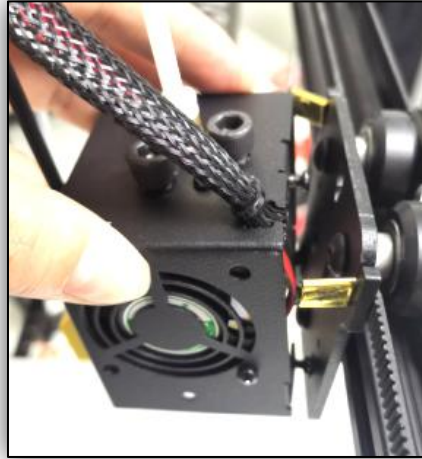
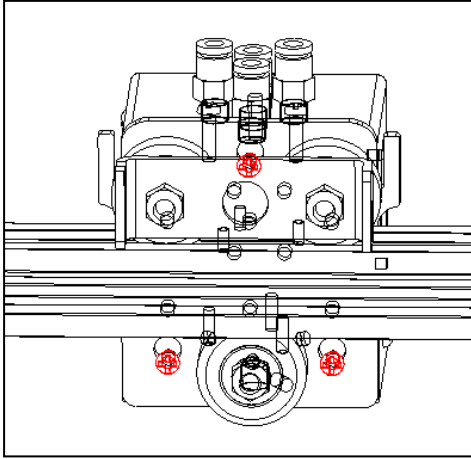


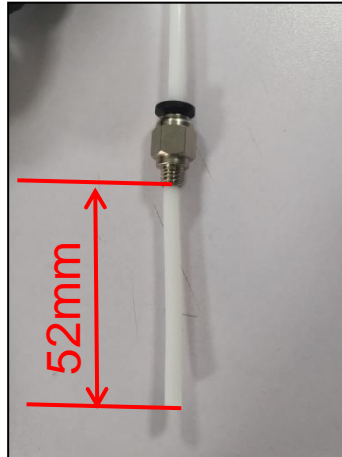
Install the print head to the printer



Remove 3 screws on the print head and then install to the X carrier of 3d printer



Loosen the fittings



Insert filament guide,
extension length 52mm



Tighten the fittings

filament guide: 4x2mm(ODxID) PTFE Tube

Download and Install Cura

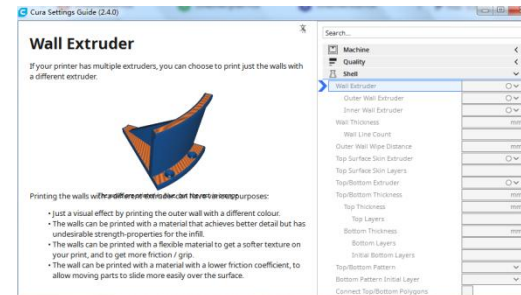
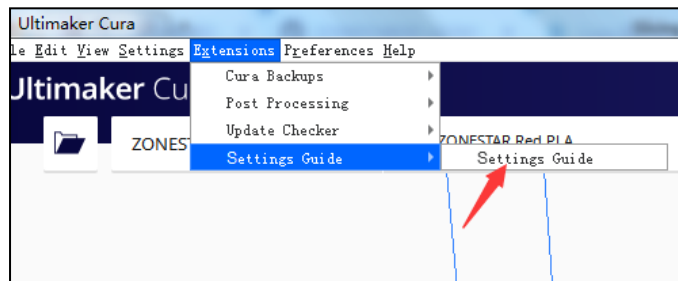
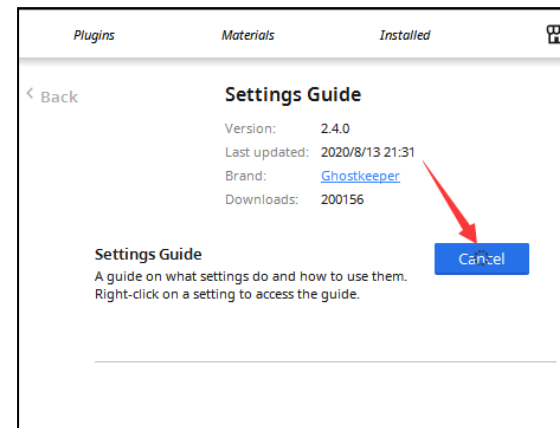
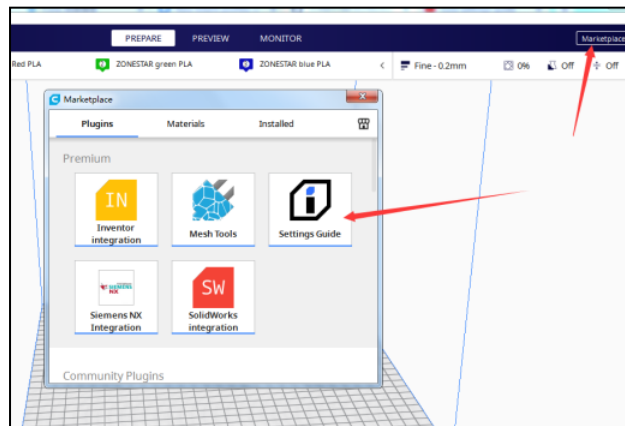
- Download cura from the below link and install it to your PC:

<https://ultimaker.com/software/ultimaker-cura>

- About how to install and use Cura, please refer to this link:

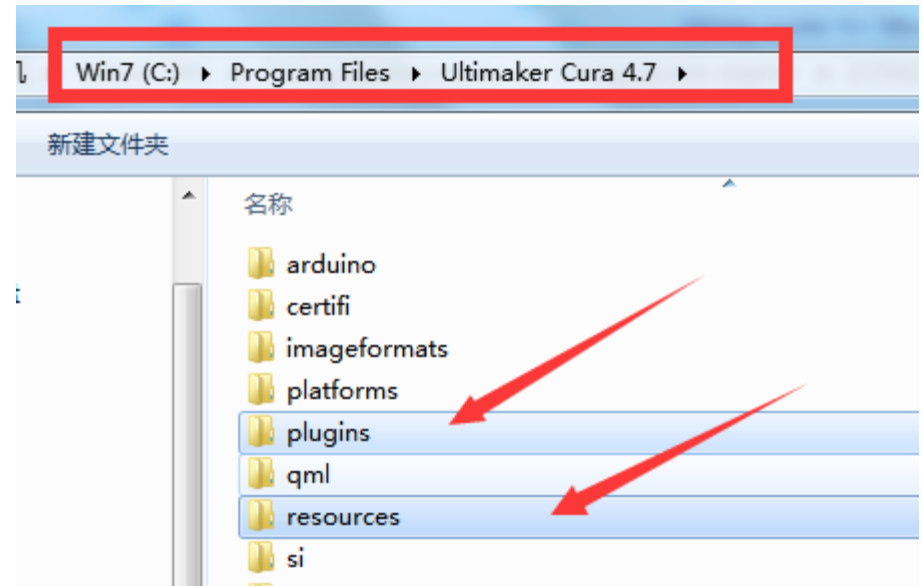
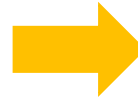
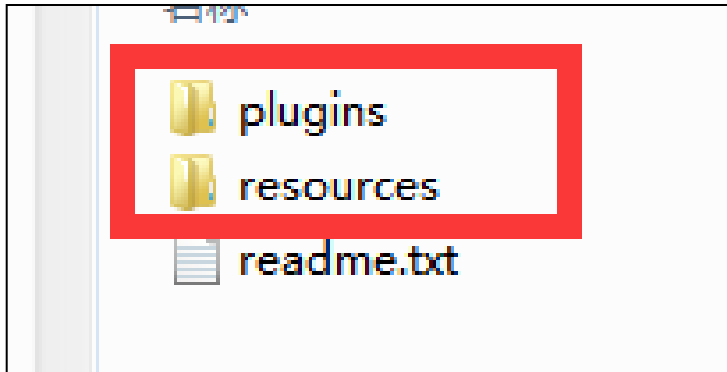
<https://support.ultimaker.com/hc/en-us/categories/360002327600>

- If you want to know more about the settings of cura, please install a “settings guide” plugin in cura, and then open it to study:



Import ZONESTAR printer settings

1. Download "zonestar Cura Resources " from the below link:
Download link: <https://github.com/ZONESTAR3D/Slicing-Guide>
2. Copy the contents of these directory to the installation directory of Cura



3. Run cura software
4. Slicing: please download the slicing guide from here:
<https://github.com/ZONESTAR3D/Slicing-Guide>