



Choose language



Z8PM4-MK2 Video Tutorial



Note

1. Some videos are filmed using machines other than the Z8PM4Pro, but the operating steps are identical to those of the Z8PM4Pro.
 2. Please directly click on the image below to watch the video.
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1 Installation Guide

Installation

-  **Manual**
-  **Video Tutorial - HD**
-  **Z8P-MK2A Install Heatbed - HD**



Part 1

Part 2

Part 3

Part 4

Wiring

-  **Manual**
-  **Video Tutorial - HD**

Wiring

2 Operation Guide

Power On/OFF

-  **Manual**
-  **Video Tutorial - HD**

Power On/OFF

Bed leveling

-  **Manual**
-  **Video Tutorial - HD**

Bed leveling

Load filament

-  [Manual](#)
-  [Video Tutorial - HD](#)

Load filament

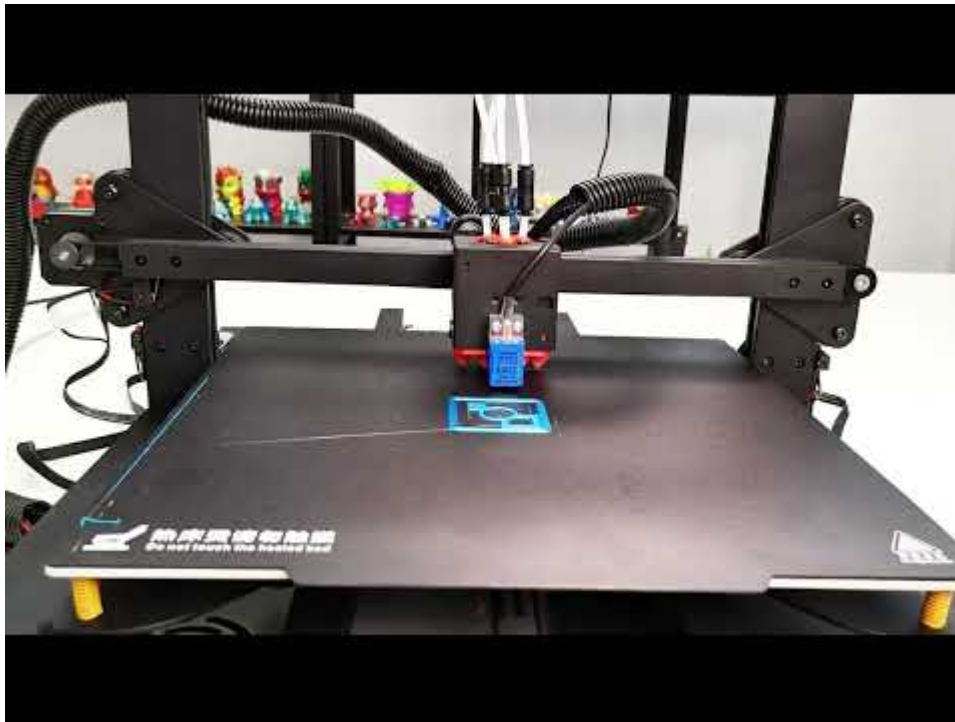
Print from SD card

-  [Manual](#)
-  [Video Tutorial - HD](#)

Print from SD card

Print from SD card - 4 Color

-  [Manual](#)



Gradient mix color

-  [Manual](#)
-  [Video Tutorial - HD](#)

Gradient mixing color

Random mix color

-  [Manual](#)
-  [Video Tutorial - HD](#)

Random mixing color

3 Slicing

Install slicer software

-  [Manual](#)



Slicing for One Color printing

-  [Manual](#)



ZONESTAR Z8P-MK2
Multi Colors 3D Printer
Video tutorial



Slicing one color 3d model

Slicing for Multi Color printing

-  [Manual](#)



ZONESTAR Z8P-MK2
Multi Colors 3D Printer
Video tutorial



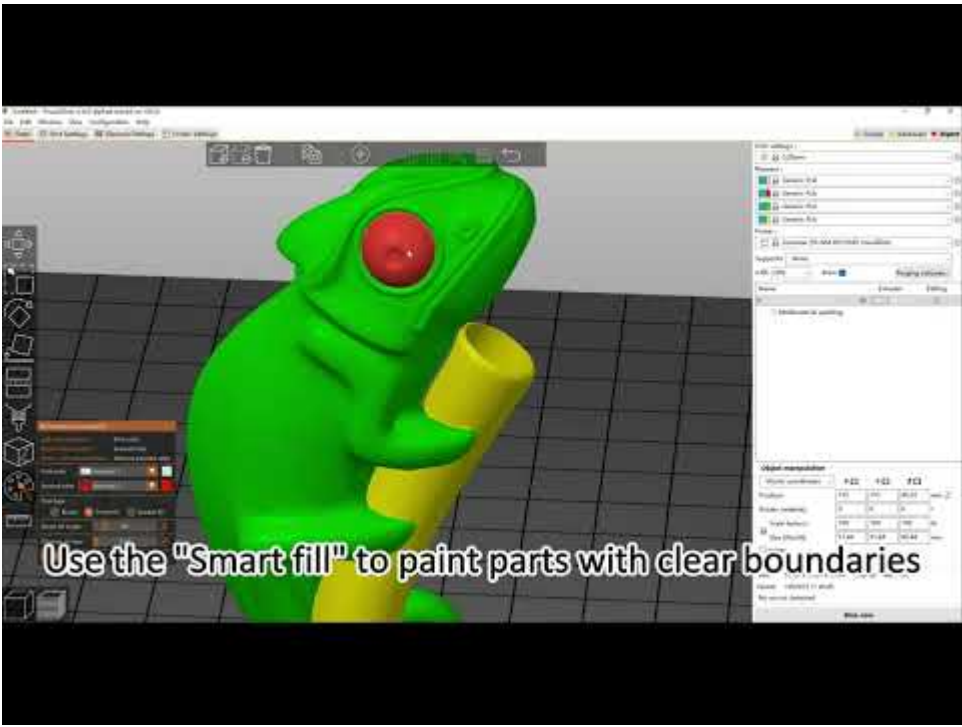
Multi Color Slicing

For multi-color 3D models that can be merged automatically

Slicing for Combine Multi 3d model files



Slicing for Painting color to 3d model



4 Advanced Features Guide

Automatic power off

-  [Manual](#)

The Zonestar logo, featuring the word "Zonestar" in a black sans-serif font with a red stylized star above the letter 'o'.

ZONESTAR Z9V5Pro
Multi Colors 3D Printer
Video tutorial



Power Auto Shutdown Feature

Automatic bed leveling

-  [Manual](#)

The Zonestar logo, featuring the word "Zonestar" in a black sans-serif font with a red stylized star above the letter 'o'.

ZONESTAR Z9V5Pro
Multi Colors 3D Printer
Video tutorial



Bed Auto Leveling

Power loss recovery



ZONESTAR Z9V5Pro
Multi Colors 3D Printer
Video tutorial



Power loss recovery

Speedy Printing

-  [Manual](#)

5 Maintenance and Repair

Electronic Parts Automatic testing



ZONESTAR Z8P-MK2
Multi Colors 3D Printer
Maintenance and fix manual
Video tutorial



Z8PM4Pro Electronics Parts Auto Test

Replace a nozzle

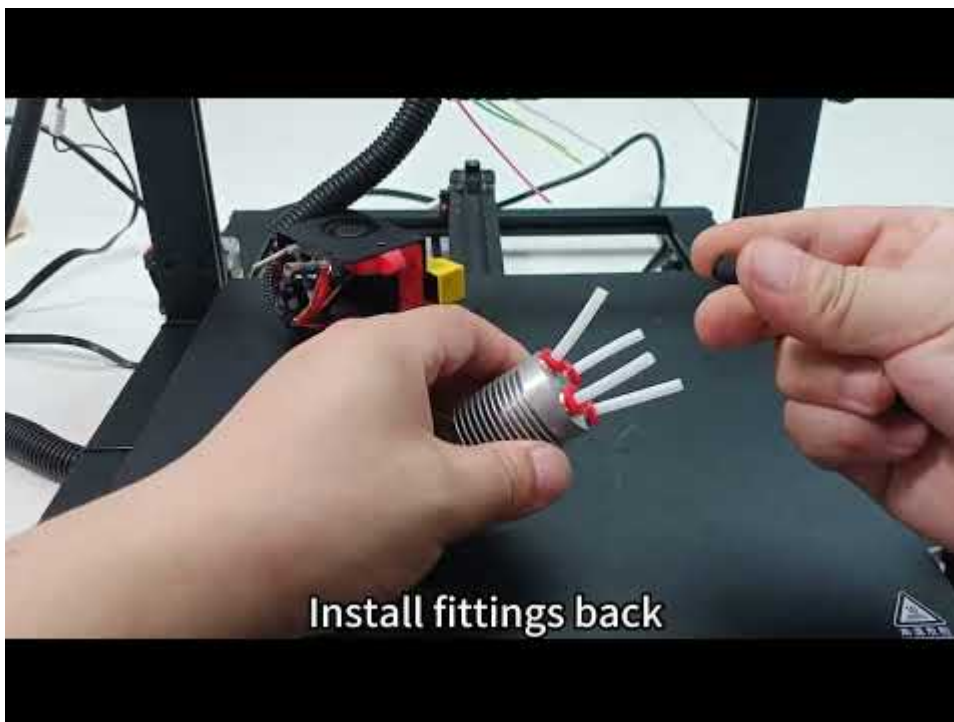


Clean clogged M4V6 Hotend

-  [Manual](#)

Replace the inner PTFE tubes of M4V6 Hotend

-  [Manual](#)

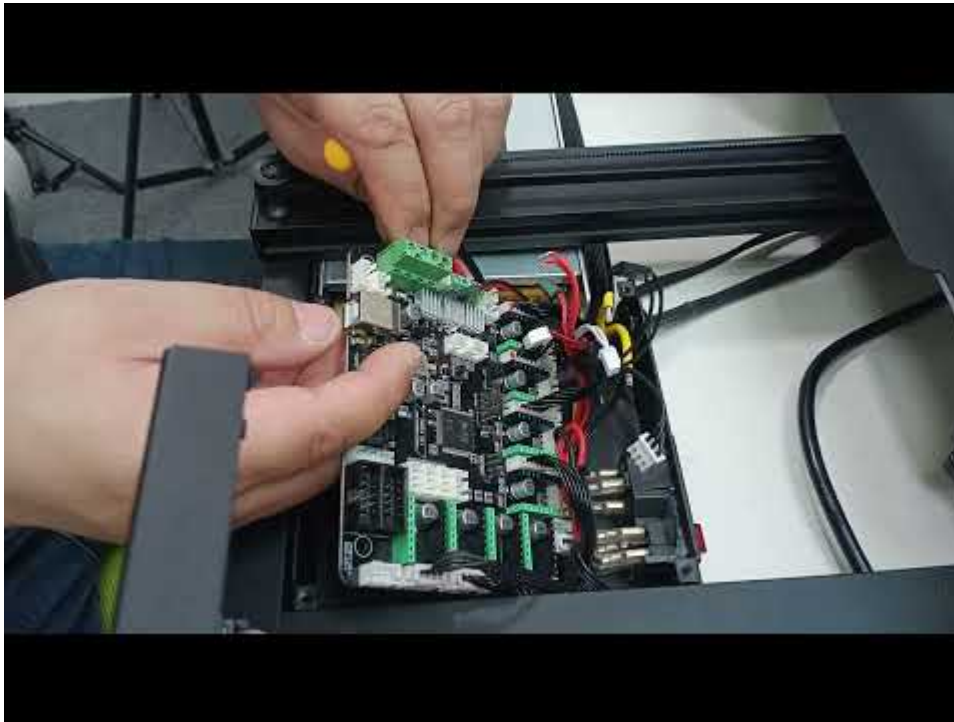


Replace the M4V6 Hotend fittings

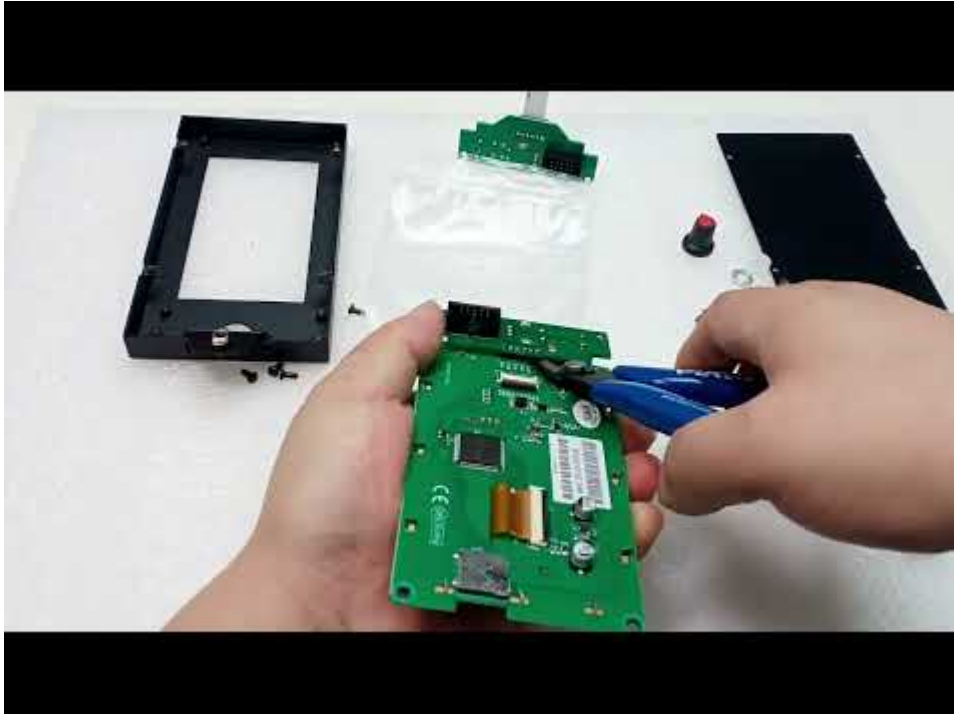
[M4V6-MK1](#)

M4V6-MK2

Replace the control board



Replace the LCD screen keypad



Are accessories left on the hotend?



6 Appendix

Print and install a cover on the PSU

-  [Manual](#)



ZONESTAR Z8P-MK2
Multi Colors 3D Printer
Video tutorial



Print and install a fan cover for PSU