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## PrusaSlicer Use Guide for ZONESTAR 3D Printer



[Download and install PrusaSlicer](#)



[Slicing guide - Single color](#)

Slicing guide - Multi color

### ⚠ ATTENTION PLEASE ⚠

Please pay attention to distinguish the hot end type what you used is **mix color (M4)** hot end or **non mix color(E4)** hot end. **If you print a gcode file sliced on M4 hot end with an E4 hot end, it may block the hot end, vice versa.**

If you don't know what's different between E4 and M4 hotend, please refer to [here](#).

-  [Multi color slicing guide for mix color hot end](#)
  -  [Multi color slicing guide for non-mix color hot end](#)
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