```
FUNCTION BLOCK DataLoggingEvent
VAR
     bBufferFinish : BOOL;
     bXMLFinish : BOOL;
     write to Buffer: write to Buffer;
     write to XML : write to XML Event;
     XMLFileName : T MaxString;
     Buffer1 : ARRAY[1..20] OF Datensatz;
     Buffer2 : ARRAY[1..20] OF Datensatz;
     m: INT :=1;
     i: INT :=22;
     StopRecordStart: BOOL := TRUE;
     DownTrigDetect: F TRIG;
     WriteTimeDiff: ST TimeDiff;
     Name: T MaxString;
     bExecute: BOOL := FALSE;
     event: BOOL;
     timeinname : STRING;
     TimestampSYS : TIMESTRUCT;
     UpTrigDetect: R trig;
END VAR
//start the function to get the needed to be recorded values
write to Buffer(TimestampSYS=>TimestampSYS,m := m,startrecord :=
TRUE);
Buffer1[m]:= write to Buffer.Datensatz;
//when events trigger is detected, record the 20 values before
event trigger
UpTrigDetect(CLK:=event);
IF UpTrigDetect.Q THEN
     Buffer2 :=Buffer1;
     bBufferFinish :=TRUE;
     timeinname :=
CONCAT (CONCAT (WORD TO STRING (TimestampSYS.wYear), '-'), CONCAT (CONC
AT (WORD TO STRING (TimestampSYS.wMonth), '-'), CONCAT (CONCAT (WORD TO
STRING (TimestampSYS.wDay), '-'), CONCAT (CONCAT (WORD TO STRING (Time
stampSYS.wHour), '-'), CONCAT(CONCAT(WORD TO STRING(TimestampSYS.wM
inute), '-'), CONCAT (CONCAT (WORD TO STRING (TimestampSYS.wSecond), '-
'), WORD TO STRING(TimestampSYS.wMilliseconds))))));
     i := 0;
END IF
//record the 20 values after event trigger
IF i = 20 THEN
     Buffer2:=Buffer1;
     bBufferFinish :=TRUE;
     timeinname :=
CONCAT (CONCAT (WORD TO STRING (TimestampSYS.wYear), '-'), CONCAT (CONC
AT (WORD TO STRING (TimestampSYS.wMonth), '-'), CONCAT (CONCAT (WORD TO
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STRING (TimestampSYS.wDay), '-'), CONCAT (CONCAT (WORD TO STRING (Time
stampSYS.wHour),'-'),CONCAT(CONCAT(WORD TO STRING(TimestampSYS.wM
inute), '-'), CONCAT (CONCAT (WORD TO STRING (TimestampSYS.wSecond), '-
'), WORD TO STRING(TimestampSYS.wMilliseconds))))));
END IF
i := i+1;
//reset counter in case it overflows
IF i = 100 THEN
     i := 22;
END IF
//overwrite buffer from the first value when buffer is full
IF m = 20 THEN
     m := 0;
END IF
m := m+1;
//give name to xml files
Name:=CONCAT(CONCAT('C:\temp Yizhen\',timeinname),'TEST.xml');
XMLFileName := Name;
//XMLFileName := 'C:\temp Yizhen\Test.xml';
//write data from buffer to xml file
write to XML(WriteFinishFlag => bXMLFinish,sFilePath :=
XMLFileName,LogInput := Buffer2,bExecute := bExecute);
//reset write to xml function
IF bBufferFinish THEN
     bExecute := TRUE;
END IF
IF bXMLFinish THEN
     bExecute := FALSE;
     bBufferFinish :=FALSE;
     bXMLFinish := FALSE;
END IF
```