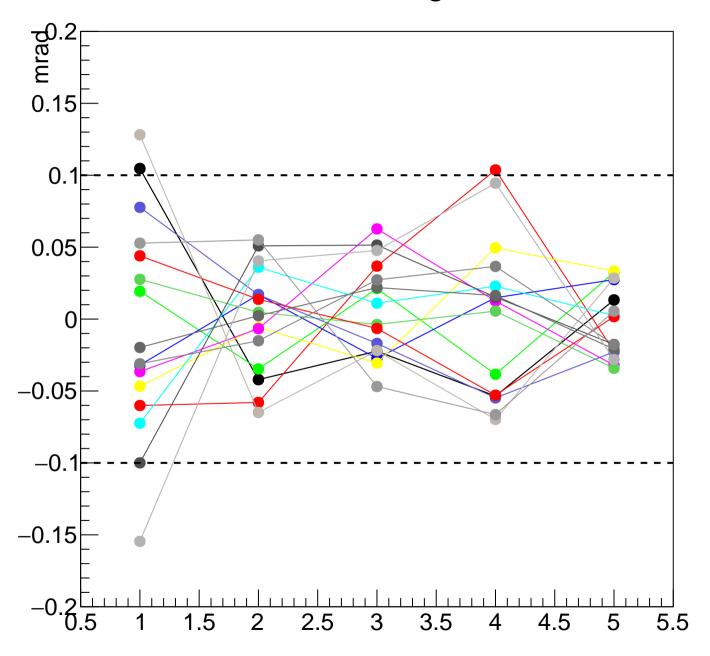
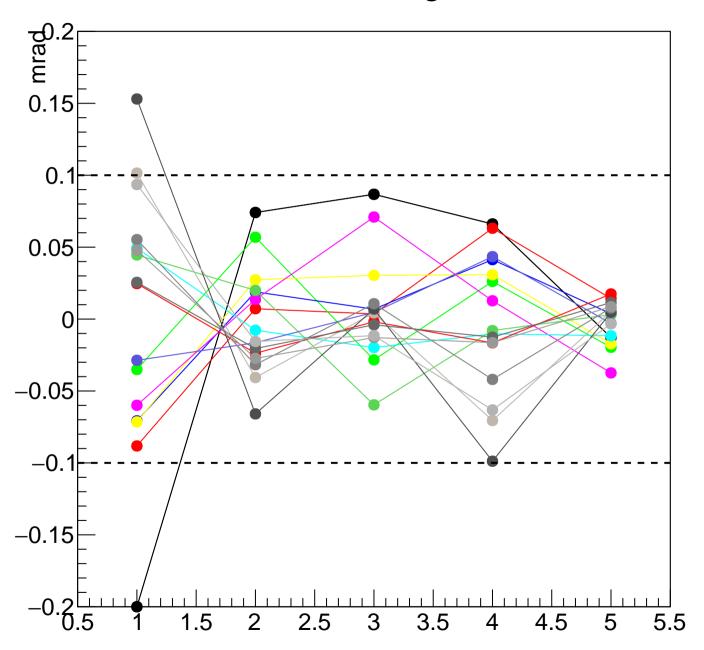
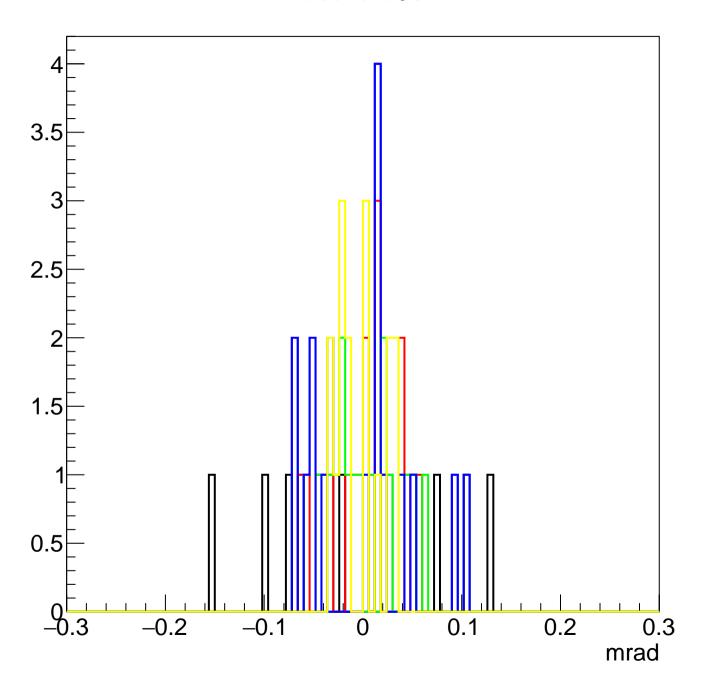
R1 Y rot vs alignment



R1 Z rot vs alignment



R1 Y rot



R1 Z rot

