



Find

Find...
Aa Current editor 1

Project

Project [C:\Users\Pc\AppData\Local\Temp\Rar...]

PLC (FP0R 32k C32, 457 steps)

Libraries

System libraries

Tasks

DUTs

Global variables

POUs (428 steps)

Main (PRG, LD, 175 steps)

Ariza (FB, LD, 61 steps)

Auto_Calisma (FB, LD, 160 steps)

Manual_Auto_Aktivasyon (FB, LD, 10 steps)

Manual_Calisma (FB, LD, 22 steps)

	Class	Identifier	FP address	IEC address	Type	Initial	Autoextern	Comment
2	VAR_GLOBAL	inAcil_Stop_NC	X1	%IX0.1	BOOL	FALSE	<input type="checkbox"/>	
3	VAR_GLOBAL	inMan_Kopru_Ileri_Buton_NO	X2	%IX0.2	BOOL	FALSE	<input type="checkbox"/>	
4	VAR_GLOBAL	inMan_Kopru_Geri_Buton_NO	X3	%IX0.3	BOOL	FALSE	<input type="checkbox"/>	
5	VAR_GLOBAL	inMan_Puskurtme_Buton_NO	X4	%IX0.4	BOOL	FALSE	<input type="checkbox"/>	
6	VAR_GLOBAL	inMan_Oto_Buton_Kalici	X5	%IX0.5	BOOL	FALSE	<input checked="" type="checkbox"/>	
7	VAR_GLOBAL	inTas_Geldi_Sensor_NO	X6	%IX0.6	BOOL	FALSE	<input type="checkbox"/>	
8	VAR_GLOBAL	inKopru_Ileri_Limit_Sensor_NC	X7	%IX0.7	BOOL	FALSE	<input type="checkbox"/>	
9	VAR_GLOBAL						<input type="checkbox"/>	
10	VAR_GLOBAL	inKopru_Geri_Limit_Sensor_NC	X8	%IX0.8	BOOL	FALSE	<input type="checkbox"/>	
11	VAR_GLOBAL	inKopru_Onde_Tas_Var_Sensor_NO	X9	%IX0.9	BOOL	FALSE	<input type="checkbox"/>	
12	VAR_GLOBAL	inKopru_Arkada_Tas_Var_Sensor_NO	XA	%IX0.10	BOOL	FALSE	<input type="checkbox"/>	
13	VAR_GLOBAL	inSilikon_Mak_Hazir_Sinyal	XB	%IX0.11	BOOL	FALSE	<input type="checkbox"/>	
14	VAR_GLOBAL	inSilikon_Mak_Hata_Sinyal	XC	%IX0.12	BOOL	FALSE	<input type="checkbox"/>	
15	VAR_GLOBAL	inPlaka_Silim_Calisiyor_Sinyal	XD	%IX0.13	BOOL	FALSE	<input type="checkbox"/>	
16	VAR_GLOBAL						<input type="checkbox"/>	
17	VAR_GLOBAL	oKopru_Ileri_R	Y0	%QX0.0	BOOL	FALSE	<input type="checkbox"/>	
18	VAR_GLOBAL	oKopru_Geri_R	Y1	%QX0.1	BOOL	FALSE	<input type="checkbox"/>	
19	VAR_GLOBAL	oPuskurtme_Valf_Bobin_R	Y2	%QX0.2	BOOL	FALSE	<input type="checkbox"/>	
20	VAR_GLOBAL	oSilikon_Mak_Uyku_Mod_R	Y3	%QX0.3	BOOL	FALSE	<input type="checkbox"/>	
21	VAR_GLOBAL	oPlaka_Silime_Giden_Sinyal_R	Y4	%QX0.4	BOOL	FALSE	<input type="checkbox"/>	
22	VAR_GLOBAL	oKirmizi_Tepe_Lambasi_R	Y5	%QX0.5	BOOL	FALSE	<input type="checkbox"/>	
23	VAR_GLOBAL	oYesil_Tepe_Lambasi_R	Y6	%QX0.6	BOOL	FALSE	<input type="checkbox"/>	
24	VAR_GLOBAL						<input type="checkbox"/>	
25	VAR_GLOBAL	inEkran_Silikon_Uyku_Mod_Ekran_Buton	R10	%MX0.1.0	BOOL	FALSE	<input type="checkbox"/>	
26	VAR_GLOBAL	ARIZA	R11	%MX0.1.1	BOOL	FALSE	<input type="checkbox"/>	
27	VAR_GLOBAL	Manual_Mode_Aktif	R12	%MX0.1.2	BOOL	FALSE	<input type="checkbox"/>	
28	VAR_GLOBAL	Auto_Mode_Aktif	R13	%MX0.1.3	BOOL	FALSE	<input type="checkbox"/>	
29	VAR_GLOBAL	Robot_Geride	R14	%MX0.1.4	BOOL	FALSE	<input type="checkbox"/>	
30	VAR_GLOBAL	Robot_Ortada	R15	%MX0.1.5	BOOL	FALSE	<input type="checkbox"/>	
31	VAR_GLOBAL	Robot_Ileride	R16	%MX0.1.6	BOOL	FALSE	<input type="checkbox"/>	
32	VAR_GLOBAL						<input type="checkbox"/>	
33	VAR_GLOBAL_RETAIN	inEkran_Tas_Kenari_Bekleme_Suresi	DDT32464	%MD5.32464	REAL	0	<input type="checkbox"/>	
34	VAR_GLOBAL_RETAIN	inEkran_Puskurtme_Bekleme_Suresi	DDT32468	%MD5.32468	REAL	0	<input type="checkbox"/>	
35	VAR_GLOBAL_RETAIN	inEkran_Puskurtme_Suresi	DDT32472	%MD5.32472	REAL	0	<input type="checkbox"/>	

Project Calltree Used by

Ready

GVL: 36 Declarations

PLC simulation: FP0H 32k C32ET/EP No MEWNET/C-NET network specific



Find Find... Current editor 1 2 3

Project Project [C:\Users\Pc\AppData\Local\Temp\Rar5

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Main

Global variables

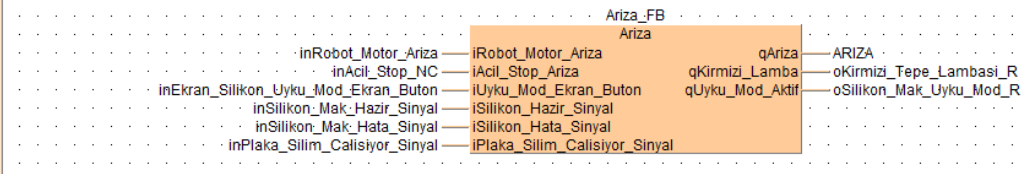
Ariza

Manual_Calisma

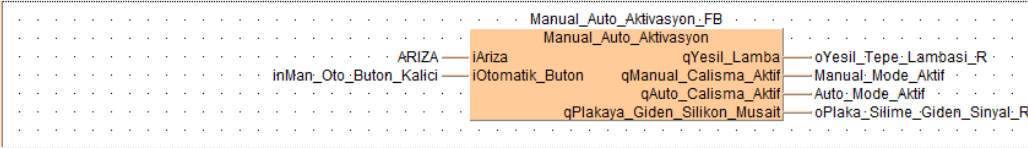
Manual_Auto_Aktivasyon

Auto_Calisma

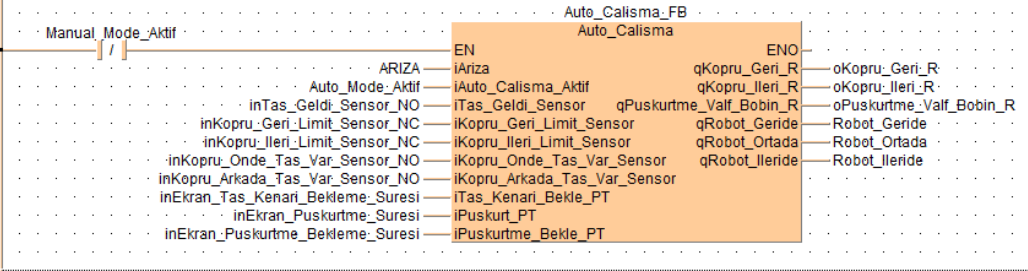
1



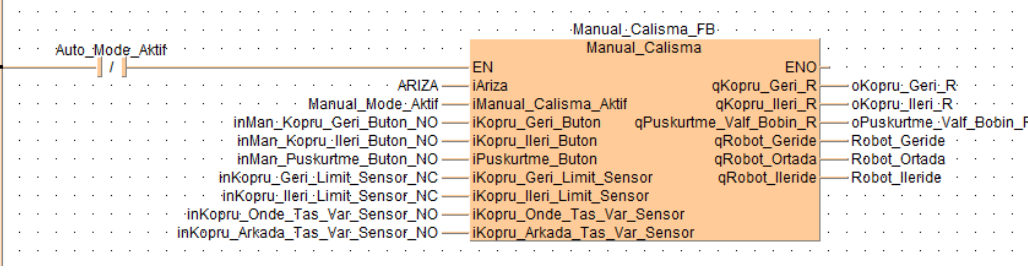
2



3



4





Find

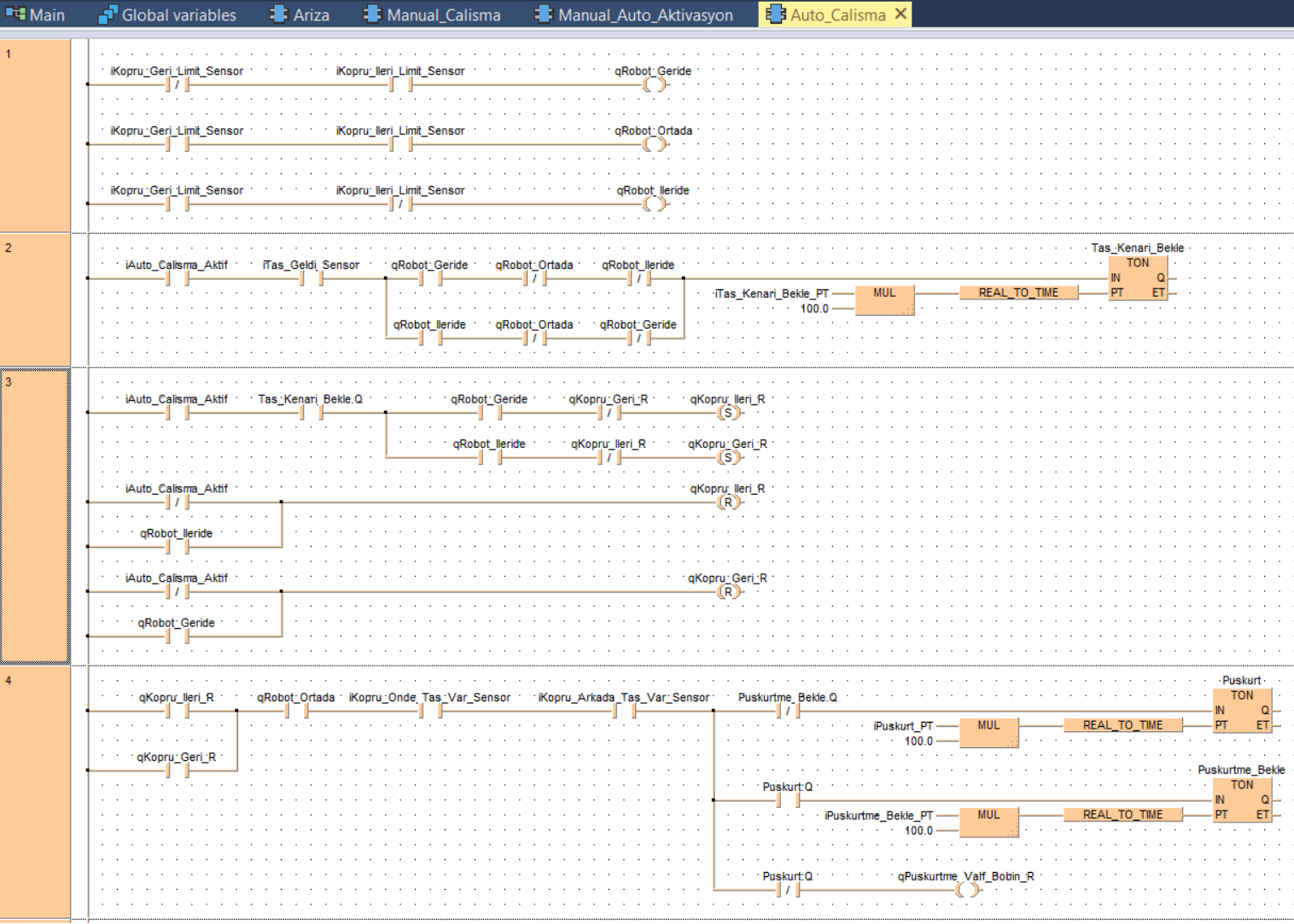
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Current editor

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Project [C:\Users\PC\AppData\Local\Temp\Rar...

- PLC (FP0R 32k C32, 457 steps)
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- Tasks
- DUTs
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(1) Alper_Yesiltas_Siliconizing_Robot_PLC.pro - Control FPWIN Pro 7 - The IEC 61131-3 programming system - Manual_Auto_Aktivasyon







Object Edit Tools Online Monitor Debug Extras Window Help



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Main Global variables Ariza Manual_Calisma Manual_Auto_Aktivasyon X Auto_Calisma

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> **System libraries**

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