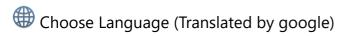
4/13/2023 readme.md





Z8PM4-MK2 Video Tutorial

Some functions of the Z8PM4Pro are the same with Z9V5, so the video tutorial may have been captured by a Z9V5 3d printer.



Installation and Use

Installation







Power On/OFF

Bed leveling

Installation

Wiring





Load filament

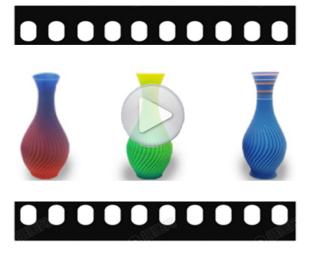
Print from SD card





Gradient mix color printing

Random mix color printing





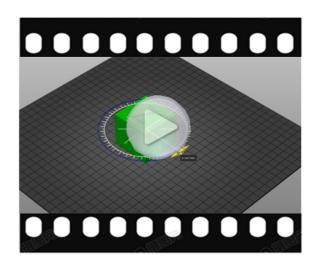
Install slicer software

Slicing guide - one color

Installation

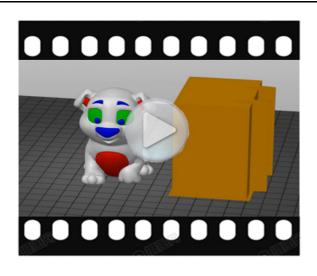


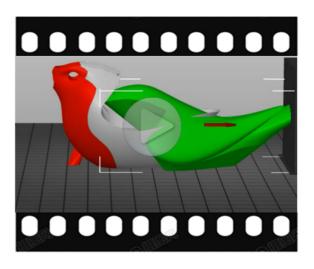




Slicing guide - mulit color

Slicing guide - combine 3d model





Slicing guide - painting color

Print and install a cover on the PSU





Advance Features

Power auto shutdown

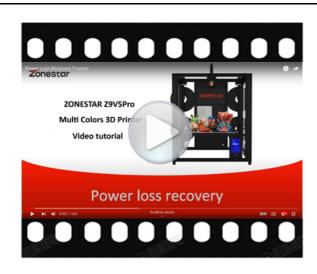
Bed auto leveling

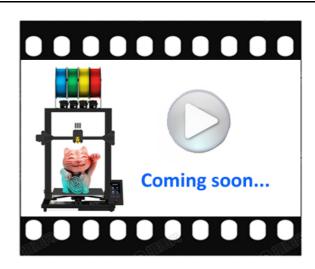




Power loss recovery







4 Maintenance and Repair

Machine Auto testing guide

How to replace a nozzle





Machine Auto testing guide

How to replace a nozzle

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How to upload firmware





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How to open control box

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How to replace Titan extruder

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How to replace heat sticker

Machine Auto testing guide

How to replace a nozzle



