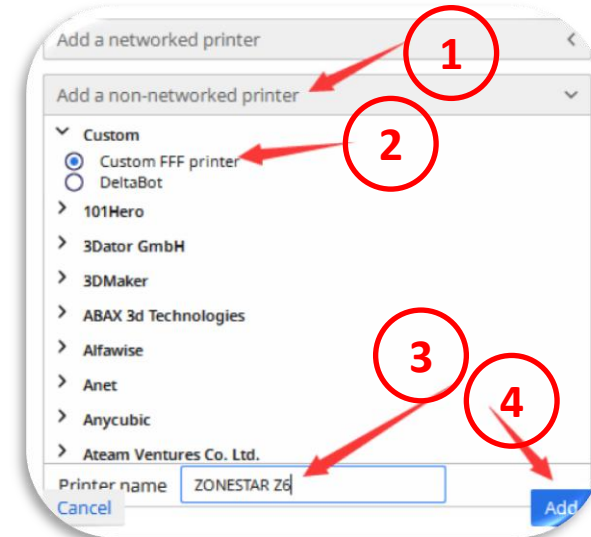
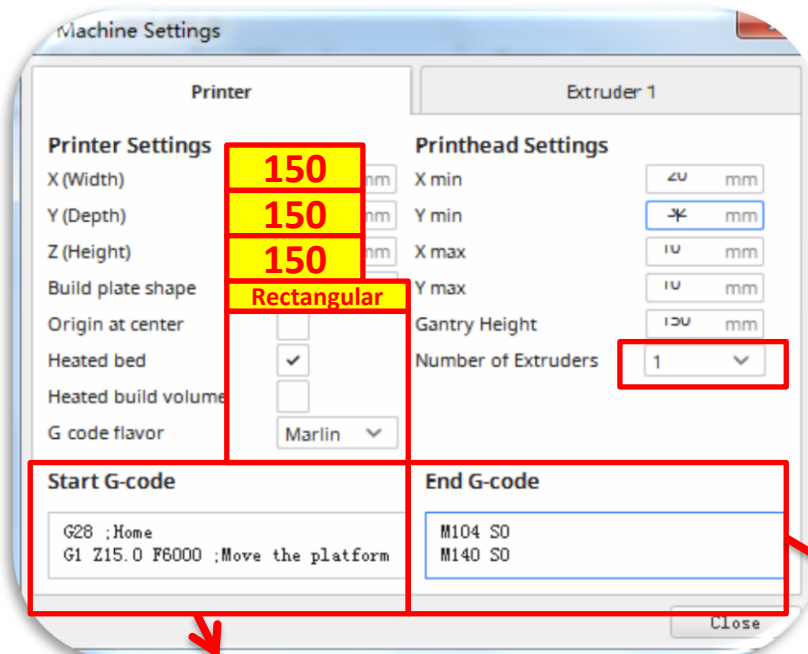
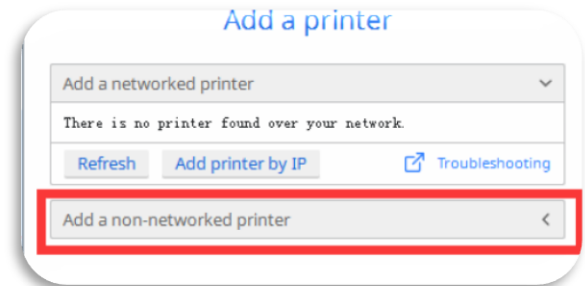
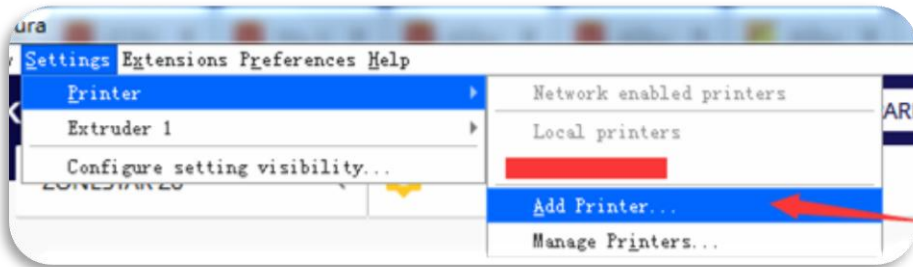


# Z6 Settings for Cura 4.4

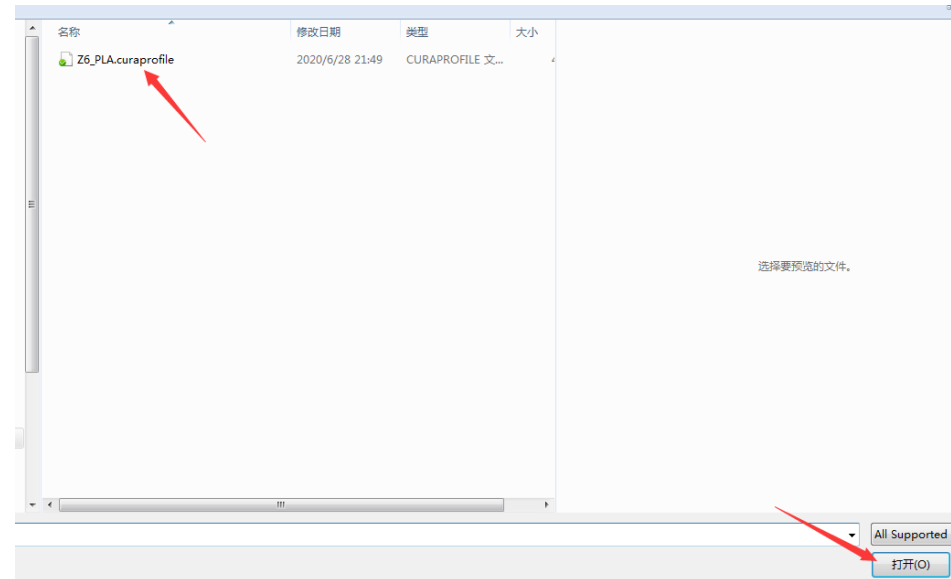
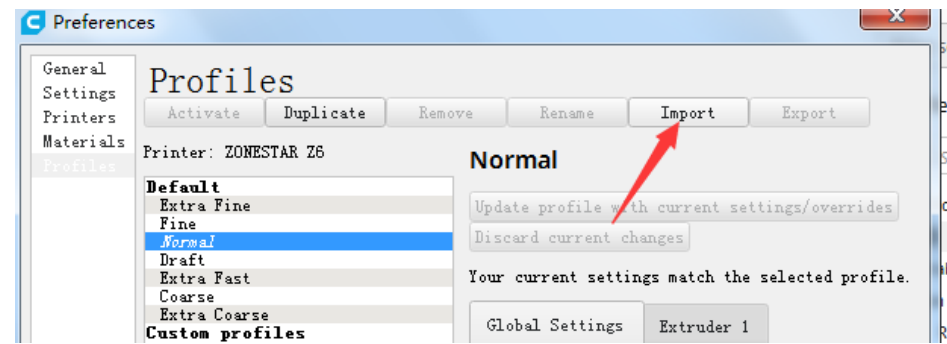
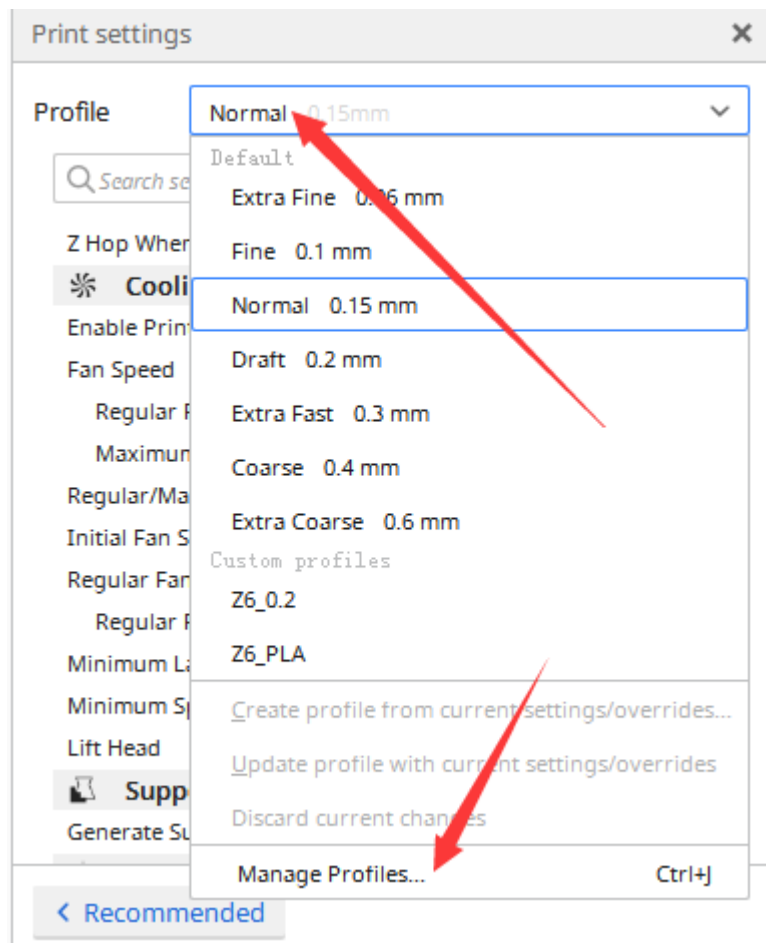
## Part 1. Printer settings



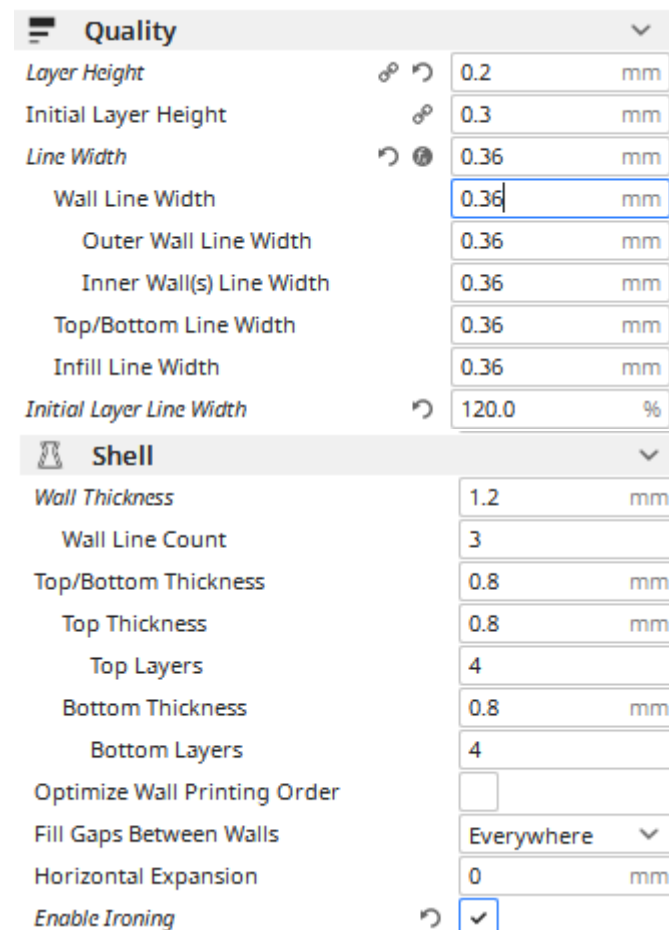
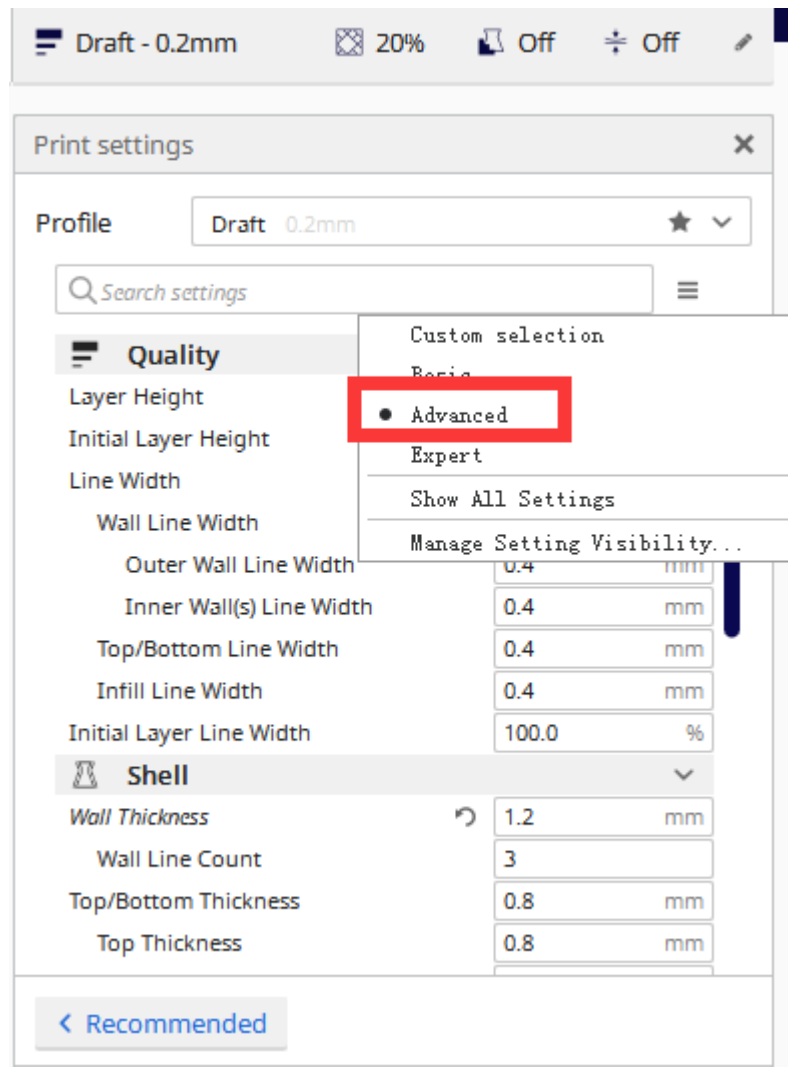
G28 ;Home  
G1 Z3.0 F6000 ;Move the platform down 15mm  
;Prime the extruder  
G1 X5 Y10 F1500 ; move to prime  
G1 Z0.25 F3000 ; get ready to prime  
G92 E0 ; reset extrusion distance  
G1 Y80 E10 F600 ; prime nozzle  
G1 Y100 F5000 ; quick wipe  
G92 E0 ; reset extrusion distance

M104 S0  
M140 S0  
;Retract the filament  
G92 E1  
G1 E-1 F300  
G28 X0 Y0  
M84

## Part 2. Load Slicing settings from profile



## Part 3. Slicing settings



# Z6 Settings for Cura 4.4

## Part 3. Slicing settings

Infill		
Infill Density	20	%
Infill Line Distance	3.6	mm
Infill Pattern	Grid	
Infill Line Multiplier	1	
Infill Overlap Percentage	10	%
Infill Layer Thickness	0.2	mm
Gradual Infill Steps	0	

Material		
Printing Temperature	195	°C
Printing Temperature Initial Layer	195	°C
Initial Printing Temperature	195	°C
Final Printing Temperature	195	°C
Build Plate Temperature	50	°C
Build Plate Temperature Initial Layer	50	°C
Enable Retraction	<input checked="" type="checkbox"/>	
Retract at Layer Change	<input type="checkbox"/>	
Retraction Distance	8	mm
Retraction Speed	25	mm/s

Speed		
Print Speed	50	mm/s
Infill Speed	50	mm/s
Wall Speed	25.0	mm/s
Outer Wall Speed	25.0	mm/s
Inner Wall Speed	50.0	mm/s
Top/Bottom Speed	25.0	mm/s
Travel Speed	100	mm/s
Initial Layer Speed	25.0	mm/s
Enable Acceleration Control	<input type="checkbox"/>	
Enable Jerk Control	<input type="checkbox"/>	

Travel		
Combing Mode	All	
Avoid Printed Parts When Traveling	<input checked="" type="checkbox"/>	
Avoid Supports When Traveling	<input type="checkbox"/>	
Travel Avoid Distance	0.625	mm
Z Hop When Retracted	<input checked="" type="checkbox"/>	
Z Hop Only Over Printed Parts	<input checked="" type="checkbox"/>	
Z Hop Height	1	mm

Cooling		
Enable Print Cooling	<input checked="" type="checkbox"/>	
Fan Speed	100.0	%
Regular Fan Speed	100.0	%
Maximum Fan Speed	100.0	%
Regular/Maximum ... Speed Threshold	10	s
Initial Fan Speed	0	%
Regular Fan Speed at Height	0.3	mm
Regular Fan Speed at Layer	2	
Minimum Layer Time	5	s
Minimum Speed	10	mm/s
Lift Head	<input type="checkbox"/>	

Support		
Generate Support	<input type="checkbox"/>	

Build Plate Adhesion		
Build Plate Adhesion Type	None	

Dual Extrusion		
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Special Modes		
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Experimental		
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Keep  
default  
settings