

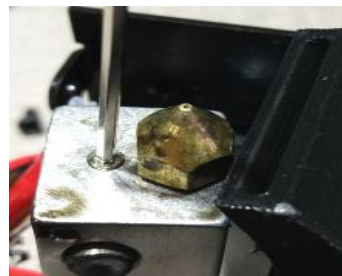
How to replace the PTFE tube in throat

Step1: Preheat nozzle, Set temperature to 180- 200 degrees, waiting for the temperature reached, take out filament from hotend. Stop heating, and wait for the hotend cooled.

Step2: Take down HOTEND from housing, unscrew the set screw fixed heating cartridge, take out heating cartridge from the heat block.

Step3: Unscrew throat from the heat block, take out the old PTFE tube, replace it with a new one.

Step 4: Follow the opposite steps to assemble the hot end.



Preheat nozzle and
remove filament

Unscrew the set
screws and take out
the heating
cartridge

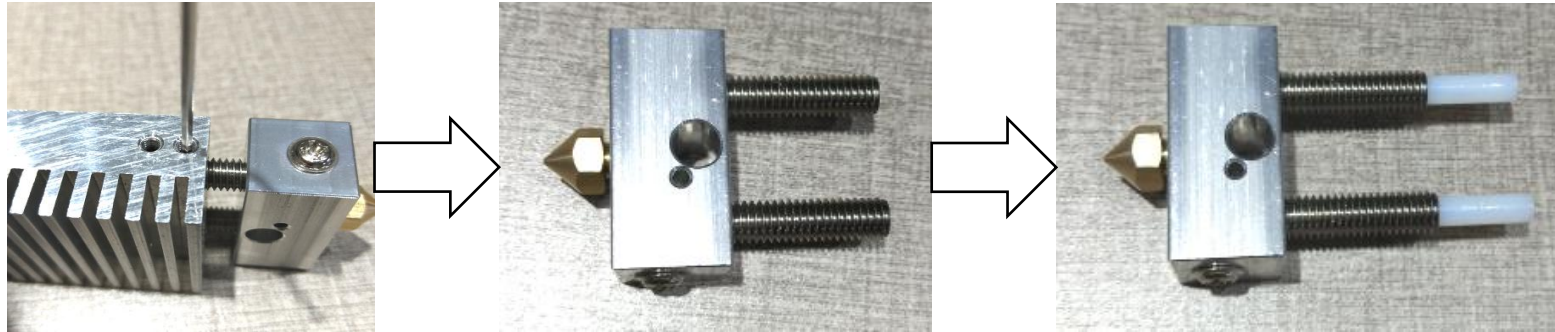
Unscrew heat block
, remove old PTFE
tube

Install a new PTFE
tube

How to replace the PTFE tube in throat

The steps are almost the same with single extruder for R2, M2 and M3 hotend.

M2 hotend :



M3 hotend :

