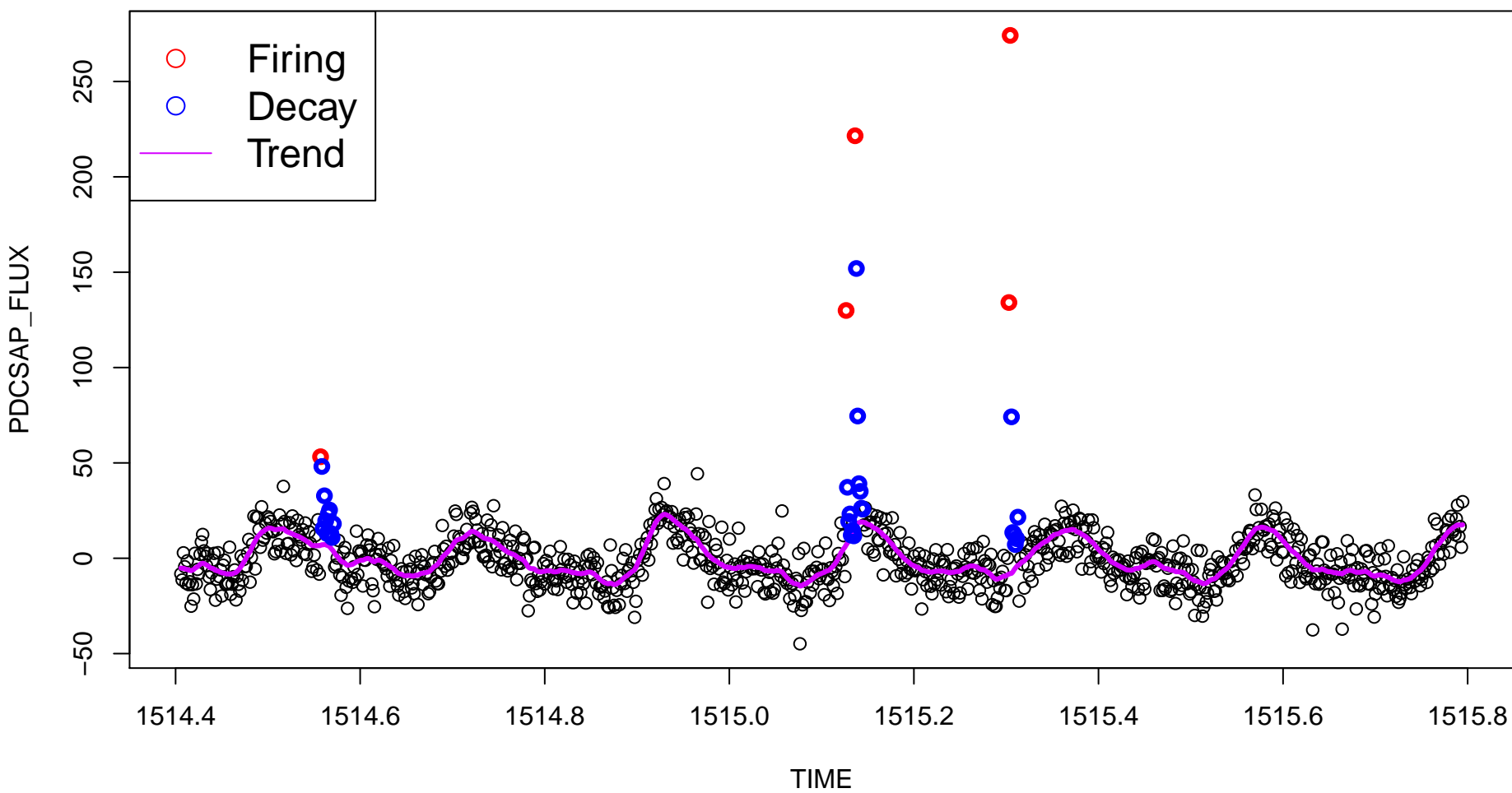


QFD



3-sigma

