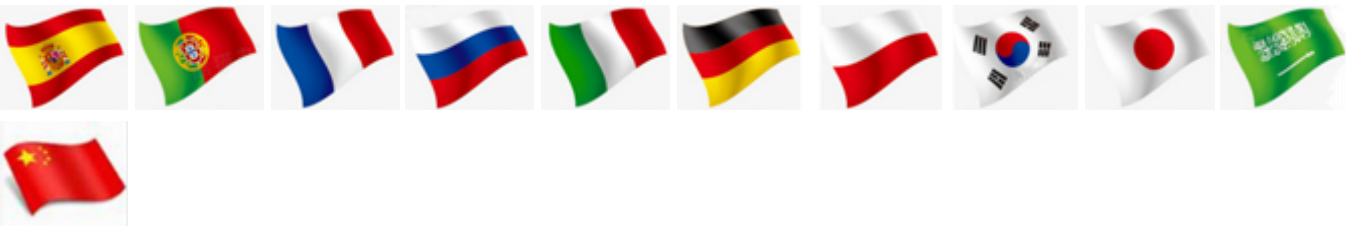


Language (Translated by google)



DWIN LCD Menu Description (MENU V3)

Main Menu

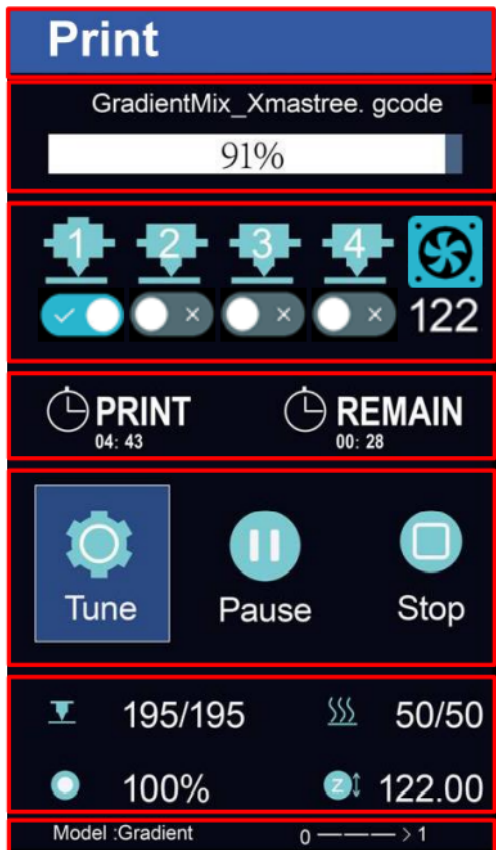


1	Title	
2	LOGO	
3	Print from SD card	4 Prepare to print
5	Machine Settings	6 Machine Information
7	Nozzle Temperature	8 Hotbed Temperature
9	Printing Speed	10 Current Z position

1. Title	2. LOGO	3.Print from SD card	4.Prepare to print
5.Machine Settings	6.Machine Information	7. Nozzle Temperature	8.Hotbed Temperature
9.Printing Speed	10.Current Z position		

Printing status Menu

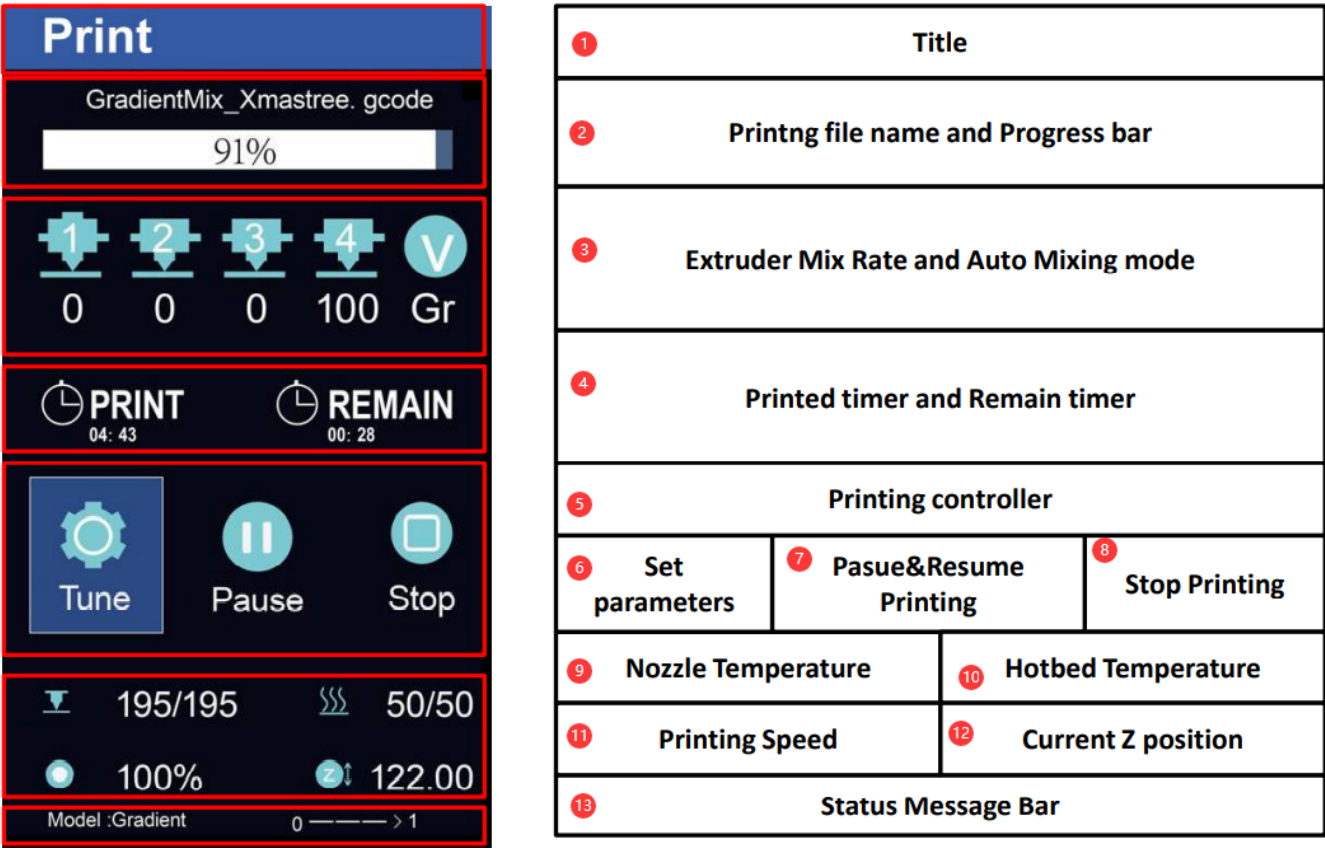
When Hotend Type is "Non-mixing"



1	Title	
2	Printing file name and Progress bar	
3	Extruder Status and FAN Speed	
4	Printed time and Remain time	
5	Printing controller	
6	Set parameters	7 Pasue&Resume Printing
		8 Stop Printing
9	Nozzle Temperature	10 Hotbed Temperature
11	Printing Speed	12 Current Z position
13	Status Message Bar	

- | | | |
|---------------------------|-------------------------|---------------------------------|
| 1.Title | 2.Printing Progress bar | 3.Extruder Status and FAN Speed |
| 4.Printed and Remain time | | |
| 5.Printing controller | 6.Set parameters | 7.Pasue & Resume Printing |
| 8.Stop Printing | | |
| 9.Nozzle Temperature | 10.Hotbed Temperature | 11.Printing Speed |
| 12.Current Z position | | |
| 13.Status Message Bar | | |

When Hotend Type is "Mixing"



- 1.Title

2.Printing Progress bar

3.Extruder Mix Rate and Auto Mixing mode

4.Printed and Remain time

5.Printing controller

6.Set parameters

7.Pasue & Resume Printing

8.Stop Printing

9.Nozzle Temperature

10.Hotbed Temperature

11.Printing Speed

12.Current Z position

13.Status Message Bar

Menu Tree

Prepare Menu

```
Prepare
|
|--Auto Home-----|--HOME ALL      HOME all axis at once
|                   |--HOME X        HOME X axis
|                   |--HOME Y        HOME Y axis
|                   |--HOME Z        HOME Z axis
|
|--Temperature-----|--Nozzle Temp   Set hotend(Nozzle) Temperature
|                   |--Bed Temp      Set Hotbed Temperature
|                   |--Fan Speed     Set Extuder FAN speed
|                   |--PreHeat PLA   Set Nozzle/Hotbed temperature for PLA
filament(See "control >>Preheat PLA")
|                   |--PreHeat ABS   Set Nozzle/Hotbed temperature for ABS
```

```

filament(See "control >>Preheat ABS")
|
|--Cooldown          Turn off Power of Hotend and Hotbed at
once
|
|--Move-----|--Move X      Move X axis
|              |--Move Y      Move Y axis
|              |--Move Z      Move Z axis
|              |--Extruder1    Move Extruder#1
|              |--Extruder2    Move Extruder#2
|              |--Extruder3    Move Extruder#3
|              |--Extruder4    Move Extruder#4
|              |--Extruder All Move all extruder motors at the same
time
|
|--Filament-----|--Preheat nozzle  Preheat the nozzle to the setting
temperature
|                  |--Extruder      Choose which extruder you need to
operative
|                  |--Slowly length  How long filament be load/unload while
do "Slowly Load" & "lowly Unload"
|                  |--Quickly length How long filament be load/unload while
do "Quickly Load " & " Quickly Unload"
|                  |--Slowly Load    Load filament slowly
|                  |--Slowly Unload   Unload filament slowly
|                  |--Quickly Load   Load filament quickly
|                  |--Quickly Unload  Unload filament quickly
|
|--Bed Leveling-----|--Point1      Move nozzle to the bed corner 1 (left-
front)
|                  |--Point2      Move nozzle to the bed corner 2
(right-front)
|                  |--Point3      Move nozzle to the bed corner 3
(right-back)
|                  |--Point4      Move nozzle to the bed corner 4 (left-
back)
|                  |--HOME All     HOME all axis at once
|                  |--Catch Probe offset Auto catch the probe Z offset
|                  |--Probe Z-Offset Adjust the probe Z offset
|                  |--Auto leveling Do auto leveling measure
|
|--Language-----|--English      Set menu language to English
|                  |--Spanish     Set menu language to Spanish
|                  |--Russian     Set menu language to Russian
|                  |--French      Set menu language to French
|                  |--Portuguese  Set menu language to Portuguese
|
|--Disable Steppers
|--Power off        Turn off the motors power
                    Turn off the machine

```

Control Menu

```

Control
|
|--Mixer*-----|--Mix          Set mix rates of each extruder and
commit to V-TOOL
|
|--Gradient(ON/OFF)  Start a Gradient mix printing and set
parameters
|
|--Random (ON/OFF)   Start a Random mix printing and set
parameters
|
|--Current V-TOOL    Set current(working) V-TOOL
|
| *Display only when "Control>> Configure >>Hotend type: mixing", see
"Control>>Configure
|
|--Configure-----|--Auto Retract      Set Auto Retraction parameters
|
|--Runout Sensor     Turn ON/OFF filament run out detection
feature
|
|--PowerLoss Recovery Turn ON/OFF Power lost Recovery
feature
|
|--Auto Shutdown     Turn ON/OFF idle auto shut down
feature
|
|--WiFi              Turn ON/OFF WiFi feature
|
|--WiFi BaudRate     Set WiFi BaudRate (Need restart
printer and change the WiFi module BaudRate)
|
|--Hotend Type       Set Hot end types (according to your
hot end type)
|
|--Extr. Sequence    Change Extruder Sequence (only work on
Non-Mixing Color hotend)
|
|--Home Z offset     Set the Z HOME offset
|
|--Auto Leveling     Turn ON/OFF bed auto leveling feature
|
|--Active Auto Level Active bed auto leveling correct when
printing
|
|--Hotend PID        Set the hotend PID parameters
|
|--Motion-----|--Feedrate      Set printing speed limiting parameters
|
|--Acceleration      Set acceleration limiting parameters
|
|--Jerk              Set Jerk parameters
|
|--Step/mm           Set Steps/mm parameters of stepping
motors
|
|--Preheat PLA-----|--Nozzle Temp      Set nozzle temperaturewhen do "Preheat
PLA" on Prepare menu
|
|--Bed Temp          Set Bed temperature when do "Preheat
PLA" on Prepare menu
|
|--Fan Speed         Set FAN speed when do "Preheat PLA" on
Prepare menu
|
|--Store Settings    Store above settings
|
|--Preheat ABS-----|--Nozzle Temp      Set nozzle temperaturewhen do "Preheat
ABS" on Prepare menu
|
|--Bed Temp          Set Bed temperature when do "Preheat
ABS" on Prepare menu
|
|--Fan Speed         Set FAN speed when do "Preheat ABS" on
Prepare menu

```

```

|
|
|--Store Settings      Store above settings
|--Store Settings      Save the settings
|--Load Settings       Load the settings from NVRAM (maybe it
has been changed by Gcode command)
|--Restore Default     Reset NVRAM settings to the factory
status

```

Tune Menu

Tune menu only display when the machine is printing

```

Tune
|
|--Speed               Set the ratio of printing speed
|--Flow Rate           Set the flow rate of extruder
|--Nozzle Temp         Set Nozzle temperature
|--Bed Temp            Set Bed temperature
|--Fan Speed           Set Extruder FAN Speed
|--Z Offset            Tune Z offset
|--Mixer               Set mixer, refer to "Control>> Mixer" Menu
(only display while "Hotend type is Mixing")
|--Configure           Tune ON/OFF parts of configurations features,
refer to "Control>> Configure" Menu

```