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PrusaSlicer Use Guide for ZONESTAR 3D Printer

⚠️ ATTENTION PLEASE ⚠️

Please pay attention to distinguish the hot end type what you used is **mix color (M4)** hot end or **non mix color(E4)** hot end. **If you print a gcode file sliced on M4 hot end with an E4 hot end, it may block the hot end, vice versa.**

If you don't know what's different between E4 and M4 hotend, please refder to ☞ here.

1. Download and install PrusaSlicer

Please refer to ☞ **this page** to download and install PrusaSlicer software.

2. Slicing guide

- 📖 **Slicing guide for singel color printing**
- 📖 **Slicing guide for M4 (4-IN-1-OUT mixing color) hotend**
- 📖 **Slicing guide for E4 (4-IN-1-OUT Non-mixing color) hotend**

3. Test(Sample) gcode and stl files

- **For M4 (4-IN-1-OUT mixing color) hotend**
- **For E4 (4-IN-1-OUT Non-mixing color) hotend**