



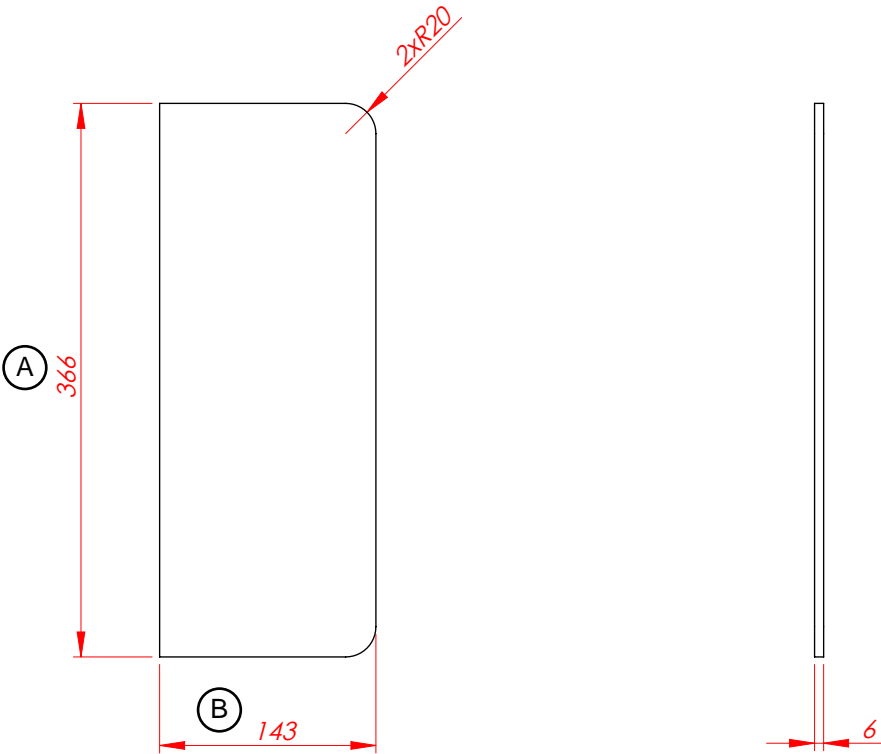








|                                                                                                  |                                                                                   |                                                                                                 |                       |                                                                                     |                               |               |                                                                 |                  |                                                                                       |                    |                    |                    |  |
|--------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-----------------------|-------------------------------------------------------------------------------------|-------------------------------|---------------|-----------------------------------------------------------------|------------------|---------------------------------------------------------------------------------------|--------------------|--------------------|--------------------|--|
|                   | Toleransi umum untuk permesinan                                                   |                                                                                                 | Nominal               | > 0,5<br>s/d 3                                                                      | > 3<br>s/d 6                  | > 6<br>s/d 30 | > 30<br>s/d 120                                                 | > 120<br>s/d 315 | > 315<br>s/d 1000                                                                     | > 1000<br>s/d 2000 | > 2000<br>s/d 4000 | > 4000<br>s/d 8000 |  |
|                                                                                                  | Toleransi                                                                         |                                                                                                 |                       | ± 0,15                                                                              | ± 0,2                         | ± 0,5         | ± 0,8                                                           | ± 1,2            | ± 2                                                                                   | ± 3                | ± 4                | ± 5                |  |
| TOLERANSI UMUM DAPAT DILIHAT PADA SIP 04.000                                                     |                                                                                   |                                                                                                 |                       |                                                                                     |                               |               |                                                                 |                  |                                                                                       |                    |                    |                    |  |
| Perubahan                                                                                        | Modifikasi                                                                        | Tanggal                                                                                         | Keterangan Perubahan  |                                                                                     |                               |               |                                                                 |                  |                                                                                       |                    |                    |                    |  |
|                                                                                                  |  |                                                                                                 |                       |                                                                                     |                               |               |                                                                 |                  |                                                                                       |                    |                    |                    |  |
|                                                                                                  |  |                                                                                                 |                       |                                                                                     |                               |               |                                                                 |                  |                                                                                       |                    |                    |                    |  |
|                                                                                                  |  |                                                                                                 |                       |                                                                                     |                               |               |                                                                 |                  |                                                                                       |                    |                    |                    |  |
| Process                                                                                          |                                                                                   | PLM                                                                                             |                       |                                                                                     |                               |               |                                                                 |                  |                                                                                       |                    | Prepare            | Approve            |  |
| Check Dim                                                                                        |                                                                                   | A                                                                                               | B                     |                                                                                     |                               |               |                                                                 |                  |                                                                                       |                    |                    |                    |  |
|               |                                                                                   |                                                                                                 |                       |                                                                                     |                               |               |                                                                 |                  |                                                                                       |                    |                    |                    |  |
|               |                                                                                   | Bobot (kg)<br>2.46                                                                              | Bagian                | Perl Panas                                                                          | Perl Permukaan                | Ketebalan     | Bahan<br>GRADE250<br>T= 6<br>P= 366<br>L= 143<br>OD= 0<br>ID= 0 |                  |                                                                                       |                    |                    |                    |  |
| Diperiksa<br> |                                                                                   | Digambar<br> | Tanggal<br>10/26/2021 | Nama Bagian<br>REINFORCE                                                            |                               |               |                                                                 |                  |                                                                                       |                    |                    |                    |  |
| Disetujui<br> |                                                                                   | Skala<br>1:5                                                                                    | Ukuran<br>mm          |  | No. Gambar<br>RT6010-B1642000 |               |                                                                 |                  |  |                    |                    |                    |  |