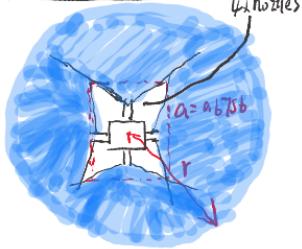


Trajectory Calculation



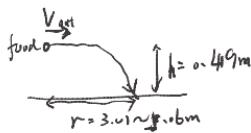
We assume the fish food will be ejected from the nozzle at various angles, with the highest probability being that it will be ejected in different directions at a horizontal speed. (the rest is horizontal). Therefore we assume the area covered is the blue circle region without the white region around by nozzles which will be considered as a square with $a=0.675b$.

$$A_{\text{need}} = (28 - 80) \text{ m}^2$$

$$A_{\text{real}} = \pi r^2 - a^2 = \pi r^2 - (0.675b)^2$$

$$\begin{aligned} r &= \sqrt{\frac{A_{\text{real}} + (0.675b)^2}{\pi}} \\ &= \sqrt{\frac{(28 - 80) + (0.675b)^2}{\pi}} \end{aligned}$$

$$= 3.01 \text{ m}$$



$$h = v \cdot 49 = \frac{1}{2} g t^2$$

$$t = \sqrt{\frac{2 \times 0.49}{g}} = 0.302 s \quad \text{Ignore wind-effect}$$

$$V_{xit} = 9.917 \text{ m/s} \approx 16.735 \text{ m/s}$$

Consider the friction from winding, Anti-wind direction:

$$F_d = \frac{1}{2} C_d \rho A V^2$$

$$C_d = 0.47 \text{ for spherical particles}$$

$$d = 3 \text{ mm}$$

$$V_{wind} = 80 \text{ km/h} = 22.22 \text{ m/s}$$

$$A = \pi \left(\frac{d}{2}\right)^2 = \pi \times (0.0015)^2 = 7.07 \times 10^{-6} \text{ m}^2$$

$$P_{\text{wind}} = 600 \text{ kg/m}^3$$

$$m = P_{\text{wind}} \frac{4}{3} \pi \left(\frac{d}{2}\right)^3 = 600 \times \frac{4}{3} \pi (0.0015)^3 = 8.48 \times 10^{-6} \text{ kg}$$

Horizontal direction

$$a = \frac{dV_x}{dt} = \frac{F_d}{m} = -\frac{C_d \rho A}{2m} (V_x + V_{wind})^2$$

$$\frac{dV_x}{dt} = -\frac{0.47 \times 1.1225 \times 7.07 \times 10^{-6}}{2 \times 8.46 \times 10^{-6}} (V_x + 22.22)^2$$

$$\frac{dV_x}{dt} = -v_{24} V^2$$

$$\int_{V_0}^V \frac{1}{V^2} dV = -k \int_0^t dt$$

$$\Rightarrow \frac{1}{V_0} - \frac{1}{V} = kt$$

$$V(t) = \frac{V_0}{1 + k t V_0}$$

$$\text{After integral } S = \int_0^t V(t) dt = \frac{1}{k} \ln(1 + k V_0 t) = 3.01 \sim 3.06$$

$$\ln(1 + k V_0 t) = (2.01 \sim 2.06) \times 0.24$$

$$V_0 = 14.61 \text{ m/s} \sim 32.678 \text{ m/s}$$

↓
Accessible

Storage Calculation

8 modules to storage

the geometry of 8 modules are triangular pyramid

Basic parameters for my design: $h = 0.189\text{m}$ upper face:

$$8 \cdot V_{real} = \frac{m}{P} = \frac{2\text{kg}}{600\text{kg/m}^3} = 0.003333 \text{ m}^3 \text{ per module}$$

$$A_1 = \frac{\sqrt{3}}{4} a_1^2 = \frac{\sqrt{3}}{4} \times (0.346b)^2 = 0.05142 \text{ m}^2$$

$$A_2 = \frac{\sqrt{3}}{4} a_2^2 = \frac{\sqrt{3}}{4} \times (0.1978)^2 = 0.01694 \text{ m}^2$$

$$\begin{aligned} V_{real} &= \frac{1}{3} h (A_1 + A_2 + \sqrt{A_1 A_2}) \\ &= \frac{1}{3} \times 0.189 (0.05142 + 0.01694 + \sqrt{0.05142 \cdot 0.01694}) \\ &= 0.006166 \text{ m}^3 \geq 0.003333 = V_{need} \end{aligned}$$

almost 2 times If arrive OR on business trip.

We could add up to maximum

Screw feed calculation (Objective: screw 2kg per time)

Basic parameters

$$r = 0.1568 \quad D = 0.3136 \quad \text{pitch: } P = 0.01 \quad \rho_{food} = 500 \text{ kg/m}^3, \text{ assume } \eta = 60\%$$

$$Q_{\text{per cycle}} = \pi r \left(\frac{D}{2}\right)^2 \cdot P \cdot \eta \cdot \rho_{food} = \pi r \left(\frac{0.3136}{2}\right)^2 \times 0.01 \times 0.6 \times 500 \\ = 0.23172 \text{ kg/cycle}$$

$$\text{cycle number } n = \frac{2\text{kg}}{0.23172 \text{ kg/cycle}} = 8.631 \text{ cycle}$$

For the micromotor we choose 5HS22 step motor + Reducer with ratio of 10:1

Basic parameters = Trated = 1.2

$$N = 30 \text{ RPM}$$

$$\text{After reduce N: Trated} = 12 \times 10 = 120$$

$$N' = \frac{30 \text{ RPM}}{10}$$

$$= 3 \text{ RPM}$$

Torque Verification

$$G_{load} = 2\text{kg} \times 9.81 = 19.62 \text{ N}$$

$$F_{friction} = M \cdot G = 0.4 \times 19.62 = 7.83 \text{ N}$$

$$f_{\text{blades and takes rail}} = 5 \text{ N} \quad F_{tot} = 32.47 \text{ N}$$

Time:

$$t = \frac{8.62 \text{ cycle}}{3 \text{ RPM}} = 2.87 \text{ min.} \quad \text{to feed 2kg}$$

$$T_{load} = F_{tot} \cdot r = 32.47 \times 0.1568 = 5.1 \text{ N} \cdot \text{m}$$

$$\left\{ \begin{array}{l} \text{Trated} = 12 \text{ N} \cdot \text{m} > T_{load} = 5.1 \text{ N} \cdot \text{m} \end{array} \right.$$

It mean the step motor has sufficient torque to drive this screw conveyor

Air pump spray Calculation

The box connected to nozzles could hold

$$V = h \cdot \frac{\pi D^2}{4} = 0.162 \times \frac{\pi \times 1.62^2}{4} = 0.00334 \text{ m}^3$$

$$m = V \cdot \rho_{food} = 0.00334 \times 2000 \text{ kg/m}^3 = 2.0088 \text{ kg} > 2 \text{ kg per day Fish food}$$

So food could be spray by air pump in one time

Dynamic Pressure for air is $\Delta P = \frac{1}{2} \rho_{air} V_{air}^2$ $\rho_{air} = 1.2 \text{ kg/m}^3$

$$V_{air} \text{ is related to } V_{food} (14.61 \text{ m/s} \sim 32.68 \text{ m/s})$$

In practice Due to friction, particle inertia and so on. it is necessary to introduce energy transfer efficiency.

$$\eta_{transfer} \approx 20\%$$

$$V_{food} = V_{air} \times \sqrt{\eta_{transfer}}$$

$$V_{air} = \frac{V_{food}}{\sqrt{\eta_{transfer}}} = \frac{14.61}{\sqrt{0.2}} = 32.68 \text{ m/s}$$

$$\begin{aligned} \text{Dynamic Pressure: } \Delta P &= \frac{1}{2} \times 1.2 \times (32.68)^2 \\ &= 640.88 \text{ Pa} \end{aligned}$$

Total Pressure for system need to overcome.

$$\text{Dynamic P} = 640.88 \text{ Pa}$$

$$\text{Friction of pipeline } \Delta P_f = f \cdot \frac{L}{d} \cdot \frac{1}{2} \rho_{air} V_{air}^2$$

$$= 0.02 \times \frac{0.185}{0.028} \times 640.88 \\ = 84.69 \text{ Pa}$$

Local friction

$$(\text{Nozzle contraction } K=0.5) \Delta P_{local} = K \cdot \Delta P_f = 0.5 \times 640.88 \\ = 320.44 \text{ Pa}$$

$$\Delta P_{tot} = 640.88 + 84.69 + 320.44 = 1046 \text{ Pa} = 0.01046 \text{ bar}$$

$$P_{input} = P_{atm} + \Delta P_{tot} = 1 \text{ bar} + 0.01046 = 1.01046 \text{ bar}$$

Therefore we choose a small portable air pump which has a pressure range of 0.7~1.0 bar completely meet the dynamic pressure requirement.

Air pump power consumption calculation

Mass rate: $m_{\text{food}} = \frac{2\text{kg}}{172.2} = 0.0116\text{kg/s}$

Assume mix ratio between air and fish food is 1:10
 $m_{\text{air}} = 0.0116 \times 10 = 0.116\text{ kg/s}$

Volume rate: $Q_{\text{air}} = \frac{m_{\text{air}}}{\rho_{\text{air}}} = \frac{0.116}{1.2} = 0.0967\text{ m}^3/\text{s}$

$$P_{\text{theory}} = \Delta P_{\text{total}} \cdot Q_{\text{air}} = 1046 \times 0.0967 \\ = 101.15\text{ W}$$

$$\eta_{\text{pump}} = 50\% \quad \eta_{\text{motor}} = 80\%$$

$$P_{\text{actual}} = \frac{P_{\text{theory}}}{\eta_{\text{pump}} \cdot \eta_{\text{motor}}} = \frac{101.15}{50\% \times 80\%} = 252.87\text{ W}$$

$$E_{\text{pump}} = 252.87 \times \frac{172.2}{3600} = 12.096\text{ Wh}$$

Water pump calculation

$$\text{Surface Area need to clean (Screw conveyor)} = 1.118 \times 2\pi \times 0.224 \\ = 1.57 \text{ m}^2$$

According to experience $V_{\text{water}} = 10 \text{ L/m}^2 \times A$

$$= 10 \times 1.57 \\ = 15.7 \text{ L water}$$

$$\dot{Q}_{\text{pump}} = 2 \text{ L/min}$$

$$t = \frac{V_{\text{water}}}{\dot{Q}_{\text{pump}}} = \frac{15.7 \text{ L}}{2 \text{ L/min}} = 7.85 \text{ min}$$

$$\eta_{\text{water pump}} = 80\% \quad P_{\text{waterpump}} = \frac{\dot{Q} \cdot \rho g \cdot H}{\eta} = \frac{2 \times 1000 \times 9.81 \times 1.772}{3600 \times 0.8} \\ = 19.3148 \text{ W}$$

$$H = 1.772 \text{ m}$$

(Lift)

Therefore we choose 12V, 2A small water pump to meet the power requirement.

$$E_{\text{water pump}} = P_{\text{waterpump}} \cdot t \\ = 19.3148 \times \frac{7.85}{60} \\ = 2.527 \text{ Wh}$$

Solar panel supply calculation (10W solar panel)

$\hookrightarrow \text{Power we need per day: } E_{\text{motor}} = P \cdot t = V \cdot I \cdot t = 12V \times 2A \times \frac{1725}{3600} = 1.15 \text{ Wh/day}$

$$E_{\text{air pump}} = 12.096 \text{ Wh/day (See previous)}$$

$$E_{\text{fan}} = 2W \times 24 = 48 \text{ Wh/day}$$

$$E_{\text{Strawberry PI}} = 1.5W \times 24 = 36 \text{ Wh/day}$$

$$E_{\text{waterpump}} = 2.527 \text{ Wh/day}$$

$$E_{\text{small display}} = 5W \times 24h = 120 \text{ Wh}$$

$$\begin{aligned} E_{\text{total}} &= E_{\text{motor}} + E_{\text{airpump}} + E_{\text{fan}} + E_{\text{Strawberry PI}} + E_{\text{waterpump}} \\ &= 1.15 + 12.096 + 48 + 36 + 2.527 + 120 \text{ Wh} \\ &= 219.773 \text{ Wh} \end{aligned}$$

Solar panel supply per day:

$$b = 0.942 \quad h = 0.85238 \quad A = 0.942 \times 0.85238 = 0.803 \text{ m}^2$$

Theoretical parameters: $\eta = 15\%$ commercial standard.

$$t = 5h/\text{day} \quad \text{Sunshine time (Average)}$$

$$1000 \text{ W/m}^2 \quad \text{Solar irradiance (standard test)}$$

$$\begin{aligned} E_{\text{supply}} &= A \times \text{efficiency} \times \text{irradiance} \times \text{sunshine time} \\ &= 0.803 \times 0.15 \times 1000 \text{ W/m}^2 \times 5 \\ &= 602.25 \text{ Wh/day} \Rightarrow E_{\text{total}} = 219.773 \text{ Wh/day} \end{aligned}$$

The solar panel supply is sufficient and the redundant energy could be stored in battery as backup power supply.

Floats and stability calculation (including anchors)

1. Calculate the Buoyancy and Draft $M_{\text{system}} = 51.5852$

$$F_B = \rho g V = Mg$$

$$V = \frac{m}{\rho} = \frac{51.5852}{1000} = 0.0516 \text{ m}^3$$

Because we have four floats



$$V_{\text{sub}} = \frac{\pi}{4} D^2 L = 0.0128963 \text{ m}^3$$

$$V(h) = 2 \cdot A(h)$$

$$A(h) = r^2 \cdot \cos^{-1}\left(\frac{r-h}{r}\right) - (r-h)\sqrt{2rh-h^2}$$

$$V(h) = 0.8 \cdot \left[0.04 \cos^{-1}\left(1 - \frac{h}{0.4}\right) - (0.2-h)\sqrt{0.4h-h^2} \right]$$

We should find an appropriate draft h to make $V(h) = V_{\text{sub}} = 0.0128963$

After solving this equation we found that

$$\text{Draft } h = 0.074 \text{ m} \quad V(h) = 0.01288 \approx V_{\text{sub}}$$

2. Calculate the Metacentric Height GM

$$GM = KB + BM - KG$$

\downarrow
 Center of Buoyancy Metacentric Radius Center of Gravity
 $= 0.988$

$$KB = \frac{h_{\text{sub}}}{2} = \frac{0.074}{2} = 0.037 \text{ m}$$

$$BM = \frac{I}{V} \quad \text{, where } I \text{ is moment of inertia of water surface.}$$

V is total displacement volume.

Float spacing

$$S = 0.762 \text{ m}$$

$$w(h) = 2\sqrt{2rh_{\text{sub}} - h^2}$$

$$\approx 0.316 \text{ m}$$

$$BM = \frac{I}{V} = \frac{4 \cdot A \cdot \left(\frac{S}{2}\right)^2}{V} = \frac{4 \cdot L \cdot w(h) \cdot \left(\frac{S}{2}\right)^2}{V}$$

$$= \frac{4 \times 0.8 \times 0.316 \times 0.145}{0.05152} = 2.8 \text{ m}$$

$$GM = KB + BM - KG = 0.037 + 2.8 - 0.988 = 1.846 \text{ m}$$

Therefore this shows that the system is stable at small tilt angles

3. 80km/h winding — stability analysis

① Restoring moment

Assume tilt angles is $\theta=12^\circ$ according to pdf guidance

$$M_r = r_m \cdot g \cdot G_m \cdot \sin\theta = 51.5852 \times 9.81 \times 1.846 \times \sin 12^\circ \\ = 194.25 \text{ N.m}$$

② Wind Load moment M_D $80\text{km/h} = 22.22 \text{m/s}$

$$F_D = C_d \cdot A \cdot \frac{1}{2} \rho V^2 = 1 \times 0.5 \times \frac{1}{2} \cdot 1.2 \times 22.22^2 \\ = 148.1 \text{ N}$$

$$M_D = F_D \cdot h_w = 148.1 \times 0.7 \times \cos 12^\circ \\ = 101.417 \text{ N.m} < M_r = 194.25 \text{ N.m}$$

The system can withstand wind loads without capsizing at wind speeds of 80 km/h.