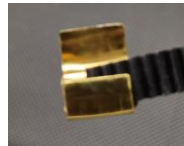
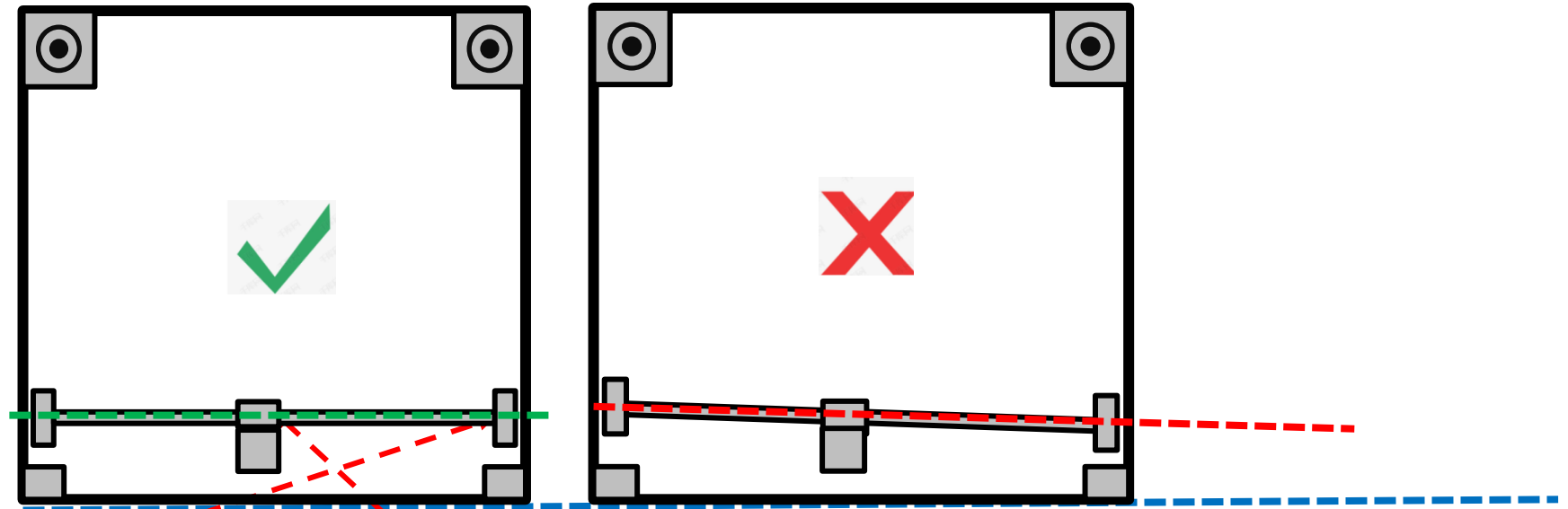


How to fix the hotend can't home issue

We found that a few Z9V5 machines may have an issue in “homing X”, when doing “HOME ALL” or “HOME X”, the hotend can't touch the X ENDSTOP. Please check whether the X profile is parallel with the FRONT profile, if not, the reason is that one of the XY axis belts is a little short than another one, please following the above steps to longer the belt a little.



Release the right-lower idler

Take off the belt

Open the brass buckle and release a little the belt

Re-install the belt

Re-install the idler



Both left and right Belt length = 1680mm