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SIZE CONSTANTS **			
Parameter	Symbol	Unit	VALUE
Maximum Rated Torque	Tr	lbft Nm	21.218 28.768
Maximum Continuous Stall Torque @Temperature Rise 110.000 °C	Tc	lbft Nm	3.204 4.344
Motor Constant	Km	lbft/sqrt.w Nm/sqrt.w	0.409 0.554
Electrical Time Constant	Те	msec	2.179
Mechanical Time Constant	Tm	msec	4.614
Angular Acceleration (theoretical)		rad/sec²	19278.855
Thermal Resistance *	TPR	°C/watts	1.250
Maximum Cogging Torque	Tf	lbft Nm	0.245 0.332
Viscous Damping (Infinite Source Impedance)	Fi	lbft/rpm Nm/rpm	7.688E-05 1.042E-04
Hysteresis Drag Torque	Th	lbft Nm	0.030 0.040
Rotor Inertia Frameless	Jm	lbfts2 kg.m2	1.045E-03 1.417E-03
Motor Weight Frameless	Wt	lb kg	2.632 1.194
No. of Poles		Р	24

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Winding Constants *			
Parameter	Symbol	Unit	VALUE
Design Voltage	Vp	volt	48.000
Peak Torque,+/-25%	Тр	lbft Nm	20.155 27.326
Peak Current,+/-15%	Ip	ampere	50.639
Torque Sensitivity +/-10%	Kt	lbft/amp Nm/Amp	0.398 0.540
No Load Speed	Snl	rpm rad/sec	823.057 86.190
Voltage Constant +/-10%	Kb	v/Krpm v/rad/sec	56.510 0.540
Terminal Resistance +/-12%	Rm	ohms	0.948
Terminal Inductance +/-30%	Lm	mH	2.065
* Performance @ 20.000°C RMS TORQUE PERF	ORMANCE		
Design Voltage Continuous Power Output @	Vp Power	volt watt Horsepower	48.000 218.765 0.293
Temperature Rise: 110.893°C COOLING: { Still air}	Torque Speed	lbft Nm	2.801 3.798 550.000
Ambient temperature 20.000°C	Iphase I(dc-link) Efficiency		8.610 6.406 71.148
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UNHOUSED	MECHANICAL			
Stator Stack OD	6.693 inch		170.002 mm	
Stator Stack Length (UNmachined)	0.390	inch	9.906 mm	
Stator ID	4.366			
No. Of Phases	3			
Phase Connection	WYE			
Length Over Coil (Maximum)	1.240	inch	31.496 mm	
End Turns OD (Maximum)	5.750	inch	146.050 mm	
End Turns ID (Maximum)	4.440	inch	112.776 mm	
Lead Wire Gage	20	AWG		
Lead Wire Length	12.000	inch	304.800 mm	
ROTOR OD	4.326	inch	109.880 mm	
Rotor ID	3.701	inch	94.000 mm	
Rotor Axial Length "B"	0.515	inch	13.081 mm	
No. Of Poles	24			
No. Of Poles PC-BDC 7.5 Copyright SPEED Laboratory				