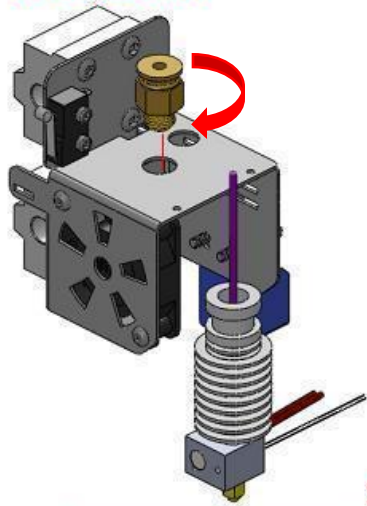
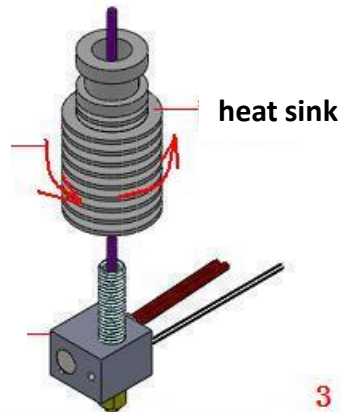


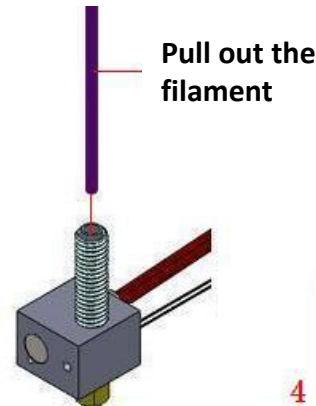
loosen the tube fitting



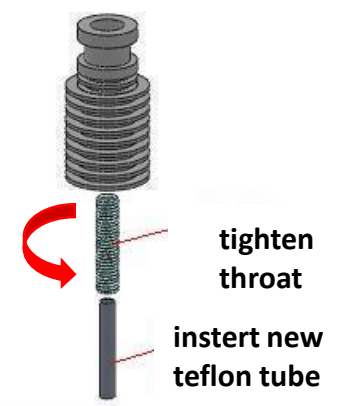
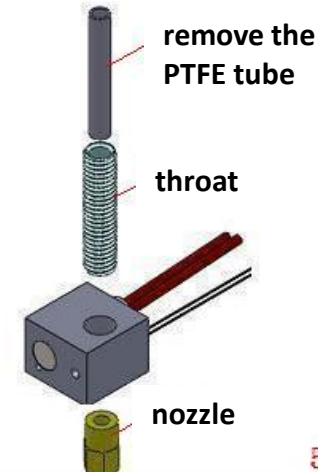
Take down the heat sink



Heating hot end to 150 degree before removing it!

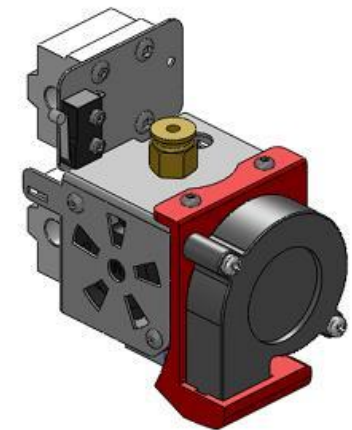


Replace PTFE

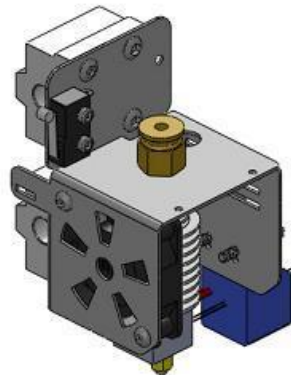


## E3D hotend re-assemble guide

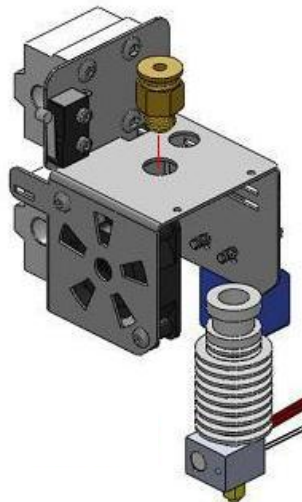
Cut the PTFE tube, let it is longer than throat 0.3mm



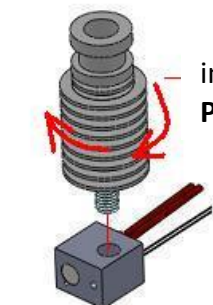
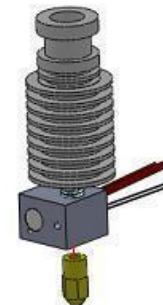
assemble extruder fan



Re-assemble the hotend



tighten throat to the heater block



tighten throat to the heater block