

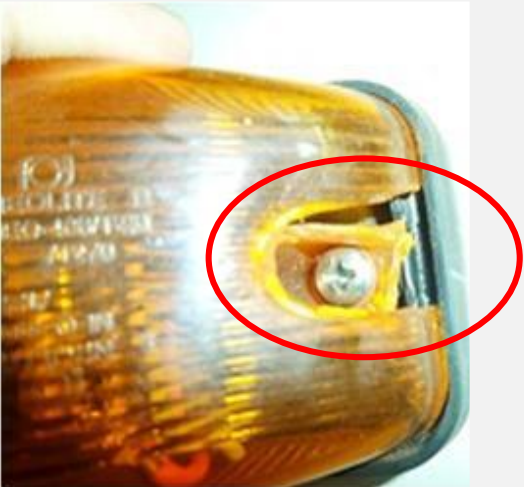

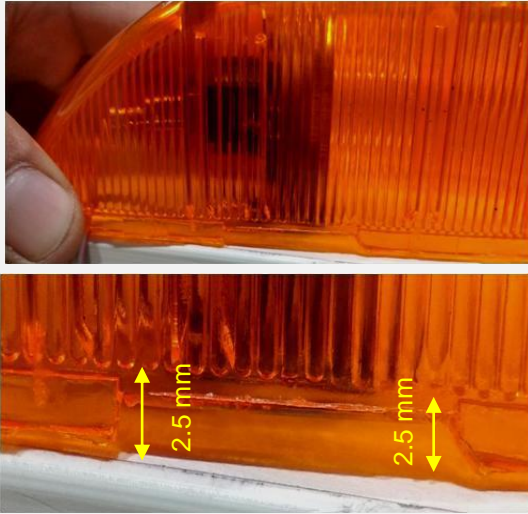
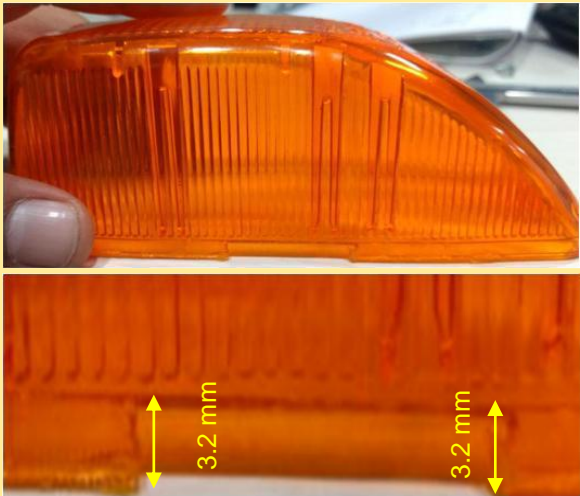
Side Blinker Lamp body crack

Implementation

Defect Description	Side Blinker Lamp body crack near mounting screw.
Corrective action taken	<ul style="list-style-type: none">• Lens slot depth increased from 2.5 to 3.2 mm as per drawing to avoid the stress on lens after fitment on vehicle.• Radius provided inside the mounting lug to improve strength.
VIN cut-off	MBKMC5BE9JN020447
Cut-off date	Feb 2018
Vehicle models applicable	All CLA Trucks (Domestic)
Aggregate Sl. nr./ Batch code	X
DMN Nr.	X
Technical Information(s)	X

Side Blinker Lamp body crack

Part(s) identification - Before & After

Old part(s) / Before implementation			New part(s) / After implementation		
Part Nr.	Part Description	Supplier	Part Nr.	Part Description	Supplier
64.25320-6007 /6008	INDICATOR LH/RH WITH BULB	Neolite ZKW Lightings Pvt. Ltd.	64.25320-6007 /6008	INDICATOR LH/RH WITH BULB	Neolite ZKW Lightings Pvt. Ltd.
			 <p>Radius provided</p>		
					

Side Blinker Lamp body crack

Service Information

Identification criteria for new part(s)/ assy.	X
Service Document(s)	X
Retro-fitment in Plant & BSR	X
Retro-fitment in Field	X
Warranty labour rate	No change
MAN Defect Codes	259B24000L EF

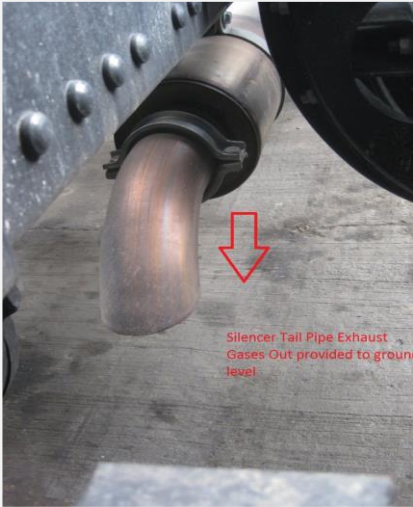

Dust cloud formation

Implementation

Defect Description	Dust cloud formation due to inappropriate Tail pipe orientation in BS IV haulage vehicles.
Corrective action taken	Changed orientation of tail pipe towards vehicle center line by 30 Deg.
VIN cut-off	MBKMC5AL3JN020377
Cut-off date	Jan 2018
Vehicle models applicable	All CLA BS IV Haulage Vehicles
Aggregate Sl. nr./ Batch code	X
DMN Nr.	15126
Technical Information(s)	X

Dust cloud formation

Part(s) identification - Before & After

Old part(s) / Before implementation			New part(s) / After implementation		
Part Nr.	Part Description	Supplier	Part Nr.	Part Description	Supplier
NA	Exhaust Tail Pipe	M/s Diversitech	NA	Exhaust Tail Pipe	M/s Diversitech
 <p>Silencer Tail Pipe Exhaust Gases Out provided to ground level</p>			 <p>30° deg</p>		

Dust cloud formation

Service Information

Identification criteria for new part(s)/ assy.	X
Service Document(s)	In case of any customer complaint of dust cloud formation, change orientation of tail pipe towards vehicle center line by 30°.
Retro-fitment in Plant & BSR	X
Retro-fitment in Field	X
Warranty labour rate	X
MAN Defect Codes	X


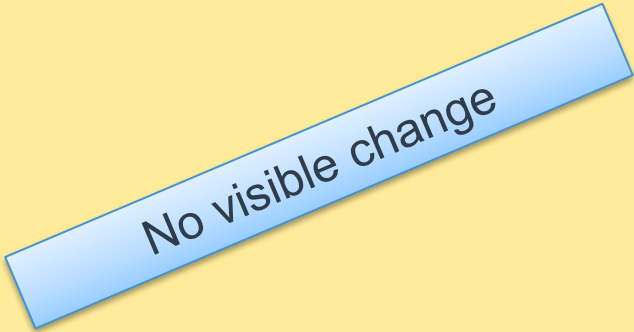
AC Pulley shaft and bearing failure in Bus

Implementation

Defect Description	AC Pulley shaft and bearing failure
Corrective action taken	Fitment process is improved by ensuring proper alignment of shaft with AC pulley & bearing while press fitting with the help of newly developed fixture.
VIN cut-off	MBKMF5AA8JN000213
Cut-off date	Jan 2018
Vehicle models applicable	CLA Buses
Aggregate Sl. nr./ Batch code	X
DMN Nr.	X
Technical Information(s)	X

AC Pulley shaft and bearing failure in Bus

Part(s) identification - Before & After

Old part(s) / Before implementation			New part(s) / After implementation		
Part Nr.	Part Description	Supplier	Part Nr.	Part Description	Supplier
64.95820-0004	IDLER PULLEY FOR AC DRIVE (BUS)	NA	64.95820-0004	IDLER PULLEY FOR AC DRIVE (BUS)	NA
					

AC Pulley shaft and bearing failure in Bus

Service Information

Identification criteria for new part(s)/ assy.	X
Service Document(s)	X
Retro-fitment in Plant & BSR	X
Retro-fitment in Field	X
Warranty labour rate	No change
MAN Defect Codes	619Q0500000TA