Project Internship

(ProjektPraktikum)

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| Enter English title here  Enter German title here | |
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| Period of internship: | 01.03.2022 – 01.09.2022 |
|  | |
| September 2022 | |
| **Confirmation of the Company**  We hereby confirm that we have checked and approved the contents of this internship report.  Name and Signature of an authorized representative of the company and stamp of the company[[1]](#footnote-1) | |

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Task Description

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| I, Yousif Mohammed Elsheikh Mohammed | | Matr. No. 413278 |
| declare that I have authored this thesis independently, that I have not used other than the declared sources / resources, and that I have explicitly marked all material, which has been cited either literally or indirect from the used sources.  Enter date here  (Yousif Mohammed Elsheikh Mohammed ) | | |
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Table of Contents

[List of Figures II](#_Toc114493869)

[List of Tables III](#_Toc114493870)

[List of Abbreviations IV](#_Toc114493871)

[List of Formula Symbols V](#_Toc114493872)

[1 Introduction 1](#_Toc114493873)

[2 Notes on working with the style sheet 6](#_Toc114493874)

[3 Formatting and content 7](#_Toc114493875)

[3.1 General formatting and structure 7](#_Toc114493876)

[3.2 Bullet points and numerations 7](#_Toc114493877)

[3.3 Figures and tables 7](#_Toc114493878)

[3.4 Formulas and references 9](#_Toc114493879)

[3.5 Overview of styles 10](#_Toc114493880)

[4 Literature and citation 12](#_Toc114493881)

[4.1 References 12](#_Toc114493882)

[4.2 How to cite 13](#_Toc114493883)

[4.2.1 Reference in the text 13](#_Toc114493884)

[4.3 Structure of the reference list 14](#_Toc114493885)

[5 Summary and Outlook 16](#_Toc114493886)

[References 17](#_Toc114493887)

[A Appendix 18](#_Toc114493888)



List of Figures

[Figure 3‑1: This is an example for a figure 8](#_Toc114493889)

[Figure 3‑2: Using the labeling function for figures in Word 8](#_Toc114493890)

[Figure 3‑3: Inserting of cross-references in Word (Part 1) 9](#_Toc114493891)

[Figure 3‑4: Inserting of cross-references in Word (Part 2) 10](#_Toc114493892)

[Figure 3‑5: Inserting of footnotes in Word 10](#_Toc114493893)

[Figure A‑1: Figure 1 in appendix A 18](#_Toc114493894)

[Figure A‑2: Figure 2 in appendix A 18](#_Toc114493895)

List of Tables

[Table 3‑1: This is an example for a table 8](#_Toc51264753)

[Table 3‑2: Overview of all available styles 10](#_Toc51264754)

[Table 4‑1: Author abbreviations 12](#_Toc51264755)

[Table 4‑2: Special rules for author abbreviations 12](#_Toc51264756)

[Table 4‑3: Year of publication 13](#_Toc51264757)

[Table 4‑4: Different types of literature 14](#_Toc51264758)

[Table A‑1: Table 1 in appendix A 18](#_Toc51264759)

[Table A‑2: Table 2 in appendix A 18](#_Toc51264760)

List of Abbreviations

|  |  |
| --- | --- |
| CVT | Commercial Vehicle Technology |
| TUK | Technische Universität Kaiserslautern |
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List of Formula Symbols

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| --- | --- | --- |
| F | Force | N |
| m | Mass | kg |
| a | Acceleration | m/s² |
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# Introduction

The problem of object detection and classification is an inherent issue in Computer Vision. IBM defines Computer Vision as “a field of artificial intelligence (AI) that enables computers and systems to derive meaningful information from digital images, videos and other visual inputs, and based on those inputs, it can take action.” [IBM]

To address this problem, earlier approaches included feature extraction to identify objects, which are time consuming and highly manual. A later approach that emerged is CNNs (Convolutional Neural Networks) which is a more scalable approach that leverages methods from Linear Algebra, such as Matrix Multiplication to identify patterns in an image.

Within the standard 2D object detection, the information and the features used include edges and RGB colors [IBM] which abstracts the features (corners and edges as well as RGB channels). To position these objects, which is a task under the umbrella of object detection, a bounding box is regressed, as follows up, an image would be an input and the output if a box or a box coordinates that are around or correspond to this object (a car in an image for example) [MaxPlank].

## 3D Object Detection

Recently, higher level applications like scene understanding and object positioning require a richer form of information such as Point Clouds, in which the regression 3D box provides not only viewpoint information, but also information about the position of the object in the 3D space [MaxPlank].

3D information is available as a set of vectors containing the x, y and z pairs representing the vertices that make up the point cloud. As the data in the pointcloud is random, and is hard to learn from, many proposals preprocess the points to voxel grids as views before network consumption which renders the data voluminous as well as introducing transformations that may change the original data [PointNet]. [VoxelNet] is an example of such approaches. Other appraches include working on the 2D images using CNNs to extract features, as the work with 2D images has been far more extensive than working with point clouds. After that, a 2D box is regressed to give the object’s position, which is further relayed to obtain the box’s 3D coordinates or the object’s z position, an example would be the works of [MobileNetSSD with Realsense Repo][MobileNetSSD repo]

Other approaches propose working directly on the pointcloud, feeding it to the network and performing the classification and/or the detection task [PointNet][PointNet++][VoteNet][BoxNet]. Though the nature of the pointcloud is random and lacks order, these approaches, almost all of them, make use of learning the pointcloud features with a modification in the network, specifically, incorporating symmetrical functions to preprocess the data for learning allowing for the learning to take place from directly consuming the pointcloud [Pointnet][Pointnet++] and they oftentimes employ the architecture of pointnet++ as a backbone to the actual network [H3DNet] [PointNet++][VoteNet][BoxNet].

## Overview

In chapter 2 the main problem will be discussed as well as the issues related to 3D object detection in general, chapter 3 will go through project specific literature, adapted proposals and current state of the art. In chapter 4 the proposed methodology will be discussed and chapter 5 will conclude the report with the results discussion and future work.

# Problem Statement

## Problem Description:

The main goal is to detect and localize 3D structures (KLTs) such that the information is available to a robot manipulator equipped with a gripper and a 3D Stereo-camera. The structures are set upon one another and have different categories depending on the objects inside, in which case the objects vary from C-Parts (fittings, screws, etc.) to dampers and other automotive parts. End goal is to develop a proof of concept, utilizing tools such as Deep Learning and 3D Object Detection algorithms to confirm the validity of the approach and culminate an in-house knowledge about the approaches available and their viability.

## Setting

The setting incorporates a manipulator, an end-effector with a greifer and an intel RealSense D435, the information from the camera are extracted, processed by a computer which throws out data fed to the Universal Robot manipulator as commands, which after receiving the position and class information acts accordingly. Fig. () shows the robot manipulator and Fig. () shows the Intel RealSense Depth (stereo-vision) camera.

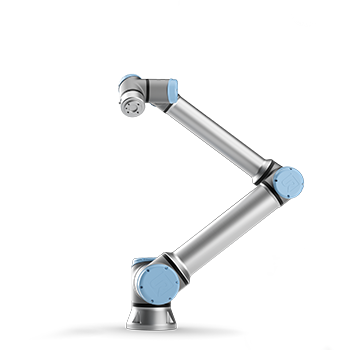


Figure 2-1: Universal Robot Manipulator [https://www.universal-robots.com/products/]



Figure 2-2: Intel Realsense D435 Depth Camera [https://www.caseking.de/intel-realsense-tiefenkamera-d435-zuwc-014.html]

## Targeted Detection Pipeline:

The detection pipeline includes gathering the data, investigating the state-of-the-art, passing the state of the art to the data gathered, such that the targeted Network is able to learn from this data:

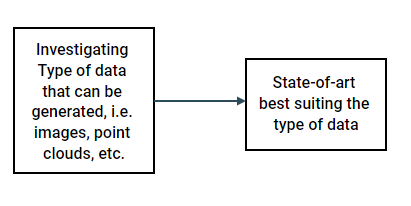


Figure 2-3: Targeted Detection Pipeline

After training the network, and for the purpose of testing the employed the state-of-the-art, testing data is prepared in a similar manner as the training data and the necessary code refactoring and edits to the code are carried out, proper metrics are then set, such that in the end, weakness points are determined, and necessary improvements carried out.

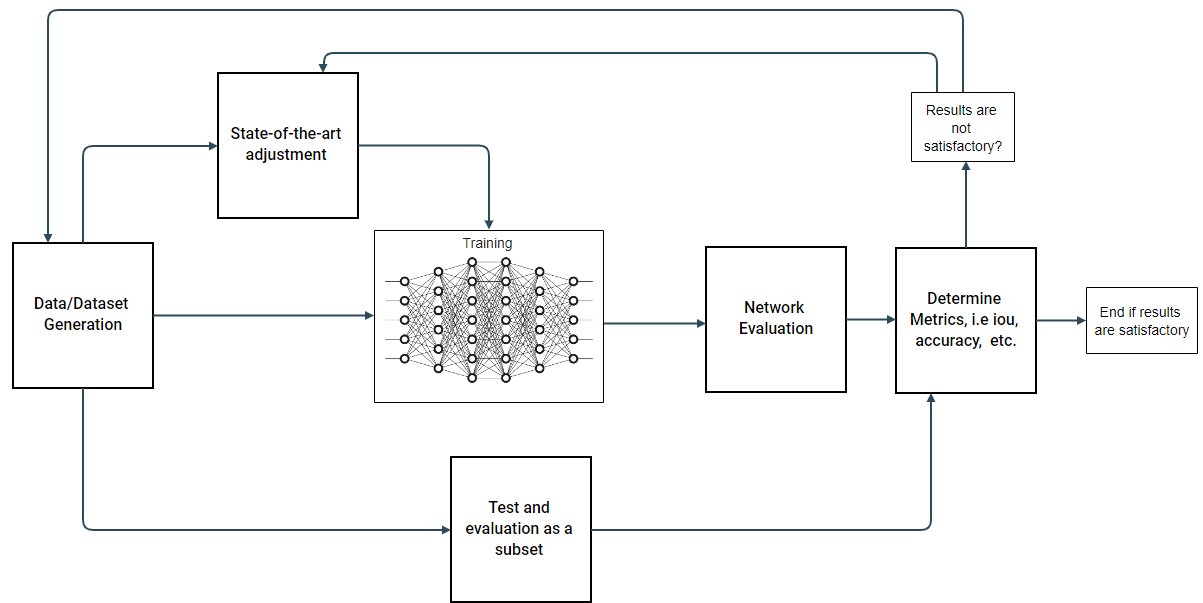


Figure 2-4: Training,Testing, Dataset, Algorithm and Dataflow

After the training has been carried out, the checkpoint where the network has stopped training, i.e. the last training epoch, is saved and an inference is carried out using new novel data. Additionally the network, is the state-the-art allows it, can be tested in real-time

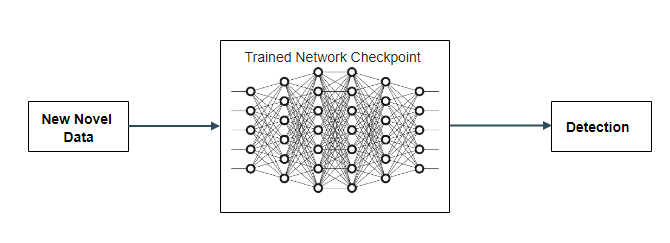


Figure 2-5: Inference on the saved Checkpoint

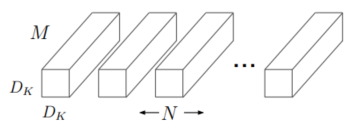
# State-of-the-Art, Deep Learning and Transfer Learning

Write something about Deep Learning (long) and ist relationshiop to computer vision (short, cnns, mlps etc.)

## MobileNets

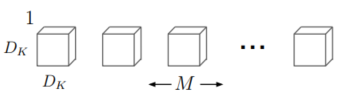
### MobileNet-V1

MobileNets employ a set of depth-wise separable convolutions, with the main point of reducing the computation in the first few layers [MobileNets]. The structure is mainly depthwise separable convolutions, except for the first layer which is a full convolutional network. This structure is carried out to ensure the networks ability to be employed on mobile and embedded devices carrying out inference/realtime inference on the spot, considering the limited set of computational and memory available in such devices. [MobileNets]. Fig. () is an example of vanilla convolutions.

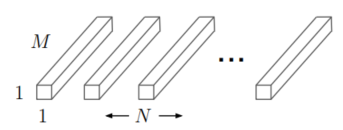


In MobileNets the depthwise seperable convolutions are applied in 2 steps [MobileNets]:

* A single Dk xDk x 1 input filter to each channel [MobileNets], as illustrated by Fig. (2)



* A pointwise M x 1x 1 convolution to combine the outputs of the previous filter [MobileNets]



MobileNets which apply 3x3 depthwise seperable convolutions use 8-9 times less computational power, comprated to regular convolutions with a slight reduction in accuracy [MobileNets].

The work of MobileNets is based on [Xception], which introduces the depthwise seperable convolutions, Fig. (4) illustrates the general structure applying both depthwise and pointwise convolutions.

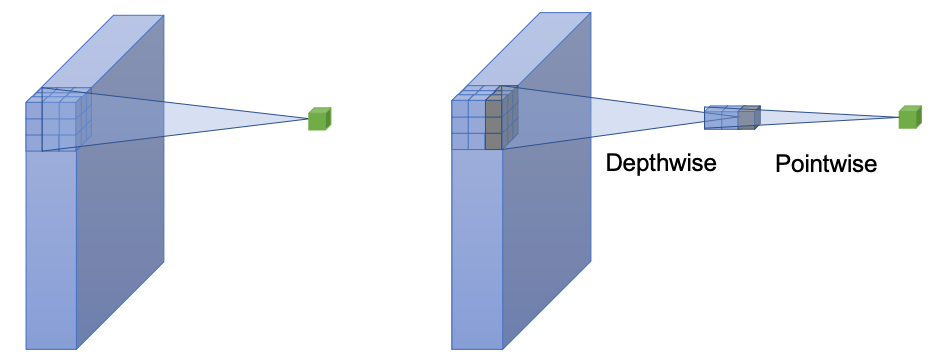


Fig. (5) demonstrates the architecture of MobileNetV1 according to [MobileNetV1-Figure-Paper; see lit in praktikum stuffs for reference pdf]

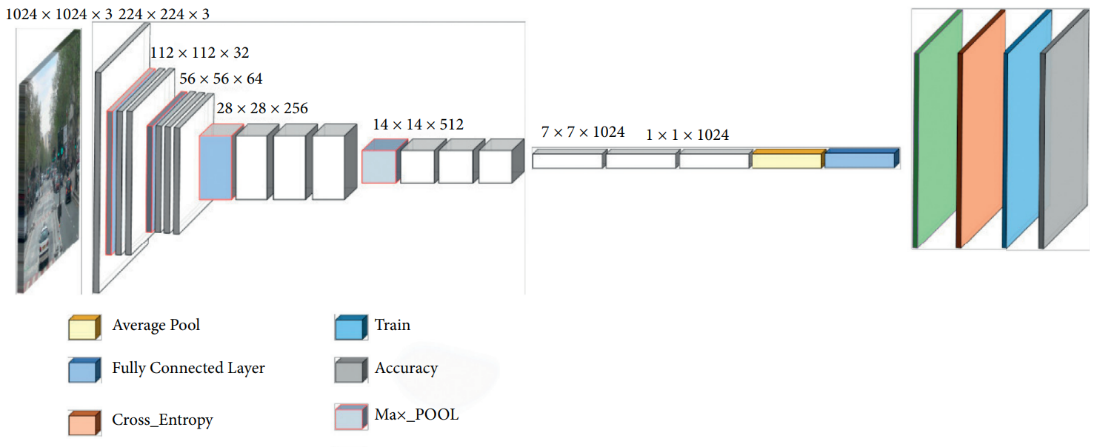


Fig. (5) [MobileNetV1-Figure-Paper; see lit in praktikum stuffs for reference pdf]

### MobileNet-V2

is based on an inverted residual structure where the shortcut connections are between the thin bottleneck layers. The intermediate expansion layer uses lightweight depthwise convolutions to filter features as a source of non-linearity. Additionally, we find that it is important to remove non-linearities in the narrow layers in order to maintain representational power

The structure of MobileNetV2 differs from that of MobileNetV1. It is based on the concept of inverted residuals, where a shortcut connection is established between bottleneck layers. Bottleneck layers, known as projection layers, and as the name suggests, reduce multi-layer tensors. An intermediate layer is also introduced, it uses the lightweight depthwise convolutions to filter features as a source of non-linearity. Additionally, the authors remove non-linearities in the narrow layers and the reasoning behind it  is to maintain the features that are representative [MobileNetV2].

Fig. (6) demonstrated the general architecture of MobileNetV2 according to [https://machinethink.net/blog/mobilenet-v2/]

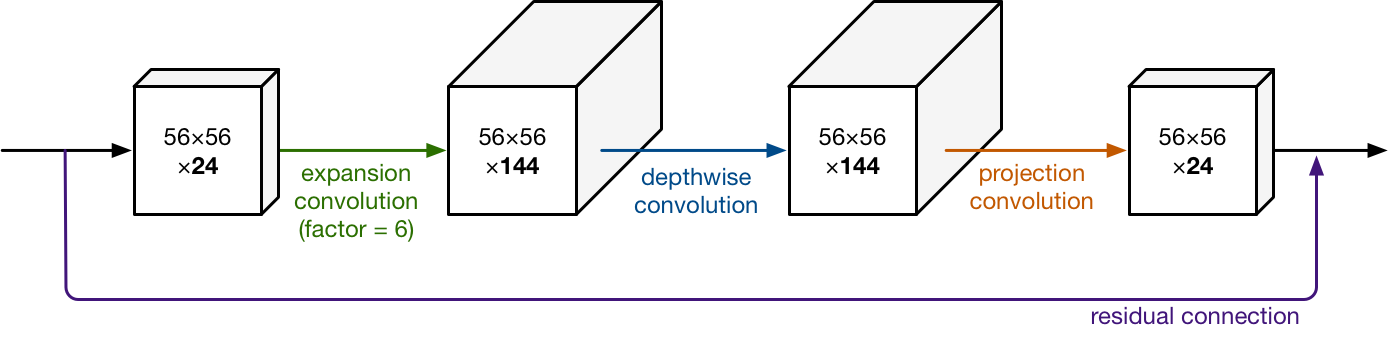


Fig. (6) MobileNetV2 general architecture according to [<https://machinethink.net/blog/mobilenet-v2/>]

Online REFs:

[MobileNetV2 Fig.]  <https://machinethink.net/blog/mobilenet-v2/>

## Transfer Learning

As the[[Chapter 11: Transfer Learning](ftp://ftp.cs.wisc.edu/machine-learning/shavlik-group/torrey.handbook09.pdf), [Handbook of Research on Machine Learning Applications](https://amzn.to/2fgeVro), 2009.]puts it: “Transfer learning is the improvement of learning in a new task through the transfer of knowledge from a related task that has already been learned.”

Transfer learning is effective and desired when the features learned from one set are general.[[Chapter 11: Transfer Learning](ftp://ftp.cs.wisc.edu/machine-learning/shavlik-group/torrey.handbook09.pdf), [Handbook of Research on Machine Learning Applications](https://amzn.to/2fgeVro), 2009.]

## VoteNet

VoteNet leverages PointNet++, as PointNet++ processes the point cloud as it is and learns features in the point cloud structures without having to convert it to regular structures. This consequently indicates that the information is taken as is, rather than partly losing information in the conversion process.

A standard approach to apply PointNet++ is to propose 3D bounding boxes is to follow suit with the standard box proposal methods by proposing the boxes that has dense objects within. This approach is not favourable in 3D proposals for a few reasons, firstly, the inherent sparsity in point clouds and secondly, depth sensors tend to capture only the surface of the objects in the scene, so the centers of the objects are usually spatially in a void place in that point cloud. Herein comes VoteNet to leverage Hough Voting and customize to establish a relationship between the centers and the points, which after aggregation are used to generate bounding box proposals.

The input is first sampled through the backbone network a set of seed points is sampled, from which feature are derived and votes are generated. The votes, as aforementioned are targeted to indicate an object’s bounding box’s center location and to generate the bounding box proposals they are clustered and aggregated through a learning module.

### PointNet

PointNet is a unified approach that  consumes point clouds directly as inputs and outputs labels and/semantic labels, labels are generated per point in the point set. The authors of pointnet argue that it has a simple architecture. Each point is processed individually as a coordinate (*x; y; z*), the paper leverages the use of symmetric functions, such as max pool, and including an MLP (Multi Layer Perceptron). The network then learns special relationships between interesting points in the given input set, the selection grounds are embedded in the network parameters. The final layers are fully connected layers that aggregate the learned features into a ‘global’ descriptor for the shapes in the case of shape classification and the point labels in the case of segmentation. [PointNet]

Fig.  (7) illustrates the architecture of PointNet according to [PointNet]

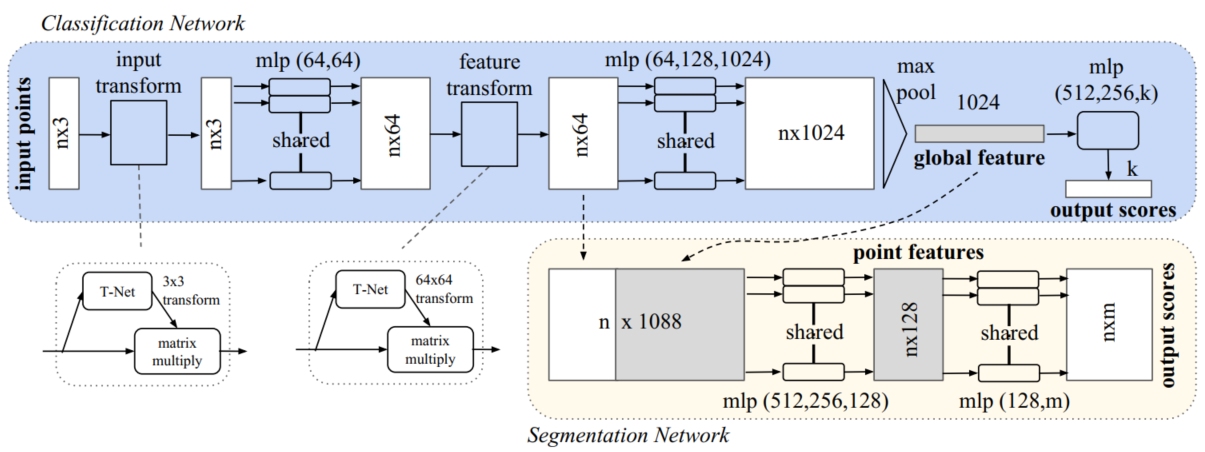


Fig. (8): Architecture of PointNet

### PointNet++

One of the problems that lead to the inception of PointNet++ is that PointNet does not capture local structures into features, it rather constructs the relationship function based on the whole consumed point cloud, regardless of the individual and distinct geometries embedded within the point cloud. CNNs takes datapoints in grid-like shapes and is able to capture features in different scales and among different resolutions. The field receptivity of the neurons are proportional to weather the levels are low or high, the authors of PointNet++ argue that abstracting local patterns in a more explicit way allows for better generalization regarding the network parameters when the network is shown net data. [PointNet++]

PoitNet++ hence processes points hierarchically, the points are partitioned according to a defined distance metric, and the features are extracted from these points in a manner similar to that of CNNs, these features are then aggregated further into a larger point feature hierarchy, and so on the process is undertaken from the bottom up until the whole point cloud is enveloped in-whole. [PointNet++]

The generation of the overlapping in the point set is first by selecting centroids of the areas of interest with the aid of the FPS (Farthest Point Sampling) algorithm. [PointNet++]

Fig. (9) demonstrated the architecture of PointNet++ according to [PointNet++]

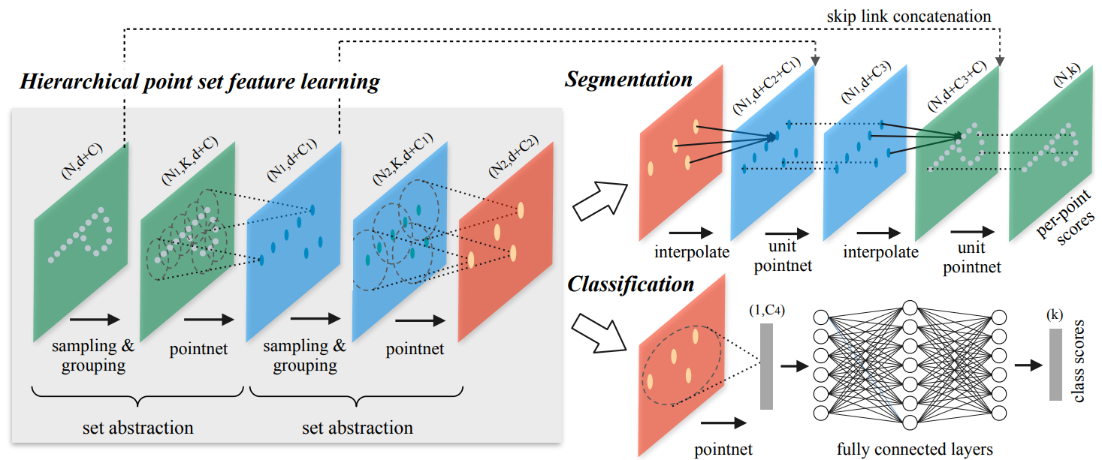


Fig. (9) Architecture of PointNet++

Hierarchical Point Set Feature Learning

As aforementioned and in contrast to PointNet that lumps features from point sets using a max pool operation, PointNet++ does this feature lumping in a bottom-up approach in what is called hierarchical feature learning.

As seen in Fig. (9) in the feature abstraction layers 3 types of processing take place, firstly sampling the points (sampling layer), grouping points (grouping layer) and the PointNet layer.

The points are processed in these layers as follows: centroids are selected from the point set via a query algorithm, in PointNet++ this is FPS (Farthest Point Sampling). After that regions around these centroids are selected via the grouping layer/process. Finally, the PointNet layer then aggregates local features from these set of local points.

*Sampling Layer:*  Given the point set: {*x*1, *x*2,…, *xn*} as input to the network, the FPS algorithm is deployed to select a subset: {*xi*1, *xi*2, …, *xim*} such that *xij* that is the most distant point form the set: {*xi*1, *xi*2, …, *xim*}. The advantage of FPS over random sampling is that the point set is included as a whole and all of the regions of the point set are represented.  Another key feature that sets PointNet++ ahead of CNNs with reggard to data representation is that CNNs as put by the PointNet++ authors: “In contrast to CNNs that scan the vector space agnostic of data distribution, our sampling strategy generates receptive fields in a data dependent manner.”

*Grouping Layer:* The input to the grouping layer is the point set of size *N ×* (*d* + *C*) as well the set of centroids that the sampling layer outputs. The output is a group of points of size *N’ × K ×* (*d* + *C*), where N’ is the number of centroids and K is the number of points within the centroid’s neighborhood. The Ball Query algorithm is deployed to limit the points in the centroid’s neighborhood number of points.

*PointNet Layer:* the input is *N’* local regions of points with data size *N’×K×*(*d*+*C*), the features of the local regions are encoded and the layers throws out an output of size: *N’ ×* (*d* + *C’’*).

Add the above equations in the equation form and give them their own lines

Multi Scale Resolution:

It is not uncommon for point clouds to have varying densities, not only within the same point cloud, but also compared to other point clouds in the same dataset.  This is a problem, as it can be more difficult to match sparse and dense point clouds, i.e., features learned from dense point clouds/areas cannot be generalized to sparse ones/areas.

This is where Multi Scale Resolution comes to play, as shown in Fig. (10)

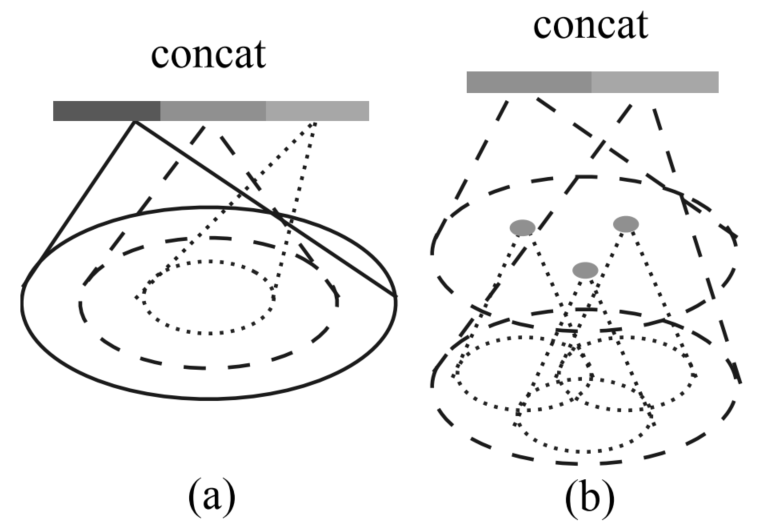


Fig. (10): Multi Scale Resolution, as seen in [PointNet++]

It is used to capture the features in multiple scales, mainly done by applying grouping layers that would then be the input to PointNet but this is done in different scales. The features are then concatenated, solving the dense vs. sparse point cloud problem.

### Hough Voting and the Hough Transform:

Introduced in the late 1950s, it is originally used to detect patterns in a set of points in some arbitrary coordinate system, but extends this pattern detection to peak detection in the parametric space.

It achieves this by finding the parameters that correspond to these patterns [JIllingeorth-ASurveyoftheHoughTransform]. The patters are transformed into another space in which the derived features will be mapped in a compact way [JIllingeorth-ASurveyoftheHoughTransform]. Hence the HT transforms the detection problem into a space where they can more easily solved problem of peak detection [JIllingeorth-ASurveyoftheHoughTransform].

 Furthermore, in the context of object detection the Hough Voting or the Hough Transform is used to detect abnormal or complex objects in image patches. [24] introduced implicit shape methods, other work used it for plane extraction from 3D point clouds and pose estimation [VoteNet]. Hough Voting has also been combined with learning techniques. (All paragraph [VoteNet], cite it everywhere outside of the part with [24] and [JIllingeorth-ASurveyoftheHoughTransform]).

[24] Bastian Leibe, Ales Leonardis, and Bernt Schiele. Robust object detection with interleaved categorization and segmentation. International journal of computer vision, 77(1- 3):259–289, 2008. 2, 3

Deep Hough Voting

# Notes on working with the style sheet

This style sheet shows you the format of the report and provides also some information regarding the structure and the content. The introduction is followed by the main part of the scientific report. In this style sheet the chapters 2 - 4 and the appendix contain notes and examples on how to use the style sheet. The content in these chapters must be removed for your report. Your report ends with a summary and a outlook.

The fields "English title", "German title", "Student", “Matriculation number”, “Supervisor (Company)” and “Period of internship” on the front cover must be filled in. Then, the document has to be updated (mark the whole text "Ctrl + A" and then update with "F9"). Further fields (e. g. header of the task description) will be filled in automatically. In general, the fields to be filled out are red and in the case of fields that are automatically updated, black. Optionally, a logo of the company can be inserted on the front cover. If this option is not used, be sure that the placeholder is not printed (this case can occur with old WORD versions). Furthermore, the current date must be added in the two declarations. Before printing the work, all fields must be updated and checked again.

Further information about the project internship (Projektpraktikum) and the scientific report can be found in the OLAT course of the Graduate School CVT.

# Formatting and content

This chapter describes the formatting and other guidelines to write your report.

## General formatting and structure

Use only the font Arial. You can use up to 7 main chapters and subchapters of different levels to structure your report. The heading on the highest level must be formatted with the style "CVT H1" (12pt, bold). A new chapter of the first headline level always starts on a new page. The second level must be formatted with the style "CVT H2" (11pt, bold) and the third level with the style "CVT H3" (11pt, normal). This is the last level that appears in the table of contents. When using subchapters of any headline level, always use **at least two subchapters**. The fourth headline level must be formatted with the style "CVT H4" (11pt, underlined). More than four levels of headline are not allowed. **An introductory text must always be used between two heading levels** to explain the content of the chapter and you need some text at the end of the chapter witch a transition to the next chapter. A chapter must be at least half a page long. Shorter chapters are not allowed.

Normal text has to be formatted with the style "CVT Text" (11pt, normal, 1.3 - 1.5 times line spacing). Hyphenation should be activated. Formulas and calculations should be written in Arial italics. Formula symbols and abbreviations must be provided with the SI units used. General abbreviations (for example "e. g.") need not be listed in the list of abbreviations.

The typographical mistakes of "Widows and orphans" (see [[Dud17](#_CTVL001253c2400f08241bc983787c540ff0978)]) must be avoided. In the continuous text, this is guaranteed by the activated paragraph control in Word. In all other cases this must be observed manually (e. g. for headings).

## Bullet points and numerations

Bullet points and numerations are not allowed! You have to describe everything in continuous text!

## Figures and tables

Used figures should be inserted in the highest possible quality. When using figures created in other Microsoft programs, the figures should be inserted as "extended metafiles" (vector graphics). All figures should be formatted with the style "CVT Fig.".

Figures and tables must be mentioned at the correct position in the text. The reference must be linked to the figure or table via a cross-reference in Word (e. g. Figure 4‑1 or Table 4‑1; see also chapter 4.4).



Figure 4‑1: This is an example for a figure

[[MK16](#_CTVL001e64e2b70126a4ecaa267d56ce2ea7933" \o "[MK16]Müller, Kurt; Kunze, Heinrich: Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, 2016.)]

Table 4‑1: This is an example for a table

(According to [[MK16](#_CTVL001e64e2b70126a4ecaa267d56ce2ea7933" \o "[MK16]Müller, Kurt; Kunze, Heinrich: Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, 2016.)])

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The labels of figures and tables can be created using the labeling function of Word (see Figure 4‑2).

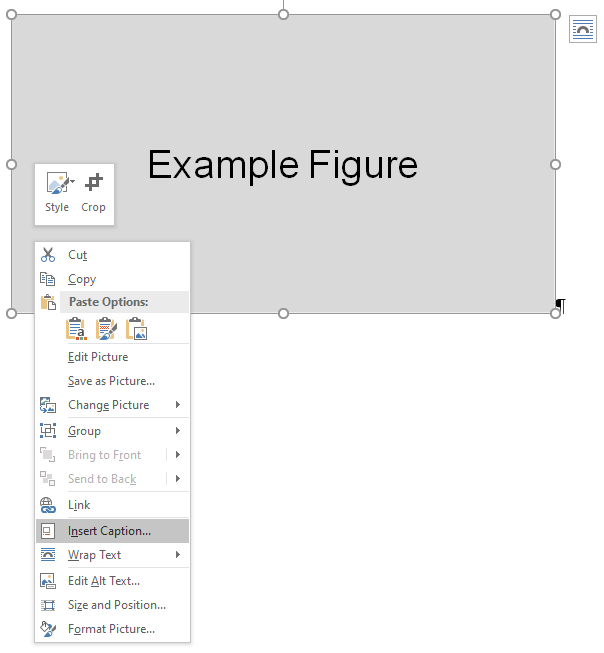


Figure 4‑2: Using the labeling function for figures in Word

[[MK16](#_CTVL001e64e2b70126a4ecaa267d56ce2ea7933" \o "[MK16]Müller, Kurt; Kunze, Heinrich: Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, 2016.)]

The label text has to be formulated in a way that it can be understood by itself and has to be formatted with the style "CVT Fig. label" or "CVT Tab. label". A tab stop must be inserted between the figure no. or table no. and the labelling text instead of a space. Sources for figures and tables must always be mentioned but may not be listed in the list of figures or tables. For this purpose, a „style separator“ must separate the label text and the source (Ctrl + Alt + Enter) (see e. g. Figure 4‑1).

Figures and tables should be created by yourself. Attention should be paid to an attractive and uniform layout. The text in figures and tables should correspond to the style "CVT Text". The font size may be slightly smaller than in the continuous text (but not larger!). The original sources or sources containing the used content should be indicated by the expression "(According to [source])" (see Table 4‑1). Figures from sources must either be cited correctly (compare UrhG § 51; e. g. citations of figures for illustrative purposes are not permitted) or the permission (license) of the copyright owner is required (not necessarily the author, as the rights may have been transferred).

After tables, insert a blank line with the style "CVT Text" (Not for figures!). References for figures and tables must be inserted according to the scheme presented in chapter 5 in the figure label. The list of figures and tables is generated automatically (after updating).

## Formulas and references

**Formulas** are to be numbered continuously in the text. Analogous to figures and tables, the text must refer to the corresponding formula (see equation (1)).

|  |  |
| --- | --- |
|  | (1) |

The used formula symbols and abbreviations shall be listed alphabetically in the order upper case Latin, lower case Latin, upper case Greek, lower case Greek and, if applicable, sorted by subject groups in the list of formula symbols. The dimensions must be conform to the SI system of units. The list of formula symbols must be created manually.

**References** in the text to other chapters, figures, tables and formulas must be cross-referenced in the document (see Figure 4‑3 and Figure 4‑4).



Figure 4‑3: Inserting of cross-references in Word (Part 1)

[[MK16](#_CTVL001e64e2b70126a4ecaa267d56ce2ea7933" \o "[MK16]Müller, Kurt; Kunze, Heinrich: Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, 2016.)]

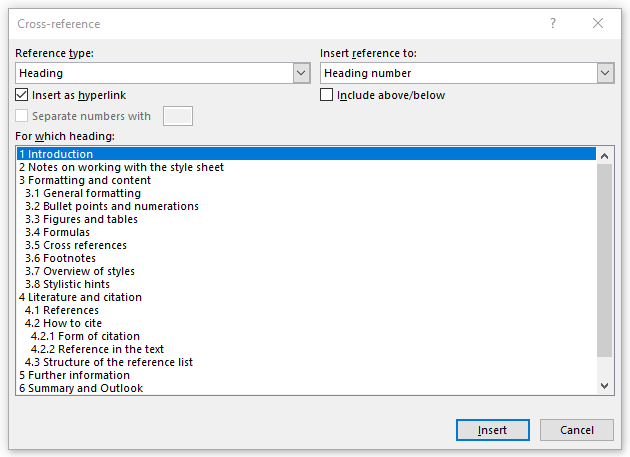


Figure 4‑4: Inserting of cross-references in Word (Part 2)

[[MK16](#_CTVL001e64e2b70126a4ecaa267d56ce2ea7933" \o "[MK16]Müller, Kurt; Kunze, Heinrich: Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, 2016.)]

**Footnotes** can be used for further annotations to make the text more readable, but they should be used carefully. Footnotes must be created using the footnote function in Word (see Figure 4‑5) [[2]](#footnote-2).

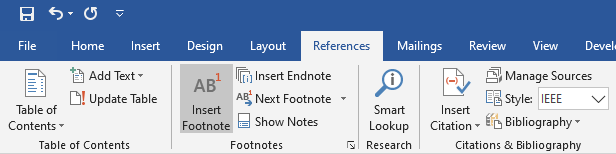


Figure 4‑5: Inserting of footnotes in Word

[[MK16](#_CTVL001e64e2b70126a4ecaa267d56ce2ea7933" \o "[MK16]Müller, Kurt; Kunze, Heinrich: Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, 2016.)]

## Overview of styles

Table 4‑2 shows an overview of all possible styles and indicates their intended use.

Table 4‑2: Overview of all available styles

[[MK16](#_CTVL001e64e2b70126a4ecaa267d56ce2ea7933" \o "[MK16]Müller, Kurt; Kunze, Heinrich: Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, 2016.)]

| **Name** | **Usage** |
| --- | --- |
| CVT B1 | Bullet list (Level 1) |
| CVT B2 | Bullet list (Level 2) |
| CVT B3 | Bullet list (Level 3) |
| CVT E1 | Enumeration (Level 1) |
| CVT E2 | Enumeration (Level 2) |
| CVT E3 | Enumeration (Level 3) |
| CVT H1 | Headline (Level 1) |
| CVT H2 | Headline (Level 2) |
| CVT H3 | Headline (Level 3) |
| CVT H4 | Headline (Level 4) |
| CVT Appendix H1 | Headline Appendix (Level 1) |
| CVT Appendix H2 | Headline Appendix (Level 2) |
| CVT Appendix H3 | Headline Appendix (Level 3) |
| CVT Project internship | - |
| CVT Fig. | Figures |
| CVT Fig. label | Label of figures |
| CVT Tab. label | Label of tables |
| CVT Text | Text |
| CVT H without No. | Headlines without numeration (e. g. list of figures) |
| CVT H without No.\_NotInTOC | Headlines without numeration, which should not appear in the TOC (Task description, Declaration and TOC) |



# Literature and citation

Works in the literary, scientific and artistic domain are protected in Germany by copyright and related rights. All rights (e. g. the right to reproduce and distribute) are owned by the author (but the rights of use may be transferred). However, exceptions have been created for scientific purposes (copyright restrictions). One possibility for this is the right of citation (§51 UrhG). The following chapters describe how to use citations in the text. For the requirements for the use of citations, however, please consult § 51 UrhG. The University Library also offers information and various courses on this topic on its homepage. Furthermore, you can learn more about this topic in the seminar “Scientific writing and publishing”.

## References

The used references have to be mentioned directly after a citation. If possible, the original sources should be cited. No sources should be cited without mentioning them in the text! For your scientific report, you have to use citation keys whose structure is described below. References in the text are indicated by a citation key, which consists of a name abbreviation and the year of publication, followed by the page number. Both are written in square brackets (e. g. [Kun16a] or [MKS16]). The page number is written inside the square brackets and is separated from the source by a comma (e. g. [[MKS16a](#_CTVL001b63a94de90a34e9890cd57278002b1b1" \o "[MKS16]Müller, Kurt; Kunze, Heinrich; Schmitt, Monika: Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, 2016.), p. 56]).

Name abbreviation

The structure of the name abbreviation depends on the number of authors (see Table 5‑1). There are special rules for sources without authors, which can be found in Table 5‑2.

Table 5‑1: Author abbreviations

[[MK16](#_CTVL001e64e2b70126a4ecaa267d56ce2ea7933" \o "[MK16]Müller, Kurt; Kunze, Heinrich: Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, 2016.)]

|  |  |  |
| --- | --- | --- |
| **Number of authors** | **Example for authors** | **Name abbreviation** |
| 1 | Müller, Kurt | Mül |
| 2 | Müller, Kurt; Kunze, Heinrich | MK |
| 3 | Müller, Kurt; Kunze, Heinrich; Schmitt, Monika | MKS |
| >3 | Müller, Kurt; Kunze, Heinrich; Schmitt, Monika; Adam, Mark | MKS |

Table 5‑2: Special rules for author abbreviations

[[MK16](#_CTVL001e64e2b70126a4ecaa267d56ce2ea7933" \o "[MK16]Müller, Kurt; Kunze, Heinrich: Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, 2016.)]

|  |  |  |
| --- | --- | --- |
| **Author** | **Example** | **Name abbreviation** |
| VDI Guidelines | VDI 2221 | VDI |
| DIN Standards | DIN 8580 | DIN |
| ISO Standards | ISO 9001 | ISO |
| EN Standards | EN 60204-1 | EN |
| Patent specification | DE102006013662A1 | DE |

Year of publication

The year of publication must be cited according to Table 5‑3.

Table 5‑3: Year of publication

[[MK16](#_CTVL001e64e2b70126a4ecaa267d56ce2ea7933" \o "[MK16]Müller, Kurt; Kunze, Heinrich: Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, 2016.)]

|  |  |  |
| --- | --- | --- |
|  | **Example year** | **Example year of publication** |
| One publication of one author in one year | 2009 | 09 |
| Several publications of one author in the same year | 2009 | 09a, 09b, 09c, … |

Please pay attention when writing and referencing to the quality of the sources. If possible, avoid websites and use high-quality references such as conference or journal papers or dissertations. A citation of Wikipedia is generally NOT allowed.

## How to cite

This chapter explains how to cite and how to insert a reference.

### Reference in the text

With the **citation form**, a distinction can be made between a direct and an indirect citation. In the case of a direct citation, the text is taken literally and placed in quotation marks. The following applies:

* Errors of any kind in the cited text must be accepted, but may be indicated by the expression "[sic]" (lat.: sīc erat scriptum, engl.: as it was written) directly after the error.
* The omission of parts from the cited text must be indicated by the expression "[...]".
* Direct citations should only be used for important statements or definitions.

In the case of an indirect citation, the content of the cited text must be reproduced in your own words (paraphrase). When mentioning the authors in the text, only the first author with the addition “et al.” should be mentioned. (e. g. „Müller et al. verified that… “ [[MKS16a](#_CTVL001b63a94de90a34e9890cd57278002b1b1" \o "[MKS16]Müller, Kurt; Kunze, Heinrich; Schmitt, Monika: Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, 2016.), p. 25]). In general, the indirect citation is preferable. For both forms of citation, the source must always be mentioned.

If the source refers to a sentence, the source is located within the sentence (e. g. „Text [[MKS16a](#_CTVL001b63a94de90a34e9890cd57278002b1b1" \o "[MKS16]Müller, Kurt; Kunze, Heinrich; Schmitt, Monika: Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, 2016.)].“). However, if the source refers to a whole paragraph, the source is written at the end of the paragraph (e. g. „Text. [MKS16]“). Several sources must be indicated within square brackets and separated by a semicolon (e. g. [[MKS16a](#_CTVL001b63a94de90a34e9890cd57278002b1b1" \o "[MKS16]Müller, Kurt; Kunze, Heinrich; Schmitt, Monika: Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, 2016.); [Mül16d](#_CTVL001d011b957c51f4bd7910632a49ff92a98" \o "[Mül16]Müller, Kurt: Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, 2016.)]).

Important statements in the work must always be supported by several sources. The primary sources, i.e. the original sources and non-recited citations, must be used.

## Structure of the reference list

In the reference list, the references mentioned in the text are listed in alphabetical order of the citation key. Here a distinction is made between the document types shown in Table 5‑4.

Table 5‑4: Different types of literature

[[MK16](#_CTVL001e64e2b70126a4ecaa267d56ce2ea7933" \o "[MK16]Müller, Kurt; Kunze, Heinrich: Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, 2016.)]

| **Document types** | **Example** |
| --- | --- |
| Book (monograph), 1 author | [[Mül16d](#_CTVL001d011b957c51f4bd7910632a49ff92a98" \o "[Mül16]Müller, Kurt: Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, 2016.), p. 15] |
| Book (monograph), 2 authors | [[MK16](#_CTVL001e64e2b70126a4ecaa267d56ce2ea7933" \o "[MK16]Müller, Kurt; Kunze, Heinrich: Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, 2016.), p. 14-20] |
| Book (monograph), 3 authors | [[MKS16a](#_CTVL001b63a94de90a34e9890cd57278002b1b1" \o "[MKS16]Müller, Kurt; Kunze, Heinrich; Schmitt, Monika: Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, 2016.), p. 2-3] |
| Book (monograph), >3 authors | [[MKS16b](#_CTVL0018a646d34e77849bf80e30afef9cf7772" \o "[MKS16]Müller, Kurt; Kunze, Heinrich; Schmitt, Monika; Klein, Manfred: Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, 2016.), p. 2-3] |
| Edited Book (to be avoided) | [[Mül16c](#_CTVL0010d15640224bd416683550c4fde579fee" \o "[Mül16]Müller, Kurt (Hrsg): Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, 2016.), p. 44-46] |
| Chapter in an edited Book | [[Kun16a](#_CTVL0017f9eddde7d7e450eb77d85ea3655d0dc" \o "[Kun16]Kunze, Heinrich: Mustertitel. In: Müller, Kurt (Hrsg): Mustertitel - Musteruntertitel. X. Auflage, Musterort: Musterverlag, XY - XY, 2016.), p.1-5] |
| Website | [[Mül16a](#_CTVL001ae362dea7ebe4612b3b1a6b57e5af804" \o "[Mül16]Müller, Kurt: Mustertitel - Musteruntertitel. URL: http://www.musterinternetseite.de - 03.06.2016.)] |
| Conference presentation or paper (without conference proceedings, otherwise like a chapter in an edited book) | [[Mül16e](#_CTVL0012dbbb12d28964ec4a8978a7c284fc12f" \o "[Mül16]Müller, Kurt: Mustertitel - Musteruntertitel. Musterkonferenz XY, Musterort, 2016.), p.45] |
| Dissertation (thesis) | [[Mül16f](#_CTVL001ac135d76d7fc4587a8800081295e89a0" \o "[Mül16]Müller, Kurt: Mustertitel - Musteruntertitel. Dissertation, Musterhochschule, Musterort, 2016.), p.78] |
| Journal article | [[Mül16b](#_CTVL001a49eea604b5d4413ac6abb0c8c2cd97c" \o "[Mül16]Müller, Kurt: Mustertitel - Musteruntertitel. In: Musterzeitschrift, XXX (2016), YY, XY-XY.), p.7-8] |
| Standards and guidelines | [[VDI93](#_CTVL001ab859f76c6124d25b071762f5894633d" \o "[VDI93]VDIRichtlinie, 2221: Methodik zum Entwickeln und Konstruieren technischer Systeme und Produkte. Berlin: Beuth-Verlag, 1993.), p.4] |
| Gray literature (to be avoided) | [[Mül16g](#_CTVL001c1979c349a5642798c97008465ef8291" \o "[Mül16]Müller, Kurt: Mustertitel - Musteruntertitel. Musterinstitution, Musterort, 2016.), p.25] |
| Personal communication | [[Kun16b](#_CTVL001a356a74d89714e048082df46ed742f42" \o "[Kun16] Kunze, Heinrich: Mustertitel. Im Gespräch mit Müller, Kurt. Musterort 01.01.2016.), p.9] |
| Patent | [[Kun17](#_CTVL0019408c32f071343d8851309bbbdd18c42" \o "[Kun17]Kunze, Heinrich: Beispielpatent. Erfinder: Müller, Kurt. Anmeldedatum: 01.01.2017, DE000000000000A1, 01.06.2017.), p.5] |

The citation of an entire edited book should be avoided. Instead, the respective chapter in the edited book should be cited.

The structure of the references in the reference list for each document type can be found in the exemplary reference list at the end of this document. Thereby, the example in Table 5‑4 refers to the corresponding entry.

Please note the following for the references in the reference list:

Authors

* Authors are always mentioned without their academic degree (e. g. Dr.-Ing.) and their title. Titles of nobility should be mentioned.
* In case of missing authors, the respective institution, authority, etc. is mentioned as author.
* In the case of edited books, only the first three editors should be mentioned. Further editors are indicated with the addition "et al.". For all other document types, all authors must be mentioned.

Title

* If available, the subtitle should also be mentioned.

Edition

* The edition must always be indicated. If possible, the most recent edition should be used.
* The edition must be uniformly mentioned by the expression “x. edition” in the reference list (Incorrect expressions are e. g. „x. ed.“ or „x., updated edition“).

Place and year of publication and publisher

* The place, year and publisher of a publication must always be mentioned if this is required by the respective document type.
* If the place, year and publisher of publication are missing, the expressions "w. pl.“ (without place), "w. y.“ (without year) and "w. pu.“ (without publisher) can be used. If possible, the year of publication should be approximated.
* In the case of two places of publication, the two locations are separated by a comma (e. g. "Berlin, Heidelberg"). If there are more than two places of publication, only the first place should be mentioned with the addition "et al." (e. g. "Berlin et al.").
* In the case of several publications from the same publisher, ensure that the publisher is always mentioned in the same way (e. g. uniformly "Carl Hanser Verlag" instead of "Carl Hanser" and "Hanser Verlag").

# Summary and Outlook

(Max. 4 pages).

# References

[Dud17] Duden: Duden Online Wörterbuch. URL: http://www.duden.de/ - 16.05.2017.

[Kun16a] Kunze, Heinrich: Example\_Title. In: Müller, Kurt (ed.): Example\_Title - Example\_Subtitle. X. edition, Example\_place: Example\_publisher, pp - pp, 2016.

[Kun16b] Kunze, Heinrich: Example\_Title. Personal Communication with Müller, Kurt. Example\_place, 01.01.2016.

[Kun17] Kunze, Heinrich: Example\_Patent\_title. Inventor: Müller, Kurt. Date: 01.01.2017, DE000000000000A1, 01.06.2017.

[MK16] Müller, Kurt; Kunze, Heinrich: Example\_Title - Example\_Subtitle. X. edition, Example\_place: Example\_publisher, 2016.

[MKS16a] Müller, Kurt; Kunze, Heinrich; Schmitt, Monika: Example\_Title - Example\_Subtitle. X. edition, Example\_place: Example\_publisher, 2016.

[MKS16b] Müller, Kurt; Kunze, Heinrich; Schmitt, Monika; Klein, Manfred: Example\_Title - Example\_Subtitle. X. edition, Example\_place: Example\_publisher, 2016.

[Mül16a] Müller, Kurt: Example\_Title - Example\_Subtitle. URL: http://www.example\_url.de - 03.06.2016.

[Mül16b] Müller, Kurt: Example\_Title - Example\_Subtitle. In: Example\_journal, Example\_ Volume (2016), Example\_issue\_number, pp-pp.

[Mül16c] Müller, Kurt (Hrsg): Example\_Title - Example\_Subtitle. X. edition, Example\_place: Example\_publisher, 2016.

[Mül16d] Müller, Kurt: Example\_Title - Example\_Subtitle. X. edition, Example\_place: Example\_publisher, 2016.

[Mül16e] Müller, Kurt: Example\_Title - Example\_Subtitle. Example\_conference, Example\_place, 2016.

[Mül16f] Müller, Kurt: Example\_Title - Example\_Subtitle. Dissertation, Example\_university, Example\_place, 2016.

[Mül16g] Müller, Kurt: Example\_Title - Example\_Subtitle. Example\_institution, Example\_place, 2016.

[VDI93] VDI Guideline 2221 Part 1: Design of technical products and systems. Berlin: Beuth-Verlag, 2019.

1. Appendix

The headings of the Appendix shall be created using the styles "CVT Appendix H1", "CVT Appendix H2" and " CVT Appendix H3". The figures and tables shall be numbered according to the scheme "A-1, A-2, A-3, B-4, B-5, B-6 etc.". Due to the different numbering of the figures and tables in the appendix, the headings may not be inserted as in the previous part of this report, but must be copied from the following examples. Otherwise, this will result in incorrect representations.

* 1. Appendix Example
     1. Appendix Example

Table A‑1: Table 1 in appendix A

|  |  |  |
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|  |  |  |
|  |  |  |



Figure A‑1: Figure 1 in appendix A

Table A‑2: Table 2 in appendix A

|  |  |  |
| --- | --- | --- |
|  |  |  |
|  |  |  |



Figure A‑2: Figure 2 in appendix A

* + 1. Appendix Example
  1. Appendix Example

1. The signatory's affiliation with the company must be confirmed by a company stamp. This can be omitted if the signature matches the signature on the internship certificate. [↑](#footnote-ref-1)
2. This is an example for a footnote [↑](#footnote-ref-2)