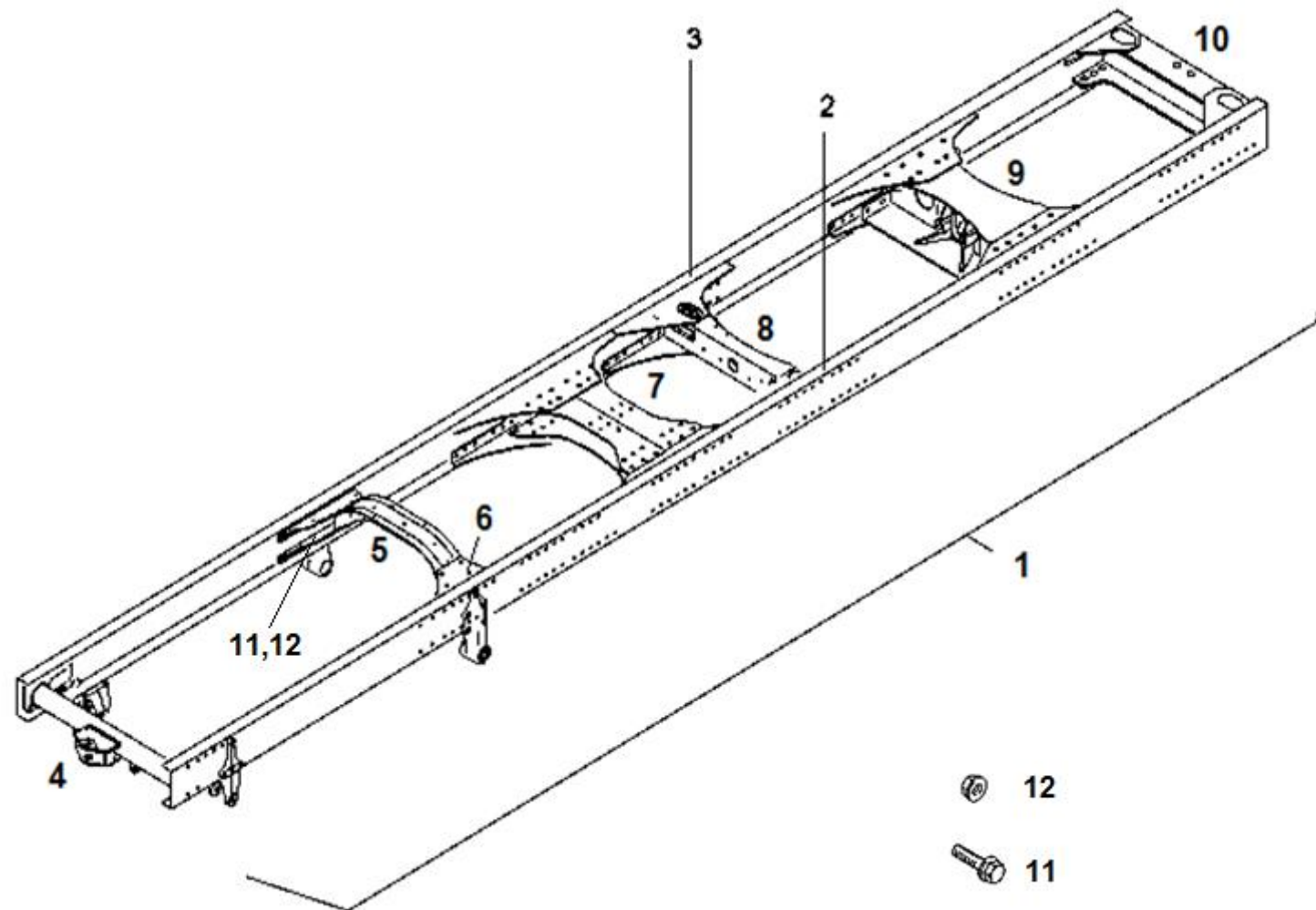


AMENDMENTS TO CHASSIS CATALOGUE IN MONTH OF SEPTEMBER 2016

SR NO	GROUP	SUBGROUP	DIAGRAM NO	PAGE NO IN CAT.	SR NO IN CAT.	DESCRIPTION	DATE OF UPDATE	REVISION
1	CHASSIS	CHASSIS FOR TIPPER	1	1	2 , 3	NEW PART NO ADDED FOR 25.220 & 25.230 RMC	27.09.16	01/09/16

CHASSIS FOR TIPPER

Diagram No. 01



CHASSIS FOR TIPPER**Diagram No. 01**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.41016-6071	CHASSIS FRAME SUB ASSY (4525WB) TPR -ST	1	FOR 25.280 MINING TIPPER (WITHOUT ABS) ONLY	
1	64.41016-6295	CHASSIS SUB FRAME ASSLY W.B4525 DS02 ABS	1	FOR 25.280 MINING TIPPER (WITH ABS) ONLY	
1	64.41016-6212	CHASSIS FRAME SUB ASSY WB 4525 - DS101	1	FOR 25.300 BS IV TIPPER ONLY	
1	64.41016-6143	CHASSIS FRAME SUB ASSLY 25.280	1	FOR 25.280 (DS25) ONROAD TIPPER (WITHOUT ABS) ONLY	
1	64.41016-6229	CHASSIS SUB FRAME ASSLY DS23/DS25 ABS	1	FOR 25.280 (DS25) ONROAD TIPPER (WITH ABS) ONLY	
1	64.41016-6009	CHASSIS FRAME SUB ASSY 3875WB (RCM)	1	FOR 25.280 RMC (DS03) (WITHOUT ABS) ONLY	
1	64.41016-6242	CHASSIS SUB FRAME ASSLY W.B 3875 DS03 ABS	1	FOR 25.280 RMC (DS03) (WITH ABS) ONLY	
1	64.41016-6072	CHASSIS FRAME SUB ASSY	1	FOR 25.220 ONROAD TIPPER (DS23) (WITHOUT ABS), EXCEPT 25.220 TP (DS47)	
1	64.41016-6229	CHASSIS SUB FRAME ASSLY DS23/DS25 ABS	1	FOR 25.220 ONROAD TIPPER (DS23) (WITH ABS), EXCEPT 25.220 TP (DS47)	
1	64.41016-6183	CHASSIS FRAME SUB ASSY WB 4540 DS47	1	FOR 25.220 TIPPER (DS47) (WITHOUT ABS) ONLY	
1	64.41016-6253	CHASSIS SUB FRAME ASSLY W.B 4525 DS47 ABS	1	FOR 25.220 TIPPER (DS47) (WITH ABS) ONLY	
1	64.41016-6080	CHASSIS FRAME SUB ASSY (25.220) - DS29	1	FOR 25.220 HL 6X2 DS29 (WITHOUT ABS) ONLY	
1	64.41016-6274	CHASSIS SUB FRAME ASSLY W.B 6615 DS29 ABS	1	FOR 25.220 HL 6X2 DS29 (WITH ABS) ONLY	
1	64.41016-6029	CHASSIS FRAME SUB ASSY 3600WB (16.220)	1	FOR 16.220 TIPPER WITH ZF 6S GB & WITHOUT ABS ONLY	
1	64.41016-6196	CHASSIS FRAME SUB ASSLY WB 3600 -DS53	1	FOR 16.220 TP DS53 WITH EATON 6S GB (WITHOUT ABS) ONLY	
1	64.41016-6282	CHASSIS SUB FRAME ASSLY W.B 3600 DS53 ABS	1	FOR 16.220 TP DS53 WITH EATON 6S GB (WITH ABS) ONLY	

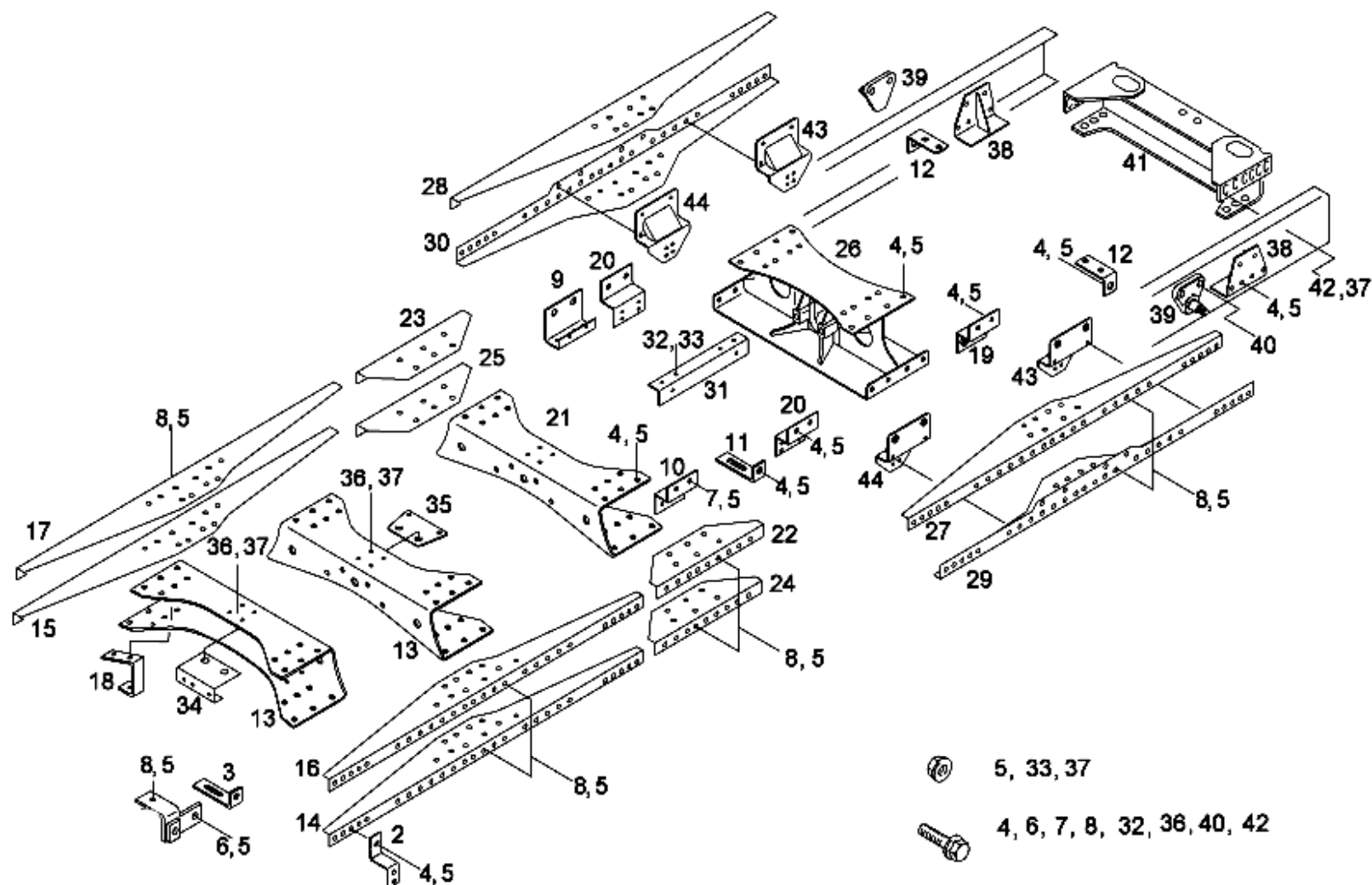
1	64.41016-6076	CHASSIS FRAME SUBASSY (31.280-8X4,4375WB	1	FOR 31.280 MINING TIPPER (WITHOUT ABS & WITHOUT SPARE WHEEL MTG. BRKT.) ONLY	
1	64.41016-6287	CHASSIS SUB FRAME ASSLY W.B 5300 DS10	1	FOR 31.280 MINING TIPPER (WITHOUT ABS & WITH SPARE WHEEL MTG. BRKT.) ONLY	
1	64.41016-6291	CHASSIS SUB FRAME ASSLY W.B 5300 DS10 ABS	1	FOR 31.280 MINING TIPPER (WITH ABS & WITH SPARE WHEEL MTG. BRKT.) ONLY	
1	64.41016-6084	CHASSIS FRAME SUB ASSY (31.280-8X4)	1	FOR 31.280 ON ROAD TP (WITHOUT ABS & WITHOUT SPARE WHEEL MTG. BRKT.) ONLY	
1	64.41016-6289	CHASSIS SUB FRAME ASSLY W.B 5300 DS26	1	FOR 31.280 ON ROAD TP (WITHOUT ABS & WITH SPARE WHEEL MTG. BRKT.) ONLY	
1	64.41016-6292	CHASSIS SUB FRAME ASSLY W.B 5300 DS26 ABS	1	FOR 31.280 ON ROAD TP (WITHOUT WITH ABS & WITH SPARE WHEEL MTG. BRKT.) ONLY	
1	64.41016-6070	CHASSIS FRAME SUBASSY WB 5725 - RMC	1	FOR 31.280 RMC (WITHOUT ABS) ONLY	
1	64.41016-6294	CHASSIS SUB FRAME ASSLY DS11 ABS	1	FOR 31.280 RMC (WITH ABS) ONLY	
1	64.41016-6226	CHASSIS SUB FRAME ASSLY.3825 W.B DS104	1	FOR 25.300TP WITH 300 HP BS IV SAE1 ENGINES ONLY	
1	64.41016-6113	CHASSIS FRAME SUB ASSY	1	FOR 31.280 SPECIAL APPLICATION MODELS W/O ABS	FOR 5975 & 6225 WB
1	64.41016-6243	CHASSIS SUB FRAME ASSLY	1	FOR 31.280 SPECIAL APPLICATION MODELS WITH ABS	FOR 5975 WB
1	64.41016-6395	CHASSIS FRAME SUB ASSY	1	FOR 31.280 SPECIAL APPLICATION MODELS WITH ABS	FOR 6225 WB
1	64.41016-6246	CHASSIS FRAME SUB ASSY	1	FOR 31.300 SPECIAL APPLICATION MODELS WITH ABS	FOR 6225 WB
2	64.41166-0003	CHASSIS CHANNEL LH (7325MM LONG) 4525WB	1	COMMON FOR 25.280 ONROAD & MINING TIPPER , 25.220 ONROAD TIPPER (DS23) , 25.300 TP ONLY	ALTERNATE 64.41166-1003
2	64.41166-0157	CHASSIS CHANNEL LH (DS47 3825+1430)	1	FOR 25.220 TIPPER (DS47) ONLY	
2	64.41166-0063	CHASSIS CHANNEL LH 16.220	1	FOR 16.220 TIPPER ONLY	

2	64.41166-0083	CHASSIS CHANNEL LH (31.280-8X4)	1	FOR 31.280 TIPPER ONLY	
2	64.41166-0071	CHASSIS CHANNEL LH	1	FOR 31.280 RMC ONLY	
2	64.41166-0163	CHASSIS CHANNEL LH (3175+1430)	1	FOR 25.220 & 25.230 RMC WITH EATON 6S GB	
2	64.41166-0111	CHASSIS CHANNEL LH	1	FOR 31.280 SPECIAL APPLICATION MODELS WITH ABS & W/O ABS	FOR 5975 & 6225 WB
3	64.41166-0004	CHASSIS CHANNEL RH -4525WB (7325MM LONG)	1	COMMON FOR 25.280 ONROAD & MINING TIPPER , 25.220 ONROAD TIPPER (DS23) , 25.300 TP ONLY	ALTERNATE 64.41166-1004
3	64.41166-0158	CHASSIS CHANNEL RH (DS47 3825+1430)	1	FOR 25.220 TIPPER (DS47) ONLY	
3	64.41166-0064	CHASSIS CHANNEL RH 16.220	1	FOR 16.220 TIPPER ONLY	
3	64.41166-0084	CHASSIS CHANNEL RH (31.280-8X4)	1	FOR 31.280 TIPPER ONLY	
3	64.41166-0072	CHASSIS CHANNEL RH	1	FOR 31.280 RMC ONLY	
3	64.41166-0164	CHASSIS CHANNEL RH (3175+1430)	1	FOR 25.220 & 25.230 RMC WITH EATON 6S GB	
3	64.41166-0112	CHASSIS CHANNEL RH		FOR 31.280 & 31.300 SPECIAL APPLICATION MODELS WITH ABS & W/O ABS	FOR 5975 & 6225 WB
4	64.41215-5045	FRONT CROSS MEMBER ASSY (FORGED END)	1	COMMON FOR ALL MODELS	
5	64.41290-0345	C - SECTION FOR CROCODILE C/M	1	COMMON FOR ALL MODELS	
6	64.41290-0335	CROCODILE CROSS MEMBER MTG BKT	2	COMMON FOR ALL MODELS	
7	64.41140-0001	CROSS MEMBER (HEAVY DUTY)	2	COMMON FOR 49.280 TR,40.280 TR,25.280 TP & RMC,16.220 TP,31.280 TP & RMC,25.220 TP (DS23) & 16.280 ONLY	
8	64.41140-0073	CROSS MEMBER (HEAVY DUTY)	1	COMMON FOR 25.280 TP ONLY	
9	64.41230-5003	CROSS MEMBER ASSY	1	COMMON FOR 25.280 TP & RMC, 31.280 TP, 49.280 TR & 25.220 TP (DS23) ONLY.	
10	64.41250-5003	REAR CROSS MEMBER ASSLY	1	COMMON FOR ALL MODELS EXCEPT 25.220 TP DS47	

11	64.90020-0005	SCREW M14X1.5X35-10.9, M701204 -MAN183B1	12		
12	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	12		
Page No. 01		REVISION NO. 01/10/16			VERSION: 00

CROSS MEMBER & CHASSIS REINFORCEMENT

Diagram No. 02



CROSS MEMBER & CHASSIS REINFORCEMENT**Diagram No. 02**

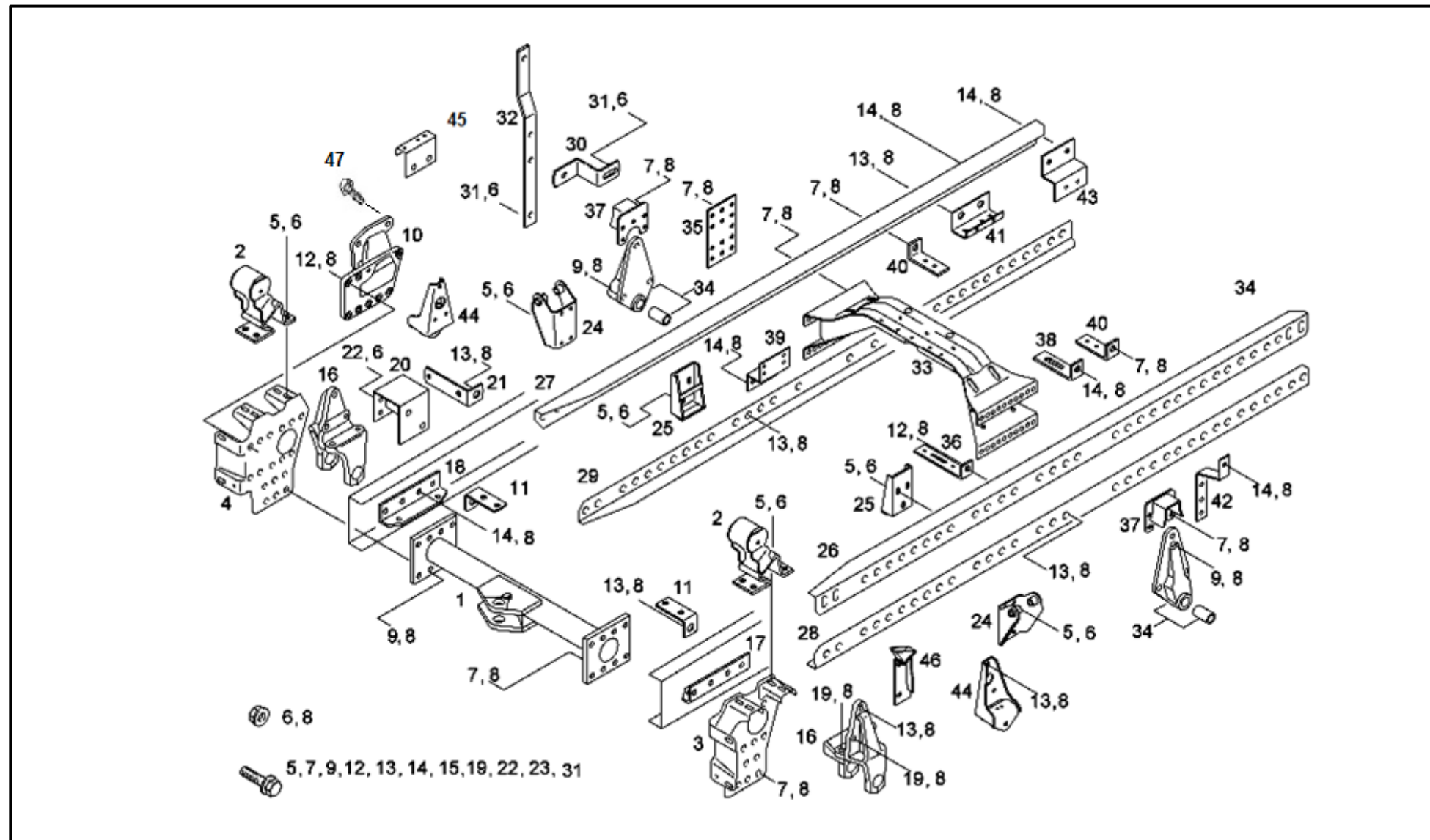
S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.15501-0027	SILENCER HANGER BKT FRONT -1(CS02)	1		
2	64.41710-0092	Z-MTG BKT FOR WIRE HARNESS	1		
3	64.41290-0003	MTG BKT FOR BRAKE LINE & WIRE HARNESS	1		
4	64.90020-0005	SCREW M14X1.5X35-10.9, M701204 -MAN183B1	102		
5	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	102		
6	06.02813-4915	SCREW M14X1.5X50-10.9, M701204 -MAN183B1	2		SUPERCEDED BY 64.90020-0008
7	64.90020-0007	SCREW M14X1.5X45-10.9, M701204 -MAN183B1	2		
8	64.90020-0006	SCREW M14X1.5X40-10.9, M701204 -MAN183B1	16		
9	64.41710-0057	FUEL LINE HOLDING BKT ON CHASSIS	2		
10	64.41290-0081	BREATHER VALVE MTG BKT.	2		
11	64.41710-0012	MTG BKT-2 (FOR AIR STEEL PIPE)	2		
12	64.41710-0091	L-MTG BKT (FOR WIRE HARNESS)	2		
13	64.41140-0001	CROSS MEMBER (HEAVY DUTY)	2	COMMON FOR 49.280 TR,40.280 TR,25.280 TP & RMC,16.220 TP,31.280 TP & RMC,25.220 TP (DS23) & 16.280 ONLY	
14	64.41290-0050	REINFORCEMENT BOTTOM LH	1	COMMON FOR 25.280 TP,25.220 TP (DS23) , 31.280 TP & 49.280 TR ONLY	
14	64.41290-1150	REINFORCEMENT BOTTOM LH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
15	64.41290-0051	REINFORCEMENT BOTTOM RH	1	COMMON FOR 25.280 TP,25.220 TP (DS23) , 31.280 TP & 49.280 TR ONLY	
15	64.41920-1151	REINFORCEMENT BOTTOM RH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
16	64.41290-0052	REINFORCEMENT TOP LH	1	COMMON FOR 25.280 TP,25.220 TP (DS23) , 31.280 TP & 49.280 TR ONLY	

16	64.41290-1152	REINFORCEMENT TOP LH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
17	64.41290-0053	REINFORCEMENT TOP RH	1	COMMON FOR 25.280 TP,25.220 TP (DS23) , 31.280 TP & 49.280 TR ONLY	
17	64.41290-1153	REINFORCEMENT TOP RH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
18	64.15501-0018	SILENCER HANGER BKT REAR SIDE	1		
19	64.41710-0183	RELAY VALVE MTG BKT	2		
20	64.41710-0158	ABS MODULATING VALVE MTG BKT REAR	2	FOR MODELS WITH ABS ONLY	
21	64.41140-0073	CROSS MEMBER (HEAVY DUTY)	1	COMMON FOR 25.280 TP ONLY	
22	64.41230-2023	REINFORCEMENT UPPER LH (HEAVY DUTY)	1	COMMON FOR 25.280 TP & RMC & 25.220 TP (DS23) ONLY	
22	64.41230-1523	REINFORCEMENT UPPER LH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
23	64.41230-2024	REINFORCEMENT UPPER RH (HEAVY DUTY)	1	COMMON FOR 25.280 TP & RMC & 25.220 TP (DS23) ONLY	
23	64.41230-1524	REINFORCEMENT UPPER RH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
24	64.41230-2021	REINFORCEMENT LOWER LH (HEAVY DUTY)	1	COMMON FOR 25.280 TP & RMC & 25.220 TP (DS23) ONLY	
24	64.41230-1521	REINFORCEMENT LOWER LH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
25	64.41230-2022	REINFORCEMENT LOWER RH (HEAVY DUTY)	1	COMMON FOR 25.280 TP & RMC & 25.220 TP (DS23) ONLY	
25	64.41230-1522	REINFORCEMENT LOWER RH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
26	64.41230-5003	CROSS MEMBER ASSY	1	COMMON FOR 25.280 TP & RMC, 31.280 TP, 49.280 TR & 25.220 TP (DS23) ONLY.	
27	64.41230-2004	GUSSET PLATE - UPPER LH	1	COMMON FOR 25.280 TP & RMC, 25.220 TP (DS23) & 31.280 (DS41) SPL APPLICATION ONLY	
27	64.41230-1504	GUSSET PLATE UPPER LH CED	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
28	64.41230-2005	GUSSET PLATE - UPPER RH	1	COMMON FOR 25.280 TP & RMC, 25.220 TP (DS23) & 31.280 (DS41) SPL APPLICATION ONLY	
28	64.41230-1505	GUSSET PLATE UPPER RH CED	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	

29	64.41230-2006	GUSSET LOWER LH	1	COMMON FOR 25.280 TP & RMC, 25.220 TP (DS23) & 31.280 (DS41) SPL APPLICATION ONLY	
29	64.41230-1506	GUSSET LOWER LH CED	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
30	64.41230-2007	GUSSET LOWER RH	1	COMMON FOR 25.280 TP & RMC, 25.220 TP (DS23) & 31.280 (DS41) SPL APPLICATION ONLY	
30	64.41230-1507	GUSSET LOWER RH CED	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
31	64.41710-0182	LSV MTG BKT-2 (FOR 25 & 49 T)	1		
32	64.90020-0018	SCREW M8X25-8.8 M7.012.04 MAN 183B1	2		
33	64.90501-0018	NUT M8-10 , M7.112.40-MAN183B1	2		
34	64.41710-0057	FUEL LINE HOLDING BKT ON CHASSIS	1		
35	64.90750-0003	PLATE FOR RELAY VALVE MTG	1	FOR 49.280 TR	
36	64.90020-0013	SCREW M12X1.5X30-10.9, M701204-MAN183B1	2		
37	64.90501-0012	NUT M12X1.5-10 , M7.112.40-MAN183B1	2		
38	64.41290-0108	GUSSET FOR ANTIROLL BAR MTG	2		
39	64.41415-0001	BKT FOR TRUNNION	2		
40	64.90020-0199	SCREW M14X1.5X30-10.9, M701204 -MAN183B	4		
41	64.41250-5003	REAR CROSS MEMBER ASSLY	1	COMMON FOR 25.280 TP & RMC, 31.280 TP & RMC, 49.280 TR, 25.220 TP (DS23) & 16.280 (DS08) ONLY.	
42	64.90020-0015	SCREW M12X1.5X40-10.9, M701204-MAN183B1	4		
43	64.41710-5084	Z BKT ASSLY FOR REAR SUSPENSION	2		
44	64.41710-5085	Z BKT ASSLY FOR REAR SUSPENSION	2		
Page No. 02		REVISION NO. 01/04/16			VERSION: 00

CROSS MEMBER & CHASSIS REINFORCEMENT

Diagram No. 03



CROSS MEMBER & CHASSIS REINFORCEMENT**Diagram No. 03**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.41215-5045	FRONT CROSS MEMBER ASSY (FORGED END)	1	COMMON FOR ALL MODELS	
2	64.41140-5007	CABIN MTG HINGE BKT ASSLY	2	COMMON FOR ALL MODELS	
3	64.41140-5005	CABIN MTG BKT SUB ASSY FRONT LH	1	COMMON FOR ALL MODELS	
4	64.41140-5006	CABIN MTG BKT SUB ASSY FRONT RH	1	COMMON FOR ALL MODELS	
5	64.90020-0014	SCREW M12X1.5X35-10.9, M701204-MAN183B1	9		
6	64.90501-0012	NUT M12X1.5-10 , M7.112.40-MAN183B1	9		
7	64.90020-0007	SCREW M14X1.5X45-10.9, M701204 -MAN183B1	32		
8	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	32		
9	64.90020-0011	SCREW M14X1.5X65-10.9, M701204 -MAN183B1	6		
10	64.41301-0001	STEERING GEAR BOX MTG BKT MACHINED	1	COMMON FOR ALL MODELS EXCEPT 31.280 & 31.220 & 31.230 (8X4 & 8X2) & BUS MODELS	
10	64.46110-0004	STEERING SUPPORT (ZF 8098) - RHD	1	COMMON FOR 31.280 & 31.220 & 31.230 (8X4 & 8X2) MODELS ONLY	
10	64.46110-0012	STEERING GEAR BOX MTG BKT (8046 BUS)	1	COMMON FOR BUS MODELS ONLY	
11	64.41710-0091	L-MTG BKT (FOR WIRE HARNESS)	2		
12	64.90020-0009	SCREW M14X1.5X55-10.9, M701204 -MAN183B1	7		
13	64.90020-0005	SCREW M14X1.5X35-10.9, M701204 -MAN183B1	3		
14	64.90020-0006	SCREW M14X1.5X40-10.9, M701204 -MAN183B1	14		
15	64.90020-0010	SCREW M14X1.5X60-10.9, M701204 -MAN183B1	1		
16	64.41301-0002	FRONT SPRING BKT FRONT MACHINED	2	COMMON FOR ALL MODELS EXCEPT 31.220 & 31.230 (8X2) & BUS MODELS	

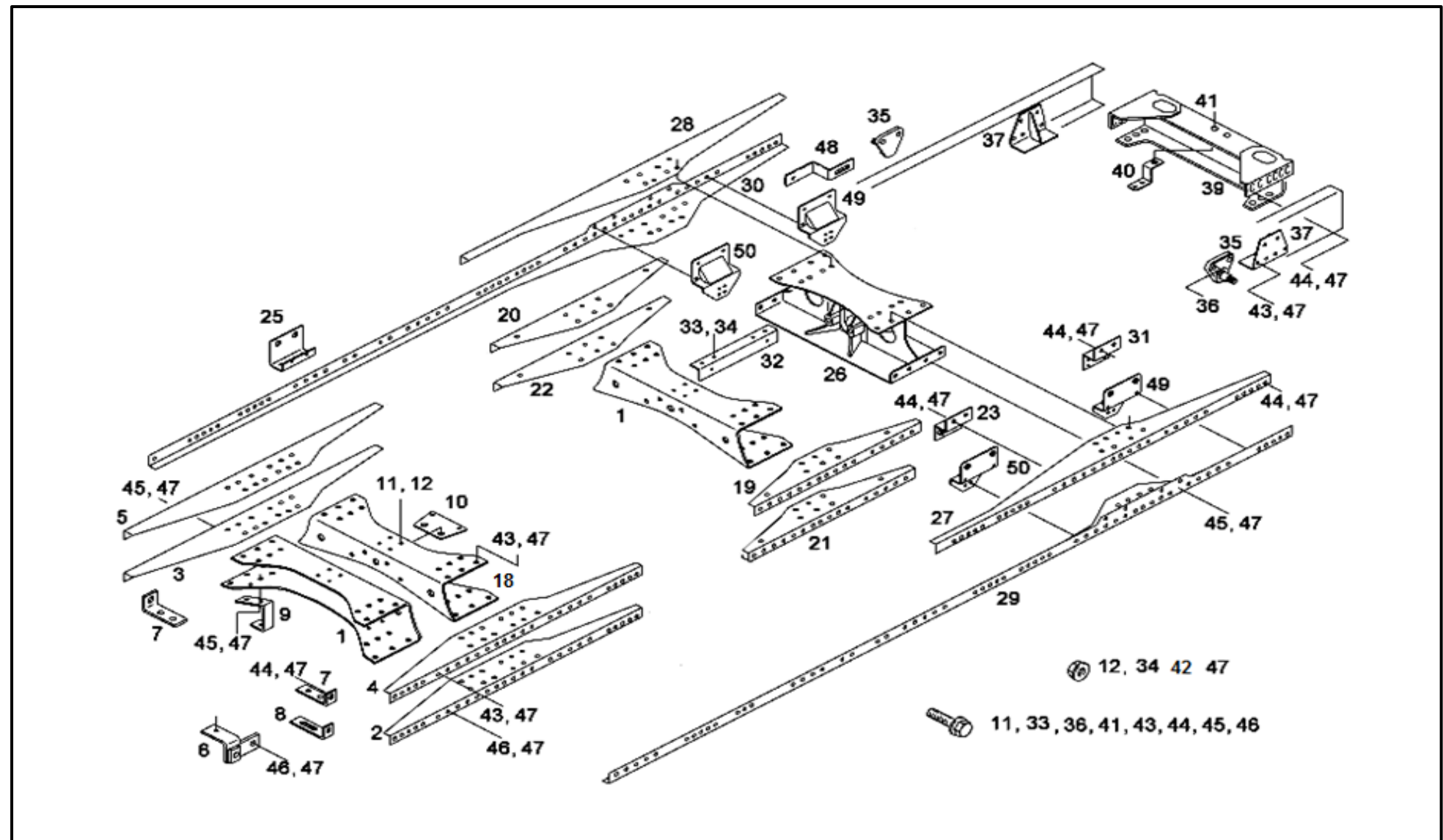
16	64.41301-0008	FRONT SPRING BKT FRONT MACHINED(SLOTTED)	4	COMMON FOR 31.220 & 31.230 (8X2) MODELS ONLY	
17	64.41290-0251	REINF.PLATE LH (LEAF SPRING MTG.BKT.)	1	COMMON FOR ALL MODESL EXCEPT BUS	
18	64.41290-0252	REINF.PLATE RH (LEAF SPRING MTG.BKT.)	1	COMMON FOR ALL MODESL EXCEPT BUS	
19	64.90020-0007	SCREW M14X1.5X45-10.9, M701204 -MAN183B1	8		
20	64.47340-5001	OIL RESERVOIR (PLASTIC) MTG ASSLY	1	COMMON FOR ALL MODELS EXCEPT 31.280 ,31.220 & 31.230 (8X4 & 8X2) MODELS	
21	64.41710-0017	HOLDING BRACKET (STEERING HOSE)	1	COMMON FOR ALL MODELS EXCEPT BUS.	
22	64.90020-0013	SCREW M12X1.5X30-10.9, M701204-MAN183B1	2		
23	64.90020-0199	SCREW M14X1.5X30-10.9, M701204 -MAN183B	5		
25	64.41701-5003	REINFORCEMENT ASSLY FOR SUSP. FRONT	2	COMMON FOR ALL MODELS W/O ABS EXCEPT BUS	
25	64.41701-5019	REINFORCEMENT ASSY FOR FRONT SUSP.	2	COMMON FOR ALL MODELS WITH ABS EXCEPT BUS	
26	64.41290-0307	REINFORCEMENT UPPER LH	1	COMMON FOR 25.280 TP & RMC, 16.220 TP & 25.220 TP (DS23) ONLY	
26	64.41290-2307	REINFORCEMENT UPPER LH CED	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
26	64.41290-0350	REINFORCEMENT FRONT LH (TOP)	1	COMMON FOR 31.280 TP ONLY	
26	64.41290-0311	REINFORCEMENT FRONT UPPER LH	1	COMMON FOR 31.280 RMC ONLY	
26	64.41290-0505	REINFORCEMENT TOP LH	1	FOR 31.280 TP, 25.280 TP, 25.220 TP, 25.230 TP WITH ABS EXCEPT BUS & 25.220 TP DS 47 ONLY	
27	64.41290-0308	REINFORCEMENT UPPER RH	1	COMMON FOR 25.280 TP & RMC, 16.220 TP & 25.220 TP (DS23) ONLY	
27	64.41290-2308	REINFORCEMENT UPPER RH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
27	64.41290-0351	REINFORCEMENT FRONT RH (TOP)	1	COMMON FOR 31.280 TP ONLY	
27	64.41290-0312	REINFORCEMENT FRONT UPPER RH	1	COMMON FOR 31.280 RMC ONLY	

27	64.41290-0506	REINFORCEMENT TOP RH	1	FOR 31.280 TP, 25.280 TP, 25.220 TP, 25.230 TP WITH ABS EXCEPT BUS & 25.220 TP DS 47 ONLY	
28	64.41290-0309	REINFORCEMENT BOTTOM LH	1	COMMON FOR 25.280 TP & RMC, 16.220 TP & 25.220 TP (DS23) ONLY	
28	64.41290-2309	REINFORCEMENT BOTTOM LH CED	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
28	64.41290-0352	REINFORCEMENT FRONT LH (BOTTOM)	1	COMMON FOR 31.280 TP ONLY	
28	64.41290-0313	REINFORCEMENT FRONT BOTTOM LH	1	COMMON FOR 31.280 RMC ONLY	
28	64.41290-0507	REINFORCEMENT BOTTOM LH	1	FOR 31.280 TP, 25.280 TP, 25.220 TP, 25.230 TP WITH ABS EXCEPT BUS & 25.220 TP DS 47 ONLY	
29	64.41290-0310	REINFORCEMENT BOTTOM RH	1	COMMON FOR 25.280 TP & RMC, 16.220 TP & 25.220 TP (DS23) ONLY	
29	64.41290-2310	REINFORCEMENT BOTTOM RH CED	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
29	64.41290-0353	REINFORCEMENT FRONT RH (BOTTOM)	1	COMMON FOR 31.280 TP ONLY	
29	64.41290-0314	REINFORCEMENT BOTTOM RH	1	COMMON FOR 31.280 RMC ONLY	
29	64.41290-0508	REINFORCEMENT BOTTOM RH	1	FOR 31.280 TP, 25.280 TP, 25.220 TP, 25.230 TP WITH ABS EXCEPT BUS & 25.220 TP DS 47 ONLY	
30	64.41710-0020	SUPPORT BRACKET	1	ONLY FOR VEHICLES BEFORE VIN: 4348	
31	64.90020-0015	SCREW M12X1.5X40-10.9, M701204-MAN183B1	1		
32	64.41710-0019	BKT REAR (NVH-PACKAGE)	1		
33	64.41290-0345	C - SECTION FOR CROCODILE C/M	1	COMMON FOR 25.280 TP & RMC, 31.280 TP & RMC, 25.220 TP, 49.280 & 40.280	
34	64.41307-6001	FRONT SPRING REAR BKT ASSLY	2	COMMON FOR ALL MODELS EXCEPT 31.220 & 31.230 (8X2) & BUS MODELS	SUPPLIED WITH BUSH
34	64.43722-0001	BUSH - 4 (FRONT SUSPENSION)	2	COMMON FOR ALL MODELS EXCEPT 31.220 & 31.230 (8X2) & BUS MODELS	
34	64.41307-6005	FRONT SPRING REAR BKT ASLY(SLOTTED BUSH)	2	COMMON FOR 31.220 & 31.230 (8X2) MODELS ONLY	SUPPLIED WITH BUSH

34	64.43722-0012	SILENT BLOCK BUSH	2	COMMON FOR 31.220 & 31.230 (8X2) MODELS ONLY	
35	64.97470-0035	SPACER PLATE	1	COMMON FOR 25.280 TP ONLY	PART DELETED.
36	64.41710-0012	MTG BKT-2 (FOR AIR STEEL PIPE)	1		
37	64.41710-0221	TIPPER BODY MTG BKT	1	COMMON FOR TIPPER MODELS ONLY	
38	64.41290-0003	MTG BKT FOR BRAKE LINE & WIRE HARNESS	1		
39	64.41710-0158	ABS MODULATING VALVE MTG BKT REAR	1	COMMON FOR MODELS WITH ABS	
40	64.41710-0091	L-MTG BKT (FOR WIRE HARNESS)	2		
41	64.41710-0057	FUEL LINE HOLDING BKT ON CHASSIS	1		
42	64.41710-0189	POLYIMIDE TUBE HOLDING BKT	1		
43	64.41710-0159	RELAY VALVE MTG BKT ON CHASSIS	1		
44	64.41701-5001	ANTI ROLL BAR MTG BKT ASSLY	2		
45	64.41710-0200	FUEL LINE HOLDING BKT	1		
46	64.43705-5001	STAY ROD REST ASSEMBLY	1	FOR MODELS WITH HIGH ROOF & FLAT ROOF CABIN	
47	64.90490-0012	FITTED BOLT (STEERING GEAR BOX MTG)	4	COMMON FOR ALL MODELS EXCEPT 8X4 & 8X2 MODELS.	
Page No. 03		REVISION NO. 01/04/16			VERSION: 00

CROSS MEMBER & CHASSIS REINFORCEMENT

Diagram No. 04



CROSS MEMBER & CHASSIS REINFORCEMENT**Diagram No. 04**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.41140-0001	CROSS MEMBER (HEAVY DUTY)	1	COMMON FOR 49.280 TR,40.280 TR,25.280 TP & RMC,16.220 TP,31.280 TP & RMC,25.220 TP (DS23) & 16.280 ONLY	
1	64.41140-0073	CROSS MEMBER (HEAVY DUTY)	1	COMMON FOR 25.280 TP ONLY	
2	64.41290-0050	REINFORCEMENT BOTTOM LH	1	COMMON FOR TIPPER , RMC & 49.280 TR MODELS	
2	64.41290-1150	REINFORCEMENT BOTTOM LH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
3	64.41290-0051	REINFORCEMENT BOTTOM RH	1	COMMON FOR TIPPER , RMC & 49.280 TR MODELS	
3	64.41920-1151	REINFORCEMENT BOTTOM RH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
4	64.41290-0052	REINFORCEMENT TOP LH	1	COMMON FOR TIPPER , RMC & 49.280 TR MODELS	
4	64.41290-1152	REINFORCEMENT TOP LH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
5	64.41290-0053	REINFORCEMENT TOP RH	1	COMMON FOR TIPPER , RMC & 49.280 TR MODELS	
5	64.41290-1153	REINFORCEMENT TOP RH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
6	64.15501-0027	SILENCER HANGER BKT FRONT -1(CS02)	1	NOT USED IN MINING TIPPER MODELS	
7	64.41710-0091	L-MTG BKT (FOR WIRE HARNESS)	2		
8	64.41710-0012	MTG BKT-2 (FOR AIR STEEL PIPE)	2		
9	64.15501-0018	SILENCER HANGER BKT REAR SIDE	1	NOT USED IN MINING TIPPER MODELS	
10	64.90750-0003	PLATE FOR RELAY VALVE MTG	1		
11	64.90020-0013	SCREW M12X1.5X30-10.9, M701204-MAN183B1	4		
12	64.90501-0012	NUT M12X1.5-10 , M7.112.40-MAN183B1	4		

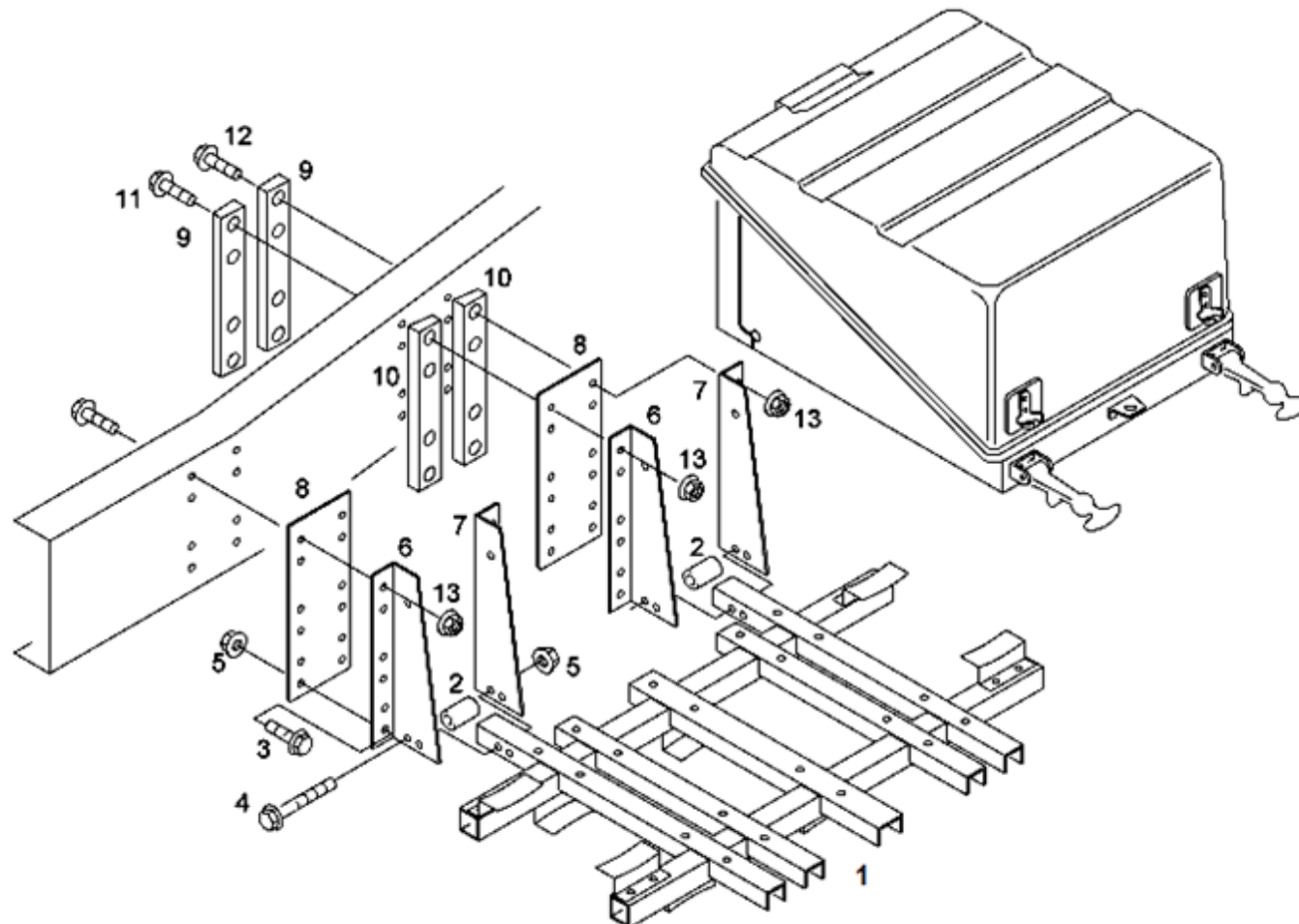
18	64.41140-0001	CROSS MEMBER (HEAVY DUTY)	1	COMMON FOR 49.280 TR,40.280 TR,25.280 TP & RMC,16.220 TP,31.280 TP & RMC,25.220 TP (DS23) & 16.280 ONLY	
19	64.41230-2023	REINFORCEMENT UPPER LH (HEAVY DUTY)	1	COMMON FOR 25.280 TP & RMC , 25.220 TP (DS23) ONLY	
19	64.41230-1523	REINFORCEMENT UPPER LH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
20	64.41230-2024	REINFORCEMENT UPPER RH (HEAVY DUTY)	1	COMMON FOR 25.280 TP & RMC , 25.220 TP (DS23) ONLY	
20	64.41230-1524	REINFORCEMENT UPPER RH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
21	64.41230-2021	REINFORCEMENT LOWER LH (HEAVY DUTY)	1	COMMON FOR 25.280 TP & RMC , 25.220 TP (DS23) ONLY	
21	64.41230-1521	REINFORCEMENT LOWER LH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
22	64.41230-2022	REINFORCEMENT LOWER RH (HEAVY DUTY)	1	COMMON FOR 25.280 TP & RMC , 25.220 TP (DS23) ONLY	
22	64.41230-1522	REINFORCEMENT LOWER RH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
23	64.41710-0183	RELAY VALVE MTG BKT	2		
24	64.41290-0081	BREATHER VALVE MTG BKT	1	COMMON FOR 40.220 TR , 40.280 TR & 49.220 TR ONLY	USED IN VEHICLES BEFORE VIN: 12665
25	64.41710-0057	FUEL LINE HOLDING BKT ON CHASSIS	2		
26	64.41230-5003	CROSS MEMBER ASSY	1	COMMON FOR 25.280 TP & RMC, 31.280 TP, 49.280 TR & 25.220 TP (DS23) ONLY.	
27	64.41230-2004	GUSSET PLATE - UPPER LH	1	COMMON FOR 25.280 TP & 25.280 RMC	
27	64.41230-1504	GUSSET PLATE UPPER LH CED	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
27	64.41230-2037	GUSSET PLATE - UPPER LH	1	COMMON FOR 31.280 TP ONLY	
27	64.41230-2008	GUSSET PLATE- UPPER LH	1	COMMON FOR 31.280 RMC & 49.280 TR	
28	64.41230-2005	GUSSET PLATE - UPPER RH	1	COMMON FOR 25.280 TP & 25.280 RMC	
28	64.41230-1505	GUSSET PLATE UPPER RH CED	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	

28	64.41230-2038	GUSSET PLATE - UPPER RH	1	COMMON FOR 31.280 TP ONLY	
28	64.41230-2009	GUSSET PLATE- UPPER RH	1	COMMON FOR 31.280 RMC & 49.280 TR	
29	64.41230-2006	GUSSET LOWER LH	1	COMMON FOR 25.280 TP & 25.280 RMC	
29	64.41230-1506	GUSSET LOWER LH CED	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
29	64.41230-2039	GUSSET PLATE LOWER LH	1	COMMON FOR 31.280 TP ONLY	
29	64.41230-2010	GUSSET LOWER LH	1	COMMON FOR 31.280 RMC & 49.280 TR	
30	64.41230-2007	GUSSET LOWER RH	1	COMMON FOR 25.280 TP & 25.280 RMC	
30	64.41230-1507	GUSSET LOWER RH CED	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
30	64.41230-2040	GUSSET PLATE LOWER RH	1	COMMON FOR 31.280 TP ONLY	
30	64.41230-2011	GUSSET LOWER RH	1	COMMON FOR 31.280 RMC & 49.280 TR	
31	64.41710-0158	ABS MODULATING VALVE MTG BKT REAR	1	FOR 49.280 TR	
32	64.41710-0182	LSV MTG BKT-2 (FOR 25 & 49 T)	1		
33	64.90020-0018	SCREW M8X25-8.8 M7.012.04 MAN 183B1	2		
34	64.90501-0018	NUT M8-10 , M7.112.40-MAN183B1	2		
35	64.41415-0001	BKT FOR TRUNNION	2		
36	64.90020-0362	SCREW M14X1.5X25-10.9, M701204 - MAN183B1	1		
37	64.41290-0108	GUSSET FOR ANTIROLL BAR MTG	2		
39	64.41250-5003	REAR CROSS MEMBER ASSLY	1		
40	64.41710-0092	Z-MTG BKT FOR WIRE HARNESS	1		
41	64.90020-0013	SCREW M12X1.5X30-10.9, M701204-MAN183B1	1		
42	64.90501-0012	NUT M12X1.5-10 , M7.112.40-MAN183B1	1		

43	64.90020-0005	SCREW M14X1.5X35-10.9, M701204 - MAN183B1	As reqd		
44	64.90020-0006	SCREW M14X1.5X40-10.9, M701204 - MAN183B1	As reqd		
45	64.90020-0007	SCREW M14X1.5X45-10.9, M701204 - MAN183B1	As reqd		
46	06.02813-4915	SCREW M14X1.5X50-10.9, M701204 - MAN183B1	2		SUPERCEDED BY 64.90020-0008
47	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	As reqd		
48	64.41710-0020	SUPPORT BRACKET	1	FOR 16.220 TP ONLY	
49	64.41710-5084	Z BKT ASSLY FOR REAR SUSPENSION	2	FOR 25.280 TP & 31.280 TP	
50	64.41710-5085	Z BKT ASSLY FOR REAR SUSPENSION	2	FOR 25.280 TP ONLY	
50	64.41710-5090	Z BKT ASSLY FOR REAR SUSPENSION LH	1	FOR 31.280 TP ONLY	
50	64.41710-5091	Z BKT ASSLY FOR REAR SUSPENSION RH	1	FOR 31.280 TP ONLY	
Page No. 04		REVISION NO. 01/04/16			VERSION: 00

BATTERY MOUNTING

Diagram No. 05



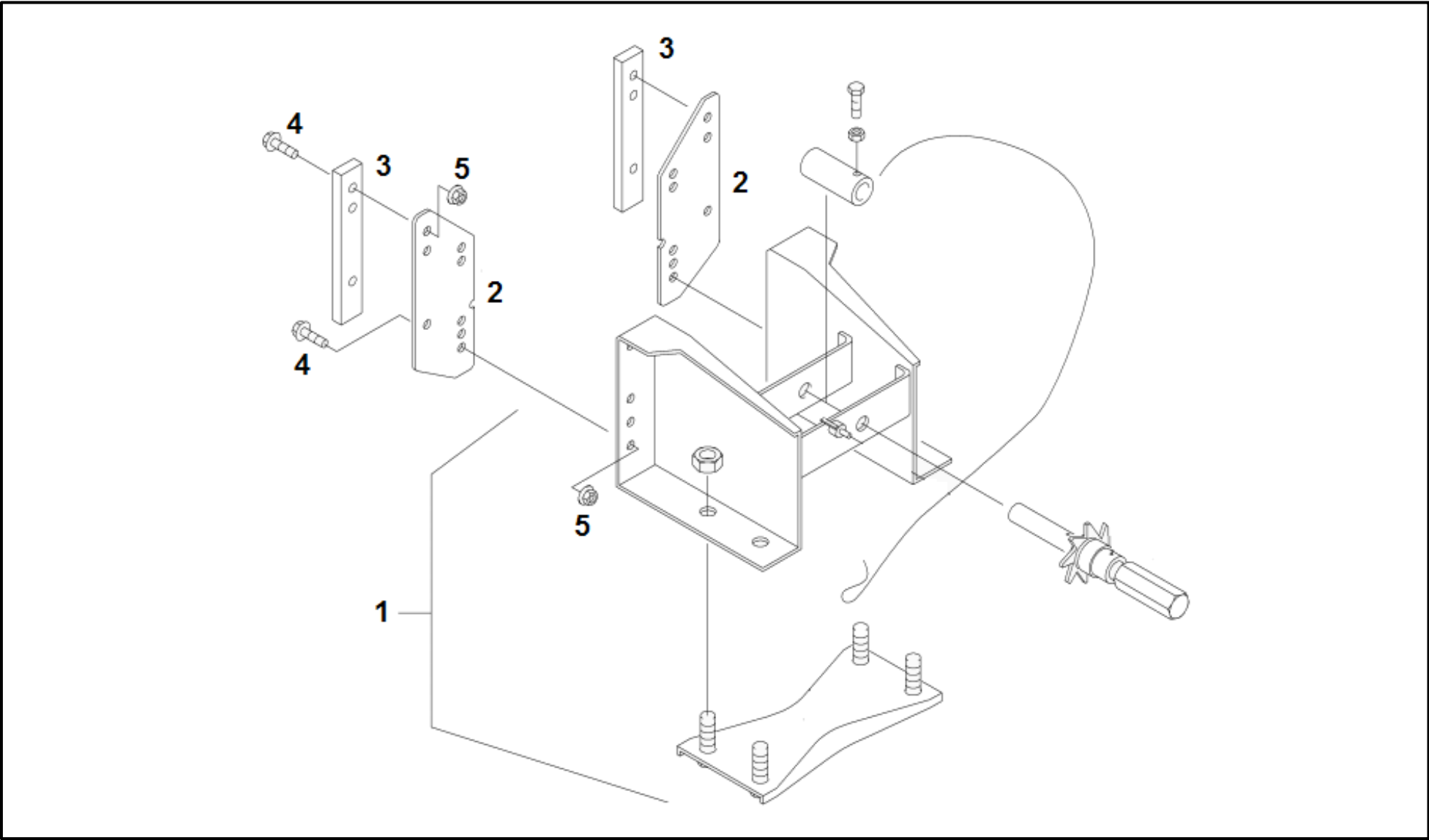
BATTERY MOUNTING

Diagram No. 05

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.41860-5008	BATTERY MOUNTING FRAME ASSY	1	COMMON FOR 49.280 TR , 40.280 TR , 40.220 TR , 25.220 HL , 25.280 RMC , 25.220 ONROAD TIPPER (DS23 & DS47) & 16.280 ONLY	
1	64.41860-5023	BATTERY MOUNTING STRUCTURE	1	COMMON FOR 16.220 TP & 25.280 TP ONLY	
1	64.41860-5028	BATTERY MTG STRUCTURE (31.280)	1	COMMON FOR 31.280 TP & 31.280 RMC ONLY	
1	64.41860-5036	BATTERY MOUNTING FRAME BUS	1	COMMON FOR BUS MODELS ONLY	
2	64.97470-0027	SLEEVE	4		
3	64.90020-0005	SCREW M14X1.5X35-10.9, M701204 -MAN183B1	8		
4	64.90020-0200	SCREW M14X1.5X75-10.9 MAN183-B1 M701204	4		
5	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	8		
6	64.41860-2004	GUSSET LH	2		
7	64.41860-2005	GUSSET RH	2		
8	64.97470-0034	SPACER PLATE (BATTERY TRAY)	2		
9	64.41290-0166	SPACER PLATE	2		
10	64.41290-0258	SPACER PLATE	2		
11	06.02813-4915	SCREW M14X1.5X50-10.9, M701204 -MAN183B1	2		SUPERCEDED BY 64.90020-0008
12	64.90020-0200	BOLT M14X1.5X75-10.9 M7.012.04 MAN183-B1	6		
13	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	9		
Page No. 05		REVISION NO. 01/04/16			VERSION: 00

SPARE WHEEL HOIST ASSEMBLY

Diagram No. 06



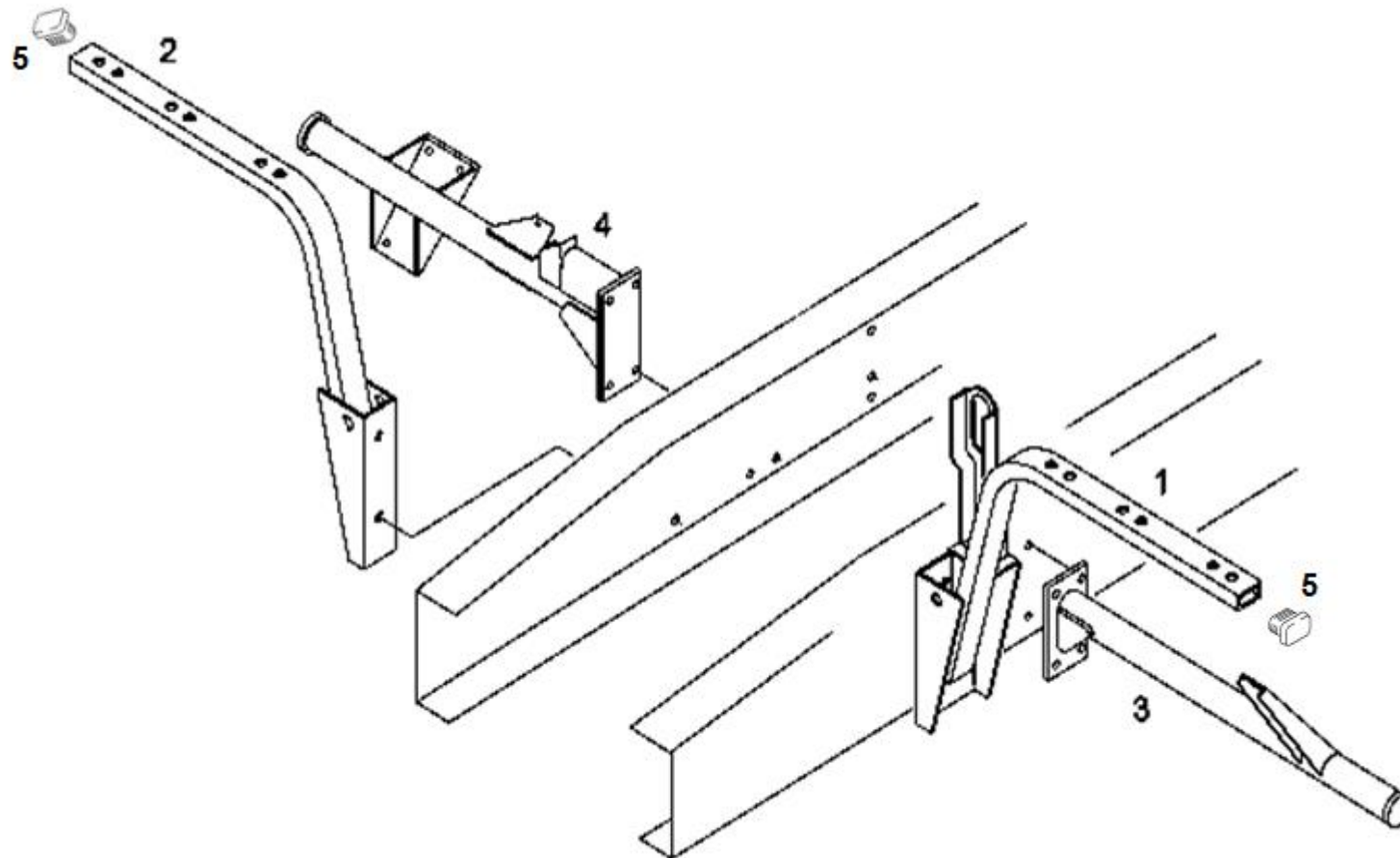
SPARE WHEEL HOIST ASSEMBLY

Diagram No. 06

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.41710-5024	SPARE WHEEL MTG ASSLY	1	COMMON FOR ALL MODELS EXCEPT 31.220 TP, 31.230 HL & 31.280 HL	
2	64.41290-0163	PLATE FOR SPARE WHEEL MTG	2	COMMON FOR ALL MODELS EXCEPT 31.220 TP, 31.230 HL & 31.280 HL	
3	64.41290-0164	SPACER PLATE FOR SPARE WHEEL MTG	2	COMMON FOR ALL MODELS EXCEPT 31.220 TP, 31.230 HL & 31.280 HL	
4	64.90020-0200	BOLT M14X1.5X75-10.9 M7.012.04 MAN183-B1	2	COMMON FOR ALL MODELS EXCEPT 31.220 TP, 31.230 HL & 31.280 HL	
5	06.11251-2005	HEX NUT M14X1.5-10 MAN183-B1 M7.112.40	2	COMMON FOR ALL MODELS EXCEPT 31.220 TP, 31.230 HL & 31.280 HL	SUPERCEDED BY 64.90501-0011
Page No. 06		REVISION NO. 00			VERSION: 00

MUDGUARD & AIRCLEANER MOUNTING

Diagram No. 07



MUDGUARD & AIRCLEANER MOUNTING

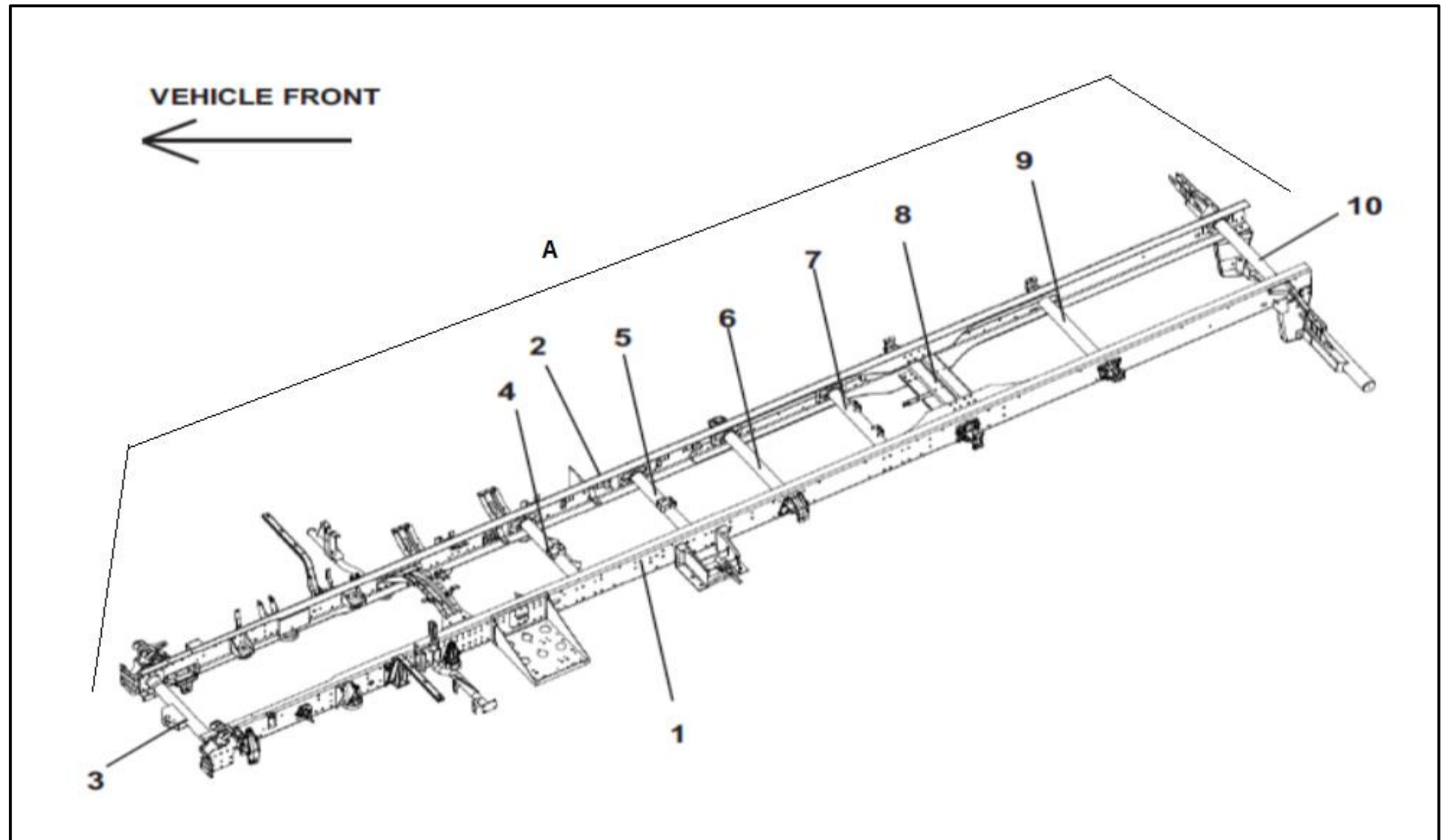
Diagram No. 07

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.41701-5006	MUD FLAP MOUNTING ASSY LH	1	COMMON FOR 40.220 TR , 40.280 TR , 49.280 TR , 49.220 TR , 31.220 HL , 31.230 HL , 25.180 HL & 25.220 HL ONLY	
1	64.41701-5016	MUDFLAP MTG ASSLY (DAY CAB)	1	COMMON FOR 25.280 TP , 31.280 TP , 25.280 RMC , 31.280 RMC , 16.220 TP , 25.220 ONROAD TP.	
2	64.41701-5007	MUD FLAP MOUNTING ASSY RH	1	COMMON FOR 40.220 TR , 40.280 TR , 49.280 TR , 49.220 TR , 31.220 HL , 31.230 HL , 25.180 HL & 25.220 HL ONLY	
2	64.41701-5015	MUD FLAP MOUNTING ASSY RH (DAY CAB)	1	COMMON FOR 25.280 TP , 31.280 TP , 25.280 RMC , 31.280 RMC , 16.220 TP , 25.220 ONROAD TP.	
3	64.41701-5087	MUDFLAP MTG BKT LH (SL CAB MTD AIS)	1	COMMON FOR MODELS WITH HIGHROOF & CAB MOUNTED AIS ONLY.	
3	64.41701-0004	CABIN MTG BKT ASSLY REAR LH	1	COMMON FOR MODELS WITH HIGHROOF CABIN W/O CAB MOUNTED AIS.	
3	64.41701-5088	MUDFLAP MTG BKT LH (DY CAB MTD AIS)	1	COMMON FOR MODELS WITH DAY CABIN & CAB MOUNTED AIS ONLY	
4	64.41701-5076	AIR CLEANER MTG BKT.ASSY	1	COMMON FOR MODELS WITH CABIN MOUNTED AIS	VALID FOR MODELS WITH CABIN MOUNTED AIS BEFORE VIN : 15131
4	64.41701-5123	MUDFLAP MTG. BKT. ASSLY.	1	COMMON FOR 4X2 , 6X2 , 6X4 MODELS WITH HR & SL CABIN & CABIN MOUNTED AIS	VALID FOR 4X2,6X2 & 6X4 VEHICLES WITH SL CABIN & CAB MTD AIS FROM VIN : 15131
4	64.41701-5047	AIR CLEANER MTG BKT ASSY (SL CAB)	1	COMMON FOR MODELS WITH HR & SL CABIN & W/O CABIN MOUNTED AIS	
4	64.41701-5135	AIR CLEANER(PLASTIC) MTG BKT DAY/SL CAB	1	COMMON FOR 31.220 & 31.230 MODELS ONLY	
4	64.41701-5124	MUDFLAP MTG. BKT. ASSLY. (DAY CAB)	1	COMMON FOR MODELS WITH DAY CABIN & CABIN MOUNTED AIS	VALID FOR MODELS WITH DAY CABIN & CABIN MOUNTED AIS FROM VIN : 15136

5	64.96002-0056	END CAP (AIR TANK MTG TUBE)	2	COMMON FOR ALL MODELS	
5	64.96002-0058	END CAP (TAIL LAMP MTG BKT)	2	COMMON FOR ALL MODELS	DIAGRAM NOT SHOWN
Page No. 07		REVISION NO. 01/05/16			VERSION: 00

CHASSIS FOR 25.220 HL & 25.180 HL (6 X 2 HL)

Diagram No. 08

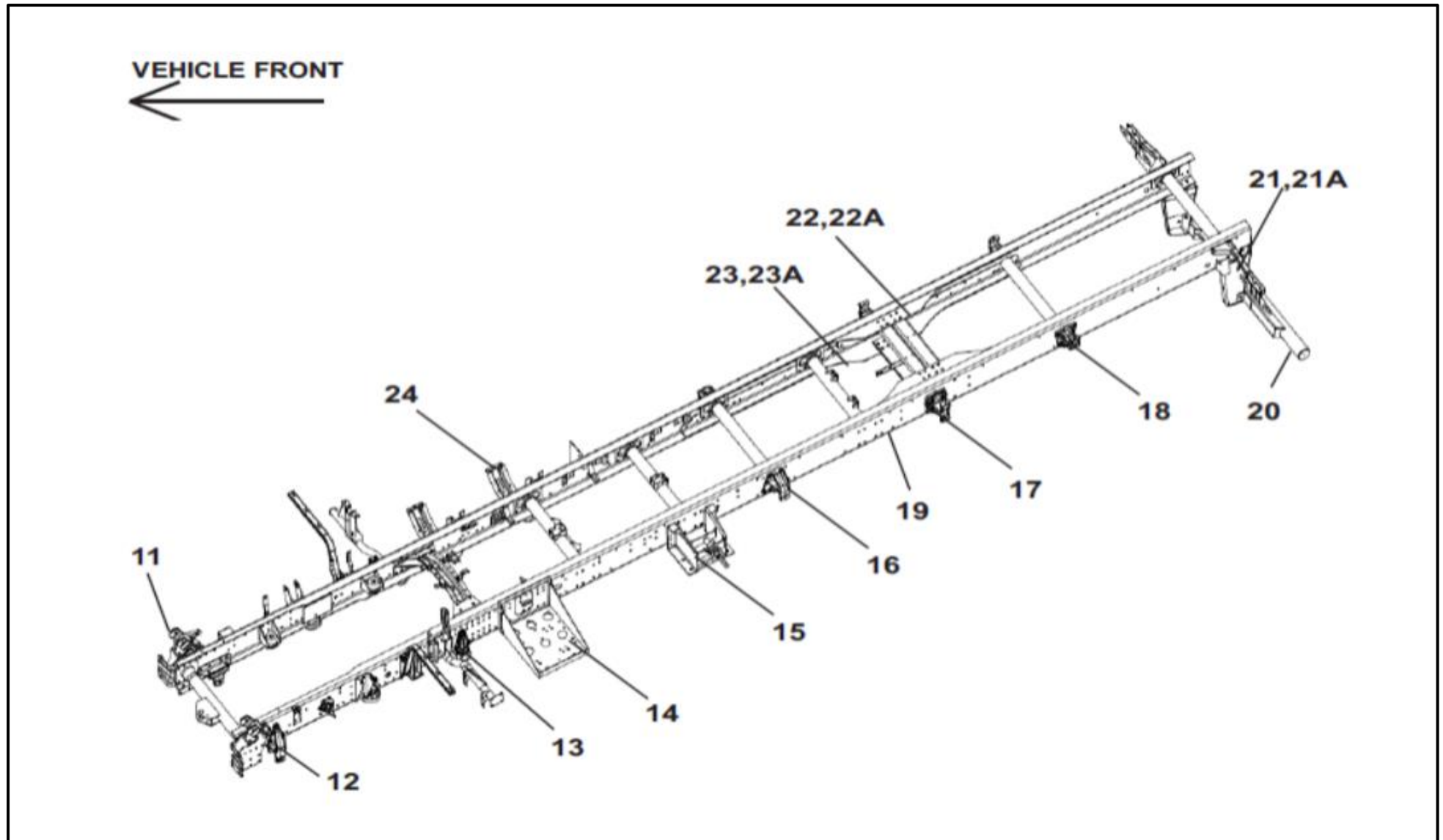


CHASSIS FOR 25.220 HL & 25.180 HL (6 X 2 HL)**Diagram No. 08**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
A	64.41016-6050	CHASSIS FRAME SUB ASSY (4915WB) - 25.220	1	COMMON FOR 25.220 HL ONLY	
A	64.41016-6002	CHASSIS FRAME SUB ASSLY (4915 W.B)	1	COMMON FOR 25.180 HL ONLY	
1	64.41166-0007	CHASSIS CHANNEL LH 4915 WB (25L18)	1	COMMON FOR 25.220 HL & 25.180 HL ONLY	
2	64.41166-0008	CHASSIS CHANNEL RH 4915 WB (25L18)	1	COMMON FOR 25.220 HL & 25.180 HL ONLY	
3	64.41215-5045	FRONT CROSS MEMBER ASSY (FORGED END)	1	COMMON FOR ALL MODELS	
4	64.41215-5044	C/M ASSY (WITH BRAKE & CENTRE BRG MTG)	1	COMMON FOR 25.220 HL & 25.180 HL ONLY	
5	64.41215-5020	CROSS MEMBER ASSLY	1	COMMON FOR 25.180 HL & 25.220 HL	
6	64.41230-5012	CROSS MEMBER ASSY -25.200 (M)	1	COMMON FOR 25.180 HL & 25.220 HL	
7	64.41230-5013	CROSS MEMBER ASSY -25.200 (M)	1	COMMON FOR 25.180 HL & 25.220 HL	
8	64.41250-0003	C CROSS MEMBER FOR LSV MTG	2	COMMON FOR 25.180 HL & 25.220 HL	
9	64.41215-5010	CROSS MEMBER ASSY (REAR)	1	COMMON FOR 25.180 HL & 25.220 HL	
10	64.41250-5002	REAR CROSS MEMBER ASSLY	1	COMMON FOR 25.180 HL & 25.220 HL	
Page No. 08		REVISION NO. 00			VERSION: 00

CHASSIS FOR 25.220 HL & 25.180 HL (6 X 2 HL)

Diagram No. 09



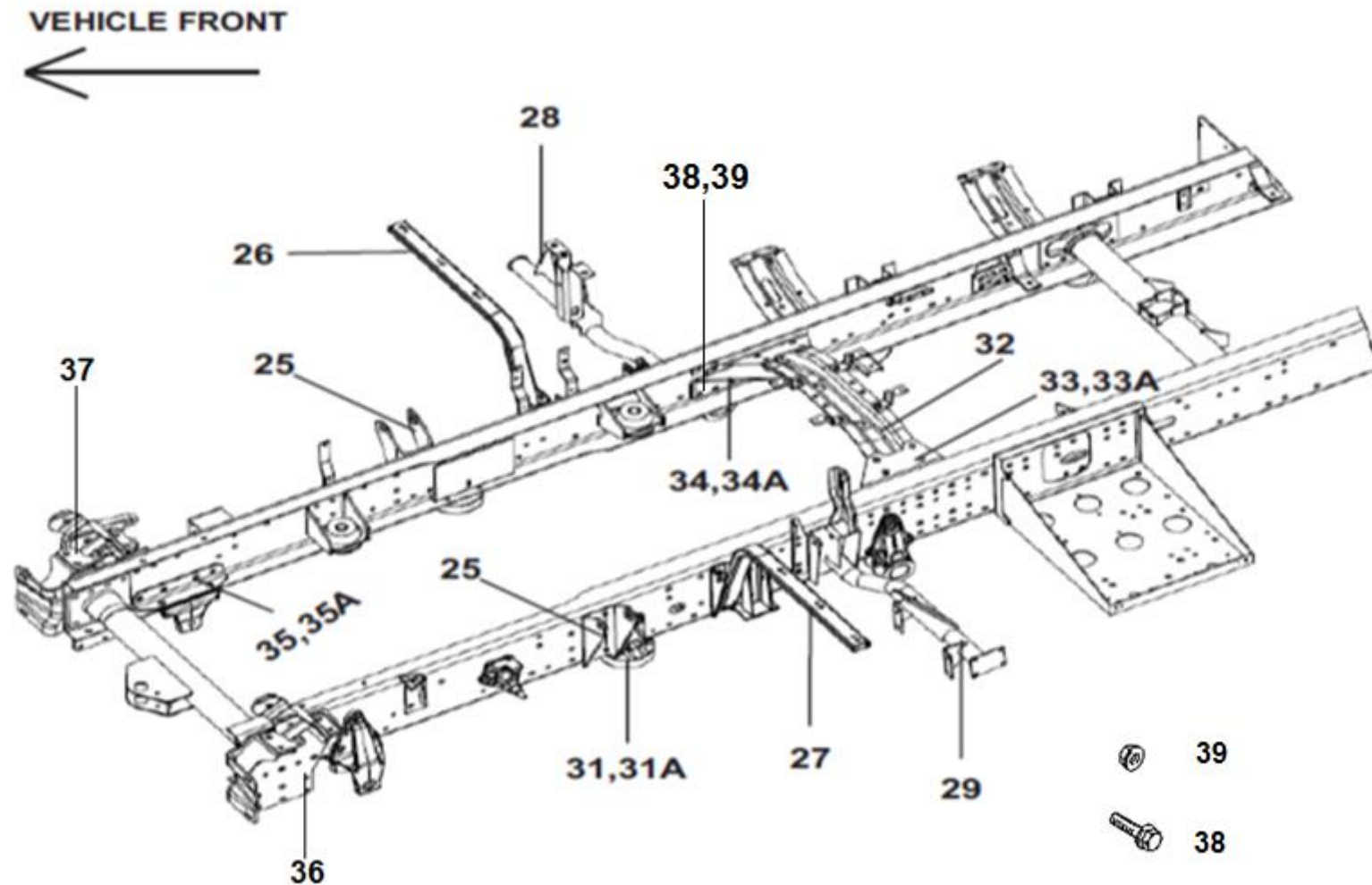
CHASSIS FOR 25.220 HL & 25.180 HL (6 X 2 HL)**Diagram No. 09**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
11	64.41301-0001	STEERING GEAR BOX MTG BKT MACHINED	1		
12	64.41301-0008	FRONT SPRING BKT FRONT MACHINED(SLOTTED)	4		
13	64.41307-6005	FRONT SPRING REAR BKT ASLY(SLOTTED BUSH)	4		
14	64.41860-5006	BATTERY MTG SUB ASSLY	1		
15	64.41710-5024	SPARE WHEEL MTG ASSLY	1		
15A	64.41290-0163	PLATE FOR SPARE WHEEL MTG	2		
15B	64.41290-0164	SPACER PLATE FOR SPARE WHEEL MTG	2		
16	64.41307-0013	REAR SPRING MTG BKT FRONT MACHINED	2		
17	64.41307-0010	REAR SPRING BKT CENTRE MACHINING	2		
18	64.41307-0009	SPRING BKT REAR MACHINING	2		
19	64.41290-0037	REINFORCEMENT PLATE ASSY LH	1		
19A	64.41290-0038	REINFORCEMENT PLATE ASSY RH	1		
20	64.41710-5123	RUPD ASSEMBLY W YELLOW STRIP	1		
21	64.41710-5018	MTG BKT ASSLY LH (RUPD)	1		
21A	64.41710-5019	MTG BKT ASSLY RH (RUPD)	1		
22	64.41290-0446	REINFORCEMENT FRONT TOP RH (25.220)	1		
22A	64.41290-0445	REINFORCEMENT FRONT TOP LH (25.220)	1		
23	64.41290-0448	REINFORCEMENT FRONT BOTTOM RH (25.220)	1		
23A	64.41290-0447	REINFORCEMENT FRONT BOTTOM LH (25.220)	1		

24	64.41801-6004	FUEL TANK MTG BKT ASSY (335L TANK)	2		
Page No. 09		REVISION NO. 00			VERSION: 00

CHASSIS FOR 25.220 HL & 25.180 HL (6 X 2 HL)

Diagram No. 10



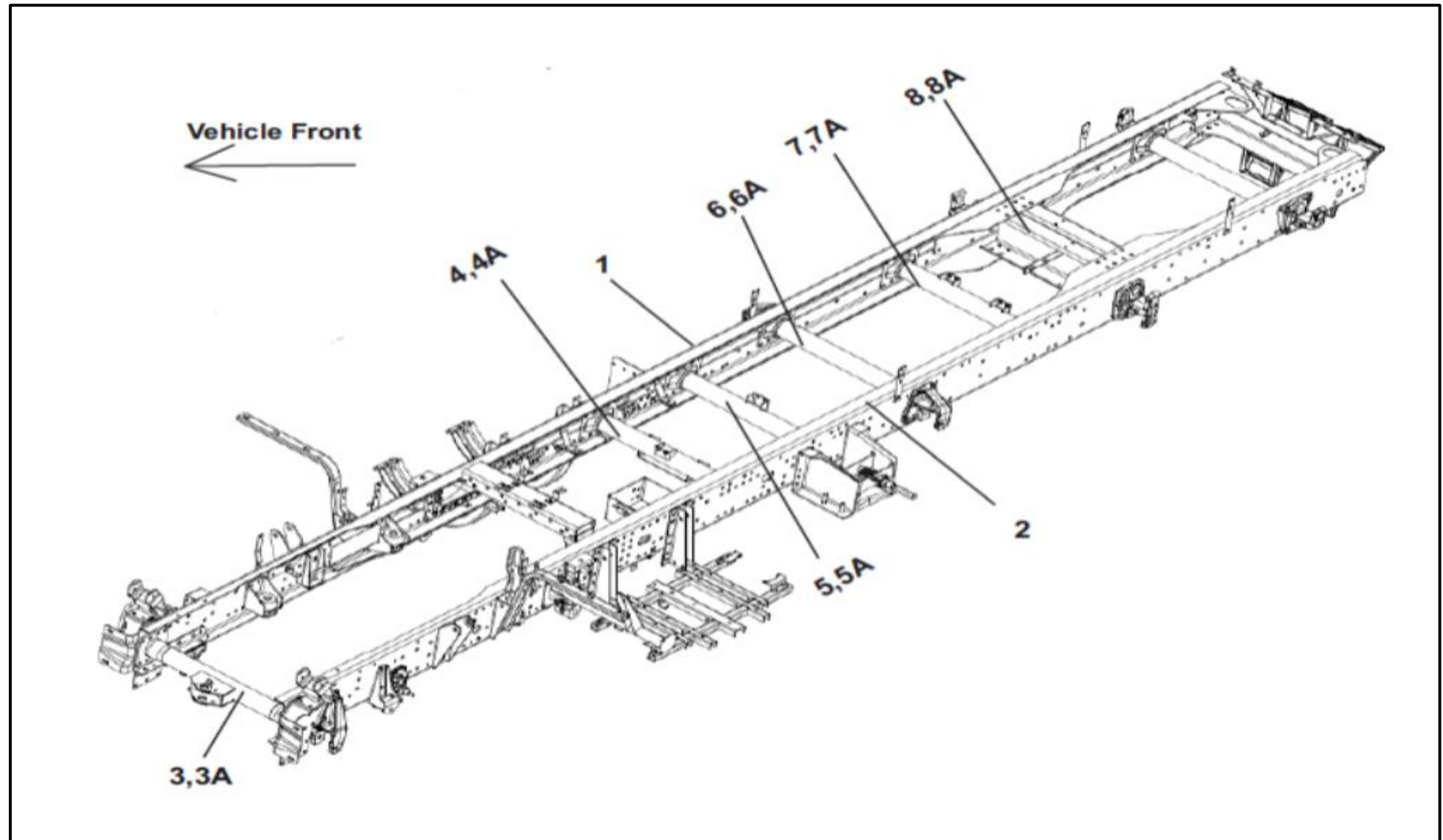
CHASSIS FOR 25.220 HL & 25.180 HL (6 X 2 HL)**Diagram No. 10**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
25	64.41701-5048	SHOCK ABSORBER MTG BKT ASSY TOP	2		
26	64.41701-5007	MUD FLAP MOUNTING ASSY RH	1		
27	64.41701-5006	MUD FLAP MOUNTING ASSY LH	1		
28	64.41701-5047	AIR CLEANER MTG BKT ASLY	1	COMMON FOR MODELS WITH HIGH ROOF & FLAT ROOF CAB & W/O CABIN MOUNTED AIS.	
28	64.41701-5076	AIR CLEANER MTG BKT ASLY	1	COMMON FOR MODELS WITH HIGH ROOF & FLAT ROOF CAB & WITH CABIN MOUNTED AIS.	VALID FOR VEHICLES BEFORE VIN : 15131
28	64.41710-5123	AIR CLEANER MTG BKT ASLY	1	COMMON FOR MODELS WITH HIGH ROOF & FLAT ROOF CAB & WITH CABIN MOUNTED AIS.	VALID FOR VEHICLES FROM VIN : 15131
29	64.41701-5087	MUDFLAP MTG BKT LH (SL CAB MTD AIS)	1	COMMON FOR MODELS WITH HIGH ROOF CAB & WITH CABIN MOUNTED AIS.	
29	64.41701-5088	MUDFLAP MTG BKT LH (DY CAB MTD AIS)	1	COMMON FOR MODELS WITH DAY CAB & WITH CABIN MOUNTED AIS.	
31	64.41701-5059	FRONT SUSP. RUBBER STOPPER MTG BKT ASSY	1		
31A	64.96020-0009	FRONT SUSPENSION RUBBER BUFFER	1		
32	64.41291-0021	CROCODILE C/M TOP HAT	1		
33	64.41291-0022	CONNECTOR FOR CROCODILE C/M LH TOP	1		
33A	64.41291-0026	CONNECTOR FOR CROCODILE C/M LH BOTTOM	1		
34	64.41291-0023	CONNECTOR FOR CROCODILE C/M RH TOP	1		
34A	64.41291-0027	CONNECTOR FOR CROCODILE C/M RH BOTTOM	1		
35	64.41290-0251	REINF.PLATE LH (LEAF SPRING MTG.BKT.)	1		

35A	64.41290-0252	REINF.PLATE RH (LEAP SPRING MTG.BKT.)	1		
36	64.41140-5005	CABIN MTG BKT SUB ASSY FRONT LH	1		
37	64.41140-5006	CABIN MTG BKT SUB ASSY FRONT RH	1		
38	64.90020-0005	SCREW M14X1.5X35-10.9, M701204 -MAN183B1	12		
39	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	12		
Page No. 10		REVISION NO. 01/04/16			VERSION: 00

CHASSIS FOR 25.220 TP DS 47

Diagram No. 11

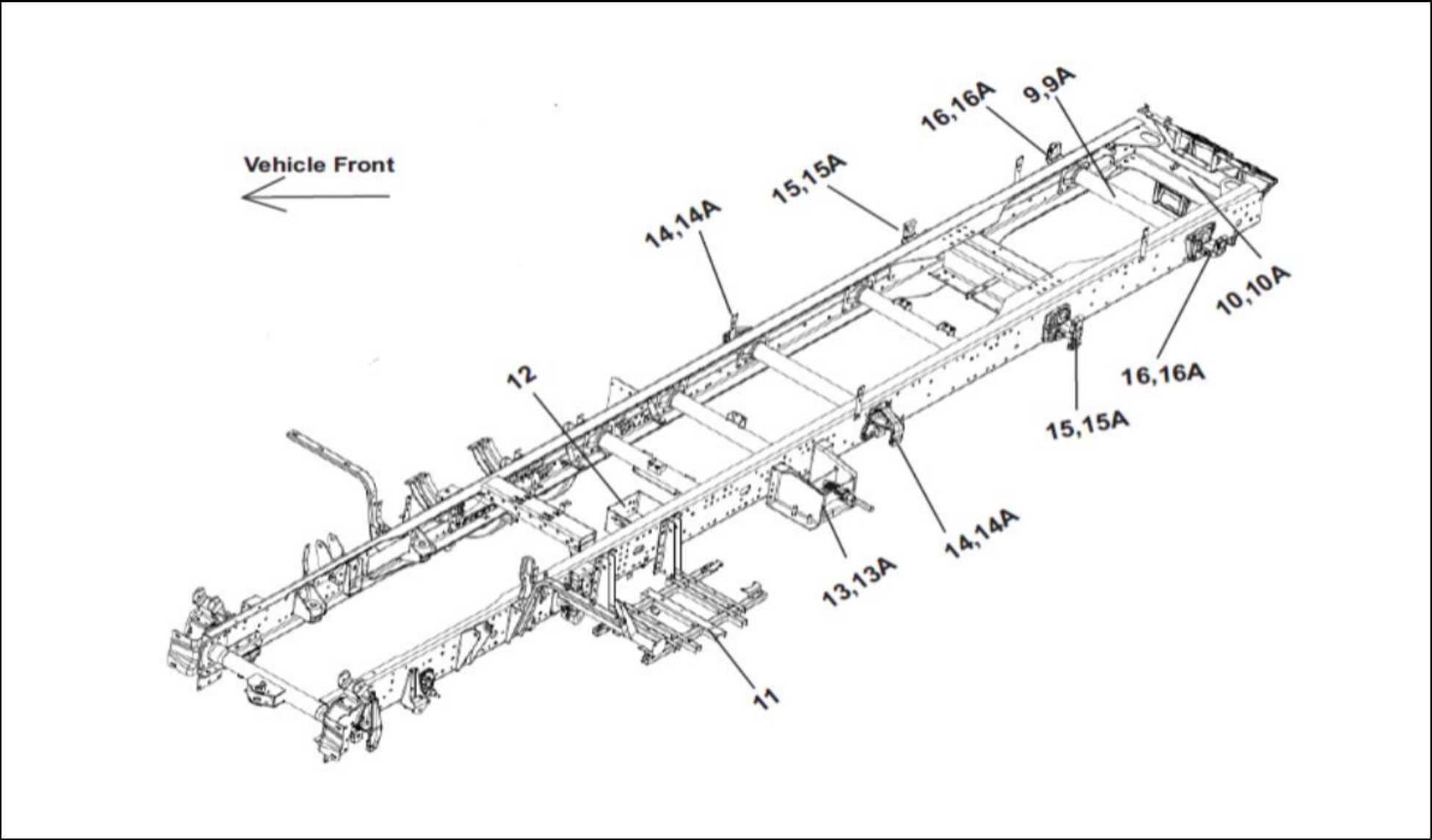


CHASSIS FOR 25.220 TP DS 47**Diagram No. 11**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
A	64.41016-6183	CHASSIS FRAME SUB ASSY WB 4540 DS47	1		
1	64.41166-0158	CHASSIS CHANNEL RH (DS47 3825+1430)	1		
2	64.41166-0157	CHASSIS CHANNEL LH (DS47 3825+1430)	1		
3	64.41215-5045	FRONT CROSS MEMBER ASSY (FORGED END)	1		
3A	64.90020-0007	SCREW M14X1.5X45-10.9, M701204 -MAN183B1	4		
3A	64.90020-0011	SCREW M14X1.5X65-10.9, M701204 -MAN183B1	2		
3A	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	6		
4	64.41215-5068	CENTRE BRG. CROSS MEMBER ASSY	1		
4A	64.90020-0006	SCREW M14X1.5X40-10.9, M701204 -MAN183B1	8		
4A	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	8		
5	64.41230-5012	CROSS MEMBER ASSY -25.200 (M)	1		
5A	64.90020-0006	SCREW M14X1.5X40-10.9, M701204 -MAN183B1	16		
5A	64.90020-0200	BOLT M14X1.5X75-10.9 M7.012.04 MAN183-B1	6		
5A	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	22		
6	64.41215-5020	CROSS MEMBER ASSLY	1		
6A	64.90020-0010	SCREW M14X1.5X60-10.9, M701204 -MAN183B1	12		
6A	64.90020-0006	SCREW M14X1.5X40-10.9, M701204 -MAN183B1	4		
Page No. 11		REVISION NO. 00			VERSION: 00

CHASSIS FOR 25.220 TP DS 47**Diagram No. 11**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
6A	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	16		
7	64.41230-5013	CROSS MEMBER ASSY -25.200 (M)	1		
7A	64.90020-0006	SCREW M14X1.5X40-10.9, M701204 -MAN183B1	16		
7A	64.90020-0200	BOLT M14X1.5X75-10.9 M7.012.04 MAN183-B1	4		
7A	64.97470-0091	BUSH 15X30X20	4		
7A	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	20		
8	64.41250-0003	C CROSS MEMBER FOR LSV MTG	1		
8A	64.90020-0199	SCREW M14X1.5X30-10.9, M701204 -MAN183B	32		
8A	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	32		
Page No. 12		REVISION NO. 00			VERSION: 00



CHASSIS FOR 25.220 TP DS 47**Diagram No. 12**

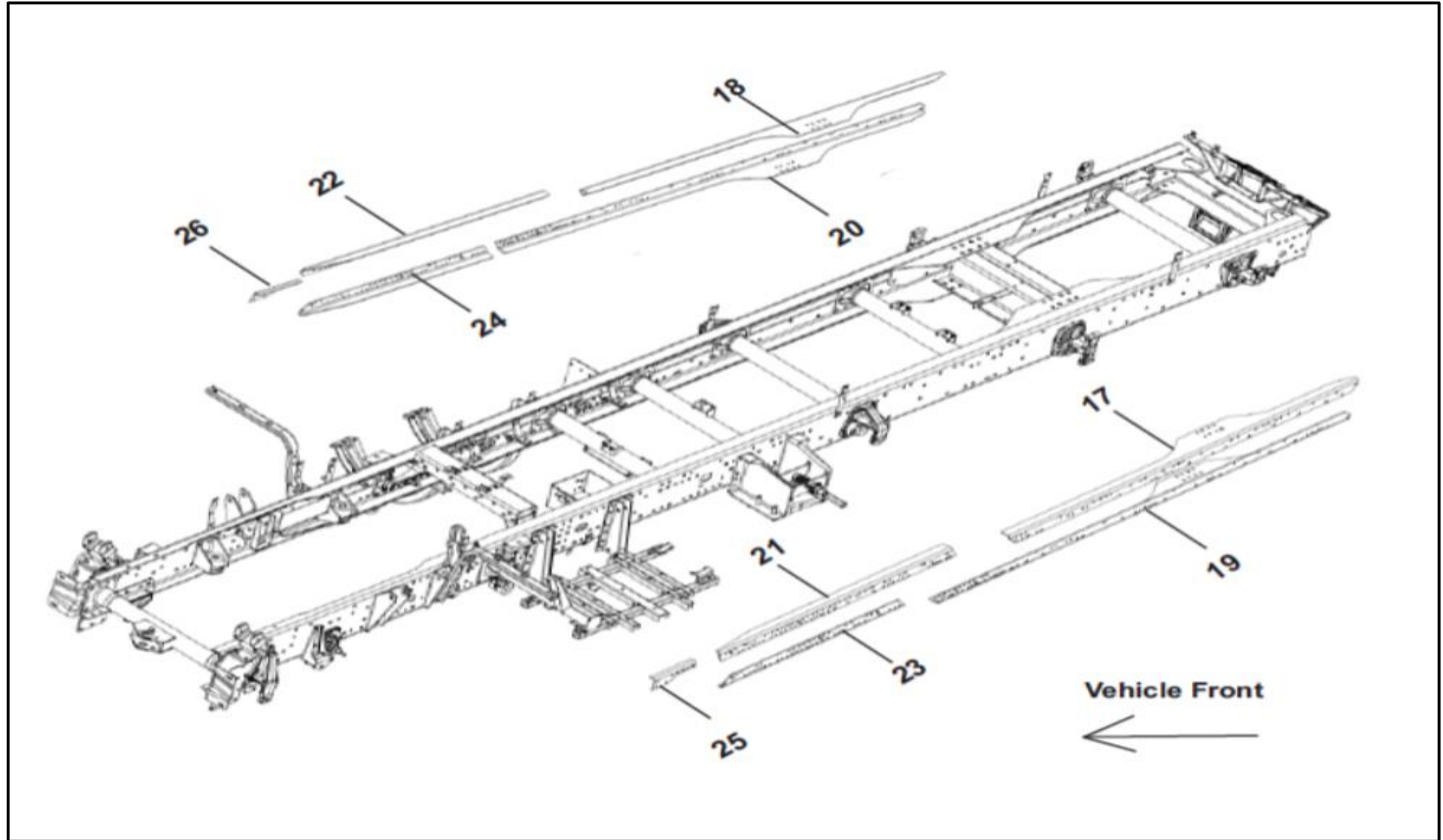
S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
9	64.41215-5010	CROSS MEMBER ASSY (REAR)	1		
9A	64.90020-0256	SPECIAL HEX FLANGE BOLT	4		
9A	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	4		
10	64.41250-5002	REAR CROSS MEMBER ASSLY	1		
10A	64.90020-0005	SCREW M14X1.5X35-10.9, M701204 -MAN183B1	10		
10A	64.90020-0200	BOLT M14X1.5X75-10.9 M7.012.04 MAN183-B1	8		
10A	64.97470-0091	BUSH 15X30X20	8		
10A	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	18		
11	64.41860-5014	BATTERY MOUNTING SUB ASSLY	1		
12	64.41710-0185	BKT FOR AIR DRYER + PURGE TANK + QSPV	1		
13	64.41710-5024	SPARE WHEEL MTG ASSLY	1		
13A	64.90020-0006	SCREW M14X1.5X40-10.9, M701204 -MAN183B1	3		
13A	64.90020-0007	SCREW M14X1.5X45-10.9, M701204 -MAN183B1	1		
13A	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	4		
14	64.41307-0013	REAR SPRING MTG BKT FRONT MACHINED	2		
14A	64.90020-0010	SCREW M14X1.5X60-10.9, M701204 -MAN183B1	12		
14A	64.90020-0006	SCREW M14X1.5X40-10.9, M701204 -MAN183B1	4		
Page No. 13		REVISION NO. 00			VERSION: 00

CHASSIS FOR 25.220 TP DS 47**Diagram No. 12**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
14A	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	16		
15	64.41307-0010	REAR SPRING BKT CENTRE MACHINING	2		
15A	64.90020-0011	SCREW M14X1.5X65-10.9, M701204 -MAN183B1	12		
15A	64.90020-0006	SCREW M14X1.5X40-10.9, M701204 -MAN183B1	8		
15A	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	20		
16	64.41307-0009	SPRING BKT REAR MACHINING	2		
16A	64.90020-0010	SCREW M14X1.5X60-10.9, M701204 -MAN183B1	8		
16A	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	8		
Page No. 14		REVISION NO. 00			VERSION: 00

CHASSIS FOR 25.220 TP DS 47

Diagram No. 13

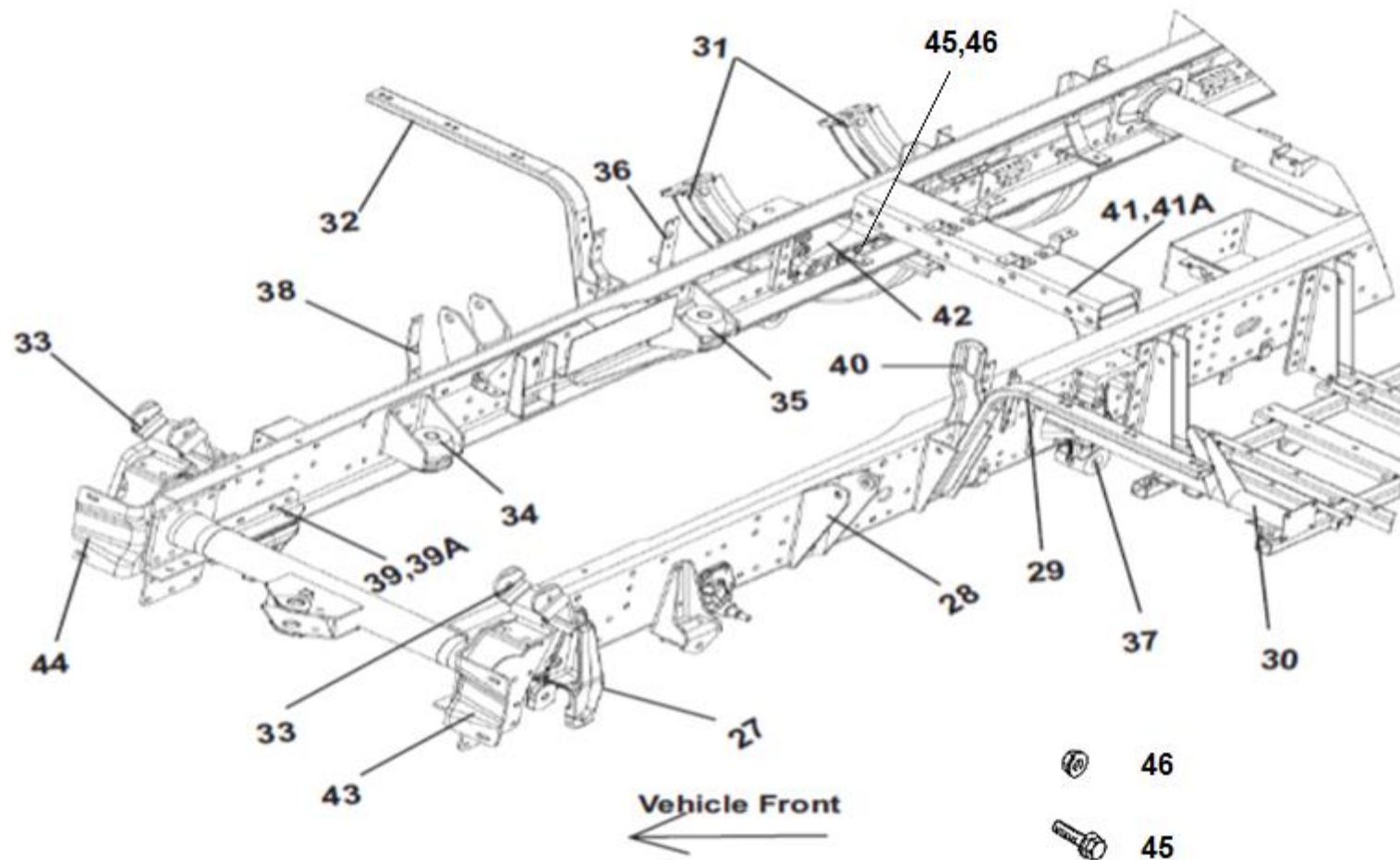


CHASSIS FOR 25.220 TP DS 47**Diagram No. 13**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
17	64.41290-0464	REINFORCEMENT REAR TOP LH	1		
18	64.41290-0465	REINFORCEMENT REAR TOP RH	1		
19	64.41290-0048	REINFORCEMENT REAR (BOTTOM) LH	1		
20	64.41290-0049	REINFORCEMENT REAR (BOTTOM) RH	1		
21	64.41290-0330	REINFORCEMENT FRONT LH (TOP)	1		
22	64.41290-0331	REINFORCEMENT FRONT RH (TOP)	1		
23	64.41290-0462	REINFORCEMENT FRONT BOTTOM LH	1		
24	64.41290-0463	REINFORCEMENT FRONT BOTTOM RH	1		
25	64.41290-0411	REINFORCEMENT FRONT LH	1		
26	64.41290-0412	REINFORCEMENT FRONT RH	1		
Page No. 15		REVISION NO. 00			VERSION: 00

CHASSIS FOR 25.220 TP DS 47

Diagram No. 14



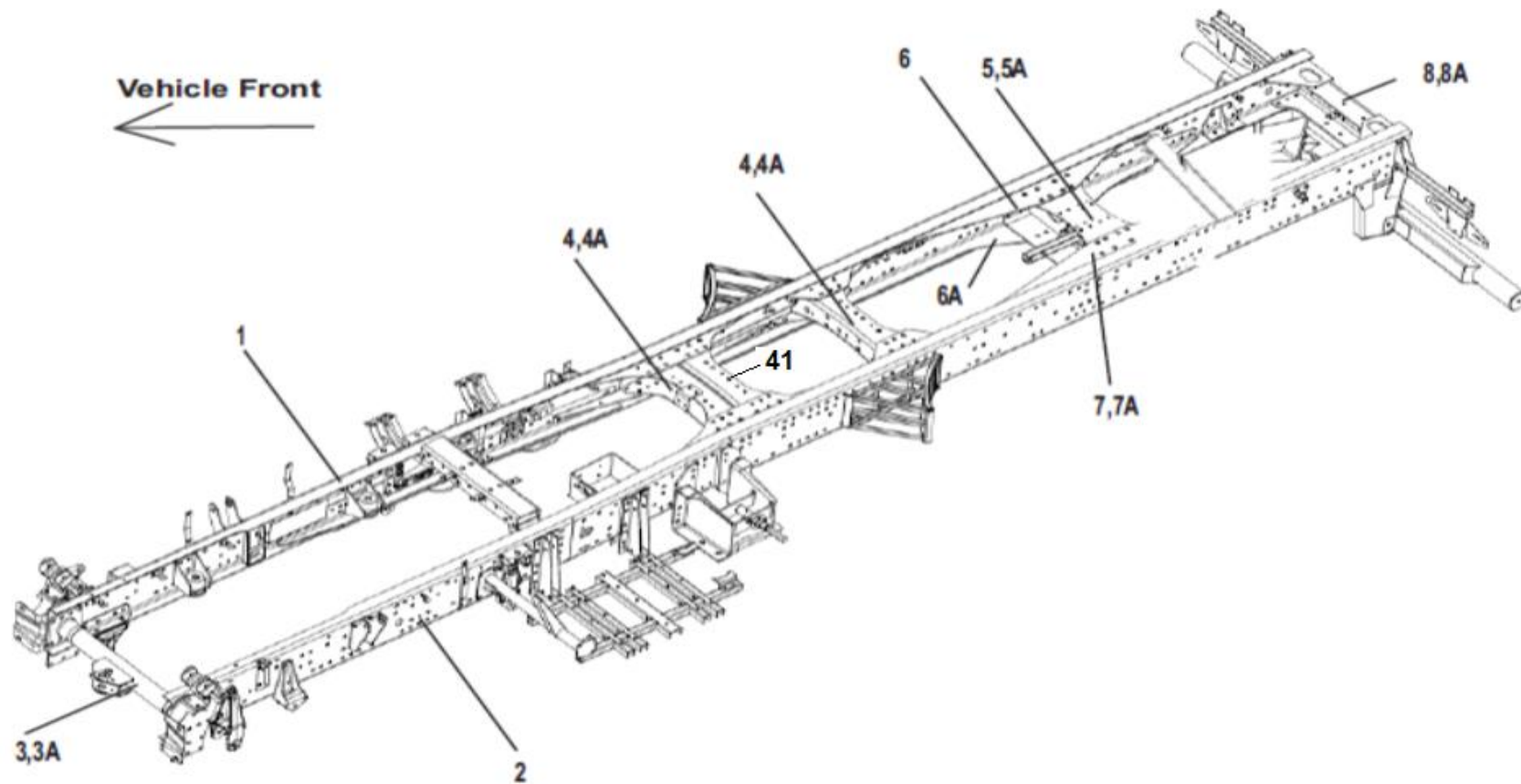
CHASSIS FOR 25.220 TP DS 47**Diagram No. 14**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
27	64.41301-0002	FRONT SPRING BKT FRONT MACHINED	2		
28	64.41701-5048	SHOCK ABSORBER MTG BKT ASSY TOP	2		
29	64.41701-5016	MUD FLAP MTG ASSLY (DAY CAB)	1		
30	64.41720-5002	CABIN TILT PUMP MTG BKT ASSY LH (DAY CAB	1		
31	64.41801-6004	FUEL TANK MTG BKT ASSY (335L TANK)	2		
32	64.41701-5015	MUD FLAP MOUNTING ASSY RH (DAY CAB)	1		
33	64.41140-5007	CABIN MTG HINGE BKT ASSLY	2		
34	64.41506-6001	ENGINE MTG BKT SUB ASSY	2		
35	64.41506-6013	GEAR BOX MTG BKT ASSY	2	FOR EATON 6S GEAR BOX ONLY	
36	64.41710-0018	BKT REAR (NVH-PACKAGE)	1		
37	64.41307-6001	FRONT SPRING REAR BKT ASSLY	2		
38	64.41710-0025	BKT (NVH-PACKAGE)	1		
39	64.41290-0252	REINF.PLATE RH (LEAF SPRING MTG.BKT.)	1		
39 A	64.41290-0251	REINF.PLATE LH (LEAF SPRING MTG.BKT.)	1		
40	64.41290-0147	HEAT SHIELD PLATE (Z BKT)	1		
41	64.41290-0345	C - SECTION FOR CROCODILE C/M	1		
41 A	64.90020-0391	BOLT M16X1.5X160 -10.9	1		
42	64.41290-0335	CROCODILE CROSS MEMBER MTG BKT	2		
43	64.41140-5005	CABIN MTG BKT SUB ASSY FRONT LH	1		

44	64.41140-5006	CABIN MTG BKT SUB ASSY FRONT RH	1		
45	64.90020-0391	BOLT M16X1.5X160 -10.9	6		
46	64.90501-0030	NUT M16X1.5-10 , M7.112.40-MAN183B1	6		
Page No. 16		REVISION NO. 01/04/16			VERSION: 00

CHASSIS FOR 25.280 R M C

Diagram No. 15



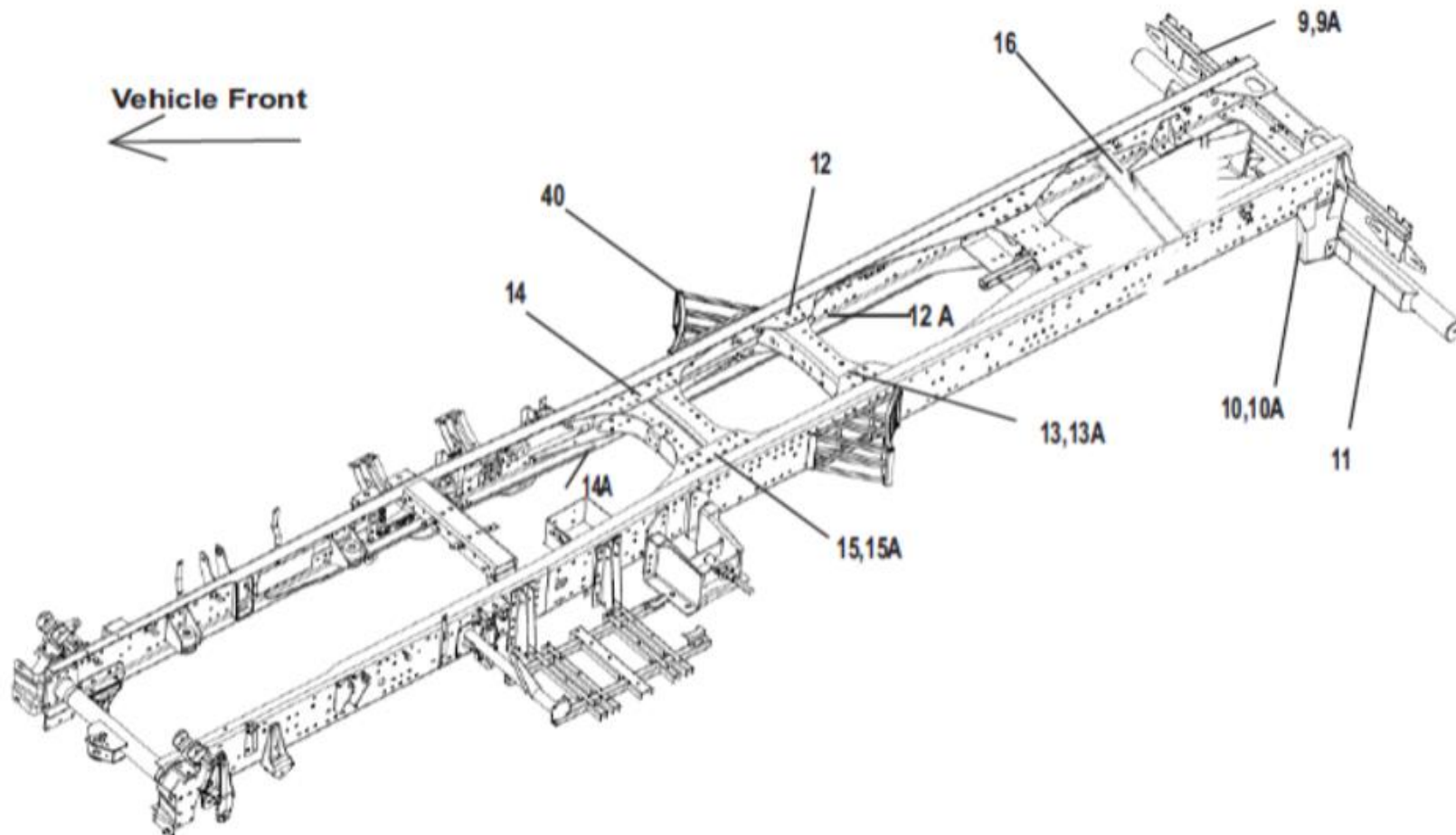
CHASSIS FOR 25.280 R M C**Diagram No. 15**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
A	64.41016-6079	CHASSIS FRAME SUB ASSLY (4525WB) - DS27	1	25.280 RMC (DS 27) WITHOUT ABS	
A	64.41016-6247	CHASSIS SUB FRAME ASSLY W.B 4525 DS27 ABS	1	25.280 RMC (DS 27) WITH ABS	
A	64.41016-6080	CHASSIS FRAME SUB ASSY 3875WB (RCM)	1	25.280 RMC (DS 03) WITHOUT ABS	
A	64.41016-6242	CHASSIS SUB FRAME ASSLY W.B 3875 DS03 ABS	1	25.280 RMC (DS 03) WITH ABS	
1	64.41166-0088	CHASSIS CHANNEL RH (7725MM)	1		
2	64.41166-0087	CHASSIS CHANNEL LH (7725MM)	1		
3	64.41215-5045	FRONT CROSS MEMBER ASSY (FORGED END)	1		
3A	64.90020-0007	SCREW M14X1.5X45-10.9, M701204 -MAN183B1	8		
3A	64.90020-0005	SCREW M14X1.5X35-10.9, M701204 -MAN183B1	2		
3A	64.90020-0006	SCREW M14X1.5X40-10.9, M701204 -MAN183B1	1		
3A	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	11		
4	64.41140-0001	CROSS MEMBER (HEAVY DUTY)	3	COMMON FOR 49.280 TR,40.280 TR,25.280 TP & RMC,16.220 TP,31.280 TP & RMC,25.220 TP (DS23) & 16.280 ONLY	
4A	64.90020-0005	SCREW M14X1.5X35-10.9, M701204 -MAN183B1	12		
4A	64.90020-0200	BOLT M14X1.5X75-10.9 M7.012.04 MAN183-B1	2		
4A	64.90020-0007	SCREW M14X1.5X45-10.9, M701204 -MAN183B1	2		
4A	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	16		
5	64.41230-5003	CROSS MEMBER ASSY	1	COMMON FOR 25.280 TP & RMC, 31.280 TP, 49.280 TR & 25.220 TP (DS23) ONLY.	
5A	64.90020-0005	SCREW M14X1.5X35-10.9, M701204 -MAN183B1	22		

5A	64.90020-0007	SCREW M14X1.5X45-10.9, M701204 -MAN183B1	3		
5A	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	25		
6	64.41230-2005	GUSSET UPPER RH	1		
6	64.41230-1505	GUSSET PLATE UPPER RH CED	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
6A	64.41230-2007	GUSSET LOWER RH	1		
6A	64.41230-1507	GUSSET LOWER RH CED	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
7	64.41230-2004	GUSSET UPPER LH	1		
7	64.41230-1504	GUSSET PLATE UPPER LH CED	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
7A	64.41230-2006	GUSSET LOWER LH	1		
7A	64.41230-1506	GUSSET LOWER LH CED	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
8	64.41250-5003	REAR CROSS MEMBER ASSLY	1		
8A	64.90020-0200	BOLT M14X1.5X75-10.9 M7.012.04 MAN183-B	2		
8A	64.90020-0005	SCREW M14X1.5X35-10.9, M701204 -MAN183B1	2		
8A	06.02813-4915	SCREW M14X1.5X50-10.9, M701204 -MAN183B1	2		SUPERCEDED BY 64.90020-0008
8A	64.97470-0091	BUSH 15X30X20	2		
41	64.41140-0073	CROSS MEMBER (HEAVY DUTY)	1		
Page No. 17		REVISION NO. 01/04/16			VERSION: 00

CHASSIS FOR 25.280 R M C

Diagram No. 16



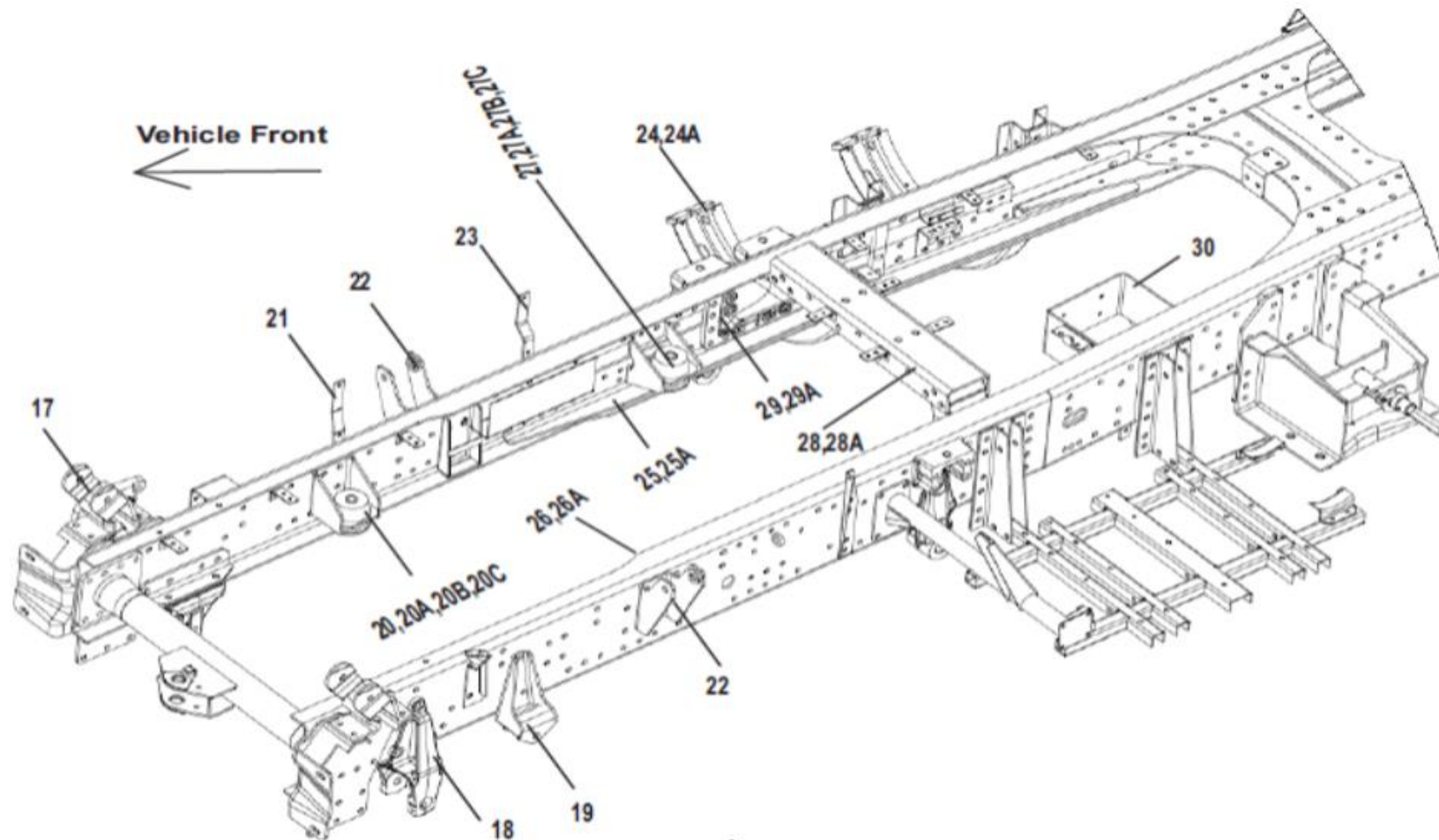
CHASSIS FOR 25.280 R M C**Diagram No. 16**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
9	64.25245-5003	TAIL LAMP & NUMBER PLATE MTG BKT ASSY LH	1		
9A	64.25245-5002	TAIL LAMP & NUMBER PLATE MTG BKT ASSY RH	1		
10	64.41710-5021	RUPD MTG BKT ASSLY RH	1		
10A	64.41710-5020	RUPD MTG BKT ASSLY LH	1		
10A	64.90020-0005	SCREW M14X1.5X35-10.9, M701204 -MAN183B1	2		
11	64.41710-5067	RUPD ASSY (FOR TIPPER)	1		
12	64.41230-2024	REINFORCEMENT UPPER RH (HEAVY DUTY)	1	COMMON FOR 25.280 TP & RMC , 25.220 TP (DS23) ONLY	ALSO REF DIAGRAM 02 SR 22 TO 25 & DIAGRAM 04 SR 19 TO 22
12	64.41230-1524	REINFORCEMENT UPPER RH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
12A	64.41230-2022	REINFORCEMENT LOWER RH (HEAVY DUTY)	1	COMMON FOR 25.280 TP & RMC , 25.220 TP (DS23) ONLY	ALSO REF DIAGRAM 02 SR 22 TO 25 & DIAGRAM 04 SR 19 TO 22
12A	64.41230-1522	REINFORCEMENT LOWER RH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
13	64.41230-2023	REINFORCEMENT UPPER LH (HEAVY DUTY)	1	COMMON FOR 25.280 TP & RMC , 25.220 TP (DS23) ONLY	ALSO REF DIAGRAM 02 SR 22 TO 25 & DIAGRAM 04 SR 19 TO 22
13	64.41230-1523	REINFORCEMENT UPPER LH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
13A	64.41230-2021	REINFORCEMENT LOWER LH (HEAVY DUTY)	1	COMMON FOR 25.280 TP & RMC , 25.220 TP (DS23) ONLY	ALSO REF DIAGRAM 02 SR 22 TO 25 & DIAGRAM 04 SR 19 TO 22
13A	64.41230-1521	REINFORCEMENT LOWER LH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
14	64.41290-0053	REINFORCEMENT TOP RH	1		

14	64.41290-1153	REINFORCEMENT TOP RH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
14A	64.41290-0051	REINFORCEMENT BOTTOM RH	1		
14A	64.41920-1151	REINFORCEMENT BOTTOM RH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
15	64.41290-0052	REINFORCEMENT TOP LH	1		
15	64.41290-1152	REINFORCEMENT TOP LH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
15A	64.41290-0050	REINFORCEMENT BOTTOM LH	1		
15A	64.41290-1150	REINFORCEMENT BOTTOM LH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
16	64.41215-5015	TUBULAR CROSS MEMBER ASSY	1		
16A	64.90020-0005	SCREW M14X1.5X35-10.9, M701204 -MAN183B1	12		
16A	64.90020-0007	SCREW M14X1.5X45-10.9, M701204 -MAN183B1	4		
16A	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	16		
40	64.66936-0001	WHEEL CHOKE ASSY	2		
Page No. 18		REVISION NO. 00			VERSION: 00

CHASSIS FOR 25.280 R M C

Diagram No. 17



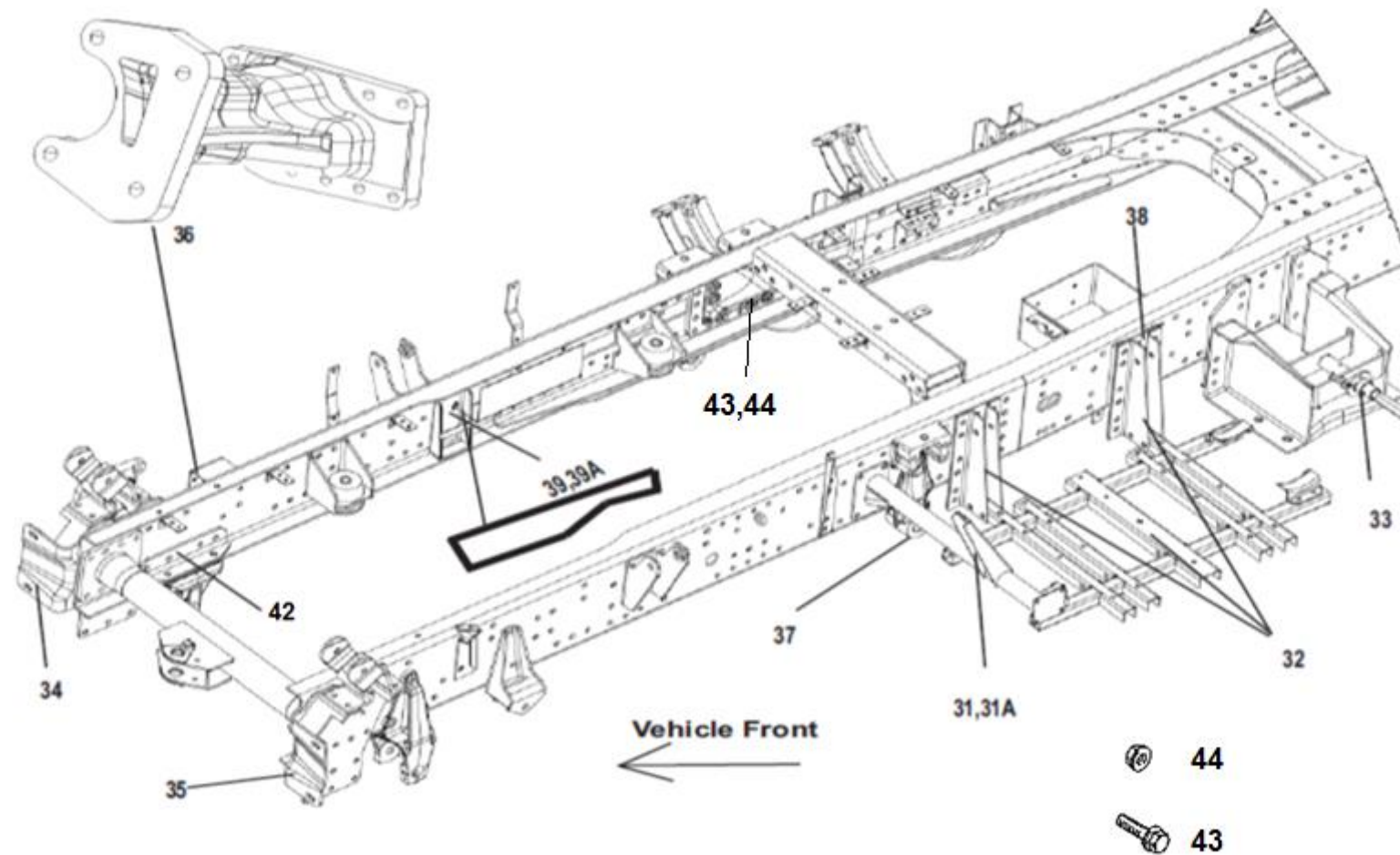
CHASSIS FOR 25.280 R M C**Diagram No. 17**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
17	64.41140-5007	CABIN MTG HINGE BKT ASSLY	2		
18	64.41301-0002	FRONT SPRING BKT FRONT MACHINED	2		
19	64.41701-5001	ANTI ROLL BAR MTG BKT ASSLY	2		
20	64.41506-6001	ENGINE MTG BKT SUB ASSY	2		
20A	64.41506-5001	ENGINE MTG BKT ASSLY	2		
20B	64.96020-0003	ENGINE MTG RUBBER BUFFER	2		
20C	64.94299-0006	MTG SPACER (POWER PACK)	2		
21	64.41710-0025	BKT (NVH-PACKAGE)	1		
22	64.41701-5048	SHOCK ABSORBER MTG BKT ASSY TOP	2		
23	64.41710-0018	BKT REAR (NVH-PACKAGE)	1		
24	64.41801-6004	FUEL TANK MTG BKT ASSY (335L TANK)	2SET		
24A	64.97460-0001	STRAP FOR FUEL TANK MTG	2		
25	64.41290-0308	REINFORCEMENT UPPER RH	1		
25	64.41290-2308	REINFORCEMENT UPPER RH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
25A	64.41290-0310	REINFORCEMENT BOTTOM RH	1		
25A	64.41290-2310	REINFORCEMENT BOTTOM RH CED	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
26	64.41290-0307	REINFORCEMENT UPPER LH	1		
26	64.41290-2307	REINFORCEMENT UPPER LH CED	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
26A	64.41290-0309	REINFORCEMENT BOTTOM LH	1		

26A	64.41290-2309	REINFORCEMENT BOTTOM LH CED	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
27	64.41506-6003	GEAR BOX MTG BKT SUB ASSY FOR OFFSET CHS	2		
27A	64.41506-5004	GEAR BOX MTG BKT ASSY	2		
27B	64.96020-0003	GEAR BOX MTG RUBBER BUFFER	2		
27C	64.94299-0006	MTG SPACER (POWER PACK)	2		
28	64.41290-0345	C - SECTION FOR CROCODILE C/M	1		
28A	64.90020-0391	BOLT M16X1.5X160 -10.9	6		
28A	64.90501-0030	NUT M16X1.5-10 , M7.112.40-MAN183B1	6		
29	64.41290-0335	CROCODILE CROSS MEMBER MTG BKT	2		
29	64.41290-0342	SPACER PLATE FOR CROCODILE C/M	2		
30	64.41710-0185	BKT FOR AIR DRYER + PURGE TANK + QSPV	1		
Page No. 19		REVISION NO. 00			VERSION: 00

CHASSIS FOR 25.280 R M C

Diagram No. 18

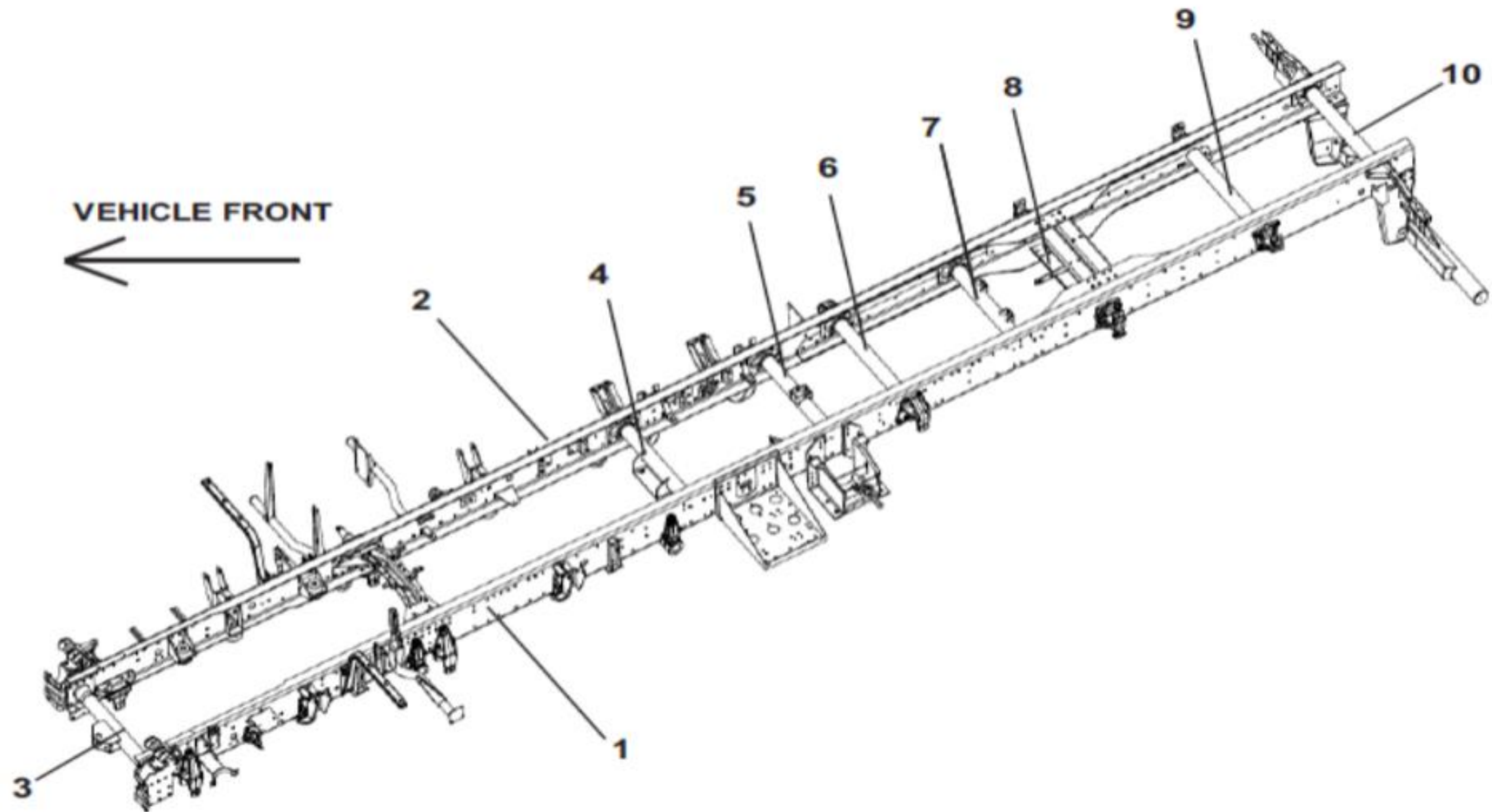


CHASSIS FOR 25.280 R M C**Diagram No. 18**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
31	64.41701-5016	MUDFLAP MTG ASSLY (DAY CAB)	1		
31A	64.41701-5015	MUD FLAP MOUNTING ASSY RH (DAY CAB)	1		
32	64.41860-5023	BATTERY MOUNTING STRUCTURE	1		
33	64.41710-5024	SPARE WHEEL MTG ASSLY	1		
34	64.41140-5006	CABIN MTG BKT SUB ASSY FRONT RH	1		
35	64.41140-5005	CABIN MTG BKT SUB ASSY FRONT LH	1		
36	64.41301-0001	STEERING GEAR BOX MTG BKT MACHINED	1	COMMON FOR 4X2 ,6X2 & 6X4 MODELS ONLY	
37	64.41307-6001	FRONT SPRING REAR BKT ASSLY	2		
38	64.41290-0258	SPACER PLATE	2		
39	64.41290-0412	REINFORCEMENT FRONT RH	1		
39A	64.41290-0411	REINFORCEMENT FRONT LH	1		
42	64.41290-0251	REINF.PLATE LH (LEAF SPRING MTG.BKT.)	1		
42	64.41290-0252	REINF.PLATE RH (LEAF SPRING MTG.BKT.)	1		
43	64.90020-0005	SCREW M14X1.5X35-10.9, M701204 -MAN183B1	12		
44	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	12		
Page No. 20		REVISION NO. 01/04/16			VERSION: 00

CHASSIS FOR 31.220 LITE

Diagram No. 19

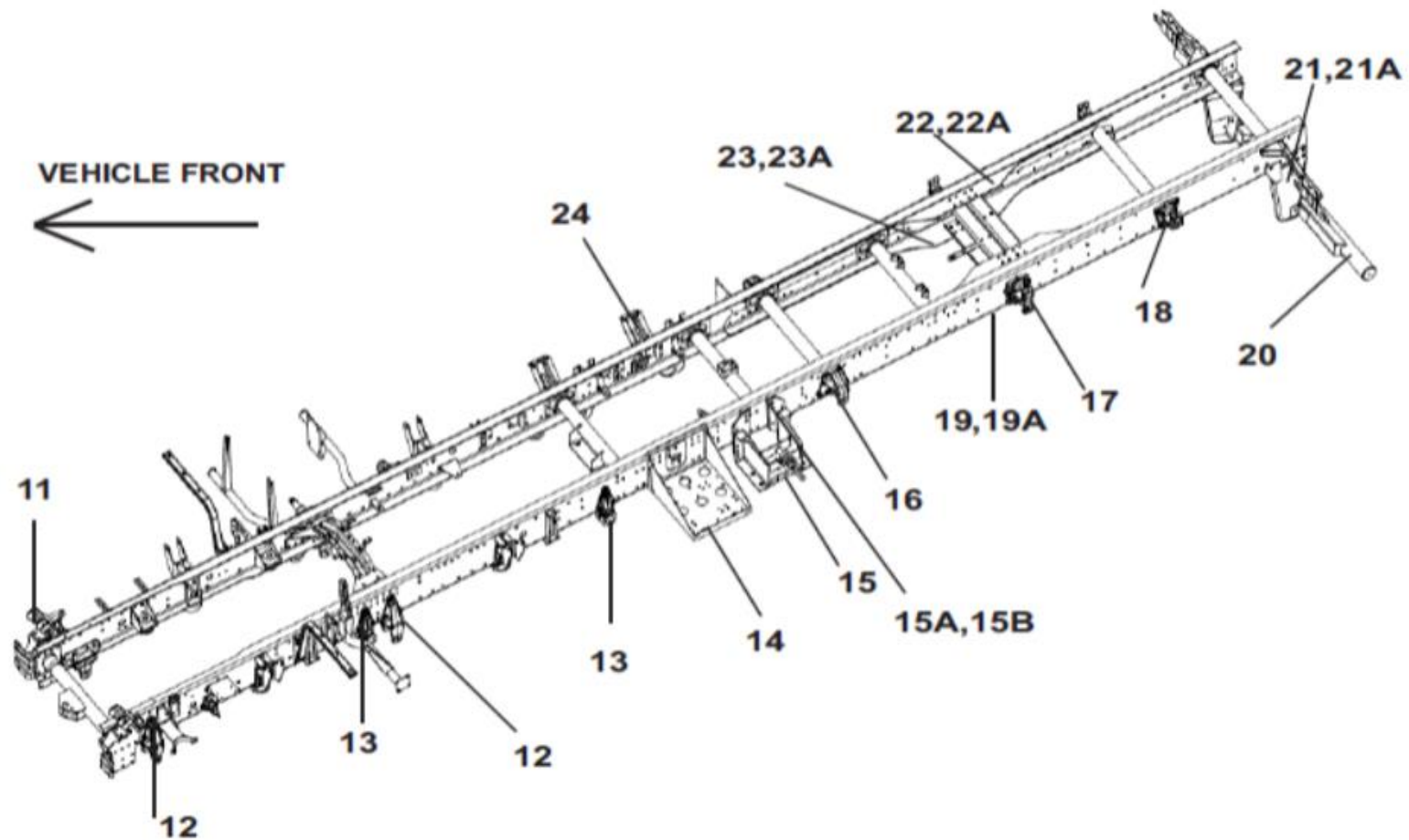


CHASSIS FOR 31.220 LITE**Diagram No. 19**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
A	64.41016-6115	CHASSIS FRAME SUB ASSY (31.220 8X2) ECO	1		
1	64.41166-0115	CHASSIS CHANNEL LH (31.220 8X2)	1		
2	64.41166-0116	CHASSIS CHANNEL RH (31.220 8X2)	1		
3	64.41215-5045	FRONT CROSS MEMBER ASSY (FORGED END)	1		
4	64.41215-5059	TUBULAR CROSS MEMBER W CENTER BRG BKT	1		
5	64.41215-5027	CROSS MEMBER ASSLY – A	1		
6	64.41215-5020	CROSS MEMBER ASSLY	1		
7	64.41230-5013	CROSS MEMBER ASSY -25.200 (M)	1		
8	64.41250-0003	C CROSS MEMBER FOR LSV MTG	2		
9	64.41215-5010	CROSS MEMBER ASSY (REAR)	1		
10	64.41215-5058	CROSS MEMBER ASSY (REAR)(CLA25.220 6X2)	1		
Page No. 21		REVISION NO. 00			VERSION: 00

CHASSIS FOR 31.220 LITE

Diagram No. 20



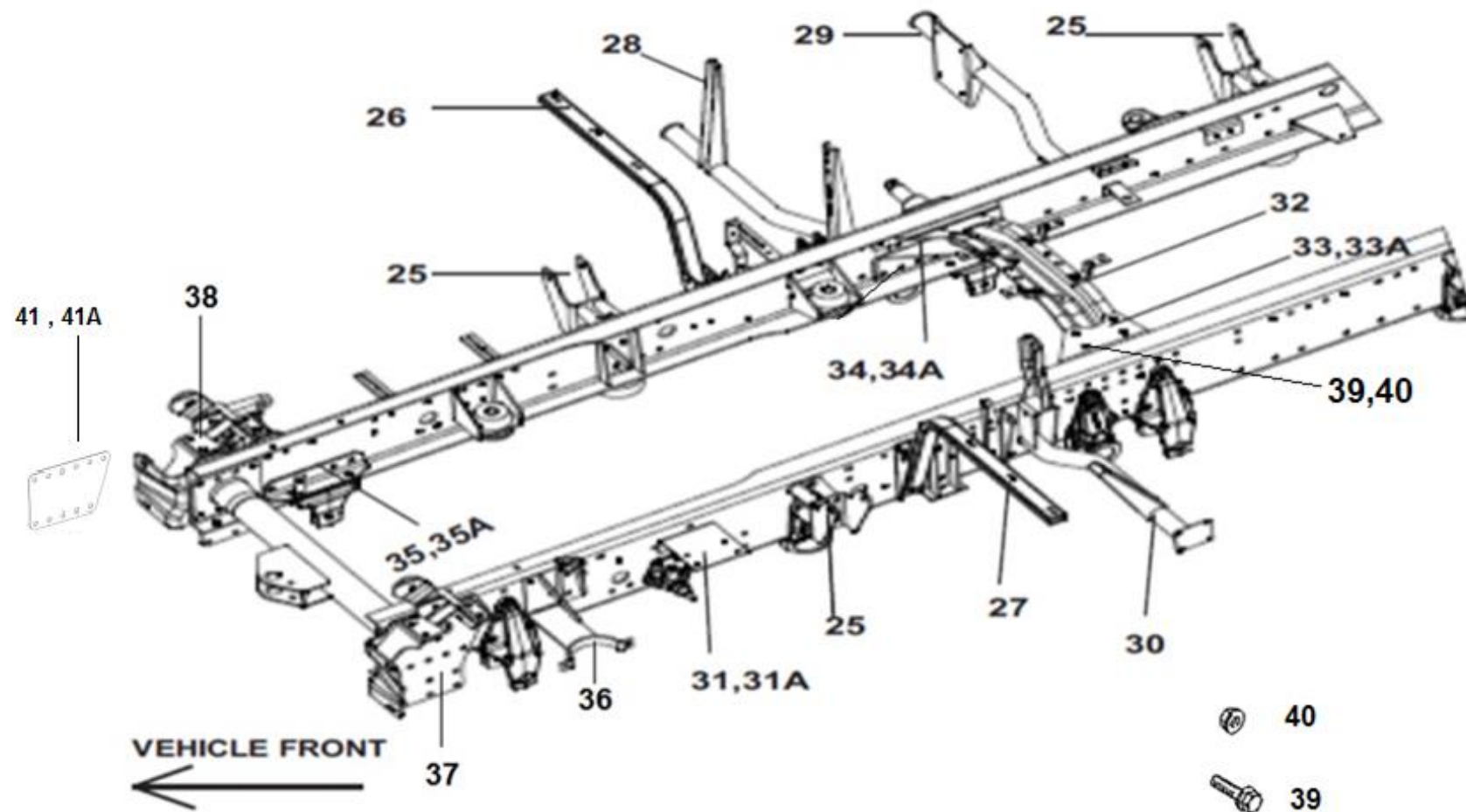
CHASSIS FOR 31.220 LITE**Diagram No. 20**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
11	64.46110-0004	STEERING SUPPORT (ZF 8098) - RHD	1	COMMON FOR 8X2 & 8X4 MODELS ONLY	
12	64.41301-0008	FRONT SPRING BKT FRONT MACHINED(SLOTTED)	4		
13	64.41307-6005	FRONT SPRING REAR BKT ASLY(SLOTTED BUSH)	4		
14	64.41860-5006	BATTERY MTG SUB ASSLY	1		
15	64.41710-5024	SPARE WHEEL MTG ASSLY	1		
15A	64.41290-0163	PLATE FOR SPARE WHEEL MTG	2		
15B	64.41290-0164	SPACER PLATE FOR SPARE WHEEL MTG	2		
16	64.41307-0013	REAR SPRING MTG BKT FRONT MACHINED	2		
17	64.41307-0010	REAR SPRING BKT CENTRE MACHINING	2		
18	64.41307-0009	SPRING BKT REAR MACHINING	2		
19	64.41290-0037	REINFORCEMENT PLATE ASSY LH	1		
19A	64.41290-0038	REINFORCEMENT PLATE ASSY RH	1		
20	64.41710-5123	RUPD ASSEMBLY W YELLOW STRIP	1		
21	64.41710-5018	MTG BKT ASSLY LH (RUPD)	1		
21A	64.41710-5019	MTG BKT ASSLY RH (RUPD)	1		
22	64.41290-0446	REINFORCEMENT FRONT TOP RH (25.220)	1		
22A	64.41290-0445	REINFORCEMENT FRONT TOP LH (25.220)	1		
23	64.41290-0448	REINFORCEMENT FRONT BOTTOM RH (25.220)	1		
23A	64.41290-0447	REINFORCEMENT FRONT BOTTOM LH (25.220)	1		

24	64.41801-6004	FUEL TANK MTG BKT ASSY (335L TANK)	2		
Page No. 22		REVISION NO. 00			VERSION: 00

CHASSIS FOR 31.220 LITE

Diagram No. 21



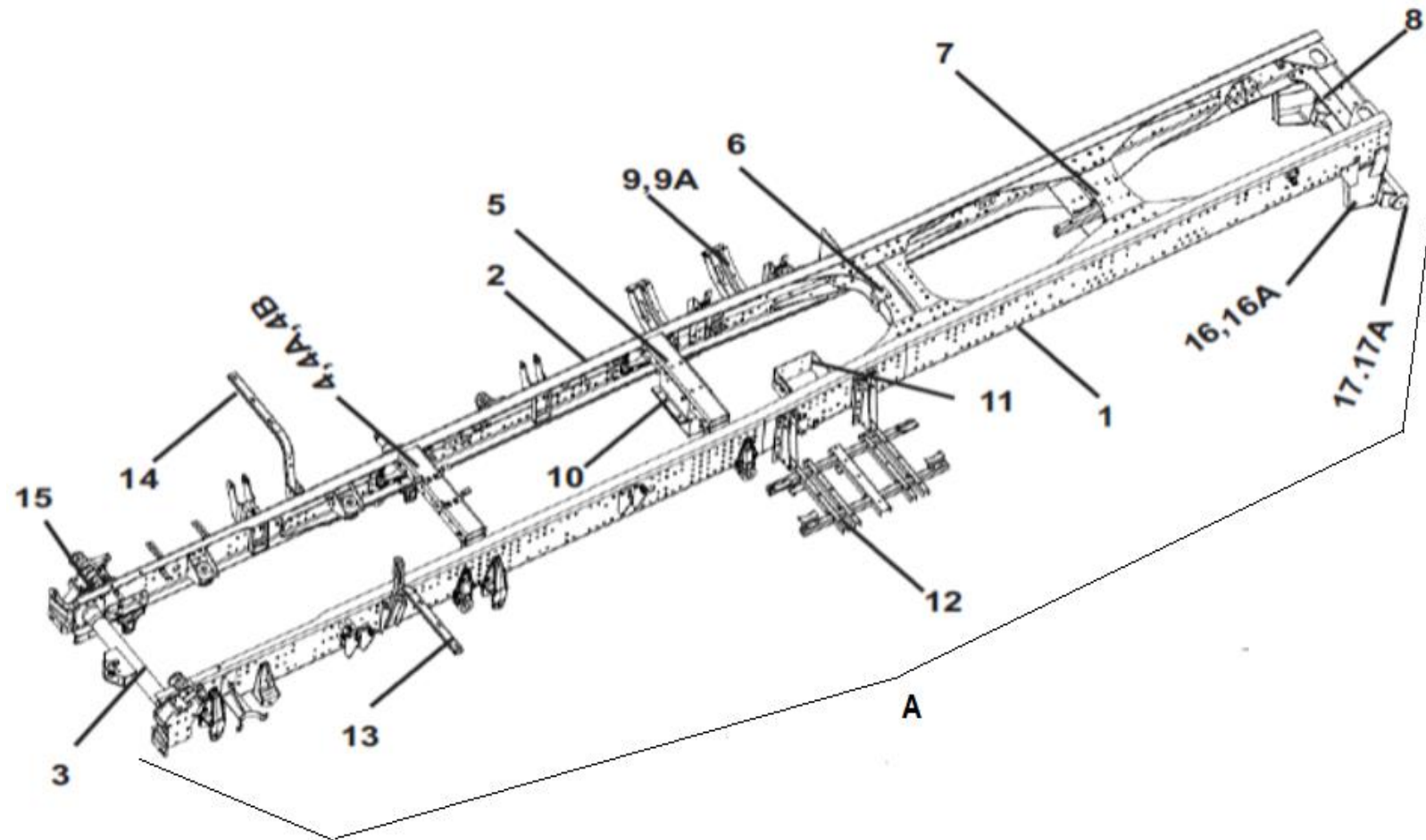
CHASSIS FOR 31.220 LITE**Diagram No. 21**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
25	64.41701-5002	SHOCK ABSORBER MTG BKT ASSY TOP	4	PART NOT TO BE USED	REF TB 134 FOR RETROFITMENT
25	64.41701-5106	SHOCK ABSORBER MTG BKT ASSLY	4		REF TB 134 FOR RETROFITMENT
25	64.90020-0101	BOLT M12X1.5X175-10.9	8		REF TB 134 FOR RETROFITMENT
25	64.97470-0042	SPACER (25X13X10)	8		REF TB 134 FOR RETROFITMENT
25	64.90020-0194	BOLT M12X1.5X80	8		REF TB 134 FOR RETROFITMENT
26	64.41701-5007	MUD FLAP MOUNTING ASSY RH	1		
27	64.41701-5006	MUD FLAP MOUNTING ASSY LH	1		
28	64.41701-5085	MUD FLAP MTG WITH AIR CLEANER MTG BKT ASLY	1		
29	64.41701-5084	AIR CLEANER(PLASTIC) MTG BKT DAY CAB	1		
30	64.41701-5087	MUDFLAP MTG BKT LH (SL CAB MTD AIS)	1		
31	64.41701-5059	FRONT SUSP. RUBBER STOPPER MTG BKT ASSY	4		
31A	64.96020-0009	FRONT SUSPENSION RUBBER BUFFER	4		
32	64.41291-0021	CROCODILE C/M TOP HAT	1		
33	64.41291-0022	CONNECTOR FOR CROCODILE C/M LH TOP	1		
33A	64.41291-0026	CONNECTOR FOR CROCODILE C/M LH BOTTOM	1		
34	64.41291-0023	CONNECTOR FOR CROCODILE C/M RH TOP	1		
34A	64.41291-0027	CONNECTOR FOR CROCODILE C/M RH BOTTOM	1		
35	64.41290-0251	REINF.PLATE LH (LEAF SPRING MTG.BKT.)	1		

35A	64.41290-0252	REINF.PLATE RH (LEAP SPRING MTG.BKT.)	1		
36	64.41710-0253	OIL TANK MOUNTING BRACKET	1		
37	64.41140-5005	CABIN MTG BKT SUB ASSY FRONT LH	1		
38	64.41140-5006	CABIN MTG BKT SUB ASSY FRONT RH	1		
39	64.90020-0005	SCREW M14X1.5X35-10.9, M701204 -MAN183B1	12		
40	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	12		
41	64.46110-0009	STEERING GEAR BOX MTG PLATE	1		
41A	64.46110-0017	STEERING GEAR BOX MTG PLATE (5 MM)	1		
Page No. 23		REVISION NO. 01/07/16			VERSION: 00

CHASSIS FOR 31.280 TP

Diagram No. 22



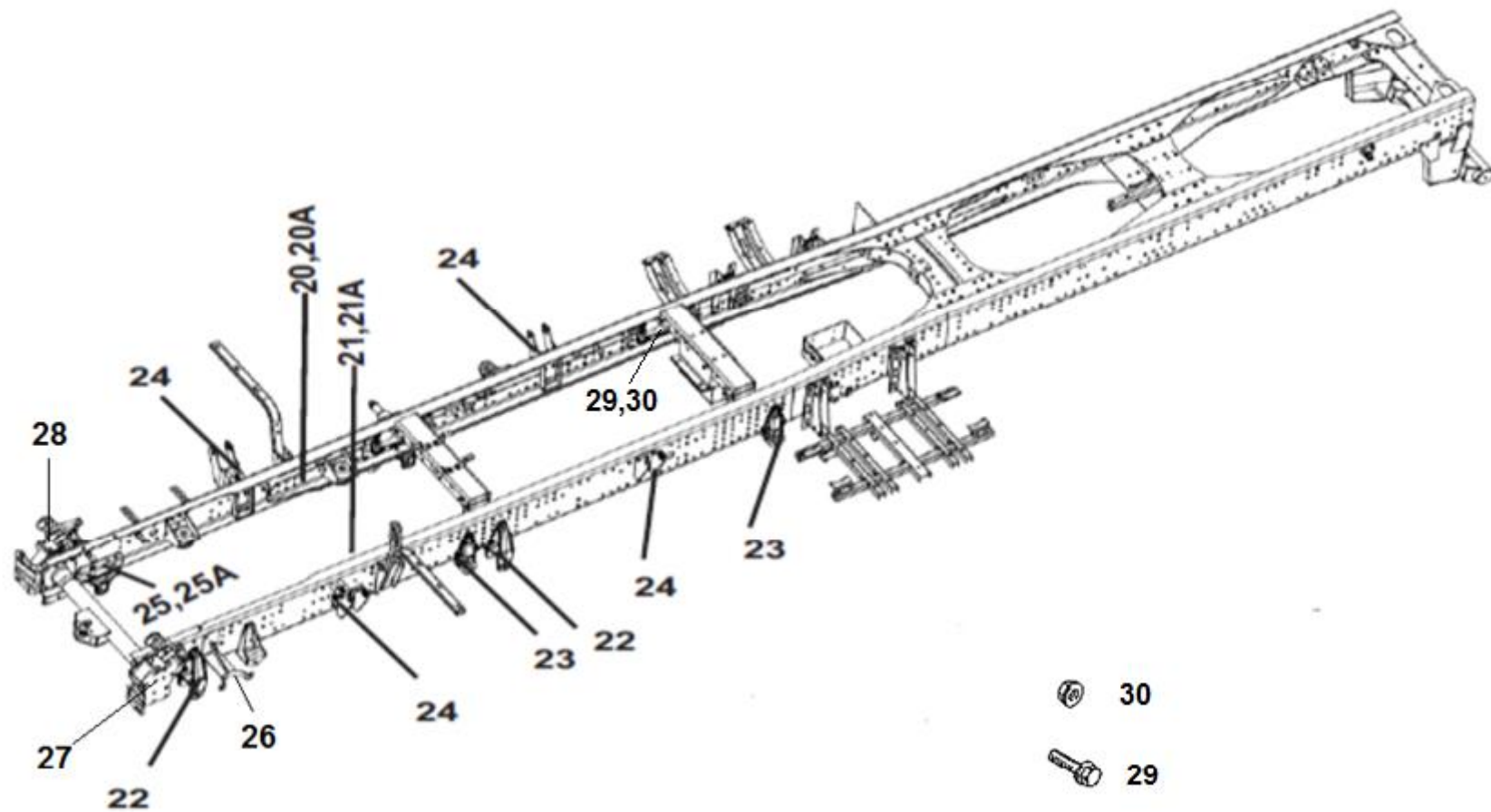
CHASSIS FOR 31.280 TP**Diagram No. 22**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
A	64.41016-6076	CHASSIS FRAME SUBASSY (31.280-8X4,	1	FOR 31.280 MINING TP ONLY	
A	64.41016-6084	CHASSIS FRAME SUB ASSY (31.280-8X4)	1	FOR 31.280 ON ROAD TP ONLY	
1	64.41166-0083	CHASSIS CHANNEL LH (31.280-8X4)	1	COMMON FOR 31.280 MINING & ONROAD TP	
2	64.41166-0084	CHASSIS CHANNEL RH (31.280-8X4)	1	COMMON FOR 31.280 MINING & ONROAD TP	
3	64.41215-5045	FRONT CROSS MEMBER ASSY (FORGED END)	1		
4	64.41290-0345	C - SECTION FOR CROCODILE C/M	1		
4A	64.41290-0335	CROCODILE CROSS MEMBER MTG BKT	2		
4B	64.90020-0391	BOLT M16X1.5X160 -10.9	6		
4B	64.90501-0030	NUT M16X1.5-10 , M7.112.40-MAN183B1	6		
5	64.41290-0345	C - SECTION FOR CROCODILE C/M	1		
6	64.41140-0001	CROSS MEMBER (HEAVY DUTY)	2	COMMON FOR 49.280 TR,40.280 TR,25.280 TP & RMC,16.220 TP,31.280 TP & RMC,25.220 TP (DS23) & 16.280 ONLY	
7	64.41230-5003	CROSS MEMBER ASSY	1	COMMON FOR 25.280 TP & RMC, 31.280 TP, 49.280 TR & 25.220 TP (DS23) ONLY.	
8	64.41250-5003	REAR CROSS MEMBER ASSLY	1		
9	64.41801-6004	FUEL TANK MTG BKT ASSY (335L TANK)	2		
9A	64.97460-0001	STRAP FOR FUEL TANK MTG	2		
10	64.41710-0251	TOP HAT FOR CENTRE BEARING	1		
10A	64.41710-0250	MTG PLATE FOR CENTRE BEARING	1		

11	64.41710-0185	BKT FOR AIR DRYER + PURGE TANK + QSPV	1		
12	64.41860-5028	BATTERY MTG STRUCTURE (31.280)	1		
13	64.41701-5016	MUDFLAP MTG ASSLY (DAY CAB)	1		
14	64.41701-5015	MUD FLAP MOUNTING ASSY RH (DAY CAB))	1		
15	64.46110-0004	STEERING SUPPORT (ZF 8098) – RHD	1	COMMON FOR 8X2 & 8X4 MODELS ONLY	
16	64.41710-5020	RUPD MTG BKT ASSLY LH	1		
16A	64.41710-5021	RUPD MTG BKT ASSLY RH	1		
17	64.41710-5067	RUPD ASSY (FOR TIPPER)	1		
17A	64.90020-0005	SCREW M14X1.5X35-10.9, M701204 -MAN183B1	6		
17A	06.02813-4915	SCREW M14X1.5X50-10.9, M701204 -MAN183B1	2		SUPERCEDED BY 64.90020-0008
17A	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	12		
Page No. 24		REVISION NO. 01/04/16			VERSION: 00

CHASSIS FOR 31.280 TP

Diagram No. 23

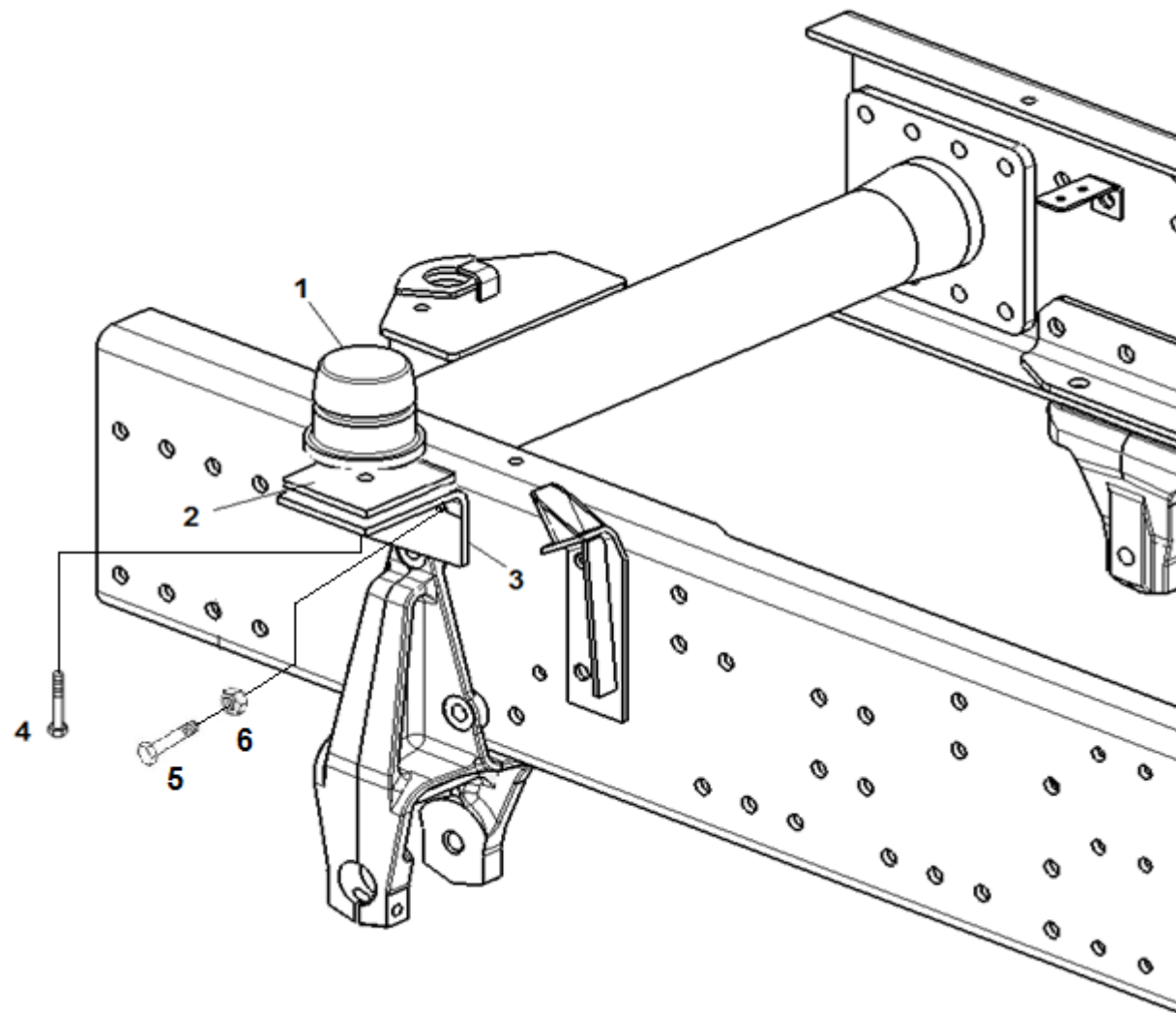


CHASSIS FOR 31.280 TP**Diagram No. 23**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
20	64.41290-0351	REINFORCEMENT FRONT RH (TOP)	1		
20A	64.41290-0353	REINFORCEMENT FRONT RH (BOTTOM)	1		
21	64.41290-0350	REINFORCEMENT FRONT LH (TOP)	1		
21A	64.41290-0352	REINFORCEMENT FRONT LH (BOTTOM)	1		
22	64.41301-0002	FRONT SPRING BKT FRONT MACHINED	4		
23	64.41307-6001	FRONT SPRING REAR BKT ASSLY	4		
24	64.41701-5002	SHOCK ABSORBER MTG BKT ASSY TOP	4	PART NOT TO BE USED	REF TB 134 FOR RETROFITMENT
24	64.41701-5106	SHOCK ABSORBER MTG BKT ASSLY	4		
24	64.90020-0101	BOLT M12X1.5X175-10.9	8		
24	64.97470-0042	SPACER (25X13X10)	8		
24	64.90020-0194	BOLT M12X1.5X80	8		
25	64.41290-0251	REINF.PLATE LH (LEAF SPRING MTG.BKT.)	1		
25A	64.41290-0252	REINF.PLATE RH (LEAF SPRING MTG.BKT.)	1		
26	64.41710-0253	OIL TANK MOUNTING BRACKET	1		
27	64.41140-5005	CABIN MTG BKT SUB ASSY FRONT LH	1		
28	64.41140-5006	CABIN MTG BKT SUB ASSY FRONT RH	1		
29	64.90020-0005	SCREW M14X1.5X35-10.9, M701204 -MAN183B1	12		
30	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	12		
Page No. 25		REVISION NO. 01/04/16			VERSION: 00

CABIN SUSPENSION RUBBER

Diagram No. 24

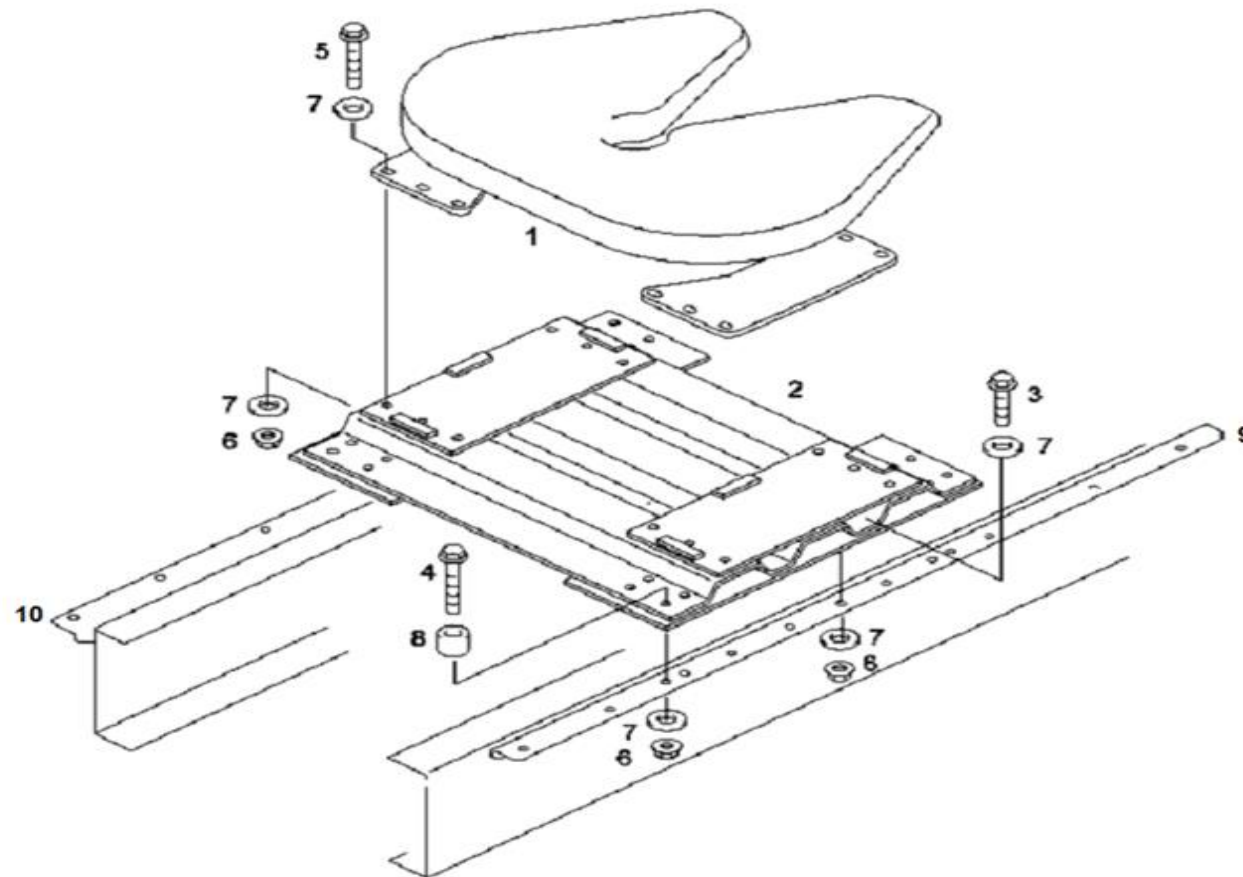


CABIN SUSPENSION RUBBER**Diagram No. 24**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	85.96210-0018	CELLESTO RUBBER	2	COMMON FOR 25.280 , 25.300 & 31.280 MINING TIPPERS ONLY	
2	64.94299-0005	SPACER	4	COMMON FOR 25.280 , 25.300 & 31.280 MINING TIPPERS ONLY	
3	64.41710-5104	CELLESTO RUBBER MTG BKT ASSLY	2	COMMON FOR 25.280 , 25.300 & 31.280 MINING TIPPERS ONLY	
4	64.90020-0015	SCREW M12X1.5X40-10.9, M701204-MAN183B1	2	COMMON FOR 25.280 , 25.300 & 31.280 MINING TIPPERS ONLY	
5	64.90020-0005	SCREW M14X1.5X35-10.9, M701204 -MAN183B1	4	COMMON FOR 25.280 , 25.300 & 31.280 MINING TIPPERS ONLY	
6	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	4	COMMON FOR 25.280 , 25.300 & 31.280 MINING TIPPERS ONLY	
Page No. 26		REVISION NO. 01/03/16			VERSION: 00

FIFTHWHEEL COUPLING

Diagram No. 25



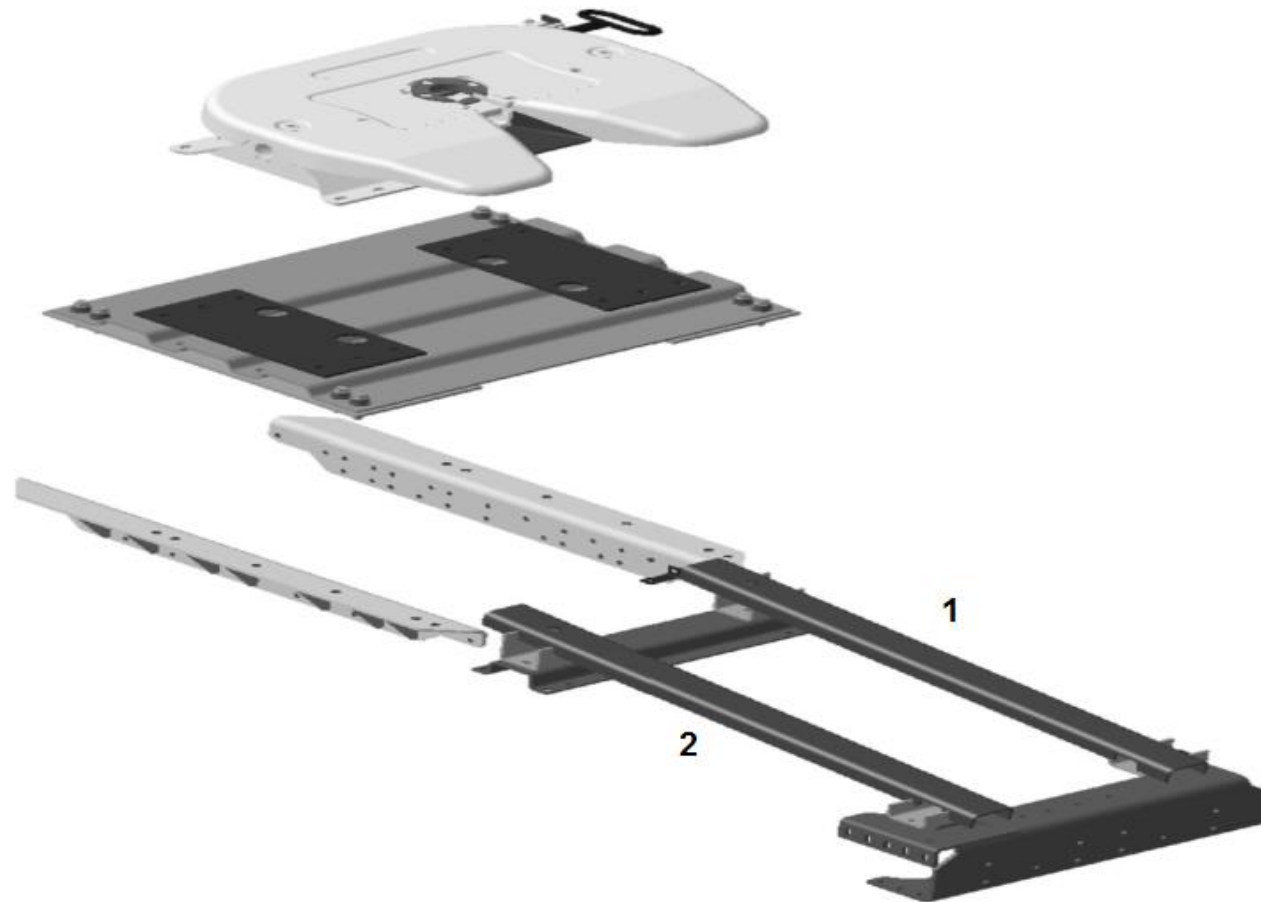
FIFTH WHEEL COUPLING

Diagram No. 25

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.41390-6001	FIFTH WHEEL ASSY	1	COMMON FOR 49.280 TR , 49.220 TR & 40.280 TR ONLY	FOR 49.220 TR FROM VIN : 13146
1	64.41390-6008	FIFTH WHEEL COUPLING (JSK 36 DV 1)	1	COMMON FOR 40.220 TR ONLY	FOR 49.220 TR BEFORE VIN : 13146
2	64.41390-2003	TOP HAT SUB ASSY (5TH WHEEL)	1	COMMON FOR 40.280 & 49.280 MODELS	
2	64.41390-2005	TOP HAT SUB ASSY (5TH WHEEL)	1	COMMON FOR 40.220 & 49.220 MODELS	
3	06.02813-5021	SCREW M16X1.5X80-10.9 MAN183-B1 M701204	4		
4	06.02813-5021	SCREW M16X1.5X80-10.9 MAN183-B1 M701204	8		
5	64.90020-0348	SCREW M16X1.5X70-10.9 MAN183-B1 M701204	12		06.02813-5019 ALTERNATE
6	64.90501-0030	NUT M16X1.5-10 , M7.112.40-MAN183B1	24		
7	06.15150-6102	SPECIAL SPACER	40		
8	64.93030-0004	CLAMPING SLEEVE	8		
9	64.41516-5002	SIDE FRAME ASSY LH (HEAVY DUTY CHASSIS)	1	COMMON FOR 40.280 TR & 40.220 TR ONLY	
9	64.41140-5036	SIDE FRAME ASSLY LH (DS42)	1	COMMON FOR 49.220 TR ONLY	
10	64.41016-5001	SIDE FRAME ASSY RH (HEAVY DUTY CHASSIS)	1	COMMON FOR 40.280 TR & 40.220 TR ONLY	
10	64.41140-5037	SIDE FRAME ASSLY RH (DS42)	1	COMMON FOR 49.220 TR ONLY	
Page No. 27		REVISION NO. 00			VERSION: 00

FIFTH WHEEL COUPLING MOUNTING

Diagram No. 26



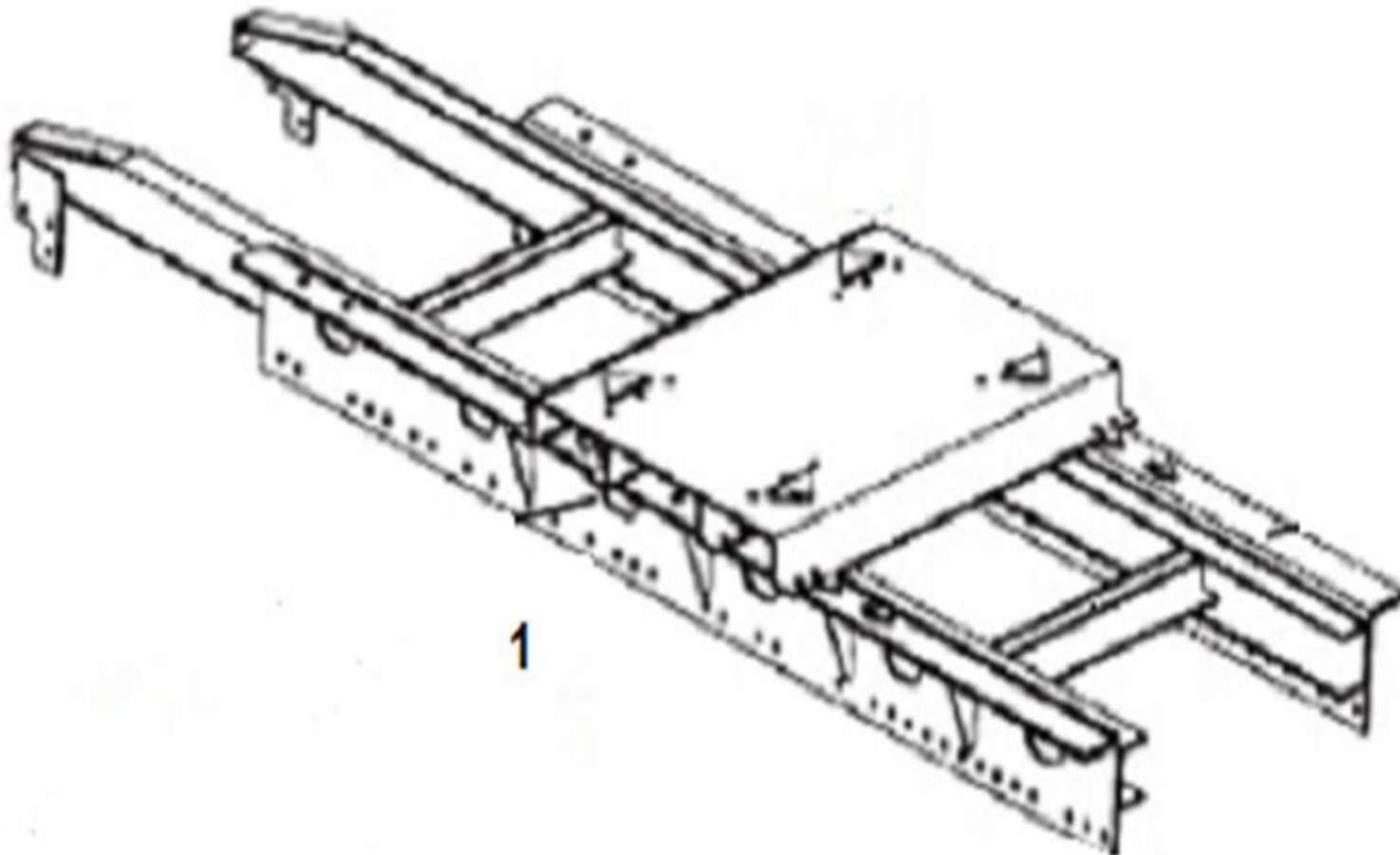
FIFTH WHEEL COUPLING MOUNTING

Diagram No. 26

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.41390-5012	GUIDER ASSY FOR TRAILER RH	1	VALID FOR 49.220 TR ONLY	
2	64.41390-5011	GUIDER ASSY FOR TRAILER LH	1	VALID FOR 49.220 TR ONLY	
Page No. 28		REVISION NO. 00			VERSION: 00

FIFTH WHEEL COUPLING SUB FRAME

Diagram No. 27



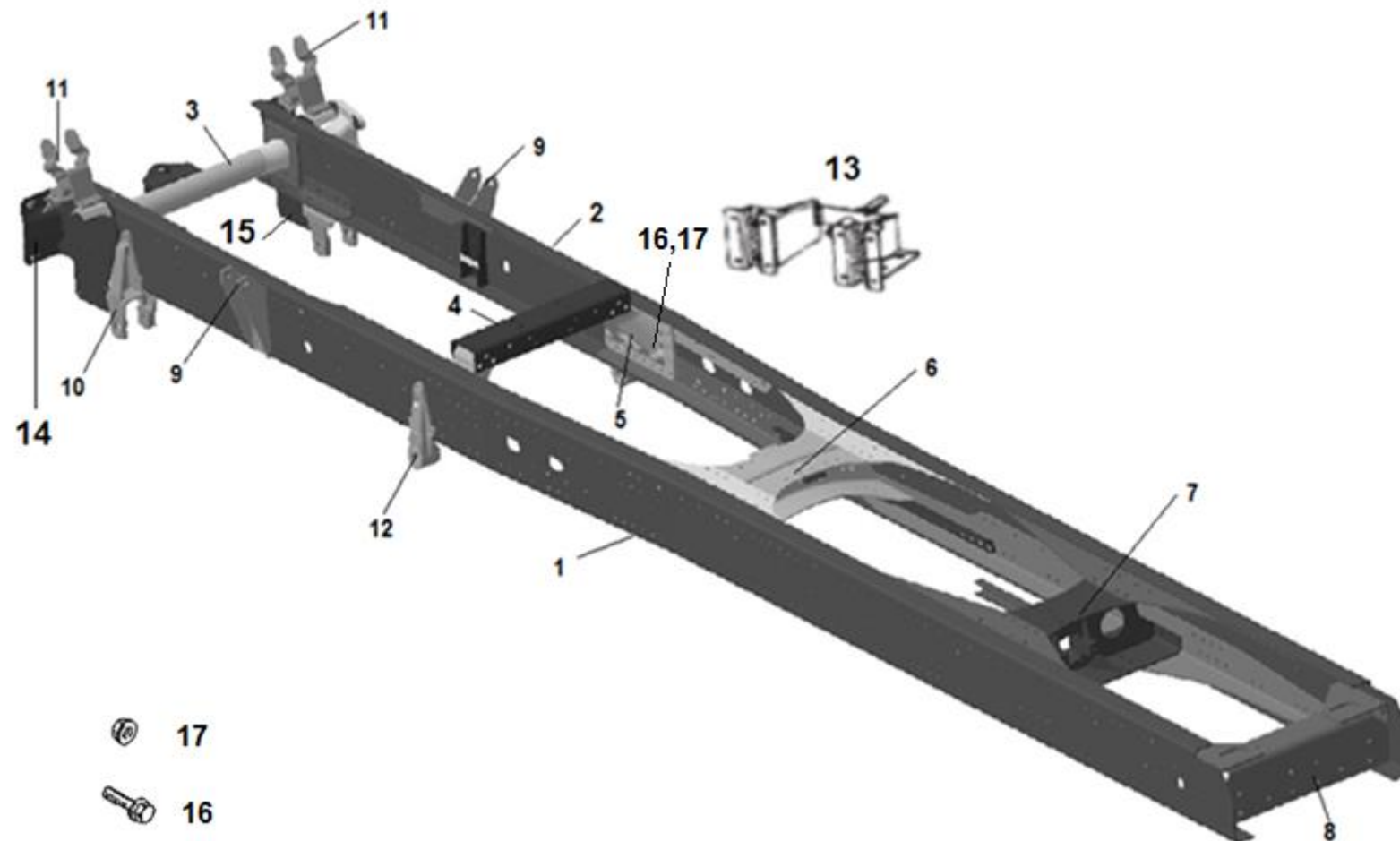
FIFTH WHEEL COUPLING SUB FRAME

Diagram No. 27

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.41740-5002	GUIDE RUNNER FRAME ASSLY (5TH WHEEL)	1	COMMON FOR 49.280 TR ONLY.	
Page No. 29		REVISION NO. 00			VERSION: 00

CHASSIS FOR 49.280

Diagram No. 28



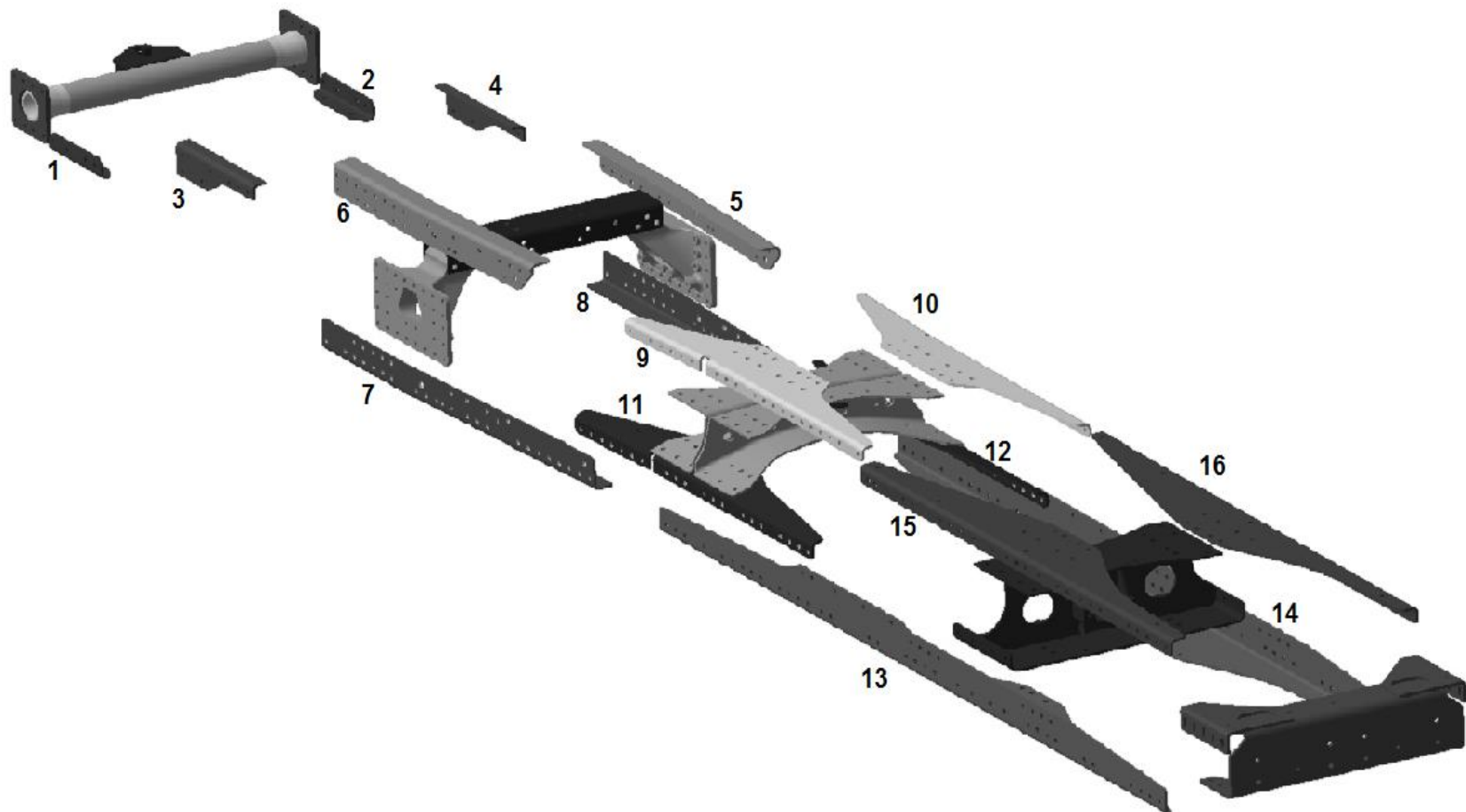
CHASSIS FOR 49.280**Diagram No. 28**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
A	64.41016-6004	OFFSET CHASSIS SUB FRAME ASSY 3875 WB	1		
1	64.41166-0005	CHASSIS CHANNEL LH	1		
2	64.41166-0006	CHASSIS CHANNEL RH	1		
3	64.41215-5045	FRONT CROSS MEMBER ASSY (FORGED END)	1		
4	64.41290-0345	C - SECTION FOR CROCODILE C/M	1		
5	64.41290-0335	CROCODILE CROSS MEMBER MTG BKT	2		
6	64.41140-0001	CROSS MEMBER (HEAVY DUTY)	2		
7	64.41230-5003	CROSS MEMBER ASSY	1		
8	64.41250-5003	REAR CROSS MEMBER ASSLY	1		
9	64.41701-5048	SHOCK ABSORBER MTG BKT ASSY TOP	2		
10	64.41301-0002	FRONT SPRING BKT FRONT MACHINED	2		
11	64.41140-5007	CABIN MTG HINGE BKT ASSLY	2		
12	64.41307-6001	FRONT SPRING REAR BKT ASSLY	2		
13	64.41710-5024	SPARE WHEEL MTG ASSLY	1		
14	64.41140-5005	CABIN MTG BKT SUB ASSY FRONT LH	1		
15	64.41140-5006	CABIN MTG BKT SUB ASSY FRONT RH	1		
16	64.90020-0005	SCREW M14X1.5X35-10.9, M701204 -MAN183B1	12		
17	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	12		

Page No. 30		REVISION NO. 01/04/16			VERSION: 00

CHASSIS REINFORCEMENT 49.280

Diagram No. 29



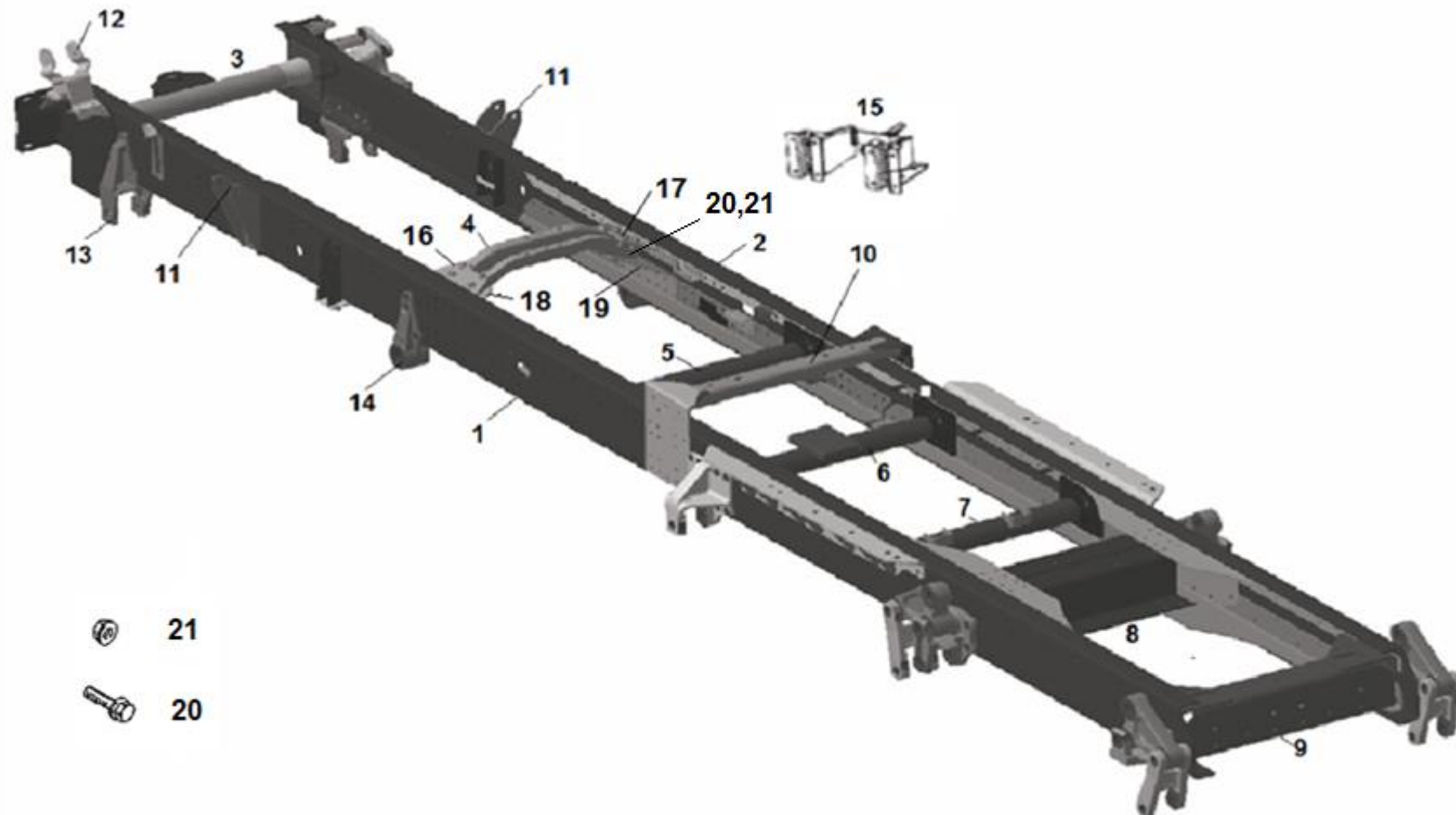
CHASSIS REINFORCEMENT 49.280**Diagram No. 29**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.41290-0251	REINF.PLATE LH (LEAF SPRING MTG.BKT.)	1		
2	64.41290-0252	REINF.PLATE RH (LEAF SPRING MTG.BKT.)	1		
3	64.41290-0411	REINFORCEMENT FRONT LH	1		
4	64.41290-0412	REINFORCEMENT FRONT RH	1		
5	64.41290-0055	REINFORCEMENT UPPER RH	1		
6	64.41290-0054	REINFORCEMENT UPPER LH	1		
7	64.41290-0056	REINFORCEMENT LOWER LH	1		
8	64.41290-0057	REINFORCEMENT LOWER RH	1		
9	64.41290-0052	REINFORCEMENT TOP LH	1		
9	64.41290-1152	REINFORCEMENT TOP LH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
10	64.41290-0053	REINFORCEMENT TOP RH	1		
10	64.41290-1153	REINFORCEMENT TOP RH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
11	64.41290-0050	REINFORCEMENT BOTTOM LH	1		
11	64.41290-1150	REINFORCEMENT BOTTOM LH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
12	64.41290-0051	REINFORCEMENT BOTTOM RH	1		
12	64.41920-1151	REINFORCEMENT BOTTOM RH	1	COMMON FOR 25.300TP WITH 300HP BS IV SAE1 ENGINES ONLY	
13	64.41230-2010	GUSSET LOWER LH	1		
14	64.41230-2011	GUSSET LOWER RH	1		

15	64.41230-2008	GUSSET PLATE- UPPER LH	1		
16	64.41230-2009	GUSSET PLATE- UPPER RH	1		
Page No. 31		REVISION NO. 00			VERSION: 00

CHASSIS FOR 49.220

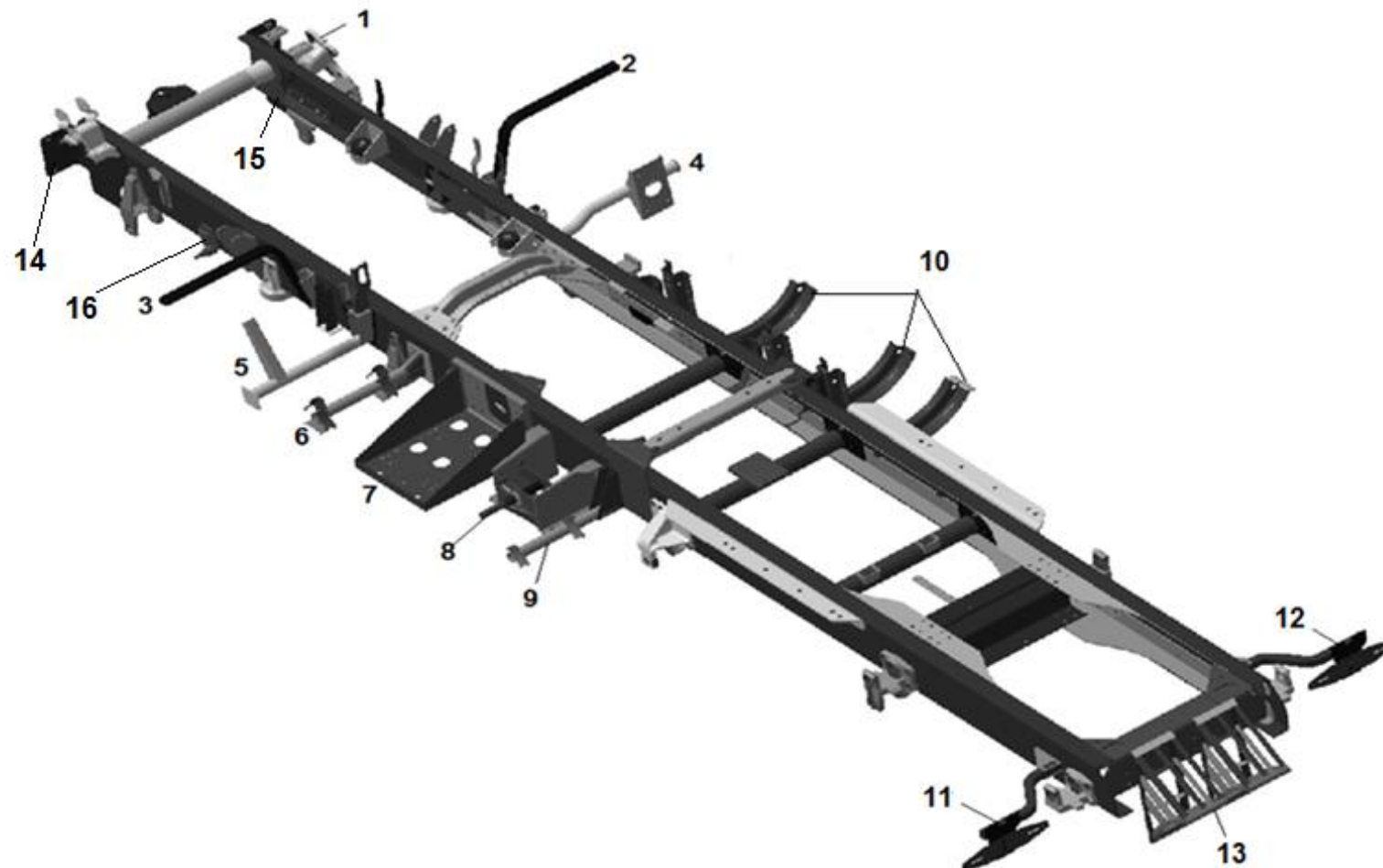
Diagram No. 30



CHASSIS FOR 49.220**Diagram No. 30**

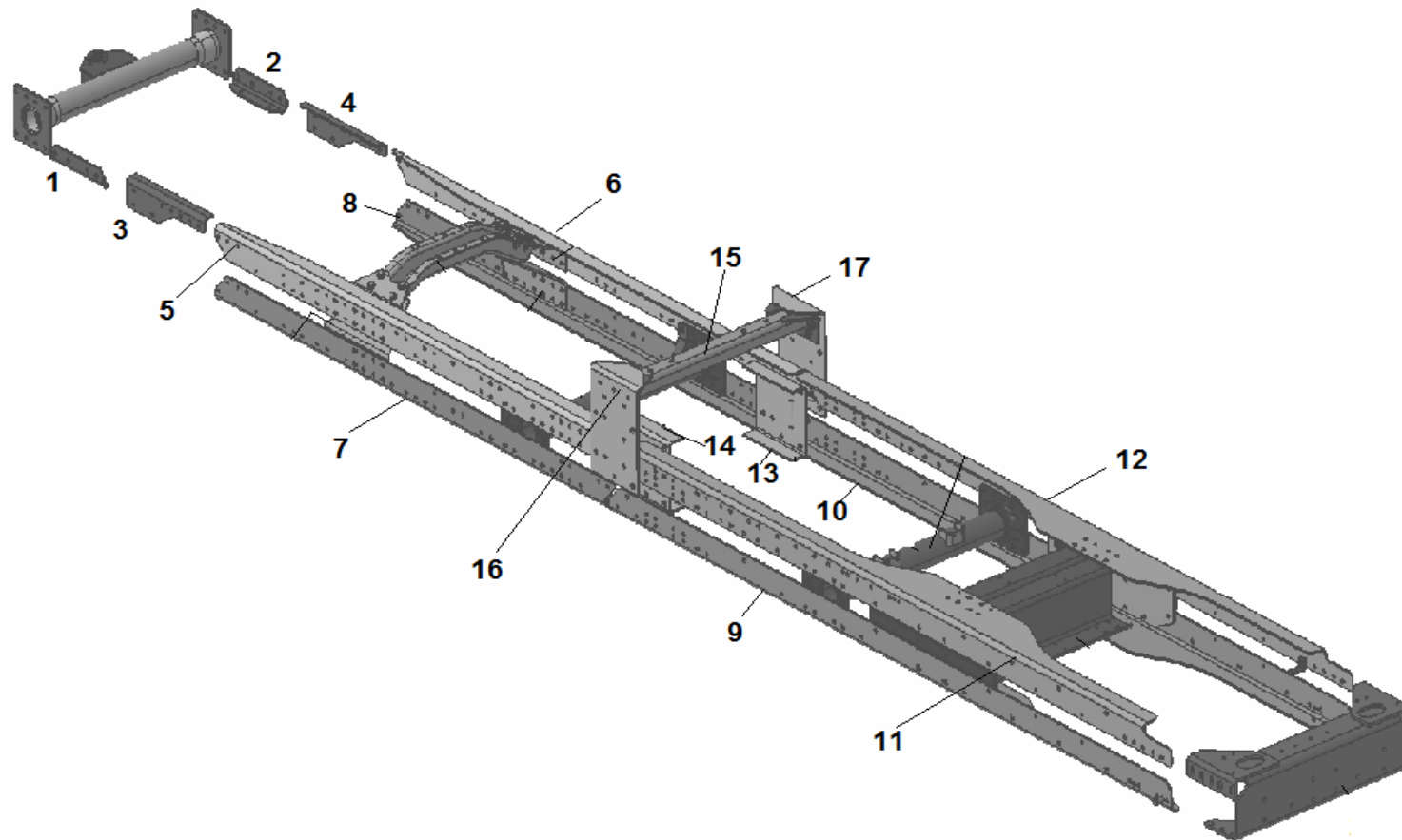
S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
A	64.41016-6111	CHASSIS FRAME SUB ASSY (49.220-6X4)	1		
1	64.41166-0113	CHASSIS CHANNEL LH (49.220-6X4)	1		
2	64.41166-0114	CHASSIS CHANNEL RH (49.220-6X4)	1		
3	64.41215-5045	FRONT CROSS MEMBER ASSY (FORGED END)	1		
4	64.41291-0021	CHROCODILE C/M TOP HAT	1		
5	64.41215-5020	CROSS MEMBER ASSLY	1		
6	64.41215-5055	CROSS MEMBER ASSLY	1		
7	64.41230-5013	CROSS MEMBER ASSY -25.200 (M)	1		
8	64.41250-0003	C CROSS MEMBER FOR LSV MTG	2		
9	64.41250-5006	REAR CROSS MEMBER ASSLY	1		
10	64.41710-5041	SUPPORT BKT ASSY	1	ALSO REF DIAGRAM 30 SR 13 TO 17	FOR 49.220 ONLY & VALID FROM VIN: 13274.
11	64.41701-5048	SHOCK ABSORBER MTG BKT ASSY TOP	2		
12	64.41140-5007	CABIN MTG HINGE BKT ASSLY	2		
13	64.41301-0008	FRONT SPRING BKT FRONT MACHINED(SLOTTED)	2		
14	64.41307-6005	FRONT SPRING REAR BKT ASLY(SLOTTED BUSH)	2		
15	64.41710-5024	SPARE WHEEL MTG ASSLY	1		
16	64.41291-0022	CONNECTOR FOR CHROCODILE C/M TOP LH	1		
17	64.41291-0023	CONNECTOR FOR CHROCODILE C/M TOP RH	1		

18	64.41291-0026	CONNECTOR FOR CHROCODILE C/M BOTTOM LH	1		
19	64.41291-0027	CONNECTOR FOR CHROCODILE C/M BOTTOM RH	1		
20	64.90020-0005	SCREW M14X1.5X35-10.9, M701204 -MAN183B1	12		
21	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	12		
Page No. 32		REVISION NO. 01/04/16			VERSION: 00



CHASSIS FOR 49.220**Diagram No. 31**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.41301-0001	STEERING GEAR BOX MTG BKT MACHINED	1		
2	64.41701-5007	MUD FLAP MOUNTING ASSY RH	1		
3	64.41701-5006	MUD FLAP MOUNTING ASSY LH	1		
4	64.41701-5076	AIR CLEANER MTG BKT.ASSY	1		
5	64.41701-5087	MUDFLAP MTG BKT LH (SL CAB MTD AIS)	1		
6	64.41701-5086	AIR TANK MTG BKT ASSY (49.220)	1		
7	64.41860-5006	BATTERY MTG SUB ASSLY	1		
8	64.41710-5024	SPARE WHEEL MTG ASSLY	1		
9	64.41701-5028	AIR TANK MTG BKT ASSY ON CHASSIS	1		
10	64.41801-6004	FUEL TANK MTG BKT ASSY (335L TANK)	1 SET		
11	64.25245-5023	TAIL LAMP & NO. PLATE MTG BKT ASSLY LH	1		
12	64.25245-5024	TAIL LAMP & NO. PLATE MTG BKT ASSLY RH	1		
13	64.66936-0001	WHEEL CHOKE ASSY	2		
14	64.41140-5005	CABIN MTG BKT SUB ASSY FRONT LH	1		
15	64.41140-5006	CABIN MTG BKT SUB ASSY FRONT RH	1		
16	64.41720-0001	CABIN TILTING BKT M/CED	1		
Page No. 33		REVISION NO. 00			VERSION: 00

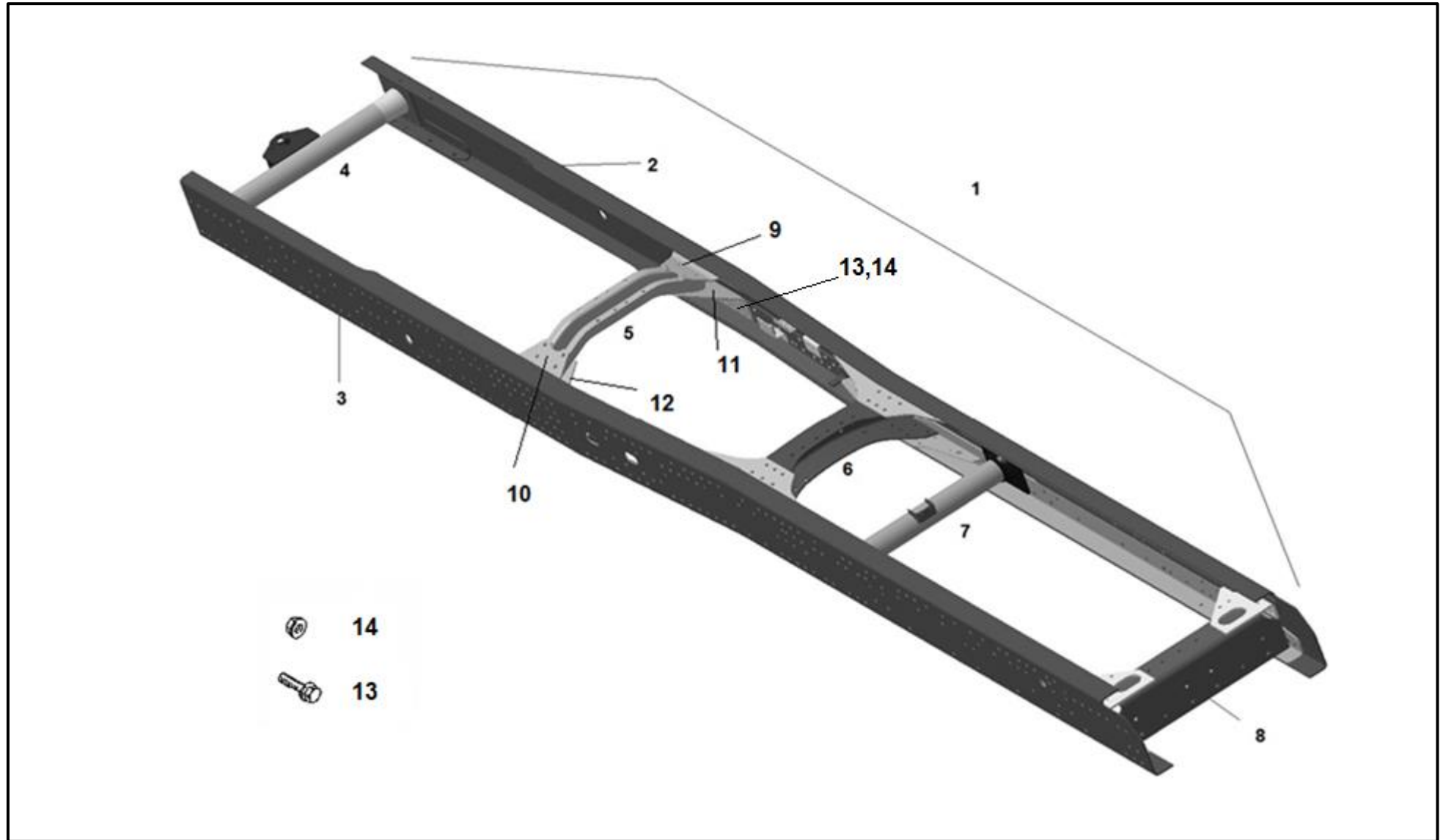


CHASSIS REINFORCEMENT 49.220**Diagram No. 32**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.41290-0251	REINF.PLATE LH (LEAF SPRING MTG.BKT.)	1		
2	64.41290-0252	REINF.PLATE RH (LEAF SPRING MTG.BKT.)	1		
3	64.41290-0411	REINFORCEMENT FRONT LH	1		
4	64.41290-0412	REINFORCEMENT FRONT RH	1		
5	64.41290-0441	REINFORCEMENT FRONT TOP LH (49.220)	1		
6	64.41290-0442	REINFORCEMENT FRONT TOP RH (49.220)	1		
7	64.41290-0443	REINFORCEMENT FRONT BOTTOM LH (49.220)	1		
8	64.41290-0444	REINFORCEMENT FRONT BOTTOM RH (49.220)	1		
9	64.41290-0447	REINFORCEMENT FRONT BOTTOM LH (25.220)	1		
10	64.41290-0448	REINFORCEMENT FRONT BOTTOM RH (25.220)	1		
11	64.41290-0445	REINFORCEMENT FRONT TOP LH (25.220)	1		
12	64.41290-0446	REINFORCEMENT FRONT TOP RH (25.220)	1		
13	64.41290-0480	C REINFORCEMENT RH FOR DS42	1		FOR 49.220 ONLY & VALID FROM VIN: 13274.
14	64.41290-0479	C REINFORCEMENT LH FOR DS42	1		FOR 49.220 ONLY & VALID FROM VIN: 13274.
15	64.41710-5041	SUPPORT BKT ASSY	1		FOR 49.220 ONLY & VALID FROM VIN: 13274.
16	64.41710-0573	L BKT FOR SUPPORT BKT. ASSLY (LH) (DS42)	1		FOR 49.220 ONLY & VALID FROM VIN: 13274.
17	64.41710-0574	L BKT FOR SUPPORT BKT. ASSLY (RH) (DS42)	1		FOR 49.220 ONLY & VALID FROM VIN: 13274.
Page No. 34		REVISION NO. 00			VERSION: 00

CHASSIS FOR 40.280

Diagram No. 33

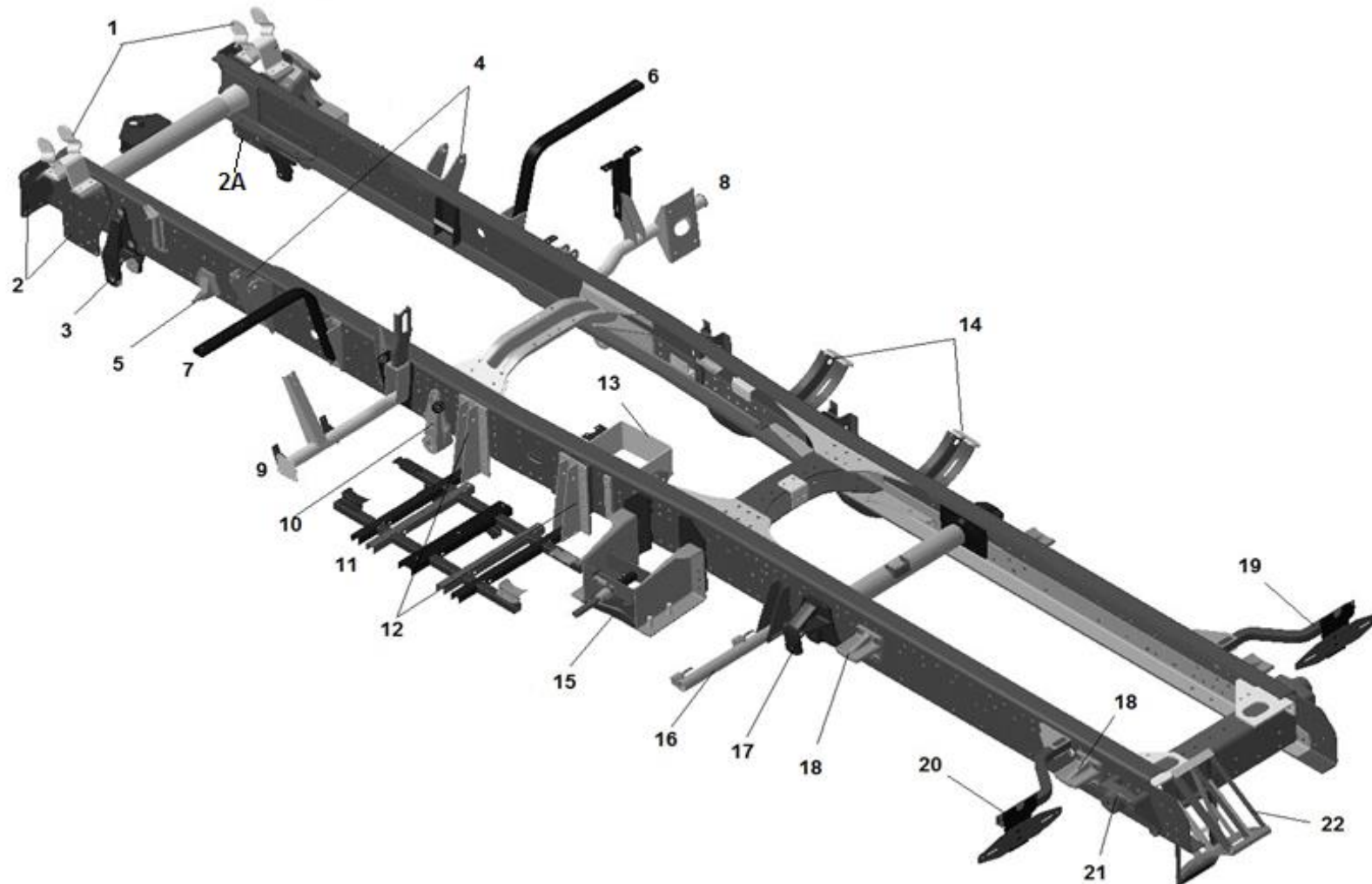


CHASSIS FOR 40.280**Diagram No. 33**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.41016-6001	CHASSIS FRAME SUB ASSY 3600WB (OFFSET)	1		
2	64.41166-0002	CHASSIS CHANNEL RH (5900MM LONG) 40L28	1		SUPERCEDED BY 64.41166-1002
3	64.41166-0001	CHASSIS CHANNEL LH (5900MM LONG) 40L28	1		SUPERCEDED BY 64.41166-1001
4	64.41215-5045	FRONT CROSS MEMBER ASSY (FORGED END)	1		
5	64.41291-0021	CHROCODILE C/M TOP HAT	1		
6	64.41140-0001	CROSS MEMBER (HEAVY DUTY)	1		
7	64.41205-5003	C/M ASSY (WITH RELAY VALVE MTG. BKT)	1		
8	64.41250-5001	REAR CROSS MEMBER ASSLY	1		
9	64.41291-0023	CONNECTOR FOR CHROCODILE C/M RH	1		
10	64.41291-0022	CONNECTOR FOR CHROCODILE C/M LH	1		
11	64.41291-0027	CONNECTOR FOR CHROCODILE C/M RH	1		
12	64.41291-0026	CONNECTOR FOR CHROCODILE C/M LH	1		
13	64.90020-0005	SCREW M14X1.5X35-10.9, M701204 -MAN183B1	12		
14	64.90501-0011	NUT M14X1.5-10 , M7.112.40-MAN183B1	12		
Page No. 35		REVISION NO. 01/10/16			VERSION: 00

CHASSIS ASSY FOR 40.280

Diagram No. 34



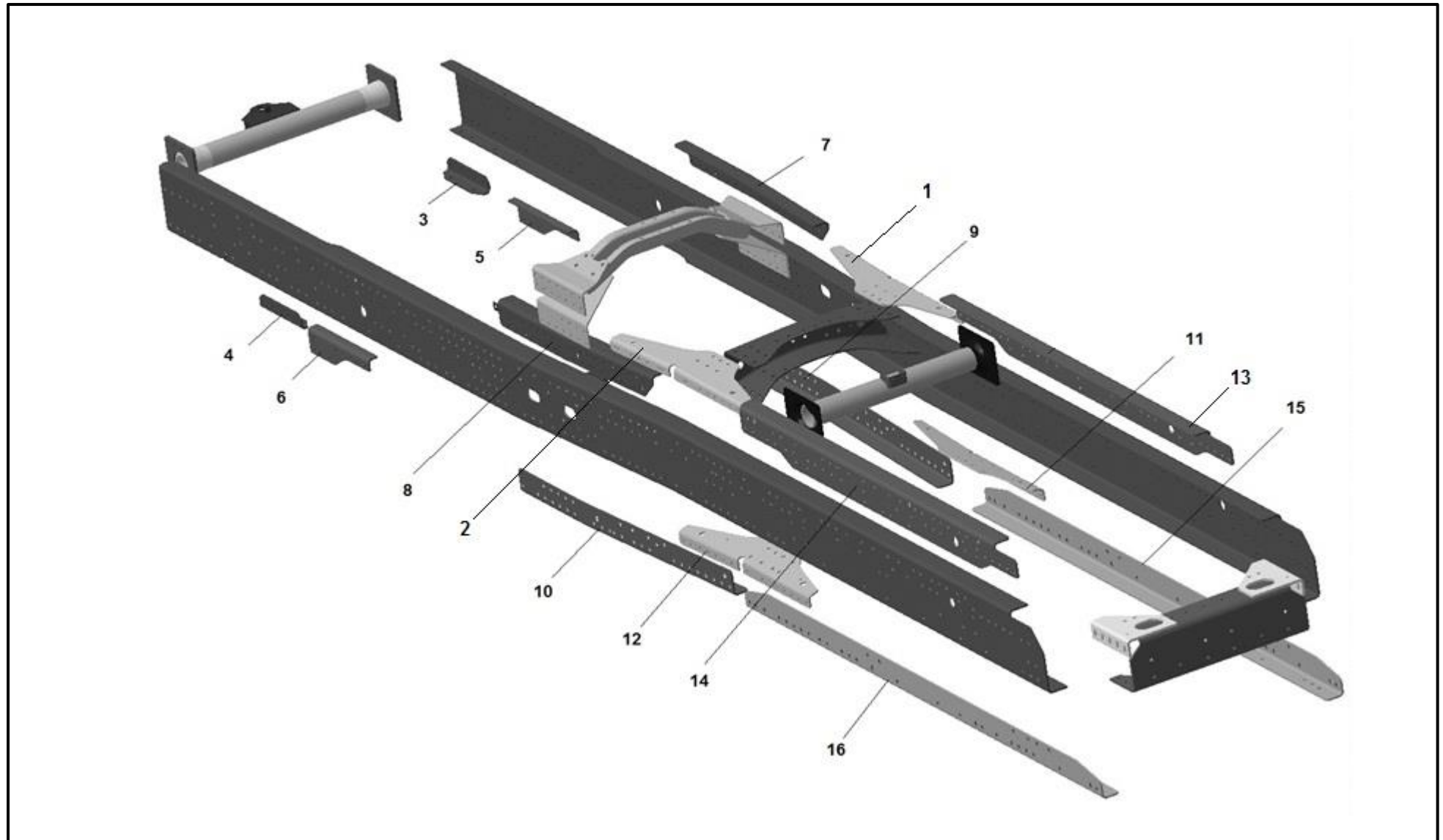
CHASSIS ASSY FOR 40.280**Diagram No. 34**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.41140-5007	CABIN MTG HINGE BKT ASSLY	2		
2	64.41140-5005	CABIN MTG BKT SUB ASSY FRONT LH	1		
2A	64.41140-5006	CABIN MTG BKT SUB ASSY FRONT RH	1		
3	64.41301-0002	FRONT SPRING BKT FRONT MACHINED	2		
4	64.41701-5048	SHOCK ABSORBER MTG BKT ASSY TOP	2		
5	64.41720-5001	CAB STAY ROD ASSY	1		
6	64.41701-5007	MUD FLAP MOUNTING ASSY RH	1		
7	64.41701-5006	MUD FLAP MOUNTING ASSY LH	1		
8	64.41701-5076	AIR CLEANER MTG BKT.ASSY	1	COMMON FOR MODELS WITH CABIN MOUNTED AIS	VALID FOR MODELS WITH CABIN MOUNTED AIS BEFORE VIN : 15131
8	64.41701-5123	MUDFLAP MTG. BKT. ASSLY.	1	COMMON FOR 4X2 , 6X2 , 6X4 MODELS WITH HR & SL CABIN & CABIN MOUNTED AIS	VALID FOR 4X2,6X2 & 6X4 VEHICLES WITH SL CABIN & CAB MTD AIS FROM VIN : 15131
8	64.41701-5047	AIR CLEANER MTG BKT ASLY	1	COMMON FOR MODELS WITH HIGH ROOF & FLAT ROOF CAB & W/O CABIN MOUNTED AIS.	
9	64.41701-5087	MUDFLAP MTG BKT LH (SL CAB MTD AIS)	1	COMMON FOR MODELS WITH HIGHROOF & CAB MOUNTED AIS ONLY.	
9	64.41701-0004	CABIN MTG BKT ASSLY REAR LH	1	COMMON FOR MODELS WITH HIGHROOF CABIN W/O CAB MOUNTED AIS.	
10	64.41307-6001	FRONT SPRING REAR BKT ASSLY	2		
11	64.41860-5048	BATTERY MOUNTING FRAME ASSY FOR BUS(EXP)	1		

12	64.41860-2004	GUSSET LH	2		
12	64.41860-2005	GUSSET RH	2		
13	64.41710-0185	BKT FOR AIR DRYER + PURGE TANK + QSPV	1		
14	64.41801-6001	FUEL TANK MTG BKT ASSY W RUBBER STRAP	2		
15	64.41710-5024	SPARE WHEEL MTG ASSLY	1		
16	64.41701-5032	AIR TANK MTG BKT ASSY	1		
17	64.41307-0014	REAR SPRING BKT FRONT (MACHINING)	2		
18	64.41307-0030	HELPER BRACKET M/CED	2		
19	64.25245-5024	TAIL LAMP & NO. PLATE MTG BKT ASSLY RH	1		
20	64.25245-5023	TAIL LAMP & NO. PLATE MTG BKT ASSLY LH	1		
21	64.41307-6002	REAR SPRING BKT ASSLY	2		
22	64.66936-0001	WHEEL CHOKE ASSY	1		
Page No. 36		REVISION NO. 00			VERSION: 00

CHASSIS REINFORCEMENT FOR 40.280

Diagram No. 35

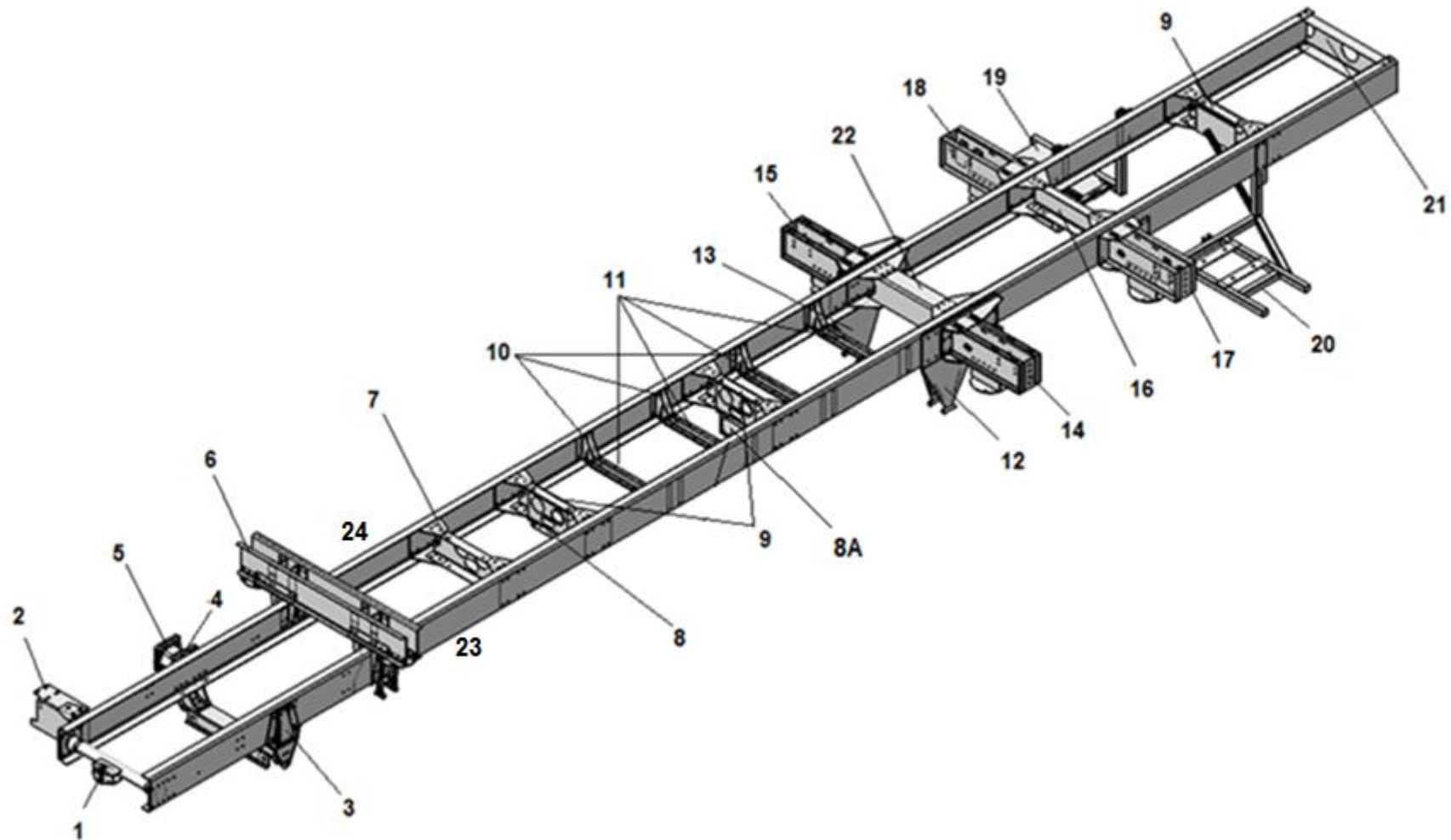


CHASSIS REINFORCEMENT FOR 40.280**Diagrams No. 35**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.41290-0007	REINFORCEMENT TOP RH (HEAVY DUTY)	1		
2	64.41290-0006	REINFORCEMENT TOP LH (HEAVY DUTY)	1		
3	64.41290-0252	REINF.PLATE RH (LEAP SPRING MTG.BKT.)	1		
4	64.41290-0251	REINF.PLATE LH (LEAF SPRING MTG.BKT.)	1		
5	64.41290-0412	REINFORCEMENT FRONT RH	1		
6	64.41290-0411	REINFORCEMENT FRONT LH	1		
7	64.41290-0055	REINFORCEMENT UPPER RH	1		
8	64.41290-0054	REINFORCEMENT UPPER LH	1		
9	64.41290-0057	REINFORCEMENT LOWER RH	1		
10	64.41290-0056	REINFORCEMENT LOWER LH	1		
11	64.41290-0012	REINFORCEMENT BOTTOM RH (HEAVY DUTY)	1		
12	64.41290-0008	REINFORCEMENT BOTTOM LH (HEAVY DUTY)	1		
13	64.41290-0014	REINFORCEMENT RH (TOP)	1		
14	64.41290-0013	REINFORCEMENT LH (TOP)	1		
15	64.41290-0016	REINFORCEMENT RH (BOTTOM)	1		
16	64.41290-0015	REINFORCEMENT LH (BOTTOM)	1		
Page No. 37		REVISION NO. 00			VERSION: 00

CHASSIS FRAME ASSY - BUS

Diagram No. 36



CHASSIS FRAME ASSY - BUS**Diagram No. 36**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
1	64.41215-5045	FRONT CROSS MEMBER ASSY (FORGED END)	1	FOR BUS MODELS ONLY	
2	64.43215-5006	ASSLY SUPPORT BKT -LH (FRONT SUSPENSION)	1	FOR BUS MODELS ONLY	
3	64.43215-0007	SUPPORT BKT RH -(FRONT SUSPENSION)	1	FOR BUS MODELS ONLY	
4	64.41215-5047	BEVEL BOX MTG CROSS MEMBER	1	FOR BUS MODELS ONLY	
5	64.46110-0012	STEERING GEAR BOX MTG BKT	1	FOR BUS MODELS ONLY	
6	64.43630-0014	CARRIER	1	FOR BUS MODELS ONLY	
7	64.41215-5054	CENTRE BEARING CROSS MEMBER	1	FOR BUS MODELS ONLY	
8	64.41710-0297	PROPELLER SHAFT MTG BKT-1 VOITH	1	FOR BUS MODELS ONLY	
8A	64.41710-0298	PROPELLER SHAFT MTG BKT-2 VOITH	1	FOR BUS MODELS ONLY	
9	64.41291-0042	CROSS MEMBER FOR CENTRE BEARING	3	FOR BUS MODELS ONLY	
10	64.41801-2006	FUEL TANK MTG BKT	8	FOR BUS MODELS ONLY	
11	64.41801-2007	FUEL TANK MTG BKT	4	FOR BUS MODELS ONLY	
12	64.41710-5088	PARALLEL LINK MTG BKT LH	1	FOR BUS MODELS ONLY	
13	64.41710-5089	PARALLEL LINK MTG BKT RH	1	FOR BUS MODELS ONLY	
14	64.43630-5013	AIR BAG SUPPORT ASSLY LH REAR FRONT	1	FOR BUS MODELS ONLY	
15	64.43630-5003	AIR BAG SUPPORT ASSLY RH REAR FRONT	1	FOR BUS MODELS ONLY	
16	64.41230-2041	CROSS MEMBER	1	FOR BUS MODELS ONLY	
17	64.43630-5014	AIR BAG SUPPORT ASSLY LH REAR REAR	1	FOR BUS MODELS ONLY	
Page No. 38		REVISION NO. 00			VERSION: 00

CHASSIS FRAME ASSY - BUS**Diagram No. 36**

S R	PART NO.	DESCRIPTION	QTY	APPLICABLE MODEL	REMARKS
18	64.43630-5004	AIR BAG SUPPORT ASSLY RH REAR REAR	1	FOR BUS MODELS ONLY	
19	64.41860-5036	BATTERY MOUNTING FRAME	1	FOR BUS MODELS ONLY	
20	64.41710-5092	SPARE WHEEL MTG BKT ASSY	1	FOR BUS MODELS ONLY	
21	64.41250-0015	REAR CROSS MEMBER	1	FOR BUS MODELS ONLY	
22	64.41290-0367	REAR SUSPENSION CROSS MEMBER BEAM	1	FOR BUS MODELS ONLY	
23	64.41166-0091	CHASSIS CHANNEL LH	1	FOR BUS MODELS ONLY	
24	64.41166-0092	CHASSIS CHANNEL RH	1	FOR BUS MODELS ONLY	
Page No. 39		REVISION NO. 01/10/16			VERSION: 00