```
// CHANGE CALIBRATION CONDITIONS BASED ON BEST FIT LINE!!!
// For example, best fit equation is: y = mx + b. (where x is raw sensor value, y is the value in
grams
double calibration_YIntercept = 272700; // TODO: Need to define best fit y intercept
double calibration_Slope = -432.7; // TODO: Need to define best fit slope
//-----
// TODO: -Show connecting potentiometer to adjust Y intercept
//
        -Button to show slope
//
         -Show state machines to support calibration steps
const double NEXT_WEIGHT = 0.1; // how much to weigh the next sample as part of the moving
average
const int DELAY_MS = 10; //how many milliseconds between samples
const bool STRICTLY_INCREASING = true;
// HX711 circuit wiring
const int LOADCELL_DOUT_PIN = 4;
const int LOADCELL_SCK_PIN = 5;
// Ultrasonic Range Sensor
const int ECHO_PIN = 2;
const int TRIG_PIN = 3;
double load, distance:
double prevDistance = 0.0;
typedef enum {START, WAIT_TILL_READY1, CALIBRATE_BASELINE, WAIT_TILL_READY2,
CALIBRATE_1KG, WAIT_TILL_READY3, COLLECT_DATA, FINISHED} SystemState;
SystemState sysState = START;
int incomingByte = 0;
//Object representing load cell
HX711 scale:
#include <LiquidCrystal I2C.h>
LiquidCrystal I2C lcd(0x27,20,4);
```

```
void setup() {
  //Define BAUD rate (Async. Communication Speed)
  Serial.begin(9600);
  scale.begin(LOADCELL_DOUT_PIN, LOADCELL_SCK_PIN);
  pinMode(TRIG_PIN, OUTPUT); // Sets the trigPin as an OUTPUT
  pinMode(ECHO_PIN, INPUT); // Sets the echoPin as an INPUT
  //Display flie first row in CSV data standard (comma deliminator)
  //Serial.println("Distance (in cm), Load (in g), ");
  lcd.init();
                                   // initialize the lcd
  lcd.init();
}
void ticFunc(){
  // Print a message to the LCD.
  lcd.backlight();
  //State Transitions
  switch(sysState){
       case START:{
         sysState = WAIT_TILL_READY1;
         break;
       case WAIT_TILL_READY1:{
         sysState = CALIBRATE_BASELINE;
         break;
       }
       case CALIBRATE_BASELINE:{
         sysState = WAIT_TILL_READY2;
         break;
       }
       case WAIT_TILL_READY2:
         sysState = CALIBRATE_1KG;
         break;
```

```
case CALIBRATE_1KG:{
         sysState = WAIT_TILL_READY3;
         break;
      }
     case WAIT_TILL_READY3:
         sysState = COLLECT_DATA;
         break;
  }
  //State Actions
  switch(sysState){
    case WAIT_TILL_READY1: {
         Serial.println("CALIBRATE: PULL ROPE SLIGHTLY UNTIL MATERIAL IS BARELY IN
TENSION");
         lcd.setCursor(1,0);
         lcd.print("PULL ROPE");
         waitTillReady();
         break;
    }
    case CALIBRATE_BASELINE:{
          distance = getDistance();
          load = getLoad();
         // Baseline values
         Serial.println("Calibrating.... Continue to hold material in place....");
         lcd.setCursor(1,0);
         lcd.print("Calibrating...");
         lcd.setCursor(1,1);
         lcd.print("Hold material");
         for(int i=0; i<20; i++){
           updateDistance();
           updateLoad();
        }
         double baseDistance = distance;
         calibration_YIntercept = load;
```

```
Serial.print("ACCEPTED BASELINE VALUES: ");
         Serial.print("Load (raw): ");
         Serial.print(calibration_YIntercept);
         Serial.print(", distance (cm): ");
         Serial.println(baseDistance);
         waitTillReady();
         break:
    }
    case WAIT TILL READY2: {
         Serial.println("CALIBRATE: CONTINUE KEEPING MATERIAL IN TENSION, PLACE 1kg ON
BED");
         lcd.setCursor(1,0);
         lcd.print("PLACE 1kg.....");
         lcd.setCursor(1,1);
         lcd.print("Press key.....");
         waitTillReady();
         break:
    }
    case CALIBRATE_1KG:{
         load = getLoad();
         distance = getDistance();
         Serial.println("Calibrating.... Continue to hold material in place....");
         for(int i=0; i<20; i++){
           updateDistance();
           updateLoad();
         }
         double deltaY = (load - calibration_YIntercept);
         double deltaX = 1000; //1kg
         double slope = deltaY / deltaX;
         calibration_Slope = slope;
         Serial.print("Load: ");
         Serial.println(load);
         Serial.print("Slope: ");
         Serial.println(slope);
         break;
    }
    case WAIT_TILL_READY3:{
       Serial.println("Remove 1kg, then pull rope very slowly to start collecting stress-strain
curve....");
      lcd.setCursor(1,0);
```

```
lcd.print("Remove 1kg.....");
       lcd.setCursor(1,1);
       lcd.print("Press key.....");
       waitTillReady();
       break;
     }
     case COLLECT_DATA:{
        load = getLoad();
        distance = getDistance();
        for(int i=0; i<10; i++){
         updateDistance();
         updateLoad();
        }
       if ( !STRICTLY_INCREASING || distance > prevDistance){
         //x = (y-b) /m
         double x = (load - calibration_YIntercept) / calibration_Slope;
         //Serial.print("Grams: ");
         //Serial.println(x);
         printVals();
         prevDistance = distance;
       }
       break;
     }
  }
}
void loop() {
  ticFunc();
  delay(DELAY_MS);
void printVals(){
  Serial.print(distance);
  Serial.print("\t");
  Serial.println( convertLoadToGrams(load) );
```

}

```
lcd.setCursor(1,0);
         lcd.print("Distance: ");
         lcd.print(distance);
         lcd.setCursor(1,1);
         lcd.print("Grams: ");
         lcd.print(convertLoadToGrams(load));
}
//Rolling average of distance (10% weight for each new sample)
void updateDistance(){
  double currDist = getDistance();
  distance = ((1.0-NEXT_WEIGHT)*distance)+(NEXT_WEIGHT*currDist);
}
//Returns the current distance of the ultrasonic range sensor
double getDistance(){
  digitalWrite(TRIG_PIN, LOW);
  delayMicroseconds(2);
  // Sets the trigPin HIGH (ACTIVE) for 10 microseconds
  digitalWrite(TRIG_PIN, HIGH);
  delayMicroseconds(10);
  digitalWrite(TRIG_PIN, LOW);
  // Reads the echoPin, returns the sound wave travel time in microseconds
  double duration = pulseIn(ECHO_PIN, HIGH);
  // Calculating the distance
  double dist = (duration * 0.034) / 2.0; // Speed of sound wave divided by 2 (go and back)
  return dist;
}
double updateLoad(){
  double currLoad = getLoad();
  load = ((1.0-NEXT_WEIGHT)*load)+(NEXT_WEIGHT*currLoad);
```

```
}
void waitTillReady(){
  String str = "";
  Serial.println("WHEN READY.... PRESS ANY KEY....");
  while( str.equals("") ) {
     str = Serial.readString();// read the incoming data as string
    //Serial.println(str);
  }
}
double convertLoadToGrams(double I){
    //x = (y-b) /m
     double x = (load - calibration_YIntercept) / calibration_Slope;
     return x;
}
double getLoad(){
  double avg = scale.read();
  //double diff = avg - calibration_YIntercept;
  //double grams = diff / calibration_Slope;
  //y = mx + b (where y is the value in grams and x is the raw value)
  // double grams = (calibration_Slope)*avg + calibration_YIntercept;
  return avg;
  //return grams;
}
```