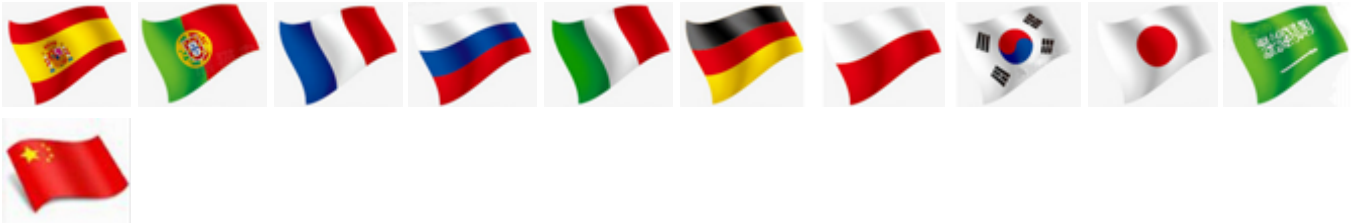


## Language (Translated by google)



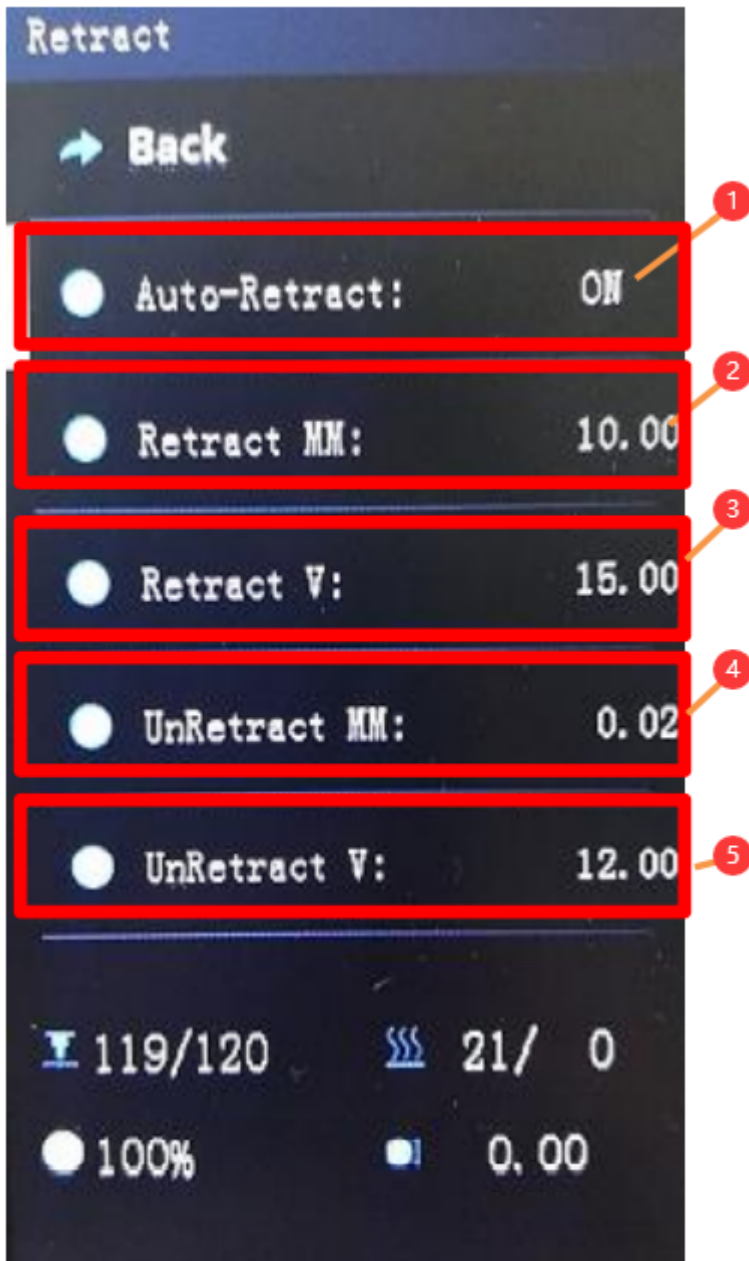
## Auto Retraction Feature Use Guide

In the process of multi-color printing, if the stringing or oozing is serious, you can try to turn on the automatic retract function to reduce the stringing or oozing phenomenon!

1. Enter Auto Retract Menu Open the Configure Menu and click Auto Retract to enable



2. Setting parameters if need



1. Turn ON / OFF auto retraction feature.
2. Set retract distance (mm) for each extruder.
3. Set retract speed (mm/s).
4. Set the overload filament length (mm) after each retraction.
5. Set reload speed (mm/s).