Totally Int Automation	on Portal									
×车 / P	LC_1 [CPU 1214C A	C/DC/R	ly] / 程	<b>译序</b> 块						
lain [O	B1]									
ain <b>属性</b> 规										
称号	Main 自动	编号	1		类型	ОВ		语言	LAD	
息		/ <u>+</u> +			<b>2</b> 67			Z DI		
题	"Main Program Sweep (Cy- cle)"	作者			注释			系列		
本	0.1	用户自定	义 ID							
ain 称		数据	<b>坐型</b>	默认值		注释				
Input		<i>30.34.</i> 2	<b>~</b>	MAN DE		(A.)				
Initial_ Remar		Bool Bool					II of this OB	ta are available	<u> </u>	
Temp	ierice	Boot				-1140,11	Terriarierit da	ta are available	•	
Constant										
络 2 :			%M20. "手动  ト 	0 %M0.1		% "前降 %	M10.0			
]络 3:			%M10. "前限灯疗	1 %M1.2 步" "料斗门"		% "斗门‡ "	M10.2 丁开,前限 订克" (S)————————————————————————————————————			
						"前阻	M10.1 艮灯亮步" ( R )———			

## 网络 5:

```
%M1.1
"后退控制按钮"
———┃ ┣———
<mark>%M10.3</mark>
"前限灯亮"
                                                                                                                                                 <mark>%M10.4</mark>
"后退步"
                                                                                                                                                    -( s )-
                                                                                                                                               <mark>%M10.3</mark>
"前限灯亮"
                                                                                                                                                    -( R )-
```

## 网络 6:

```
Totally Integrated
   Automation Portal
                                                                                         %M10.4
"后退步"
                                                                                                            %M0.2
"后限位按钮"
                                                                                                                                                                              <mark>%M10.5</mark>
"后限灯亮"
                                                                                                                                                                                -( s )-
                                                                                                                                                                               <mark>%M10.4</mark>
"后退步"
                                                                                                                                                                                -( R )-
网络7:
                                                                                                                                                                           %M10.6
"后限灯亮,车门
打开"
                                                                                        <mark>%M10.5</mark>
"后限灯亮"
                                                                                                           %M1.3
"车门打开按钮"
                                                                                                                                                                             <mark>%M10.5</mark>
"后限灯亮"
                                                                                                                                                                                -( R )-
网络8:
                                                                                                            %DB2
"IEC_Timer_0_
DB_1"
                                                                                         %M10.6
                                                                                                             TON
Time
                                                                                     "后限灯亮,车门
打开"
                                                                                                                                                                            <mark>%M10.7</mark>
"后限灯亮(1)"
                                                                                                                                                                                -( s )--
                                                                                                                        Q-
                                                                                                  T#4S — PT
                                                                                                                  ET — T#0ms
                                                                                                                                                                           %M10.6
"后限灯亮,车门
打开"
                                                                                                                                                                                -( R )-
                                                                                                                                                                             %M20.0
"手动控制"
                                                                                                                                                                                -( R )-
网络 9:
                                                                                         %M20.2
"单周期"
                                                                                                            %M0.2
"后限位按钮"
                                                                                                                                                                               %M11.0 "Tag_2"
                                                                                                                                                                                -( s )-
                                                                                                                                                                               %M11.0 "Tag_2"
                                                                                         %M30.0
                                                                                                               %M0.2
                                                                                       "双周期按钮"
                                                                                                             "后限位按钮"
                                                                                                                                                                                -( s )-
                                                                                         %M11.6 "Tag_8"
                                                                                                             %M0.2
"后限位按钮"
                                                                                                                                  %M30.0
"双周期按钮"
                                                                                                                                                                               %M11.0 "Tag_2"
                                                                                           \dashv \vdash
                                                                                                                                                                                -( s )-
                                                                                      %M40.1
"自动断开按钮"
                                                                                                                                                                               %M11.0 "Tag_2"
                                                                                                                                                                                -( s )-
                                                                                                                                                                               %M11.0 "Tag_2"
                                                                                                               %M0.2
                                                                                         %M40.0
                                                                                      "自动启动按钮"
                                                                                                             "后限位按钮"
                                                                                                                                                                                -( s )-
网络 10:
                                                                                                           %M1.0
"前进控制按钮"
                                                                                                                                                                               %M11.1
"Tag_3"
                                                                                         %M11.0
                                                                                          "Tag_2"
                                                                                                                                                                               %M11.0 "Tag_2"
                                                                                                                                                                                -( R )-
网络 11:
                                                                                                                                                                               %M11.2 "Tag_4"
                                                                                         %M11.1
"Tag_3"
                                                                                                            %M0.1
"前限位按钮"
                                                                                           +
                                                                                                                                                                                -( s )-
                                                                                                                                                                               %M11.1 "Tag_3"
```

Totally Integrated Automation Portal		
 网络 12:		I
网络 13:	'	
	**M11.3  "TON Time	
网络 14:		
网络 15:		
	**M11.5	
网络 16:	<u> </u>	

Totally Integrated **Automation Portal** 网络 16: (1.1 / 2.1) %M20.0 "手动控制" **%Q20.0** "手动控制灯" **%M20.2** "单周期" \_( R )\_ **%M40.0** "自动启动按钮" -( R )--%M30.0 "双周期按钮" **-(** R **)**-<mark>%M20.1</mark> "手动停止" %M10.0 "前进步" -( RESET\_BF )---8 **%M20.0** "手动**控制**" \_( R )\_ **%M20.2** "单周期" **-(** R **)**− **%M40.0** "自动**启**动**按**钮" -( R )-%M30.0 "双周期按钮" **-(** R **}**--**%M20.2** "单周期" **%Q20.1** "单周期指示灯" **-(** s **)-**%M20.0 "**手**动控制" -( R )-%M40.0 "自动**启**动按钮" –( R )— %M30.0 "双周期按钮" **-(** R **)**− **%M20.3** "单周期停止" %M11.0 "Tag\_2" -( RESET\_BF )---**%M20.0** "手动**控制**" -( R )-**%M20.2** "单周期" -( R )-%M30.0 "双周期按钮" **-(** ℝ **)**--**%M40.0** "自动启动按钮" \_( R )\_\_\_ %M30.0 "双周期按钮" <mark>%Q20.2</mark> "双周期指示灯" \_( s )\_ <mark>%M20.0</mark> "手动**控制**" **%M20.2** "单周期" –( R )—— **%M40.0** "自动**启**动按钮" -( R )-**%M40.0** "自动启动按钮" **%Q20.3** "自动指示灯" **%M20.0** "手动控制" \_( R )\_\_\_\_ 2.1 (页1-5)

T	otally Integrated automation Portal									
网络 16: (2.1 / 2.1)										
		1.1 ( 页 1 - 4)  *M20.2 "单周期" {R}								
		%M30.0 "双周期按钮" 								

```
Totally Integrated
   Automation Portal
网络 17:
                                                                                                %M1.3
"车门打开按钮"
                                                                                                                          %M0.1
"前限位按钮"
                                                                                                                                                     %M10.0
"前进步"
                                                                                                                                                                                                     %Q0.0
"前进灯"
                                                                                                                                                                                                       <del>(</del> )-
                                                                                                                                                     %M11.1 "Tag_3"
网络 18:
                                                                                                                          <mark>%M0.2</mark>
"后限位按钮"
                                                                                                                                                     <mark>%M10.4</mark>
"后退步"
                                                                                                                                                                                                     <mark>%Q0.1</mark>
"后退灯"
                                                                                                 %M1.3
"车门打开按钮"
                                                                                                                                                                                                       %M11.4 "Tag_6"
网络 19:
                                                                                                <mark>%M10.2</mark>
"斗门打开,前限
灯亮"
                                                                                                                                                                                                     <mark>%Q0.2</mark>
"斗门灯"
                                                                                                     %M11.3
"Tag_5"
网络 20:
                                                                                                %M10.6
"后限灯亮,车门
打开"
                                                                                                                                                                                                     %Q0.3
"车门灯"
                                                                                                     %M11.5
"Tag_7"
网络 21:
                                                                                                <mark>%M10.2</mark>
"斗门打开,前限
灯亮"
                                                                                                                                                                                                     %Q0.4
"前限灯"
                                                                                                  <mark>%M10.1</mark>
"前限灯亮步"
                                                                                                   <mark>%M10.3</mark>
"前限灯亮"
                                                                                                     %M11.2 "Tag_4"
                                                                                                     %M11.3 "Tag_5"
网络 22:
```

```
Totally Integrated
   Automation Portal
                                                                                                     <mark>%M10.5</mark>
"后限灯亮"
                                                                                                                                                                                                         %Q0.5
"后限灯"
                                                                                                                                                                                                           %M10.6
"后限灯亮,车门
打开"
                                                                                                   <mark>%M10.7</mark>
"后限灯亮(1)"
                                                                                                        \dashv \vdash
                                                                                                      %M11.0 "Tag_2"
                                                                                                         +
                                                                                                      %M11.5
"Tag_7"
网络 23:
                                                                                                                               <mark>%M20.2</mark>
"单周期"
                                                                                                                                                     %M30.0
"双周期按钮"
                                                                                                                                                                             %M40.0
"自动启动按钮"
                                                                                                     <mark>%M20.0</mark>
"手动控制"
                                                                                                                                                                                                      %Q20.0
"手动控制灯"
                                                                                                                                                                                   <del>1</del>/}
                                                                                                      %M20.2
"单周期"
                                                                                                                              %M20.0
"手动控制"
                                                                                                                                                     %M30.0
"双周期按钮"
                                                                                                                                                                            %M40.0
"自动启动按钮"
                                                                                                                                                                                                    %Q20.1
"单周期指示灯"
                                                                                                         \dashv \vdash
                                                                                                                                  ---
                                                                                                                                                         -//⊢
                                                                                                                                                                                   <del>-</del> | / |-
                                                                                                                                                                                                           \leftarrow
                                                                                                    %M30.0
"双周期按钮"
                                                                                                                              %M20.0
"手动控制"
                                                                                                                                                        %M20.2
"单周期"
                                                                                                                                                                             %M40.0
"自动启动按钮"
                                                                                                                                                                                                     <mark>%Q20.2</mark>
"双周期指示灯"
                                                                                                                                  -//⊢
                                                                                                                                                                                   <del>-</del>|/|-
                                                                                                                                                                                                           %M40.0
"自动启动按钮"
                                                                                                                              %M20.0
"手动控制"
                                                                                                                                                        %M20.2
"单周期"
                                                                                                                                                                              %M30.0
"双周期按钮"
                                                                                                                                                                                                      %Q20.3
"自动指示灯"
```