



Slicing guide for Multi Color Printer

(Base on Prusa Slicer 2.3.1)

V1.0

Contents

- [Download and install Prusa Slicer](#)
- [Import Printer Settings](#)
- [Slicing multi colors 3d object](#)

Download and install Prusa slicer

- Download **Prusa Slicer** from the below link and install it to your PC:

<https://www.prusa3d.com/prusaslicer/>

- About how to install and use **Prusa Slicer**, please refer to this link:

https://help.prusa3d.com/en/category/about-prusaslicer_205

Get PrusaSlicer 2.3.1 now!

Windows PrusaSlicer Standalone

This is our new (experimental) installer. Sample objects are an optional download and it features a new auto-updater for PrusaSlicer. Please report any bugs to info@prusa3d.com.

Windows Drivers & Apps Package Full Installer

Mac Drivers & Apps Package Full Installer

Linux Drivers & Apps Package Full Installer

The Linux Appimage can also be installed on **ChromeOS** machines, check our [Chromebook installation guide](#).

Full release log and the latest unstable builds on [Github](#)

About PrusaSlicer

All articles



General info

Welcome to PrusaSlicer documentation (PrusaSlicer manual) PrusaSlicer (formerly known as Slic3r Prusa Edition or Slic3r PE) is our own in-house developed slicer software based on the open-source project Slic3r. PrusaSlicer is ...

You may want to check the [Prusa releases page](#) or from the [Prusa3D](#)

PrusaSlicer > About PrusaSlicer

CW1 MINI MK2.5 MK2.5S MK2S MK3 MK3S MMU1 MMU2S Plus 1.75 mm SL1



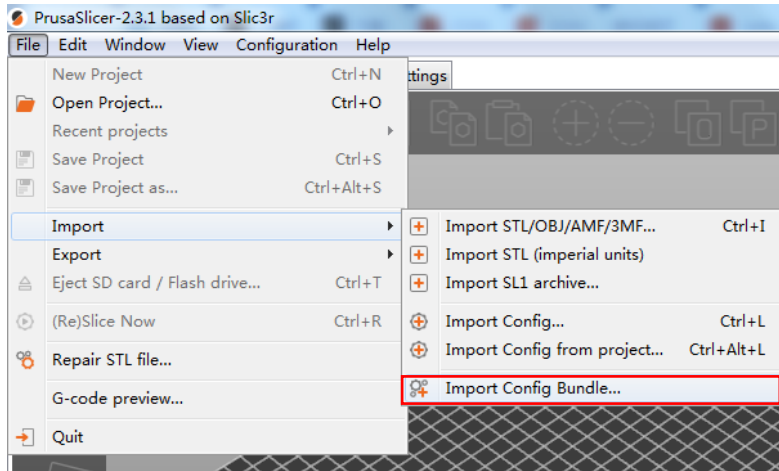
Download PrusaSlicer

Stable releases The latest stable release of PrusaSlicer can be always found in the DRIVERS & APPS package and it's available for Windows, Mac OS X, and Linux. The package also ...

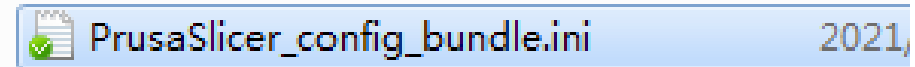
PrusaSlicer > About PrusaSlicer

Import printer settings

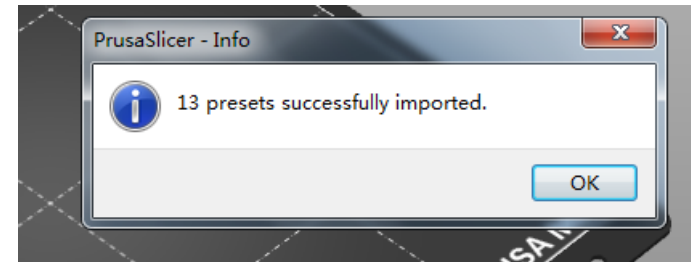
- Open *Prusa Slicer* and import the printer settings



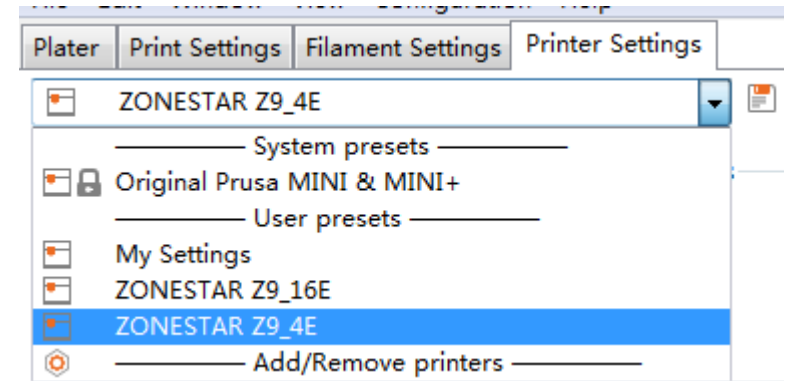
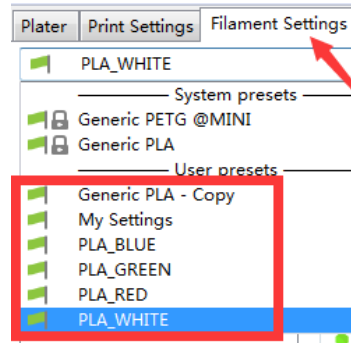
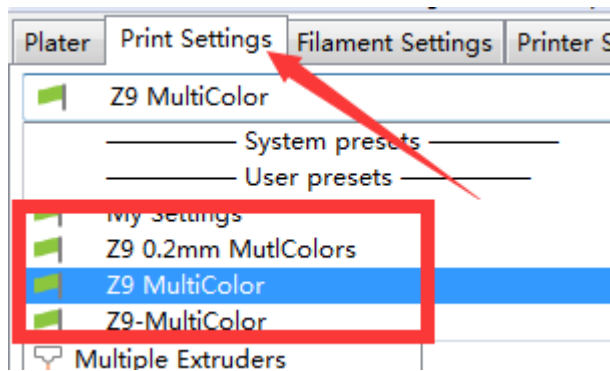
1. File>Import>Import config Bundle



2. Choose config file



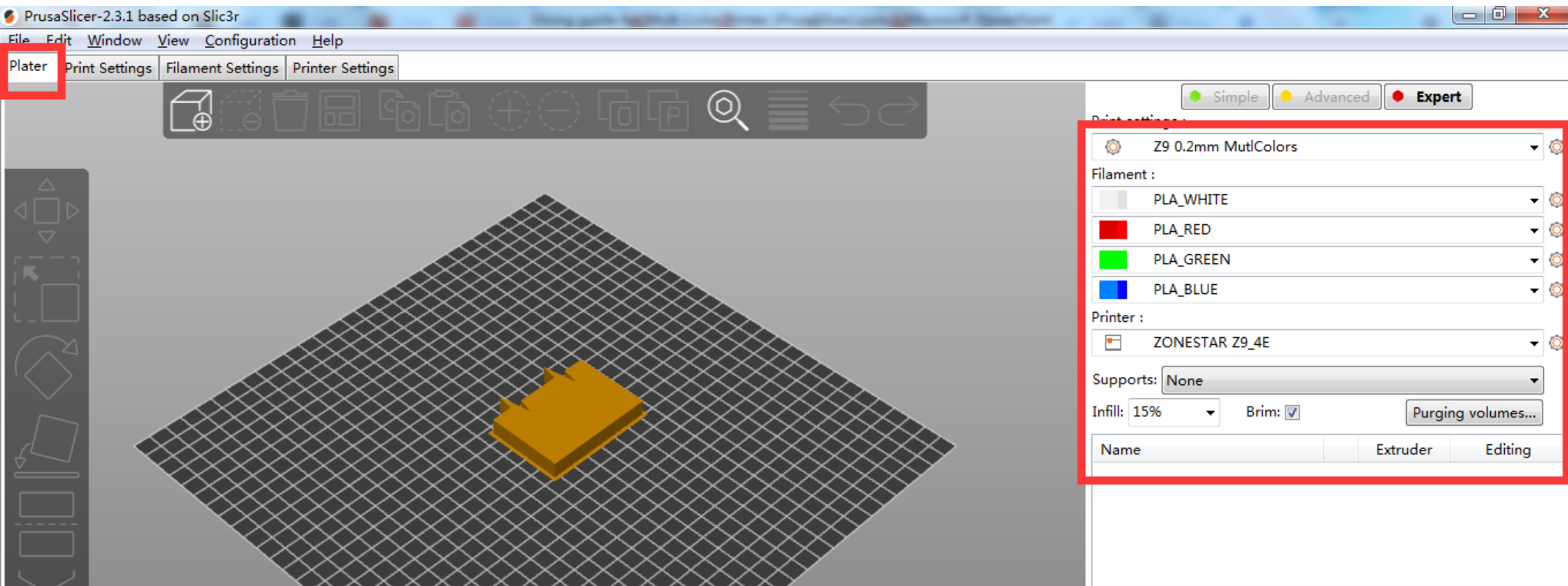
3. Imported



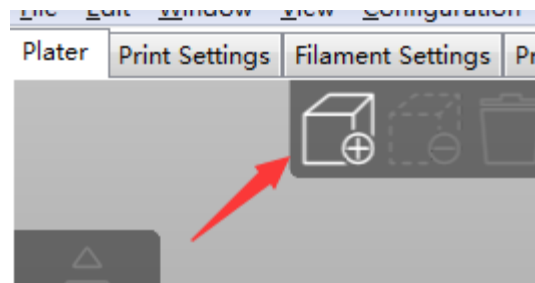
4. Check print settings / Filament settings / Printer settings

Slicing Multi color 3d object

•Choose the settings

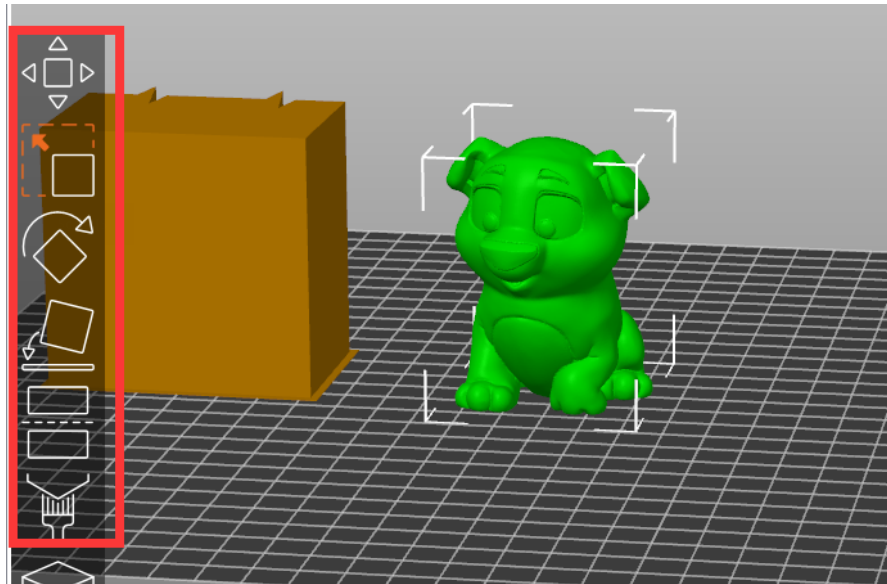


•Load mutli-color 3d object

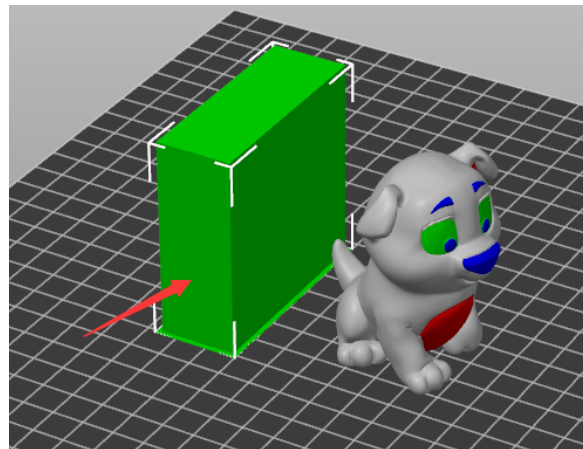


Slicing Multi color 3d object

- Move/Rotate/Zoom the 3d object if need

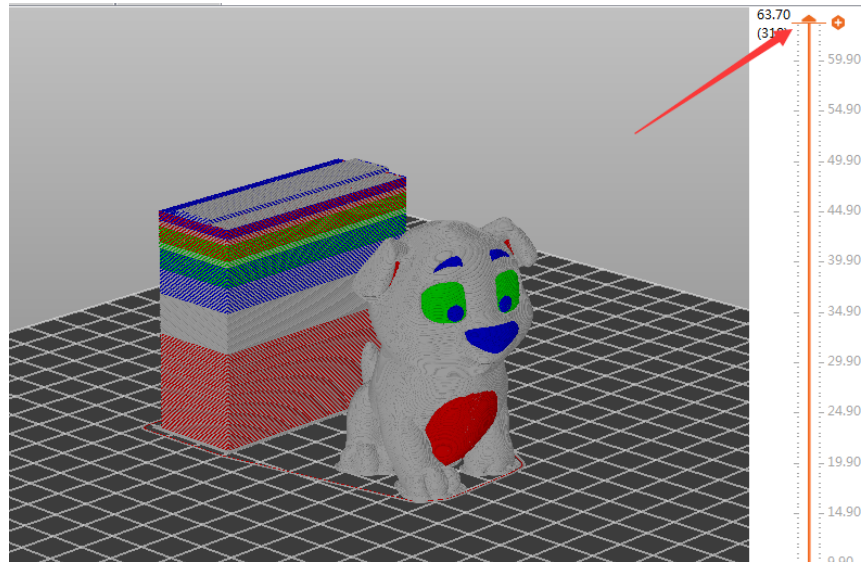
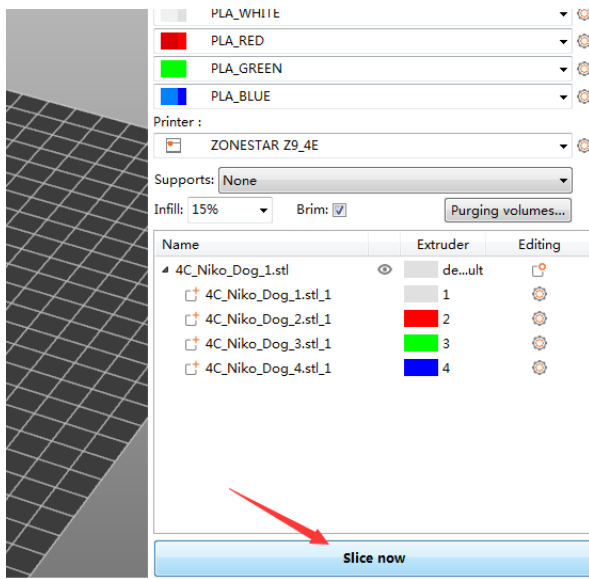


- Move the *color switch tower* to right place



Slicing Multi color 3d object

●Slicing and Preview



●Store gcode file to SD card and the print it

