..7] → PG[0..7]  
 PI0 → PI0  
 T\_NRST → T\_NRST











Project: STM8S208RBT6 Nucleo

Layer: Bottom Overlay

Gerber:.GBO

Variant: [No Variations]

Ref: MB1345

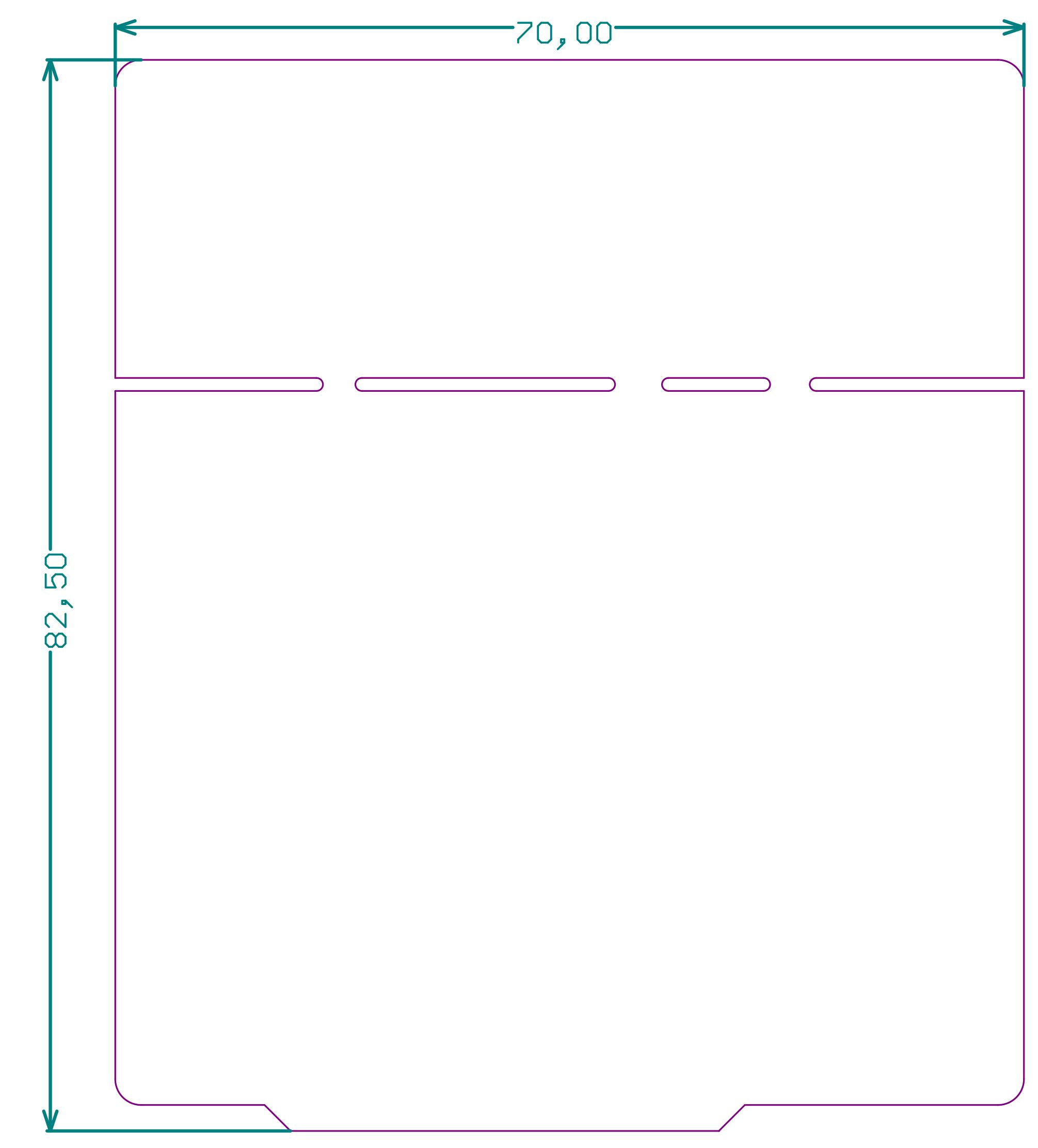
Date: 11-Apr.-17

Rev: C



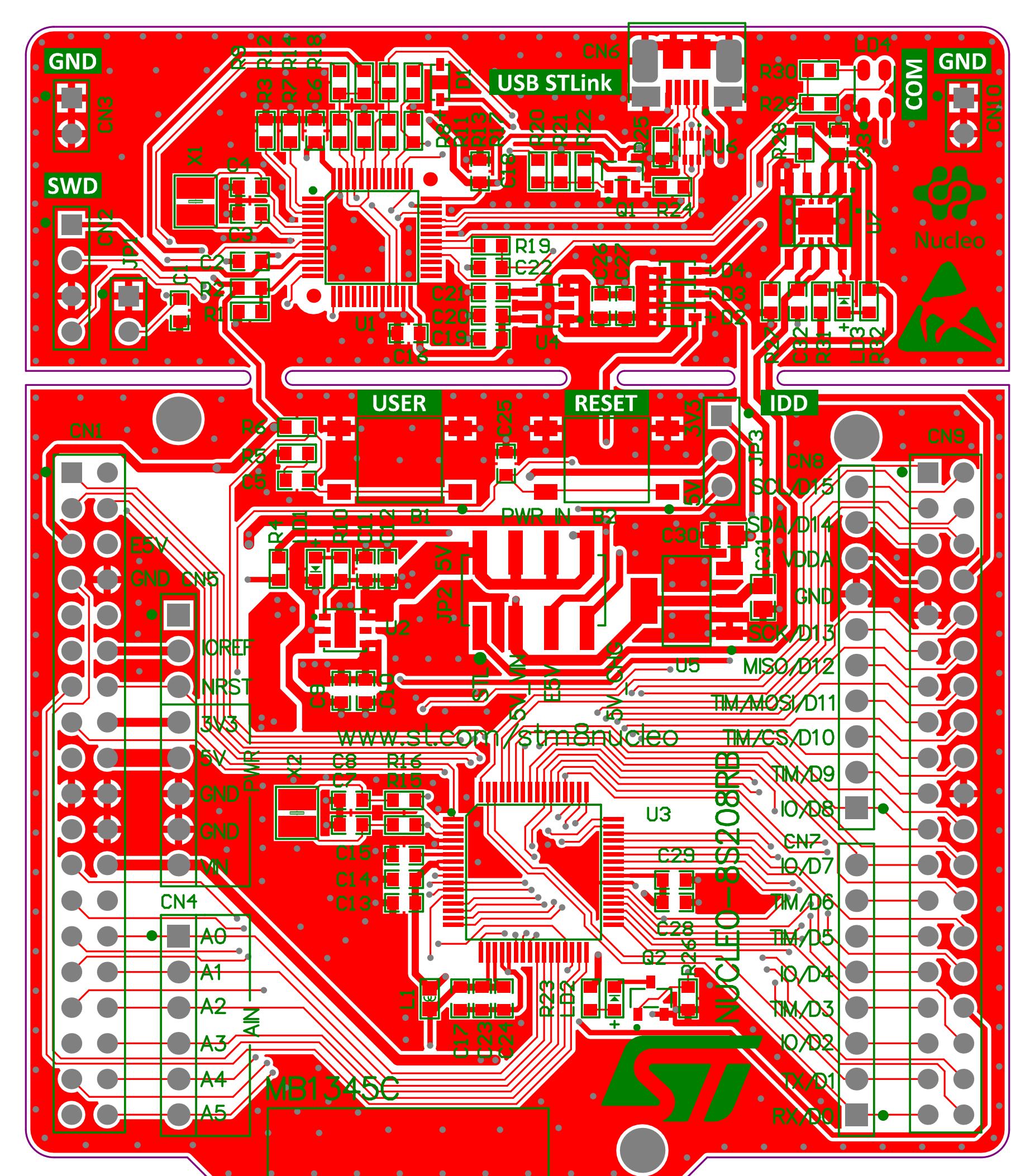
# Board Stack Report

Stack Up		Layer Stack			
Layer	Board Layer Stack	Name	Material	Thickness	Constant
1		Top Paste			
2		Top Overlay			
3	  	Top Solder	Solder Resist	0,015mm	3,5
4		Top Layer	Copper	0,035mm	
5		Dielectric 1	FR-4	1,500mm	4,8
6	  	Bottom Layer	Copper	0,035mm	
7	  	Bottom Solder	Solder Resist	0,015mm	3,5
8		Bottom Overlay			
9		Bottom Paste			
	Height : 1,600mm				

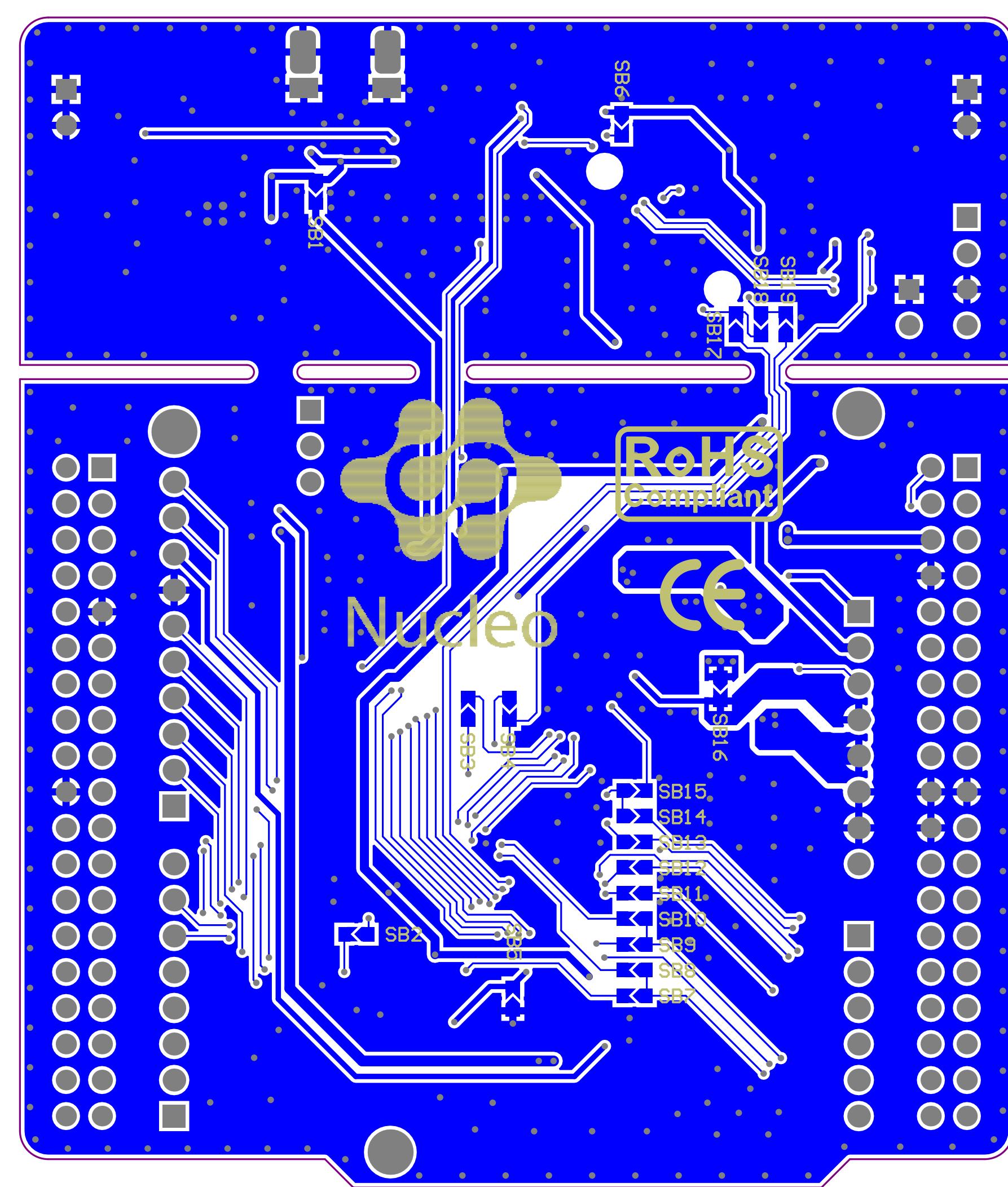


Project: STM8S208RBT6 Nucleo	
Layer: M2-Board Dimensions	Gerber: .GM2
Variant: [No Variations]	Ref: MB1345
Date: 11-Apr.-17	Rev: C

The ST logo, featuring the letters "ST" in a stylized font with a registered trademark symbol.

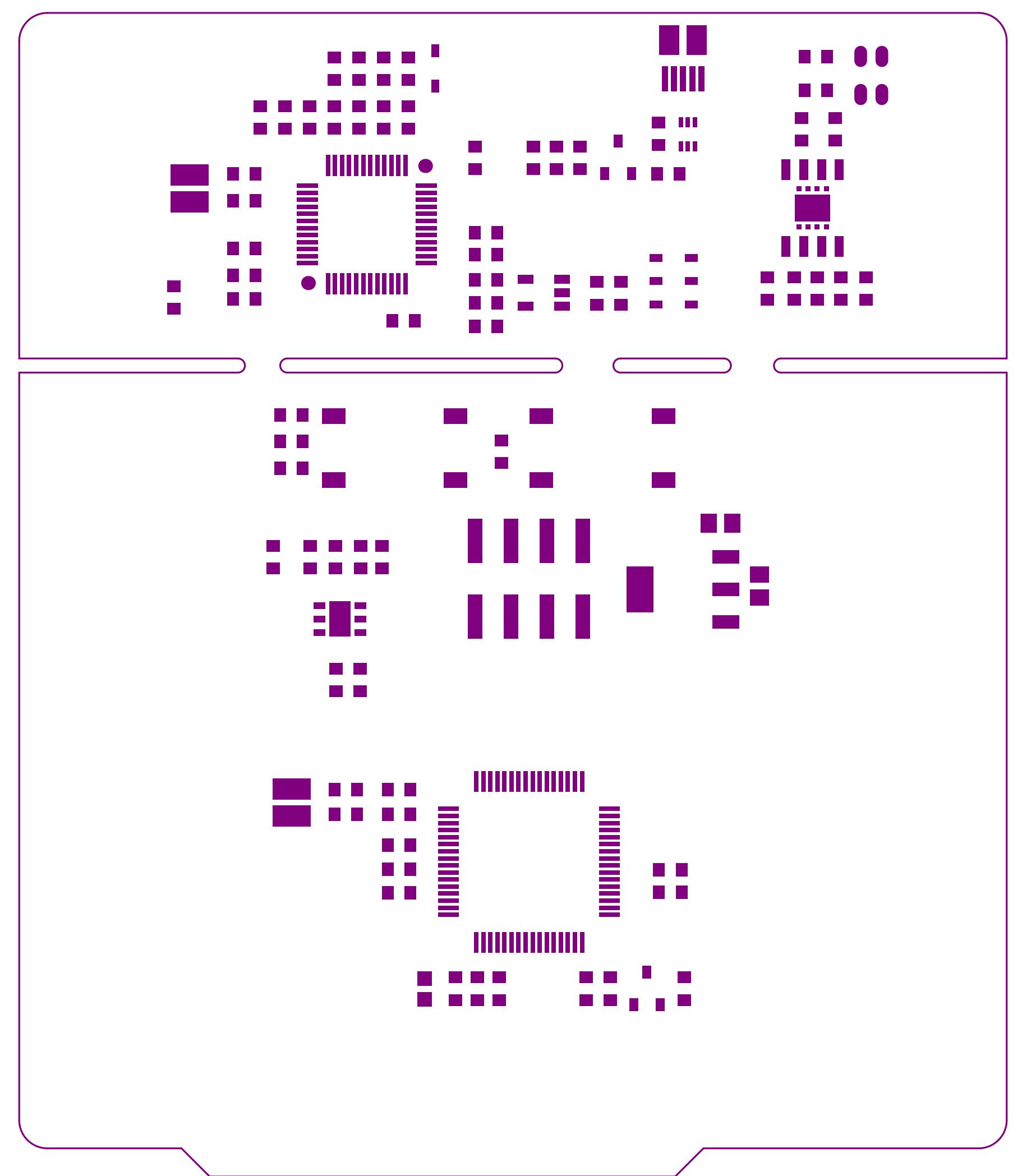


Project: STM8S208RBT6 Nucleo	
Layer: Top Overlay	Gerber: .GTO
Variant: [No Variations]	Ref: MB1345
Date: 11-Apr.-17	Rev: C



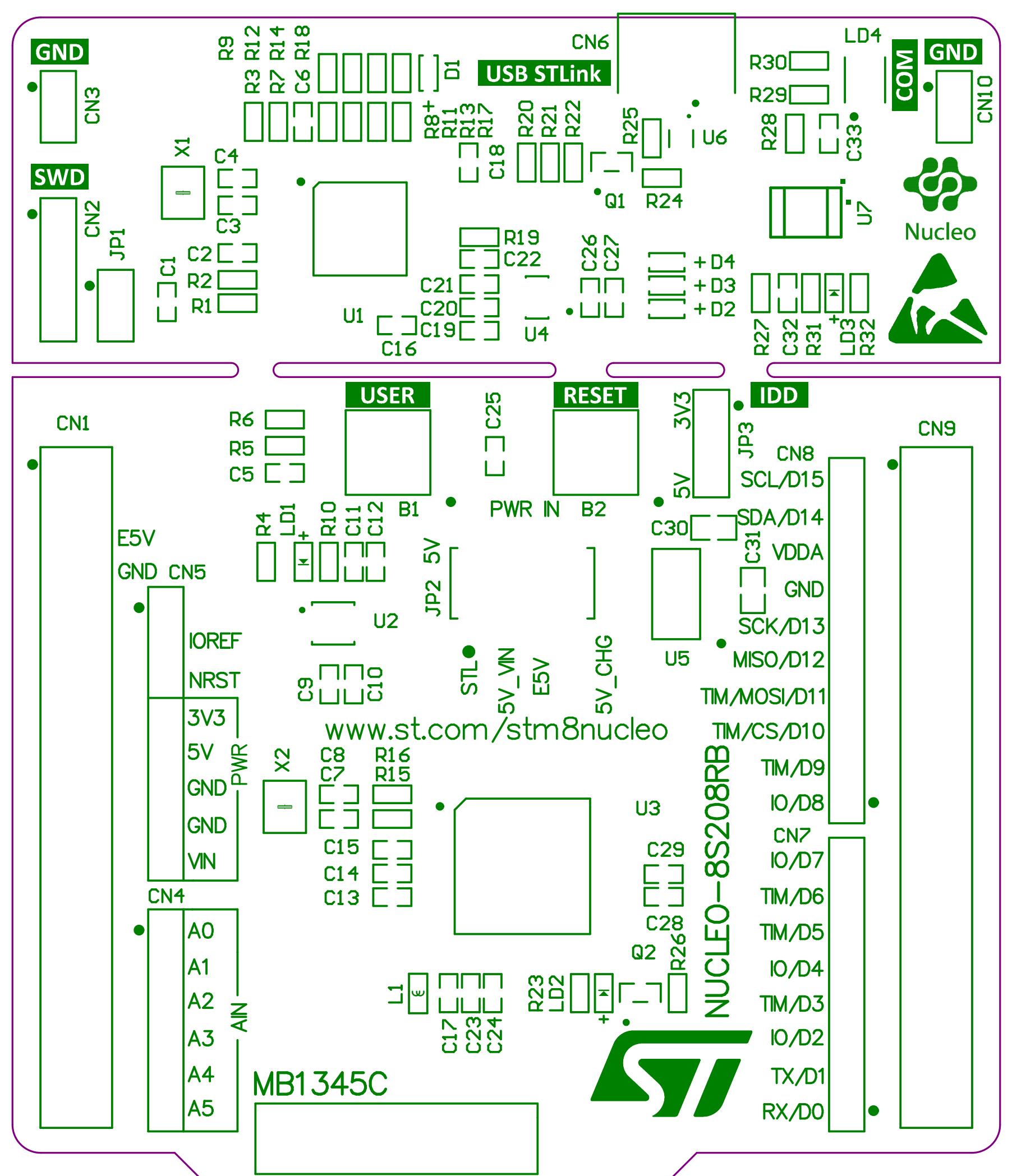
Project: STM8S208RBT6 Nucleo	Gerber: GBD
Layer: Bottom Overlay	
Variant: [No Variations]	Ref: MB1345
Date: 11-Apr.-17	Rev: C





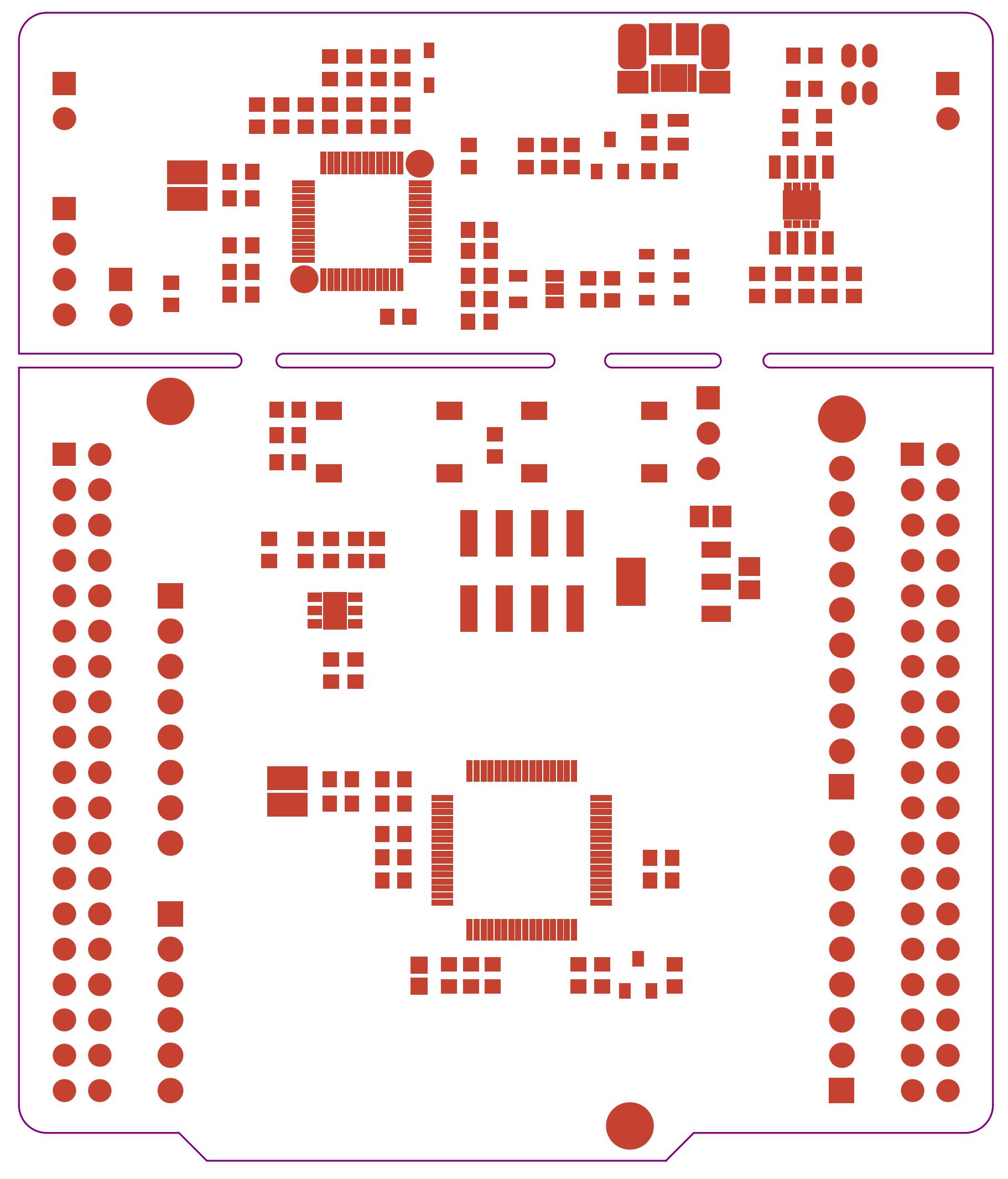
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Layer: Top Paste	Gerber: .GTP
Variant: [No Variations]	Ref: MB1345
Date: 11-Apr-17	Rev: C





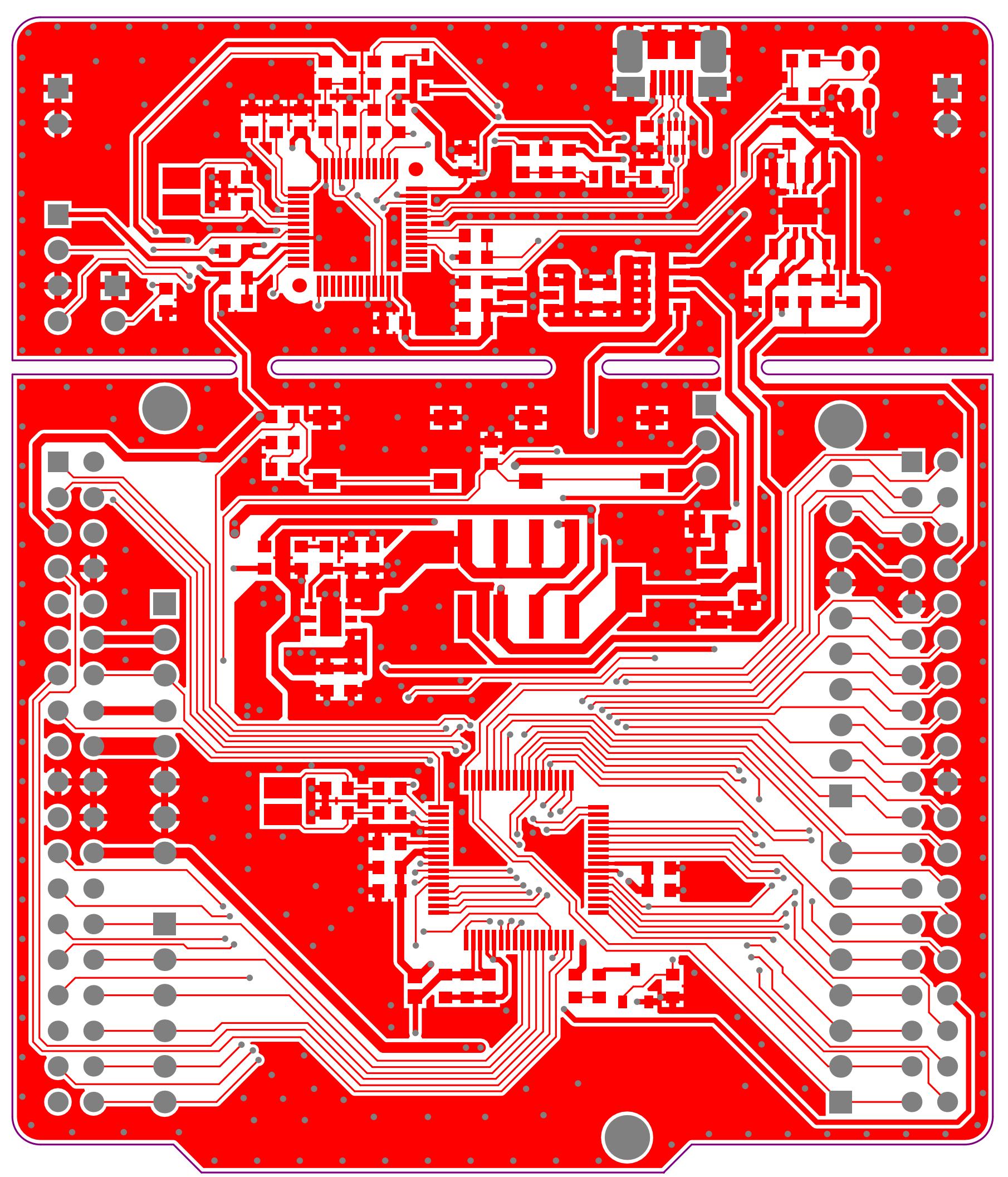
Project: STM8S208RBT6 Nucleo	
Layer: Top Overlay	Gerber: .GTO
Variant: [No Variations]	Ref: MB1345
Date: 11-Apr.-17	Rev: C





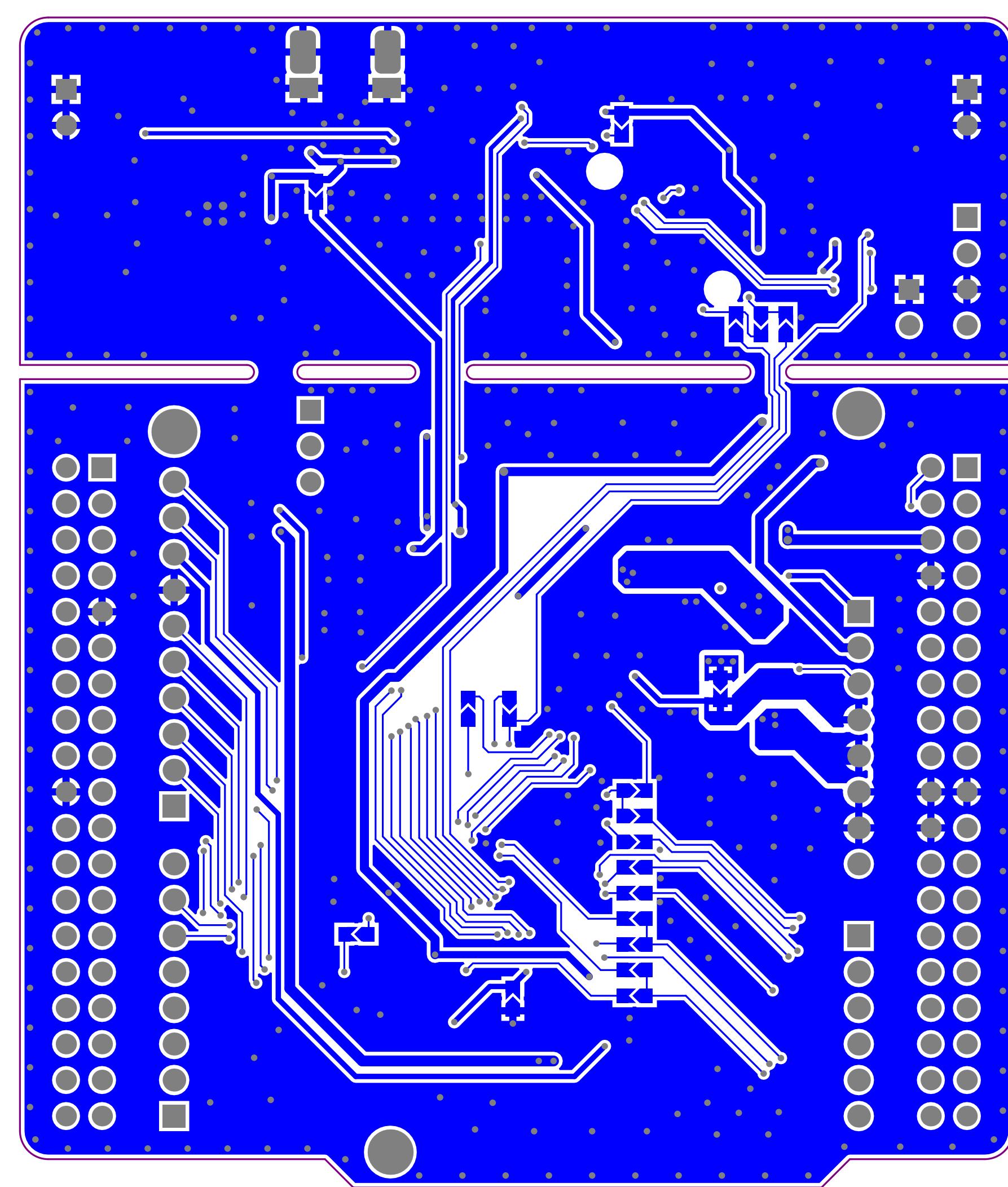
Project: STM8S208RBT6 Nucleo	
Layer: Top Solder	Gerber: .GTS
Variant: [No Variations]	Ref: MB1345
Date: 11-Apr.-17	Rev: C





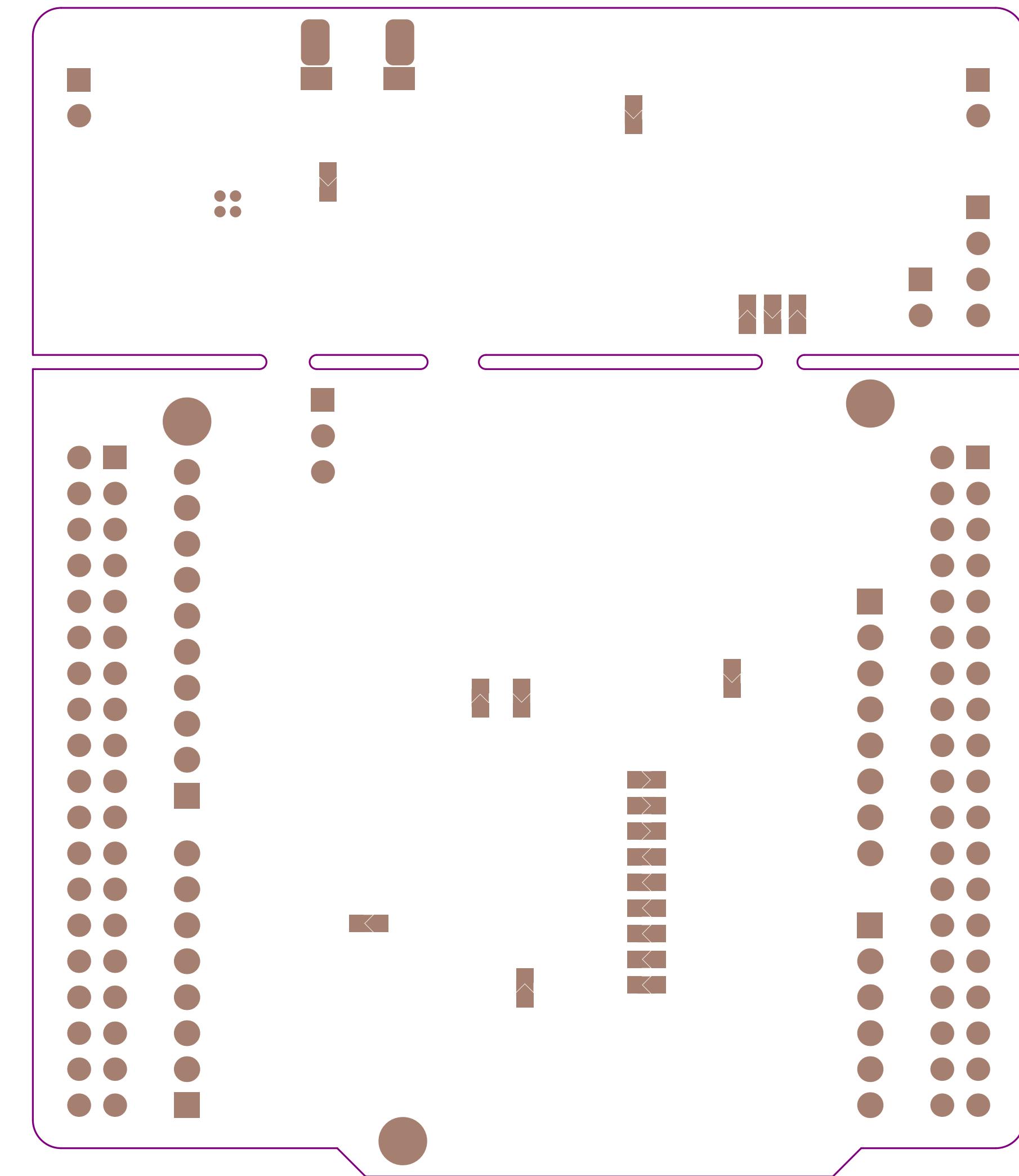
Project: STM8S208RBT6 Nucleo	
Layer: Top Layer	Gerber: .GTL
Variant: [No Variations]	Ref: MB1345
Date: 11-Apr.-17	Rev: C





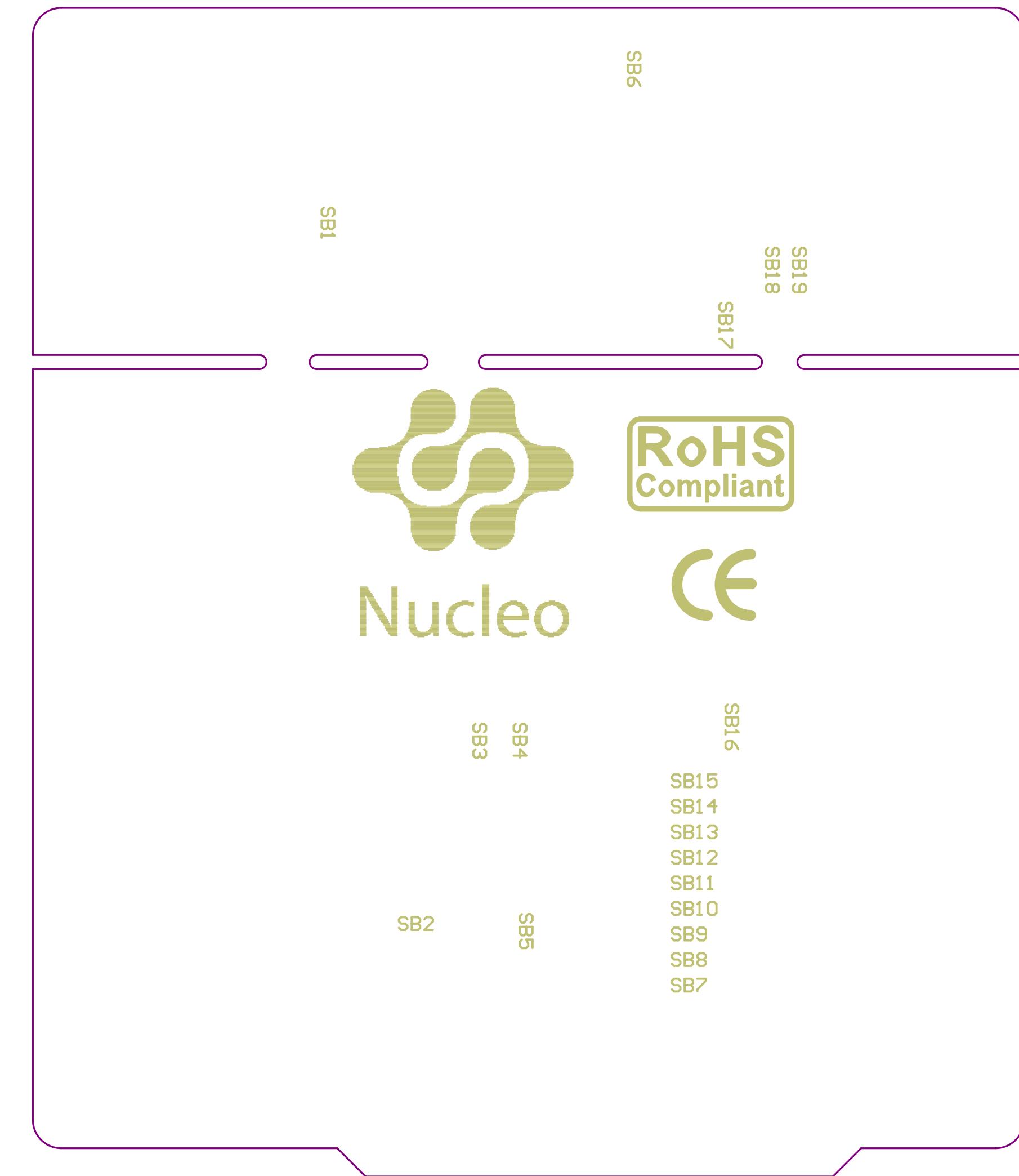
Project: STM8S208RBT6 Nucleo	
Layer: Bottom Layer	Gerber: <a href="#">.GBl</a>
Variant: [No Variations]	Ref: MB1345
Date: 11-Apr.-17	Rev: C

The ST logo, consisting of the letters "ST" in a stylized, italicized font with a registered trademark symbol (®) at the top right.



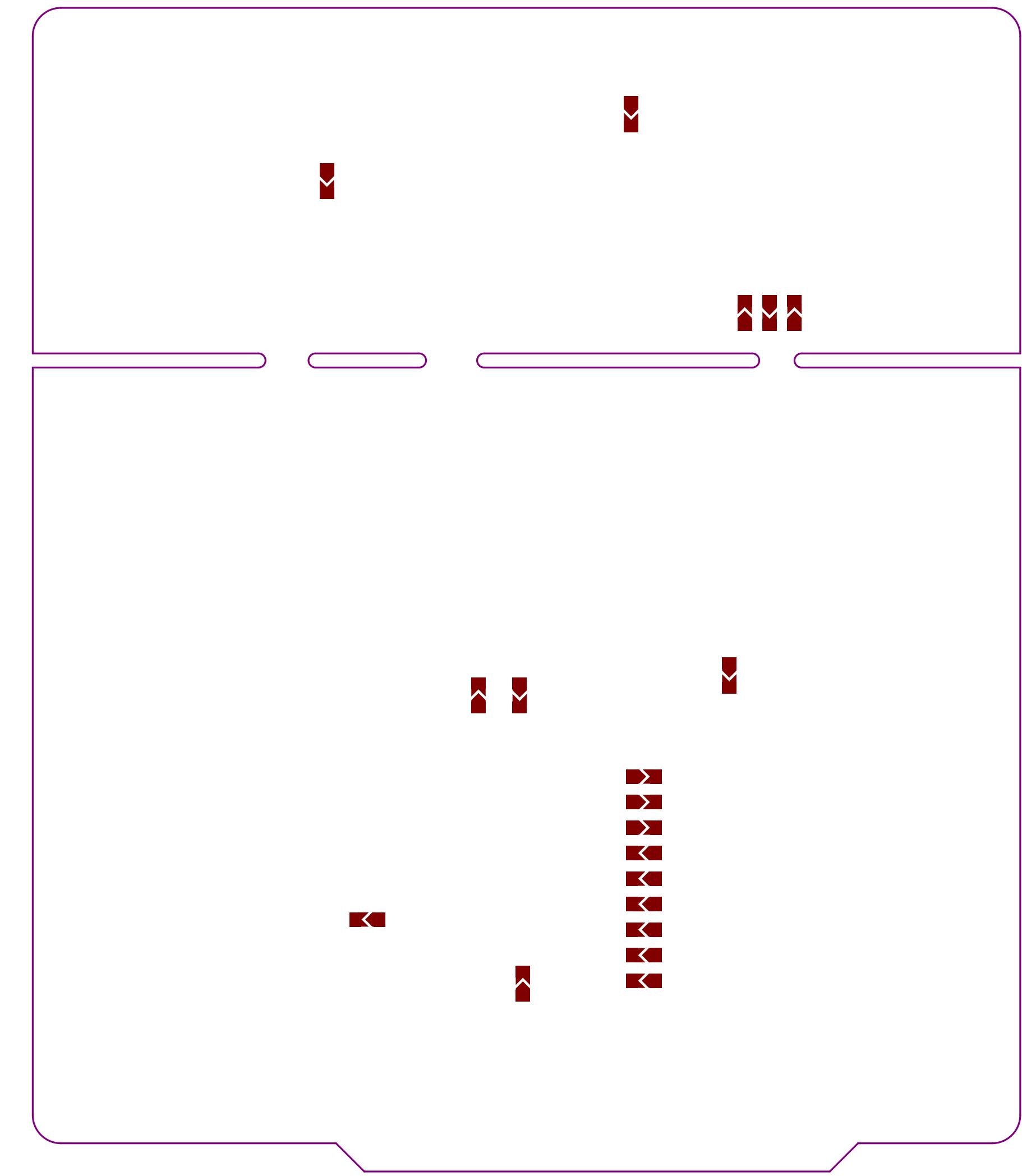
Project: STM8S208RBT6 Nucleo	
Layer: Bottom Solder	Gerber:.GBS
Variant: [No Variations]	Ref: MB1345
Date: 11-Apr.-17	Rev: C





Project: STM8S208RBT6 Nucleo	
Layer: Bottom Overlay	Gerber: GBO
Variant: [No Variations]	Ref: MB1345
Date: 11-Apr.-17	Rev: C

The ST logo, featuring the letters 'ST' in a stylized, italicized font with a registered trademark symbol.



Project: STM8S208RBT6 Nucleo	
Layer: Bottom Paste	Gerber:.GBP
Variant: [No Variations]	Ref: MB1345
Date: 11-Apr.-17	Rev: C



REV	ACTION	DATE	AUTH
A	First release	2017/05/25	Amy Kuang
C	second release	2017/09/05	Amy Kuang

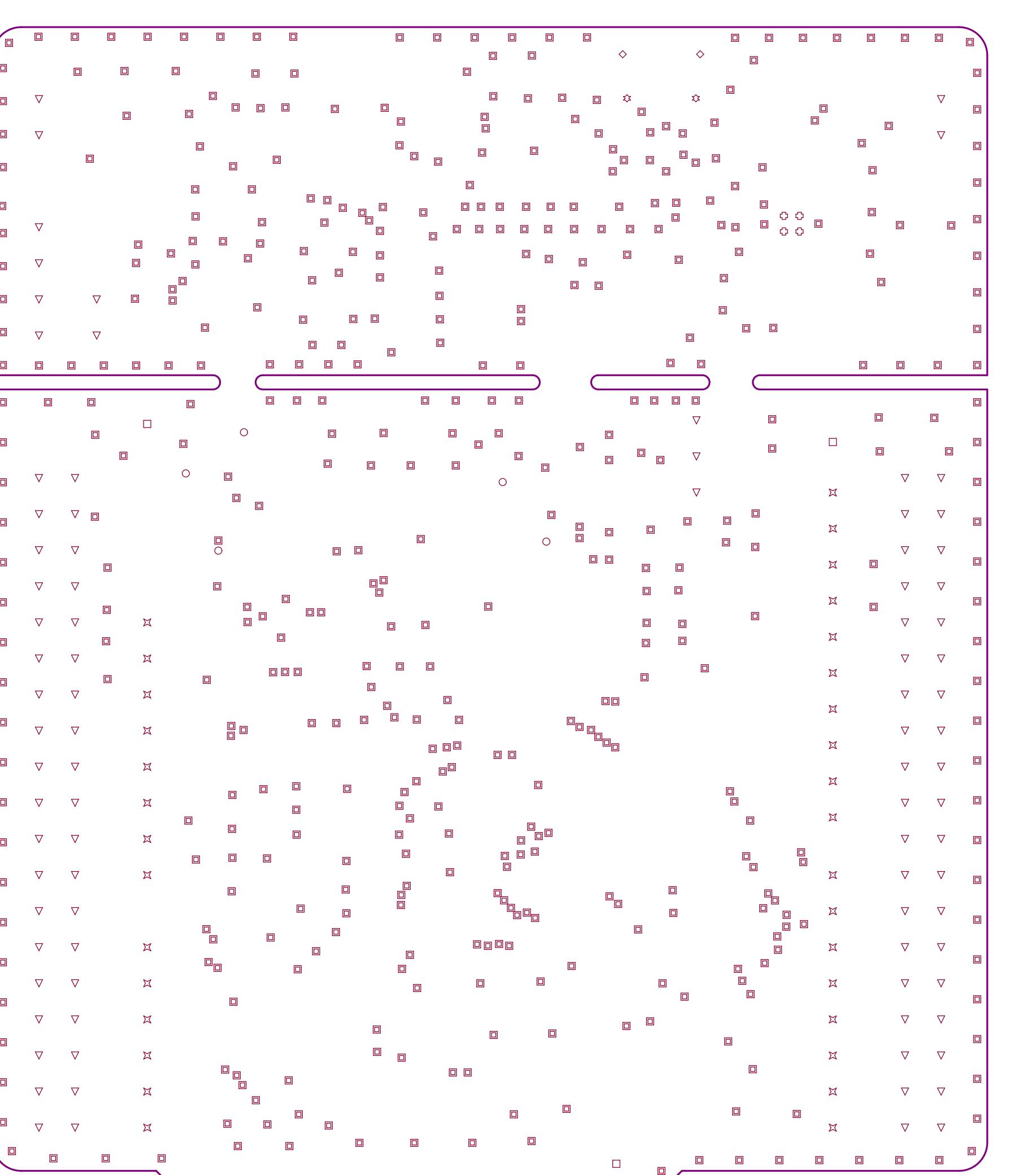
## LAYERS LAMINATION &amp; IMPEDANCE CONTROL

LAYERS STACKUP	LAYER	MATERIAL	THICKNESS	LAYER TYPE	IMPEDANCE		
					SINGLE 50ohm+/-10%	DIFFERENCE 90ohm+/-10%	DIFFERENCE 100ohm+/-10%
	TOP	COPPER	1 OZ	ROUTING	5mil	mil	mil
	PREPREG	FR4	4.3mil				
	BOTTOM	COPPER	1 OZ	PLANE	5mil		

THE TOTAL THICKNESS: 1.6MM+/-10%

## NOTE

1. ACCEPTABILITY:  
PRINTED WIRING BOARD SHALL MEET THE REQUIREMENTS OF IPC-6012C CLASS 2.
2. MATERIAL:  
GLASS EPOXY FR-4 FIRE RETARDANT AND UL 94V-0 RATING MATERIAL SHOULD MEET IPC-4101C
3. FABRICATION REQUIREMENTS:
  - A. FAB TO MEET THE REQUIREMENTS PER IPC-A-600, CLASS 2
  - B. ALL ARTWORK OR ELECTRONIC DATA MAY BE ADJUSTED BY THE BOARD MANUFACTURER TO COMPENSATE FOR MANUFACTURING PROCESS TOLERANCES, ADDITION OF FILLETS TEARDROPS AT LINE / PAD INTERFACE IS PREFERRED, THIEVING IS ALLOWED TO COMPENSATE FOR HIGH COPPER DENSITY AREAS
  - C. FABRICATE ACCORDING TO THE FILES PART NO: 1001001000656\_STM8S\_GERBER.RevC FILE FOR MANUFACTURING
  - D. SOLDER MASK COLOR WHITE, SILKSCREEN COLOR BLUE INK PANTONE 2955
  - E. FINISH ENIG
4. FABRICATION TOLERANCE:
  - A. WIRE WIDTH TOLERANCE INTERNAL CONTROL STANDARD +/-20%
  - B. PTH DIAMETER TOLERANCE +/-0.026mm,NPTH DIAMETER TOLERANCE +/-0.05mm
  - C. ALL OUTER LAYER PADS REQUIRE +/-0.05mm TOLERANCE.
  - D. LAYER REGISTRATION BETWEEN ADJACENT LAYER MAXIMUM 150um, THE INTERLAYER DIELECTRIC THICKNESS TOLERANCE +/-15%
  - E. THICKNESS IS LESS THAN 1mm PCB TO A TOLERANCE OF +/-0.1mm, THICKNESS IS GREATER THAN OR EQUAL TO 1mm PCB TO A TOLERANCE OF +/-10%
5. SOLDER MASK:
  - A. MATERIALS IN ACCORDANCE WITH IPC-SM-840E CLASS T STANDARDS AND ROHS REQUIREMENTS
  - B. SOLDER MASK BOTH PRIMARY AND SECONDARY SIDES, THE ADHESION OF SOLDER MASK MEET THE REQUIREMENTS OF IPC-A-600F LEVEL 2
  - C. SOLDER MASK COVERAGE ON THE MIDDLE OF THE COPPER WIRE MINIMUM 10um, EDGE COVERAGE OF THE COPPER WIRE MINIMUM 4um, SOLDER MASK MISREGISTRATION MAXIM 2.5mil
  - D. ALL HOLES WITH SOLDER MASK COVERED IN THE GERBER SHOULD BE PULGED
  - E. SOLDER MASK BRIDGE BETWEEN PADS SHOULD BE MINIMUM 0.10mm
6. FINISH:
  - A. ENIG, GOLD THICKNESS IS 0.05 um ~0.23um, NICKEL THICKNESS IS 3 um ~6 um.
  - B. OSP, THE OSP COATING THICKNESS IS 0.2 um ~0.5um.
  - C. LF HASL, Sn THICKNESS IS 1 um ~40um .
7. SILKSCREEN:
  - A. PRIMARY AND SECONDARY SIDES USING A GLOSSY, NON-CONDUCTIVE, RoHS COMPLIANT, EPOXY BASED INK
  - B. NO SILKSCREEN ALLOWED ON PADS OR IN HOLES
  - C. MANUFACTURERS CAN ADD SYMBOL IN SILKSCREEN LAYER OR SOLDER MASK LAYER, ALLOW TO INCREASE SYMBOL : ASSEMBLY REF, DATE CODE, LEAD-FREE SYMBOL, UL FILE NUMBER, UL TYPE, UL SYMBOL AND FIRE RATING, NO LIST DOES NOT ALLOW TO INCREASE.
8. BOW AND TWIST:  
MAX BOW & TWIST OF PCB SHALL NOT EXCEED 0.75% OF MAXIMUM DIMENSION, MEASUREMENT METHOD IN 2.4.22 OF IPC-TM-650 IS FOR REFERENCE
9. MEASUREMENTS:  
INTERPRET ALL DIMENSIONS AND TOLERANCES PER IPC-D-300G, CLASS B AND ALL DIMENSIONS ARE METRIC, DIMENSIONS ARE AFTER ETCHING AND PLATING.
10. ENVIRONMENTAL:  
THE PCB SUPPLIER SHALL PROVIDE A SIGNED CERTIFICATE OF COMPLIANCE BY AUTHORIZED QA REPRESENTATIVE. THE BASE MATERIAL OF PCB SHALL NOT CONTAIN THE BANNED SUBSTANCES LISTED IN THE CERTIFICATE OF COMPLIANCE.



Symbol	Count	Hole Size	Plated	Hole Type	Hole Length
○	4	7,87mil (0,200mm)	PTH	Round	-
□	508	10,00mil (0,254mm)	PTH	Round	-
○	5	12,00mil (0,305mm)	PTH	Round	-
✖	2	23,62mil (0,600mm)	PTH	Slot	41,34mil (1,050mm)
◇	2	23,62mil (0,600mm)	PTH	Slot	47,24mil (1,200mm)
▽	89	37,40mil (0,950mm)	PTH	Round	-
✖	32	40,16mil (1,020mm)	PTH	Round	-
□	3	125,98mil (3,200mm)	NPTH	Round	-
645 Total					

Slot definitions : Routed Path Length = Calculated from tool start centre position to tool end centre position.  
Hole Length = Routed Path Length + Tool Size = Slot length as defined in the PCB layout

Project: STM8S208RBT6 Nucleo	
Layer: Drill Drawing	Gerber: .DRL
Variant: [No Variations]	Ref: MB1345
Date: 11-Apr-17	Rev: C

Embest Technology co., Ltd.

	TITLE: STM8S	ELEC ENGR: Andy Meng
	PART NUMBER: 1001001000656	
	ADD:	
	www.embest-tech.com	