

### **Quantity Discount Models**

- Quantity discounts are commonly available.
- The basic EOQ model is adjusted by adding in the purchase or materials cost.

Total cost = Material cost + Ordering cost + Holding cost

Total cost = 
$$DC + \frac{D}{Q}C_o + \frac{Q}{2}C_h$$



- D =annual demand in units
- $C_a$  = ordering cost of each order
  - C = cost per unit
- $C_h$  = holding or carrying cost per unit per year

## **Quantity Discount Models**

Because unit cost is now variable, Holding cost =  $C_h = IC$ I = holding cost as a percentage of the unit cost (C)

Total cost =  $DC + \frac{D}{Q}C_o + \frac{Q}{2}C_h$ 

D =annual demand in units

 $C_o$  = ordering cost of each order

C = cost per unit

 $C_h$  = holding or carrying cost per unit per year

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# Quantity Discount Models



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	the table		ount Schedule C	all look like	
		r, buying at the he best choice.	lowest unit cos	st is not	
	aiways ti	ne best choice.			
	DISCOUNT NUMBER	DISCOUNT QUANTITY	DISCOUNT (%)	DISCOUNT COST (\$)	
	1	0 to 999	0	5.00	
	2	1,000 to 1,999	4	4.80	
	3	2,000 and over	5	4.75	
-					

#### **Brass Department Store**

- Brass Department Store stocks toy race cars.
- Their supplier has given them the quantity discount schedule shown in Table 6.3.
  - Annual demand is 5,000 cars, ordering cost is \$49, and holding cost is 20% of the cost of the car
- The first step is to compute EOQ values for each discount.

$$\sqrt{\frac{2DC_o}{C_h}} = Q = EOQ = Q^*$$

EOQ<sub>1</sub> = 
$$\sqrt{\frac{(2)(5,000)(49)}{(0.2)(5.00)}}$$
 = 700 cars per order  
EOQ<sub>2</sub> =  $\sqrt{\frac{(2)(5,000)(49)}{(0.2)(4.80)}}$  = 714 cars per order

$$EOQ_2 = \sqrt{\frac{(2)(5,000)(49)}{(0.2)(4.80)}} = 714 \text{ cars per order}$$

$$EOQ_3 = \sqrt{\frac{(2)(5,000)(49)}{(0.2)(4.75)}} = 718 \text{ cars per order}$$

#### Brass Department Store Example

- The second step is adjust quantities below the allowable discount range.
- The EOQ for discount 1 is allowable as it is between 0 and 999
- The EOQs for discounts 2 and 3 are outside the allowable range and have to be adjusted to the smallest quantity possible to purchase and receive the discount:

$$Q_1 = 700$$
  
 $Q_2 = 1,000$   
 $Q_3 = 2,000$ 

## **Brass Department Store**



6-7

		UNIT	ORDER	ANNUAL MATERIAL	ANNUAL ORDERING	ANNUAL CARRYING		
	ISCOUNT NUMBER	PRICE	QUANTITY (Q)	COST (\$) = <i>DC</i>	$COST (\$)$ $= (D/Q)C_o$	COST (\$) = $(Q/2)C_h$	TOTAL (\$)	
	1	\$5.00	700	25,000	350.00	350.00	25,700.00	
	2	4.80	1,000	24,000	245.00	480.00	24,725.00	
	3	4.75	2,000	23,750	122.50	950.00	24,822.50	

Table 6.4

## Use of Safety Stock



- When the EOQ assumptions are met, it is possible to schedule orders to arrive so that stockoutsare completely avoided. However If demand or the lead time are uncertain, the exact ROP will not be known with certainty.
- To prevent stockouts, it is necessary to carry extra inventory called safety stock.
- Safety stock can prevent stockouts when demand is unusually high.
- Safety stock can be implemented by adjusting the ROP.

## Use of Safety Stock

The besis DOD equation is
■ The basic ROP equation is
$\mathbf{ROP} = d \times L$
d = daily demand (or average daily demand)
L= order lead time or the number of
working days it takes to deliver an order
(or average lead time)

A safety stock variable is added to the equation to accommodate uncertain demand during lead time

 $ROP = d \times L + SS$ 

where

SS =safety stock