



Settings Guide for Cura

Cura download link:

https://ultimaker.com/en/products/ultimaker-cura-software?utm_source=cura&utm_medium=software&utm_campaign=sw-update



www.zonestar3d.com



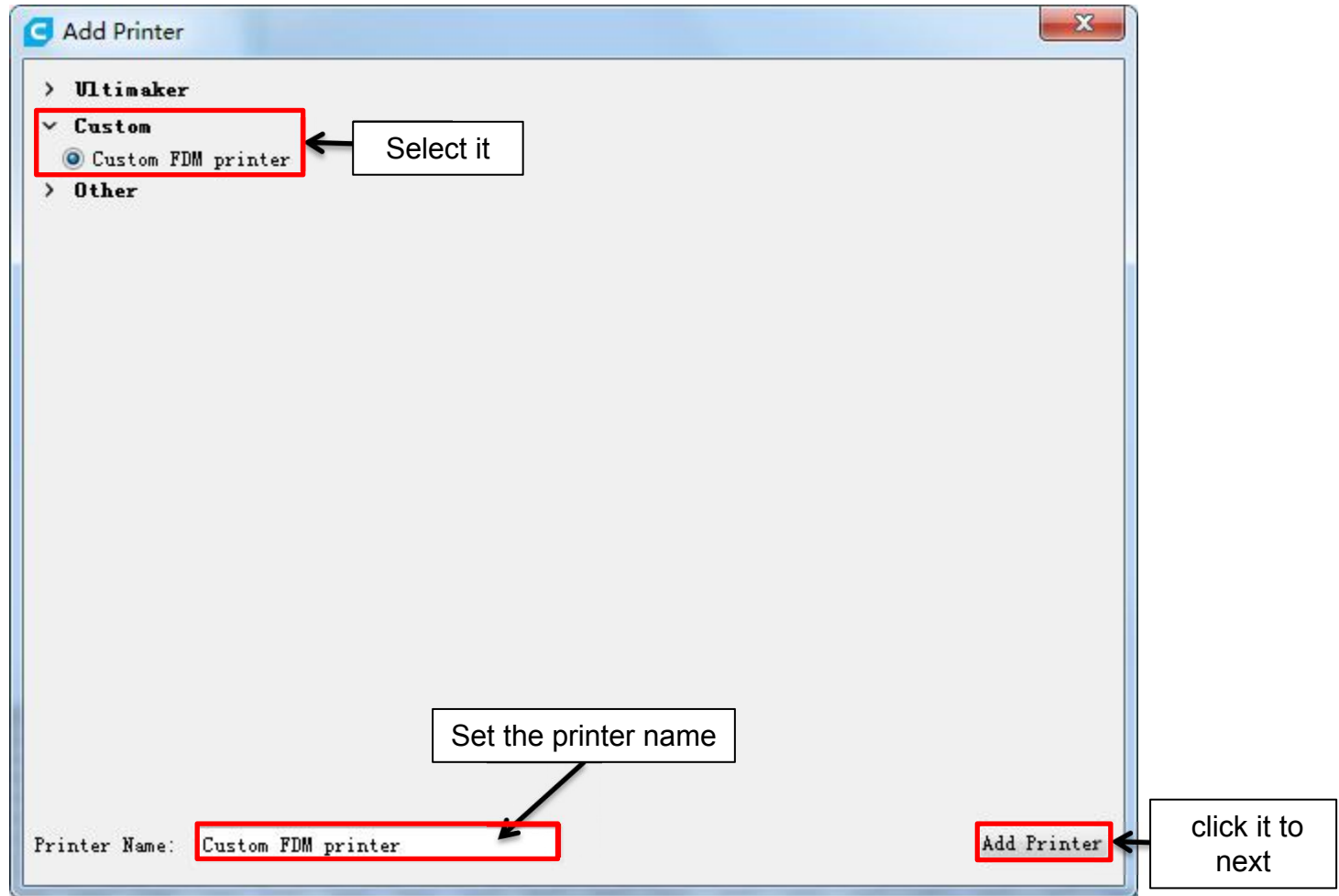
[Youtube Channle](#)



[Facebook Group](#)

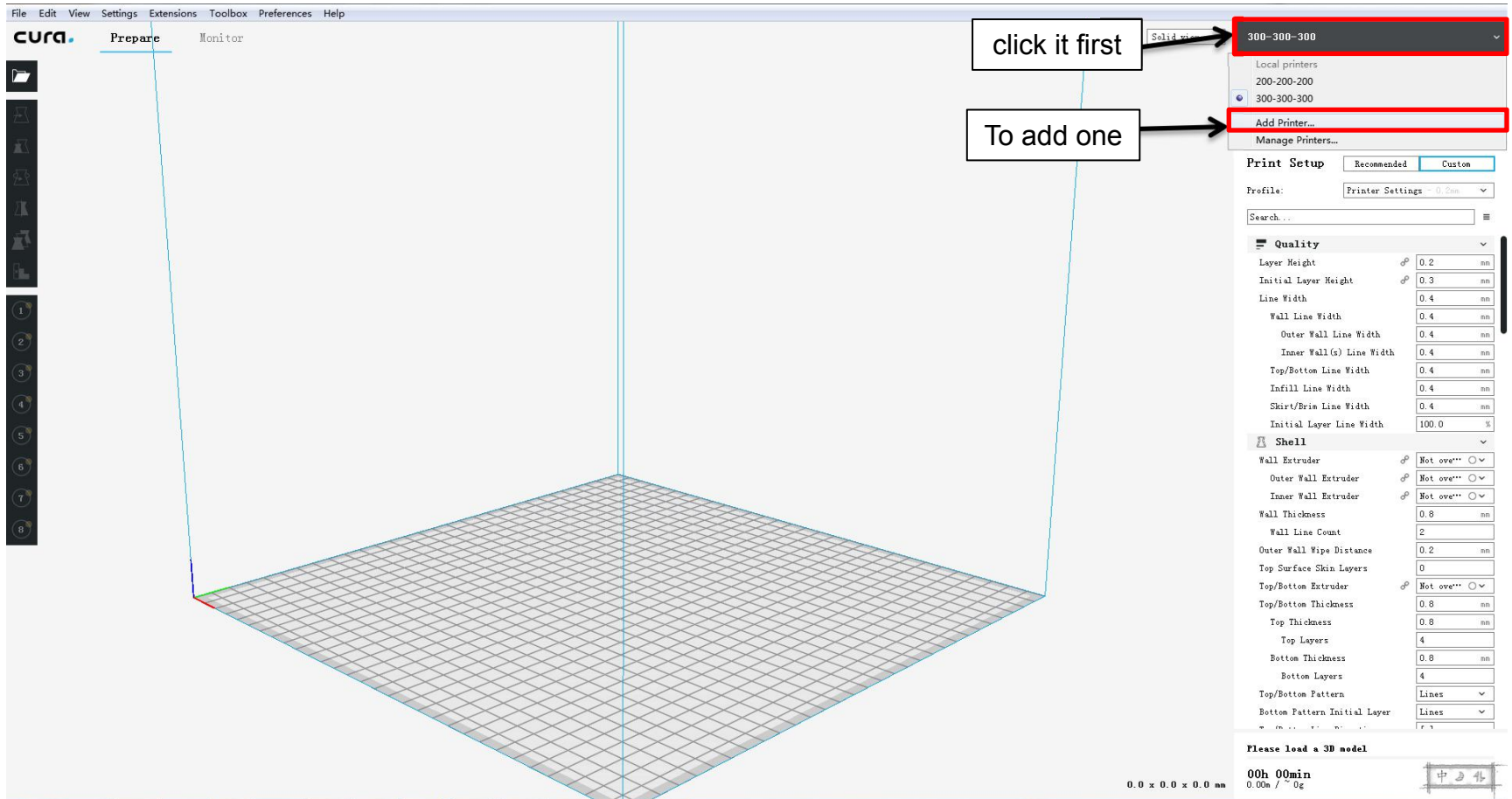
Open Printer Settings

If you install it for the first time, you will see this page at startup.



Open Printer Settings

If you haven't installed it for the first time, you've already run it.



Open Printer Settings

Click "Printer Settings" to open the page of settings

Add Printer

Machine Settings

Printer | Extruder 1

Printer Settings

X (Width) 100 mm
Y (Depth) 100 mm
Z (Height) 100 mm

Build plate shape: Rectangular

☐ Origin at center
☒ Heated bed

G-code flavor: Marlin

Start G-code

```
G28 ;Home  
G1 Z15.0 F6000 ;Move the platform down  
;Prime the extruder  
G92 E0  
G1 F200 E3  
G92 E0
```

Printhead Settings

X min: 0 mm
X max: 200 mm
Y min: 0 mm
Y max: 10 mm
Gantry height: 999999999 mm

Number of Extruders: 1

End G-code

```
M104 S0  
M140 S0  
;Retract the filament  
G92 E1  
G1 E-1 F300  
G28 X0 Y0  
M84
```

Back Finish Cancel

If your printer has
Hot Bed,check it

Set it According
your Printer

Set it how much
extruder your
printer have,

Extruder Setting

Add Printer [X]

Machine Settings

Printer | **Extruder 1**

Nozzle Settings

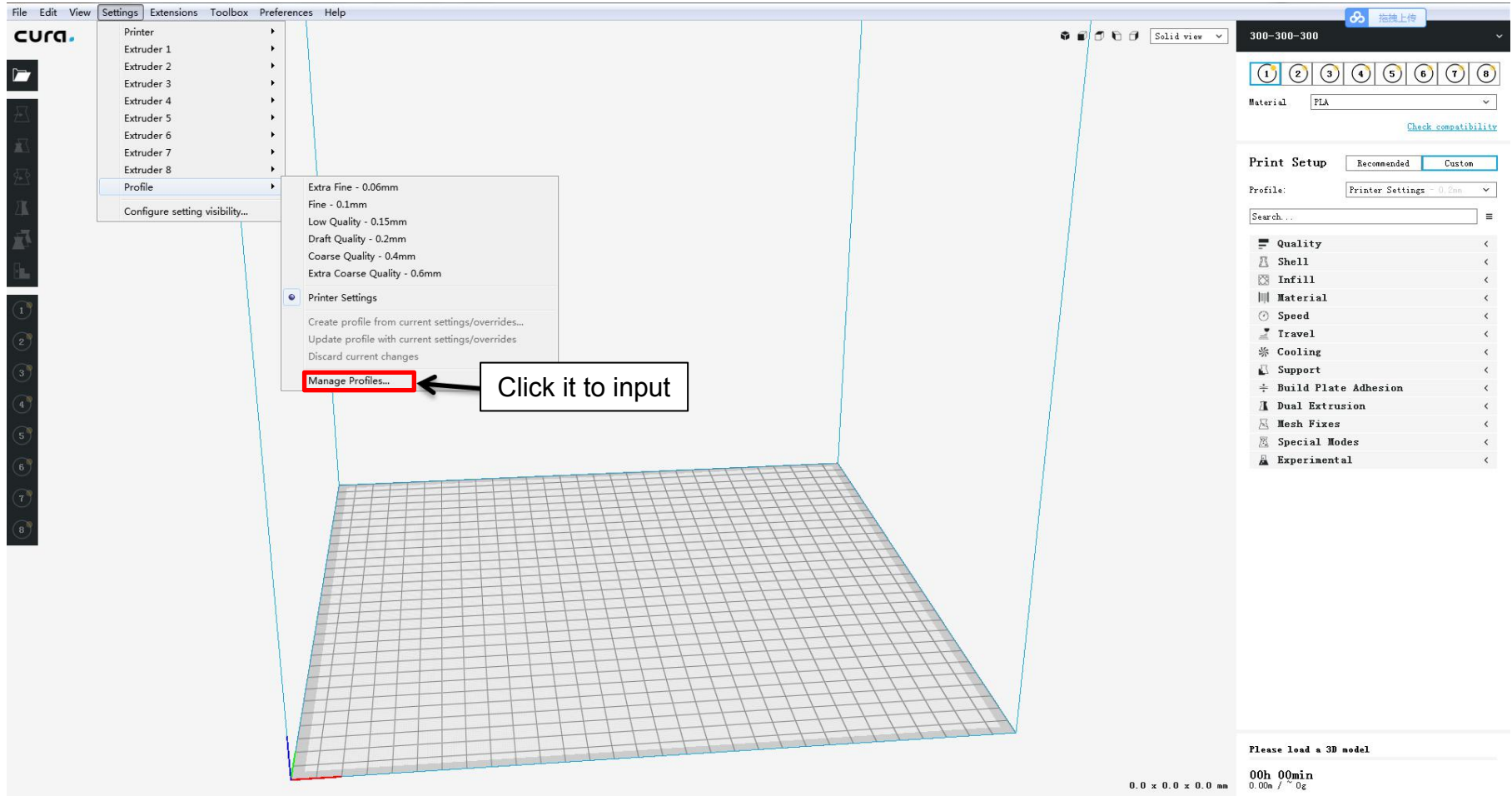
Nozzle size	0.4	mm	Set the nozzle size
Compatible material ...	2.85	mm	Setting diameter of filament (Usually for 1.75)
Nozzle offset X	0	mm	
Nozzle offset Y	0	mm	

Extruder Start G-code

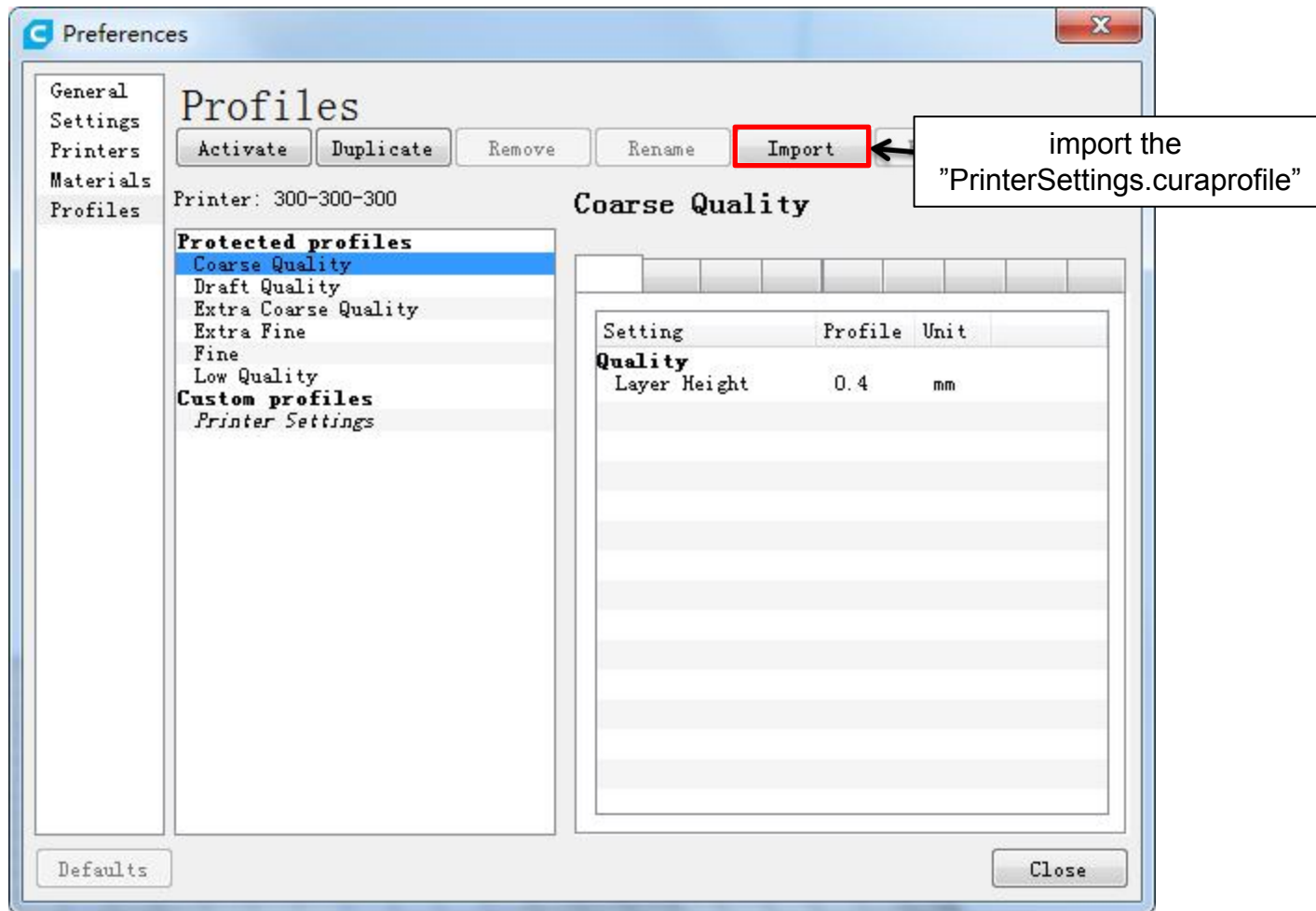
Extruder End G-code

Back **Finish** **Cancel**

Printer Setting



Printer Setting



Printer Setting

