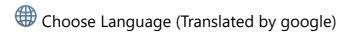
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PrusaSlicer Use Guide for ZONESTAR 3D Printer



ATTENTION PLEASE



Please pay attention to distinguish the hot end type what you used is mix color (M4) hot end or non mix color(E4) hot end. If you print a gcode file sliced on M4 hot end with an E4 hot end, it may block the hot end, vice versa.

If you don't know what's different between E4 and M4 hotend, please refder to here.

1. Download and install PrusaSlicer

Please refer to **this page** to download and install PrusaSlicer software.

2. Slicing guide

- Slicing guide for singel color printing
- Slicing guide for M4 (4-IN-1-OUT mixing color) hotend
- Slicing guide for E4 (4-IN-1-OUT Non-mixing color) hotend

3. Test(Sample) gcode and stl files

- For M4 (4-IN-1-OUT mixing color) hotend
- For E4 (4-IN-1-OUT Non-mixing color) hotend