Fall Semester 2015

Line following robot

Group 2
2. Semester IT-Technology

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Title:

Line following robot

Project Period:

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Projectgroup:

Group 2

Medvirkende:

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Pages: TBD

Appendices: TBD

Completed TBD

Introduction

Project is written by:

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Glossary

ADC Analog-digital conversion

PID Proportional-integral-derivative controller

THT Through-hole-technology

3D print Printing something in 3 dimensions

Requirements specification 1

The following section will describe the specific requirements that have been decided
to fulfil to the general requirements as shown in the project description.

- Project must include light sensors

- Implement motor control

- Should make use of the Pic32 MCU

- Software will be written in MPLAPX

- Autonomous operation

- The product must make use of feedback concept e.g. a PID algorithm

- A function & performance test is to be conducted

Hardware section 2

2.0.1 Hardware diagram

2.1 Description of the hardware structure and functionality

In the following section, the hardware parts and functions will be introduced and described.

2.1.1 Selection of sensor

Name	QRE1113 board	OPB706A	OPB704
Max sensor distance	3mm	1.27mm	3.8mm
Forward current	50mA	20mA	40mA
Mounting	On print	THT	In casing
Price	19.43DKK	26.90DKK	42.55DKK
Notes			

Table 2.1: Table of a selection of sensors.

The idea behind showing more sensors than the OPB 704, is to show the price difference and the utility from sensor to sensor. *(fig 2.1)*

2.1.2 OPB704 Sensor

The selected sensor for the line following robot will be the OPB704.
This sensor has been chosen from a range of criteria, most important being the optimal sensor distance and the easier mounting method. This method makes it easier to add several sensors in an array, which will be done with a 3D-printed mount.
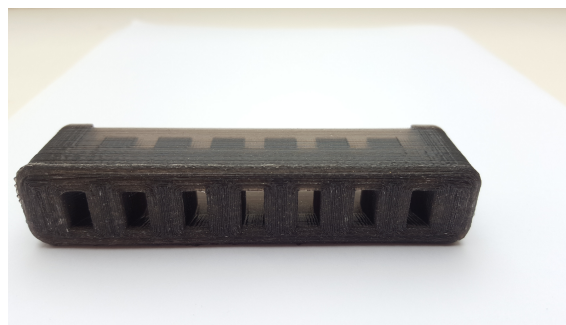

Figure 2.1: 3D printed mount

TBD (den er vendt om) TBD Beskriv hardwarestruktur og funktion samt alle underdele

2.1.3   Analog-to-digital converter (ADC)

The purpose of the ADC is to convert the analog data from the sensors to digital data that can be managed by a computer - this allows data received from the bluetooth transmitter on the product to be processed into readable data more easily, which is great for showing how the sensors are reacting. The sensors themselves cannot discern what they actually need to read, the sensors just read anything they can see and send that signal.
Analog signals can have a significant amount of noise - since any received noise is interpreted as part of the signal, a digital signal is not only more easy to work with, it will also provide more precise data. This will make for more accurate readings on the tachometer on the robot, which allows even more finely tuned monitoring of the robot and its working processes.

2.1.4   ADC diagram

TBD

This products usage of ADC

TBD

Software section 3

3.0.1 Software diagram

TBD Softwarediagram

3.1 Description of the software structure and functionality

The following section will introduce the software segment, based on our required specifications. The design will shown in the form of a flowchart. TBD Softwarebeskrivelse og underafsnit

3.2 Description of the PID controller

A PID controller continuously calculates an error value as the difference to a reference point and a measured process variable.
PID is an abbreviation for a proportional-integral-derivative controller, it is a control loop feedback mechanism. The controllers job is to minimize the error value for the given devices running time. In the case of this project the reference point is the line to follow and the PID will allow the MCU to adjust the power to the engines, to steer accordingly to said reference point.

$$\text{F}(t) = K_p e(t) + K_i \int_0^t e(\tau)\, d\tau + K_d \frac{de(t)}{dt}$$
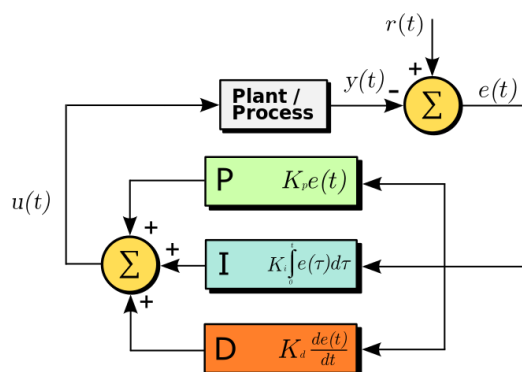

Figure 3.1: Block diagram, showing the idea of PID controller. Credits:

3.2.1 Proportional control(P)

The proportional part creates an output value that is proportionally related to the current error value, this value can be tuned by multiplying the error by a constant

K_p. A high proportional gain results in a large change in the output for a given change in the error.

$$P_{\text{out}} = K_p\,e(t)$$

If the proportional gain is too high, the system can become unstable. Contrarily, a small gain will result in the device adjusting too slowly, which decreases overall efficiency and in the case of this project, it will end up being detrimental to the steering accuracy.
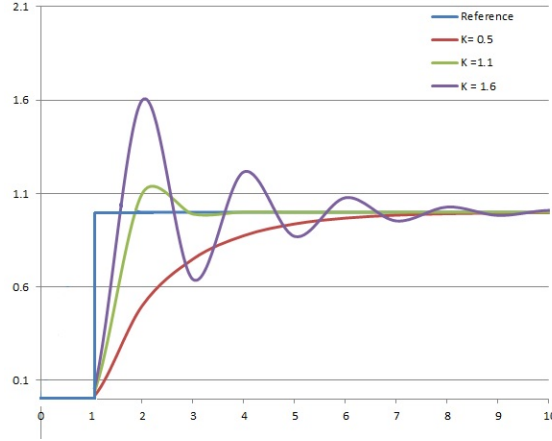

Figure 3.2: K_p with 3 values. (K_i, K_d held constant) Credits:

3.2.2 Steady-state error

When looking at figure 3.2 the reference point is the blue line and the feedback line is the green, the two lines merge up and the steady-state is achieved. When the lines don't merge, but the feedback line is slightly above or under the reference point. This steady-state error can be minimized by adjusting the proportional and integral term.

3.2.3 Integral control(I)

The integral controller is contributing proportionally to both the magnitude of the error and the duration of the error.
The integral in a PID controller is the sum of the instantaneous error over time and gives the accumulated offset that should have been corrected previously.

The controller output equals the accumulated error multiplied by the integral gain(Ki)

$$I_{\text{out}} = K_i \int_0^t e(\tau)\,d\tau$$

The integral part accelerates the movement of the process towards the reference point. Since the integral term correlates to accumulated errors from the past, it can cause the present value to overshoot the reference value.

3.2.4   Derivative control(D)

The derivative of the process error is calculated by determining the slope of the error over time and multiplying this rate of change by the derivative gain K_d. The magnitude of the contribution of the derivative term to the overall control action is termed the derivative gain, K_d.
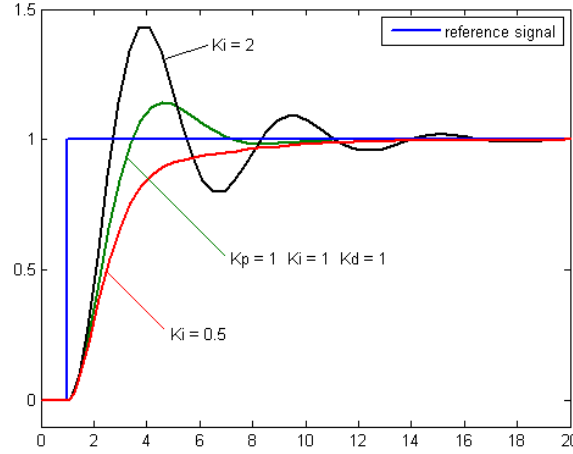

Figure 3.3: K_i shown with 3 values. Credits:

The derivative term is given by:

$$D_{\text{out}} = K_d \frac{de(t)}{dt}$$

The derivative action predicts system behaviour and utilizes this to improve the settling time and stability of the system. An ideal derivative is not causal, so that implementations of PID controllers include an additional low pass filtering for the derivative term, to limit the high frequency gain and noise.
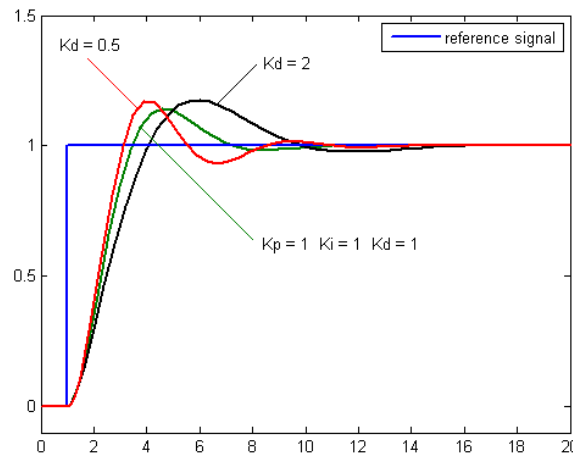

Figure 3.4: K_d shown with 3 values. Credits:

3.2.5   Loop tuning

Tuning the loop is the term used to describe the adjustments of the PID's control parameters (proportional band/gain, integral gain/reset, derivative gain/rate) to

the optimal values for the given control scheme.

Stability is the first requirement; however systems can differ greatly, and different applications may have different requirements and these may even conflict with each other. For example, high speed and high accuracy often cancel each other out, because high speed may cause overshooting, while high accuracy is slow.

The ideal realistic behaviour is both as fast as possible, while also having minimum overshoot and oscillation.

Even though the process seems simple, with only three variables, it can be challenging to achieve, because it must satisfy the criteria despite being within the limitations of PID control. While adjusting the PID can seem conceptually intuitive, and while most PIDs may perform acceptably with default controls, they may very well also have an unsatisfactory performance.

This can generally be fixed through optimisation and tuning, either through computer simulations or manual testing. In our case, we used manual tuning of the numbers.

3.2.6 Stability

If the parameters of the PID controller are set incorrectly the process input can become unstable. This means the controllers output becomes divergent, which can be limited by saturation and mechanical breaking.

3.2.7 Manual tuning

When a system must be online at all times a method for tuning is to first set K_i and K_d values to zero. Increase K_p until the loop output oscillates, setting K_p at approximately half the value for a "quarter amplitude decay" type response.

Then increase K_i until any set off is corrected in sufficient time for the process. Adding too much K_i will however cause an instability. Finally, increase K_d, if required at all, until the loop is acceptably quick to reach its reference after a load disturbance.

A fast PID loop tuning process usually overshoots slightly to reach the reference point faster.

In the case of systems that can't accept overshoot, an over-damped closed-loop system is best suited, which requires K_p setting significantly less than half that of the K_p setting that was causing the oscillation.

kilde (http://blog.opticontrols.com/archives/1066)

TBD (Vores fremgangsmåde med PID alt efter om "D" skal bruges)

Table 3.1: Manual tuning

Parameter	Rise time	Overshoot	Settling time	Steady-state error	Stability
K_p	Decrease	Increase	Small change	Decrease	Degrade
K_i	Decrease	Increase	Increase	Eliminate	Degrade
K_d	Minor change	Decrease	Decrease	No effect in theory	Improves if K_d is small

Table 3.1 explained

Table 3.1 gives an informative overview of what the different parameters does when tuned manually.

- To minimize the rise time, decrease K_p

- To eliminate the steady-state error, increase K_i

- To reduce the overshoot and settling time, decrease K_d

3.3   Description of the Pulse Width Modulator - PWM

A pulse width modulation technique used to encode a message into a pulsing signal. Its primary use is to control the power supply of electronic devices - in this projects case, this means the motors.
The average voltage and amplitude given to the motors is altered by rapidly switching between an 'on' and 'off' state. This way, the average is easily altered by changing how much of the time the state is set to on and how long it is set to off. The longer the switch is set to on compared to off, the higher the average supply will be.

$$\overline{y} = \frac{1}{T} \int_0^T f(t)dt$$

$$\overline{y} = \frac{1}{T} \left(\int_0^{DT} y_{\max}dt + \int_{DT}^T y_{\min}dt \right)$$
$$= \frac{1}{T} \left(D \cdot T \cdot y_{\max} + T(1-D)y_{\min} \right)$$
$$= D \cdot y_{\max} + (1-D)\, y_{\min}$$

TBD forklaring af ligninger

3.3.1   Duty cycles

The duty cycle describes the proportion of 'on' compared to any given period of runtime for the device. The duty cycle is described as a percentage, where 100% means that it's turned on the entire time, where 10% would be a tenth of the time. TBD Vores duty cycle

Test 4

4.1 Test

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TBD Konklusion

Appendices 6

6.1 Group collaboration agreement

6.1.1 Contact Information

Table 6.1: Contacts

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6.1.2 Workflow

- Every friday after 12:00 is expected work consisting of three hours.

- If you aren't able of attending for scheduled study day. - Notice must be given to the project team.

6.1.3 Milestones and goals

TBD Milestones

6.1.4 Deadline

- Hand in June 7th.

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