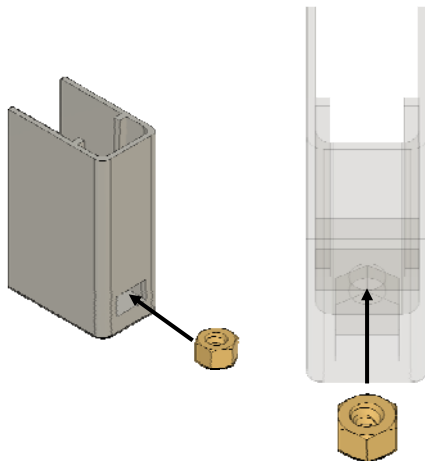
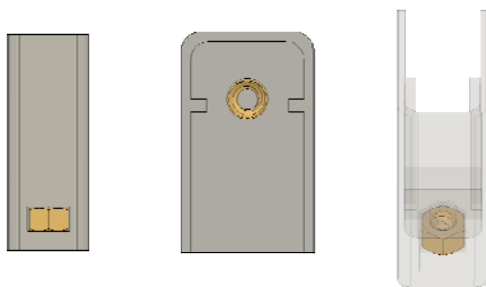


## STEP – 1



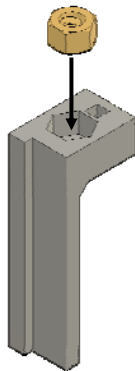
- 00-90 nut
- Shell component
- Apply superglue (Loctite gel) to the walls of the hole.
  - Use fine needle.
- Push nut in place.
- Keep in mind the orientation of the nut.
  - Make sure it is in the middle (top view).

## STEP – 1 completed



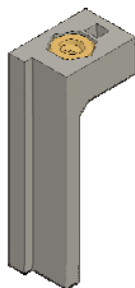
- 00-90 nut
- Shell component
- Apply superglue (Loctite gel) to the walls of the hole.
- Push nut in place.
  - Make sure it is in the middle from top view (right picture).

## STEP - 2



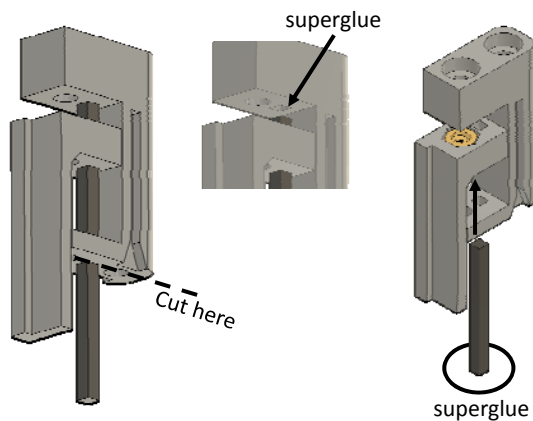
- 00-90 nut
- Arm component
- Put superglue into the arm component (loctite gel)
- Insert nut into the arm

## STEP – 2 completed



- 00-90 nut
- Arm component
- Put superglue into the arm component (loctite gel)
- Insert nut into the arm

## STEP - 3



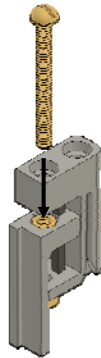
- Drive component
- Arm component
- Metal bar
- Push metal bar through square holes.
- Cut metal bar to appropriate length (dashed line).
- Put superglue (gel) into drive metal bar holder (see inlet) and at the bottom of the metal bar.
- Push metal bar

## STEP – 3 completed



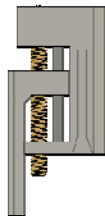
- Drive component
- Arm component
- Metal bar
- Cut metal bar to appropriate length
- Put superglue (gel) into drive metal bar holder (see inlet)
- Push metal bar

## STEP – 4



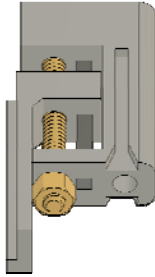
- 00-90, ½" length screw
- Insert screw into front whole (through the arm nut)

## STEP – 4 completed



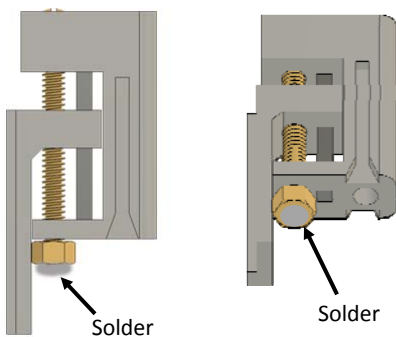
- 00-90, ½" length screw
- Insert screw into front whole (through the arm nut)

## STEP – 5



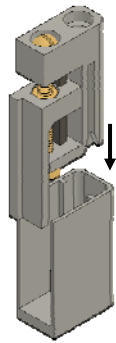
- 00-90 nut
- Attach nut to the screw
- Apply solder on it
  - Try to do it fast in order not to melt the plastic.

## STEP – 5 completed



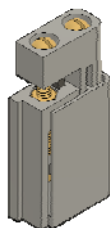
- 00-90 nut
- Attach nut to the screw
- Apply solder on it
  - Try to do it fast in order not to melt the plastic.

## STEP – 6



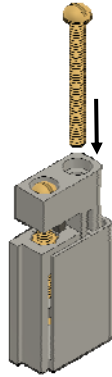
- Assembled drive
- Shell component
- Push drive into shell.

## STEP – 6 completed



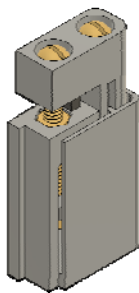
- Assembled drive
- Shell component
- Push drive into shell.

## STEP – 7



- 00-90, ½" screw
- Insert screw into back hole.

## STEP – 7 completed



- 00-90, ½" screw
- Insert screw into back hole.