DWIN LCD MENU Description

Version: 1.2

•Main Menu
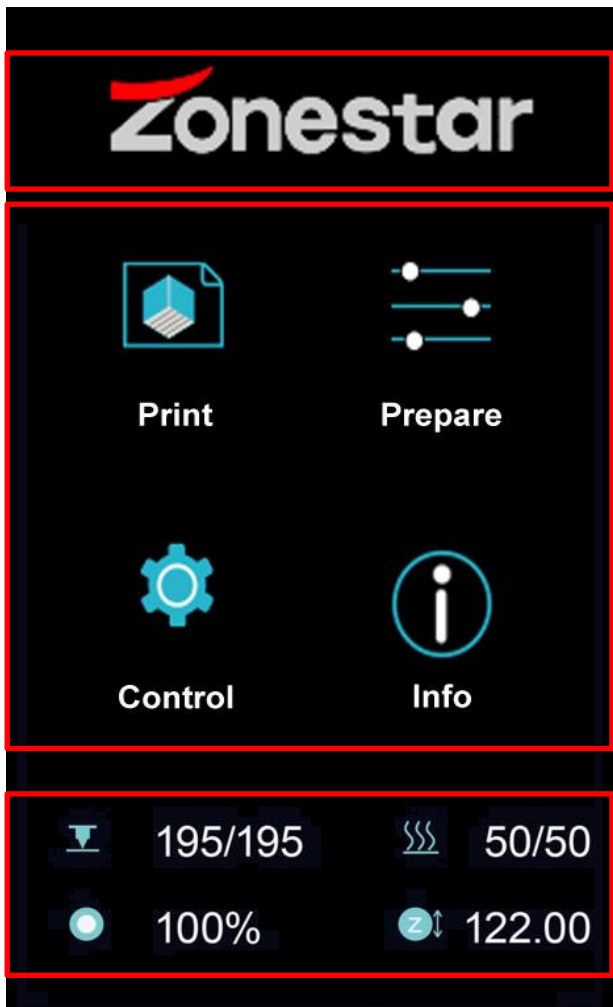
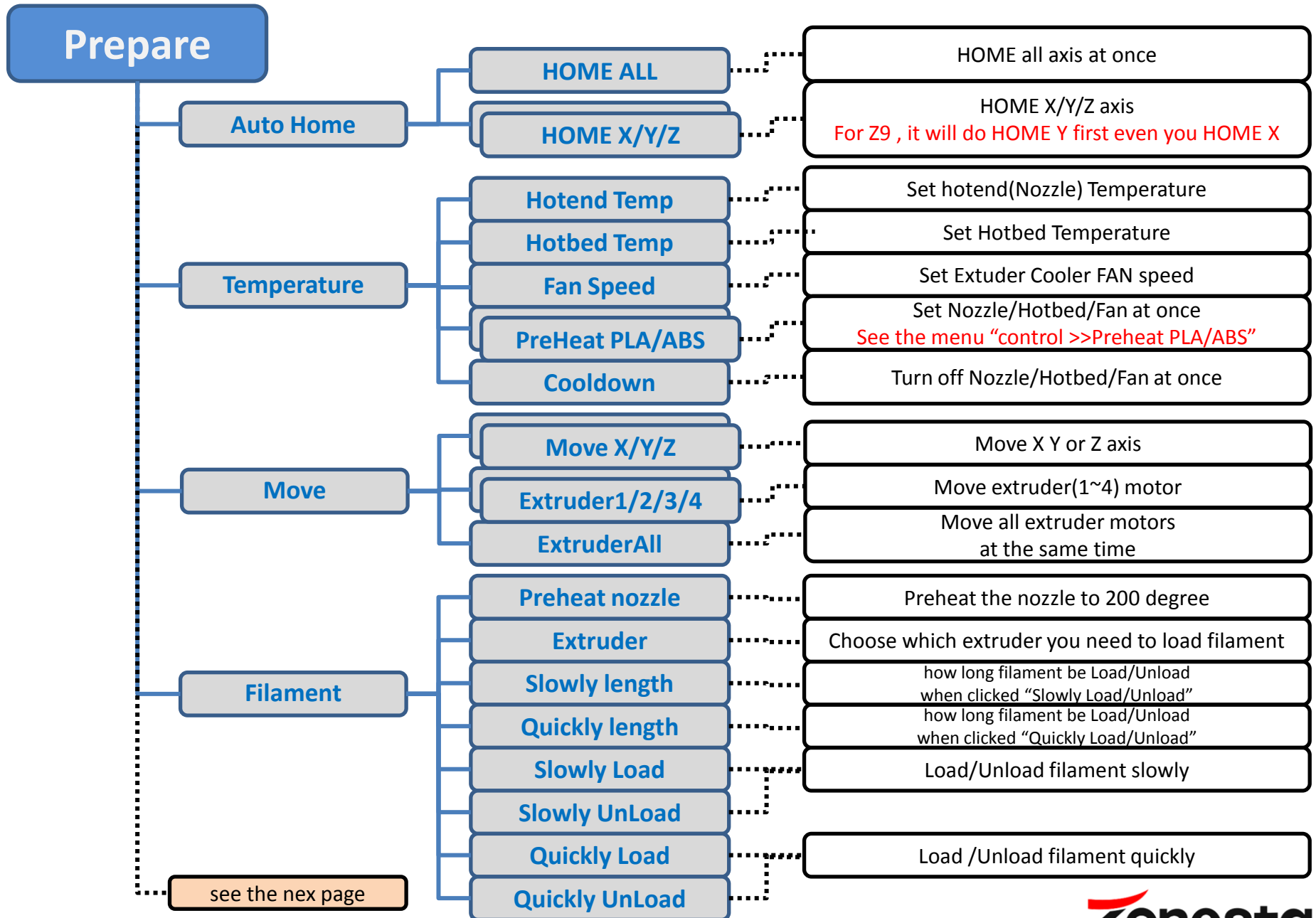| Title	
LOGO	
Print from SD card	Contrll for Prepare to print
Printer Setting	Printer Information
Nozzle Temperature	Hotbed Temperature
Printing Speed	Current Z position

DWIN LCD Menu Description

•Printing status Menu

Title
Printng file name and Progress bar
Extruder Mix Rate and Auto Mixing mode
Printed timer and Remain timer
Printting controller

Setting	Pasue&Resume Printing	Stop Printing
Nozzle Temperature		**Hotbed Temperature**
Printing Speed		**Current Z position**
Status Message Bar		

Print

GradientMix_Xmastree. gcode

91%

1 0 2 0 3 0 4 100 V Gr

⏱ PRINT 04: 43   ⏱ REMAIN 00: 28

Tune   Pause   Stop

195/195   50/50

100%   z 122.00

Model :Gradient   0 ——— ⟩ 1

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DWIN LCD Menu Description

Prepare

Auto Home
- HOME ALL ·····→ HOME all axis at once
- HOME X/Y/Z ·····→ HOME X/Y/Z axis
  For Z9 , it will do HOME Y first even you HOME X

Temperature
- Hotend Temp ·····→ Set hotend(Nozzle) Temperature
- Hotbed Temp ·····→ Set Hotbed Temperature
- Fan Speed ·····→ Set Extuder Cooler FAN speed
- PreHeat PLA/ABS ·····→ Set Nozzle/Hotbed/Fan at once
  See the menu "control >>Preheat PLA/ABS"
- Cooldown ·····→ Turn off Nozzle/Hotbed/Fan at once

Move
- Move X/Y/Z ·····→ Move X Y or Z axis
- Extruder1/2/3/4 ·····→ Move extruder(1~4) motor
- ExtruderAll ·····→ Move all extruder motors at the same time

Filament
- Preheat nozzle ·····→ Preheat the nozzle to 200 degree
- Extruder ·····→ Choose which extruder you need to load filament
- Slowly length ·····→ how long filament be Load/Unload when clicked "Slowly Load/Unload"
- Quickly length ·····→ how long filament be Load/Unload when clicked "Quickly Load/Unload"
- Slowly Load ·····→ Load/Unload filament slowly
- Slowly UnLoad
- Quickly Load ·····→ Load /Unload filament quickly
- Quickly UnLoad

see the nex page

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DWIN LCD Menu Description

Prepare

Bed Leveling
- **Point1/2/3/4** ········ Do leveling at the bed corners
- **Catch Z-offset** ········ Auto Catch the probe Z offset
- **Probe Z-Offset** ········ Set the probe Z offset
- **Auto leveling** ········ Do auto leveling measure

Display only when "Auto levleing" is ON
Refer to configre

Language
- **EN/PT/ES/FR/RU** ········ Set menu language

DisableSteppers ········ Turn off the power supply to motors

Power off ········ Power off the printer

Control

Mixer
- **Mix** ········ Set mix rates of each extruder and commit to V-TOOL
- **Gradient** (ON/OFF) ········ Start a Gradient mix printing and set paremeters
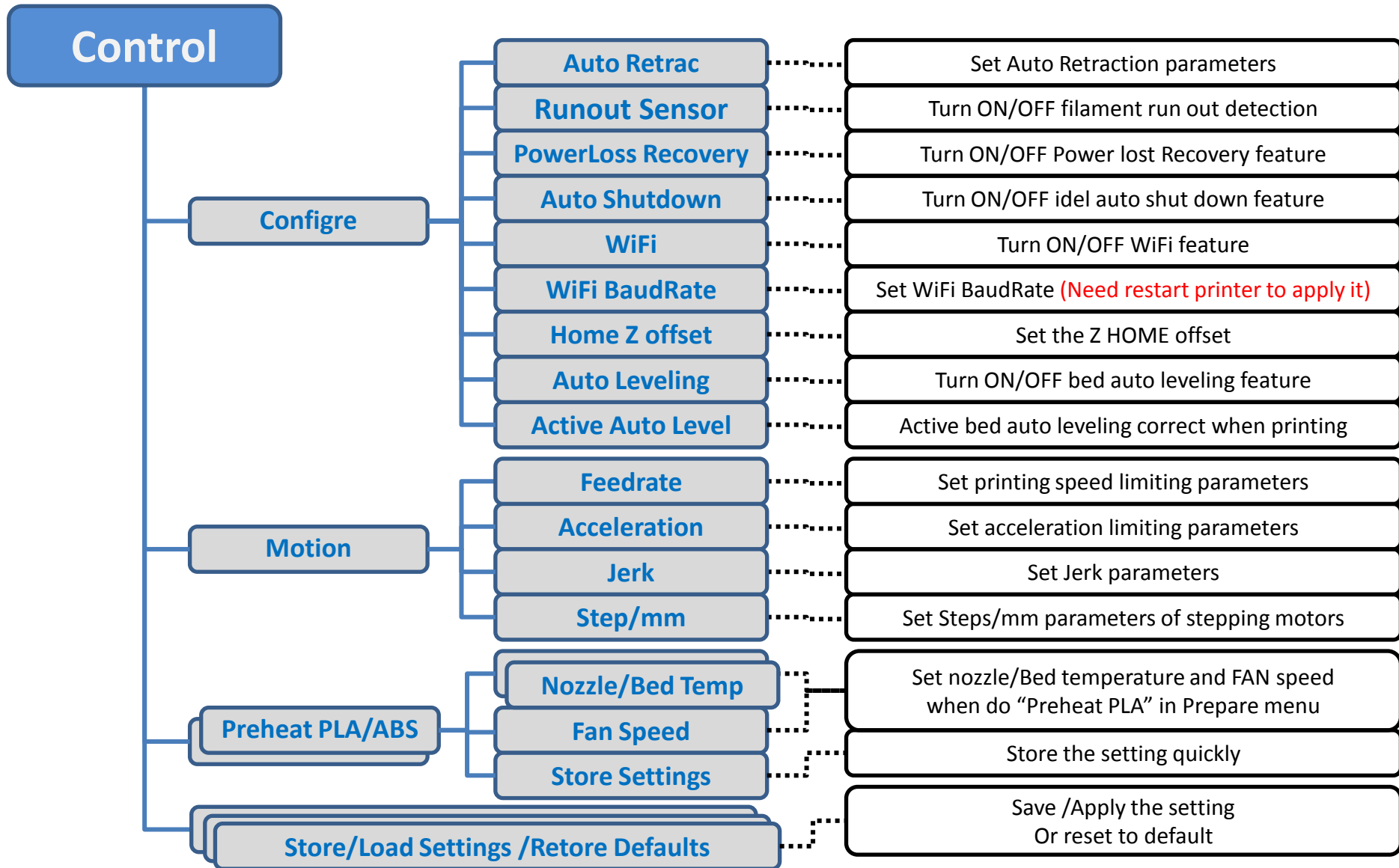- **Random** (ON/OFF) ········ Start a Random mix printing and set paremeters
- **Current V-TOOL** ········ Set current(working) V-TOOL

see the nex page

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DWIN LCD Menu Description

Control

Configre

Menu	Description
Auto Retrac	Set Auto Retraction parameters
Runout Sensor	Turn ON/OFF filament run out detection
PowerLoss Recovery	Turn ON/OFF Power lost Recovery feature
Auto Shutdown	Turn ON/OFF idel auto shut down feature
WiFi	Turn ON/OFF WiFi feature
WiFi BaudRate	Set WiFi BaudRate (Need restart printer to apply it)
Home Z offset	Set the Z HOME offset
Auto Leveling	Turn ON/OFF bed auto leveling feature
Active Auto Level	Active bed auto leveling correct when printing

Motion

Menu	Description
Feedrate	Set printing speed limiting parameters
Acceleration	Set acceleration limiting parameters
Jerk	Set Jerk parameters
Step/mm	Set Steps/mm parameters of stepping motors

Preheat PLA/ABS

Menu	Description
Nozzle/Bed Temp	Set nozzle/Bed temperature and FAN speed when do "Preheat PLA" in Prepare menu
Fan Speed	
Store Settings	Store the setting quickly

Store/Load Settings /Retore Defaults

Save /Apply the setting
Or reset to default

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DWIN LCD Menu Description

Tune

Speed	Tune the ratio of printing speed
Hotend Temp	Tune Nozzle temperature
Bed Temp	Tune bed temperature
Fan Speed	Tune Extruder FAN Speed
Z Offset / **BabySteps**	Tune nozzle (or Bed) height Double click the knob twice with in one second will open BabySteps menu
Mixer	Tune mixer settings, refer to "Control>> Mixer" Menu
configure	Tune ON/OFF some features, refer to "Control>> Configure" Menu

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