



Operature guide for mixing color loading filament (Z9V5Pro)

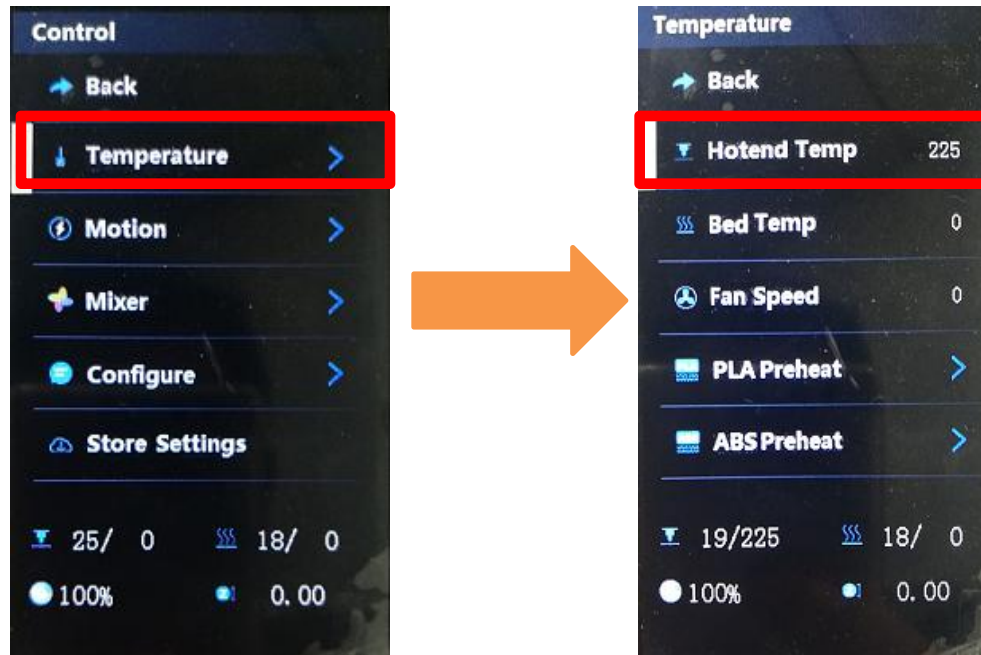
V1.0

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Z9v5pro is a multicolor printer with four feeding holes. Therefore, we need to pay special attention when we change the filament. Otherwise, it is easy to cause the blockage of the feeding hole and can not continue printing!

Step1:Heating up

Raise the nozzle temperature to about 225 degrees.**Note that it is best to wait for the temperature to rise to the set value before subsequent operation.**



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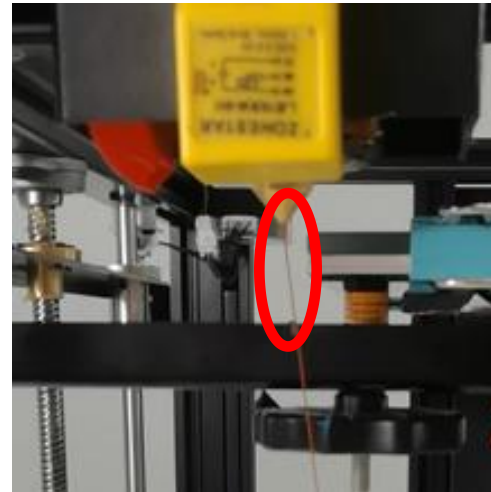
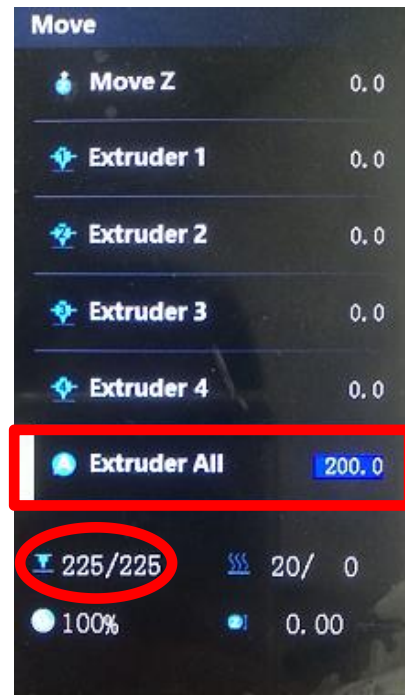
Step2:If necessary, loosen and pull out the probe, and then load filament.

Note:This step is very critical. If the feeding hole that is not needed is not blocked, it is easy to cause blockage and unable to print when replacing the filament.



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Step3: Extrude the filament to ensure normal filament overflow.



Note: Be sure to see that the filament can overflow normally! Otherwise, continue extruding the filament or check whether the nozzle is blocked!