

# ELECTRIC VEHICLE IMPROVISED STATE-OF-HEALTH (SOH) ESTIMATION

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## DATASET

- Real-world EV dataset:  $\approx 558$  GB, 300+ vehicles, 10-second telemetry over multi-year usage
- Key signals: terminaltime, soc, totalvoltage, totalcurrent, min/max cell voltages, mintemp/maxtemp, batteryvoltage per cell.

## MOTIVATION

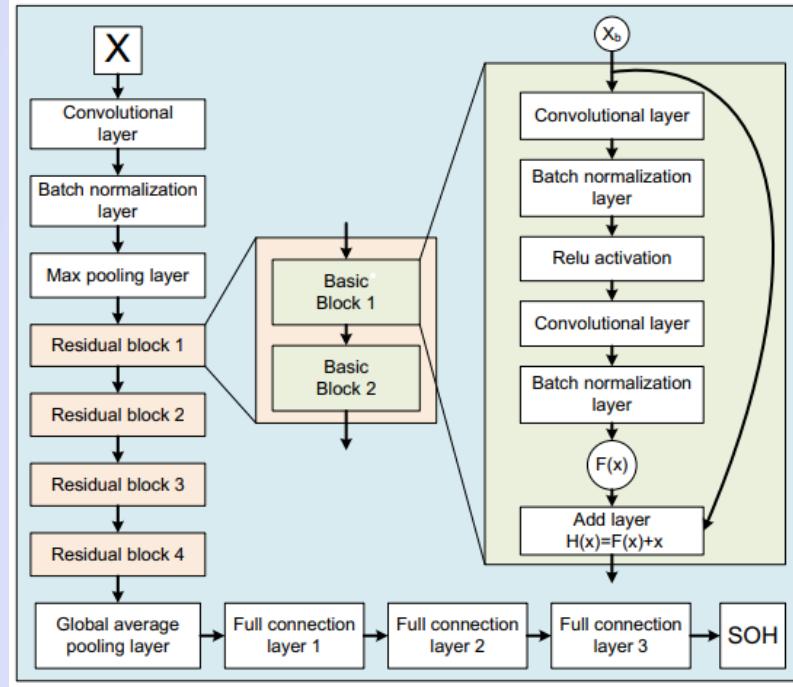
- SoH is critical for EV safety, warranty tracking, and fleet management.
- Real-world BMS telemetry is noisy — need robust, scalable models that fuse spatial and temporal signals.

## ABSTRACT

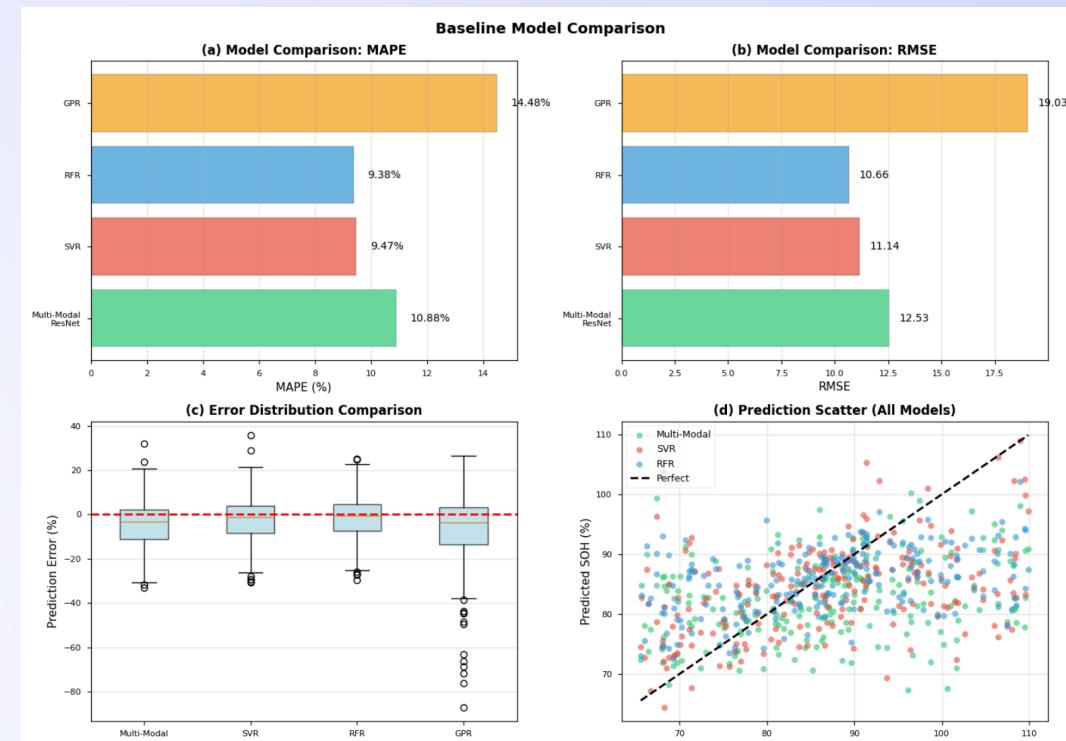
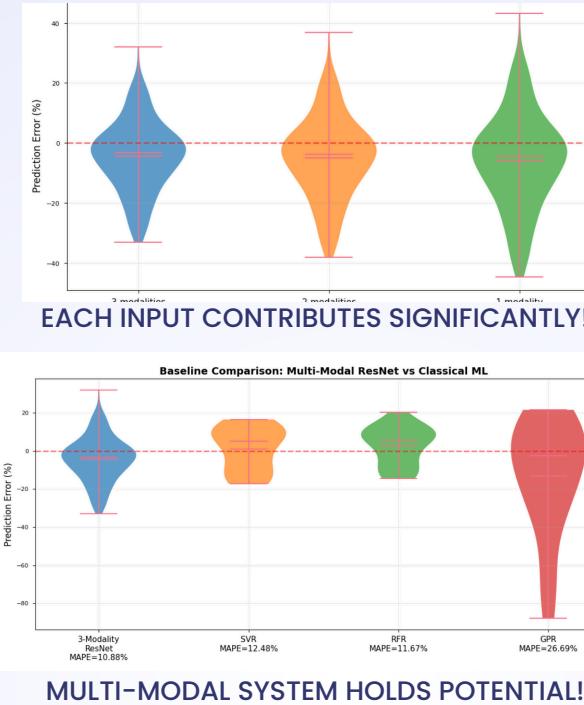
- Goal: accurate, scalable real-time SoH estimation for EV battery packs to improve BMS safety and maintenance.
- Approach: re-implementation and extension of Liu et al. (2025) multi-modal pipeline on a 558GB dataset

## METHODOLOGY

### ORIGINAL PIPELINE



## REPRODUCTION

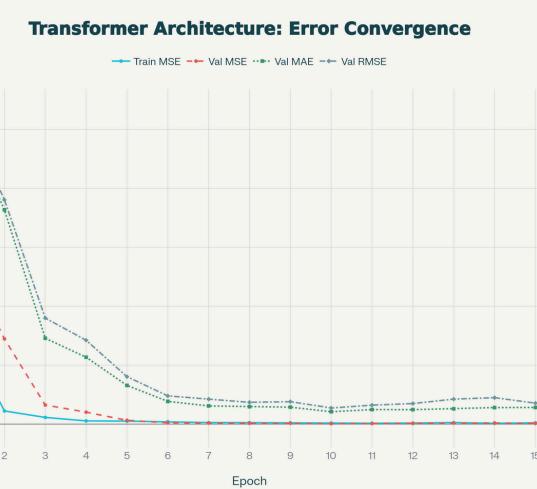


## RESULTS

### The architecture showcased rapid improvements over epochs:

- MSE:  $0.2851 \rightarrow 0.0008$
- MAE:  $0.5217 \rightarrow 0.0211$
- RMSE:  $0.5339 \rightarrow 0.0274$
- MAPE:  $78.74\% \rightarrow 3.23\%$

Average modality attention:  
 Voltage Map: 0.370  
 Sequence: 0.325  
 Point Features: 0.304



Test Set Scores	MSE	MAE	RMSE	MAPE
Original (ResNet)	0.080195	0.282946	0.283187	5.29%
Transformer (Final)	0.001419	0.029356	0.037667	4.62



## IMPROVEMENTS

- Architectural Change: Transformer encoder + attention mechanisms and Integrated CNN, Transformer, and MLP modules to process MAP, QHI/THI sequences, and engineered features respectively
- Learned Modality Fusion: Applied trainable attention weights to dynamically fuse feature branches based on importance per sample.
- Out-of-Memory Fix: Implemented zero-copy data reading during training sequence to not overload our consumer GPU

## TIMELINE

April 2025: Literature review and related papers found  
 May 2025: Literature review and related papers studied  
 June 2025: Data pre-processed  
 July 2025: Research on new pipelines and models  
 August 2025: Research on new pipelines and models  
 September 2025: Feature engineering, generation of 2D maps  
 October 2025: Architecture applied, trained and validated using standards metrics  
 November 2025: New architecture applied using same metrics (RMSE, MAPE)  
 December 2025: Comparative studies, Final analysis and wrap up

## REFERENCES

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- Pozzato, G., Broussely, M., & Fong, W. (2023). Analysis and key findings from real-world electric vehicle field data. *Joule*, 7(2), 377–393. <https://doi.org/10.1016/j.joule.2023.07.018>

## CONCLUSION

Overall we achieved a good re-implementation of the original paper and was implement some improvements that overall contributed to a more accurate and efficient SoH estimation model. We were able to reduce the MAPE score from 5.29% to 4.62% which is close to 25% difference. Other metrics also showcased strong performance and we didn't run into OOM issues described in the paper during training thanks to zero-copy data loading

## LIMITATIONS

- OOM issues during feature extraction on machine with 32GB of RAM. Could not fully utilize CPU resources due to insufficient memory for multi-threaded processing
- PyTorch support for XPU (Intel ARC B580) is immature compared to Nvidia's CUDA but usable in linux environment
- Paper defined methodology but didn't specify thus there was some issues during reproduction in regards to understanding the paper.

## FUTURE WORK

- Extend the model to support real-time SoH prediction from live vehicle telemetry data streams rather than specifically during charging instances
- Adapt and validate the framework across multiple datasets and geographic regions.
- Add GPS, driving behavior, charging station metadata, and ambient temperature as additional modalities.