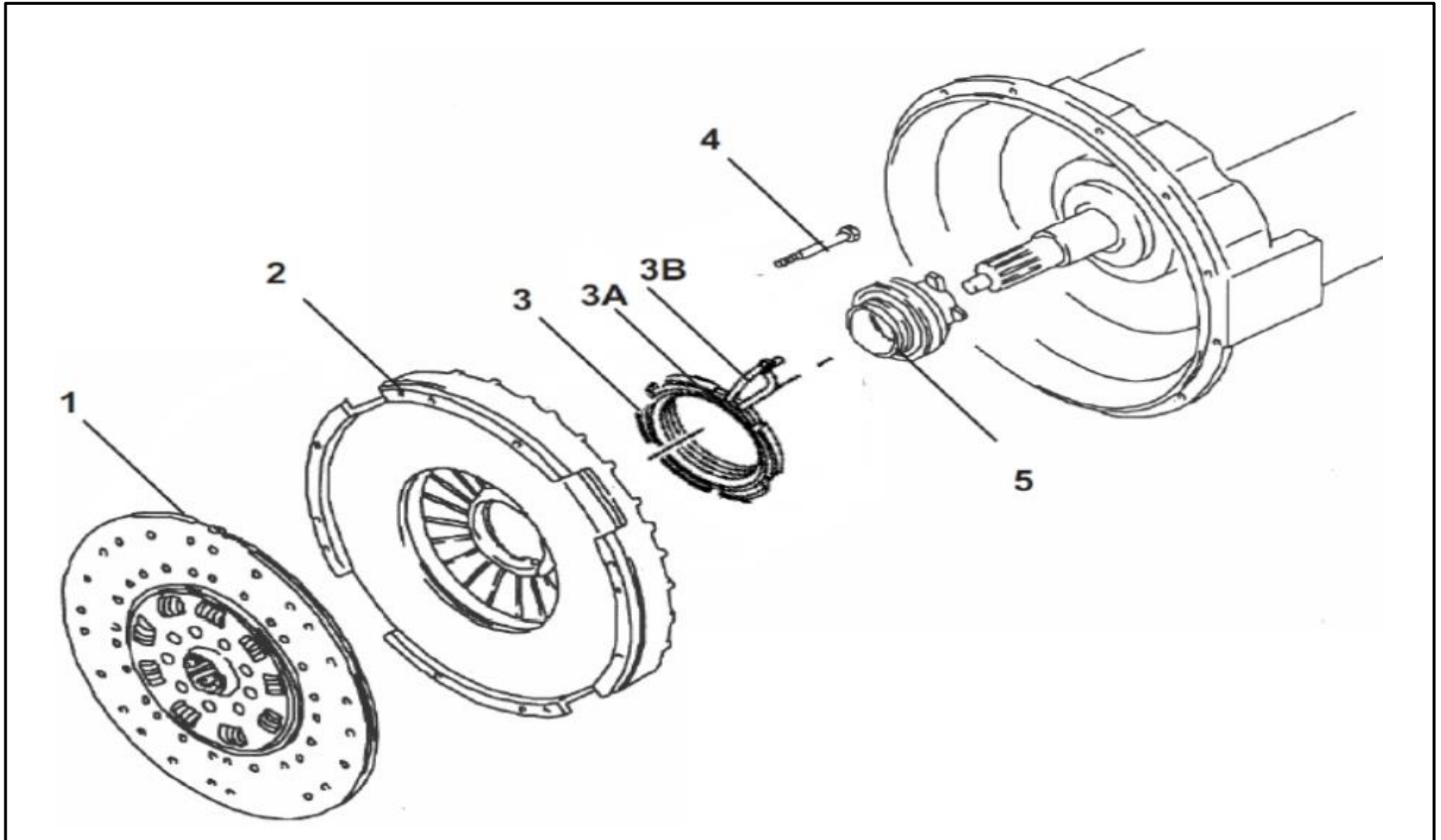


AMENDMENTS TO CLUTCH CATALOGUE IN MONTH OF JULY 2016

SR NO	GROUP	SUBGROUP	DIAGRAM NO	PAGE NO IN CAT.	SR NO IN CAT.	DESCRIPTION	DATE OF UPDATE	REVISION
1	CLUTCH	CLUTCH ASSLY (430 & 395 DIA)	1	1	4,-	NEW PART NO ADDED	25.07.2016	01/07/16

CLUTCH ASSLY (430 & 395 DIA)

Diagram No. 01



CLUTCH ASSLY (430 & 395 DIA)

Diagram No. 01

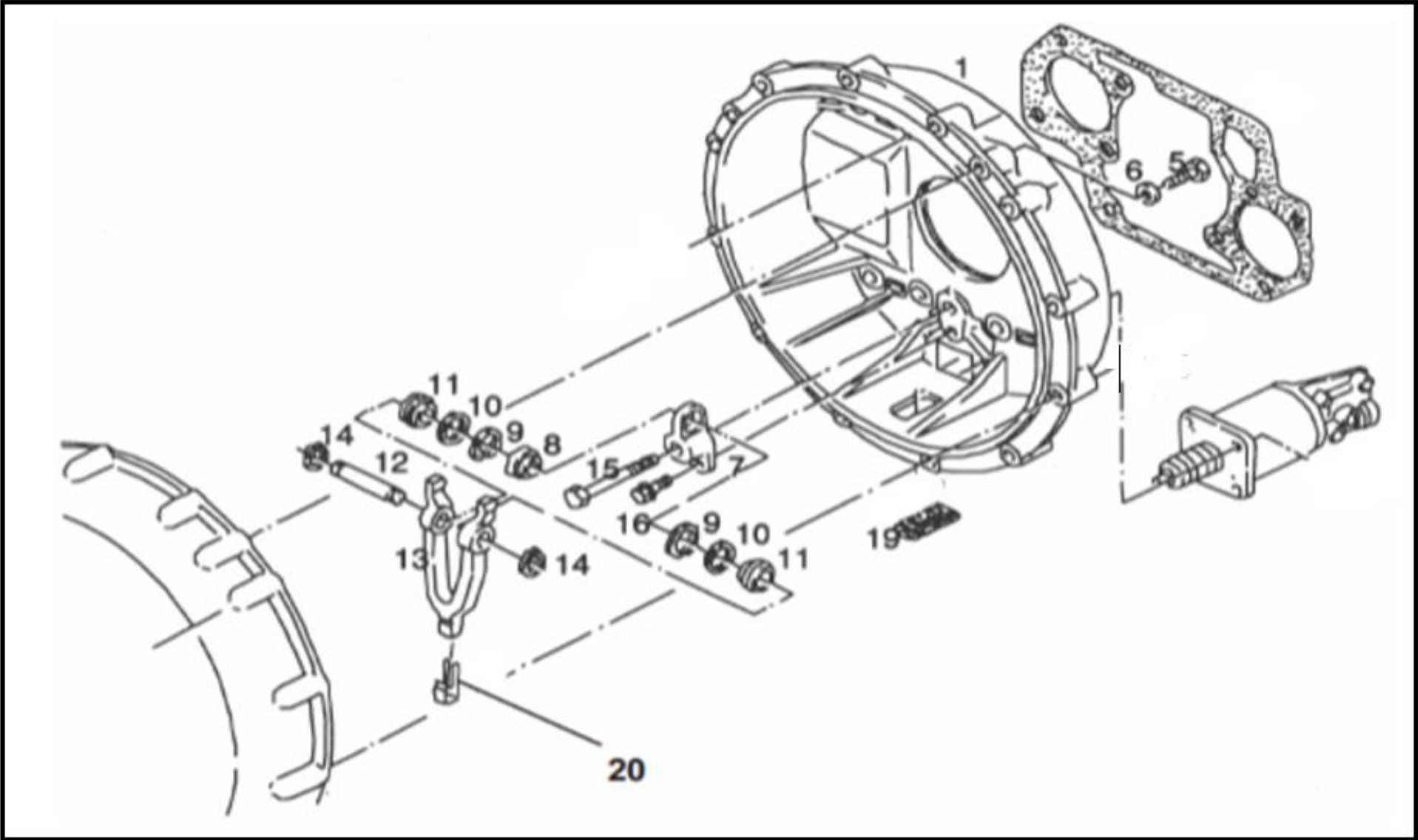
S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.30301-0001	CLUTCH PLATE ASSY DIA. 430	1	COMMON FOR ALL MODELS WITH ZF 9S GEARBOX & 430 DIA. CLUTCH. NOT USED IN RMC APPLICATION & MODELS WITH EATON GEARBOX	SUPERCEDED BY 64.30301-0006 .81.30301-0497 (IMPORTED) ALTERNATE FOR 64.30302-0006
1	64.30301-0006	CLUTCH PLATE ASSY DIA. 430	1	COMMON FOR ALL MODELS WITH ZF 9S GEARBOX & 430 DIA. CLUTCH. NOT USED IN RMC APPLICATION & MODELS WITH EATON GEARBOX.	81.30301-0497 (IMPORTED) ALTERNATE FOR 64.30302-0006 & 64.30302-0001
1	64.30301-0005	CLUTCH PLATE ASSY DIA. 395	1	COMMON FOR ALL MODELS WITH ZF 6S GEARBOX & 395 DIA CLUTCH. ALSO USED IN RMC APPLCATION WITH ZF 9S GEARBOX	SUPERCEDED BY 81.30301-0558
1	64.30301-0007	CLUTCH PLATE ASSY DIA.395 PUSH TYPE	1	FOR MODELS WITH EATON 6S GEARBOX ONLY.	
2	64.30305-0001	CLUTCH COVER ASSY DIA, 430	1	COMMON FOR ALL MODELS WITH ZF 9S GEARBOX & 430 DIA. CLUTCH ONLY. NOT USED IN RMC APPLICATION	81.30305-0193 & 64.30305-0006 ALTERNATE
2	64.30305-0006	CLUTCH COVER ASSY DIA, 430	1	COMMON FOR ALL MODELS WITH ZF 9S GEARBOX & 430 DIA. CLUTCH ONLY. NOT USED IN RMC APPLICATION	81.30305-0193 & 64.30305-0001 ALTERNATE
2	81.30305-0233	CLUTCH COVER ASSY DIA, 395	1	COMMON FOR ALL MODELS WITH ZF 6S GEARBOX & 395 DIA CLUTCH ONLY. ALSO USED IN RMC APPLCATION WITH ZF 9S GEARBOX	NOT USED IN MODELS WITH EATON GEARBOX.
2	64.30305-0007	CLUTCH COVER ASSY DIA.395 PUSH TYPE	1	COMMON FOR MODELS WITH 6S EATON GEARBOX ONLY.	
3	64.30305-7001	COLLECTOR KIT	1	COMMON FOR ALL MODELS EXCEPT MODELS WITH EATON GEARBOX	CONSISTS OF SR 3, 3A & 3B. SR 3, 3A & 3B NSSP.
4	64.90020-0317	BOLT M10X85 -10.9 IS1364 PT I - A3C	12	COMMON FOR MODELS WITH ZF 9S GEARBOX & 430 DIA. CLUTCH ONLY.	FOR SAE1 FLYWHEEL
-	64.90801-0048	SPRING WASHER B 10 DIN127 A3C	12	COMMON FOR MODELS WITH ZF 9S GEARBOX & 430 DIA. CLUTCH ONLY.	FOR SAE1 FLYWHEEL.PART VALID FROM VIN : 15993
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CLUTCH ASSLY (430 & 395 DIA)**Diagram No. 01**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
4	64.90020-0292	HEX SCREW M10X65-10.9 IS1364 A3C	8	COMMON FOR MODELS WITH ZF & EATON 6S GEARBOX & 395 DIA. CLUTCH & RMC ONLY.	FOR SAE2 FLYWHEEL
5	64.30550-0003	CLUTCH RELEASE BEARING (LOCK PASTE)	1	COMMON FOR ALL MODELS WITH ZF 9S GEARBOX & 430 DIA. CLUTCH. NOT USED IN RMC APPLICATION.	64.30550-0001, 64.30550-0005 & 64.30550-0004 ALTERNATE. NOT USED IN MODELS WITH ETN GB
5	64.30550-0005	CLUTCH RELEASE BEARING	1	COMMON FOR ALL MODELS WITH ZF 9S GEARBOX & 430 DIA. CLUTCH. NOT USED IN RMC APPLICATION.	64.30550-0001, 64.30550-0003 & 64.30550-0004 ALTERNATE. NOT USED IN MODELS WITH EATON GEARBOX
5	81.30550-0082	CLUTCH RELEASE BEARING	1	COMMON FOR ALL MODELS WITH ZF 6S GEARBOX & 395 DIA CLUTCH. ALSO USED IN RMC APPLCATION WITH ZF 9S GEARBOX	NOT USED IN MODELS WITH EATON GEARBOX
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CLUTCH HOUSING

Diagram No. 02



CLUTCH HOUSING

Diagram No. 02

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.30101-7011	BELL HOUSING ASSY	1	COMMON FOR MODELS WITH ZF 9S OD & DD GEARBOX. NOT USED IN RMC APPLICATION	WITH 430 DIA. CLUTCH.
1	64.30101-7002	BELL HOUSING ASSY	1	COMMON FOR MODELS WITH ZF 6S GEARBOX ONLY	WITH 395 DIA. CLUTCH.
1	64.30101-0002	BELL HOUSING ASSY (RMC)	1	COMMON FOR RMC MODELS ONLY	NOT USED IN MODELS WITH EATON GEARBOX
-	64.32508-0009	COVER (CLUTCH HOUSING)	1	COMMON FOR ZF 9S GEARBOX	
-	64.90020-0223	HHS M8X12 DIN 933 - 8.8 BTS 170202.22	4	COMMON FOR ZF 9S GEARBOX	
-	64.91606-0201	SEALING CAP	1	COMMON FOR ZF 9S GEARBOX	
5	64.90020-0080	BOLT M10X1.5X40 DIN 931-8.8 MAN183-A3C	12	COMMON FOR ZF 9S & EATON 6S GB	
5	64.90020-0033	BOLT M10X80,DIN931-8.8 A3C	10	COMMON FOR ZF 6S GEARBOX	
6	64.90710-0027	PL WASHER A10.5 DIN125-ST BTS170202.12	12	COMMON FOR ZF 9S & EATON 6S GB	
7	64.32532-0001	PIVOT MACHINING	1	COMMON FOR MODELS WITH ZF 9S OD & DD GEARBOX	
7	64.30560-0003	PIVOT MACHINING	1	COMMON FOR MODELS WITH ZF 6S GEARBOX & RMC APPLICATION ONLY	
8	06.36950-0309	JOINT BEARING GE25 UK-2RS 25X42X20 ELGES	1	COMMON FOR MODELS WITH ZF 9S & 6S GEARBOX	64.93001-0002 ALTERNATE
9	64.90820-0009	CIRCLIP 42X1.75 DIN 472	2	COMMON FOR ZF 9S & 6S GEARBOX	
10	81.96601-0393	SEALING RING (CLUTCH RELEASE DEVICE)	2	COMMON FOR ZF 9S GEARBOX	
11	64.90710-0006	SEALING WASHER (CLUTCH RELEASE DEVICE)	2	COMMON FOR ZF 9S GEARBOX	
11	81.91710-0314	RING	2	COMMON FOR ZF 6S GEARBOX	
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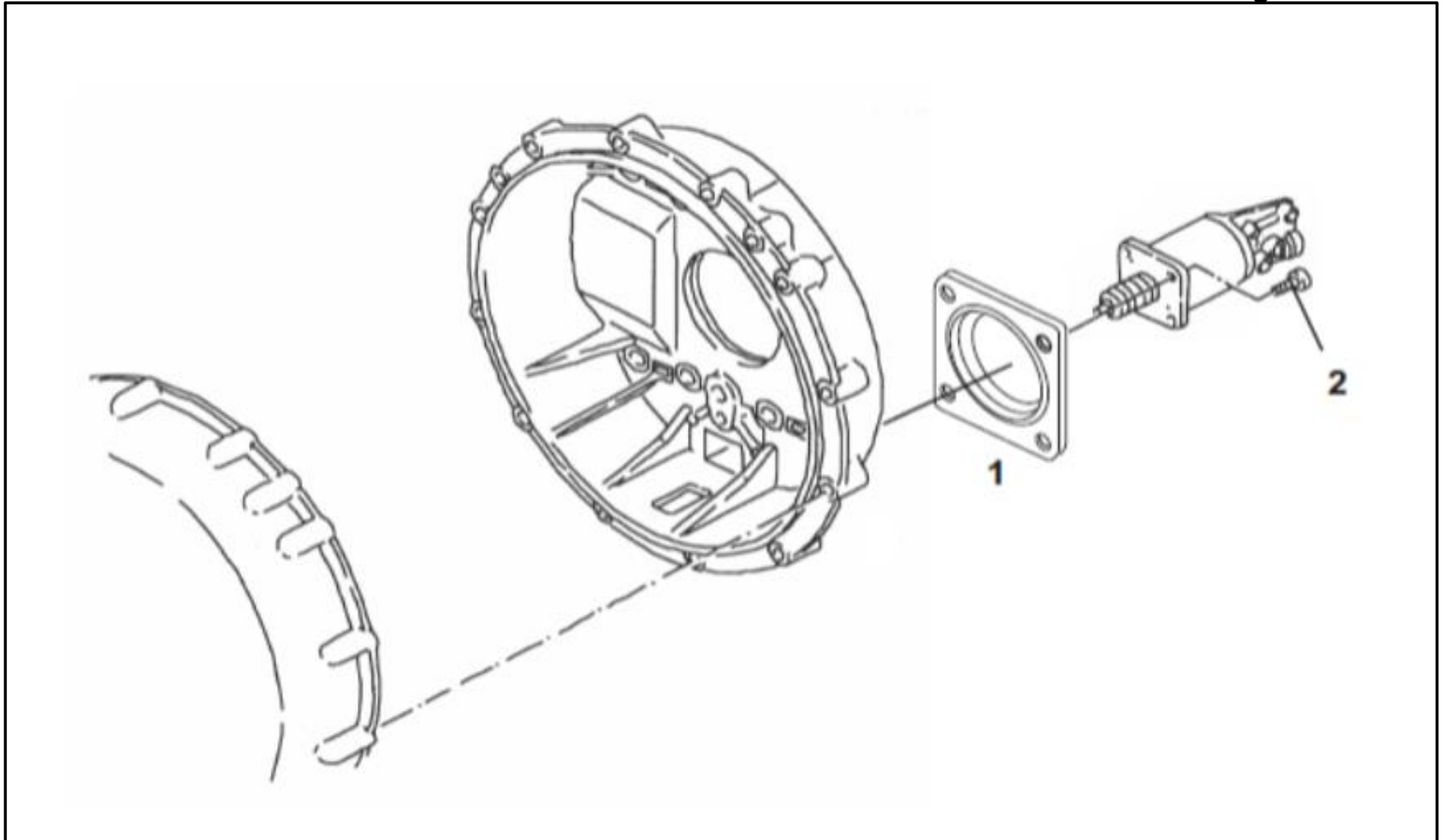
CLUTCH HOUSING

Diagram No. 02

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
12	64.32523-0008	PIN	2	COMMON FOR ZF 9S GEARBOX	
12	64.91020-0015	PIN	2	COMMON FOR ZF 6S GEARBOX	
13	64.30560-0001	RELEASE FORK	1	COMMON FOR ZF 9S GEARBOX	
13	81.30560-0061	RELEASE FORK	1	COMMON FOR ZF 6S GEARBOX	
14	64.90810-0053	EXT.CIRCLIP 25X1.2 DIN 471	2	COMMON FOR ZF 9S & 6S GEARBOX	
15	64.90020-0040	HEX.SCREW M18X1.5X160 ISO 8765 8.8 A3C	1	COMMON FOR ZF 9S GEARBOX	
15	64.90020-0039	HEX.SCREW M18X1.5X85 ISO8765 8.8 A3C.	1	COMMON FOR ZF 6S GEARBOX	
16	64.90020-0006	SCREW M14X1.5X40-10.9, M701204 -MAN183B1	1	COMMON FOR ZF 9S & 6S GEARBOX	
19	64.96001-0016	RUBBER GROMMET	1	COMMON FOR ZF 9S & 6S GEARBOX	
20	64.96002-0009	BALL CUP (CLUTCH RELEASE DEVICE)	1	COMMON FOR ZF 9S & 6S GEARBOX	
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MOUNTINGS FOR CLUTCH BOOSTER

Diagram No. 03



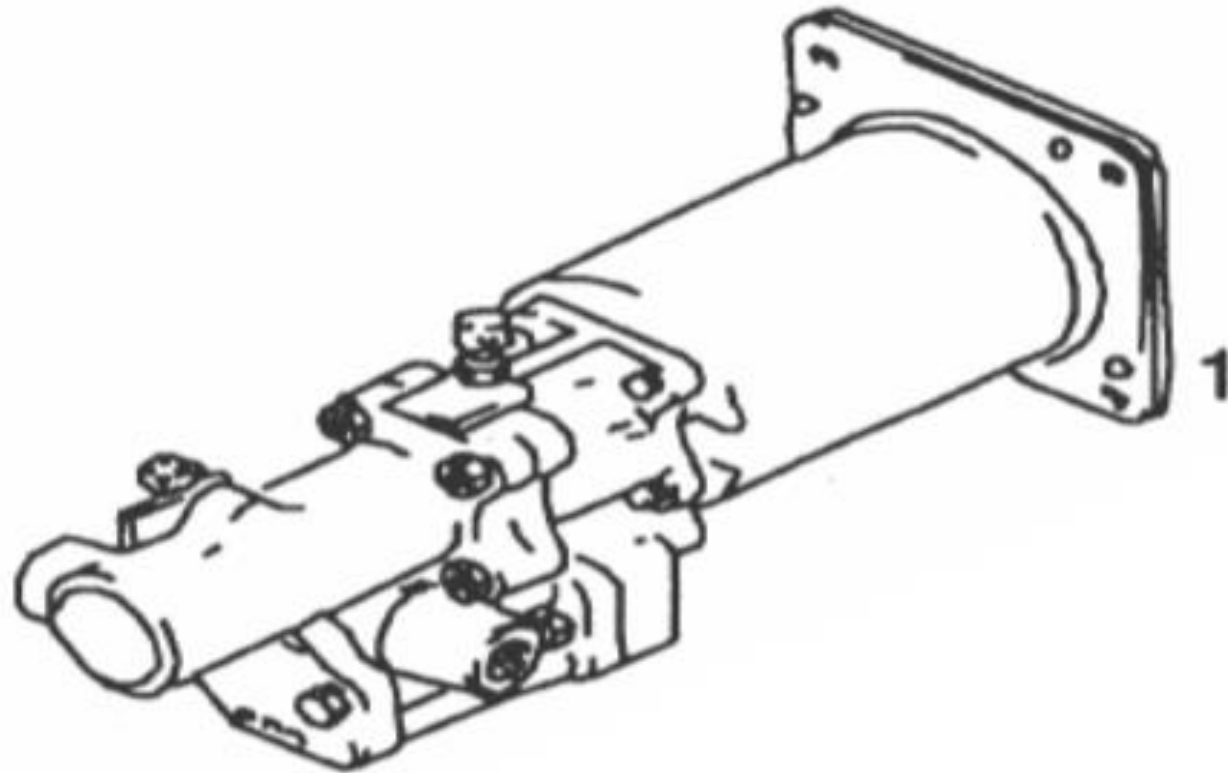
MOUNTINGS FOR CLUTCH BOOSTER

Diagram No. 03

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.32530-0017	INTERMEDIATE PLATE 3"	1	FOR USE WITH 3" CLUTCH BOOSTER ONLY	
1A	64.32099-0003	INTERMEDIATE PLATE 4"	1	FOR USE WITH 4" CLUTCH BOOSTER ONLY	
2	64.90030-0029	SCREW M8X22 DIN 912-8.8 MAN183-A2C	4	FOR USE WITH 3" CLUTCH BOOSTER ONLY	
2	64.90020-0037	HEX. SCREW M8X14 ISO 4017-8.8 A3C	4	FOR USE WITH 4" CLUTCH BOOSTER ONLY	
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CLUTCH SLAVE CYLINDER (CLUTCH BOOSTER)

Diagram No. 04



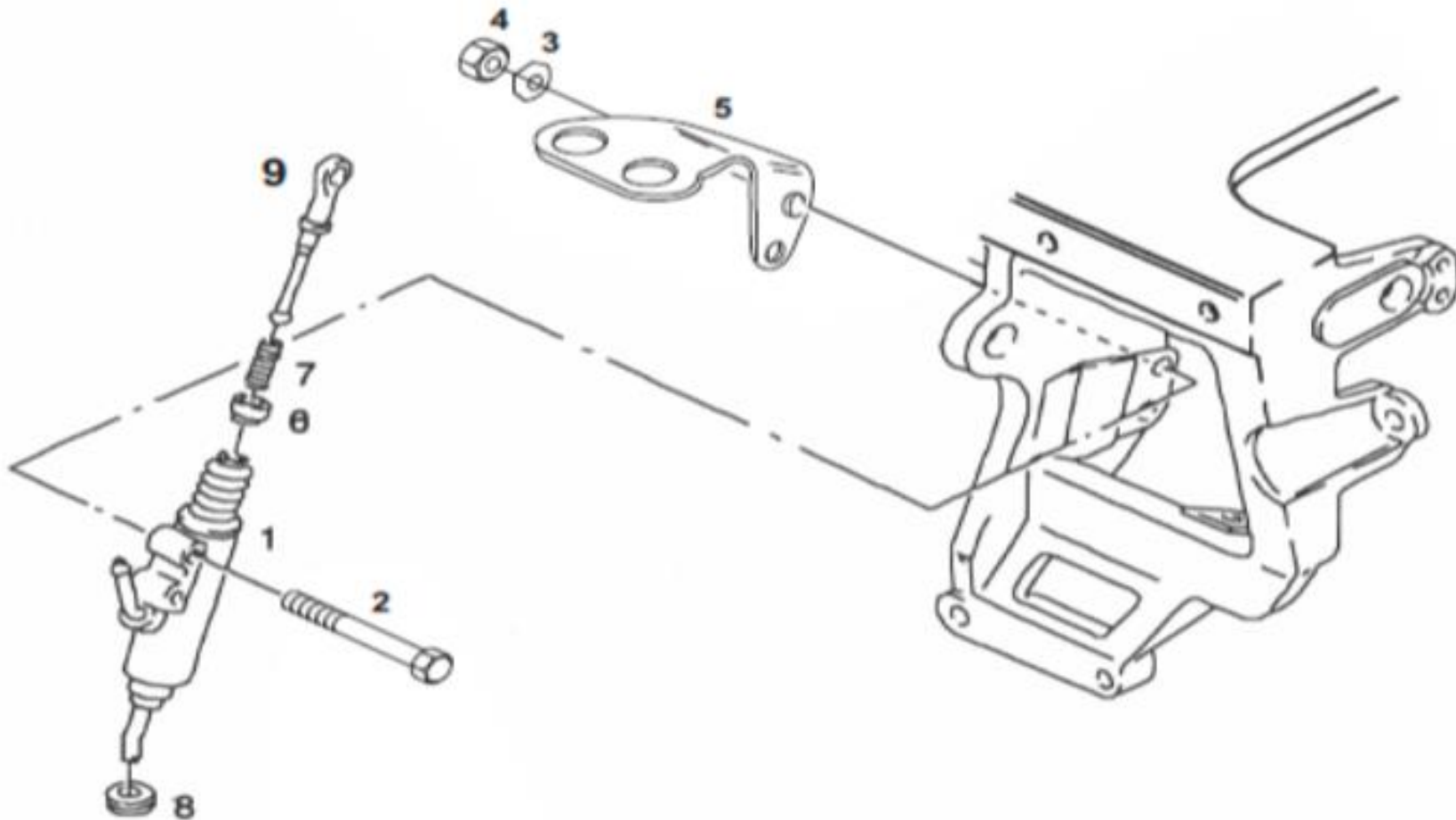
CLUTCH SLAVE CYLINDER (CLUTCH BOOSTER)

Diagram No. 04

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.30725-6006	CLUTCH BOOSTER 3"	1	COMMON FOR 430 DIA CLUTCH	
1	64.30725-6001	CLUTCH BOOSTER 4"	1	COMMON FOR 430 DIA CLUTCH	64.30725-6007 ALTERNATE
1	81.30725-6069	CLUTCH BOOSTER	1	COMMON FOR MODELS WITH 395 DIA CLUTCH & RMC APPLICATIONS ONLY	
1	64.30725-6011	CLUTCH BOOSTER 4"	1	COMMON FOR 25.220 TP(DS47) & 31.230 HL WITH EATON 6S GEARBOX ONLY	USED ONLY WITH EATON 6S GEARBOX
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CLUTCH MASTER CYLINDER

Diagram No. 05



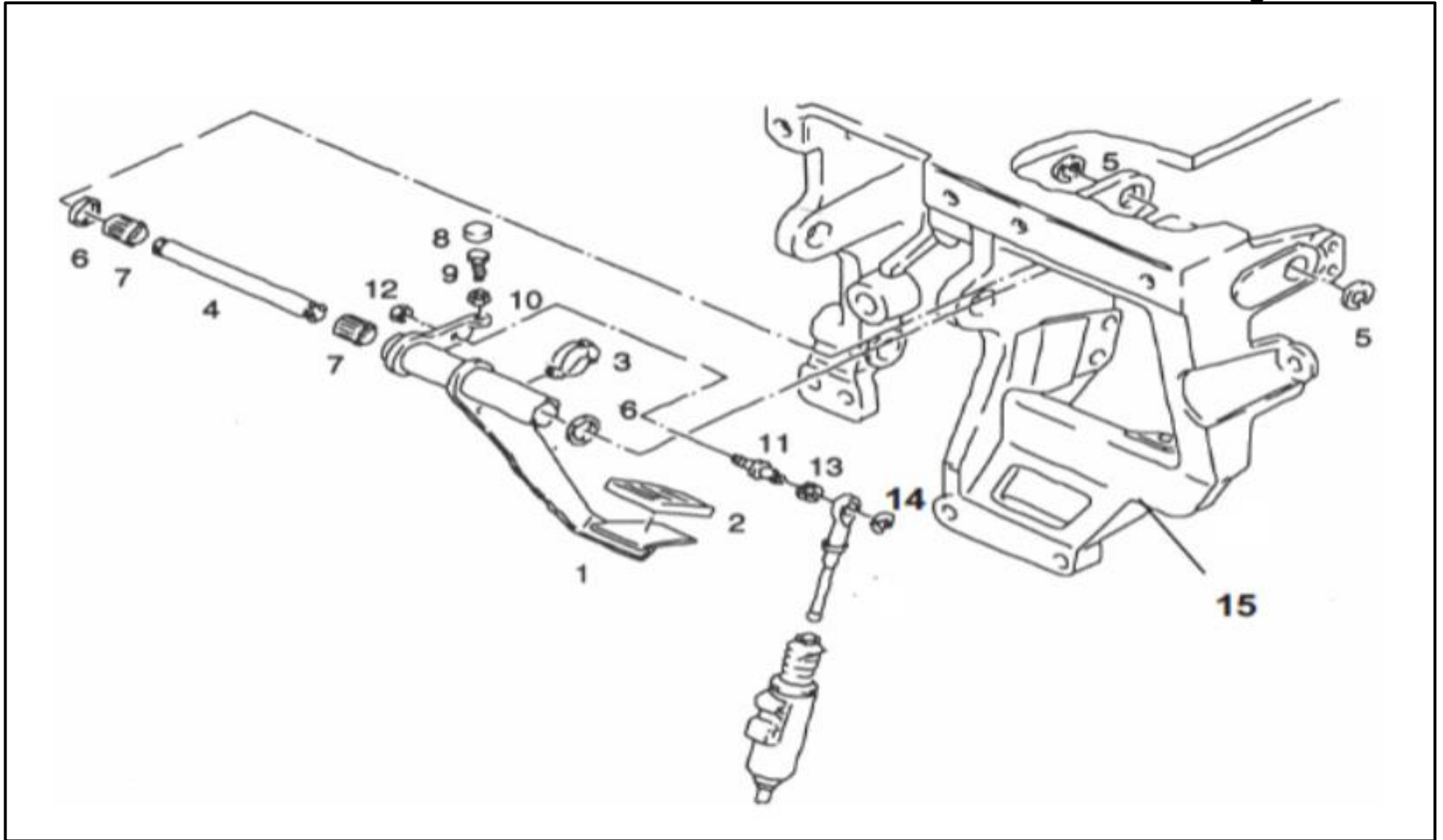
CLUTCH MASTER CYLINDER

Diagram No. 05

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	81.30715-6140	CLUTCH MASTER CYLINDER	1	COMMON FOR ALL MODELS	
2	64.90020-0135	HHB M8X70 DIN 931-8.8 MAN183-B1	2	COMMON FOR ALL MODELS	
3	64.90710-0034	WASHER A8.4 200HV A3C DIN 125	2	COMMON FOR ALL MODELS	
4	64.90501-0037	HEX NUT M8X1.25 DIN 934-8 BTS170202.22	2	COMMON FOR ALL MODELS	
5	64.48240-0002	HOLDER	1	COMMON FOR ALL MODELS	
6	81.97680-0072	SPRING PLATE	1	COMMON FOR ALL MODELS	
7	64.97601-0023	COMPRESSION SPRING 1.25X12.5X90 DIN 2098	1	COMMON FOR ALL MODELS	
8	64.90820-0015	LOCKING WASHER 8 DIN 6799 ZNPHR3F	1	COMMON FOR ALL MODELS	
9	64.91020-0011	TAPPET FOR CLUTCH ACTUATION	1	COMMON FOR ALL MODELS	
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CLUTCH PEDAL

Diagram No. 06



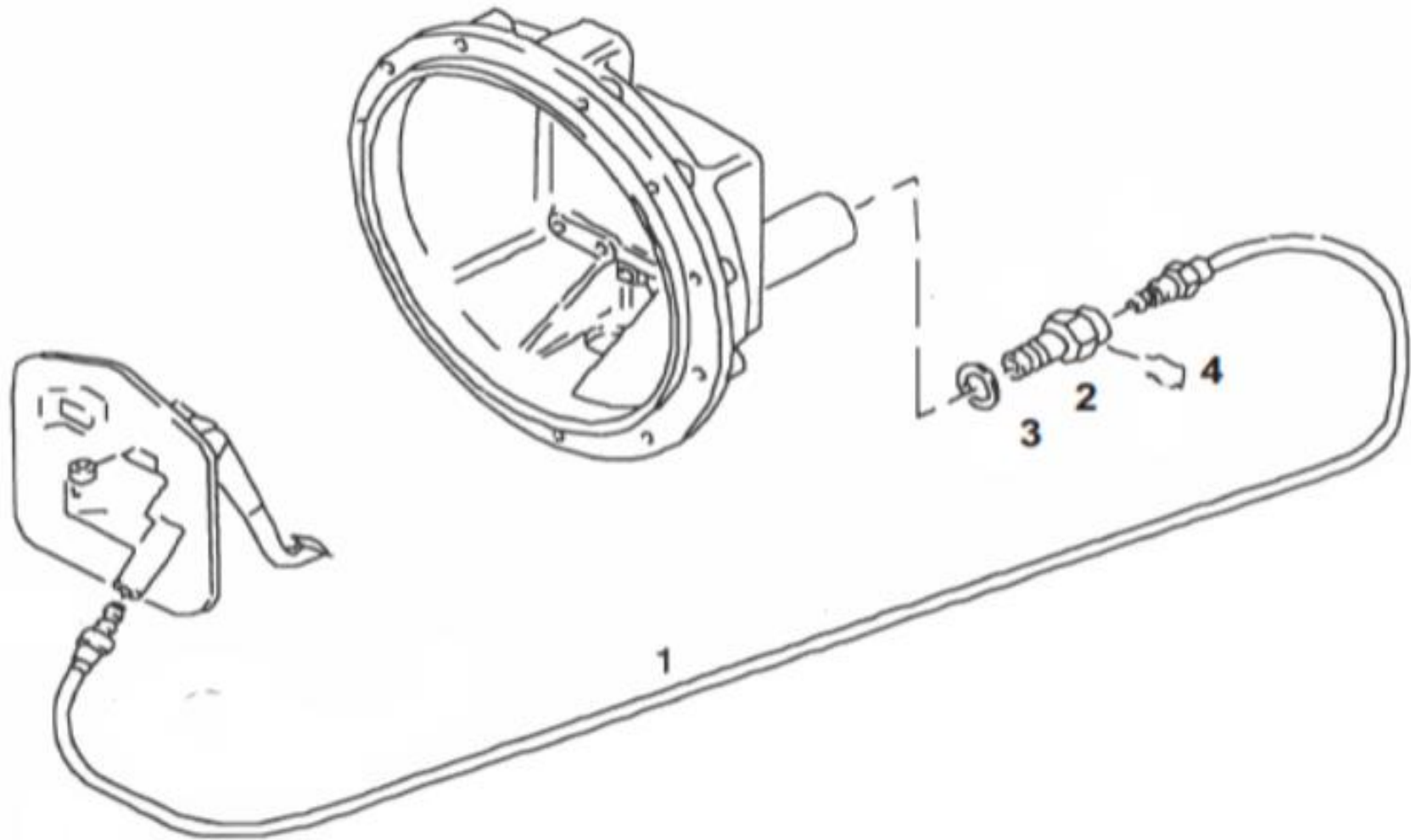
CLUTCH PEDAL

Diagram No. 06

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.48225-5001	CLUTCH PEDAL ASSY	1	COMMON FOR ALL MODELS	
2	64.48227-0001	FOOT PEDAL PAD	1	COMMON FOR ALL MODELS	
3	64.97640-0001	SPRING CLIP	1	COMMON FOR ALL MODELS	
4	64.48210-0001	PEDAL SHAFT	1	COMMON FOR ALL MODELS	
5	64.90820-0016	LOCKING WASHER 19-NPHR3F DIN 6799	4	COMMON FOR ALL MODELS	
6	64.90770-0130	SHIM 20X28X0.5 DIN 988	2	COMMON FOR ALL MODELS	
6A	64.90770-0132	SHIM 20X28X1.5 DIN 988	1	COMMON FOR ALL MODELS	
7	64.93401-0001	NEEDLE BUSHING HK2020	2	COMMON FOR ALL MODELS	
8	81.96020-0369	STOPPER	1	COMMON FOR ALL MODELS	
9	64.90020-0154	HEX. SCREW M8X40 DIN 933-8.8 MAN183-B1	1	COMMON- FOR ALL MODELS	
10	64.90501-0037	HEX NUT M8X1.25 DIN 934-8 BTS170202.22	2	COMMON FOR ALL MODELS	
11	64.91020-0010	THREAD BOLT	1	COMMON FOR ALL MODELS	
12	06.11240-0406	HEX. NUT BM10-8 MAN183-B1 M711260	1	COMMON FOR ALL MODELS	
13	64.93401-0002	NEEDLE BUSHING HK1010	1	COMMON FOR ALL MODELS	
14	64.90820-0015	LOCKING WASHER 8 DIN 6799 ZNPHR3F	1	COMMON FOR ALL MODELS	
15	64.48220-0001	PEDAL SUPPORT	1	COMMON FOR ALL MODELS	
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HOSE PIPE FOR CLUTCH CONTROL

Diagram No. 07



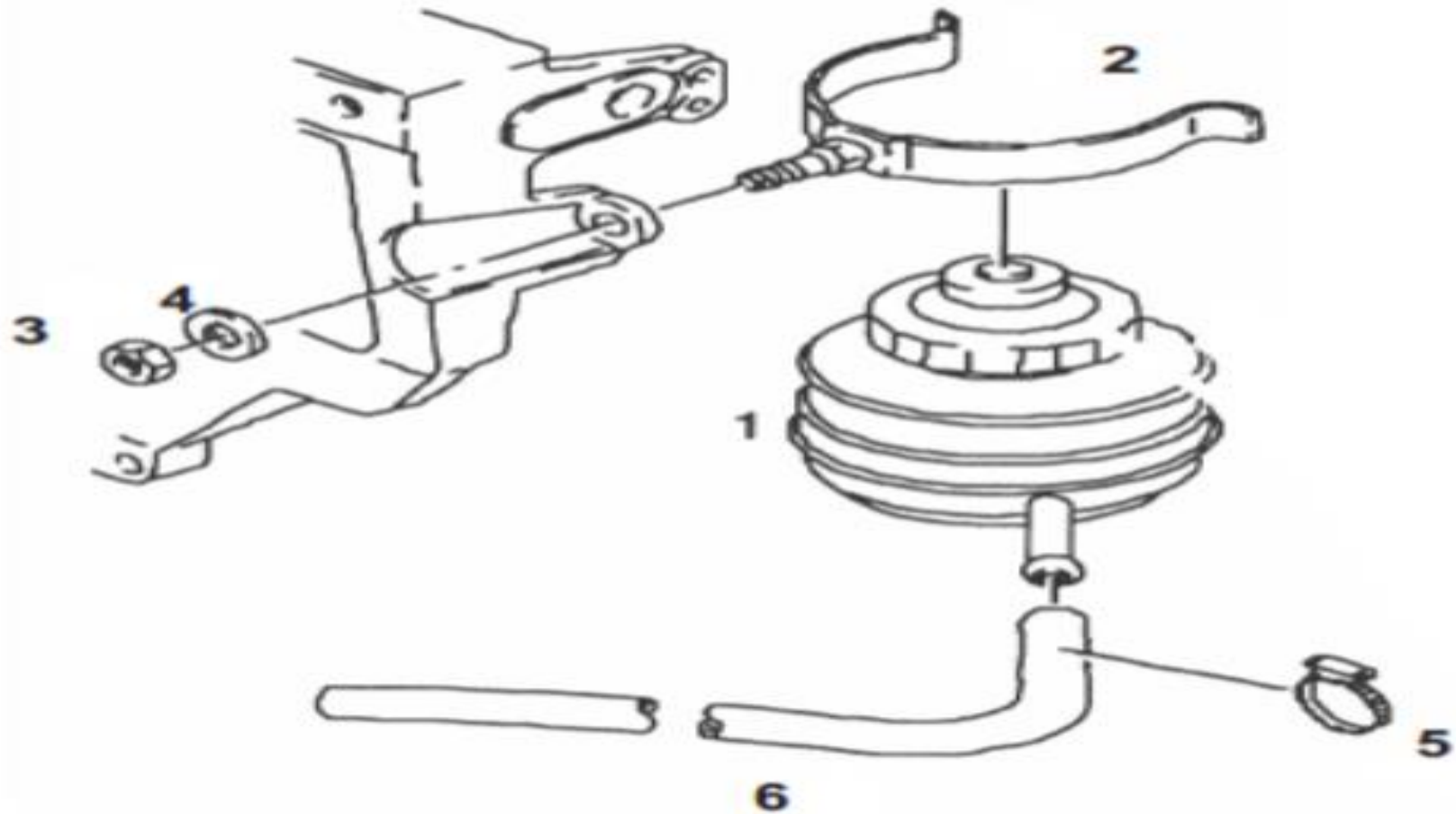
HOSE PIPE FOR CLUTCH CONTROL

Diagram No. 07

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	06.54100-4470	CLUTCH HOSE 1-6-A-GG-4700 M 3268	1	COMMON FOR ALL MODELS	
2	81.98130-6038	THREADED UNION ASSEMBLY	1	COMMON FOR ALL MODELS	
3	64.91710-0021	WASHER	1	COMMON FOR ALL MODELS	
4	81.97651-0150	HAIR PIN SPRING	1	COMMON FOR ALL MODELS	
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SURGE TANK FOR CLUTCH MASTER CYLINDER

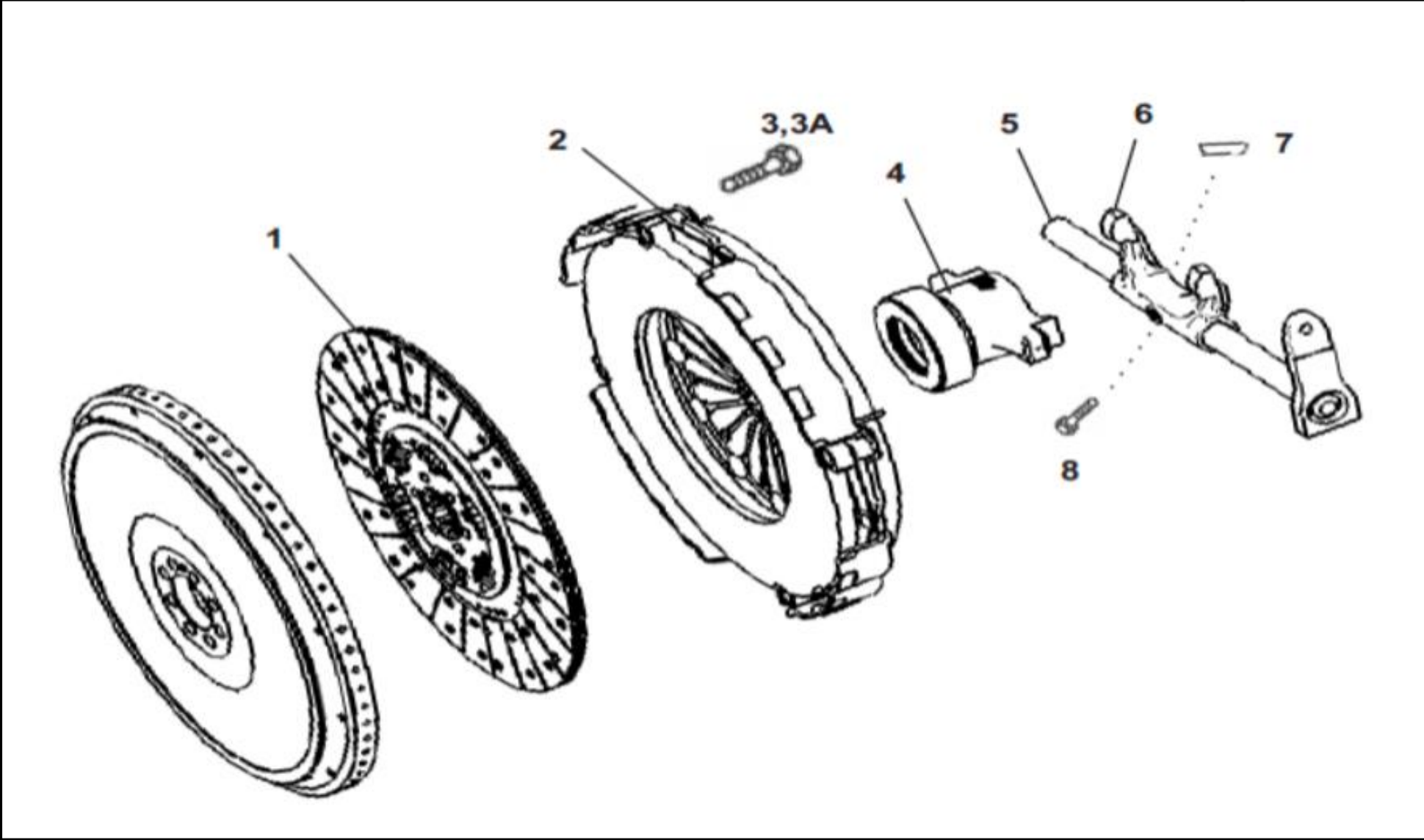
Diagram No. 08



SURGE TANK FOR CLUTCH MASTER CYLINDER

Diagram No. 08

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	81.31110-6022	EXPANSION TANK	1	COMMON FOR ALL MODELS	
2	64.31140-0001	SHEET METAL HOLDER	1	COMMON FOR ALL MODELS	
3	64.90501-0037	HEX NUT M8X1.25 DIN 934-8 BTS170202.22	2	COMMON FOR ALL MODELS	
4	64.90710-0034	WASHER A8.4 200HV A3C DIN 125	2	COMMON FOR ALL MODELS	
5	64.97445-0013	HOSE CLIP 12-16 M 77513	2	COMMON FOR ALL MODELS	
6	04.27105-0508	TUBE 7.3X13X0.30	1	COMMON FOR ALL MODELS	
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CLUTCH ASSLY (EATON 6S)**Diagram No. 09**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.30301-0007	CLUTCH PLATE ASSY DIA.395 PUSH TYPE	1	COMMON FOR 25.220 TP & 31.230 HL WITH EATON 6S GEARBOX ONLY	
2	64.30305-0007	CLUTCH COVER ASSY DIA.395 PUSH TYPE	1	COMMON FOR 25.220 TP & 31.230 HL WITH EATON 6S GEARBOX ONLY	
3	64.90020-0080	BOLT M10X1.5X40 DIN 931-8.8 MAN183-A3C	12	COMMON FOR 25.220 TP & 31.230 HL WITH EATON 6S GEARBOX ONLY	
3A	64.90710-0027	PLAIN WASHER A10.5 DIN125-ST A3C	12	COMMON FOR 25.220 TP & 31.230 HL WITH EATON 6S GEARBOX ONLY	
4	64.30550-0006	CLUTCH RELEASE BEARING (DIA.395 CLUTCH)	1	COMMON FOR 25.220 TP & 31.230 HL WITH EATON 6S GEARBOX ONLY	
5	64.30560-5009	ASSY CROSS SHAFT & PLATE	1	COMMON FOR 25.220 TP & 31.230 HL WITH EATON 6S GEARBOX ONLY	
6	64.30560-0008	CLUTCH RELEASE FORK	1	COMMON FOR 25.220 TP & 31.230 HL WITH EATON 6S GEARBOX ONLY	
7	64.91020-0115	LOCKING PIN	1	COMMON FOR 25.220 TP & 31.230 HL WITH EATON 6S GEARBOX ONLY	
8	64.90490-0532	BOLT M8X1.25	2	COMMON FOR 25.220 TP & 31.230 HL WITH EATON 6S GEARBOX ONLY	
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