# [Dacon] 블럭 장난감 제조 공정 최적화 경진대회

# \_(팀명)

# 2020년 월 일 (제출날짜)

- 1. 본 코드는 대회 참가를 돕고자 단순 예시를 작성한 것으로 참고용으로 사용바랍니다.
- 2. 본 코드는 자유롭게 수정하여 사용 할 수 있습니다.
- 3. 추가 모듈 보러가기: https://bit.ly/36MNs76 (https://bit.ly/36MNs76)

## 1. 라이브러리 및 데이터

### **Library & Data**

### In [1]:

```
import pandas as pd
import numpy as np
import multiprocessing
import warnings
from copy import deepcopy
from module.genome import Genome, genome_score
import datetime
warnings.filterwarnings(action='ignore')
np.random.seed(777)
```

#### In [2]:

```
!python --version
print('Pandas: %s'%(pd.__version__))
print('Numpy: %s'%(np.__version__))
```

Pandas : 1.0.4 Numpy : 1.18.1

Python 3.6.10 :: Anaconda, Inc.

## 2. 데이터 전처리

## **Data Cleansing & Pre-Processing**

#### In [3]:

# 입력하세요.

## 3. 탐색적 자료분석

## **Exploratory Data Analysis**

```
In [4]:
```

```
# 입력하세요.
```

## 4. 변수 선택 및 모델 구축

### Feature Engineering & Initial Modeling

### In [5]:

```
CPU_CORE = multiprocessing.cpu_count() # 멀티프로세싱 CPU 사용 수
N_POPULATION = 200
                                     # 세대당 생성수
                                     # 베스트 수
N_BEST = 10
                                    # 자손 유전자 수
N_{CHILDREN} = 5
PROB\_MUTATION = 0.3
                                    # 돌연변이
REVERSE = True
                                    # 배열 순서 (False: ascending order, True: descending order)
                                    #초기점수
score_ini = 10
                                    # 입력 데이터 길이
input_length = 125
                                    # Event (CHECK_ 1~4, PROCESS)
output_length_1 = 5 * 2
output_length_2 = 12 * 2
                                        # MOL(0~5.5, step:0.5)
h1 = 50
                                    # 히트레이어1 노드 수
h2 = 50
                                    # 히트레이어2 노드 수
h3 = 50
                                    # 히트레이어3 노드 수
                                      # 반복 횟수
EPOCHS = 2000
genomes = []
for _ in range(N_POPULATION):
    genome = Genome(score_ini, input_length, output_length_1, output_length_2, h1, h2, h3)
    genomes.append(genome)
trv:
    for i in range(N_BEST):
       genomes[i] = best_genomes[i]
except:
   best_genomes = []
    for _ in range(N_BEST):
       genome = Genome(score_ini, input_length, output_length_1, output_length_2, h1, h2, h3)
       best_genomes.append(genome)
```

### In [6]:

```
best_genomes[0].forward(np.zeros((1, 125)))
```

#### Out[6]:

```
('CHECK_1', 'CHECK_1', 0.0, 0.0)
```

## 5. 모델 학습 및 검증

## **Model Tuning & Evaluation**

- 1. PRT는 고정값 사용
- 2. Event A, Event B (MOL\_A, MOL\_B) 를 같은 값으로 제한
- 3. Event는 CHECK와 PROCESS 만 사용함

- 4. 목적 함수로 수요 부족분만 고려함
- 5. Event와 MOL에 대해 인공신경망 모델을 만들어 유전 알고리즘으로 학습

### In [7]:

```
n_gen = 1
score_history = []
high_score_history = []
mean_score_history = []
best_gen = None
best_score_ever = 0
while n_gen <= EPOCHS:
    print('EPOCH', n_gen, datetime.datetime.now())
    genomes = np.array(genomes)
    while len(genomes)%CPU_CORE != 0:
        genomes = np.append(genomes, Genome(score_ini, input_length, output_length_1, output_length_
    genomes = genomes.reshape((len(genomes)//CPU_CORE, CPU_CORE))
    for idx, _genomes in enumerate(genomes):
        if __name__ == '__main__':
           pool = multiprocessing.Pool(processes=CPU_CORE)
           genomes[idx] = pool.map(genome_score, _genomes)
           pool.close()
           pool.join()
    genomes = list(genomes.reshape(genomes.shape[0]*genomes.shape[1]))
     # score에 따라 정렬
    genomes.sort(key=lambda x: x.score, reverse=REVERSE)
    # 평균 점수
    s = 0
    for i in range(N_BEST):
       s += genomes[i].score
    s /= N BEST
    # Best Score
    bs = genomes[0].score
    # Best Model 추가
    if best_genomes is not None:
        genomes.extend(best_genomes)
    # score에 따라 정렬
    genomes.sort(key=lambda x: x.score, reverse=REVERSE)
    score_history.append([n_gen, genomes[0].score])
    high_score_history.append([n_gen, bs])
    mean_score_history.append([n_gen, s])
    if genomes[0].score > best_score_ever:
       best_score_ever = genomes[0].score
       best_gen = genomes[0]
    # 결과 출력
    print('EPOCH #%s\thistory Best Score: %s\theat Score: %s\theat Score: %s\theat (n_gen, genomes[0].s
    #모델 업데이트
    best_genomes = deepcopy(genomes[:N_BEST])
    # CHILDREN 생성
    for i in range(N_CHILDREN):
        new_genome = deepcopy(best_genomes[0])
        a_genome = np.random.choice(best_genomes)
        b_genome = np.random.choice(best_genomes)
```

```
for j in range(input_length):
       cut = np.random.randint(new_genome.w1.shape[1])
        new_genome.w1[j, :cut] = a_genome.w1[j, :cut]
        new_genome.w1[i, cut:] = b_genome.w1[i, cut:]
    for j in range(h1):
       cut = np.random.randint(new_genome.w2.shape[1])
       new_genome.w2[j, :cut] = a_genome.w2[j, :cut]
       new_genome.w2[j, cut:] = b_genome.w2[j, cut:]
    for j in range(h2):
        cut = np.random.randint(new_genome.w3.shape[1])
       new_genome.w3[j, :cut] = a_genome.w3[j, :cut]
        new_genome.w3[j, cut:] = b_genome.w3[j, cut:]
    for j in range(h3):
        cut = np.random.randint(new_genome.w4.shape[1])
        new_genome.w4[j, :cut] = a_genome.w4[j, :cut]
        new_genome.w4[j, cut:] = b_genome.w4[j, cut:]
    for j in range(input_length):
        cut = np.random.randint(new_genome.w5.shape[1])
        new_genome.w5[j, :cut] = a_genome.w5[j, :cut]
       new_genome.w5[j, cut:] = b_genome.w5[j, cut:]
    for j in range(h1):
        cut = np.random.randint(new_genome.w6.shape[1])
       new_genome.w6[j, :cut] = a_genome.w6[j, :cut]
        new_genome.w6[j, cut:] = b_genome.w6[j, cut:]
    for j in range(h2):
        cut = np.random.randint(new_genome.w7.shape[1])
        new_genome.w7[j, :cut] = a_genome.w7[j, :cut]
        new_genome.w7[j, cut:] = b_genome.w7[j, cut:]
    for i in range(h3):
        cut = np.random.randint(new_genome.w8.shape[1])
       new_genome.w8[j, :cut] = a_genome.w8[j, :cut]
        new_genome.w8[j, cut:] = b_genome.w8[j, cut:]
    best_genomes.append(new_genome)
# 모델 초기화
genomes = []
for i in range(int(N_POPULATION / len(best_genomes))):
    for bg in best_genomes:
        new_genome = deepcopy(bg)
       mean = 0
       stddev = 0.2
        # 50% 확률로 모델 변형
        if np.random.uniform(0, 1) < PROB_MUTATION:
            new_genome.w1 += new_genome.w1 * np.random.normal(mean, stddev, size=(input_length,
        if np.random.uniform(0, 1) < PROB_MUTATION:
            new_genome.w2 += new_genome.w2 * np.random.normal(mean, stddev, size=(h1, h2)) * np.
        if np.random.uniform(0, 1) < PROB_MUTATION:
            new_genome.w3 += new_genome.w3 * np.random.normal(mean, stddev, size=(h2, h3)) * np.
        if np.random.uniform(0, 1) < PROB_MUTATION:
            new_genome.w4 += new_genome.w4 * np.random.normal(mean, stddev, size=(h3, output_ler
        if np.random.uniform(0, 1) < PROB_MUTATION:
            new_genome.w5 += new_genome.w5 * np.random.normal(mean, stddev, size=(input_length,
```

```
if np.random.uniform(0, 1) < PROB_MUTATION:
    new_genome.w6 += new_genome.w6 * np.random.normal(mean, stddev, size=(h1, h2)) * np
if np.random.uniform(0, 1) < PROB_MUTATION:
    new_genome.w7 += new_genome.w7 * np.random.normal(mean, stddev, size=(h2, h3)) * np
if np.random.uniform(0, 1) < PROB_MUTATION:
    new_genome.w8 += new_genome.w8 * np.random.normal(mean, stddev, size=(h3, output_ler
    genomes.append(new_genome)

if REVERSE:
    if bs < score_ini:
        genomes[len(genomes)//2:] = [Genome(score_ini, input_length, output_length_1, output_ler
else:
    if bs > score_ini:
        genomes[len(genomes)//2:] = [Genome(score_ini, input_length, output_length_1, output_ler
    n_gen += 1

EPOCH 1 2020-07-01 01:19:28.931909
```

```
History Best Score: 82.6869582127399
                                                        Best Score: 82.6869582127399
EPOCH #1
Mean Score: 80.03549654494219
EPOCH 2 2020-07-01 01:23:06.120624
EPOCH #2
                History Best Score: 83.60988521644455
                                                        Best Score: 83.6098852164445
        Mean Score: 82.8663116117162
EPOCH 3 2020-07-01 01:26:36.165054
                History Best Score: 84.50513458489384
EPOCH #3
                                                        Best Score: 84.5051345848938
       Mean Score: 83.53301577870671
EPOCH 4 2020-07-01 01:30:04.535739
EPOCH #4
                History Best Score: 84.50513458489384
                                                        Best Score: 84.2918558451505
Mean Score: 84.00719192106621
EPOCH 5 2020-07-01 01:33:33.706981
FPOCH #5
                History Best Score: 84.50513458489384
                                                        Best Score: 84.3723398143764
        Mean Score: 84.21894154465492
EPOCH 6 2020-07-01 01:37:04.920473
EPOCH #6
                History Best Score: 85.2736793501118
                                                        Best Score: 85.2736793501118
Mean Score: 84.50485883155666
EPOCH 7 2020-07-01 01:40:33.005484
                History Best Score: 85.2736793501118
                                                        Best Score: 85.2736793501118
EPOCH #7
Mean Score: 84.88010321088586
EPOCH 8 2020-07-01 01:43:57.567251
EPOCH #8
               History Best Score: 85.2736793501118
                                                        Best Score: 85.2736793501118
Mean Score: 85.10633314112114
EPOCH 9 2020-07-01 01:47:30.185023
                History Best Score: 85.47250039399918
EPOCH #9
                                                        Best Score: 85.4725003939991
        Mean Score: 85.29356145450055
EPOCH 10 2020-07-01 01:50:59.566643
                History Best Score: 85.55640823905259
EPOCH #10
                                                        Best Score: 85.5564082390525
       Mean Score: 85.33330787571316
EPOCH 11 2020-07-01 01:56:13.120743
EPOCH #11
                History Best Score: 85.55640823905259
                                                        Best Score: 85.5218395352745
        Mean Score: 85.38879251312486
EPOCH 12 2020-07-01 02:05:38.991357
EPOCH #12
                History Best Score: 85.89173179301419
                                                        Best Score: 85.8917317930141
        Mean Score: 85.5402344579232
EPOCH 13 2020-07-01 02:15:44.169029
EPOCH #13
                History Best Score: 85.89173179301419
                                                        Best Score: 85.8917317930141
        Mean Score: 85.45034667318775
EPOCH 14 2020-07-01 02:25:26.713636
EPOCH #14
                History Best Score: 85.89173179301419
                                                        Best Score: 85.8917317930141
9
        Mean Score: 85.68047693407509
EPOCH 15 2020-07-01 02:34:16.314313
```

EPOCH #15 History Best Score: 86.13121078633017 7 Mean Score: 85.7734332119949 EPOCH 16 2020-07-01 02:42:38.291712	Best Score	: 86.1312107863301
EPOCH #16 History Best Score: 86.13121078633017 5 Mean Score: 85.89640325607672 EPOCH 17 2020-07-01 02:51:19.630588	Best Score	: 86.0730405338358
EPOCH #17 History Best Score: 86.76362753269271  1 Mean Score: 86.0217020887025  EPOCH 18 2020-07-01 03:00:12.548331	Best Score	: 86.7636275326927
EPOCH #18 History Best Score: 86.76362753269271  7 Mean Score: 85.91708758271295  EPOCH 19 2020-07-01 03:09:24.764920	Best Score	: 86.7123375963070
EPOCH #19 History Best Score: 86.76362753269271  7 Mean Score: 86.22366219233119  EPOCH 20 2020-07-01 03:19:10.406509	Best Score	: 86.7123375963070
EPOCH #20 History Best Score: 87.312934570332 Mean Score: 85.47665291484118 EPOCH 21 2020-07-01 03:28:47.354493	Best Score	: 87.312934570332
EPOCH #21 History Best Score: 87.312934570332 1 Mean Score: 86.10865722932411 EPOCH 22 2020-07-01 03:39:12.066736	Best Score	: 86.7636275326927
EPOCH #22 History Best Score: 87.312934570332 2 Mean Score: 86.58198807833779 EPOCH 23 2020-07-01 03:48:56.528626	Best Score	: 86.8059124759645
EPOCH #23 History Best Score: 87.312934570332 2 Mean Score: 86.10724642044457 EPOCH 24 2020-07-01 03:59:02.432171	Best Score	: 86.9023011087582
EPOCH #24 History Best Score: 87.35614422120726 6 Mean Score: 86.72619370996071 EPOCH 25 2020-07-01 04:09:12.563410	Best Score	: 87.3561442212072
EPOCH #25 History Best Score: 87.40199773707766 6 Mean Score: 87.00281387602098 EPOCH 26 2020-07-01 04:19:08.761911	Best Score	: 87.4019977370776
EPOCH #26 History Best Score: 87.40199773707766 6 Mean Score: 87.08405767226213 EPOCH 27 2020-07-01 04:28:20.395599		: 87.3561442212072
EPOCH #27 History Best Score: 87.40199773707766 6 Mean Score: 87.36531492438135 EPOCH 28 2020-07-01 04:37:58.458603		
EPOCH #28 History Best Score: 87.44379882171975 5 Mean Score: 86.38105870111455 EPOCH 29 2020-07-01 04:47:38.625978		
EPOCH #29 History Best Score: 87.44379882171975 5 Mean Score: 87.16581122509011 EPOCH 30 2020-07-01 04:57:05.065068		
EPOCH #30 History Best Score: 87.44379882171975 5 Mean Score: 87.36219524970637 EPOCH 31 2020-07-01 05:07:20.715547		
EPOCH #31 History Best Score: 87.67033375185825 5 Mean Score: 87.41940054984772 EPOCH 32 2020-07-01 05:18:02.167020		
EPOCH #32 History Best Score: 87.67033375185825 5 Mean Score: 87.4076450277919 EPOCH 33 2020-07-01 05:27:36.390294		
EPOCH #33 History Best Score: 87.69488151300597 7 Mean Score: 87.50670130377627 EPOCH 34 2020-07-01 05:37:40.510609		
EPOCH #34 History Best Score: 87.69488151300597 8 Mean Score: 87.48443913718943 EPOCH 35 2020-07-01 05:46:45.806247		
EPOCH #35 History Best Score: 87.87384561315334	Best Score	: 87.8738456131533

```
2020. 7. 1.
                                                  main - Jupyter Notebook
         Mean Score: 87.61735697676525
  4
  EPOCH 36 2020-07-01 05:56:51.631003
  EPOCH #36
                 History Best Score: 88.20019612403124
                                                          Best Score: 88.2001961240312
          Mean Score: 87.59825715657635
  4
  EPOCH 37 2020-07-01 06:06:46.638689
  EPOCH #37
                 History Best Score: 88.20019612403124
                                                          Best Score: 87.8418706988424
  Mean Score: 87.52804843993223
  EPOCH 38 2020-07-01 06:17:01.481328
  EPOCH #38
                 History Best Score: 88.20019612403124
                                                          Best Score: 87.9760503802821
          Mean Score: 87.7162929793188
  EPOCH 39 2020-07-01 06:27:43.558130
  EPOCH #39
                 History Best Score: 88.20019612403124
                                                          Best Score: 88.2001961240312
          Mean Score: 87.7667351953852
  EPOCH 40 2020-07-01 06:37:44.045290
                 History Best Score: 88.20019612403124
                                                          Best Score: 88.2001961240312
         Mean Score: 87.86035769287602
  EPOCH 41 2020-07-01 06:47:19.048478
  EPOCH #41
                 History Best Score: 88.32168150551
                                                          Best Score: 88.32168150551
  Mean Score: 87.91628013786436
  EPOCH 42 2020-07-01 06:56:59.419308
                 History Best Score: 88.32168150551
                                                          Best Score: 88.32168150551
  EPOCH #42
  Mean Score: 88.21536673565619
  EPOCH 43 2020-07-01 07:07:06.545585
```

```
Traceback (most recent call last)
KeyboardInterrupt
<ipython-input-7-31ece2cd64e8> in <module>
                                                                      if __name__ == '__main__':
                        16
                                                                                              pool = multiprocessing.Pool(processes=CPU_CORE)
                                                                                                            genomes[idx] = pool.map(genome_score, _genomes)
   ---> 17
                        18
                                                                                               pool.close()
                        19
                                                                                              pool.join()
 ~\makepanaconda3\makepanvs\makepattensorflow2.0\makepallib\makepanultiprocessing\makeppool.py in map(self,
      func, iterable, chunksize)
                   264
                                                                         in a list that is returned.
                   265
--> 266
                                                                                      return self._map_async(func, iterable, mapstar, chunksize).ge
t()
                   267
                                                        def starmap(self, func, iterable, chunksize=None):
                   268
~\wanaconda3\wenvs\warrangletensorflow2.0\winderlight\text{lb\wmultiprocessing\wool.py in get(self,
      timeout)
                   636
                   637
                                                         def get(self, timeout=None):
--> 638
                                                                                      self.wait(timeout)
                   639
                                                                             if not self.ready():
                                                                                               raise TimeoutError
                   640
~\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda3\manaconda
timeout)
                   633
                   634
                                                         def wait(self, timeout=None):
 --> 635
                                                                                      self._event.wait(timeout)
                   636
                   637
                                                        def get(self, timeout=None):
~\makepanaconda3\makepanvs\makepattensorflow2.0\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\makepattentlib\mak
                                                                                              signaled = self._flag
```

```
550
                                                                                                                                         if not signaled:
--> 551
                                                                                                                                                                                           signaled = self._cond.wait(timeout)
                           552
                                                                                                                                         return signaled
                           553
~\undersamaconda3\undersamaconda3\undersamaconflow2.0\undersamaconda3\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow2.0\undersamaconflow
                           293
                                                                                                                                                                       # restore state no matter what (e.g., KeyboardInt
errupt)
                                                                                                                                         if timeout is None:
                           294
--> 295
                                                                                                                                                                                          waiter.acquire()
                                                                                                                                                                    gotit = True
                           296
                           297
                                                                                                                                         else:
KeyboardInterrupt:
```

## 6. 결과 및 결언

### **Conclusion & Discussion**

### 결과 그래프

### In [ ]:

```
import matplotlib.pyplot as plt

# Score Graph
score_history = np.array(score_history)
high_score_history = np.array(high_score_history)
mean_score_history = np.array(mean_score_history)

plt.plot(score_history[:,0], score_history[:,1], '-o', label='BEST')
plt.plot(high_score_history[:,0], high_score_history[:,1], '-o', label='High')
plt.plot(mean_score_history[:,0], mean_score_history[:,1], '-o', label='Mean')
plt.legend()
plt.xlim(0, EPOCHS)
plt.ylim(bottom=0)
plt.xlabel('Epochs')
plt.ylabel('Score')
plt.show()
```

### Submission 파일 만들기

### In [8]:

```
# 재고 계산
from module.simulator import Simulator
simulator = Simulator()
order = pd.read_csv('module/order.csv')
submission = best_gen.predict(order)
_, df_stock = simulator.get_score(submission)

# PRT 제수 계산
PRTs = df_stock[['PRT_1', 'PRT_2', 'PRT_3', 'PRT_4']].values
PRTs = (PRTs[:-1] - PRTs[1:])[24*23:]
PRTs = np.ceil(PRTs * 1.1)
PAD = np.zeros((24*23+1, 4))
PRTs = np.append(PRTs, PAD, axis=0).astype(int)

# Submission 파일에 PRT 일록
submission.loc[:, 'PRT_1':'PRT_4'] = PRTs
submission.loc[csv('Dacon_baseline2.csv', index=False)
```

### 점수 향상 팁

해당 코드는 단순한 모델로 다음 방법으로 점수 향상을 꾀할 수 있습니다.

- 1. 성형 공정 2개 라인을 따로 모델링
- 2. CHANGE, STOP 이벤트 활용
- 3. 수요 초과분 외 다양한 양상을 반영하는 목적함수
- 4. 유전 알고리즘 외 효율적인 학습 기법

### In [ ]:

```
while n_gen <= EPOCHS:
   print('EPOCH', n_gen, datetime.datetime.now())
   genomes = np.array(genomes)
   while len(genomes)%CPU_CORE != 0:
        genomes = np.append(genomes, Genome(score_ini, input_length, output_length_1, output_length_
   genomes = genomes.reshape((len(genomes)//CPU_CORE, CPU_CORE))
   for idx, _genomes in enumerate(genomes):
        if __name__ == '__main__':
           pool = multiprocessing.Pool(processes=CPU_CORE)
           genomes[idx] = pool.map(genome_score, _genomes)
           pool.close()
           pool.join()
   genomes = list(genomes.reshape(genomes.shape[0]*genomes.shape[1]))
     # score에 따라 정렬
   genomes.sort(key=lambda x: x.score, reverse=REVERSE)
   # 평균 점수
   s = 0
   for i in range(N_BEST):
       s += genomes[i].score
   s /= N BEST
   # Best Score
   bs = genomes[0].score
   # Best Model 추가
   if best genomes is not None:
       genomes.extend(best_genomes)
    # score에 따라 정렬
   genomes.sort(key=lambda x: x.score, reverse=REVERSE)
   score_history.append([n_gen, genomes[0].score])
   high_score_history.append([n_gen, bs])
   mean_score_history.append([n_gen, s])
   if genomes[0].score > best_score_ever:
       best_score_ever = genomes[0].score
       best_gen = genomes[0]
   # 결과 출력
   print('EPOCH #%s\thistory Best Score: %s\theat Score: %s\theat Score: %s\theat (n_gen, genomes[0].s
    #모델 업데이트
   best_genomes = deepcopy(genomes[:N_BEST])
    # CHILDREN 생성
   for i in range(N_CHILDREN):
       new_genome = deepcopy(best_genomes[0])
       a_genome = np.random.choice(best_genomes)
       b_genome = np.random.choice(best_genomes)
        for j in range(input_length):
           cut = np.random.randint(new_genome.w1.shape[1])
           new_genome.w1[j, :cut] = a_genome.w1[j, :cut]
           new_genome.w1[j, cut:] = b_genome.w1[j, cut:]
```

for j in range(h1):

```
cut = np.random.randint(new_genome.w2.shape[1])
        new_genome.w2[j, :cut] = a_genome.w2[j, :cut]
        new_genome.w2[j, cut:] = b_genome.w2[j, cut:]
    for j in range(h2):
        cut = np.random.randint(new_genome.w3.shape[1])
        new_genome.w3[j, :cut] = a_genome.w3[j, :cut]
       new_genome.w3[j, cut:] = b_genome.w3[j, cut:]
    for j in range(h3):
        cut = np.random.randint(new_genome.w4.shape[1])
        new_genome.w4[j, :cut] = a_genome.w4[j, :cut]
       new_genome.w4[j, cut:] = b_genome.w4[j, cut:]
    for j in range(input_length):
       cut = np.random.randint(new_genome.w5.shape[1])
        new_genome.w5[j, :cut] = a_genome.w5[j, :cut]
        new_genome.w5[j, cut:] = b_genome.w5[j, cut:]
    for j in range(h1):
        cut = np.random.randint(new_genome.w6.shape[1])
       new_genome.w6[j, :cut] = a_genome.w6[j, :cut]
       new_genome.w6[j, cut:] = b_genome.w6[j, cut:]
    for i in range(h2):
        cut = np.random.randint(new_genome.w7.shape[1])
       new_genome.w7[j, :cut] = a_genome.w7[j, :cut]
       new_genome.w7[j, cut:] = b_genome.w7[j, cut:]
    for i in range(h3):
        cut = np.random.randint(new_genome.w8.shape[1])
        new_genome.w8[j, :cut] = a_genome.w8[j, :cut]
        new_genome.w8[j, cut:] = b_genome.w8[j, cut:]
    best_genomes.append(new_genome)
# 모델 초기화
genomes = []
for i in range(int(N_POPULATION / len(best_genomes))):
    for bg in best_genomes:
       new_genome = deepcopy(bg)
       mean = 0
       stddev = 0.2
        # 50% 확률로 모델 변형
        if np.random.uniform(0, 1) < PROB_MUTATION:
            new_genome.w1 += new_genome.w1 * np.random.normal(mean, stddev, size=(input_length,
        if np.random.uniform(0, 1) < PROB_MUTATION:
            new_genome.w2 += new_genome.w2 * np.random.normal(mean, stddev, size=(h1, h2)) * np.
        if np.random.uniform(0, 1) < PROB_MUTATION:
            new_genome.w3 += new_genome.w3 * np.random.normal(mean, stddev, size=(h2, h3)) * np.
        if np.random.uniform(0, 1) < PROB_MUTATION:
            new genome.w4 += new genome.w4 * np.random.normal(mean, stddev, size=(h3, output le
        if np.random.uniform(0, 1) < PROB_MUTATION:
            new_genome.w5 += new_genome.w5 * np.random.normal(mean, stddev, size=(input_length,
        if np.random.uniform(0, 1) < PROB_MUTATION:
            new_genome.w6 += new_genome.w6 * np.random.normal(mean, stddev, size=(h1, h2)) * np
        if np.random.uniform(0, 1) < PROB_MUTATION:
            new_genome.w7 += new_genome.w7 * np.random.normal(mean, stddev, size=(h2, h3)) * np
        if np.random.uniform(0, 1) < PROB_MUTATION:
            new_genome.w8 += new_genome.w8 * np.random.normal(mean, stddev, size=(h3, output_le)
```

```
genomes.append(new_genome)

if REVERSE:
    if bs < score_ini:
        genomes[len(genomes)//2:] = [Genome(score_ini, input_length, output_length_1, output_ler
    else:
        if bs > score_ini:
            genomes[len(genomes)//2:] = [Genome(score_ini, input_length, output_length_1, output_ler
            n_gen += 1
```