







## Download and install PrusaSlicer


 For Windows:

-  **Video Tutorial**
- Download PrusaSlicer from the below link and unzip to your PC.
  -   **Download PrusaSlicer V2.4.2** (Stable version)
  -   **Download PrusaSlicer** (All newer released version)


 For MacOS:

 Download **PrusaSlicer with ZONESTAR Profiles dmg file** and then install to your PC.

 For Linux:

 Download PrusaSlicer from **Prusa Github Page**, and then import newest ZONESTAR 3d Printer Profiles.

### Import ZONESTAR 3D Printer Profiles

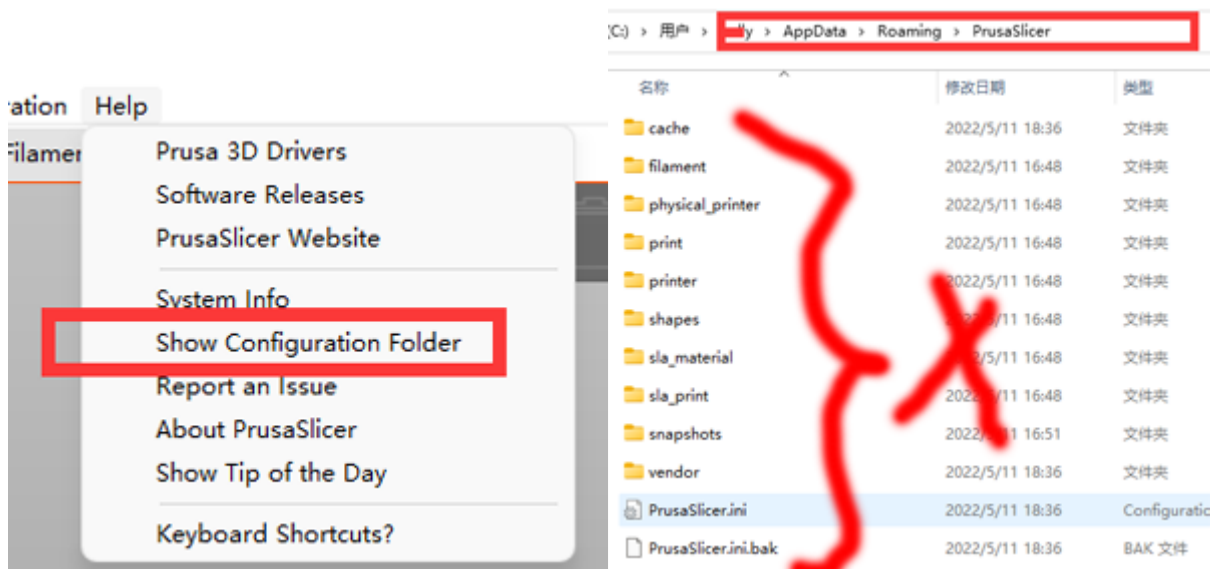
-  **Download ZONESTAR 3d Printer profiles** and unzip it to your PC.
- Copy Profiles to "resource/profiles" directory of the installation directory of the PrusaSlicer software.

⚠️ You may need to delete previous configurations settings, otherwise the newer profiles can't be applied proper ⚠️

You can find the directory where store the previous configurations: **help>>Show Configuration**

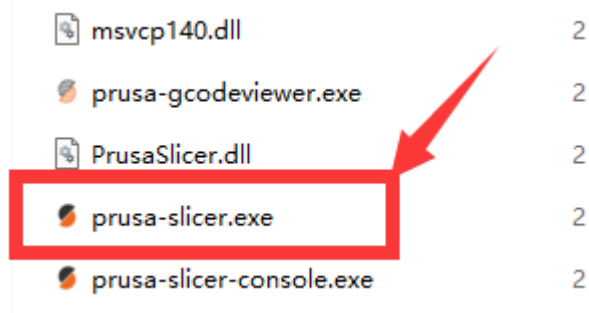
**Floder**, for Windows, it is usually stored in "**C:/Users/{your PC**

**name}/AppData/Roaming/PrusaSlicer[-alpha/beta]**". Delete all of these files in this directory, and then run PrusaSlicer again.

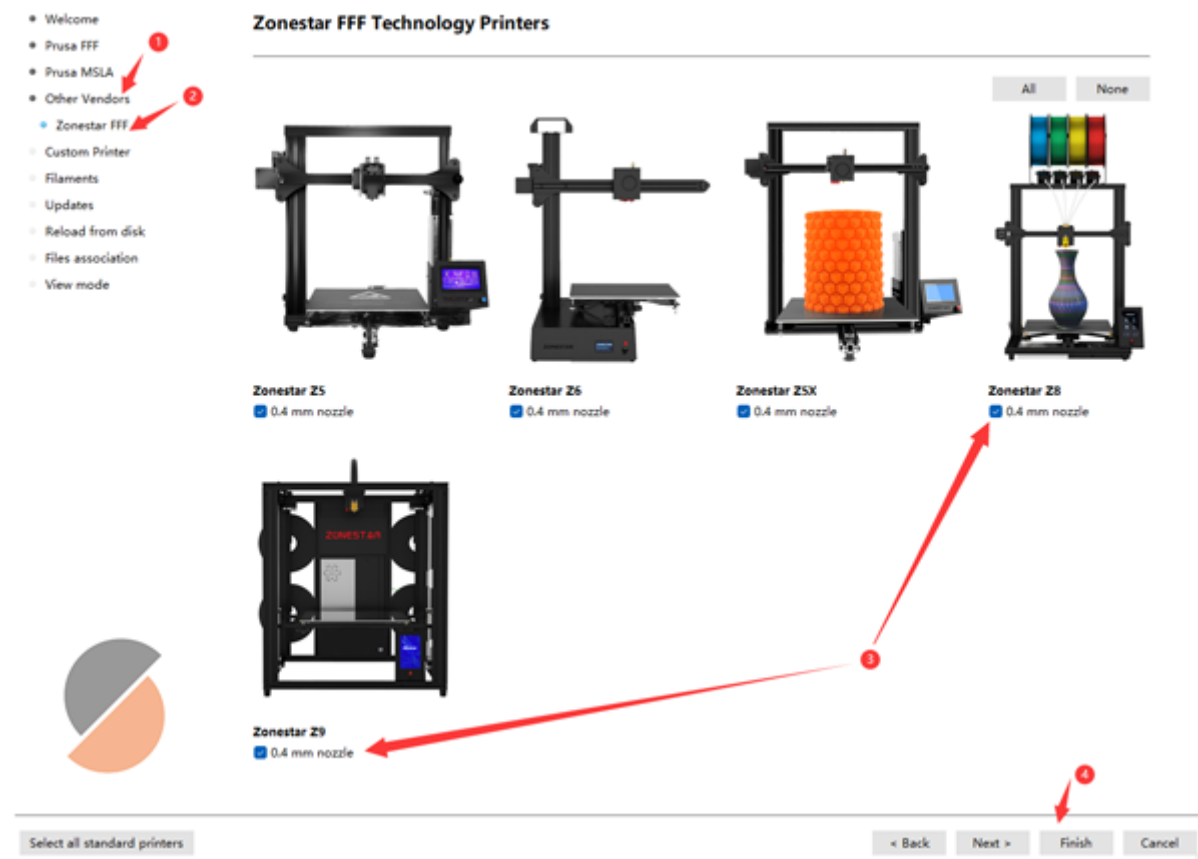


## 2. Setup printer

- 2.1 Find the prusa-slicer.exe and click it to run.

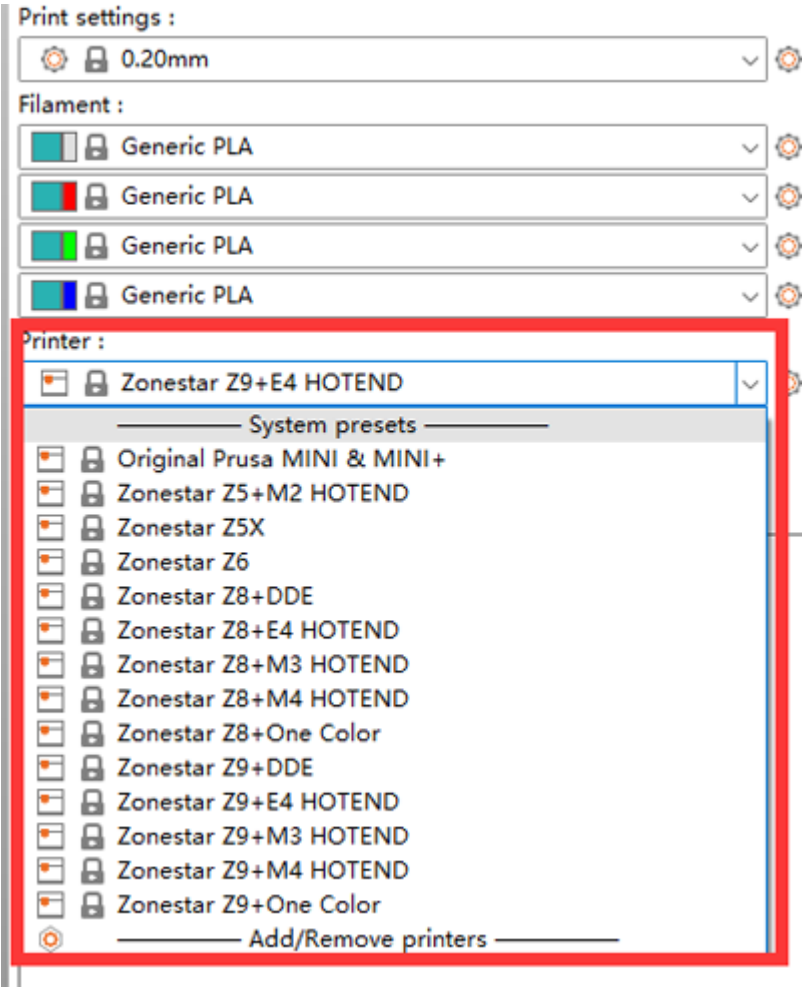


- 2.2 Choose your printer, "Other Vendors>>Zonestar FFF>>your printer model>>finish".



### 3. Choose printer preset

Choose printer preset according to your printer model, hotend type and colors you want to print.



Printer series	to print	Hotend type	presets	Default for Machine
Z5	one color or 2 color	M2 hotend	Z5 + M2 hotend	Z5M2
Z5X	one color	one color hotend	Z5X	Z5X
Z6	one color	one color hotend	Z6	Z6
Z8 series	one color	Any	Z8 + one color	/
Z8 series	one color	Direct drive extruder	Z8 + DDE	/
Z8 series	multi color	M3 hotend	Z8 + M3 HOTEND	Z8S-M3/Z8T/Z8PM3
Z8 series	multi color	M4 hotend	Z8 + M4 HOTEND	Z8PM4/Z8PM4Pro
Z8 series	multi color	E4 hotend	Z8 + E4 HOTEND	/
Z9 series	one color	Any	Z9 + one color	/
Z9 series	one color	Direct drive extruder	Z8 + DDE	/

Printer series	to print	Hotend type	presets	Default for Machine
Z9 series	multi color	M3 hotend	Z9 + M3 HOTEND	Z9M3
Z9 series	multi color	M4 hotend	Z9 + M4 HOTEND	Z9M4/Z9V5Pro- MK1/2/3
Z9 series	multi color	M4 hotend	Z9 + E4 HOTEND	Z9V5Pro-MK4

(\*)Default for Machine: The default hotend type used by this 3d printer model.