

OPERATING INSTRUCTION ELECTRIC SHEEP SHEAR



Super-Profi 3000 TYP 1300-2-TD

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1 SAFETY INSTRUCTIONS

1.1 General

These safety instructions contain basic indications to be observed during set up, operation and maintenance.

All persons operating or working with the shearing machine must read these operating instructions most carefully.

The operating instructions should always be available at the place where the appliance is operated.

1.2 Symbols and warning indications

Different kinds of symbols are used in this operating instruction. They either refer to possible dangerous situations or point out technical information, which in case of non-observance may lead to bodily injury and material damage.

Danger Symbols



Warning

Indicates a possibly dangerous situation. If not avoided, it may lead to serious bodily injury or even death.



Caution

Indicates a possibly dangerous situation. If not avoided, it may lead to minor or slight injuries.

Information Symbols



Tip

Hint, which in case of non-observance may lead to operational failure or damage.



Picture Hint

This symbol with picture number refers to the corresponding picture at the end of this operating instruction.

1.3 Correct use

The appropriated use of the shearing machine is described in chapter 2.1.

Indications in chapter 2.2 (technical data) are compulsory operating limits and characteristics.

1.4 Safety basics



1.4.1 Energy supply

Put the plug only into sockets that have been installed in accordance with the regulations. Defective electric installations may lead to an electric shock or a short-circuit. Sockets should be equipped with a residual current circuit-breaker. Observe the regulations in force in your country.

Only carry out maintenance and cleaning activities when the plug is disconnected. Never leave the appliance unattended while the plug is still in the socket. Animals may only be clipped when children are kept at a distance. Always store the shearing machine at a dry and safe place, not accessible to children.

1.4.2 Maintenance and inspection obligations

Never use a damaged appliance to clip animals, If a fault is detected in the housing or the electric cord, always have it repaired exclusively by an authorised expert.

1.4.3 Sound-pressure level

Sound-pressure level during operation is 75 dB(A).

1.4.4 Vibration

The shearing machine does not exceed a vibration value of 2.5 m/s².

1.4.5 Radiation

On the basis of tests according to the harmonised European standards of the EC-directive, the shearing machine meets the basic safety requirements concerning the electromagnetic compatibility.

1.4.6 Other risks

Should there occur other risks or damages during operation that are not directly connected with animal clipping, please inform us. This also goes for technical shortcomings that may lead to dangerous situations.

1.5 Operator responsibilities

A safe use of the shearing machine only makes few demands upon the operator. Yet these are compulsory to be followed and observed:

- The operator has read and understood this operating instruction, or has been instructed by an expert on the use and operation of the shearing machine and the dangers.
- The operator is experienced in handling the animals to be clipped. Children should never operate the clipper; frail person only under survey.

2 CORRECT USE

2.1 Range of application

This shearing machine is only meant for shearing sheep or other adequate breed. Other applications, in particular use with human beings, are strictly forbidden.

2.2 Technical data

Type: Super-Profi 3000 (1300-2-TD)

Connecting voltage:

Motor power:

Frequency: machine

Dimensions (:W/H/L): approx. 57mm x 54mm x 340mm

Weight without electric cord: 1600 g Maximum ambient temperature: $0 \text{ }^{\circ}\text{C} - 40 \text{ }^{\circ}\text{C}$

Maximum air humidity: 10% - 90% (relative humidity)

Sound-pressure level: ca. 75 dB (Å)
Vibration: < 2,5 m/s²

shearing velocity: approx. 2200 double-strokes / min.

2.3 Equipment

1 shearing machine with shearing head

1 set of shearing blades (mounted)

1 spanner - width 12 mm

1 bottle of special-oil (60ml)

1 operating instruction

1 case for transport and storing

Options:

Various different shearing blades

3 PUTTING INTO OPERATION

3.1 Controls and operating hints

Incorrect use of the clipper may be hazardous. Please observe the following measures for accident protection before putting the appliance into operation.

- The voltage indicated on the rating plate of the machine has to correspond to your mains voltage. The appliance may only be connected to alternative current voltage (AC).
- Avoid any contact with moving shearing blades.
- Before carrying out works on shearing blades and / or shearing head, always disconnect the mains supply first. As long as the appliance is still connected to the mains supply, never touch the shearing blades, even while the appliance is switched off.
- Avoid any contact with appliances that are in contact with liquids. Never clip
 wet animals. Liquids penetrating into the appliance reduce electric insulation.
 Risks of electrical shock and short-circuits arise. Clean the appliance only
 with a dry cloth or a brush.

An extension cord lying on the floor may become entangled and turn into a danger. Before shearing, place the cord in a safe and secure way. Avoid the connecting wires of the appliance to become bent or tangled. Avoid animals standing on or getting caught up into the cord. Keep the cord away from hot soils. Never wind the cord around the appliance. This may lead to insulation damages or breaking in the cord. Regularly check the cord for any defective



- Before disconnecting the plug, put the switch in the OFF-position (position 0 as per picture 1).
- · Never use defective shearing blades with broken teeth. Only use sharp shearing blades. Only use original shearing blades.
- · Never put an object into an opening of the appliance. The noise of the appliance may confuse or irritate animals. A kick or the body weight of an animal may lead to serious injuries. Fasten the animal in a safe way. Switch on the appliance in the field of vision of the animal and approach to the animal's head calmly.
- Use a safe and clear area to shear animals.
- Only shear in well ventilated area and never in close vicinity to flammable



These safety instructions have to be observed under all circumstances. It is advisable to use a fail current safety socket when working with electric appliances.

3.2 Correct adjustment of shearing blades

Every clipper leaving the factory is set up for clipping! adjustment of shearing blades - Maintenance 4.3 - the correct adjustment of shearing blades



During shearing

Attention should be paid that shearing blades are not fastened too tightly. During shearing activities, the tension of the shearing blades may have to be adjusted from time to time by max. 1/4 rotation.



3.3 Correct lubrication of the shearing head

Lack of lubrication is the most common cause of unsatisfactory shearing results and overheating of the shearing machine. For best shearing results as well as for enhancing life time of the shearing blades and the appliance, apply a thin oil film on the blades. Other moving parts of the shearing head should also be well lubricated. Drop oil on the shearing blades and in the oil opening of the shearing head approx. every 10 minutes (picture 3).



Only use our special oil for animal clippers. Use in no case diesel oil! Shearing blades and shearing head should be sufficiently lubricated approx. every 10 minutes while shearing so that they won't run dry.



3.4 Switching on/off

The sliding switch has two positions (picture 1).





Before connecting the plug, verify the position of the switch. The switch should be in the position 0. Only use the sliding switch to switch the appliance on or off.



3.5 Failure - motor safety switch

The motor safety switch protects the sheep shear against too high mechanical or electrical load. If the button of the motor safety switch (picture 4) jumps out (appliance stops), switch off the appliance by means of the sliding switch (position 0). Immediately pull the plug.



The motor safety switch may jump out due to the fact that the shearing blades have been fastened too tightly, defective motor, blocking of the shearing heads, etc. After a short cooling-off period, the appliance may be put into operation again after a slight push on the motor safety switch.

MAINTENANCE



Before carrying out any maintenance activities, the energy supply has to be switched off and the plug has to be pulled from the socket. When working on the shearing blades or shearing head, always disconnect the power supply. Never touch the shearing blades as long as the sheep shear is connected to the power supply, even when the appliance has been switched off.

4.1 Cleaning

After use, remove any oil from the appliance, from the shearing head and from the shearing blades by means of a dry cloth as well as all wool rests may be removed by means of a dry brush. Next, slightly oil all parts in order to prevent rust formation. Notice that even the slightest rust may considerably effect shearing results or even make it impossible.

4.2 Mounting of the shearing blades



The set of blades always consists of a bottom blade and an upper blade. For shearing, both ground (sharpened) surfaces (picture 8) must rest on each other. 8+9+7 The blades are mounted as follows (pictures 5 - 9): Loosen the adjustment screw (picture 9) and put the appliance on a hard surface.



the screws of the bottom blade in the upward position (picture 7). Loosen the screws and remove both used blades. Make sure that the new blades are clean. Pay special attention to the fact that the cutting surfaces must be free from dirt and hair. Put the upper blade on the tapered pins of the carrier (picture 5) and push the bottom blade (picture 6) between the loosened screws (picture 7) in the way as shown on the picture of the motor. Fasten the screws of the bottom blade by means 2+5+6 of the enclosed spanner. Turn around the appliance, so that the adjustment screw lies on the top. Check whether both tapered pins of the carrier are fitted in both openings of the upper blade (picture 5). Fasten the adjustment screw (picture 2) until a slight resistance is felt. Please make sure that the tooth tips of the cutter are set up appx. 1 -2 mm behind the grinded area on the comb (picture 11). You

achieve this by moving the combs forward and backwards. If the blades are correctly adjusted, please fasten both screws on the comb (picture 7).

4.3 Correct adjustment of the shearing blades

Adjust the shearing blades as follows:

Before shearing:

When the appliance is switched off (picture 1), check that the tapered pins of the driver grip into the holes of the upper shearing blade (picture 5). Please make sure 1+2+5+11 that the tooth tips of the cutter are set up appx. 1 -2 mm behind the grinded area on the comb (picture 11). Fasten the adjusting screw until the first perceptible resistance. Switch on the shearing machine. Loosen the adjusting screw until the shearing blades are not under pressure and run freely (motor speed is increasing). Now slowly fasten the adjusting screw (picture 2) until you hear the motor speed reduce and a resistance is felt while fastening the adjusting screw. Now tighten the adjusting screw by 1/4 of a rotation at the most. Start shearing. In case the cut is not satisfactory, slightly adjust the tension of the blades. If shearing has been started while the adjusting screw has not been sufficiently tightened, wool may heap up between the shearing blades. This may spoil shearing results or even make shearing impossible. In this case, shearing blades should be removed, cleaned and reset.

Grinding the shearing blades

A correct grinding (re-sharpening) of the shearing blades can only be done by means of a special machine and by an expert. Only work with sharp blades. Defective blades with broken teeth or blunt edges must be replaced.

4.5 Cleaning of the air filter



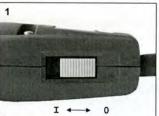
The air filters are situated at the top and at the bottom of the motor part of the shearing machine (picture 10). The air filters must be removed to clean them. It is necessary to regularly clean the air filters. Make sure that nothing enters the machine when cleaning the air filters. The sheep shear must never be operated without air filters.

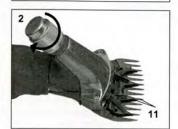
Storage of the sheep shear

In between use or in between shearing seasons, the sheep shear - which has been thoroughly cleaned and oiled - must be stored in the accompanying case in a dry place not accessible for children. If you suspect that fluids have entered the machine, do not use it! It may lead to electric shock or short- circuit. Send the machine for inspection to your suppliers or an authorised agent.

PICTURES









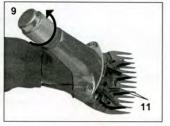














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REPAIRS

6.1 Introduction

The measures to remedy failures are mentioned in the column REMEDY/ACTION of the list of failures. Instructions marked with * are only to be carried out by authorised qualified personnel.

6.2 List of problems
In case of failures that are not listed below, please contact an authorised servicepoint (your authorised agent).

Motor parts

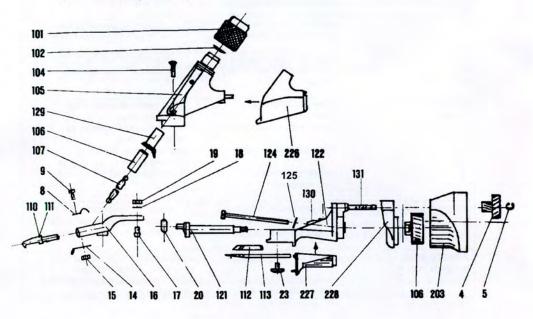
| Failure | Cause | Remedy / Action |
|---|---|--|
| Motor does not run | - no power | check socket and fuse |
| | - cord defective | * have it tested or replaced by specialist shop |
| | - switch or motor defective | * have it replaced by specialist shop |
| | - motor safety switch off | switch on motor safety switch |
| Motor safety switch switches repeatedly | - Rotor or Stator defective - blades blocked | * replaced by specialist shop remove blockage |
| | Motor safety switch defective air filter blocked | * replaced by specialist shop clean air filter |
| Motor becomes | - air filter blocked | clean or replaced air filter |
| warm / hot | - blade tension too high | loosen adjusting screw, if after that blades no longer cut, they have to be replaced by new one. |
| | - ball bearing defective | * replaced by specialist shop |
| Motor runs very | - Rotor or Stator defective | * replaced by specialist shop |
| slowly | - carbon brush worn out | * replaced by specialist shop |
| Motor vibrates | - Rotor runs unbalanced | * replaced by specialist shop |
| | bearings defective | * replaced by specialist shop |
| | - ventilation wheel broken | * replaced by specialist shop |

Shearing head

| Failure | Cause | Remedy / Action |
|--|--|---|
| Upper blades does not move | eccentric shaft with thread broken | * replaced by specialist shop |
| | - gear 29/11 teeth defective | * replaced by specialist shop |
| | - eccentric roller defective | * replaced by specialist shop |
| Upper blade does | - eccentric roller defective | * replaced by specialist shop |
| not move over the whole cutting width | eccentric shaft with thread broken | * replaced by specialist shop |
| unsatisfactory clipping results | - upper and/or bottom blade blunt | * have blades sharpened by specialist shop |
| | - blades not correctly ground | * have blades sharpened by specialist shop |
| | - blade tension too low | raise tension by fastening adjusting screw |
| | - blades or eccentric | oil with special oil for animal |
| | dry - not oiled | clippers |
| shearing blades | - pressure socket defective | * replaced by specialist shop |
| do not cut | - pressure shaft defective | * replaced by specialist shop |
| | - shearing head used | * replaced by specialist shop |
| shearing head | - blades tension too high | reduce shearing blade tension, |
| becomes very hot | | if needed, sharpen blades |
| 4-15-00000000000000000000000000000000000 | - carrier and/or eccenter | lubricate parts with special oil for |
| | without lubrication film | animal clippers |

7 EXPLODED VIEW / SPARE PARTS

7.1 Shearing Head V



7.1.1 Special shearing blades

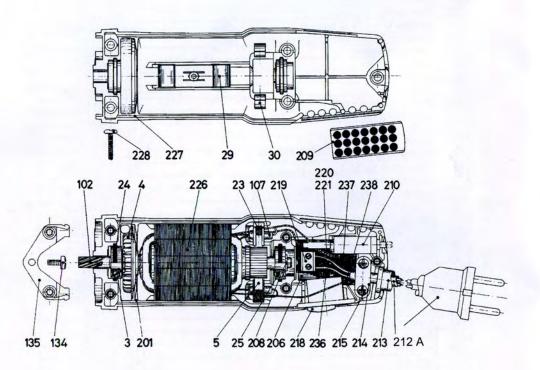


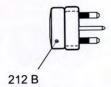
| Pos | Description | Part-No. |
|-----|--|---------------|
| | shearing head V complete | 1901035200 |
| 101 | pressure regulation nut | 19-0331101 |
| 102 | disc spring 15 Ø 5,2 Ø x 0,7 | 19-0331102 |
| 104 | screws M 4 x 16 (2 pieces) | 9004001644022 |
| 105 | shearing head housing (upper part) | 19-0331105 |
| 106 | pressure socket | 19-0331106 |
| 107 | pressure shaft | 19-0331107 |
| 8 | holding spring | 19-0330008 |
| 9 | screw M 3 x 8 | 9003000801022 |
| 110 | pressure piece - right side | 19-0331110 |
| 111 | pressure piece - left side | 19-0330111 |
| 112 | cutter | 15 0330012 |
| 113 | comb | 15-0330013 |
| 14 | spring bow | 19-0330014 |
| 15 | hexagonal nut M 3 | 9003000034022 |
| 16 | pressure arm | 19-0330016 |
| 17 | bolt with ball head | 19-0305017 |
| 18 | disc spring | 9004000009021 |
| 19 | hexagonal nut M 4 | 9004000034022 |
| 20 | eccentric roller | 19-0305020 |
| 121 | eccentric shaft with thread | 19-0331121 |
| 122 | shearing head housing (lower part) | 19-0331122 |
| 23 | screws for combs (2 pieces) | 19-0305023 |
| 124 | screws M 4 x 48 with washers (2 pieces) | 9004004865022 |
| 125 | spring washer 4,3 X 9 X 1 | 9043000072022 |
| 226 | hand protection – top, petrol | 19-0351226 |
| 227 | hand protection – bottom, petrol | 19-0351227 |
| 228 | flange, petrol | 19-0351228 |
| 129 | oil bush | 19-0331129 |
| 130 | ball cup | 1901030516 |
| 131 | Axle pivot | 1901030512 |
| 203 | gearbox casing V TD, petrol | 19-0351203 |
| 4 | double gearwheel 29 / 11 teeth | 19-0340004 |
| 5 | safety clip 5.0 (ST 6) | 9005000053022 |
| 106 | gearwheel (32 teeth) with threaded bush (long) | 19-0340206 |

Special shearing blades

| LC A 54 set of shearing blades | 15-0208210 |
|--------------------------------|------------|
| LC A 55 set of shearing blades | 15-0208410 |
| LC A 56 set of shearing blades | 15-0208610 |

7.2 Motor (Typ 1300-2-TD)





| Pos | Description | Part-No. |
|------------|---|---------------|
| 201 | motor housing – lower part, petrol | 19-0350201 |
| 102 | rotor complete with part nos. 3,4,24,25 | 19-0332102 |
| 003 | ball-bearing 608 2Z (head side) | 19-0300003 |
| 004 | fan with 20 blades | 19-0300102 |
| 005 | carbon brushes (2 pieces.) | 19-0300005 |
| 206 | radio / TV-condenser | 19-0350206 |
| 107 | UKW-condenser | 19-0350207 |
| 208 | safety ring 7 x 8 for part no. 25 | 19-0300133 |
| 209 | air filter, petrol | 19-0350209 |
| 210 | motor protection switch 1,2 A | 19-0350310 |
| 212 A | lead (cable) with plug (EURO) | 19-0350216 |
| 212 B | lead (cable) with plug (EBNO) | 19-0300203 |
| 213 | cable protection | 59-0020213 |
| 214 | cable clamp | 19-0500033 |
| 215 | screws 3,5 x 16 (2 pieces) | 9035001600042 |
| 218 | on-and-off switch | 19-0350218 |
| 219 | 2-pol wire connector | 19-0350219 |
| | circuit plate – without components | 19-0350220 |
| 220 221 | circuit plate – without components circuit plate, cplte. with part nos. 206, 210, 218, 219, 220, 236, 237, 238 | 19-0350321 |
| | carbon brush holders (2 pieces) | 19-0300023 |
| 023 | O-ring for bearings 21,5 x 2 (2 pieces) | 19-0300024 |
| 024 | 0-ring for bearings 21,5 x 2 (2 pieces) | 19-0300025 |
| 025 | ball bearing 627 2Z (bottom side) | 19-0350226 |
| 226 | stator | 19-0350227 |
| 227 | motor housing – upper part, petrol | 9040002500042 |
| 228 | screws 4 x 25 (5 pieces) | 19-0300029 |
| 029 | flat spring | 19-0300030 |
| 030 | spiral springs for carbon brushes (2 pieces) | 9004001065022 |
| 134 | screws M 4 x 10 | 19-0332135 |
| 135 | fastening bracket | 19-0350236 |
| 236 | connection wire | 19-0350236 |
| 237 | AMP plugs 2,8 x 0,8 | |
| 238 | round contact pin RTM 1,3 | 19-0350238 |

OTHERS

8.1 Environmental protection and disposal
It is the operators' responsibility to dispose of clipping blades as well as the clipping machine in a proper way after service life of appliance.
Pay attention to the regulations in force in your country!

8.2 Declaration of ConformityThis piece of equipment complies with directive: 2004/108/EG 2006/95/EG

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