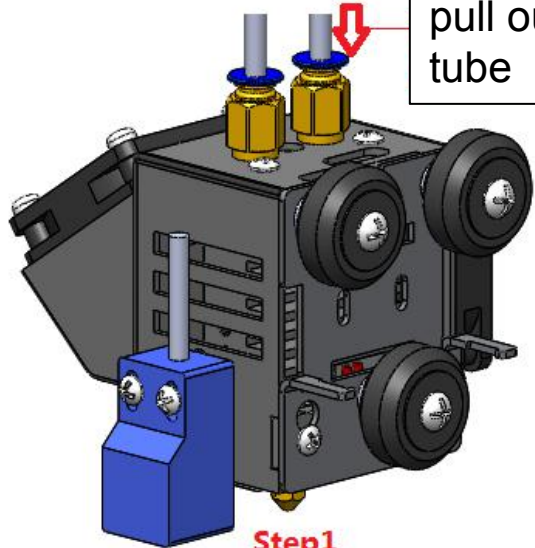
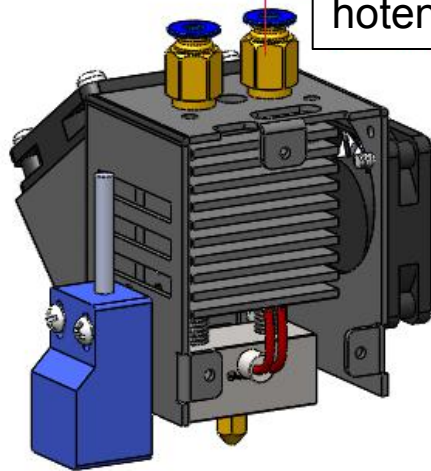


Press the ring and pull out the PTFE tube



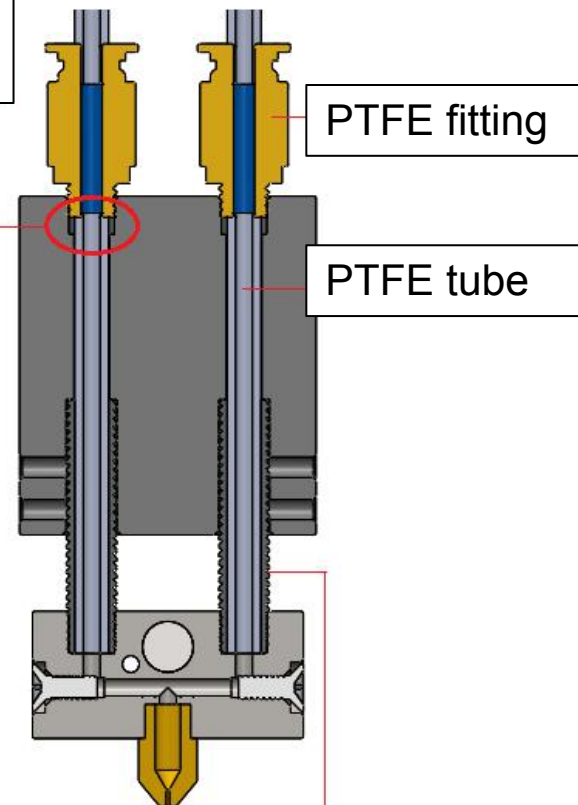
Step1

take down PTFE fitting from the hotend



Step 3

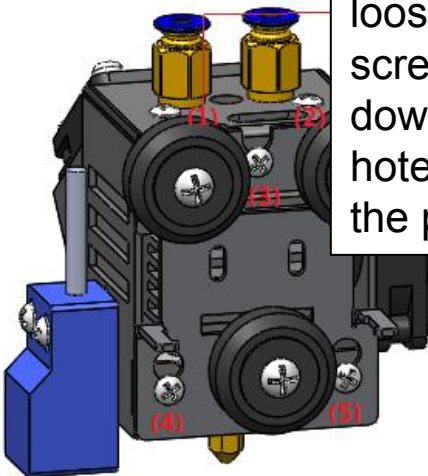
Pull out the PTFE tube from hotend and replace of it.  
NOTE: The new PTFE tube should be the same lenght with the old.



NOTE:

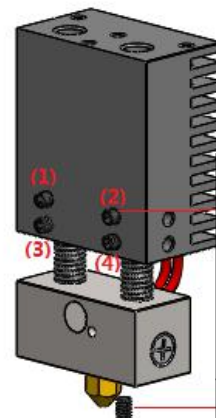
1. The section of the PTFE tube must be flat.
2. Make sure the end of PTFE tube stand up to the heat block, otherwise they will cause leakage of glue.

loosen these 5 screws to take down the hotend from the print head



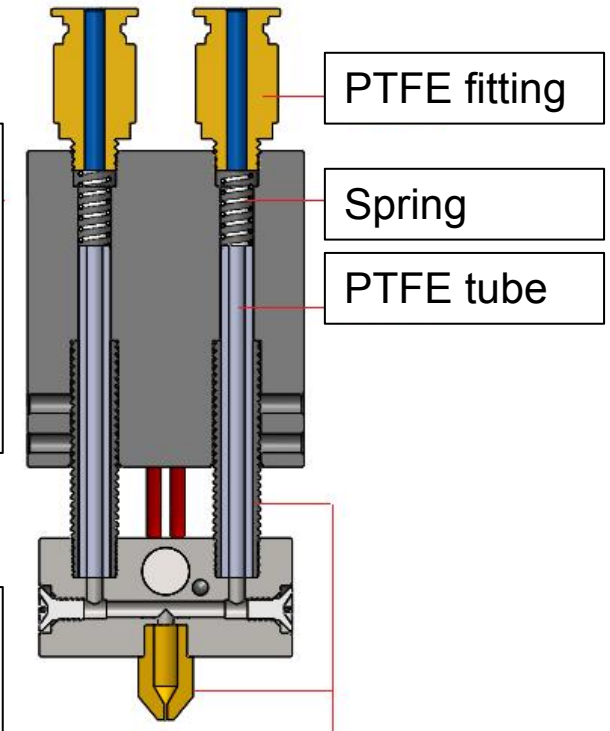
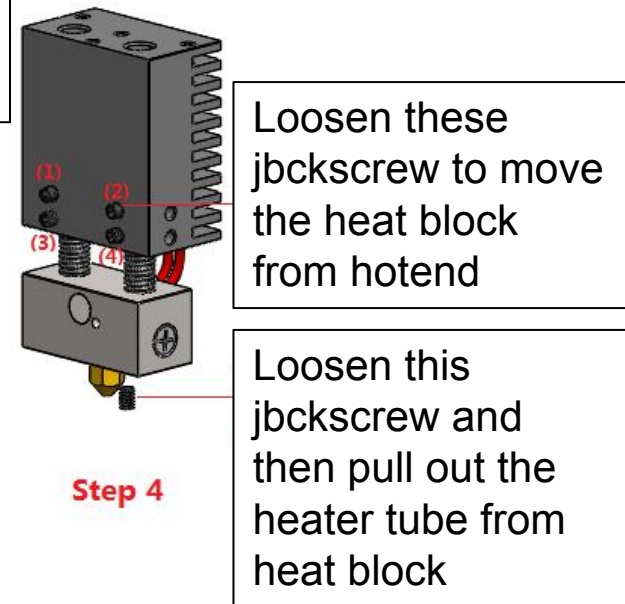
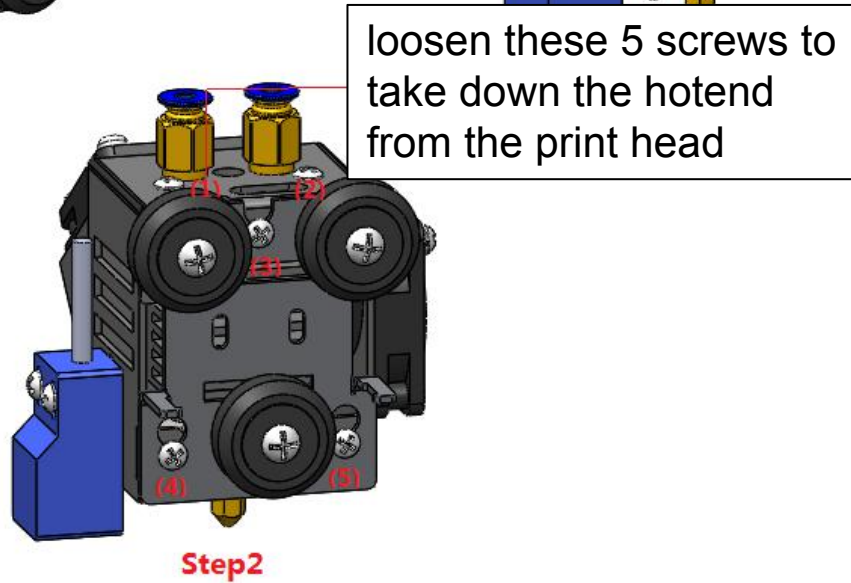
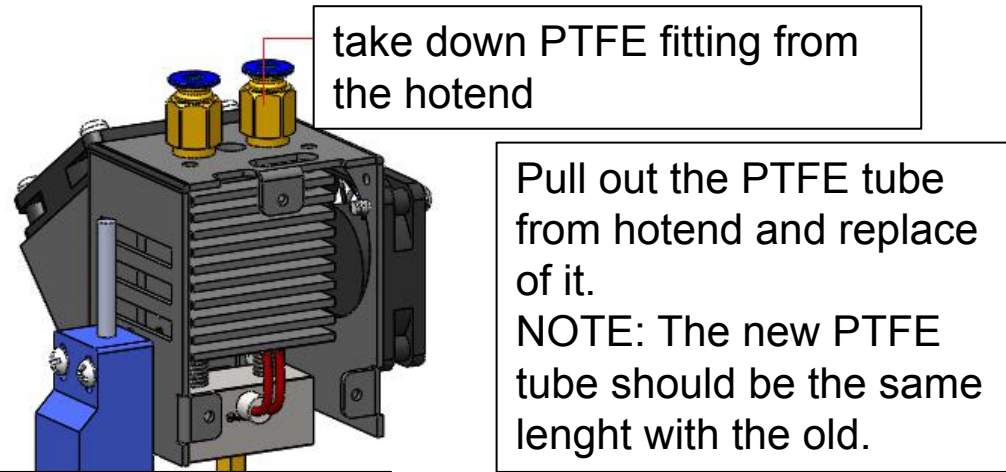
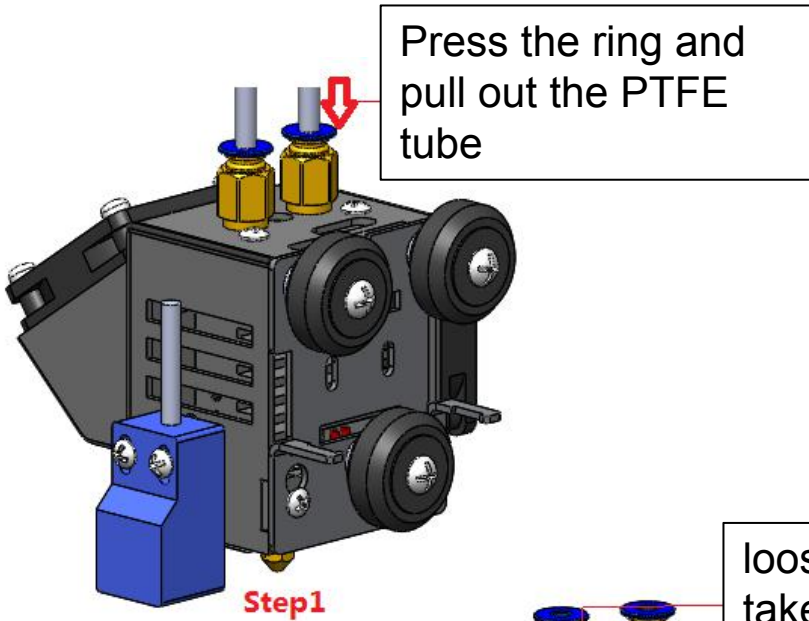
Step2

Loosen these jbscrew to move the heat block from hotend



Step 4

Loosen this jbscrew and then pull out the heater tube from heat block



NOTE:  
1. The section of the PTFE tube must be flat.  
2. Make sure the end of PTFE tube stand up to the heat block, otherwise they will cause leakage of glue.