



Power Loss Recovery Feature User Guide

Ver: 1.0

NOTE: When the power loss recover function is used in color mixing printing, due to the use of multiple extruders, the current printing color may be inconsistent with that before the continuation printing. In this case, the color sequence can be kept consistent with the original printing color by manual setting.

Operation

- ENABLE the feature:

```
Probe Z Offset  +
Retract         +
Runout Sensor:   On
Outage Recovery: On
Preheat PLA Conf +
```



```
Level Bed
Fade Height:    0
Probe Z Offse: -2.905
Load Settings
Store Settings
```

- If the power is suddenly off when printing from SD card, the printer will stop work. After power resume, you will see a **Outage Recovery** menu on the LCD screen. Choose **Resume Print**, and wait the nozzle and the hotbed heating. **NOTE: If there is a push Power-ON button on the printer, you need to push it to turn on the power first.**

```
Outage Recovery
Resume Print
Stop Print
```



```
100 0 0 0 0° 50°
VT00L:0 185°47°
X -5 Y -10 Z 0
Fk100% 00:00
Bed Heating...
```

- Try to remove the extra filament leaked from the nozzle with an oblique pliers when the nozzle leave the printed object, otherwise, the printing quality may be affected or printing can not be continued.

