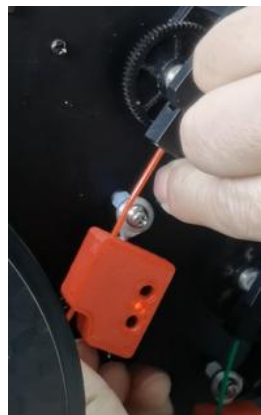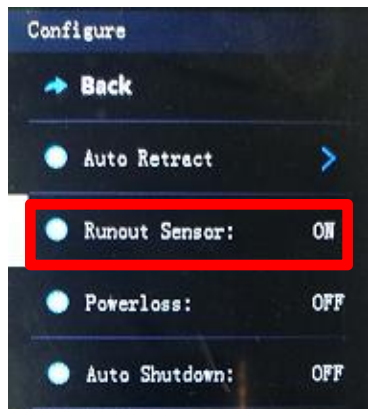# Zonestar

How to set filament runout function

V1.0

How to set filament runout function

If the filament runout function is turned on, when any extruder is detected to be short of filament, the printing will be suspended and the display screen will guide the replacement of filament.

The following operation flow can be followed to perform the filament runout function.

Enabled Filament Runout, from OFF to ON → The filament runout detector detects the shortage → Changes filament → Wait for the temperature to rise and continue print

Note:Detailed process can refer to the video <Filament_Runout.mp4>.

ZONESTAR