

## Parts\_Stl

### Recyclebin

A box (Installed on the z-axis aluminum profile at the front left) to collect filament flowed out from the nozzle.

- [!\[\]\(30a147af384f9f71632c2ff17bc706c8\_img.jpg\) Filament recyclebin box](#)



tool supports

- [!\[\]\(95b42f0077faf7439a26242a54e021ec\_img.jpg\) Support for the tools](#)



## Filament Spool Bracket

Support more types of filament spool.

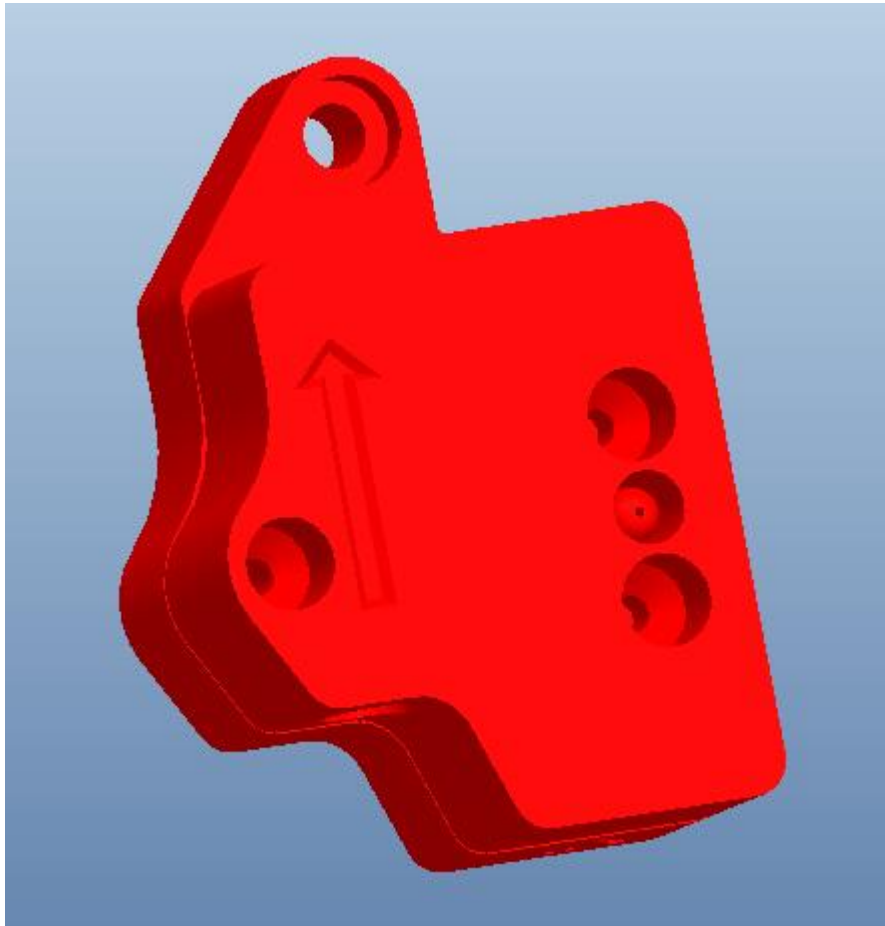
- [!\[\]\(4e333a6106fc298d0ae6dff272a736ef\_img.jpg\) FilamentSpoolBracket\\_70mm](#)

- [!\[\]\(746d018fdf6ab02bf5fb7681133e8b29\_img.jpg\) FilamentSpoolBracket\\_90mm](#)



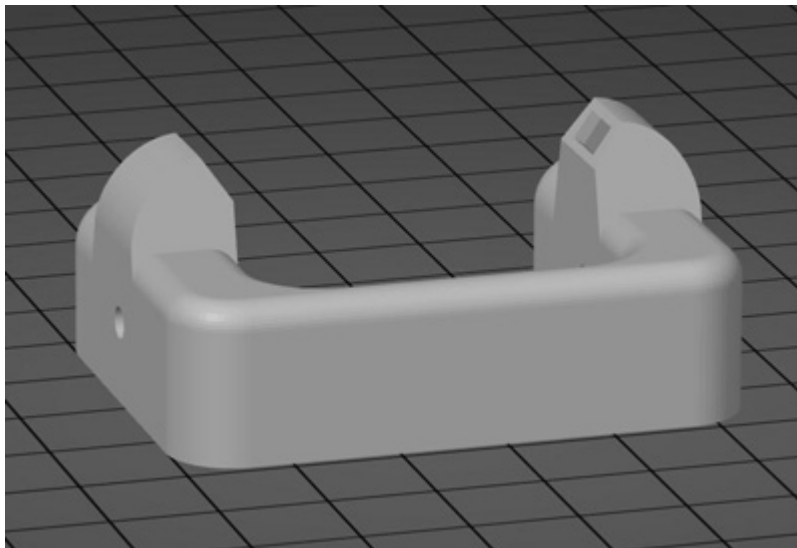
Filament run out sensor

- [!\[\]\(13b6bdd0ca077c333d50231f1443cb1d\_img.jpg\) Case of filament run out sensor](#)



hotend fan duct

- [!\[\]\(4c660a3c4ce1da3313488b7854f55083\_img.jpg\) M4V6 hotend fan duct](#)



Made by customers

- **Z9V5 Spool Holder by MichaW**
- **Z9V5 Purge chute and nozzle clean by AFelix**
- **Z9V5 Fan duct by Memphisrain**