



# How to set auto retract function

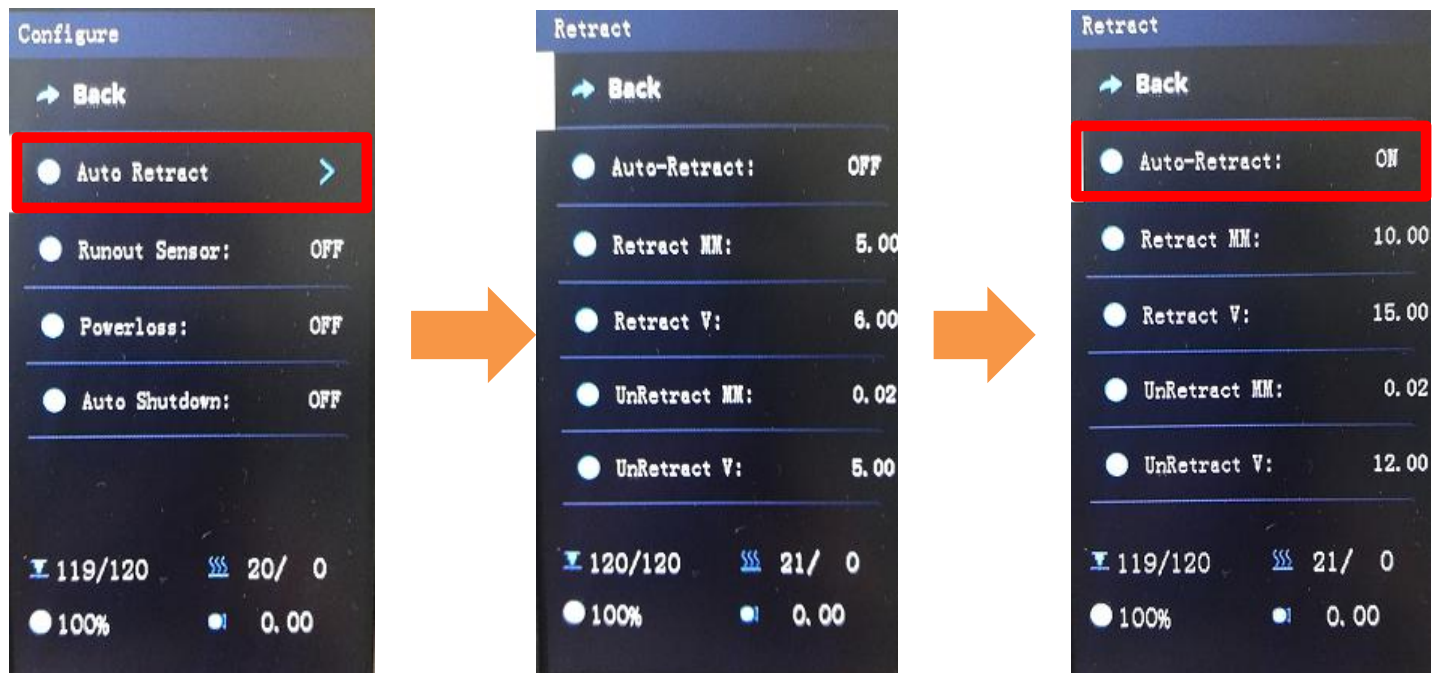
V1.0

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In the process of multi-color printing, if the stringing or oozing is serious, you can try to turn on the automatic retract function to reduce the stringing or oozing phenomenon!

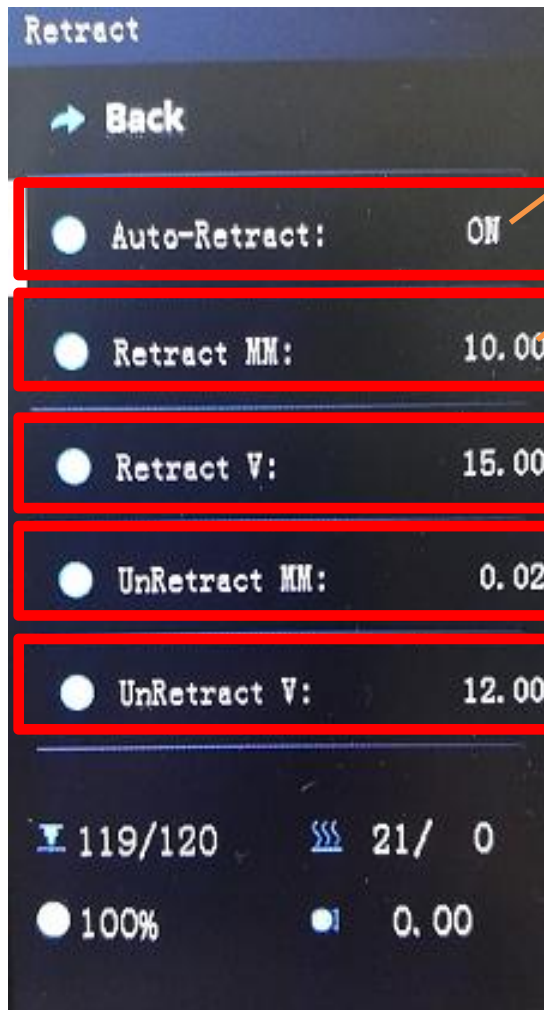
Step1: Enter Auto Retract Menu

Open the Configure Menu and click Auto Retract to enter



# How to set auto retract function

## Step2:Setting parameters



After the parameter setting is completed, the function turn on **from OFF to ON**.

Retract distance setting.**6 ~ 10 is suitable.**

Unload filament speed setting.**10 ~ 15 is suitable.**

Feeding allowance. After each retraction, the extruder moves more distance to make up for the overflow of filament.**Here we use the default value 0.02.**

Load filament speed setting.**10 ~ 15 is suitable.**

**Note:**Detailed process can refer to the video <Auto\_Retract.mp4>.