

# How to replace nozzle

**ATTENTION!! Nozzle temperature is very high, be careful to operate!**

**Step1:** Preheat nozzle, waiting for nozzle temperature reached, and take out filament from extruder.

**Step2:** Keep nozzle temperature, move up the hotend, remove the nozzle with a wrench.

**Step3:** Keep nozzle temperature, screw in a new nozzle with a wrench, and then tighten it to the hotend.



Preheat nozzle  
and remove  
filament



Remove nozzle  
with wrench



Replace a new  
nozzle



tighten the nozzle  
with a wrench