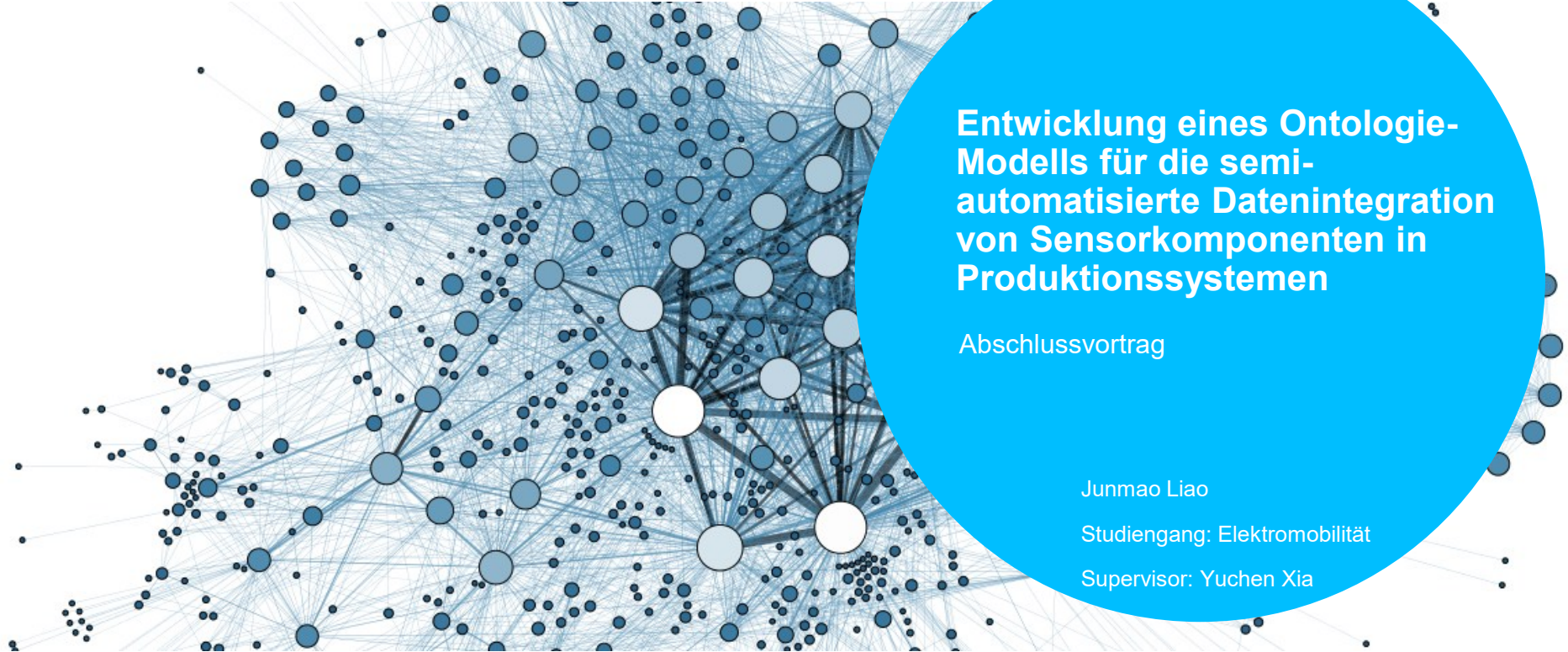




**Universität Stuttgart**

Institut für Automatisierungstechnik  
und Softwaresysteme



# Entwicklung eines Ontologie- Modells für die semi- automatisierte Datenintegration von Sensorkomponenten in Produktionssystemen

Abschlussvortrag

Junmao Liao

Studiengang: Elektromobilität

Supervisor: Yuchen Xia



# Motivation

## Meta-Beschreibung von einer technischen Komponente



[1]



[2]

- Erstellung einer digitalen Repräsentation von physischen Komponenten, um die Informationszugriff zu erleichtern:
  - Z.B.:
    - Für die Wartungsarbeit (Zielanwender: **Integration- und Wartungsfachkraft**)
    - Zur Einsicht, Evaluierung und einfache Diagnose von Asset (Zielanwender: **Manager**)

# Motivation

## Meta-Beschreibung von einer technischen Komponente

- Integration und Wartung in Produktionssystemen
  - Schlüsseldaten in technischer Spezifikation



[3]

- Bedeutung der Daten in Informationsmodellen
  - Äquivalente Datenmerkmale
    - „Scanning angle“, „Scan angle“
    - „Field of view“, „Viewing window“
  - Unterschiedliche Datenmerkmale
    - „Current measurement“
      - A. Aktuelle Messung ?
      - B. Messung für Strom ?



# Problem

Informationsmodelle verwenden unterschiedliche Vokabular

Technische Spezifikationen für Sensorik

Datenmerkmale mit  
gleicher/äquivalenter  
Bedeutung



Hersteller A



Hersteller B



Hersteller C

2D LASER SCANNER

2D LIDAR SENSORS

Safety Laser Scanner

Safety-related Laser  
Scanners

Scanning angle 270°

Field of view 200°

Detection range 275°

Viewing window 275°

Ambient operating  
temperature

Ambient operating  
temperature

Operating Temperature

Operating temperature

Light source  
Infrared (850 nm)

--

Wave Length

Wavelength

:

:

:

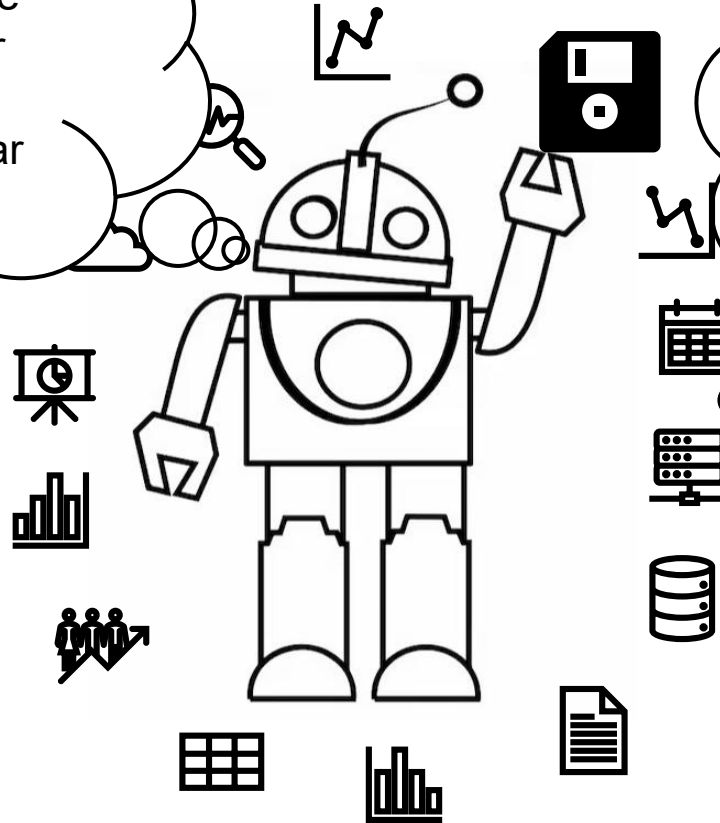
:

Die Austauschbarkeit von Daten mit der gleichen Semantik

# Forschungsfrage

Wie kann Maschine  
die Metadaten der  
unterschiedlichen  
Sensoren skalierbar  
verwalten?

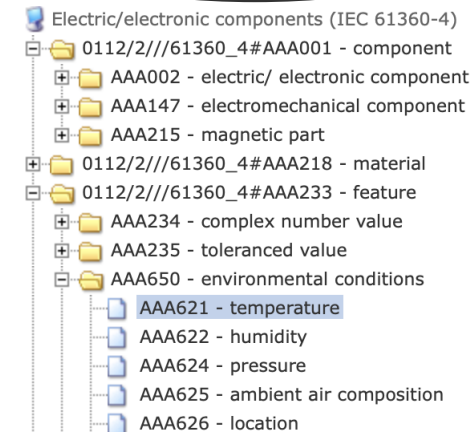
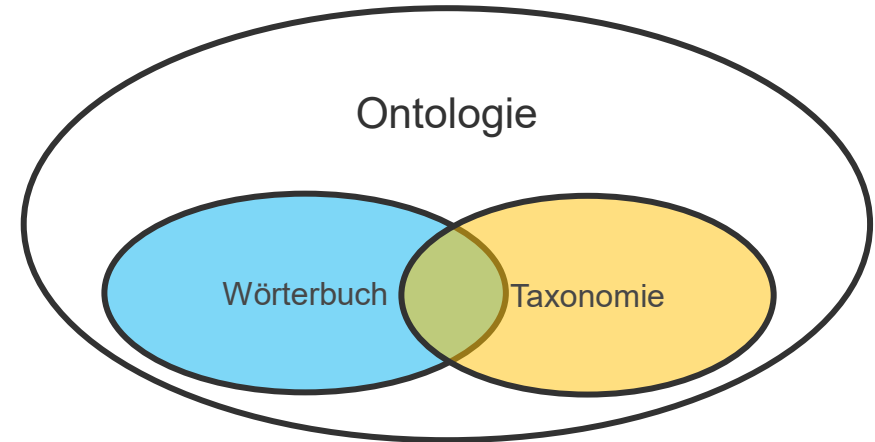
Wie kann Maschine  
die Bedeutung der  
Sensoren-Parameter  
verstehen?



# Wie kann die Semantik untergebracht werden?

## Ontologisches Modell

- Wörterbuch, Taxonomie
- Ontologie
  - Verwaltung von Daten-Konzepten
  - Beziehung zwischen Daten
  - Klare Definition der Begriffe
  - Skalierbar
  - Als Graph Database gespeichert werden kann
  - die Daten mit Query Language verwalten und abrufen
- ...





# Heterogene Daten in einheitliche Format transformieren

Mit expliziter Semantik

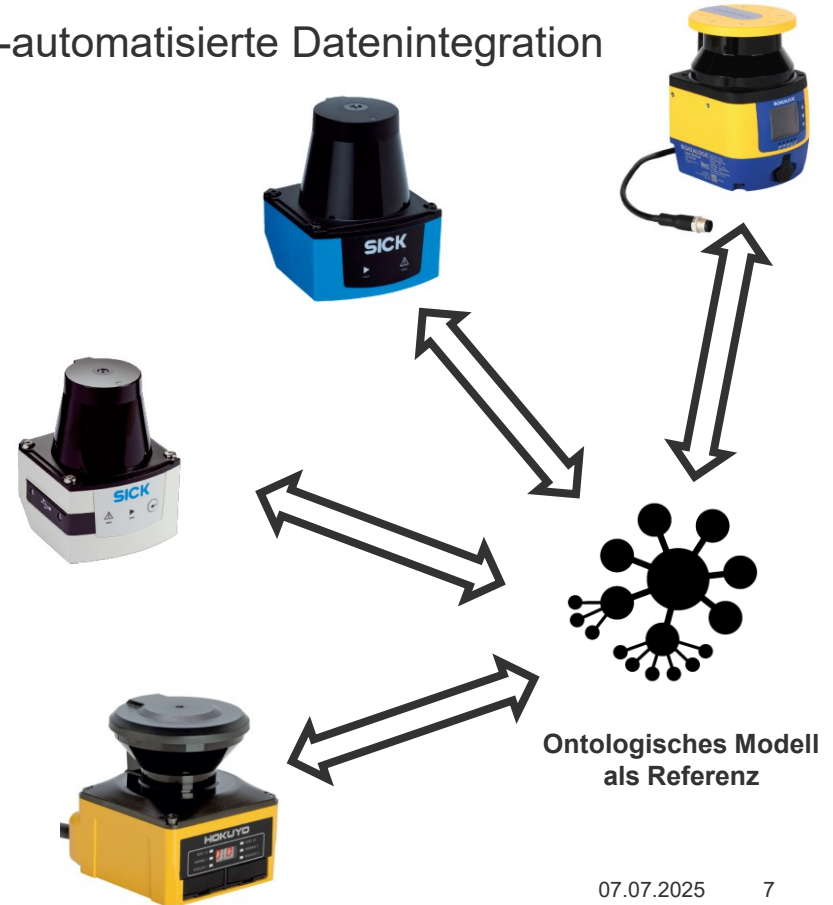
Entwicklung eines Ontologie-Modells für die semi-automatisierte Datenintegration

## 1. Entwicklung eines Ontologie-Modells

- Die Datenmerkmale in der Ontologie werden semantisch annotiert

## 2. Semi-automatisierte Datenintegration

- Um den manuellen Aufwand bei der Datenintegration zu sparen



# Entwicklung eines Ontologie-Modells

## Verfügbare Merkmale-Definition aus Normen



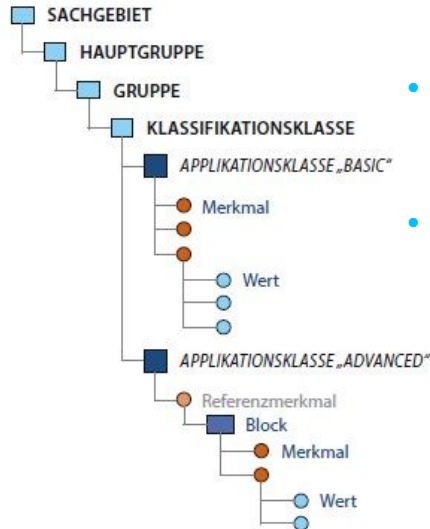
Industriegebiet

# CLASS

ECLASS

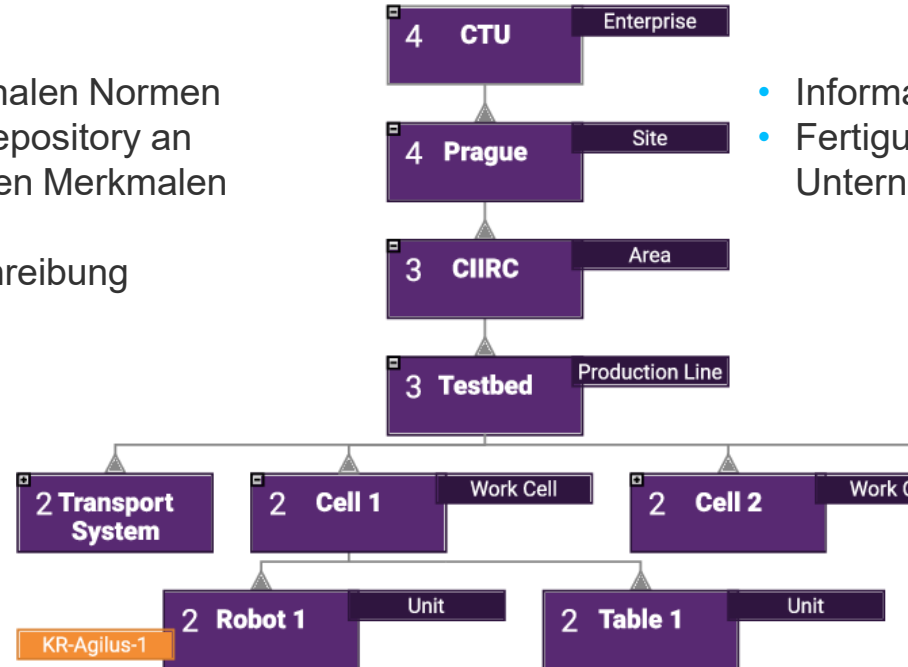
# IEC

IEC-62264



- Auf internationalen Normen basierende Repository an beschreibenden Merkmalen
- Eindeutige Konzeptbeschreibung

[4]



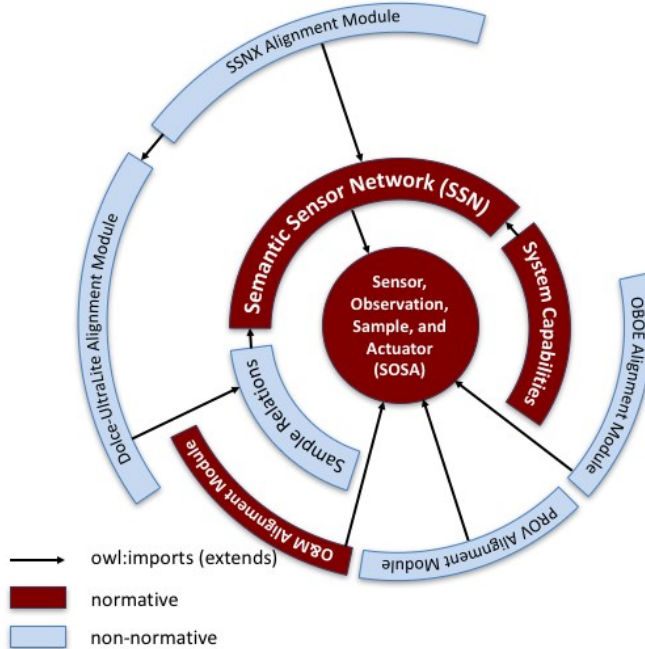
- Informationsaustausch
- Fertigungsnahe Unternehmensbereiche

[5]



# Entwicklung eines Ontologie-Modells

## Reuse der Ontologie als Quelle der semantischen Daten aus Ontologien



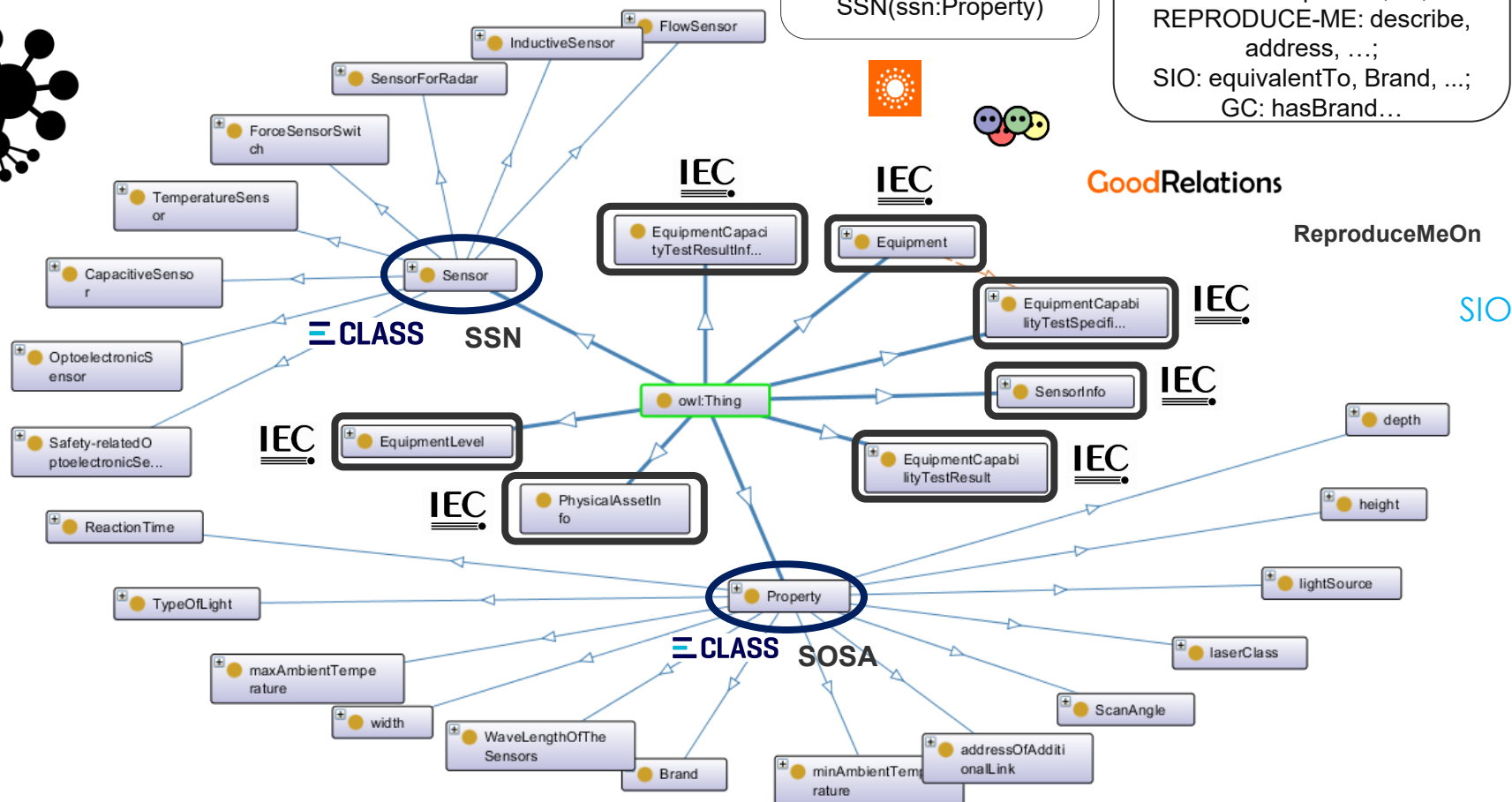
Quelle [6]

- Verfügbare Ontologien
  - Domänenspezifische Ontologie
    - SSN (Semantic Sensor Network)
    - SOSA (Sensor, Observation, Sample, and Actuator)
  - Generelle Ontologie
    - Dublin Core (DC) Ontology
    - Friend Of A Friend (FOAF) Ontology
    - REPRODUCE-ME Ontology
    - Goodrelations (GC) Ontology
    - Semanticscience Integrated Ontology (SIO)
    - ...



ReproduceMeOn GoodRelations SIO

# Ontologisches Modell als Referenz



# Semi-automatisierte Datenintegration

Um manuellen Aufwand zu sparen

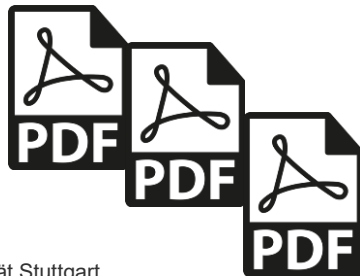
Entwicklung eines Ontologie-Modells für die semi-automatisierte Datenintegration

## 1. Entwicklung eines Ontologie-Modells

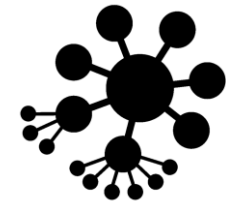
- Die Datenmerkmale in der Ontologie werden semantisch annotiert

## 2. Semi-automatisierte Datenintegration

- Um den manuellen Aufwand bei der Datenintegration zu sparen



Schlüssel-Wert-Paare



Das entwickelte  
Ontologie-Modell

07.07.2025

# Semi-automatisierte Datenintegration

## Wie sieht die Quelldaten aus



### TIM551-2050001 | TiM5xx



#### Ordering information

Type	Part no.
TIM551-2050001	1060445

Other models and accessories: → [www.sick.com/TiM5xx](http://www.sick.com/TiM5xx)



#### Detailed technical data

##### Features

Field of application	Outdoor
Light source	Infrared (850 nm)
Laser class	1, eye-safe (EN 60825-1 (2007-10))
Aperture angle	270°
Scanning frequency	15 Hz
Angular resolution	1°
Operating range	0.05 m ... 10 m
Max. range with 10 % reflectivity	8 m

##### Performance

Response time	Typ. 87 ms
Detectable object shape	Almost any
Systematic error	± 60 mm
Statistical error	20 mm

##### Interfaces

Ethernet	✓
USB	✓, micro USB
Function	AUX, parameterization
Switching inputs	0 (PNP)
Switching outputs	1 (PNP, "SYNC"/"device ready")
Optical indicators	2 LEDs (ON, "device ready")

##### Mechanics/electronics

Electrical connection	1 x "Ethernet" connection, 4-pin M12 female connector 1 x connection "Power/Synchronization output" 5-pin, M12 male connector 1 x Micro USB female connector, type B
Operating voltage	9 V DC ... 28 V DC
Power consumption	2 W

### TIM551-2050001 | TiM5xx

2D LASER SCANNERS

Housing color	Gray (RAL 7032)
Enclosure rating	IP 67 (EN 60529/AL2000-02)
Protection class	III (EN 60950-1/A11 (2009-03))
Weight	250 g, without connecting cables
Dimensions (L x W x H)	60 mm x 60 mm x 88 mm

##### Ambient data

Object remission	4 % ... > 1,000 % (reflectors)
Electromagnetic compatibility (EMC)	EN 61000-6-3 (2007-01) / EN 61000-6-2 (2005-06)
Vibration resistance	EN 60068-2-6 (2008-02)
Shock resistance	EN 60068-2-27 (2009-05)
Ambient operating temperature	-25 °C ... +50 °C
Storage temperature	-40 °C ... +75 °C
Ambient light immunity	80,000 lx

##### General notes

Note on use	Not suitable for personnel protection
-------------	---------------------------------------

##### Classifications

ECClass 5.0	27270990
ECClass 5.1.4	27270990
ECClass 6.0	27270913
ECClass 6.2	27270913
ECClass 7.0	27270913
ECClass 8.0	27270913
ECClass 8.1	27270913
ECClass 9.0	27270913
ETIM 5.0	EC002850
ETIM 6.0	EC002850
UNSPSC 16.0901	48171620

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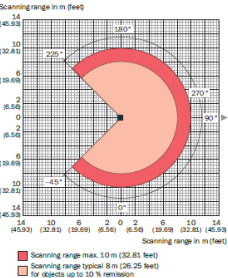
DETECTION AND RANGING SOLUTIONS | SICK | 9

# Semi-automatisierte Datenintegration

## Wie sieht die Quelldaten aus

TIM551-2050001 | TIM5xx  
2D LASER SCANNERS

Operating range diagram



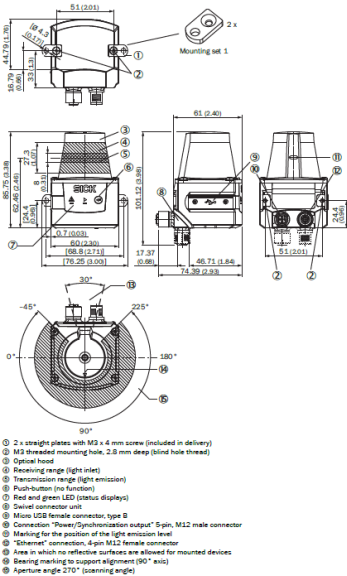
Recommended accessories

Other models and accessories → [www.sick.com/tim5xx](http://www.sick.com/tim5xx)

Brief description	Type	Part no.
Mounting brackets and mounting plates		
Mounting kit with sun shade/weather protection	Mounting kit	2062996
Plug connectors and cables		
Head A: female connector, M12, 5-pin, straight, A-coded Head B: cable Cable: shielded, 5 m	Connecting cable (female connector - open)	6036159
Head A: male connector, M12, 4-pin, straight, D-coded Head B: male connector, RJ45, 6-pin, straight Cable: Ethernet, suitable for refrigeration, shielded, 5 m	Connection cable (male connector - female connector)	6050200
Head A: male connector, M12, 4-pin, straight, D-coded Head B: male connector, RJ45, 6-pin, straight Cable: Ethernet, single-core, unshielded, 5 m	SSL2/104-405ME	6034415

TIM551-2050001 | TIM5xx  
2D LASER SCANNERS

Dimensional drawing (Dimensions in mm (inch))



Online data sheet

### SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is "Sensor Intelligence."

## Overview

More than just object detection: The TIM5xx 2D LIDAR sensor is a non-contact ranging solution within the TIM series from SICK. Thanks to its HDDM technology, the TIM5xx is able to monitor large areas in indoor and outdoor applications – regardless of the surface or ambient light. Enclosed in a compact, rugged housing, the TIM5xx provides accurate measurement data from the scanned surface, making it possible to determine additional information such as the size and shape of objects. The TIM5xx is flexible for use in a variety of industrial applications as well as in building automation. The integrated Ethernet interface makes for easy implementation and remote maintenance. The TIM5xx is an efficient solution for stationary use as well as for use on automated guided vehicles (AVG) and in other mobile applications.

### At a glance

- Monitoring area of up to 1,470 m² with just one sensor
- High ambient light tolerance due to HDDM technology
- Rugged housing with up to an IP 67 enclosure rating
- Low power consumption (typ. 4 W)
- Compact design with a housing height of just 86 mm maximum
- Integrated Ethernet interface
- Long sensing range of up to max. 25 m
- Industry-standard design and M12 male connector

SICK AG | Waldkirch | Germany | [www.sick.com](http://www.sick.com)

Sensor Intelligence.

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Subject to change without notice

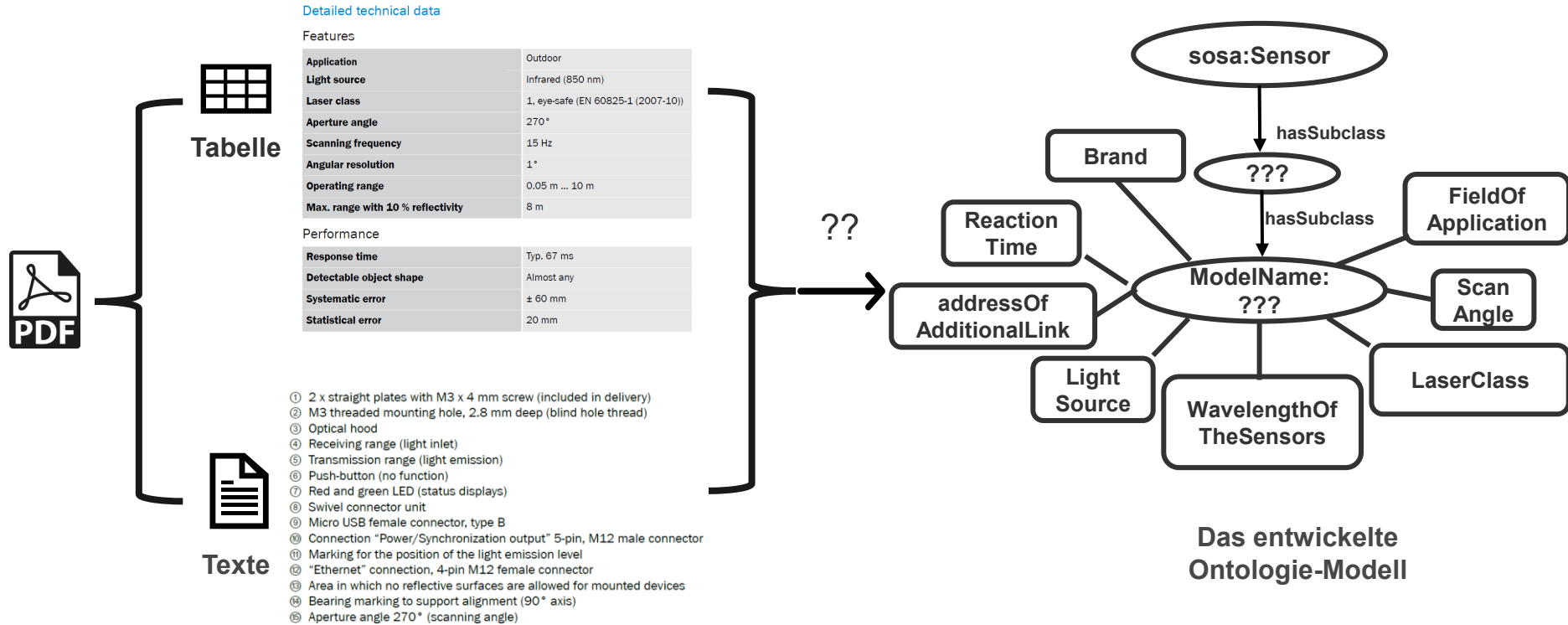
DETECTION AND RANGING SOLUTIONS | SICK

4 DETECTION AND RANGING SOLUTIONS | SICK

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# Semi-automatisierte Datenintegration

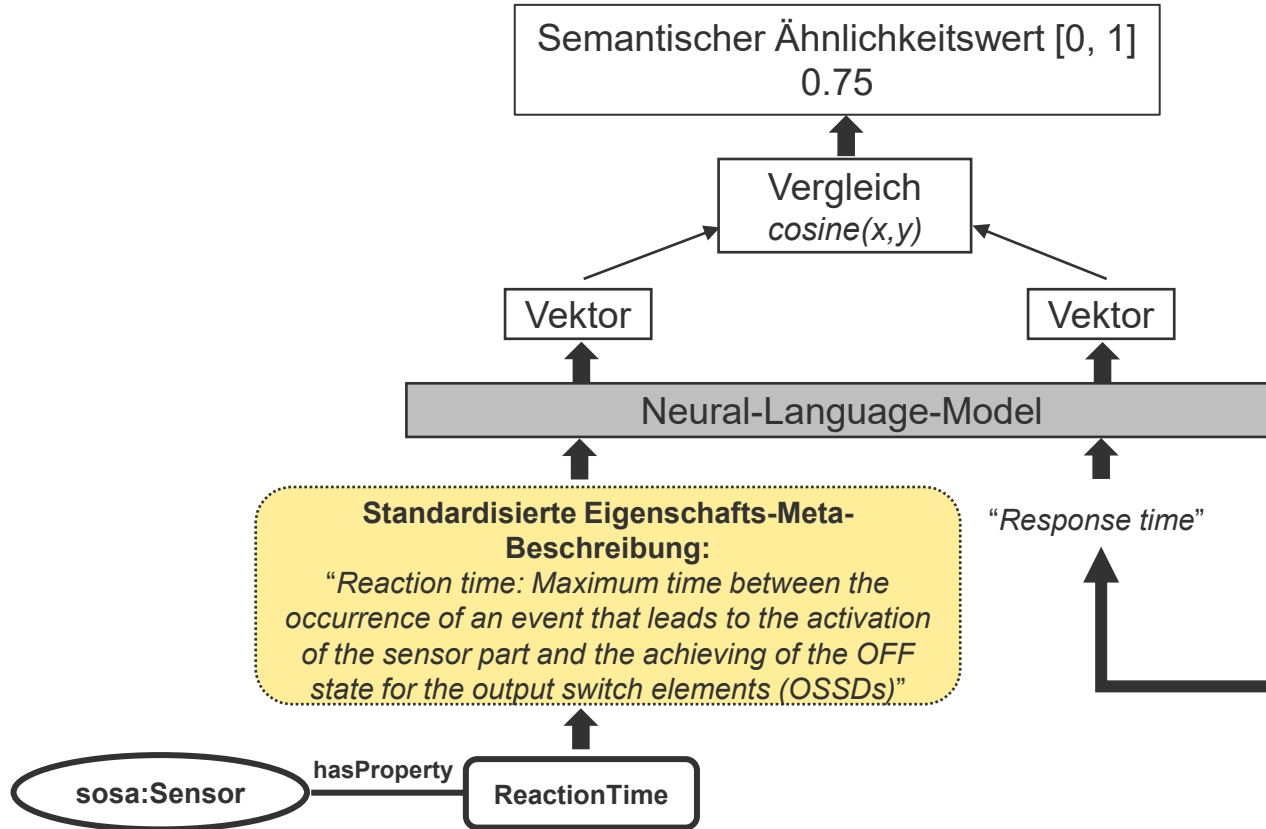
## Daten-Transformation



Wie kann das Vorgang automatisiert werden?

# Durch Einsatz von Natural-Language-Processing-Methode

## Ermittlung von semantischen Ähnlichkeit mit Neural-Language-Model



### Detailed technical data

#### Features

Field of application	Outdoor
Light source	Infrared (850 nm)
Laser class	1, eye-safe (EN 60825-1 (2007-10))
Aperture angle	270°
Scanning frequency	15 Hz
Angular resolution	1°
Operating range	0.05 m ... 10 m
Max. range with 10 % reflectivity	8 m

#### Performance

Response time	Typ. 67 ms
Detectable object shape	Almost any
Systematic error	± 60 mm
Statistical error	20 mm

Quelle: [12]



# Semi-automatisierte Datenintegration mit NLP-Methode

## Daten-Transformation von Tabelle zum Ontologiemodell

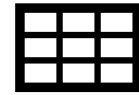
Detailed technical data

Features

Field of application	Outdoor
Light source	Infrared (850 nm)
Laser class	1, eye-safe (EN 60825-1 (2007-10))
Aperture angle	270°
Scanning frequency	15 Hz
Angular resolution	1°
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Performance

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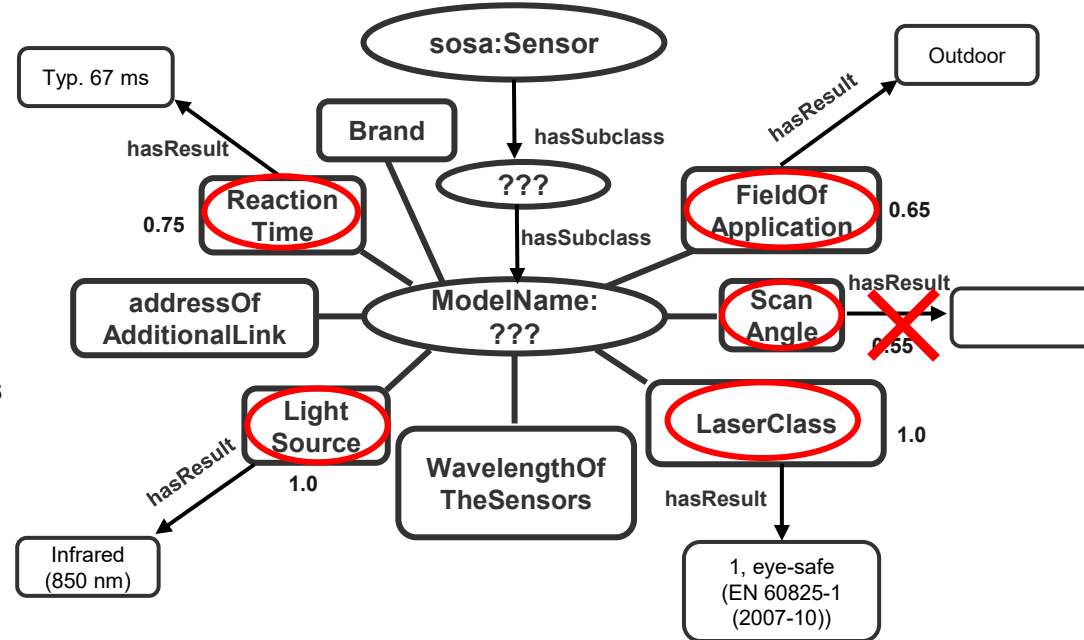
Tabelle

Neural  
Language Model

Schlüssel-Wert-Paare

Application	Outdoor
Light source	Infrared (850 nm)
Laser class	1, eye-safe (EN 60825-1 (2007-10))
Aperture angle	270°
Scanning frequency	15 Hz
Angular resolution	1°
Operating range	0.05 m ... 10 m
Max. range with 10 % reflectivity	8 m
Response time	Typ. 67 ms
Detectable object shape	Almost any
Systematic error	± 60 mm
Statistical error	20 mm

Similarity  $\geq 0.65$



# Semi-automatisierte Datenintegration

## Daten-Transformation von Textsatz zum Ontologiemodell (3 Methode)



Ähnlichkeit: 0.55

Andere Methode?

### Detailed technical data

#### Features

Application	Outdoor
Light source	Infrared (850 nm)
Laser class	1, eye-safe (EN 60825-1 (2007-10))
Aperture angle	270°
Scanning frequency	15 Hz
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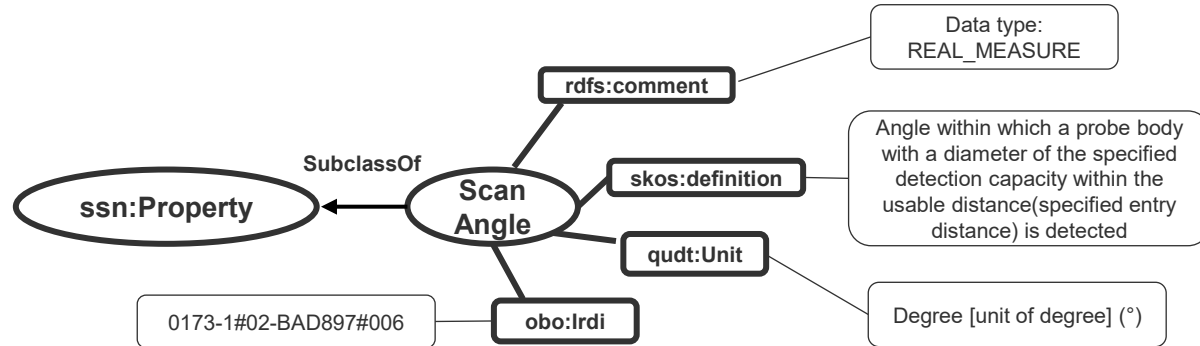
#### Performance

Response time	Typ. 67 ms
Detectable object shape	Almost any
Systematic error	± 60 mm
Statistical error	20 mm

- ① 2 x straight plates with M3 x 4 mm screw (included in delivery)
- ② M3 threaded mounting hole, 2.8 mm deep (blind hole thread)
- ③ Optical hood
- ④ Receiving range (light inlet)
- ⑤ Transmission range (light emission)
- ⑥ Push-button (no function)
- ⑦ Red and green LED (status displays)
- ⑧ Swivel connector unit
- ⑨ Micro USB female connector, type B
- ⑩ Connection "Power/Synchronization output" 5-pin, M12 male connector
- ⑪ Marking for the position of the light emission level
- ⑫ "Ethernet" connection, 4-pin M12 female connector
- ⑬ Area in which no reflective surfaces are allowed for mounted devices
- ⑭ Bearing marking to support alignment (90° axis)
- ⑮ Aperture angle 270° (scanning angle)

# Semi-automatisierte Datenintegration

## Daten-Transformation von Textsatz zum Ontologiemodell (3 Methode)



### 1. Tokenization

“Aperture angle 270° (scanning angle)”

Token Nr.	0	1	2	3	4	5	6	7
<b>Text</b>	Aperture	angle	270	°	(	scanning	angle	)
<b>Lemma</b>	aperture	angle	270	°	(	scan	angle	)
<b>POS</b>	NOUN	NOUN	NUM	NOUN	PUNCT	NOUN	NOUN	PUNCT
<b>Dep</b>	compound	ROOT	nummod	appos	punct	compound	appos	punct



# Semi-automatisierte Datenintegration mit NLP-Methode

## Daten-Transformation von Textsatz zum Ontologiemodell

### Overview

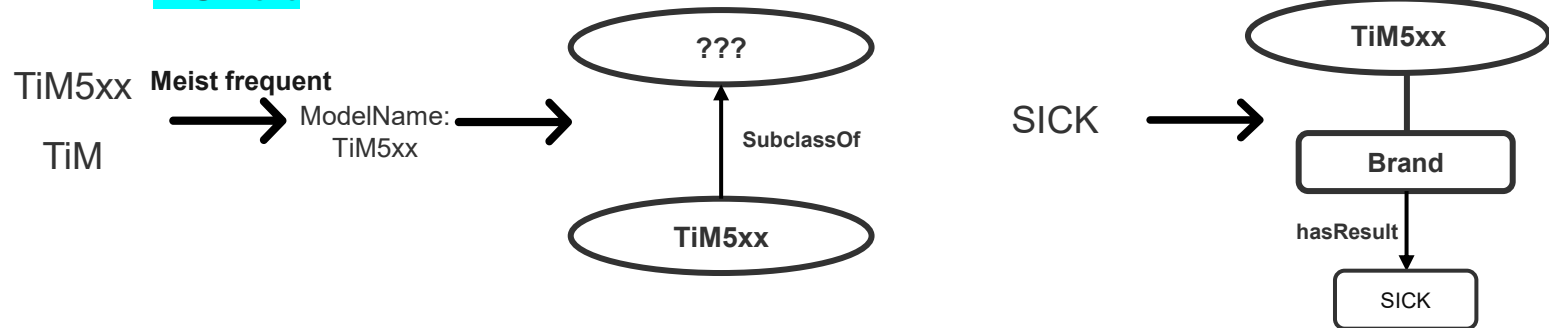
More than just object detection: The TiM5xx 2D LiDAR sensor is a non-contact ranging solution within the TiM series from SICK. Thanks to its HDDM technology, the TiM5xx is able to monitor large areas in indoor and outdoor applications – regardless of the surface or ambient light. Enclosed in a compact, rugged housing, the TiM5xx provides accurate measurement data from the scanned surface, making it possible to determine additional information such as the size and shape of objects. The TiM5xx is flexible for use in a variety of industrial applications as well as in building automation. The integrated Ethernet interface makes for easy implementation and remote maintenance. The TiM5xx is an efficient solution for stationary use as well as for use on automated guided vehicles (AVG) and in other mobile applications.

Natural  
Language  
Processing Tool  
→  
spaCy

Schlüssel-Wert-Paare

## 2. Named Entity Recognition

The **TiM5xx** **PRODUCT** 2D laser scanner is a non-contact ranging solution within the **TiM** **PRODUCT** series from **SICK** **ORG**.



# Semi-automatisierte Datenintegration mit NLP-Methode

## Daten-Transformation von Textsatz zum Ontologiemodell

### Overview

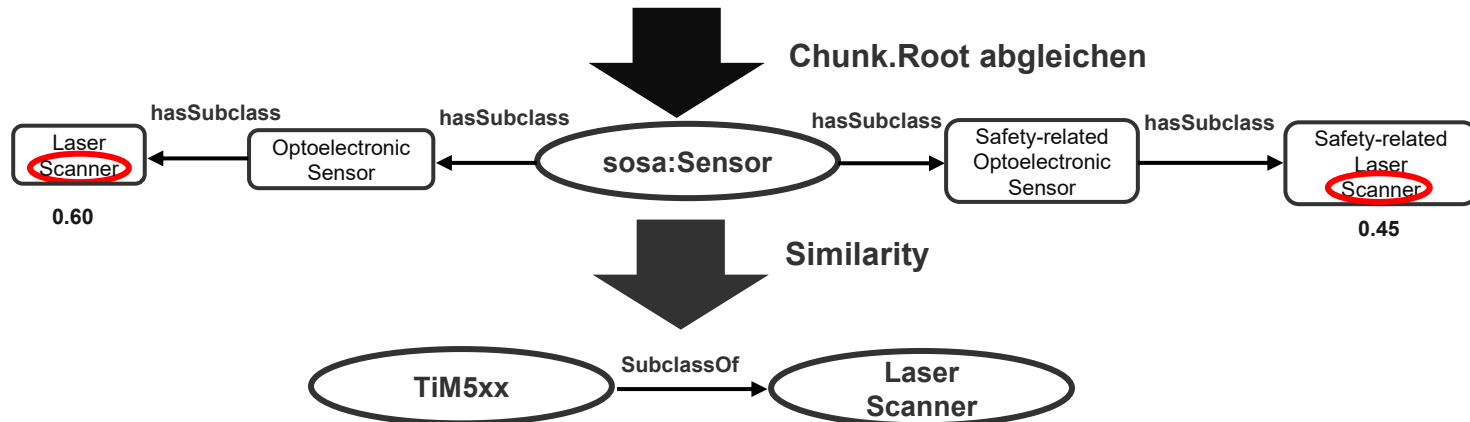
More than just object detection: The TIM5xx 2D LiDAR sensor is a non-contact ranging solution within the TIM series from SICK. Thanks to its HDDM technology, the TIM5xx is able to monitor large areas in indoor and outdoor applications – regardless of the surface or ambient light. Enclosed in a compact, rugged housing, the TIM5xx provides accurate measurement data from the scanned surface, making it possible to determine additional information such as the size and shape of objects. The TIM5xx is flexible for use in a variety of industrial applications as well as in building automation. The integrated Ethernet interface makes for easy implementation and remote maintenance. The TIM5xx is an efficient solution for stationary use as well as for use on automated guided vehicles (AVG) and in other mobile applications.

Natural  
Language  
Processing Tool  
→  
spaCy

Schlüssel-Wert-Paare

### 3. Dependency Parsing: „Noun-Chunk“

The TIM5xx 2D laser scanner is a non-contact ranging solution within the TIM series from SICK.



# Ergebnisse

## NLP Neural Model VS String Matching

- Die Datentransformation von Datenmerkmale aus demselben Hersteller (SICK Sensor)
- 6 Technische Spezifikationen (PDF) von 2 Sensortypen, davon:
  - 3 Laser Scanner
  - 3 Safety-related Laser Scanner

	Neural Language Model		String Matching (zum Vergleich)	
Merkmale aus Ontologie	Precision	Recall	Precision	Recall
ModelName	83.3%	83.3%	0%	0%
SubClassOf	50%	50%	0%	0%
Brand	83.3%	83.3%	0%	0%
addressOf Additional link	66.7%	66.7%	0%	0%
FieldOfApplication	50%	50%	16.7%	16.7%
ReactionTime	100%	100%	33.3%	0%
ScanAngle	66.7%	66.7%	0%	0%
LaserClass	100%	100%	100%	100%
LightSource	100%	100%	100%	100%
WaveLengthOfThe Sensors	100%	100%	83.3%	0%
Insgesamt mit aller Merkmale	80%	69.4%	33.3%	5%

# Ergebnisse

## Generalisierbarkeit

- SICK VS andere 8 Marke
  - Leica, BANNER, LEUZE, OMRON, PHARO, HOKUYO, ROCKWELL, DATALOGIC
- 15 Technische Spezifikationen:
  - 4 Laser Scanner,
  - 11 Safety-related Laser Scanner

Designed for use on or around dangerous areas, accesses, and hazardous points, the SafeZone 3 is the next generation safety laser scanner platform that features high definition distance measurement scanning technology. This scanning technology improves the

	SICK		Andere Marke	
Merkmale aus Ontologie	Precision	Recall	Precision	Recall
ModelName	83.3%	83.3%	44.4%	44.4%
SubClassOf	50%	50%	66.7%	66.7%
Brand	83.3%	83.3%	66.7%	66.7%
addressOf AdditionalLink	66.7%	66.7%	44.4%	44.4%
FieldOfApplication	50%	50%	0	0
ReactionTime	100%	100%	77.8%	60%
ScanAngle	66.7%	66.7%	55.6%	50%
LaserClass	100%	100%	77.8%	44.4%
LightSource	100%	100%	77.8%	100%
WaveLengthOfThe Sensors	100%	100%	100%	100%
Insgesamt mit aller Merkmale	80%	69.4%	60.4%	48.2%



# Zusammenfassung und Ausblick

- Automatisierte Datentransformation
  - **Zeit** und **Kosten** sparen, indem die heterogenen Daten in einer einheitlichen Form automatisch transformiert werden. (Semantisch wohl-definiert)
  - Für technische Spezifikation von gleicher Hersteller:
    - circa 80% in Precision und 70% in Recall
    - Zeit zu suchen ist dabei gespart, aber man sollte die Ergebnisse noch überprüfen. (**semi-automatisiert**)
  - **Generalisierbarkeit** (mit anderen hersteller-spezifischen Dokumenten):
    - circa 60% in Precision und 50% in Recall
- Ausblick
  - Softwareprodukt entwickeln, um die Datenintegration zu erleichtern.



Universität Stuttgart

# Vielen Dank!



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Telefon +49 (0) 711 685-

Fax +49 (0) 711 685-

Universität Stuttgart



# Quelle

1. <https://www.shutterstock.com/zh/image-photo/stressful-business-man-have-many-paperwork-257865431>
2. <https://united-kingdom.leadec-services.com/our-services/production-equipment-maintenance#>
3. <https://aptean.com/de-DE/insights/blog/the-importance-of-maintenance-management>
4. [https://de.wikipedia.org/wiki/ECLASS#/media/Datei:Baumstruktur\\_des\\_eCl@ss-Standards.png](https://de.wikipedia.org/wiki/ECLASS#/media/Datei:Baumstruktur_des_eCl@ss-Standards.png)
5. <https://www.semanticscholar.org/paper/Generating-Structured-AutomationML-Models-from-IEC-Wally/d13074b38a52f035bd57ce70515ea33c81985ffd>
6. <https://www.w3.org/TR/vocab-ssn/>
7. <https://www.dublincore.org/resources/glossary/ontology/>
8. <https://en.wikipedia.org/wiki/File:FoafLogo.svg>
9. <https://www.heppnetz.de/projects/goodrelations/>