

Klas Bengtsson, Product Manager, 30 Mar 2015

Integrated Vision

Introduction



There are endless applications in which a Vision Guided Robot can add flexibility, reduce hard automation cost at the same time meeting high quality standards and safety guide lines. The only question is if it can be done in a cost effective and reliable way?

ABB Integrated Vision does not compromise anything. The most advanced vision tools needed are now an integral part of ABB robots and with minimum experience or programming time perform a variety of applications that work 24-7.

U1 Do you have anything other than a cartoon of a factory? We shouldn't use cartoons.

USNISAL; 2013-04-11

U3 I think the two statement's below should go into the talking points.

No one is going to set during a presentation and read them

USNISAL; 2013-04-11

Introduction

ABB Smart Camera

**Compatible to Cognex
In-sight series**

75x55x47 mm

4 different lenses

IP 67

**Ethernet, power and I/O
via industrial M12 connectors**

**800x600 or 1280x1024
resolution**



Target applications

Find it, Check it, Trace it



Find it



Check it



Trace it

U4

I would prefer to use a real box with a real bar code on it

USNISAL; 2013-04-11

Targeted applications

Find it

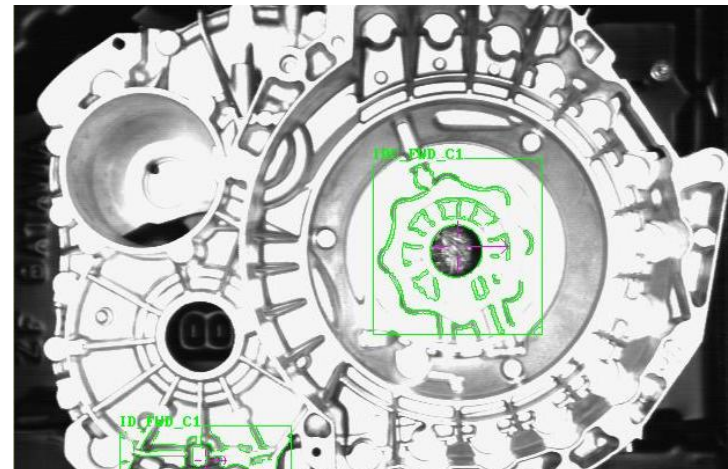
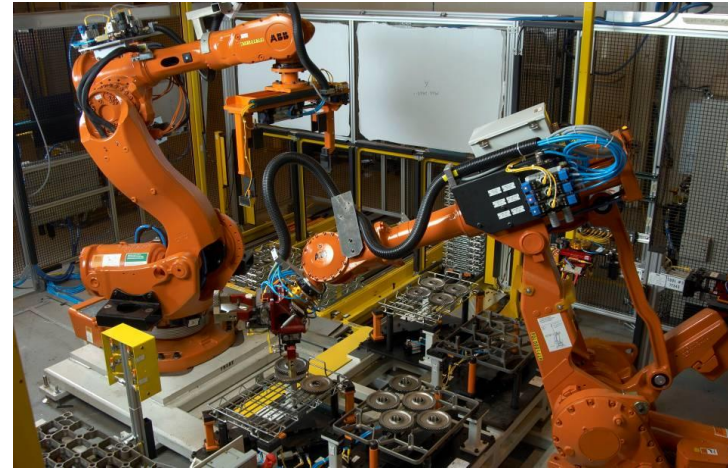
- Vision guided robots find items without costly hardware arrangements



Targeted applications

Check it

- Inspection of parts before passing on to next production step
 - Classification of defect types
 - Tools for measuring surface defects
 - Verify tolerances



Targeted applications

Trace it

- Reading and verification of 1D/2D barcodes
- Text reading and verification
- OCR/OCV reading

U2



U2

If we have something other than a cartoon it would be better

USNISAL; 2013-04-11

How it works

Hardware set up

PC

Used for setup and programming via RobotStudio. Can be removed during production



FlexPendant

Monitoring and simple maintenance

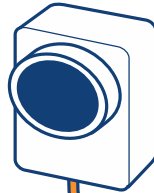
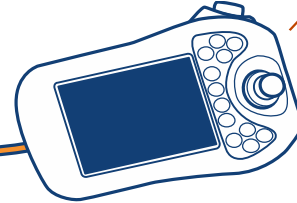
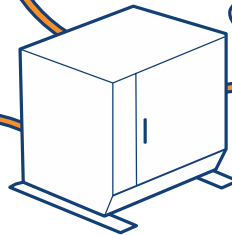


ABB Smart Camera

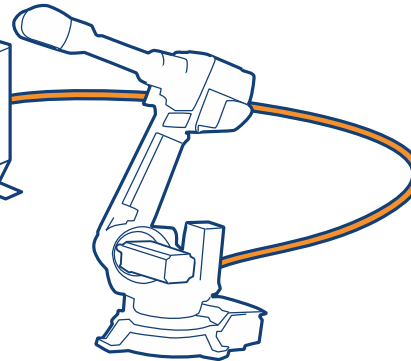
Smart camera with embedded image processing

Cognex In-sight compatible



IRC5

Camera discovery, standard Rapid instructions, communication runtime including result queues.

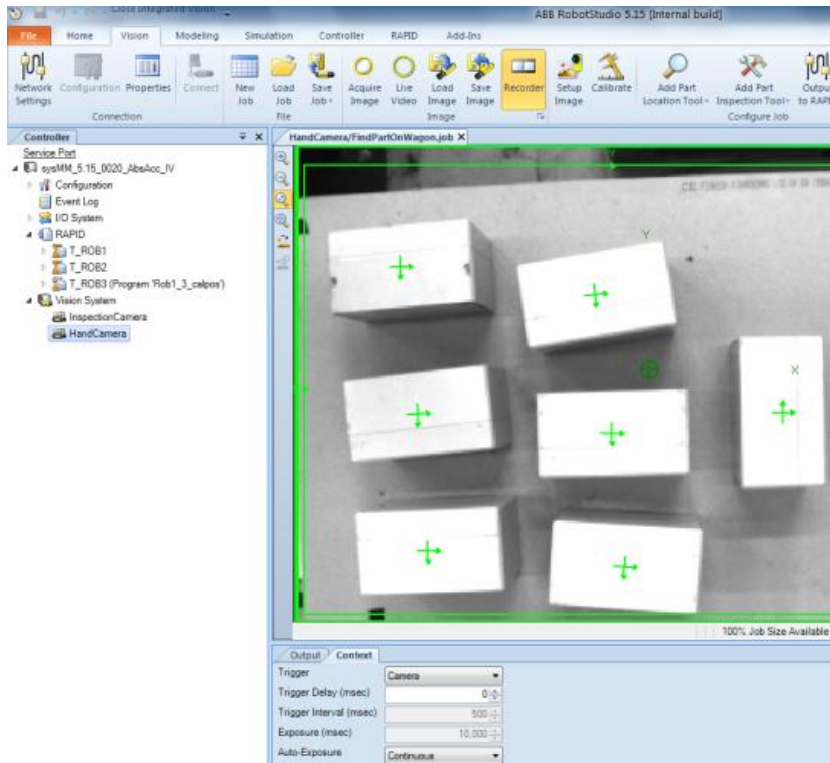


How it works

Programmed in RobotStudio



- Both robot and camera are programmed in RobotStudio
- Camera an integral part of the system
- Easy to understand “How To” programming tabs in RobotStudio
- Program sent to controller via Ethernet but is NOT needed in runtime



How it works

> 50 task oriented vision tools

Location Tools

Compute Fixture



Calculates a Fixture location based on mathematical expressions; reports the X,Y coordinates and angle of the mathematically computed Fixture. Outputs a Tool Fixture that can be referenced by o...

Color Blobs (1-10)



Locates up to 10 groups of connected color pixels, called blobs; reports the X,Y coordinates of the centroid of the found blobs. Outputs a Tool Image and Tool Fixture that can be referenced by other to...

Blobs (1-10)



Locates up to 10 groups of dark or light-colored connected pixels, called blobs; reports the X,Y coordinates of the centroid of the found blobs. Commonly used as a Fixture to orient other vision tools...



Add Part
Location Tool ▾



Add Part
Inspection Tool ▾



Output

to RAPID
Configure Job

- Select from > 50 task oriented vision tools from a list
- Comprehensive description of "How To Use" pop up when a tool is chosen

How it works

Simple Rapid Programming

```
12 PROC Run()  
13   VAR CameraTarget camTgt;  
14  
15   !Load the camera job  
16   CamLoadJob myCamera, "FindTheBox.job" \Flush;  
17   CamStartJob myCamera;  
18  
19   !Move to the photo position (if the camera is handheld)  
20   MoveL pPhoto, v1000, fine, tool0 \WObj:=wobjCamera;  
21  
22   !Take photo and get result  
23   CamReqImage myCamera;  
24   CamGetResult myCamera, camtgt;  
25  
26   !Approach vision target  
27   wobjCamera.oframe := camtgt.cframe;  
28   MoveL pPickTarget, v100, fine, tool0 \WObj:=wobjCamera;  
29 ENDPROC
```

- Basic camera commands written in RAPID are available in a Library
- Complete tasks ready to be used in Snippets



Key Values

Scalability

- No need for a PC or a special CPU inside robot controller to run the vision cameras
- Each camera has its own CPU so there is enough capacity to handle whatever number of cameras - scalable



**No need to worry about
PC requirements**

Key Values

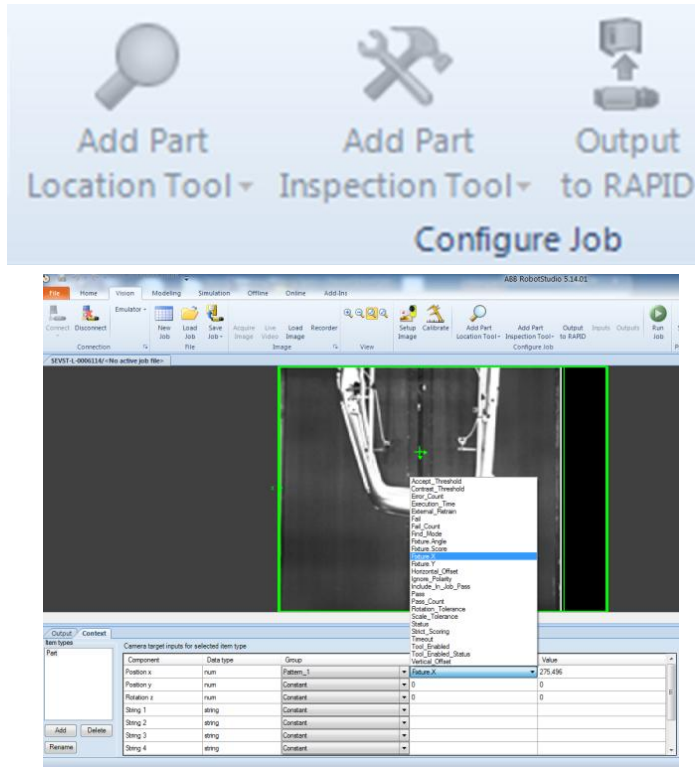
In-Sight compatible

- Any Cognex In-Sight camera automatically plugs into the ABB Integrated Vision system
- 6 different color cameras
- Up to 2448x2048 resolution
- IP68 Stainless steel
- 43 different models



Key Values

Simplicity of installation, calibration and programming



- Minimum installation time
 - Pre-configured and simple to calibrate
- One-stop-shop
 - Smart camera, power and cables, SW
- Cuts programming time
 - Vision and programming in one common tool (RobotStudio)

Integrated generic vision tool for all purpose applications

Key Values

Cutting Edge Vision Technology

- The ABB Integrated Vision, powered by the Cognex, is a state-of-the-art vision system designed to work on the manufacturing floor under the most challenging of conditions
- The vision system is intuitive and easy to work with, automatically selects features and proposes parameters
- The result is very reliable even in the most challenging vision application

Key Values

Small, rugged and precise

- 75 x 55 x47 mm small, the ABB Integrated Vision camera is easy to squeeze i wherever it is needed
- The housing withstands caustic environments and has an IP 67 protection to work in tough environments
- High resolution 1280X1024
- Medium resolution 800X600



Key customers value Summary



Time saving



Intuitive



Reliable

More Vision Guided Robotics applications can be deployed faster by more people and with greater reliability using ABB Integrated Vision

Power and productivity
for a better world™

