

Product Family ZX20

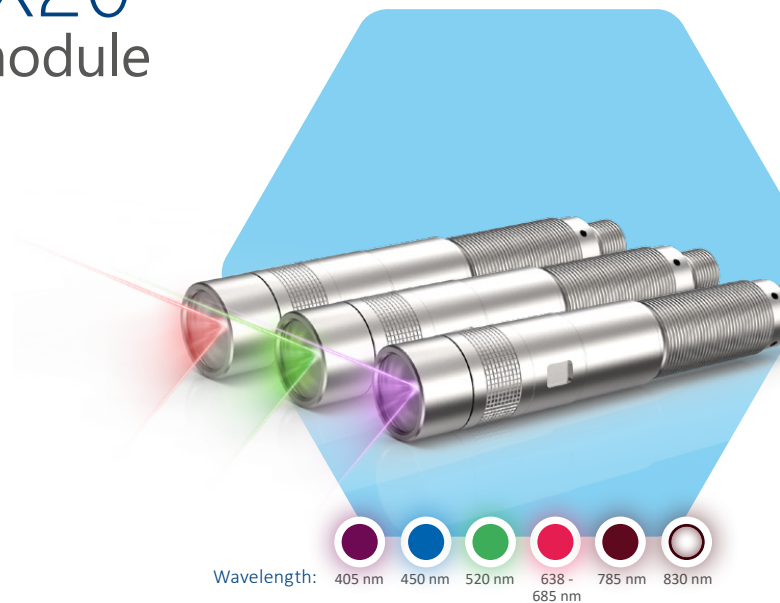
The high-precision laser module

The structured light laser ZX20 sets new standards for machine vision illumination due to its automated production in which all optical components are aligned by a high-accuracy robot.

The ZX-laser reaches an unrivalled accuracy with its boresight error of less than 0.8 mrad.

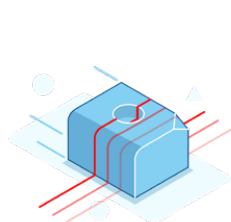
The user can choose from IR, red, green, or blue wavelengths depending on the application and material to be inspected. The right working distance can easily be adjusted with the tool-free manual focus option.

The ZX20 with its industrial-suited design and stable performance works perfectly as an integrated module in machine vision applications, sensors, or processing machines.

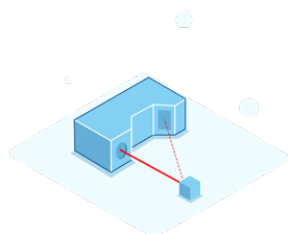


Highlights

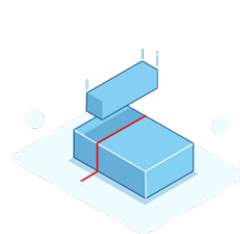
- IP 67
- Repeatable product performance due to automated production processes
- Highest reproducibility of beam quality
- Optical output power up to 200 mW
- Wavelengths from 405 – 830 nm
- Manually focusable (optional)
- TTL modulation up to 400 kHz
- Analog intensity control
- I²C, RS-232 (5 V)
- Stainless steel housing



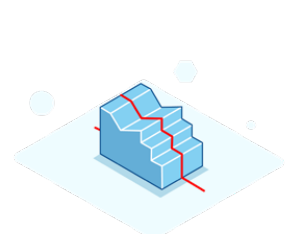
Machine Vision



Triangulation Sensors



Positioning Tasks



3D-Measurement

Order Code

Z??	X20	?	?	?	?
Power	Product family Size of head	Electronics	F-Focusable	Wavelength	Optics

System specifications

Wavelength	nm
Wavelength tolerance	nm (typical)
Wavelength drift	nm / K (typical)
Output power (elp)	mW
Output power (flp)	mW
Spatial mode	(typical)
RMS noise	(20 Hz to 20 MHz, typical)
Peak-to-Peak Noise	(20 Hz to 20 MHz, typical)
Boresight error ⁽¹⁾	mrad (typical)
Line orientation ⁽²⁾	mrad
Pointing stability	μrad / K
Long-term power stability	(24 h)
Start-up time	sec
Laser operation mode	

405 nm	450 nm	520 nm	635-685 nm	785 nm	830 nm
±10 nm	±10 nm	-5 nm +10 nm	±10 nm	±10 nm	±4 nm
0,06 nm	0,02 nm	0,06 nm	0,25 nm	0,25 nm	0,25 nm
≤ 160 mW	≤ 60 mW	≤ 40 mW	≤ 100 mW	≤ 80 mW	≤ 200 mW
≤ 120 mW	≤ 45 mW	≤ 30 mW	≤ 90 mW	≤ 60 mW	≤ 150 mW
Single Transverse Mode					
< 0,5 %					
< 1 %					
< 0.8 mrad (fixed focus)					
< 10 mrad					
< 10 μrad / K					
±3 % over operating temperature range					
< 2 s					
APC					

Electrical specifications

Operating voltage	
Operating current	(max. at 25 °C)
Protection	
Electrical isolation	
Connection	
Power consumption	
Communication interfaces	

9 - 30 VDC	9 - 30 VDC	9 - 30 VDC	5 - 30 VDC	5 - 30 VDC	5 - 30 VDC
< 300 mA	< 300 mA	< 300 mA	< 400 mA	< 500 mA	< 500 mA
Over temperature protection and LED pre-failure indicator, reverse polarity and transient protection (ESD, burst & surge)					
Potential-free housing					
5-pin M12 plug; cable with flying leads or customized					
< 2.7 W	< 2.7 W	< 2.7 W	< 2 W	< 2.5 W	< 2.5 W
I ² C, RS-232 (5 V)					

Optical specifications

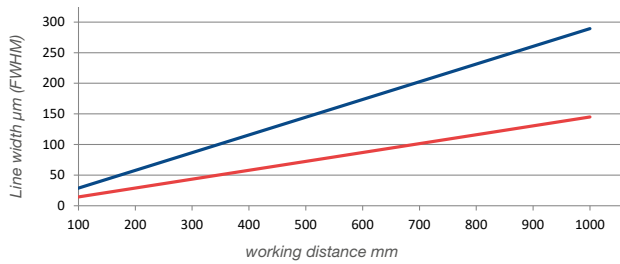
Fan angles ⁽³⁾	Degrees
Line straightness ⁽⁴⁾	% (of line length)
Line uniformity ⁽⁵⁾	% (typical)
Dot	
DOE	
Focus range	mm

5°, 10°, 20°, 30°, 45°, 60°, 75°, 90° (homogeneous lines) 3°, 5°, 10°, 15°, 20°, 30°, 90° (Gaussian line profile)
< 0.05 %
< 25 %
Point elliptical
Multi line, crosses, grids, etc.
100 mm up to 10,000 mm (or customized fixed focus available)

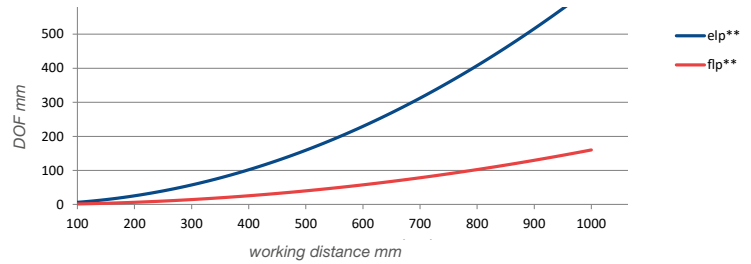
Keynotes

⁽¹⁾ Boresight error	Also known as pitch and skew.
⁽²⁾ Line orientation	Also known as line tilt (roll) with reference to the indentation in the clamping area
⁽³⁾ Line length / fan angle	at > 13.5 % I _{max}
⁽⁴⁾ Line straightness	Deviation from best fit line over the middle 80% of the line, for homogeneous lines
⁽⁵⁾ Line uniformity	Maximum relative optical power variation over the middle 80% of the line, for homogeneous lines and fixed focus

Line width vs. working distance*



DOF vs. working distance*



Wavelength		Calculation factor for line width		Calculation factor for depth of focus	
		flp**	elp**	flp**	elp**
Blue	405 nm	0.66	0.82	0.75	1.02
Blue	450 nm	1.03	1.83	1.49	4.29
Green	520 nm	0.97	1.20	0.99	2.61
Red	640 nm	1.05	1.00	1.04	0.95
Red	660 nm	1.00	1.00	1.00	1.00
IR	830 nm	1.42	2.11	1.71	2.20

Optical configurations for several line settings are available.

- flp** = fine line Powell; thin lines for all working distances with smaller depth of focus (recommended for fan angles between 5° - 60° at working distances < 500 mm and for fan angle of 90° at working distances > 500 mm). This optical configuration cannot supply the maximum output mentioned on page 2. Only approx. 75% can be achieved.
- elp** = extended line Powell; lines with advanced depth of focus and thicker lines. Recommended for fan angles > 75° at working distances < 500 mm.

The graphs above show the values for line width and depth of focus of a 660 nm laser. To get the values for a different wavelength the factor from the table above has to be multiplied by the values from the graphs.

Example: 660 nm laser focused at 500 mm working distance: line width approx. 150 µm (@ elp** optic); Depth of focus approx. 175 mm (values from the graphs)

Calculated: 405 nm laser focused at 500 mm working distance: line width approx. 150 µm x 0.82 = 123 µm; Depth of focus approx. 175 mm x 1.02 = 179 mm

* Values in the graphs for homogenous line profiles

** Fan angle: 5° - 90°

Software

GUI
Serial communication
I²C and RS-232 (5V)

Features (e. g.):

- Status query
- Output power control
- System configuration
- Digital modulation
- Intensity control
- Weighted end of life indication

Digital modulation

Maximum frequency	up to 400 kHz
Rise time (Mod High ⇒ 90%)	< 100 ns
Fall time (Mod Low ⇒ 10%)	< 100 ns
Signaling levels	VIL_max < +0.9 V VIH_min > +2.2 V
Operation range	0 - 30 VDC

Analog modulation

Maximum bandwidth	< 10 Hz
Linearity	< 5 % (from 10 % to 100 % of laser power)
Active range	0 - 2 VDC
Impedance	100 kΩ to internal VCC (3.3 V)
Operation range	0 - 30 VDC

Environmental conditions

Operating temperature	°C / °F
Storage temperature	°C / °F
Humidity	%
Dissipated heat	W
Shock and vibration	

-10 °C to +50 °C / 14 °F to +122 °F

-40 °C to +85 °C / -40 °F to +185 °F

< 90 %, non-condensing

< 1 W

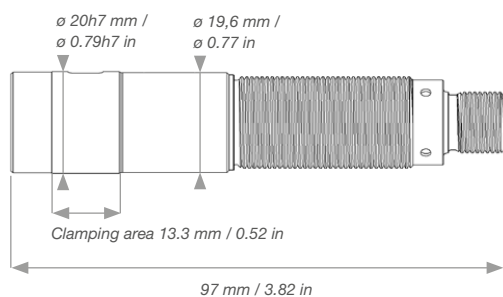
According to IEC EN 61373:2011, cat. 2

Mechanical specifications

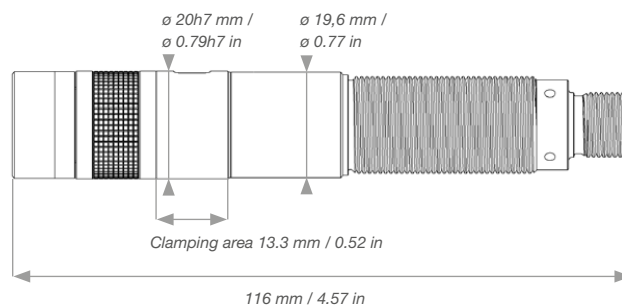
Weight	g / lbs
Length	mm / inch
Diameter head Ø	mm / inch
Material	
Protection class	
Mounting	(Option)

ZX20	ZX20-F
90 g / 0.20 lbs	125 g / 0.28 lbs
97 mm / 3.82 in	116 mm / 4.57 in
20h7 mm / 0.79 in	
Stainless steel	
IP 67	
20 mm mount (alternative M18-thread)	

Model: ZX20



Model: ZX20-F



M12 5-Pin: A-Coding Male Connector

X 1.1	405 nm - 520 nm: 9 - 30 VDC, 15 VA	635 nm - 830 nm: 5 - 30 VDC, 15 VA
X 1.2	Digital modulation TTL	
X 1.3	GND	
X 1.4	Analog modulation (0-2 VDC)	
X 1.5	Fail out	

Coding scheme shows default configuration at delivery, individual setup possible.

