readme.md 4/13/2023

Choose Language (Translated by google)



Auto Shut Down Feature User Guide

Turn on the auto shutdown feature on LCD screen

You can turn on the auto shut down feature on LCD sceen, after turned on it, the machine will shut down automatically:

- 1. In a non printing state, you did not perform any operations through the display knob within 15
- 2. After the SD card printing is completed, the hot bed and hot end issues cool down to below the safe temperature for 15 minutes.



Turn on the printer after print finish by adding command

You can add a "M81" gcode command in the End G-code of the slicing software, it can turn off the printer after print finished.

readme.md 4/13/2023

