



# Global Automotive Seating Company

Team ID

1

3

2

Line ID

1

3

2

Date

All

Machine Utilization

Right First Time

Scrap Rate

Rework Rate

Downtime Minutes

Production Pieces

Correlation between Total Production and Scrap Pieces

Correlation between Total Production and Rework Pieces

90.57%

98.79%

0.22%

0.99%

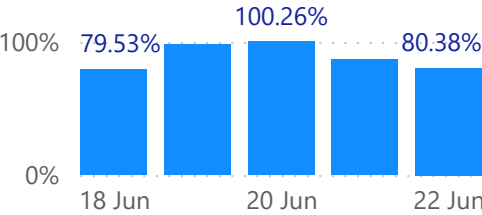
498

170K

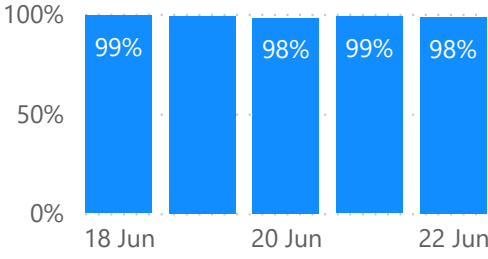
0.82

0.98

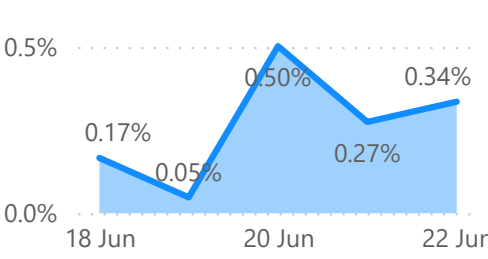
Machine Utilization...



Right First Time



Scrap Rate



Day

Machine Utilization Measure

Right First Time

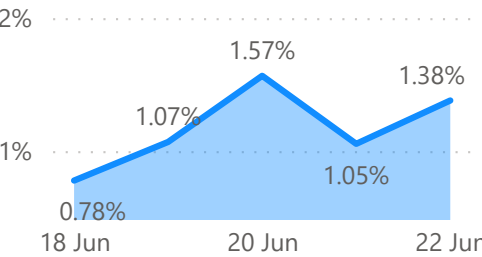
Scrap Rate

Rework Rate

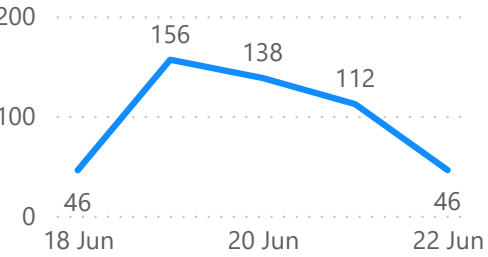
Downtime minutes

Day	Machine Utilization Measure	Right First Time	Scrap Rate	Rework Rate	Downtime minutes
18	79.53%	99.05%	0.17%	0.78%	
19	97.96%	98.88%	0.05%	1.07%	1
20	100.26%	97.93%	0.50%	1.57%	1
21	86.83%	98.67%	0.27%	1.05%	1
22	80.38%	98.28%	0.34%	1.38%	
Total	90.57%	98.79%	0.22%	0.99%	4

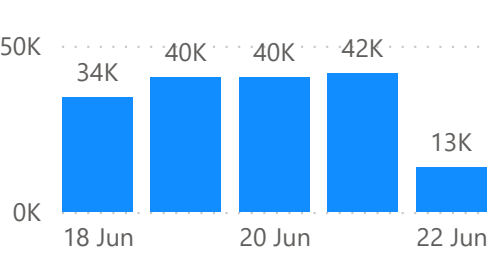
Rework Rate



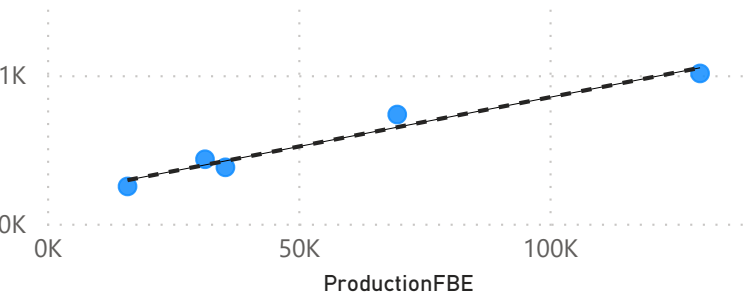
Downtime minutes



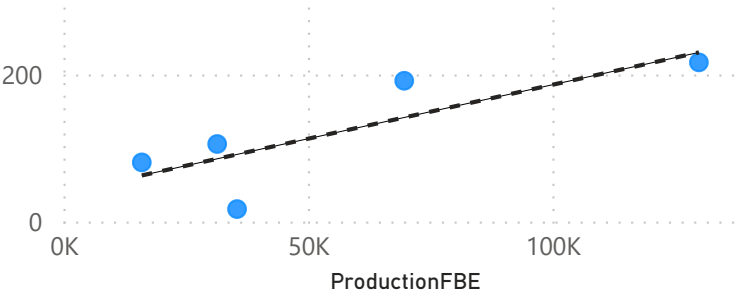
Production pieces



ReworkFBE



ScrapFBE



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