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Model-based dynamic feedback control of a planar soft robot: trajectory tracking and interaction with the environment

Cosimo Della Santina¹, Robert K Katzschmann¹, Antonio Bicchi^{2,3} and Daniela Rus¹

Abstract

Leveraging the elastic bodies of soft robots promises to enable the execution of dynamic motions as well as compliant and safe interaction with an unstructured environment. However, the exploitation of these abilities is constrained by the lack of appropriate control strategies. This work tackles for the first time the development of closed-loop dynamic controllers for a continuous soft robot. We present two architectures designed for dynamic trajectory tracking and surface following, respectively. Both controllers are designed to preserve the natural softness of the robot and adapt to interactions with an unstructured environment. The validity of the controllers is proven analytically within the hypotheses of the model. The controllers are evaluated through an extensive series of simulations, and through experiments on a physical soft robot capable of planar motions.

Keywords

Soft robotics, motion control, flexible arms, soft control, model-based control

1. Introduction

Animals move very differently from rigid robots: they perform dynamic tasks efficiently, and interact robustly, compliantly, and continuously with the external world through their body's elasticity (Roberts and Azizi, 2011). Inspired by biology and with the aim of reaching a higher level of agility and compliance, researchers are designing soft robots with elastic bodies (Laschi et al., 2016; Polygerinos et al., 2017; Rus and Tolley, 2015). However, despite the emergence of several soft robotic hardware architectures (Holland et al., 2017; Homberg et al., 2019; Katzschmann et al., 2018; Laschi et al., 2012; Seok et al., 2013), examples that show the execution of dynamic movements and controlled compliant interaction with the environment are still missing. One of the main motivations for building soft robots is to improve dynamic movements and compliant interactions, but robots with rigid structures still outperform their soft counterparts in these tasks (Andersson, 1989; Haddadin et al., 2017; Hong et al., 2017; Kuindersma et al., 2016; Leidner et al., 2014).

This limitation is largely to be attributed to the lack of a soft robotic brain exploiting the embodied intelligence that the elastic body of a soft robot provides (Pfeifer et al., 2012). Both tasks, dynamic movements and compliant interactions, are indeed inherently dynamical, whereas most of the existing control algorithms for soft robots rely only on static modeling (George Thuruthel et al., 2018; Godage et al., 2015a; Lismonde et al., 2017; Mahl et al., 2014; Skorina et al., 2016; Till et al., 2015; Wang et al., 2017; Webster III and Jones, 2010; Zhang et al., 2016).

An issue that slowed down the development of dynamical control strategies is the difficulty of developing reliable vet tractable mathematical models for soft robots. The general formulation of an exact model requires the infinite dimensionality of the robot's state space to be taken into account (de Payrebrune and O'Reilly, 2016; Rone and Ben-Tzvi, 2014; Rubin, 2013). However, the theory of infinite state space control is still confined to relatively simple systems (Curtain and Zwart, 2012), and its applications are still preliminary, even if interesting in their own right (Armanini

Corresponding author:

Cosimo Della Santina, Computer Science and Artificial Intelligence Laboratory, Massachusetts, Institute of Technology, 22 Vassar Street, Cambridge, MA, USA.

Email: cosimodellasantina@gmail.com

¹Computer Science and Artificial Intelligence Laboratory, Massachusetts Institute of Technology, Cambridge, MA, USA

²Centro E. Piaggio, University of Pisa, Italy

³Soft Robotics for Human Cooperation and Rehabilitation, Istituto Italiano di Tecnologia, Genova, Italy

et al., 2017; Luo et al., 2012). This issue drives the development of simplified models that are capable of describing the robot's behavior through a finite set of variables. For some hybrid soft-rigid systems the rigid part is dynamically dominant, which allows the soft dynamics to be neglected in the control design (Deutschmann et al., 2017a,b; Skorina et al., 2015). Moving to a more general scenario, finite element methods are commonly used in the mechanical design of soft robots (Chenevier et al., 2018; Polygerinos et al., 2015). However, their high dimensionality limits the practical use of these models for feedback control. Simulations provided in Thieffry et al. (2017) use a linearized finite element model (FEM) to regulate postures. Prior work on dynamic models with finite dimensions also includes discrete Kirchhoff-Love models (Bergou et al., 2008; Greco and Cuomo, 2013), and discrete Cosserat models (Gazzola et al., 2016; Grazioso et al., 2016; Renda et al., 2017; Sadati et al., 2018). We are not aware of any prior work that applies these dynamic models for the control of soft robots. Dynamic models based on the piecewise constant curvature (PCC) hypothesis were presented in Falkenhahn et al. (2015) and Marchese et al. (2016). The models presented in these works are merely used for generating purely feedforward actuations. To the best of the authors' knowledge, there has been no previous work on the design and validation of dynamical feedback controllers for soft robots in dynamic tasks, except for our previous conference work (Della Santina et al., 2018), of which this article serves as an extension.

Dynamic control of continuum robots with higher Young's modulus is a relatively well-studied field. Dynamic models based on the PCC assumption were used by Kapadia et al. (2014, 2010) to achieve static posture regulation. The same task was performed under milder assumptions by Gravagne et al. (2003) and Penning and Zinn (2014). Moving to more dynamic tasks, tracking control is addressed by Hisch et al. (2017) and Kapadia and Walker (2011), supported by simulation results only. Kapadia et al. (2010) proposed a sliding mode controller specifically designed for tracking control with an extensible robot made of three segments. They also provided preliminary experimental validations in tracking a single sinusoidal trajectory. Thus, even in this field very limited results exists in developing controllers for dynamic task execution.

Leveraging on this literature, and with the goal of making a step towards the proper exploitation of soft robotic potentials, we propose two feedback control architectures specifically designed for controlling soft robots in the execution of dynamic tasks. The first controller aims to achieve dynamic trajectory following of curvatures in free space. The second controller is an impedance controller that allows the position of the end effector to be controlled in free space and can move along a surface, while staying in contact with that surface. Both controllers rely on an augmented formulation linking the soft robot to a classic rigid serial manipulator with a parallel elastic mechanism. Prior



Fig. 1. A dynamically controlled soft robot approaches and then traces along an environment. The robot has six actuated soft segments and is controlled through a model-based Cartesian impedance regulator, one of two control architectures presented in this article.

tools developed for this classical type of robot model can be exploited under this formulation (Ott, 2008; Sciavicco and Siciliano, 2012). The effectiveness of both controllers is assessed theoretically within the modeling hypotheses, and through extensive simulations and experiments. Note that only the planar case is considered in this article.

This works makes the following contributions to the control of soft robots:

- the first closed-loop dynamic controller for a continuum soft robot capable of dynamically tracking desired curvature evolutions;
- the first closed-loop controller for a continuum soft robot capable of dynamically moving in Cartesian space and compliantly tracking a surface;
- an "augmented formulation" linking a soft robot to a classic rigid-bodied serial manipulator;
- validation of the controllers in simulations and experiments using the planar system in Figure 1.

2. Model

In this section, we propose a framework for modeling the dynamics of soft robots, linking it to an equivalent rigid body constrained through a set of nonlinear integrable constraints. The key property of the model is to define a perfect matching under the hypothesis of PCC, enabling the application of control strategies typically used in rigid-bodied robots onto soft robots.

2.1. Kinematics

In the PCC model, the infinite dimensionality of the soft robot configuration is resolved by considering the robot's shape as composed of a fixed number of segments with

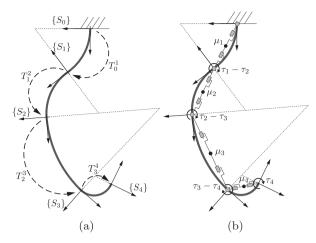


Fig. 2. Example of a PCC soft robot, composed of four CC elements. (a) The robot's kinematics, where $\{S_0\}$ is the robot's base frame. A reference frame $\{S_i\}$ is attached at the end of each segment. Here T_{i-1}^i is the homogeneous transformation mapping $\{S_{i-1}\}$ into $\{S_i\}$. (b) An augmented representation of the soft robot through a model typically used for rigid robots. Each segment has mass μ_i and is actuated through a torque τ_i .

constant curvature (CC), merged such that the resulting curve is everywhere differentiable.

Consider a PCC soft robot composed by n CC segments. We introduce n reference frames $\{S_1\}, \ldots, \{S_n\}$ attached at the end of each segment, plus one base frame $\{S_0\}$. Figure 2(a) presents an example of a soft robot composed by four CC segments. Using the CC hypothesis, $\{S_{i-1}\}$ and $\{S_i\}$ fully define the configuration of the ith segment. Thus, the robot kinematics can be defined by the n homogeneous transformations T_0^1, \ldots, T_{n-1}^n , which map each reference system to the subsequent one.

In the interest of conciseness, we consider the planar case. Please refer to Webster III and Jones (2010) for more details about the PCC kinematics in the 3D case. Figure 3 shows the kinematics of a single CC segment. Under the hypothesis of non-extensibility, one variable is sufficient to describe the segment's configuration. We use the relative rotation between the two reference systems as the configuration variable. Let us call this variable q_i for the ith segment, and $q \in \mathbb{R}^n$ the vector collecting q_i for all the n segments. Note that this angle is directly related to the radius of curvature ρ_i of the segment through the linear relation $q_i \rho_i = L_i$, where L_i is the constant length of a segment. We refer to q_i as the bending angle.

The *i*th homogeneous transformation can be derived using geometrical considerations as

$$T_{i-1}^{i}(q_i) = \begin{bmatrix} \cos(q_i) & -\sin(q_i) & L_i \frac{\sin(q_i)}{q_i} \\ \sin(q_i) & \cos(q_i) & L_i \frac{1-\cos(q_i)}{q_i} \\ 0 & 0 & 1 \end{bmatrix}$$
(1)

Note that for $q_i \rightarrow 0$, the transformation is still well defined by

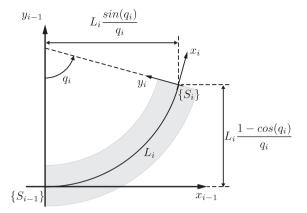


Fig. 3. Kinematic representation of the *i*th planar CC segment. Two local frames are placed at the two ends of the segment, $\{S_{i-1}\}$ and $\{S_i\}$ respectively. The length of the segment is L_i , and q_i is the bending angle .

$$T_{i-1}^{i}(0) \doteq \lim_{q_i \to 0} T_{i-1}^{i}(q_i) = \begin{bmatrix} 1 & 0 & L_i \\ 0 & 1 & 0 \\ 0 & 0 & 1 \end{bmatrix}$$
 (2)

2.2. Dynamics

Equation (1) can be reformulated using elemental Denavit–Hartenberg (DH) transformations, as described in Hannan and Walker (2003) and Jones and Walker (2006) . Such equivalence implicitly defines a connection between the soft robot and a rigid robot described by the equivalent parametrization. Figure 3(a) and (b) show two examples of rigid robotic structures matching a single CC segment. More complex rigid structures for generic PCC soft robots can be built by interconnecting such basic elements.

From a kinematic point of view, any representation satisfying the condition that the end points of each CC segment coincide with the corresponding reference points of the rigid robot is equivalent. However, as soon as we consider the dynamics of the two robots, another constraint has to be taken into account: the inertial properties of the augmented and the soft robot must be equivalent. In the hypothesis of negligible rotational inertia, this can be obtained by matching the centers of mass of each CC segment by an equivalent point mass attached to the rigid robot structure. Figure 4(c) and (d) present two examples of rigid structures dynamically matching a CC segment. The first example uses the approximation of a point mass placed on the middle of the main chord, whereas the second example can be used to match more accurate hypotheses such as that described by Godage et al. (2015b).

We refer to the state space of the equivalent rigid robot as the augmented state $\xi \in \mathbb{R}^{nh}$, with h being the number of joints per CC segment and n being the number of segments. The two configurations are connected through the continuously differentiable map

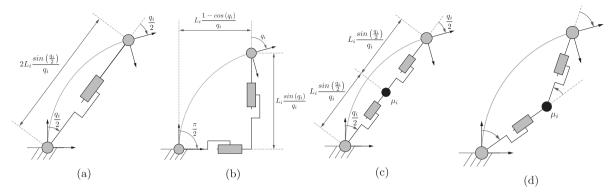


Fig. 4. Examples of rigid robots matching a single CC segment: (a) RPR; (b) RPPR (kin.); (c) RPPR (dyn.); (d) RPRPR. Several of these basic elements can be connected to obtain a representation of a PCC soft robot: (a) and (b) show two robots matching the segment's kinematic; (c) and (d) show two robots matching the segment's dynamics, with two different hypotheses on the mass distribution. In (c), the center of mass is in the middle of the chord. In (d), the added rotational degree of freedom allows the center of mass to be moved along the symmetry axis of the arc.

$$m: \mathbb{R}^n \to \mathbb{R}^{nh}$$
 (3)

The map m is such that the nonlinear constraint $\xi = m(q)$ assures that the end points and the point masses of each CC segment coincide in position and orientation with the corresponding points of the rigid robot.

Consider, for example, the middle point of the chord as an approximation of the mass distribution of the CC segment, see Figure 4(c). For that representation we report the dynamically consistent DH parametrization in Table 1. The corresponding map is

$$m_i(q_i) = \begin{bmatrix} \frac{q_i}{2} \\ L_i \frac{\sin(\frac{q_i}{2})}{q_i} \\ L_i \frac{\sin(\frac{q_i}{2})}{q_i} \\ \frac{q_i}{2} \end{bmatrix}$$
(4)

Figure 5 presents the CC segment and the corresponding rigid counterpart for five postures ranging from $q_i = 0$ rad to $q_i = \pi$ rad. A continuous soft robot represented by the PCC model can always be matched to a dynamically consistent rigid robot, built as a sequence of these elements. Figure 2(b) presents an example with four segments. The robot configurations are connected by the map

$$m(q) = \begin{bmatrix} m_1(q_1)^T & \dots & m_n(q_n)^T \end{bmatrix}^T$$
 (5)

The dynamics of the augmented rigid robot are

$$B_{\xi}(\xi)\ddot{\xi} + C_{\xi}(\xi,\dot{\xi})\dot{\xi} + G_{\xi}(\xi) = J_{\xi}^{\mathrm{T}}(\xi)f_{\mathrm{ext}} \tag{6}$$

where $\xi, \dot{\xi}, \ddot{\xi} \in \mathbb{R}^{nh}$ is the robot configuration with its derivatives, $B_{\xi}(\xi) \in \mathbb{R}^{nh \times nh}$ is the robot's inertia matrix, $C_{\xi}(\xi, \dot{\xi})\dot{\xi} \in \mathbb{R}^{nh}$ collects Coriolis and centrifugal terms, $G_{\xi}(\xi) \in \mathbb{R}^{nh}$ takes into account the effect of gravity on the robot. The robot is subject to a set of external wrenches f_{ext} , mapped through the Jacobian J_{ξ} .

Table 1. Description of the rigid robot equivalent to a single CC segment. The parameters θ , d, a, α refer to the classical DH parametrization, whereas μ refers to the mass.

Link	θ	d	a	α	μ
1 2	$\frac{q_i}{2}$	$0 \atop L_i \frac{\sin(\frac{q_i}{2})}{q_i}$	0	$\frac{\pi}{2}$	$0 \\ \mu_i$
3 4	$\frac{0}{\frac{q_i}{2}}$	$L_i \frac{\sin(\frac{q_i}{2})}{\frac{q_i}{q_i}}$ $L_i \frac{\sin(\frac{q_i}{2})}{q_i}$	0	$-\frac{\pi}{2}$	0

The dynamics of the soft robot is, thus, described by Equation (6) expressed on the sub-manifold implicitly defined by the map $\xi = m(q)$. This map describes nonlinear constraints that are scleronomic and holonomic. Therefore, it is possible to integrate them directly into the dynamics of the system. To this end, we evaluate the augmented configuration derivatives ξ , $\dot{\xi}$, $\ddot{\xi}$, with respect to q, \dot{q} , \ddot{q}

$$\begin{cases} \dot{\xi} = m(q) \\ \dot{\xi} = J_{\rm m}(q)\dot{q} \\ \ddot{\xi} = \dot{J}_{\rm m}(q,\dot{q})\dot{q} + J_{\rm m}(q)\ddot{q} \end{cases}$$
(7)

where $J_{\mathrm{m}}(q)$: $\mathbb{R}^n \to \mathbb{R}^{nh \times n}$ is the Jacobian of $m(\cdot)$, i.e., $\frac{\partial m}{\partial q}$. When $m_i(q)$ is defined as in (4), it is

$$J_{\mathrm{m},i} = \begin{bmatrix} \frac{1}{2} & L_{\mathrm{c},i} & L_{\mathrm{c},i} & \frac{1}{2} \end{bmatrix}^{\mathrm{T}}$$
 (8)

where $L_{c,i} = L_i \frac{q_i \cos(\frac{q_i}{2}) - 2\sin(\frac{q_i}{2})}{2q_i^2}$. By substituting (7) into (6), it follows

$$B_{\xi}(m(q))(\dot{J}_{m}(q,\dot{q})\dot{q} + J_{m}(q)\ddot{q}) + C_{\xi}(m(q),J_{m}(q)\dot{q})J_{m}(q)\dot{q} + G_{\xi}(m(q)) = J_{\xi}^{T}(m(q))f_{\text{ext}}$$
(9)

This generalized balance of forces can be projected by premultiplication with $J_{\rm m}^{\rm T}(q)$ onto the constraints described by the map $\xi = m(q)$. This yields the compact dynamics

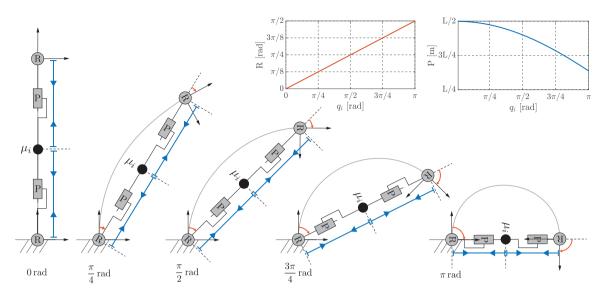


Fig. 5. Examples of a dynamically consistent augmented robot (RPPR) matching a single segment. We show five different configurations corresponding to the degrees of curvature ranging from $q_i = 0$ rad(straight configuration) to $q_i = \pi$ rad (half circle). The constraints imposed by the map $\xi_i = m_i(q_i)$ in (4) assure the correct positioning of the equivalent mass in the middle of the chord, and the matching of the reference frames connected to the tip of the segment and at the end of the rigid robot. As q_i changes, the change in angle of the revolute joints R and the change in length of the prismatic joints P are shown in the two plots.

$$B(q)\ddot{q} + C(q, \dot{q})\dot{q} + G(q) = J^{\mathrm{T}}(q)f_{\mathrm{ext}}$$
 (10)

where

$$\begin{cases} B(q) = J_{\rm m}^{\rm T}(q) B_{\xi}(m(q)) J_{\rm m}(q) \\ C(q, \dot{q}) = J_{\rm m}^{\rm T}(q) B_{\xi}(m(q)) \dot{J}_{\rm m}(q, \dot{q}) + J_{\rm m}^{\rm T}(q) \\ C_{\xi}(m(q), J_{\rm m}(q) \dot{q}) J_{\rm m}(q) \end{cases}$$

$$(11)$$

$$G(q) = J_{\rm m}^{\rm T}(q) G_{\xi}(m(q))$$

$$J^{\rm T}(q) = J_{\rm m}^{\rm T}(q) J_{\xi}^{\rm T}(m(q))$$

Note that the terms in (6) can be efficiently formulated in an iterative form, as discussed in Featherstone (2014). The dynamic model for the soft robot derived in (10) inherits this computational advantage through (11).

Remark 1. While not considered here, it is worth pointing out that a lumped rotational inertia could be easily included by adding it to the link where the mass μ_i is attached.

We complete (10) by introducing elastic and dissipative terms. It is convenient to evaluate the impedance directly for the PCC soft robot using the configuration variable q, and its derivative \dot{q} . We consider here the planar case described in Figure 6. We model the elasticity of a link through a continuous distribution of infinitesimal springs along the cross-sectional area of a segment. The net effect of this distribution is well studied in the state of the art, and it is described by the simple linear relationship

$$\tau_{\mathrm{E},i}(q_i) = \frac{E_i I_i}{L_i} q_i \tag{12}$$

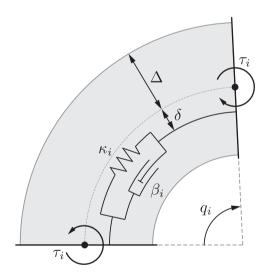


Fig. 6. A segment with CC. An internal torque τ_i is applied at both ends. The thickness of the segment section is 2Δ . We consider a continuous distribution of springs and dampers. The infinitesimal impedance element connected at distance δ from the axis of the segment is shown.

where $\tau_{E,i}$ is the elastic generalized force at the *i*th segment defined by the Young's modulus E_i , the second moment of inertia I_i , and the segment's length L_i . The product E_iI_i is typically referred to as bending rigidity.

Similarly, we introduce an infinitesimal linear damper in parallel to each spring. It generates a force equal to $\beta \dot{L}_{\delta,i}$, where $L_{\delta,i}$ is the length of a damper at distance δ from the central axis of the segment

$$L_{\delta,i}(q_i) = (\rho_i - \delta)q_i = \left(\frac{L_i}{q_i} - \delta\right)q_i \tag{13}$$

As β_i is a distribution describing infinitesimal dampers rather than a vector its neat effect is a continuum distribution of forces. The dimension of the first is Ns/m², and of the latter is N/m. The force distribution is then to be integrated along the cross-section to obtain a torque. If β_i is constant, this can be seen as being an average damping along the cross-section normalized by the size of the cross-section diameter $\bar{\beta}_i/(2\Delta_i)$. Therefore, we obtain the total dissipative force produced at the *i*th segment, by exploiting kineto-static duality and integrating over the cross-section

$$\int_{-\Delta_i}^{\Delta_i} \beta_i \left(\frac{\partial L_{\delta,i}}{\partial q_i} \right)^2 \dot{q}_i \, d\delta = \frac{2}{3} \beta_i \Delta_i^3 \dot{q}_i \tag{14}$$

Thus, in the PCC hypothesis, elastic and damping actions can be described by two linear terms: Kq and $D\dot{q}$, respectively. Here K and D are two diagonal matrices, with $\frac{E_iI_i}{L_i}$ and $\frac{2}{3}\beta_i\Delta_i^3$ as ith diagonal elements. Note that $K\succ 0$ and $D\succ 0$, because $E_i>0$, $I_i>0$, $L_i>0$, $\beta_i>0$, and $\Delta_i>0$, for all i. To conclude, the properties of the impedance model that are essential in the following are: (i) it is linear; (ii) $K\succ 0$, $D\succ 0$; and (iii) K and D are diagonal.

Furthermore, we assume the soft robot is actuated through a pair of internal torques for each segment applied as shown in Figure 6. The mapping between actuations and generalized torques can be evaluated using the Jacobians as defined in (11). In the planar case, the mapping is the identity. For the sake of space we do not report the calculation of these Jacobians. Note that directly controlling τ assumes that the actuator dynamics are negligible. While this is a fair assumption for tendon-driven soft robots (Laschi et al., 2012), the hypothesis does not necessarily hold for other types of actuation technologies such as pneumatic actuation (Marchese and Rus, 2016). Future work will be devoted to further investigate also the influence of the actuator dynamics and possibly incorporate those into the proposed model. Thus, the complete model is

$$B(q)\ddot{q} + (C(q,\dot{q}) + D)\dot{q} + G(q) + Kq = \tau + J^{T}(q)f_{\text{ext}}$$
(15)

where $D \succ 0$ is the damping and $K \succ 0$ is the stiffness.

2.3. Model properties

The proposed model verifies a set of basic properties of classical rigid robots, of which we report a selection in the following. Note that they could be derived directly by relying on fundamental characteristics of Lagrangian system (Bullo and Lewis, 2004). Nonetheless, we prefer to derive them from scratch, so as to make the work self-contained. These properties are of particular interest for the aim of the present article, because they are used for proving the stability of the two proposed controllers in Section 3.

Lemma 1. If $C_{\xi}(\xi, \dot{\xi})$ is defined with Christoffel symbols (Murray, 1994: Ch. 4), then the matrix $\dot{B}(q) - 2C(q, \dot{q})$ is skew symmetric.

Proof. We start by evaluating the time derivative of the inertia matrix, using its definition in (11)

$$\dot{B} = \dot{J}_{m}^{T} B_{\xi} J_{m} + J_{m}^{T} \dot{B}_{\xi} J_{m} + J_{m}^{T} B_{\xi} \dot{J}_{m}$$
 (16)

Note that in this proof we omit arguments for the ease of reading. Combining (16) with the expression of C in (11) yields

$$\dot{B} - 2C = \dot{J}_{m}^{T} B_{\xi} J_{m} + J_{m}^{T} \dot{B}_{\xi} J_{m} + J_{m}^{T} B_{\xi} \dot{J}_{m} - 2J_{m}^{T} B_{\xi} \dot{J}_{m} - 2J_{m}^{T} C_{\xi} J_{m} = J_{m}^{T} (\dot{B}_{\xi} - 2C_{\xi}) J_{m} + \dot{J}_{m}^{T} B_{\xi} J_{m} - J_{m}^{T} B_{\xi} \dot{J}_{m}$$
(17)

The skew symmetry of the first term of the sum follows by direct application of the quadratic form definition. Indeed, for every $\nu \in \mathbb{R}^n$ the following holds

$$\nu^{\mathrm{T}} J_{\mathrm{m}}^{\mathrm{T}} (\dot{B}_{\xi} - 2C_{\xi}) J_{\mathrm{m}} \nu = (\nu J_{\mathrm{m}})^{\mathrm{T}} (\dot{B}_{\xi} - 2C_{\xi}) (J_{\mathrm{m}} \nu) = 0 \quad (18)$$

where for the last step we exploit the skew symmetry of $\dot{B}_{\xi} - 2C_{\xi}$ (see Slotine and Li, 1987). The skew symmetry of the matrix $\dot{B} - 2C$ is then derived by considering that

$$\begin{split} (\dot{J}_{\mathbf{m}}^{\mathrm{T}}B_{\xi}J_{\mathbf{m}} - J_{\mathbf{m}}^{\mathrm{T}}B_{\xi}\dot{J}_{\mathbf{m}})^{\mathrm{T}} &= J_{\mathbf{m}}^{\mathrm{T}}B_{\xi}\dot{J}_{\mathbf{m}} - \dot{J}_{\mathbf{m}}^{\mathrm{T}}B_{\xi}J_{\mathbf{m}} \\ &= - \left(\dot{J}_{\mathbf{m}}^{\mathrm{T}}B_{\xi}J_{\mathbf{m}} - J_{\mathbf{m}}^{\mathrm{T}}B_{\xi}\dot{J}_{\mathbf{m}}\right) \end{split}$$

and that the sum of skew-symmetric matrices is also skew symmetric. \Box

Remark 2. If C_{ξ} is not built through Christoffel symbols, the thesis of Lemma 1 becomes $\dot{q}^{T}(\dot{B}(q) - 2(C(q,\dot{q})))$ $\dot{q} = 0$. This can be proven by following the same steps of the proof above.

Lemma 2. The inertia matrix B(q) is positive semidefinite and limited, i.e.,

$$B(q) \succeq 0, \quad || B(q) || < \infty \quad \forall q \in \mathbb{R}^n$$

if $-\infty < m_i(q) < +\infty$ for all $q \in \mathbb{R}^n$ and for all i such that the ith joint is prismatic, and $||J_m|| < \infty$.

Proof. For the first property, we start by considering that $B_{\xi}(m) \succeq 0$ for every ξ by construction. Note that in this proof we omit the dependencies q, \dot{q} for the ease of reading. Thus, recalling that $B = J_{\rm m}^{\rm T} B_{\xi}(m) J_{\rm m}$, the first property is derived from the very definition of positiveness. Indeed, for every $\nu \in \mathbb{R}^n$ the following holds

$$\nu^{\mathrm{T}} J_{\mathrm{m}}^{\mathrm{T}} B_{\xi}(m) J_{\mathrm{m}} \nu = (\nu J_{\mathrm{m}})^{\mathrm{T}} B_{\xi}(m) (J_{\mathrm{m}} \nu) > 0$$
 (19)

For the second property, the submultiplicative property of the matrix norm of a square matrix tells us that $\|B\| < \|J_m^T\| \|B_\xi(m)\| \|J_m\|$. The limitedness of

 $||J_m||$ is assured by the hypothesis on J_m . Here $B_{\xi}(m)$ is the inertia matrix of a rigid robot. Its norm can tend to infinity only if the length of at least one of its prismatic joints tends to infinity. This possibility is excluded by the hypothesis on m.

Corollary 1. Let $R(q) \in \mathbb{R}^{nh \times d_r}$ be such that $\operatorname{Rank}(B_{\xi}(m(q))) = d_r$ and $\operatorname{Span}(R(q))$ is the range of $B_{\xi}(m(q))$, and let the hypotheses of Lemma 2 be verified. Then $\operatorname{Rank}(R^T(q)J_m(q)) = n$ implies that B(q) > 0.

Proof. The inertia matrix B_{ξ} of a rigid robot is symmetric, which assures that it is diagonalizable. Note that in this proof we omit arguments for the ease of reading. As the augmented rigid robot can include massless links, the kernel of B_{ξ} is in general not empty. Thus, by spectral decomposition the following holds

$$B_{\xi} = M^{\mathsf{T}} \begin{bmatrix} U & 0 \\ 0 & 0 \end{bmatrix} M \tag{20}$$

where $U \in \mathbb{R}^{nh \times nh}$ is the diagonal matrix collecting all the non-null eigenvalues of B_{ξ} , and

$$M = \begin{bmatrix} R^{\mathrm{T}} \\ N^{\mathrm{T}} \end{bmatrix} \tag{21}$$

where $R \in \mathbb{R}^{nh \times d_r}$ and $N \in \mathbb{R}^{nh \times nh - d_r}$ have as columns a base of the range and the kernel of B_{ξ} , respectively.

Combining (11), (20), and (21), the following holds

$$B = J_{\mathbf{m}}^{\mathsf{T}} B_{\xi}(m) J_{\mathbf{m}}$$

= $J_{\mathbf{m}}^{\mathsf{T}} R U R^{\mathsf{T}} J_{\mathbf{m}}$ (22)

The application of the Sylvester inequality (Petersen and Pedersen, 2008) yields

$$\operatorname{Rank}(B) \ge \operatorname{Rank}(J_{\mathbf{m}}^{\mathsf{T}}RU) + \operatorname{Rank}(R^{\mathsf{T}}J_{\mathbf{m}}) - d_{\mathbf{r}}$$

$$\ge \operatorname{Rank}(U) + 2\operatorname{Rank}(R^{\mathsf{T}}J_{\mathbf{m}}) - 2d_{\mathbf{r}}$$
(23)

Note that $\operatorname{Rank}(U) = d_{r}$ is given by construction, and $\operatorname{Rank}(R^{T}J_{m}) = n$ by hypothesis. The latter also implies that $n \ge d_{r}$. Therefore,

$$Rank(B) \ge n \tag{24}$$

As *B* lives in $\mathbb{R}^{n \times n}$, then (24) implies that *B* is full rank. This excludes the semi-definiteness of *B*, and together with Lemma 2 proves the thesis.

Lemma 3. Suppose that $\gamma_m, \gamma_J, \gamma_i > 0$ exist such that

$$\| m(q) \| < \gamma_{\rm m} \| q \|, \quad \| J_{\rm m}(q) \| < \gamma_{\rm J},$$

 $\| \dot{J}_{\rm m}(q) \| < \gamma_{\rm J} \| \dot{q} \|$ (25)

then γ_{C1} , γ_{C2} , $\gamma_{C3} > 0$ exist such that

$$||C(q,\dot{q})|| < (\gamma_{C1} + \gamma_{C2} ||q|| + \gamma_{C3} ||q||^2) ||\dot{q}||$$
 (26)

Proof. Extracting the norm from the definition of C in (11) yields

$$|| C(q, \dot{q}) || \leq || J_{m}^{T}(q) B_{\xi}(m(q)) \dot{J}_{m}(q, \dot{q}) ||$$

$$+ || J_{m}^{T}(q) C_{\xi}(m(q), J_{m}(q) \dot{q}) J_{m}(q) ||$$

$$\leq \gamma_{m} \gamma_{j} || B_{\xi}(m(q)) || || \dot{q} ||$$

$$+ \gamma_{I}^{2} || C_{\xi}(m(q)_{m}(q) \dot{q}) ||$$

$$(27)$$

Recalling that B_{ξ} and C_{ξ} are inertia components of a standard rigid robot yields (Sciavicco and Siciliano, 2012)

$$||B_{\xi}(\xi)|| \leq \kappa_{B,1} + \kappa_{B,2} ||\xi|| + \kappa_{B,3} ||\xi||^{2} ||C_{\xi}(\xi,\dot{\xi})|| \leq (\kappa_{C,1} + \kappa_{C,2} ||\xi||) ||\dot{\xi}||$$
(28)

with $\kappa_{B,1}$, $\kappa_{B,2}$, $\kappa_{B,3}$, $\kappa_{C,1}$, $\kappa_{C,2}$ positive constants. Therefore, we introduce the two following upper bounds

$$\|B_{\xi}(m(q))\| \leq \kappa_{B,1} + \kappa_{B,2} \|m(q)\| + \kappa_{B,3} \|m(q)\|^{2} \leq \kappa_{B,1} + \kappa_{B,2} \gamma_{m} \|q\| + \kappa_{B,3} \gamma_{m}^{2} \|q\|^{2} \|C_{\xi}(m(q), J_{m}(q)\dot{q})\| \leq (\kappa_{C,1} + \kappa_{C,2} \|m(q)\|) \|J_{m}(q)\| \|\dot{q}\| \leq (\kappa_{C,1} + \kappa_{C,2} \gamma_{m} \|q\|) \gamma_{J} \|\dot{q}\| .$$
(29)

We can now plug these inequalities back into (27), obtaining

$$||C(q, \dot{q})|| \leq \gamma_{\rm m} \gamma_{j} (\kappa_{\rm B, 1} + \kappa_{\rm B, 2} \gamma_{\rm m} ||q|| + \kappa_{\rm B, 3} \gamma_{\rm m}^{2} ||q||^{2})$$

$$||\dot{q}|| + \gamma_{J}^{2} (\kappa_{\rm C, 1} + \kappa_{\rm C, 2} \gamma_{\rm m} ||q||) \gamma_{J} ||\dot{q}||$$
(30)

The thesis follows by defining

$$\gamma_{C1} = \gamma_{m} \gamma_{j} \kappa_{B,1} + \gamma_{J}^{3} \kappa_{C,1}$$

$$\gamma_{C2} = \gamma_{m} \gamma_{j} \kappa_{B,2} \gamma_{m} + \gamma_{J}^{3} \kappa_{C,2} \gamma_{m}$$

$$\gamma_{C3} = \gamma_{m} \gamma_{j} \kappa_{B,3}.$$
(31)

Remark 3. The hypotheses on m(q) and on $J_m(q)$ in Lemmas 2 and 3, and Corollary 1 are verified for the representation described by (4), (8) and Table 1.

3. Control design

While it is largely accepted for describing the kinematics, the use of a PCC model in representing the infinite dimensionality of a soft robot can always introduce some mismatch with respect to the real system. The same holds for the introduction of approximations in the inertia distribution. Thus, it is critical to design controllers that are able to exploit the information given by the proposed model, while being robust to uncertainties. We thus avoid the use of complete feedback cancellations of robot dynamics (De Luca and Lucibello, 1998), as well as other kinds of control

actions that present robustness issues in classic robots, such as pre-multiplications of feedback actions by the inverse of the inertia matrix (Nakanishi et al., 2008).

In the following, we present two novel feedback controllers following the described design principles. The first aims at implementing trajectory tracking in curvature space, whereas the second targets Cartesian impedance control with surface following. Note that the following results hold for any choice of maps m(q) satisfying the hypotheses introduced in Section 2.3.

3.1. Curvature dynamic control

We propose the following controller for implementing trajectory tracking in the soft robot's state space q

$$\tau = K\bar{q} + D\dot{\bar{q}} + G(q) + C(q, \dot{q})\dot{\bar{q}} + B(q)\ddot{\bar{q}}$$
 (32)

where $q, \dot{q} \in \mathbb{R}^n$ are the bending angle vector and its derivative, $\bar{q}(t), \dot{\bar{q}}(t), \ddot{\bar{q}}(t) \in \mathbb{R}^n$ are the desired evolution and its derivatives expressed in the bending angle space, $B \in \mathbb{R}^{n \times n}$ is the robot's inertia, $C \in \mathbb{R}^{n \times n}$ is the Coriolis and Centrifugal matrix obtained by computing C_{ξ} through Christoffel symbols (Murray, 1994: Ch. 4), and $K \in \mathbb{R}^{n \times n}$ and $D \in \mathbb{R}^{n \times n}$ are the robot's stiffness and damping matrices, respectively. Figure 7 presents a block representation of (32). It is worth noting that $K\bar{q} + D\dot{\bar{q}}$ are purely feedforward actions, whereas G(q), $C(q,\dot{q})$, and B(q) close the feedback loop by depending on q and \dot{q} .

The resulting form of the closed-loop system is

$$B(q)(\ddot{q} - \ddot{q}) + C(q, \dot{q})(\dot{q} - \dot{q}) = K(\bar{q} - q) + D(\dot{q} - \dot{q})$$
(33)

The feedforward action $K\bar{q}+D\dot{\bar{q}}$ is combined with the physical impedance of the system, generating a natural proportional-derivative (PD) action $K(\bar{q}-q)+D(\dot{\bar{q}}-\dot{q})$. In this way, the softness of the robot is preserved in sight of possible interactions with the environment (Angelini et al., 2018; Della Santina et al., 2017).

Let us consider for a moment the case for which $\dot{q}\equiv 0$. For simplicity, we also consider no gravitational field. For this scenario of a constant reference \bar{q} , the control action (32) is purely feedforward, and (33) becomes a classical rigid robot controlled through a PD, which is well known to be globally asymptotically stable in the reference \bar{q} (Sciavicco and Siciliano, 2012). This can be regarded as a manifestation of the self-stabilizing properties of soft robotic systems, which have been already recognized in previous works such as those of Bosi et al. (2016) and Thuruthel et al. (2018). The following theorem will show that the introduction of the dynamic feedback terms G(q), $C(q,\dot{q})\dot{q}$, and $B(q)\ddot{q}$ enhances this property by also including a non-constant \bar{q} into the range of the self-stabilized references.

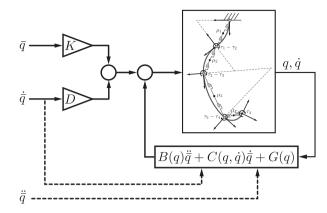


Fig. 7. Block scheme of the proposed controller (32), for trajectory tracking in curvature space. The algorithm is composed of a pure feedforward term $K\bar{q} + D\bar{q}$, plus a mixed feedforward–feedback term $B(q)\ddot{\bar{q}} + C(q, \dot{q})\dot{\bar{q}} + G(q)$.

Theorem 1. The continuously differentiable trajectory $\bar{q}(t)$ is a globally asymptotically stable equilibrium for the closed-loop system (33) under the hypotheses of Lemma 3, Corollary 1, and as soon as two positive constants $\gamma_{\bar{q}}$ and $\gamma_{\bar{q}}$ exist such that

$$\bar{q}(t) < \gamma_{\bar{q}}, \qquad \dot{\bar{q}}(t) < \gamma_{\dot{\bar{q}}} \qquad \forall t$$
(34)

Proof. Let us define the error variable $e \doteq q - \bar{q}$. The system (33) becomes

$$B(e+\bar{q})\ddot{e} + C(e+\bar{q},\dot{e}+\dot{\bar{q}})\dot{e} + Ke + D\dot{e} = 0$$
 (35)

which is a nonlinear time-variant system owing to the explicit dependency from \bar{q} .

The thesis can now be proven by considering as radially unbounded Lyapunov candidate the following natural extension of the energy function

$$V(e, \dot{e}, t) = \frac{1}{2} \dot{e}^{T} B(e + \bar{q}) \dot{e} + \frac{1}{2} e^{T} Ke$$
 (36)

Note that in order to become a candidate, *B* has to be positive definite. This is assured by Corollary 1.

The time derivative of V is

$$\dot{V}(e,\dot{e},t) = \frac{1}{2}\dot{e}^{\mathrm{T}}\dot{B}\dot{e} + \dot{e}^{\mathrm{T}}B\ddot{e} + \dot{e}^{\mathrm{T}}Ke \tag{37}$$

By substituting (35), we obtain

$$\dot{V}(e, \dot{e}, t) = \frac{1}{2}\dot{e}^{T}(\dot{B} - 2C)\dot{e} - \dot{e}^{T}D\dot{e}$$
 (38)

Using Lemma 1, the first term falls away and we obtain $\dot{V}(e,\dot{e}) = -\dot{e}^{\rm T}D\dot{e} \le 0$. This assures that V decreases in time, and thus that $\gamma_{\rm e}$ and $\gamma_{\rm d}$ exist such that

$$\|e\| < \gamma_{\rm e}, \quad \|\dot{e}\| < \gamma_{\rm d}$$
 (39)

As (35) is time-variant, LaSalle's invariance principle cannot be applied directly for proving the stability of the closed-loop system (Khalil, 1996). We must instead invoke Barbalat's lemma (Slotine and Li, 1991), which requires \dot{V} to be uniformly continuous to assure stability. This can be proven by showing that its time derivative is bounded. Evaluating the second time derivative of the Lyapunov candidate yields

$$\ddot{V}(e, \dot{e}, t) = 2\dot{e}^{T}DB^{-1}(C\dot{e} + Ke + D\dot{e})$$
 (40)

which can be bounded as follows

$$\| \ddot{V} \| \leq 2\gamma_{\mathrm{d}} \| D \| \gamma_{\mathrm{B}} (\| C \| \gamma_{\mathrm{d}} + \| K \| \gamma_{\mathrm{e}} + \| D \| \gamma_{\mathrm{d}})$$

$$\tag{41}$$

where γ_B is the inverse of the lower bound of the minimum singular value of B. Note indeed that the latter is always lower bounded by a positive constant because $B \succ 0$, as assured by Corollary 1. Note also that $\|D\|$ and $\|K\|$ are constant scalars. For the sake of conciseness of notation, we introduce the two positive constants $a = 2\gamma_d \|D\| \gamma_B \gamma_d$ and $b = 2\gamma_d \|D\| \gamma_B (\|K\| \gamma_e + \|D\| \gamma_d)$. Equation (41) can thus be rewritten and then bounded as follows

$$\| \ddot{V} \| \leq a \| C(e + \bar{q}, \dot{e} + \dot{\bar{q}}) \| + b$$

$$\leq a(\gamma_{C1} + \gamma_{C2} \| e + \bar{q} \| + \gamma_{C3} \| e + \bar{q} \|^{2}) \| \dot{e} + \dot{\bar{q}} \| + b$$

$$\leq a(\gamma_{C1} + \gamma_{C2}(\gamma_{e} + \gamma_{\bar{q}}) + \gamma_{C3}(\gamma_{e} + \gamma_{\bar{q}})^{2})(\gamma_{d} + \gamma_{\dot{\bar{q}}}) + b$$
(42)

where we invoked Lemma 3, and we exploited the limitedness of the desired trajectory, which is imposed by hypothesis. The thesis follows by direct application of Barbalat's lemma (Slotine and Li, 1991).

3.2. Preliminary robustness analysis

Here, we consider uncertainty in the knowledge of the stiffness and damping matrices, represented as

$$\tilde{K} = K + \Delta K, \quad \tilde{D} = D + \Delta D$$
 (43)

where \tilde{K}, \tilde{D} are the estimations, K, D the real values, and $\Delta K, \Delta D$ the perturbations. The control action (32) becomes $\tau = \tilde{K}\bar{q} + \tilde{D}\dot{q} + G(q) + C(q,\dot{q})\dot{q} + B(q)\ddot{q}$. This results in the following closed-loop dynamics

$$B(q)(\ddot{q} - \ddot{q}) + C(q, \dot{q})(\dot{q} - \dot{\bar{q}}) = K(\bar{q} - q) + D(\dot{\bar{q}} - \dot{q}) + \Delta K \bar{q} + \Delta D \dot{\bar{q}}$$

$$(44)$$

Uncertainties only appear as an additional feedforward excitation of the system's dynamics. Note that the unperturbed closed-loop system (33) is globally asymptotically stable as proven by Theorem 1. This implies that (44) is contractive, as discussed in Lohmiller and Slotine (1998). Contractiveness assures convergence of all the trajectories

of the system to a single one independently from the initial condition. To prove practical stability is then sufficient to find at least one trajectory of the system that does not diverge. Consider, for example, a quasi static reference, that is $\dot{\bar{q}} \simeq 0$. The following equilibrium configuration $q_{\rm eq}$ results

$$K(\bar{q} - q_{\rm eq}) + \Delta K \bar{q} = 0 \Rightarrow q_{\rm eq} = (I + K^{-1} \Delta K) \bar{q}$$
 (45)

which, in turn, is globally asymptotically stable thanks to the contractiveness of the system. Therefore, having uncertainty in the knowledge of stiffness and damping matrices just moves the equilibrium by $K^{-1}\Delta K\bar{q}$.

In case $q_{\rm eq}$ is not close enough to the desired reference \bar{q} , the control (32) can be generalized to include an explicit position and damping control loop.

Corollary 2. Under the hypotheses of Lemma 3 and Corollary 1 the control action

$$\tau = K\bar{q} + D\dot{\bar{q}} + G(q) + C(q, \dot{q})\dot{\bar{q}} + B(q)\ddot{\bar{q}} + K_{P}(\bar{q} - q) + K_{D}(\dot{\bar{q}} - \dot{q})$$
(46)

with $K_P, K_D \in \mathbb{R}^{n \times n}$ makes \bar{q} a globally asymptotically stable trajectory of the closed loop, if

$$K_{\rm P} \succ -K$$
, $K_{\rm D} \succ -D$

Proof. The closed loop of the system is obtained from the application of (46) to (15) and results in

$$B(q)(\ddot{q} - \ddot{q}) + C(q, \dot{q})(\dot{q} - \dot{q}) = \tilde{K}(\bar{q} - q) + \tilde{D}(\dot{q} - \dot{q})$$

with

$$\tilde{K} = K_{\rm P} + K, \quad \tilde{D} = K_{\rm D} + D$$
 (47)

This closed loop generalizes (33). The thesis follows by applying Theorem 1 under consideration of hypotheses $\tilde{K} \succ 0$ and $\tilde{D} \succ 0$.

The control approach actually enforces robustness. The system's closed-loop equilibrium becomes

$$q_{\text{eq}}^{\text{cl}} = (I + (K_{\text{P}} + K)^{-1} \Delta K) \bar{q}$$
 (48)

Here $q_{\rm eq}^{\rm cl}$ is always closer to \bar{q} than the equilibrium defined by (45), as soon as $K_{\rm P} \succ 0$. However, this behaviour is obtained at the cost of stiffening the robot. This is discussed in the general case by Della Santina et al. (2017), and it is made evident here by Equation (47).

3.3. Cartesian stiffness control

We consider a set of contact points with coordinates $x \in \mathbb{R}^k$. Through them, the environment can exert on the soft robot a set of wrenches f_{ext} , mapped through the Jacobian J(q), as described in (15).

A correct regulation of the impedance at the contact points is essential to implement robust and reliable interactions with the environment (Ott, 2008). We propose to implement the desired compliant behavior through the following dynamic feedback loop

$$\tau = J^{T}(q)J_{B}^{+T}(q)(Kq + D\dot{q}) + G(q) + J^{T}(q)\eta(q,\dot{q})$$

$$(I - J_{B}^{+}(q)J(q))\dot{q} + J^{T}(q)(K_{c}(x_{d} - x) - D_{c}J(q)\dot{q})$$
(49)

where $q, \dot{q} \in \mathbb{R}^n$ are the soft robot's bending angle vector and its derivative, $J(q) \in \mathbb{R}^{k \times n}$ is the Jacobian, which maps \dot{q} into the end-effector velocity \dot{x} , $x_{\rm d} \in \mathbb{R}^k$ is a reference position for the contact point, x is the configuration of the contact point, and $J_B^+ \in \mathbb{R}^{k \times n}$ is the dynamically consistent pseudo-inverse (Chang and Khatib, 1995) described by

$$J_B^+(q) = B^{-1}(q)J^{\mathrm{T}}(q) \left(J(q)B^{-1}(q)J^{\mathrm{T}}(q)\right)^{-1} \tag{50}$$

that can be used to map forces in configuration space towards their counterpart in operational space. Here $\eta(q,\dot{q})\in\mathbb{R}^{k\times n}$ is the Cartesian Coriolis and centrifugal matrix, defined as

$$\eta(q,\dot{q}) = (JB^{-1}J^{T})^{-1}(JB^{-1}C - \dot{J}) = J_{B}^{+}TC - \Lambda \dot{J}$$
 (51)

with the dependencies on q, \dot{q} not reported. Here $\Lambda(q)$ is the Cartesian inertia matrix (Khatib, 1987), defined as

$$\Lambda(q) = (J(q)B^{-1}(q)J(q)^{T})^{-1} \in \mathbb{R}^{k \times k}$$
 (52)

The term $J^{\rm T}(q)(K_{\rm c}(x_{\rm d}-x)-D_{\rm c}J(q)\dot{q})$ simulates the presence of a spring and a damper connected between x and $x_{\rm d}$. This imposes the desired Cartesian stiffness $K_{\rm c}$, and Cartesian damping $D_{\rm c}$. We will choose these matrices to be diagonal in order to implement a full decoupling within the Cartesian directions. The remaining terms act as a compensation of the non-diagonal Cartesian stiffness $J^{\rm T}(q)J_B^{+\,{\rm T}}(q)Kq+G(q)$, and as a decoupling of the Cartesian dynamics from the residual dynamics of the redundant degrees of freedom $J^{\rm T}(q)(J_B^{+\,{\rm T}}(q)D+\eta(q,\dot{q})(I-J_B^+(q)J(q)))\dot{q}$. Figure 8 presents a block representation of (49).

The following theorem assures that the closed-loop system implements the desired compliant behavior at the contact point.

Theorem 2. The closed loop defined by controller (49) and system (15) is such that

$$\lim_{t \to \infty} K_{\rm c}(x(t) - x_{\rm d}) = f_{\rm ext}$$
 (53)

for all $K_c \succ 0$ and $D_c \succ 0$, $\dot{x}_d = 0$, $\dot{f}_{ext} = 0$, and for every $x(0) \in \mathbb{R}^k$, under the hypotheses of Corollary 1.

Proof. We augment the operational space of the soft robot at the velocity level through a set of complementary velocities $v_n \in \mathbb{R}^{n-k}$

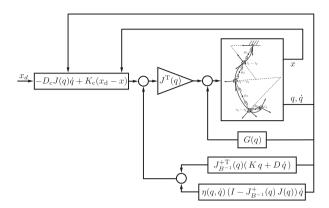


Fig. 8. Block scheme of the proposed controller (49), for Cartesian impedance control. The algorithm is composed of three terms: the actual Cartesian spring–damper system $J^{\rm T}(q)(K_{\rm c}(x_{\rm d}-x)-D_{\rm c}J(q)\dot{q})$, the non-diagonal stiffness compensation $J^{\rm T}(q)J_B^{+\,{\rm T}}(q)(K\,q+D\dot{q})+G(q)$, and the dynamic decoupling $J^{\rm T}(q)\eta(q,\dot{q})(I-J_B^+(q)J(q))\dot{q}$.

$$\begin{bmatrix} \dot{x} \\ v_{\rm n} \end{bmatrix} = \begin{bmatrix} J \\ N \end{bmatrix} \dot{q} \tag{54}$$

where $N \in \mathbb{R}^{(n-k) \times n}$ is chosen such that the resulting transformation is full rank. Note that the dependencies on q, \dot{q} are not reported in this proof whenever not necessary. The inverse of $[J^T, N^T]^T$ can be written as $[J_B^+, Z^T]$, where Z is an opportunely defined matrix. We do not report the proof and the form of Z here, which can be found in Ott (2008). Note that B is invertible since Corollary 1 holds by hypothesis, a property needed for (50).

Thus, Equation (54) yields

$$\dot{q} = J_p^+ \dot{x} + Z^{\mathrm{T}} v_{\mathrm{n}} \tag{55}$$

Using the Jacobian from (54) we can apply a transformation into operational space (Ott, 2008: Ch. 4) on the system (15) to obtain the open-loop operational space dynamics

$$\Lambda \ddot{x} + \eta_{x} \dot{x} + \eta_{N} v_{n} + J_{B}^{+T} D \dot{q} + J_{B}^{+T} (K q + G)
= J_{B}^{+T} \tau + f_{\text{ext}}$$
(56)

The matrix $J_B^{+\,\mathrm{T}}$ is the dynamically consistent pseudo-inverse (50). The Coriolis and centrifugal terms are collected by $\eta_x = \eta J_B^+ \in \mathbb{R}^{k \times k}$ and $\eta_N = \eta Z^\mathrm{T} \in \mathbb{R}^{k \times (n-k)}$, with η defined in (51). Here Λ is defined in (52).

Substituting the controller (49) into (56) yields

$$\Lambda \ddot{x} + \eta_{x} \dot{x} + \eta_{N} v_{n} + J_{B}^{+T} D \dot{q} + J_{B}^{+T} (Kq + G)
= J_{B}^{+T} (Kq + D \dot{q}) + J_{B}^{+T} G + \eta Z^{T} v_{n}
+ K_{c} (x_{d} - x) - D_{c} J \dot{q} + f_{ext}$$
(57)

where we exploited that $J_R^{+T}J^T = I$, and that (55) yields

$$Z^{\mathrm{T}}v_{\mathrm{n}} = \dot{q} - J_{B}^{+}\dot{x} = (I - J_{B}^{+}J)\dot{q}$$
 (58)

Through simple algebraic manipulations, Equation (57) yields

$$\Lambda(q)\ddot{x} + \eta_{x}(q,\dot{q})\dot{x} + D_{C}\dot{x} + K_{C}(x - x_{d}) = f_{\text{ext}}$$
 (59)

Note that the controller left the dynamic terms unchanged and only removed the dynamic coupling with the residual dynamics, as discussed earlier in this section.

We prove the thesis for a generic evolution q(t) in joint space. Under this assumption, Equation (59) is rewritten as

$$\Lambda(t)\ddot{e} + \eta(t)\dot{e} + D_{C}\dot{e} + K_{C}e = 0 \tag{60}$$

where $e = x - x_d - K_C^{-1} f_{\text{ext}}$ and $\dot{e} = \dot{x}$. Thus, proving (53) is equivalent to proving the asymptotic stability around the origin of (60). We consider the following Lyapunov candidate

$$V(e, \dot{e}, t) = \frac{1}{2} \dot{e}^{T} \Lambda(t) \dot{e} + \frac{1}{2} e^{T} K_{C} e$$
 (61)

which is radially unbounded and uniformly positive for each e, \dot{e} . Note that this function is a straightforward generalization of the commonly employed total energy of the system (Sciavicco and Siciliano, 2012). The time derivative of (61) is

$$\dot{V}(e,\dot{e},t) = \frac{1}{2}\dot{e}^{\mathrm{T}}\dot{\Lambda}(t)\dot{e} + \dot{e}^{\mathrm{T}}\Lambda(t)\ddot{e} + \dot{e}^{\mathrm{T}}K_{\mathrm{C}}e$$

$$= \frac{1}{2}\dot{e}^{\mathrm{T}}(\dot{\Lambda}(t) - 2\eta(t))\dot{e} - \dot{e}^{\mathrm{T}}D_{\mathrm{C}}\dot{e}$$

$$= -\dot{e}^{\mathrm{T}}D_{\mathrm{C}}\dot{e}$$
(62)

where we used (60) for the first step, and the skew symmetry of $\dot{\Lambda}(t) - 2\eta(t)$ for the second step. Note that the latter derives from Lemma 1, combined with standard results in the operational space formulation (Ott, 2008: Ch. 4). Thus, $\dot{V} \leq 0$, because $D_{\rm c} \succ 0$ by hypothesis.

Invoking the LaSalle–Yoshizawa theorem (Khalil, 1996) yields $\dot{e} \rightarrow 0$. This, in turn, implies that $e \rightarrow 0$ through (60), from which the thesis is proven.

Remark 4. Equation (49) performs a cancellation of only the parts of the elastic field and the dissipative forces that act on the operational space dynamics. In this way, the redundant degrees of freedom can reach a natural equilibrium without the need to explicitly impose such. This is in contrast to the rigid case where it is necessary to impose the equilibrium (Ott, 2008).

3.4. Contact planning

For the sake of clarity, we consider in the following as a single point of contact the soft robot's end effector, that is $x \in \mathbb{R}^2$. The proposed controller (49) imposes on the end effector of the soft robot the dynamics of a simple spring–damper–mass system (59), albeit with a configuration-dependent inertia. Furthermore, Theorem 2 assures that the equilibrium resulting from an interaction with the environment is as expected from such a system.

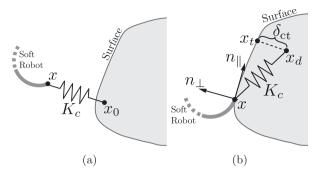


Fig. 9. The goal of the proposed Cartesian impedance controller is to simulate the presence of a spring and a damper connected between the robot's end effector and a point in space x_d . In this way, higher-level policies can be intuitively defined. The two phases of Algorithm 9 are (a) phase 1, approaching; (b) phase 2, exploring. The frame $(n_{\parallel}, n_{\perp})$ defines the tangent and perpendicular directions to the environment in the contact point.

This allows higher-level policies to be written in an intuitive way. We define a local frame $(n_{\parallel}, n_{\perp})$ connected to the end effector, as depicted in Figure 9. The unit vector n_{\parallel} is chosen to be always tangent to the environment. The unit vector n_{\perp} is such that $n_{\parallel}^{\rm T} n_{\perp} = 0$, and always points from the inside to the outside of the environment. We assume the knowledge of the following information:

- the coordinate x₀ of a point included within the environment:
- the occurrence of a contact between the end effector and the environment, acquired by isInContact();
- parallel n_{||} and perpendicular n_⊥ unit vectors at the contact point, which are extracted by the methods readParallelDirection() and readPerpendicularDirection(), respectively;
- the final target x_t on the surface of the environment.

We specify the value of x_d on-line through a simple planning procedure, described by Algorithm 1. It consists of two phases: approaching and exploring. In the first phase (lines 1–3), a generic point inside the environment x_0 is selected as reference for the impedance controller. When the soft robot makes contact with the environment, the second phase begins (lines 4–8). Here, the desired end-effector position is chosen as the final target x_t . A constant displacement $-n_{\perp}\delta_{ct}$ is introduced to ensure that the contact with the environment is maintained during the exploration. Algorithm 1 terminates when the seminorm of the error weighted on $n_{\parallel}n_{\parallel}^{\rm T}$ is under a manually defined threshold ϵ . In this way, only the error along the surface is considered. Figure 9 presents a sketch of the two phases of Algorithm 1.

The environment provides guidance for the end effector that helps to keep the error between the desired and the actual position low in the perpendicular direction n_{\perp} . To mitigate the error tangentially, we introduce an integral action acting on the tangential direction $I_c J^T(q) n_{\parallel}$

Algorithm 1. High-level control.

```
1. while isInContact() == False do
2. x_d \leftarrow x_0
3. end while
4/ while ||x - x_t||_{n_\parallel n_\parallel^T} > \epsilon do
5. n_\parallel \leftarrow \text{readParallelDirection}()
6. n_\perp \leftarrow \text{readPerpendicularDirection}()
7. x_d \leftarrow x_t - n_\perp \delta_{ct}
8. end while
```

 $\int n_{\parallel}^{T}(x_{d}-x)$ when the soft robot is in contact with the environment. Theorem (2) can be extended to consider this term by using a Lyapunov candidate analogous to that proposed in Kelly (1995).

4. Simulation results

We first introduce the FEM used for the simulation, followed by a description of the considered identification procedure. We then introduce the benchmark controller, which we then use for comparisons with our proposed curvature and Cartesian impedance controllers. For the simulation results presented in this section, we assume the map given in (4) for the implementation of our control strategies described in Section 3. This map implements the configuration of Figure 4(c) and presents a balanced trade-off between good modeling accuracy and low complexity in the number of states.

4.1. Considered model

In this section, we validate the proposed control strategies outside the design hypothesis of PCC. The control algorithms are applied to a planar soft manipulator that is simulated through a FEM. The model is the discretization of a continuum rod as a series of infinitesimal links (see, for example, Penning and Zinn, 2014).

The total length of the arm is 1 m, and the arm is divided into six actuated segments of length 0.175 m. Each segment is discretized into 10 rigid links, connected through revolute joints with parallel axes. We refer to the joint angles as $q_h \in \mathbb{R}^{60}$. Each link weighs 13 g, and it is connected to the subsequent element through a linear torsional springdamper system. The stiffness is 5 N m rad⁻¹ and the damping is 20 N m s rad⁻¹. The base frame is rotated such that in the rest position, that is $q_h = 0$, the tip of the soft arm is pointing downwards and the soft arm aligned with the direction of the gravitational field.

The state $q_h, \dot{q}_h \in \mathbb{R}^{60}$ of the soft robot is mapped in real-time to an equivalent vector of CCs $q \in \mathbb{R}^6$ and their derivatives $\dot{q} \in \mathbb{R}^6$. The equivalent vector is then used by the controller. The mapping is done by matching the orientation of the end of each actuated segment with the

corresponding element in the PCC model. In this particular example, this can be accomplished by summing up for all finite elements in one segment their angles and their angular velocities, respectively.

4.2. Identification

The model (15) has several free parameters, those are masses μ_i , lengths L_i , stiffnesses k_i , and damping d_i . We measure lengths L_i and masses μ_i directly. The data used for the identification are collected through a simulated experiment. A constant input torque of magnitude 1 N m is applied to each segment. The initial condition is $q_h = 0$ rad, $\dot{q}_h = 0$ rad s⁻¹.

The remaining parameters are identified by minimizing the 2-norm of the error between the estimated and measured evolutions. This can be done by rewriting the dynamics as a balance between the known dynamical forces, and the product of unknown parameters and their regressor (Ljung, 1998). We use the More–Penrose pseudo–inversion to extract the solution

$$\begin{bmatrix} \hat{k} \\ \hat{d} \end{bmatrix} = \begin{bmatrix} \operatorname{diag}\{q_{\mathrm{I}}(t_{0})\} & \dots & \operatorname{diag}\{q_{\mathrm{I}}(t_{\mathrm{f}})\} \\ \operatorname{diag}\{\dot{q}_{\mathrm{I}}(t_{0})\} & \dots & \operatorname{diag}\{\dot{q}_{\mathrm{I}}(t_{\mathrm{f}})\} \end{bmatrix}^{+\mathrm{T}} f_{\mathrm{d}}(q_{\mathrm{I}}, \dot{q}_{\mathrm{I}})$$

$$\tag{63}$$

where $q_{\rm I}(t)$ and $\dot{q}_{\rm I}(t)$ are the measured evolutions of q and \dot{q} at time t. With $f_{\rm d}(q_{\rm I},\dot{q}_{\rm I})$ we refer to the set of known forces $-B\ddot{q}-C\dot{q}-G+\tau$ evaluated for each element of $q_{\rm I}$ and $\dot{q}_{\rm I}$. The identified stiffness and damping are

$$\hat{k} = [0.499; 0.499; 0.499; 0.500; 0.498; 0.510] \text{ N m rad}^{-1}$$

 $\hat{d} = [2.00; 2.01; 2.02; 2.01; 2.03; 1.84] \text{ N m s rad}^{-1}$

4.3. Benchmark controller

We compare the simulated results against state-of-the-art benchmarks in continuum soft robot manipulators. More specifically, for regulating the robot's configuration q we consider a proportional-integral-derivative (PID) controller as discussed by Bajo et al. (2011), Marchese and Rus (2016), and George Thuruthel et al. (2018) and described by

$$\tau = k_{\rm P}(\bar{q} - q) + k_{\rm I} \int (\bar{q} - q) + k_{\rm D}(\dot{\bar{q}} - \dot{q})$$
 (64)

where \bar{q} and $\dot{\bar{q}}$ are a reference curvature and its derivative, for example defined by (66). Here $k_{\rm P}$, $k_{\rm I}$, and $k_{\rm D}$ are the PID gains to be tuned.

We could not find in the state of the art any insight about tuning the PID gains for soft robots. In order to have a standard comparison, we consider the well-known Skogestad internal model control (SIMC) tuning rule (Skogestad,

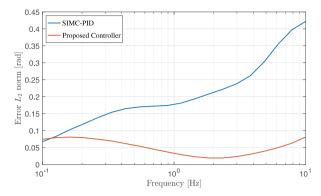


Fig. 10. Simulation results of the tracking of a sinusoidal reference are shown in curvature space. The task is repeated by varying the frequency ω of the reference trajectory (67). The proposed curvature controller (32) outperforms the classic SIMC-PID controller for almost all the considered frequencies. In quasistatic conditions the two controllers have comparable performance.

2003), which can be regarded as the state of the art in PID tuning. Using the SIMC-PID tuning, the resulting gains are

$$k_{\rm P} = {\rm diag}\{7.2, 3.6, 9.3, 11.2, 9.0, 7.2\} \text{ N m rad}^{-1}$$

 $k_{\rm I} = {\rm diag}\{2.8, 3.2, 3.4, 3.6, 3.7, 4.0\} \text{ N m rad}^{-1} \text{ s}^{-1}$
 $k_{\rm D} = {\rm diag}\{0.9, 1.3, 1.4, 1.8, 1.8, 1.8\} \text{ N m (rad s)}^{-1}$
(65)

To regulate the end effector for this comparison, we use the kinematic inversion algorithm

$$\dot{\bar{q}} = J^+(q)(x_d - x)$$
 (66)

where q is the robot's configuration, $x_{\rm d}$ is the desired end-effector position, and x is the actual end-effector position. Then \dot{q} and \bar{q} , obtained by direct integration, are commanded to the PID controller (64)–(65) to regulate towards $x_{\rm d}$. The use of the kinematic inversion algorithm in continuous soft robots is discussed, for example, in Webster III and

Jones (2010), Zhang et al. (2016), and George Thuruthel et al. (2018).

4.4. Trajectory tracking in curvature space

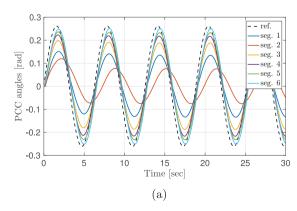
We test the ability of the curvature controller (32) to produce an accurate trajectory tracking in curvature space q with the following trajectory

$$\bar{q}(t) = \begin{bmatrix} \frac{\pi}{12} & \dots & \frac{\pi}{12} \end{bmatrix}^{\mathrm{T}} \sin(\omega t)$$
 (67)

We consider 20 logarithmically distributed frequencies ω , from 0.1 to 10 rad s⁻¹, with both our proposed controller (32) and the benchmark controller (64)–(65). Note that increasing ω reflects linearly into the amplitude of \dot{q} and quadratically into the amplitude of \ddot{q} . Thus, the considered range of frequencies allows to test both quasi-static and strongly dynamic trajectories. The robot starts from the initial condition $q_h=0$ rad, $\dot{q}_h=0$ rad s⁻¹. For each trial, we simulate 120 s to properly capture the steady-state behavior. The performance is evaluated through the L_2 norm defined as

$$p_{\rm L2} = \sqrt{\int_0^{t_{\rm f}} \frac{|\bar{q} - q|_2^2}{t_{\rm f}}} \tag{68}$$

where $t_{\rm f}=120~{\rm s}$, and $|\cdot|_2$ is the Euclidean norm. Figure 10 presents the results of these simulations. The proposed controller (32) outperforms the benchmark controller (64)–(65) for almost all the considered frequencies. For quasi-static conditions, however, the two controllers have comparable performances, and the PID performance monotonically decreases with an increase in frequency. In contrast, the performance of the proposed controller is even better under dynamic conditions than under static conditions. Figure 11 shows the evolution of the curvature q in time, for $\omega=1$ rad s⁻¹. The PID controller is able to track with sufficient accuracy only the reference curvatures of those segments that are close to the tip of the robot. The dynamic effects



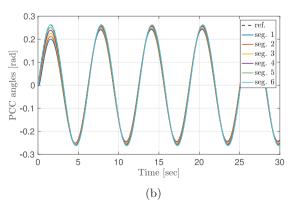


Fig. 11. Evolution in curvature space q shown for the trajectory tracking of (67), with $\omega = 1$ rad s⁻¹: (a) SIMC-PID; (b) proposed controller. The SIMC-PID performs poorly in the segments closer to the base. The proposed curvature control algorithm (32) is able to exploit the knowledge of the robot's dynamics to achieve good tracking performance.

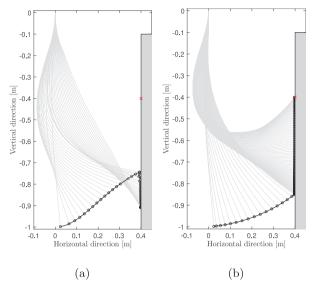


Fig. 12. Two sequences represent the robot's behavior during the whole simulation for the two considered controllers: benchmark controller SIMC-PID (64)–(65) in (a), and proposed curvature controller (32) in (b). The trajectory of the end effector is represented by the black solid line. In the first phase, the soft robot approaches the environment, which is represented by a gray rectangle. After that follows the second phase, where the controller tries to move the tip of the robot along the surface to the target point, which is represented by a red cross. The benchmark controller moves in the wrong direction and then remains stuck in an undesired configuration, whereas the proposed controller reaches the desired configuration with negligible error.

are less relevant for these elements close to the tip of the robot. In contrast, the proposed controller is able to correctly regulate with good precision all degrees of curvature q on the desired trajectory.

4.5. Cartesian impedance control and surface following

We consider the task of reaching a point on a planar surface. The surface is placed vertically at a 0.4 m distance from the robot's rest position, as shown in Figure 12. The surface is simulated as a repelling force field with sigmoidal characteristics described as

$$f_{\text{contact}} = \frac{f_{\text{mag}}}{1 + \exp\left(-a\delta_{\text{pen}}\right)} \tag{69}$$

where $a=10^4$ is the gain, $f_{\rm mag}=10$ N is the force magnitude, and $\delta_{\rm pen}$ is the penetration depth relative to the surface. As previously, two control strategies are considered: the benchmark (64)–(66), and the proposed Cartesian impedance controller (49). The desired Cartesian stiffness is $K_{\rm C}={\rm diag}\{3,\ 3\}$ N m⁻¹, and the desired Cartesian damping is $D_{\rm C}={\rm diag}\{3,\ 3\}$ N s m⁻¹. For both controllers the reference $x_{\rm d}$ is planned as described in Section 3.4. For

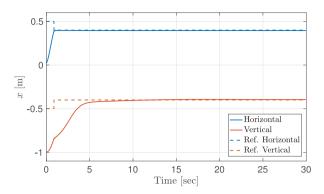


Fig. 13. The evolution of the soft robot's tip is shown in Cartesian space. The horizontal direction is orthogonal to the surface, and thus after the contact it remains constant.

phase 1, we consider as the point inside the environment $x_0 = \begin{bmatrix} 1 & -0.5 \end{bmatrix}^T$ m. The control algorithm tries to regulate the end effector to that point, that is $x_d = x_0$, until a contact with the environment is established. The magnitude of the displacement δ_{ct} is chosen here to be equal to 0.5 m. Each closed-loop system is then simulated for a duration of 30 s.

Figure 12 shows the resulting behavior of the soft robot for each of the two controllers. The benchmark (Figure 12(a)) behaves well until the contact with the environment is established. After that, it starts moving the end effector in the wrong direction, away from the target. This is due to the non-diagonal form of the Cartesian stiffness matrix. A horizontal force generates a vertical displacement owing to the non-diagonal coupling terms. The robot ends up stuck in an undesired equilibrium while pushing towards the wall. In contrast, the proposed controller produces a desired impedance behavior at the end effector and does not manifest this problem. Figure 13 presents the evolution over time for the position of the end effector.

We present in Figure 14 the evolution of full configuration q_h and equivalent bending angle q for the six segments composing the soft robot. It is interesting to note that the algorithm works properly despite the fact that the actual local curvatures, represented as dotted lines, are widely spread around the equivalent PCC curvature, shown as a solid line.

Repeating the two simulations for 30 targets equally distributed between [0.4, -0.8] m and [0.4, -0.2] m, the benchmark (64)–(66) always presents the same poor behavior. The proposed controller likewise is always able to regulate the tip of the soft robot onto the desired position, with an average error over all repetitions of 2×10^{-3} m (minimum 2.0×10^{-5} m, maximum 9.5×10^{-3} m).

5. Experimental results

In this section, we first describe the experimental setup, followed by the identification procedure. Using these identified parameters, we then validate the proposed curvature controller and the Cartesian impedance controller with

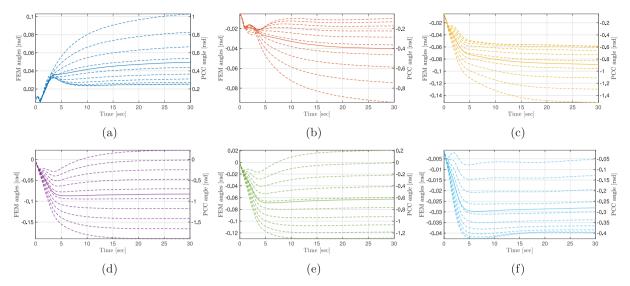


Fig. 14. The evolution of the curvature of each segment shown over time: (a) segment 1; (b) segment 2; (c) segment 3; (d) segment 4; (e) segment 5; (f) segment 6. The equivalent PCC bending angle q is presented as a solid line, whereas the corresponding FEM angles, ten per segment, are presented as dotted lines. Under PCC hypothesis, the FEM angles of each segment should be identical, and their sum equal to the corresponding PCC bending angle. Thus, to help in graphically evaluating the hypothesis we plotted FEM angles with a scale an order of magnitude smaller than that used for the PCC angles. In this way, dotted and solid lines should be superimposed, under PCC hypothesis. In each segment the actual local curvatures of each finite element are instead widely spread around the PCC curvature q, showing that the FEM simulation is outside the simplifying hypothesis of CC per segment.

surface following. Just as we did it for the simulation, we also assume the map given in (4) for the experimental implementation of our control strategies described in Section 3. Again, the map presents a balanced trade-off between good modeling accuracy and low complexity in number of states.

5.1. Experimental setup

In Figure 1 we show the experimental setup on which we tested the proposed control strategies. It is a modified version of a soft planar robotic arm previously used for kinematic motions within confined environments (Marchese et al., 2014), and for autonomous object manipulation (Katzschmann et al., 2015). The robot is highly deformable, as shown heuristically in Figure 15.

The soft robot used here is composed of six segments with inflatable cavities that allow for bidirectional actuation of each segment. Each segment of the soft arm is 6.3 cm long. The connecting element between each segment is supported vertically by two ball transfers that allow the arm to move with low friction on a level plane. The independent pneumatic actuation of the bidirectional arm segments is achieved through an array of 12 pneumatic cylinders driven by linear actuators. The available inputs to our soft robot are the desired placements of the pistons within the cylinders. They are expressed in encoder tics, ranging from 0 to 1,000 tics. This value is regulated by a local PID controller on the motor controller board of each linear actuator. The relationship between desired placement and exerted force

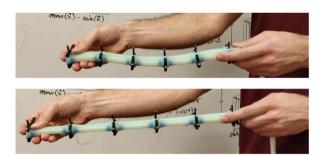






Fig. 15. The soft robot used for the validation of our algorithms is highly compliant. (a) The robot at rest. (b) The behavior of the soft robot when subject to a small axial pulling force. (c) and (d) Two different viewing angles showing the result of a large torsional wrench applied to the soft robot.

by each chamber can be approximated as linear through the ideal gas law and by the hypothesis of homogeneous pressure distribution over chambers and pistons sections. When a positive torque within a segment is required by the

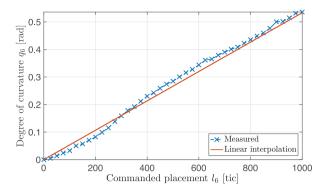


Fig. 16. Steady state in bending angle q_6 reached by the tip segment in response to a set of inputs l_6 . The relation is close to a straight line, as graphically shown by the linear least-squares fitting shown as a solid line. This experiment validates (70) and (12), according to which the graph would have been a straight line with slope $\frac{3g_6}{2\kappa_6\Delta_s^3}$.

controller, the right chamber of a segment is inflated and the left chamber is deflated by the same amount. Vice versa, an inflation of the left chamber is required for creating a negative torque. In order to avoid a dead zone effect that otherwise would be present for low actuation pressures, we pre-load each chamber. The amount of pre-loading is defined heuristically as the lowest value for which a sinusoidal oscillation with an amplitude of 100 tics is visually perceivable. The resulting linear characteristics between the desired torque τ_i and the corresponding placement of the ith piston l_i is

$$\tau_i = g_i l_i \tag{70}$$

where g_i collects all the previously described effects, and it is identified through data fitting in Section 5.2. Figure 16 supports the hypothesis of linearity in actuation and stiffness, by showing that the steady state of a single segment follows a linear trend with respect to the actuation l_i . This serves to validate both the linear model of elasticity and the linear model of actuation. Instead, this is not a validation of the proposed model based controllers, which are tested in next section.

We use a motion capture system⁴ to acquire the robot's posture. The system provides real-time measurements of groups of reflective markers along the back of the soft arm. Groups of four markers are placed at the root and the end of each segment in order to identify the reference frames $\{S_0\},\ldots,\{S_6\}$. The bending angle q is evaluated by measuring the relative rotation between the frames, and the derivative \dot{q} is obtained through numerical derivation of q. A rigid frame holds all five cameras of the motion capture system in a fixed orientation providing reliable hardware experiments without the need for frequent camera recalibration.

The software architecture is executed on two PC workstations. The first workstation acquires in real-time data from the motion capture system, evaluates the control action, and communicates it to the second workstation via the User Datagram Protocol (UDP). The code is

implemented in MATLAB R2017b. We use Peter Corke's robotics toolbox (Corke, 1996) to evaluate B_{ξ} , C_{ξ} , G_{ξ} , and J_{ξ} in (11). In the experiments that we present in the next sections, the code runs with a control loop period of $0.0169\pm0.0023s$ for the curvature controller (32), and with a control loop period of 0.0199 ± 0.0089 s for the Cartesian Impedance controller (49). Both controllers appeared to be robust to a non-constant execution rate, whereas other model-based controllers typically have issues with instabilities when executed with non-constant execution rates (Hespanha et al., 2007). The second workstation receives the messages and interfaces with the motor control boards of the linear actuators.

5.2. Identification

The identification procedure is analogous to that introduced in Section 4.2. In addition to stiffness and damping, we account here for the presence of the actuators by introducing a set of gains g_i statically mapping the cylinder lengths l_i into corresponding segment torques τ_i , as in (70). To prevent over-fitting, we hypothesize the same damping value \hat{d}_s for each segment of the robot. The resulting estimation is

$$\begin{bmatrix} \hat{g} \\ \hat{k} \\ \hat{d}_{s} \end{bmatrix} = \begin{bmatrix} -\text{diag}\{l_{I}(t_{0})\} & \dots & -\text{diag}\{l_{I}(t_{f})\} \\ \text{diag}\{q_{I}(t_{0})\} & \dots & \text{diag}\{q_{I}(t_{f})\} \\ \dot{q}_{I}(t_{0})^{T} & \dots & \dot{q}_{I}(t_{f})^{T} \end{bmatrix}^{+T}$$

$$f_{d}(q_{I}, \dot{q}_{I})$$
(71)

where $q_{\rm I}(t)$ and $\dot{q}_{\rm I}(t)$ are the measured evolutions of q and \dot{q} at time t, and $l_{\rm I}$ is the generated input at time t. With $f_{\rm d}$ we refer to the set of known forces $-B\ddot{q}-C\dot{q}$ evaluated for each element of $q_{\rm I}$ and $\dot{q}_{\rm I}$.

The identification data are collected in three experiments. In each one a saturated ramp is injected into each pneumatic cylinder. The amplitudes are 500 tics, 700 tics, and 900 tics, respectively. We choose a ramp with a slope equal to 166 tics $\rm s^{-1}$ for all the experiments, manually fixed so to be under the velocity saturation threshold of the motors. We run the whole identification procedure at the beginning of each session of experiments. The identified parameters across 10 runs of the algorithm are

$$\hat{k} = [6.0, 6.5, 6.5, 6.6, 5.7, 3.7]^{T}$$

$$\times 10^{-2} \pm [0.24, 0.32, 0.43, 0.55, 0.84, 0.52]^{T}$$

$$\times 10^{-2} \text{ N m rad}^{-1}$$

$$\hat{d}_{s} = 0.0119 \pm 0.0025 \text{ N m s rad}^{-1}$$

$$\hat{g} = [2.4, 3.4, 2.7, 2.8, 3.4, 2.3]^{T}$$

$$\times 10^{-5} \pm [5.0, 7.2, 6.0, 9.0, 7.6, 6.4]^{T}$$

$$\times 10^{-7} \text{ N m tics}^{-1}$$
(72)

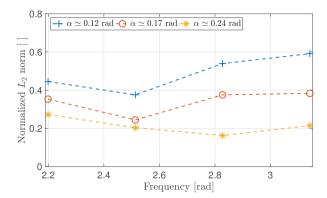


Fig. 17. Experimental performance of the curvature controller (32) is shown for tracking the trajectory (73). We consider 12 pairs with varying amplitude α and frequency ω . For each pair, we report the L_2 norm p_{L2} (68) normalized with respect to the L_2 norm of the reference. Note that the best tracking performance is reached for intermediate values of the frequency ω and for large amplitudes . This is mainly due to unmodeled static friction at low frequencies and small amplitudes, and saturations in the control action for high frequency.

The lengths L = [0.06...0.06] m and the masses $\mu_i = [0.334...0.334]$ kg are measured directly.

5.3. Curvature control

To test the curvature controller (32), we start by considering the tracking of

$$\bar{q}_i(t) = \alpha (1 + \cos(\omega t)) \quad \forall i \in \{1, \dots, 6\}, \quad t \in [0, 20) \text{ s}$$

 $\forall \alpha \in \frac{\pi}{180} \{7, 10, 13\} \text{ rad}$
 $\forall \omega \in \frac{2\pi}{20} \{7, 8, 9, 10\} \text{ rad s}^{-1}$

thus testing the effectiveness of the proposed controller for an exhaustive range of frequencies and amplitudes. The maximum bending amplitude in Cartesian coordinates is reached at the tip, and it is equal to 12α , which is close to π for the largest α considered. Larger amplitudes would move the robot outside the experimental workspace. Note that the control action τ_i is mapped to the desired piston length l_i by dividing for the gains g_i , that is by inverting Equation (70). Figure 17 presents tracking performances expressed in L_2 norm of the tracking error (68), with $t_f = 20$ s. The algorithm is able to produce a stable oscillation close to the commanded one for all considered trajectories. Note that the best performances are obtained for intermediate values of the frequency ω . This can be explained by considering that for low frequencies the quality is diminished by the presence of static friction between the robot and the plane, whereas for higher frequencies the required torque is often over the saturation limits.

Figure 18 shows the evolution of bending angle q and commanded torques τ for a case with average performances, that is $\alpha = 13^{\circ}$ and $\omega = 2.5133$ rad s⁻¹. In Figure 19(a)–(e), we report the photo sequence of one of the resulting oscillations for the same trajectory.

In Figure 20 we present the tracking of

$$\bar{q}_{i}(t) = \begin{cases} +13\frac{\pi}{180} \left(1 + \cos\left(8\frac{2\pi}{20}t\right)\right) & \text{if } i \in \{1, 2, 3\} \\ -13\frac{\pi}{180} \left(1 + \cos\left(8\frac{2\pi}{20}t\right)\right) & \text{if } i \in \{4, 5, 6\} \end{cases}$$

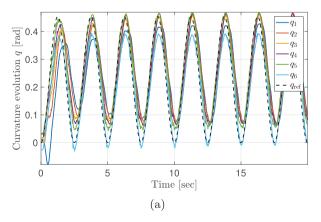
$$(74)$$

with $t \in [0, 20)$ s, and Figure 19(f)–(j) shows the photo sequence of one of the resulting oscillations.

Finally, in Figure 21 we present the tracking of

$$\bar{q}_{i}(t) = \begin{cases} 0 & \text{if } i \in \{1, 2\} \\ 13\frac{\pi}{180} \left(1 + \cos\left(10\frac{2\pi}{20}t\right)\right) & \text{if } i \in \{3, 4, 5, 6\} \end{cases}$$
(75)

with $t \in [0,20)$ s, and Figure 19(k)–(o), shows the photo sequence of one of the resulting oscillations. Relying on the knowledge of the model, the algorithm is able to anticipate the necessary control action to maintain the first two segments still, despite the large oscillation of the remaining



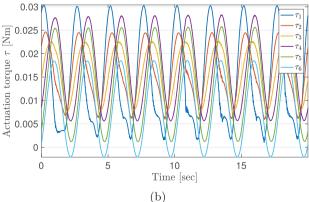


Fig. 18. Experimental evolutions over time resulting from the application of the curvature controller (32) in tracking the trajectory (73) for $\alpha = 13^{\circ}$ and $\omega = 2.5133$ rad s⁻¹: (a) the evolution of the bending angle q for the tracking experiment; (b) the corresponding actuation torques τ .

(73)

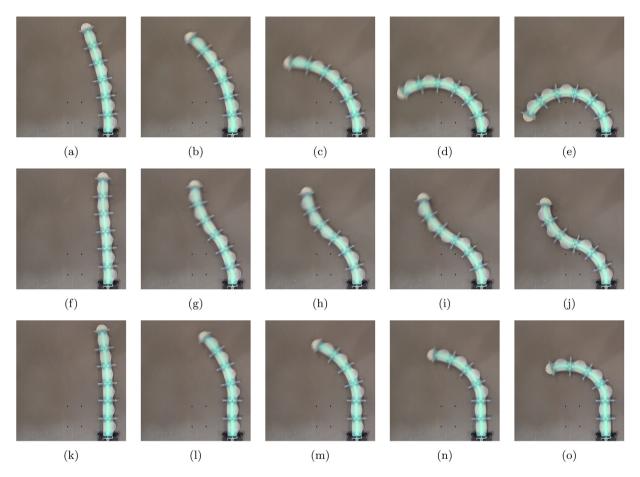


Fig. 19. Photo sequence of one oscillation resulting from the application of the curvature controller (32): (a) 17.4 s; (b) 17.75 s; (c) 18.1 s; (d) 18.45 s; (e) 18.8 s; (f) 16.2 s; (g) 16.55 s; (h) 17.9 s; (i) 17.25 s; (j) 17.6 s; (k) 17 s; (l) 17.25 s; (m) 17.5 s; (n) 17.75 s; (o) 18 s. (a)–(e) show how the arm is tracking trajectory (73), with $\alpha = 13^{\circ}$ and $\omega = 2.5133$ rad s⁻¹. (f)–(j) show the tracking of trajectory (74). (k)–(o) show the tracking of trajectory (75).

four segments. This is evident from the evolution of τ_1 and τ_2 in Figure 21(b), which have a larger amplitude and a phase shift of about half a period relative to τ_3 , τ_4 , τ_5 , and τ_6 .

5.4. Cartesian impedance control and surface following

Figure 22 presents the evolutions resulting from the application of (49) in regulating the soft robot's end effector position. The input to the pistons is produced by dividing τ (Figure 22(c)) by the identified static gains g. We approximate here $D \simeq 0$. The desired impedance at the end effector is

$$K_{c} = \begin{bmatrix} 0.825 & 0 \\ 0 & 0.825 \end{bmatrix} \text{ N m}^{-1}$$

$$D_{c} = \begin{bmatrix} 0.25 & 0 \\ 0 & 0.25 \end{bmatrix} \text{ N m}^{-1} \text{ s}^{-1}$$
(76)

The desired end effector position is $x_d = [0.2637, 0.2196]^T$ m, and it was manually defined to

be approximately in the center of the robot's reachable space. Figure 22(a) shows the evolution of end effector position x expressed in Cartesian coordinates. The system reaches the correct steady state after an oscillatory transient, coherent with the imposed behavior. Such oscillations reflect into more complex non-linear oscillations of the bending angle q, presented in Figure 22(b).

However, the main feature of the Cartesian Impedance regulator is to generate reliable interactions with an unstructured environment. We thus test (49) in combination with Algorithm 1, in implementing the desired surface following behavior.

At the beginning of each experiment, a surface is placed in front of the robot, as shown in Figure 24(a), (f), (k), (p), and (u). Remember that the robot is not aware of the exact shape of the surface, or its position. The only information that Algorithm 1 uses are the presence of a contact, a measure of the local tangent direction n_{\parallel} , and the coordinates of a point included in the surface; for further details, see Section 3.4. This set of information is produced through geometric considerations and the measurement of the environment's location through the motion capture system. The

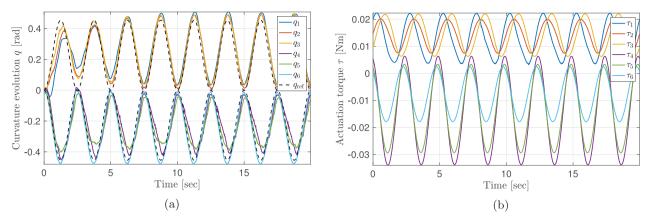


Fig. 20. Experimental evolutions resulting from the application of controller (32) in tracking trajectory (74). In (a) the bending angle q evolution for the tracking experiment is shown, whereas (b) presents the corresponding actuation torques τ .

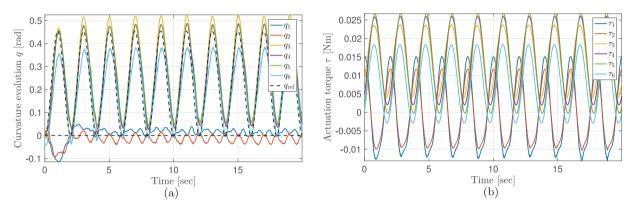


Fig. 21. Experimental evolutions resulting from the application of controller (32) in tracking trajectory (75). In (a) the bending angle q evolution for the tracking experiment is shown, whereas (b) presents the corresponding actuation torques τ .

robot's goal is to first reach the surface and then slide along it until the desired position is reached. Note that we are not interested in a precise regulation of the contact forces. Instead, the constraint imposed by the environment is purposefully exploited in combination with the decoupled compliance imposed by the control, to naturally generate the interaction forces and guide the end effector towards the desired position.

As described in Algorithm 1, the experiment is divided into two phases. In the first phase, the end effector of the soft robot is attracted toward a point within the environment, which is defined manually. After contact is established, it triggers the execution of the second phase. The end effector is now pulled towards a new target while staying in contact with the environment.

We repeat the experiment for five different locations of the environment. For all the experiments $\delta_{\rm ct} = 0.05$ m, and $K_{\rm c}$ and $D_{\rm c}$ are as given in (76). We collect in Figure 24 the photo sequences of the robot successfully performing the task of approaching and tracing along the environment. Figure 23 presents the evolutions over time of the endeffector position x, bending angle q, and commanded torques τ , for the sequence shown in Figure 24(a)–(e). Here,

the initial target is $x_0 = [0.3637, 0.1406]^T$ m and the final target is $x_d = [0.2307, 0.2576]^T$ m. The first contact with the environment is detected around 1.1 s after the beginning of the experiment, happening just after Figure 24(b). This is evident in the change of reference position in Figure 23(a). The tracing happens between t = 1.1 s and t = 3.8 s.

6. Conclusion

In this article, we have presented two new algorithms that achieve dynamic control of a soft robotic arm and enable interactions between the soft robot and an environment. Both algorithms leverage on the idea of connecting the soft robot to an equivalent augmented rigid robot in such a way that the matching is exact under the common hypothesis of CC, and under the introduced hypothesis on the distribution of mass. Although we consider our modeling approach advantageous for the use in model-based controllers, this model is not the first using lumped parameters to simplify the dynamics of a robot. In addition to the works already discussed in the introduction, we would like to point the interested reader to Giri and Walker (2011), Zheng et al.

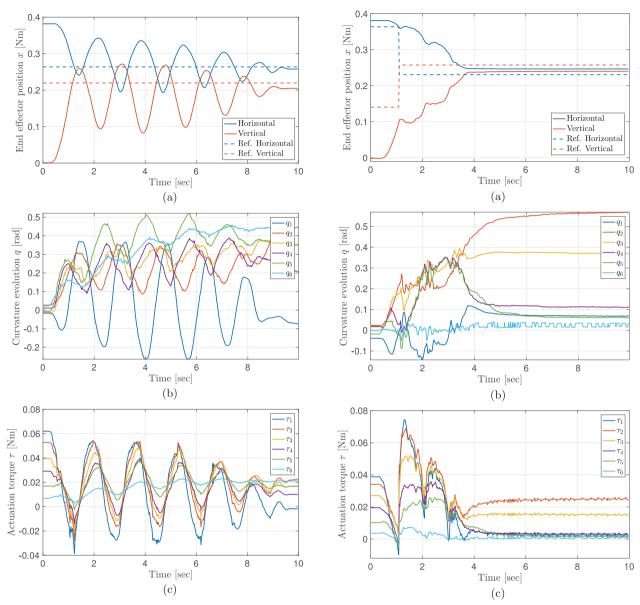


Fig. 22. Experimental evolutions resulting from the application of the Cartesian impedance controller (49) in regulating the endeffector position. (a) The evolution of the end effector x, where dashed lines indicate the desired steady state and solid lines show the resulting evolution. (b) The bending angle q evolution for the tracking experiment. (c) The corresponding actuation torques τ .

Fig. 23. Experimental evolutions resulting from the application of the Cartesian Impedance controller (49) in tracing a surface towards a desired end-effector position. Algorithm (9) is used to command a desired end effector evolution. (a) The evolution of the end effector x. (b) The bending angle q evolution for the tracking experiment. (c) The corresponding actuation torques τ .

(2013), Kang et al. (2012), and Giri (2011). This work extends the conference paper (Della Santina et al., 2018) by providing an extended analysis of the augmented formulation mapping a rigid robot to a PCC robot, revised control algorithms together with an in-depth theoretical analysis, simulations that extensively test the performance of the controllers outside the modeling hypotheses, and new experiments on a longer soft robotic arm with larger actuation space. Future work will be devoted to comparing the experimental performance of the proposed algorithms with more standard techniques, as for example PID with kinematic inversion. The control algorithms presented in this

article have been evaluated in the context of exploring a two-dimensional surface using a soft planar robotic arm. However, the potential for this work is much broader. The control algorithm is general and has the potential to enable a wide range of dynamic tasks, ranging from exploring three-dimensional spaces through contact, learning the geometry of the world, picking up delicate objects, moving heavy objects, and enabling dynamic interactions with the world. The main limitation preventing a straightforward translation of our algorithms to the three-dimensional case is the well-known kinematic singularity afflicting PCC kinematics in the straight configuration (Jones and Walker,

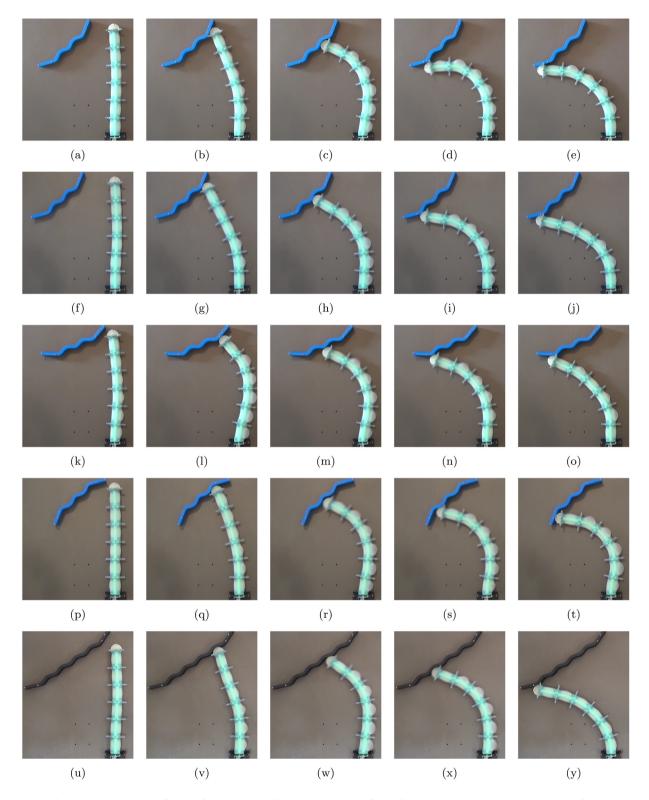


Fig. 24. Five photo sequences of the soft robot controlled to reach the surface of an environment, trace along the surface, and then reach a desired end position at the other end of the surface: (a) 0 s; (b) 1 s; (c) 2 s; (d) 3 s; (e) 4 s; (f) 0 s; (g) 1 s; (h) 2 s; (i) 3 s; (j) 4 s; (k) 0 s; (l) 1 s; (m) 2 s; (n) 3 s; (o) 4 s; (p) 0 s; (q) 0.75 s; (r) 1.5 s; (s) 2.25 s; (t) 3 s; (u) 0 s; (v) 1 s; (w) 2 s; (x) 3 s; (y) 4 s. The Cartesian Impedance controller (49) and Algorithm 1 are used to realize this behavior. The system is able to reach the goal position on the surface for each of the considered placements of the environment.

2007; Webster III and Jones, 2010). We are currently carrying out work expanding on the PCC parametrization for the three-dimensional case by considering alternative kinematic solutions including Godage et al. (2016), Rone and Ben-Tzvi (2014), and Godage et al. (2015a). We preliminary present these results in Katzschmann et al. (2019) and Della Santina et al. (2019).

Our work should be interpreted as a first step towards equipping soft robots with higher-level performances, rather than the definitive solution. This work aims at following the methodological path that emerged as a best practice in control theory, including rigid-bodied robot control. This is to isolate the fundamental properties of the system from ancillary characteristics of the specific systems, tackle the first, and then start considering specific ways of taking into account the latter, one by one. The properties falling in the first category are the inner nonlinearities produced by the mathematical structure of the problem, i.e., by the multi-body dynamics, and its interaction with the robot's impedance. The practice of control design proved that attacking the problem in this way allows solid theories to be built, which at the same time work well in practice. We will devote a large part of our future work to tackling these robot-specific characteristics, proposing ways of integrating them in the general controllers that we propose in this article We will also investigate the possibility of further increasing the control performances by including actuator dynamics in the model of the robot.

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Notes

- 1. We assume $J(q)B^{-1}(q)J^{T}(q)$ to be full rank. Refer to Ott (2008) for more details on the topic.
- 2. Concentric LACT4P-12V-5.
- 3. Polulu Jrk 12v12.
- Optitrack with five Flex:V100:R2 cameras, see http://optitrack.com/support/hardware/flex-v100.html.

ORCID iDs

Cosimo Della Santina https://orcid.org/0000-0003-1067-1134 Robert K Katzschmann https://orcid.org/0000-0001-7143-7259

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