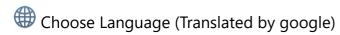
readme.md 4/22/2023





## PrusaSlicer Use Guide for ZONESTAR 3D Printer





Slicing guide - Multi color



Please pay attention to distinguish the hot end type what you used is **mix color (M4)** hot end or **non mix color(E4)** hot end. <u>If you print a gcode file sliced on M4 hot end with an E4 hot end, it may block the hot end, vice versa.</u>

If you don't know what's different between E4 and M4 hotend, please refder to here.

- III Multi color slicing guide for mix color hot end
- Multi color slicing guide for non-mix color hot end