

Introductions

June 5, 2023

The 3 Material Classes

- ① Metals (Fe, Cr, Cu, Zn, Al) → metallic bonds and band theory
- ② Ceramics (porcelain, concrete, advanced ceramics) → ionic bonds
- ③ Polymers ("plastics", Teflon®, Gore-Tex®, PP, PEO, PMMA)
 - + ceramics are brittle (they shatter)
 - + often metal oxides → covalent bonds

Exceptions

- + wood, tissue (skin, carbon fiber, fiberglass)
- + composites
- + semiconductors

Metals

- + metallic element
- + ductile (can be deformed permanently)
- + shiny, and electrically and thermally conductive
- + crystalline (highly organized at atomic level)

Ceramics

- + hard, brittle
- + non-conductive (electr. thermal)
- + mostly metal oxides → ionic bonds
- + crystalline or amorphous (disorganized)
- + sappire (Al_2O_3), quartz (SiO_2), concrete

Introductions

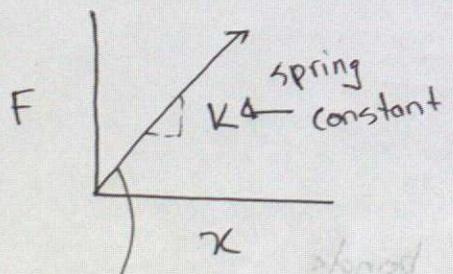
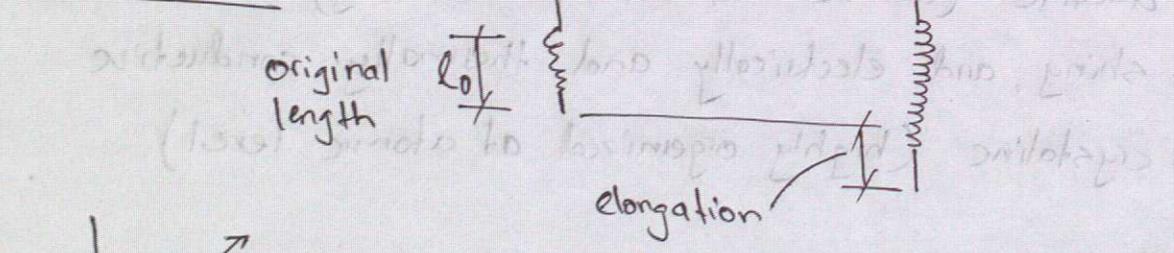
Polymers

- + ductile (not as strong as metals)
 - + non-conductive (electr. therm.)
 - + covalent bonds
 - + optically translucent, opaque, or transparent
 - + polyethylene, PVC, epoxy, Styrofoam

Elastic Behaviour

- (Engineering) Stress and Strain
 - Young's Modules
 - Strength
 - Hooke's Law

Hooke's Law

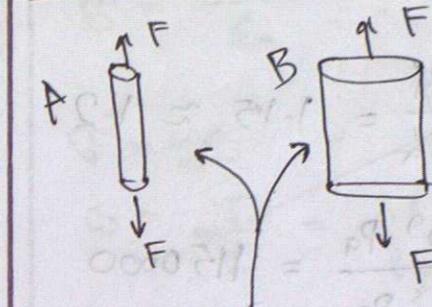


$$F = kx$$

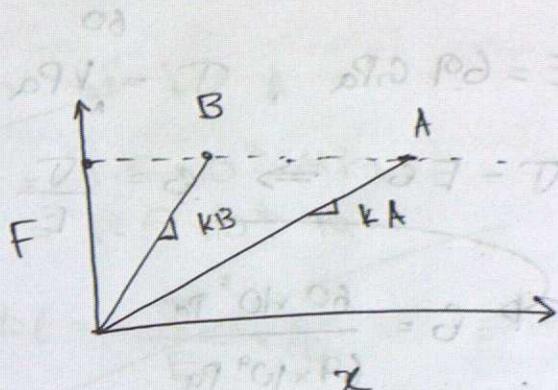
↳ spring constant

Elastic Behaviour

Problem



both from
same material



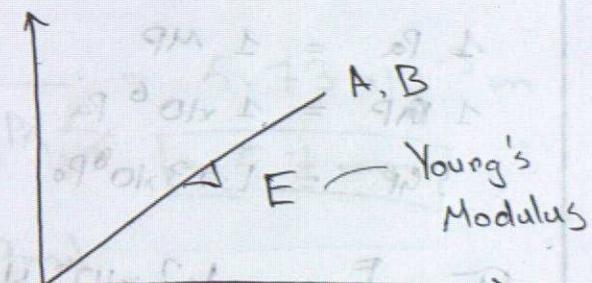
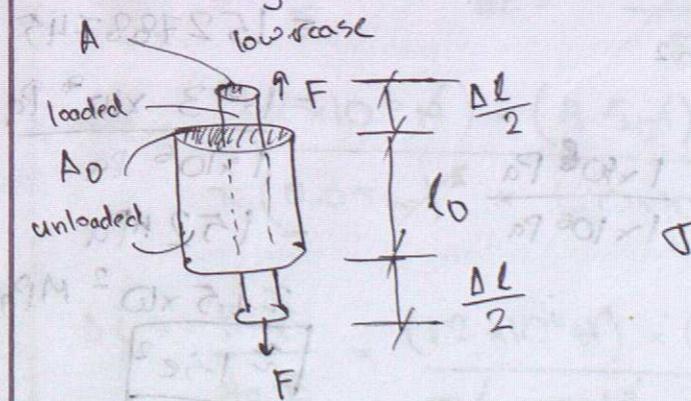
seems like diff k's and
diff properties

- + Force and displacement not good way to characterize material properties

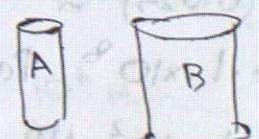
Engineering Stress and Strain

$$\text{Stress : } \sigma = \frac{F}{A_0}$$

$$\text{Strain: } \epsilon = \frac{\Delta l}{l_0}$$



$$\boxed{J = E \epsilon}$$



Hooke's Law (in terms of stress and strain)

Elastic Behaviour

Q.2.2.1

$$E = 69 \text{ GPa}, \sigma = ? \quad \text{G} = ?$$

$$\sigma = EG \Rightarrow G = \frac{\sigma}{E} = \frac{69 \text{ GPa}}{60 \text{ GPa}} = 1.15 \approx 1.2$$

$$G = \frac{60 \times 10^9 \text{ Pa}}{69 \times 10^9 \text{ Pa}} = \frac{69 \times 10^9 \text{ Pa}}{60 \times 10^9 \text{ Pa}} = 1150000 \approx 1.2 \times 10^6 \approx 1.2e6$$

$$8.7 \times 10^{-7} = 8.7e-7$$

a)

$$F = 1.2 \text{ MN} = 1.2 \times 10^6 \text{ N}$$

$$E = 120 \times 10^9 \text{ Pa}$$

$$\sigma = \frac{F}{A_0} = \frac{1.2 \times 10^6 \text{ N}}{\pi (0.05)^2 \text{ m}^2} = 152788745 \text{ Pa} = 1.53 \times 10^8 \text{ Pa} = 1.53 \times 10^8 \text{ Pa}$$

$$1 \text{ Pa} = 1 \text{ MPa}$$

$$1 \text{ MPa} = 1 \times 10^6 \text{ Pa}$$

$$1 \text{ GPa} = 1.53 \times 10^8 \text{ Pa}$$

$$\sigma = 1.53 \times 10^8 \text{ Pa}$$

$$\approx 1.5 \times 10^8 \text{ MPa}$$

$$\approx 1.5e8 \text{ MPa}$$

b)

$$\sigma = \frac{F}{A_0} = \frac{1.2 \times 10^6 \text{ N}}{\pi (0.025)^2 \text{ m}^2} = 6.1 \times 10^8 \text{ Pa} = 6.1 \times 10^2 \text{ MPa}$$

$$= 6.1e2 \text{ MPa}$$

(Note: 1000000 Pa = 1 MPa and 1000000000 Pa = 1 GPa)

Elastic Behaviour

Q.2.3.1

c)

$$G = \frac{\Delta l}{l_0}, \Delta l \text{ in mm of bar A}$$

$$\sigma = \frac{\Delta l}{l_0} E \Rightarrow \Delta l = \frac{\sigma}{E} l_0$$

$$\sigma = \frac{\sigma_A}{E} = \frac{1.5 \times 10^8 \text{ Pa}}{1.2 \times 10^9 \text{ Pa}} \times 4.5 \text{ m} = \frac{1.5 \times 10^8 \text{ Pa}}{1.2 \times 10^9 \text{ N/m}^2} \times 4.5 \text{ m} = 562.5 \text{ mm} = 0.05625 \text{ m} = 5.625 \text{ cm} = 5.625 \text{ mm}$$

$$\sigma = \frac{F}{A_0} = \frac{1.2 \times 10^6 \text{ N}}{\pi (0.05)^2 \text{ m}^2} = \frac{1.2 \times 10^6 \text{ N}}{\pi (0.05)^2 \text{ m}^2} \times 120 \times 10^9 \text{ Pa} = 5.73 \times 10^3 \text{ m} = 5.7 \text{ mm}$$

d)

$$\Delta l = \frac{F l_0}{A_0 E} = \frac{(1.2 \times 10^6 \text{ N}) \times (9 \text{ m})}{\pi (0.025)^2 \times (120 \times 10^9 \text{ Pa})} = 0.0458 \text{ m} = 45.8 \text{ mm}$$

e)

$$r_A = 0.05, l_{0A} = 4.5 \text{ m}, F_A = 1.2 \times 10^6 \text{ N}$$

$$E = 120 \times 10^9 \text{ N/m}^2$$

$$\sigma_A = \frac{F_A}{A_{0A}} = \frac{\sigma_B - \frac{F_B}{A_{0B}}}{A_{0A}} \Rightarrow \frac{F_A}{A_{0A}} = \frac{F_B}{A_{0B}} \Rightarrow \frac{F_A \times A_{0B}}{A_{0A}} = F_B$$

$$F_B = \frac{(1.2 \times 10^6 \text{ N}) \times (\pi (0.025)^2)}{(\pi (0.05)^2)} = 300000 \text{ N} = 300 \text{ kN} = 3 \times 10^3 \text{ kN}$$

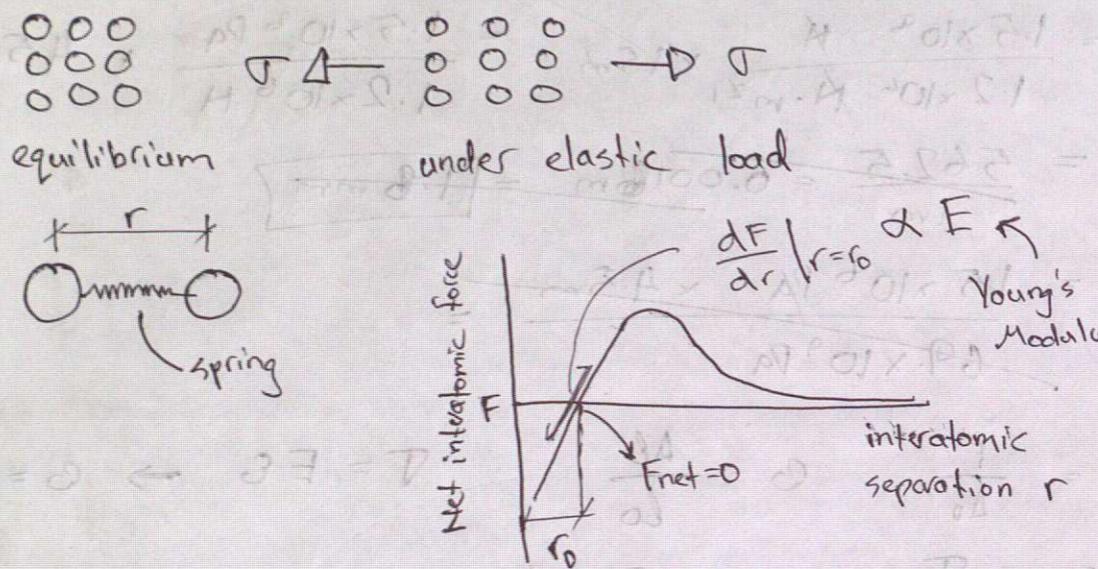
Elastic Behaviour

June 6, 23

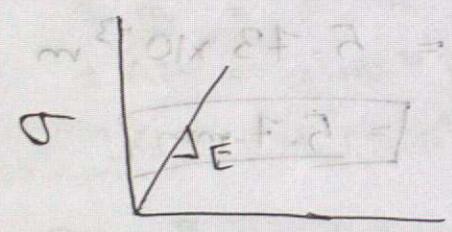
Defining Elastic Deformation

- During elastic deformation, atoms return to their original position upon unloading

Bonding for Solids



Structure Independence of Young's Modulus



What is elastic?

1) Sample returns to original

geometry upon unloading

2) Strain is recoverable

→ 3) Atoms also return to original post. upon unloading

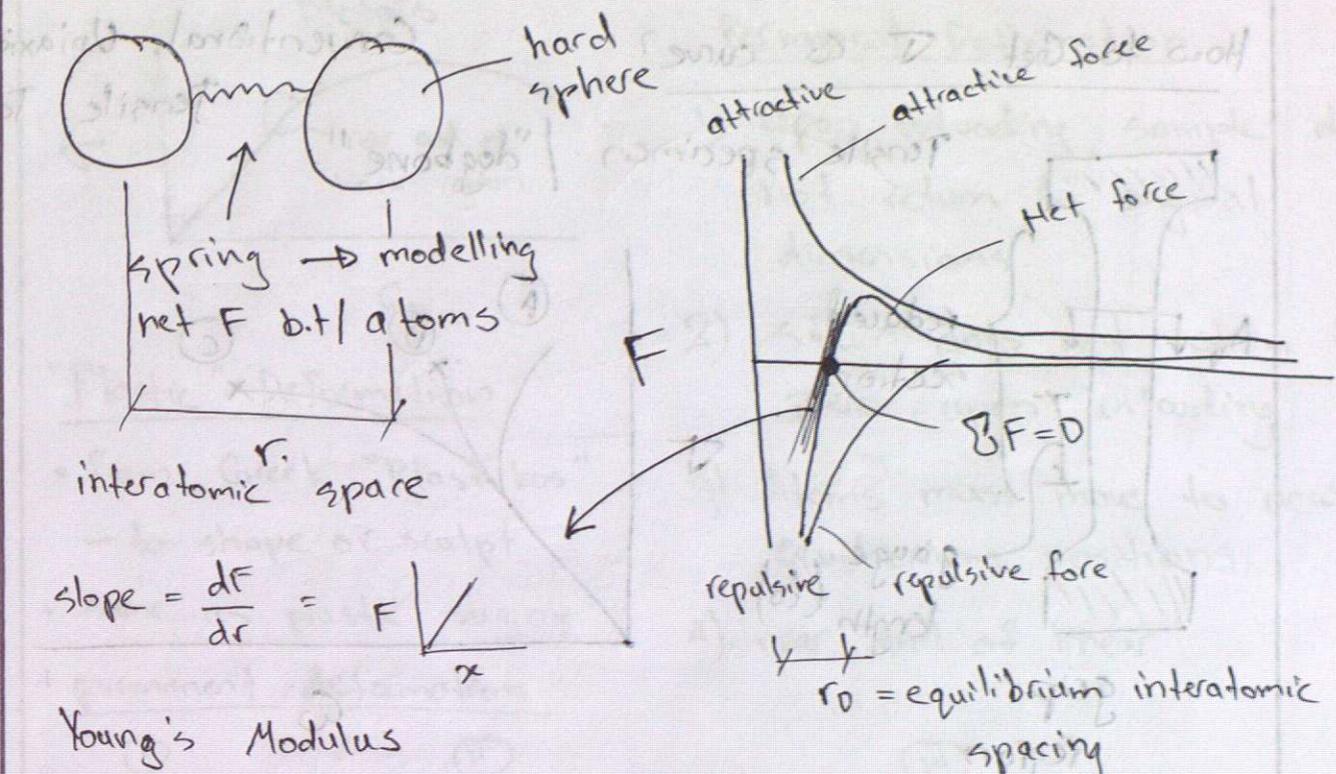
$$\frac{\Delta A \times A}{A} = \frac{A_1 - A_0}{A_0} \approx \frac{A_1 - A_0}{A_0} = \frac{A_1}{A_0} - 1$$

$$4 \times 10^{-6} \times 8 = (4 \times 10^{-6}) \times (4 \times 10^{-2}) = 8$$

$$4 \times 10^{-6} \times 8 = 4 \times 10^{-6} \times 8$$

Elastic Behaviour

June 6, 23



important cuz tells us E depends only on type of atoms

→ Young's Modulus is structure independent

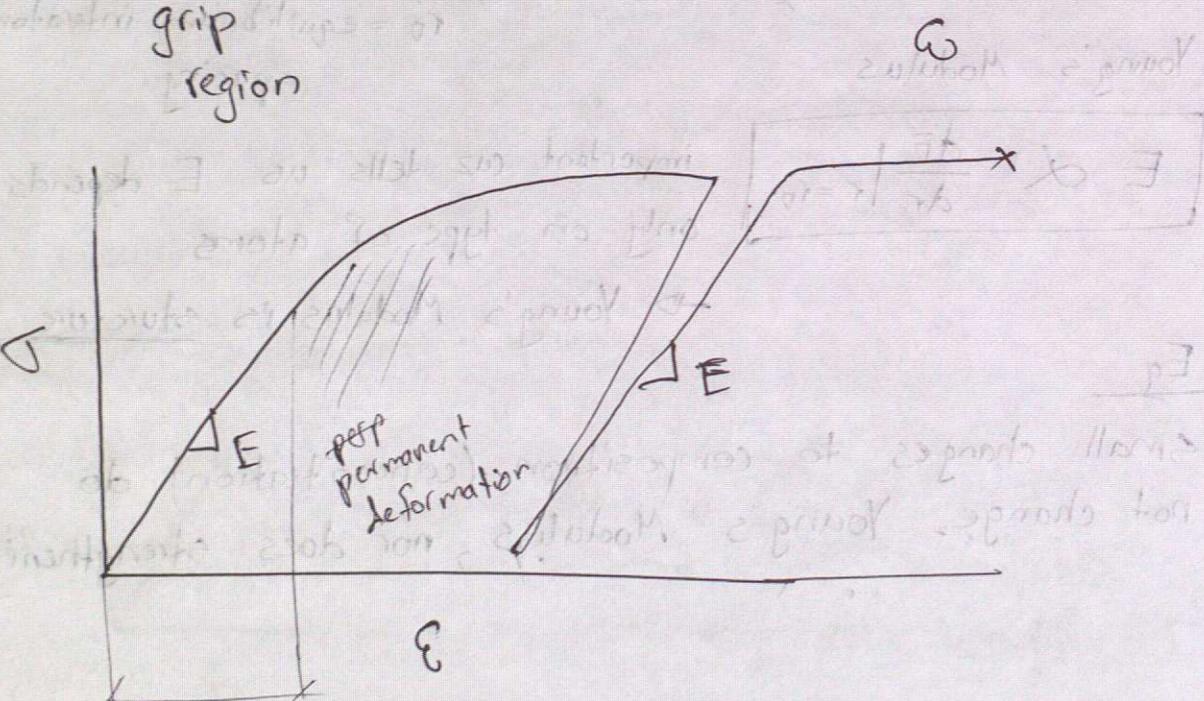
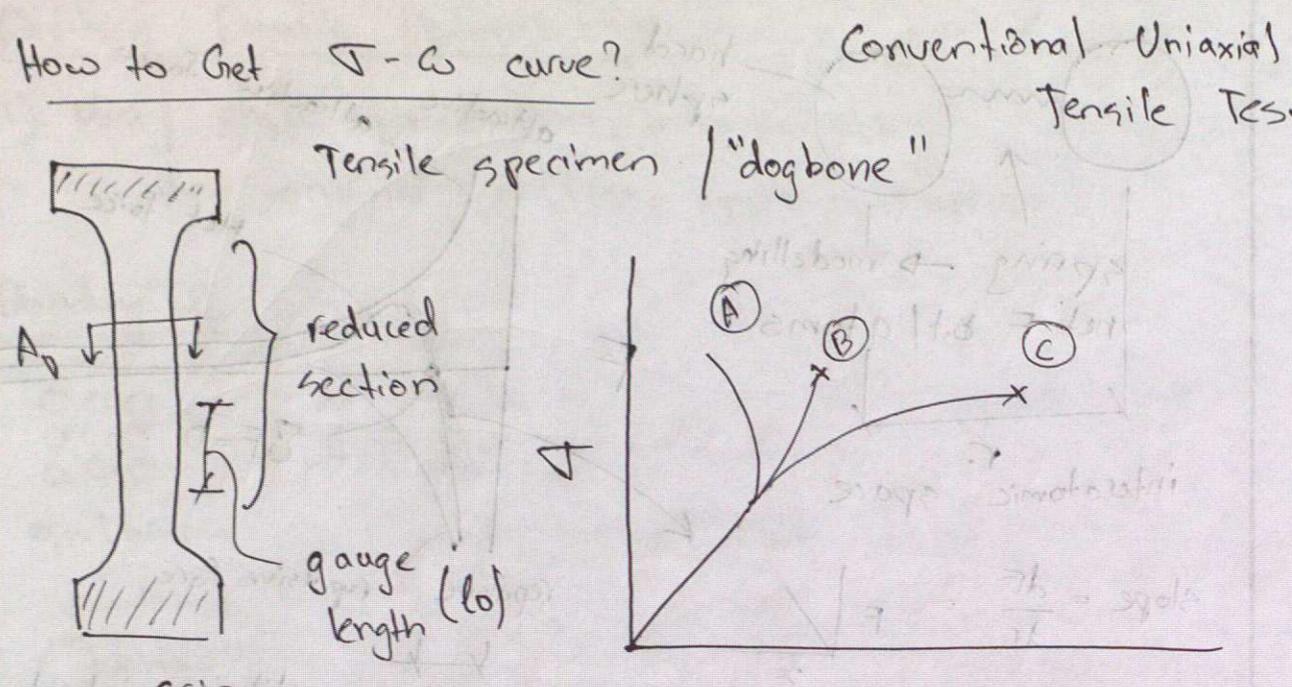
Eq

- Small changes to composition (concentration) do not change Young's Modulus, nor does strengthening

Elastic Behaviour

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How to Get σ - ϵ curve?



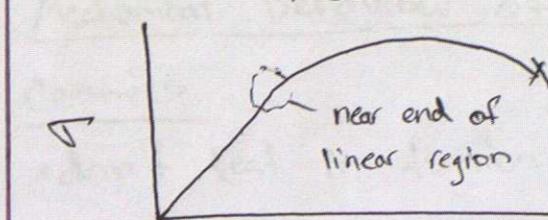
Summary

- * Elastic deformation involves atoms moving slightly away from each other
- * Young's Modulus describes elastic behaviour

Behaviour That's Not Elastic

June 7, 23

Metals

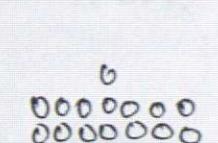
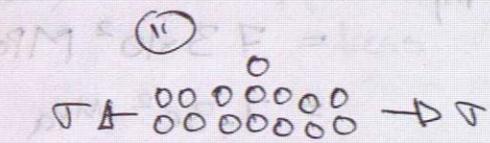
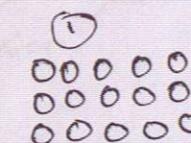


Permanent Deformation

- 1) Upon unloading, sample does not return to original dimensions.
 - 2) Strain does not return to zero upon unloading
 - 3) Atoms must move to new equilibrium positions
- A) near end of linear

"Plastic" Deformation

- * from Greek "Plastikos" - to shape or sculpt
- * same as plastic surgery
- * permanent deformation



equilibrium

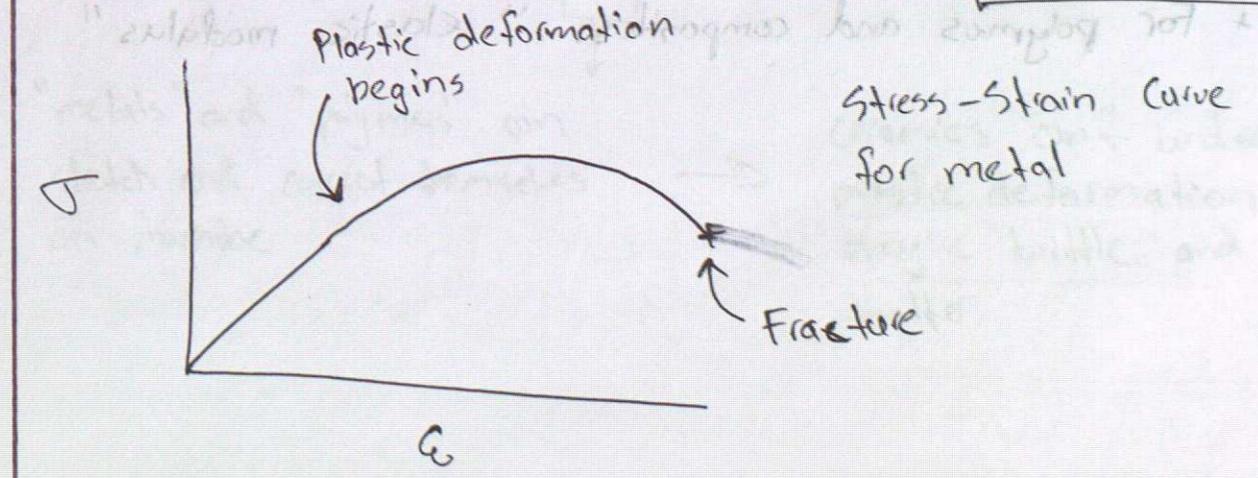
stressed with load

"elastic" strain is reversed, atoms remain in new positions

$$\epsilon = 0.001, \sigma = ? \text{ in MPa!}$$

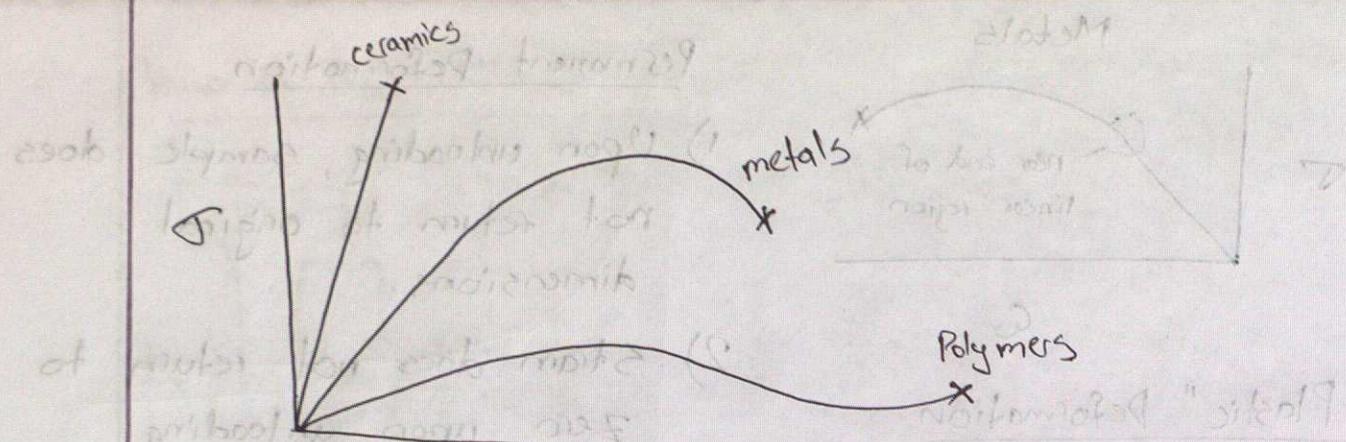
$$\sigma = E\epsilon$$

$$= (200 \times 10^9) \times 0.001 = 2.0 \times 10^8 \text{ Pa} \quad = [2.0 \times 10^2 \text{ MPa} \approx 2e^2]$$



Behaviour That's Not elastic

June 6, 28



Q.3.3.1

$$F = 83 \times 10^3 \text{ N}, d = 12 \text{ mm} = 0.012 \text{ m}, \sigma = ?$$

$$\sigma = \frac{F}{A_0} = \frac{83 \times 10^3 \text{ N}}{\pi \left(\frac{0.012 \text{ m}}{2} \right)^2} = 7.3 \times 10^8 \text{ Pa}$$

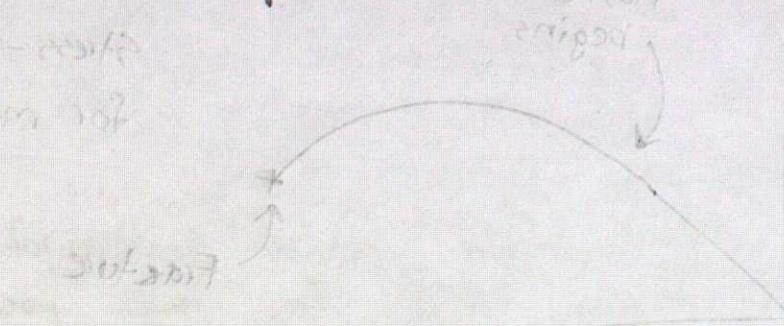
$$= 7.3 \times 10^2 \text{ MPa}$$

$$= 7.3 \times 10^2 \text{ MPa}$$

- * Young's Modulus → related to behaviour of a single bond type

- * Elastic response of polymers depends on many primary and secondary bonds

- * For polymers and composites: "elastic modulus"



Behaviour That's not elastic

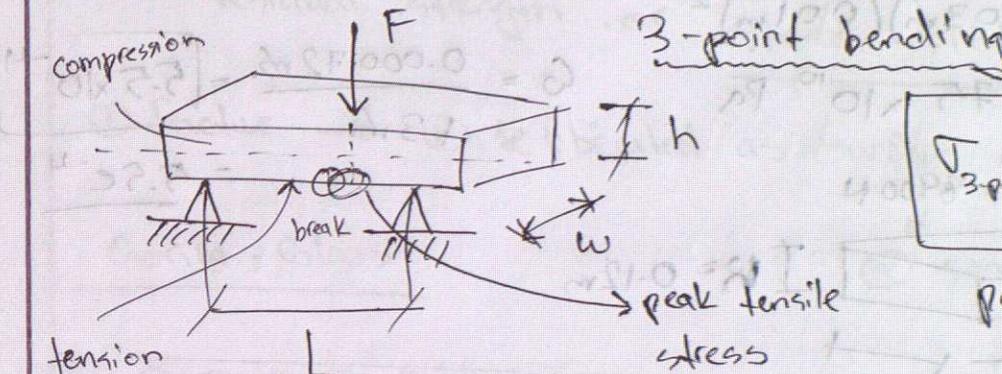
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Mechanical Behaviour of Other Materials

Ceramics

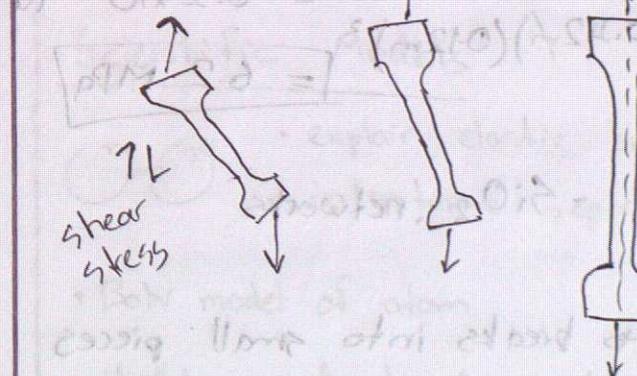
- * don't test in tension (crumbles in grip; difficult to machine)
 - ↳ machine alignment difficult

- * Instead, we load with bending



$$\sigma_{3\text{-point}} = \frac{3FL}{2w \cdot h^2}$$

- * machine alignment difficult why?

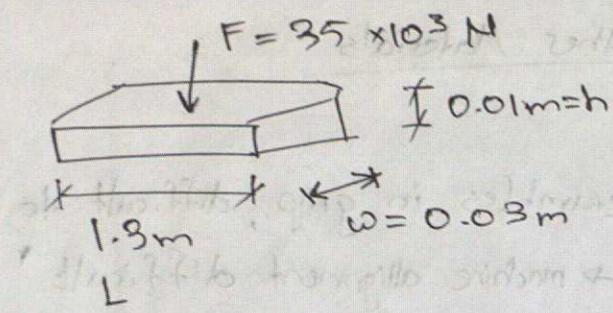


- "metals" and "polymers" can stretch and correct themselves on machine

- ceramics can't undergo plastic deformation since they're brittle and will shatter.

3. Behaviour That's Not Elastic

3.3.2



$$\Delta l = 0.72 \text{ mm} = 0.00072 \text{ m}$$

$$G = \frac{\Delta l}{l_0} \quad \sigma = \frac{F}{A \cdot h}$$

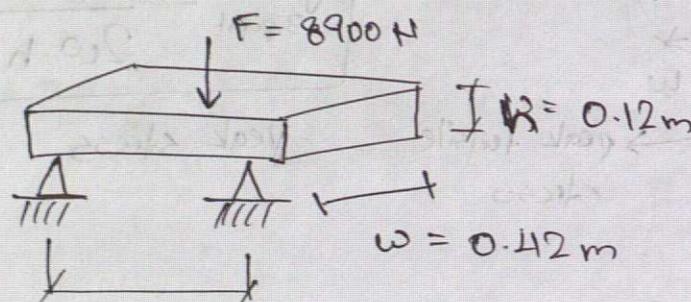
$$\sigma_{3-pt} = \frac{3(35 \times 10^3 \text{ N})(1.3 \text{ m})}{2(0.03 \text{ m})(0.01 \text{ m})^2} = 2.275 \times 10^{10} \text{ Pa}$$

$$\sigma_{3-pt} = \frac{3FL}{2w \cdot h^2} \quad \sigma = E \epsilon$$

$$G = \frac{0.00072 \text{ m}}{1.3 \text{ m}} = [5.5 \times 10^{-4}]$$

$$= 5.5 \times 10^{-4}$$

3.13.1



$$\sigma_{3-pt} = \frac{3(8900 \text{ N})(2.8 \text{ m})}{2(0.42 \text{ m})(0.12 \text{ m})^2} = 6.2 \times 10^6 \text{ Pa}$$

$$= 6.2 \text{ MPa}$$

Tempered Glass

- high strength
- "safe" when fractures → breaks into small pieces

Cross-section

↓ rapidly cool surfaces

hot - large volume

↑ other

- SiO_2 networks

also with chemical process

↳ Gorilla glass

cool - "frozen-in" excess volume

①

MMMM

hot - large volume

②

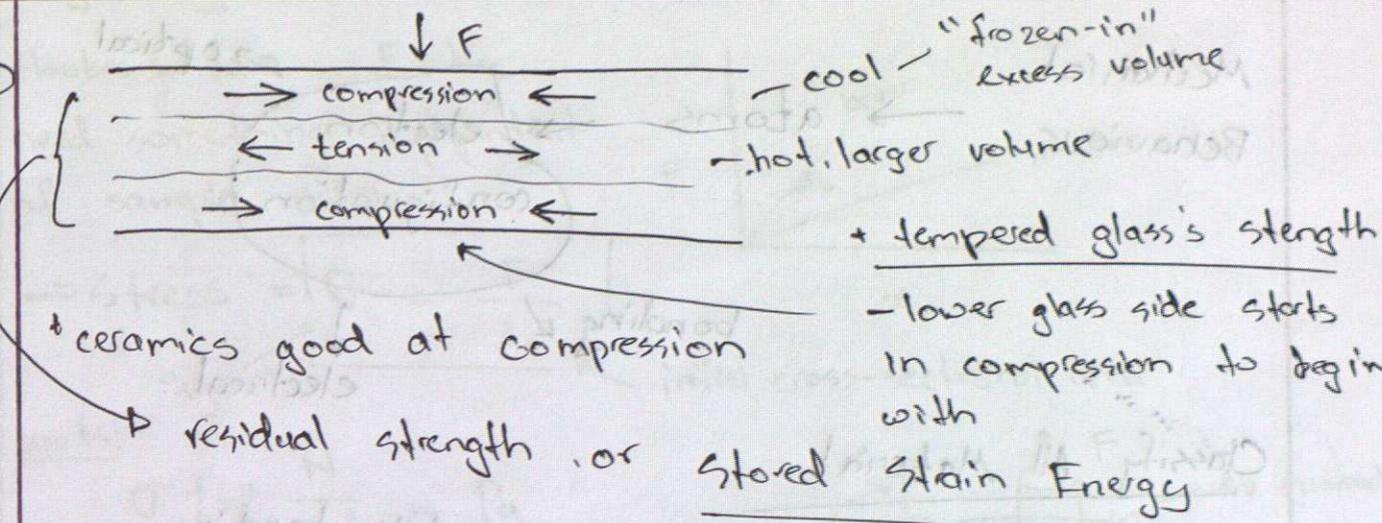
WWWW

hot, large volume

cool

3. Behaviour That's Not Elastic

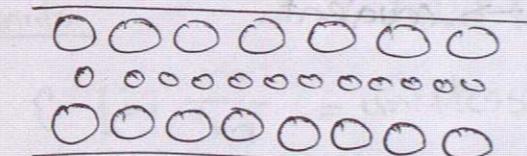
③



① fracture → ② released as surface energy

Gorilla Glass

③ small pieces

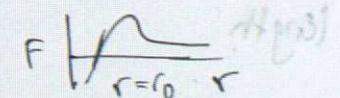


- extra space - increase volume - compressive
- tensile
- compressive

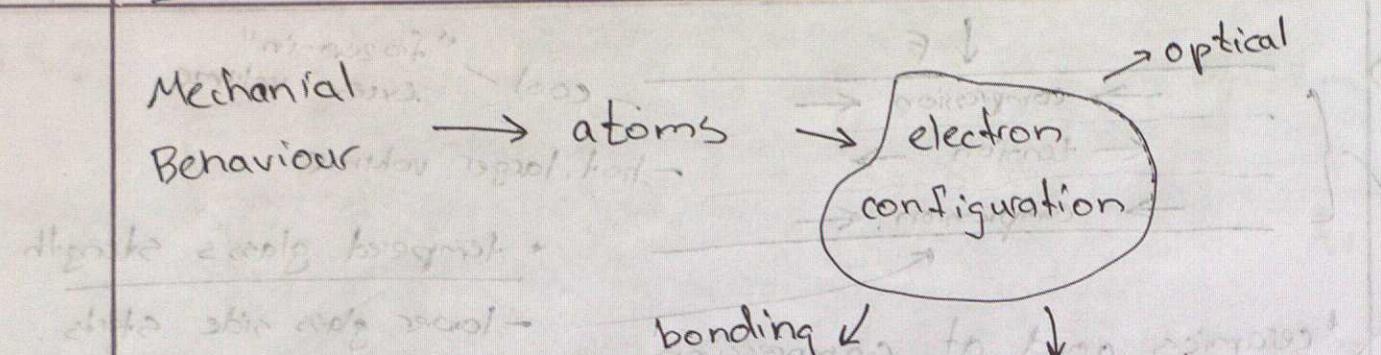
Scientific Models

Qm

- explain elastic behaviour, but not permanent deformation
- interatomic separation curve
- Bohr model of atom
- Models need to be only as good to explain the current matter
- Models with limitations → What's the Point?
↳ good at explaining certain things
- You don't need models if you already understand everything perfectly.



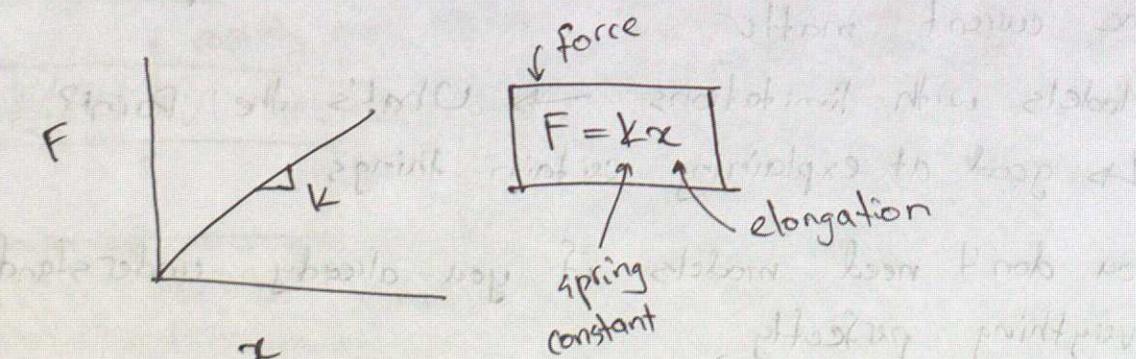
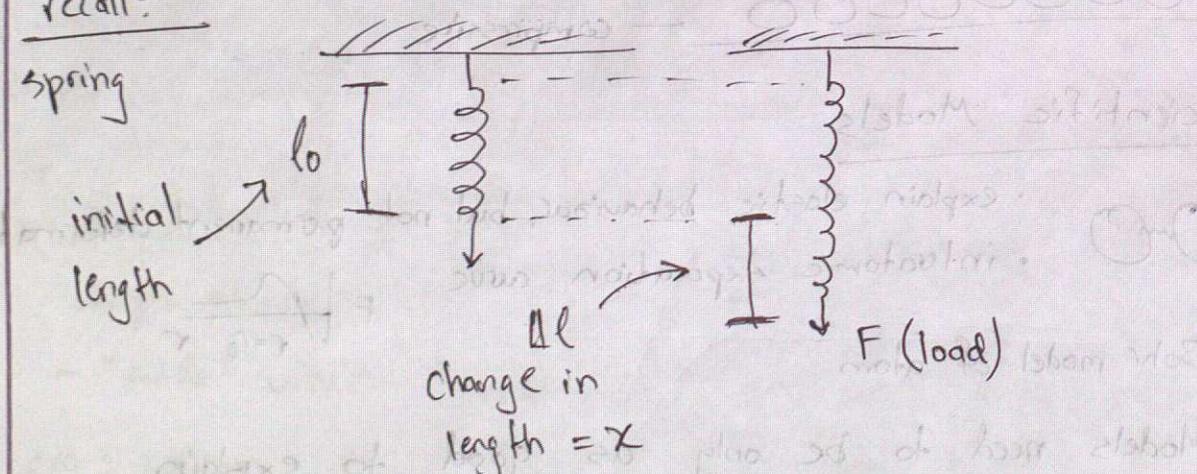
Intro & Hooke's Law - 01



Classify All Materials

- Metals (e.g. Fe, Au, Al, Cu) → metallic bonding
- Ceramics (e.g. Porcelain) → ionic bonding
- Polymer (e.g. PVC, "plastics") → covalent bonding

recall:



Engineering Stress and Strain - 02

Hooke's law $F = kx$

need something independent of sample size

$$\rightarrow \text{stress} = \sigma = \frac{F}{A_0}$$

"sigma"

units:

$$\sigma [=] \frac{N}{m^2} = Pa$$

$$\Rightarrow \text{strain} = \epsilon = \frac{\Delta l}{l_0}$$

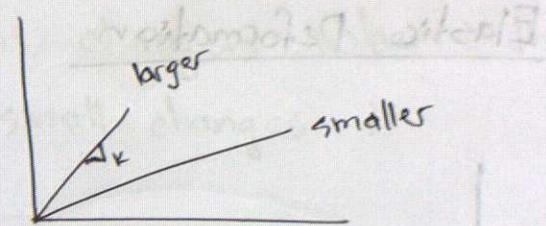
change in length

initial length

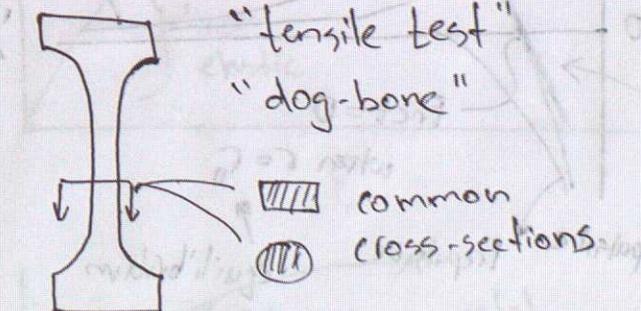
$$\epsilon [=] \frac{m}{m} = \text{unitless}$$

$$\sigma = E\epsilon$$

Hooke's Law

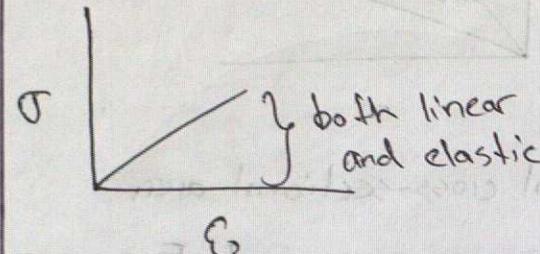


Uniaxial Tension



Engineering Stress and Strain - 02

Elastic Deformation



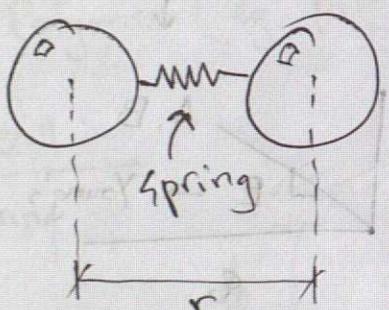
→ Strain is restored or recovered

→ Sample dimensions return to original upon unloading

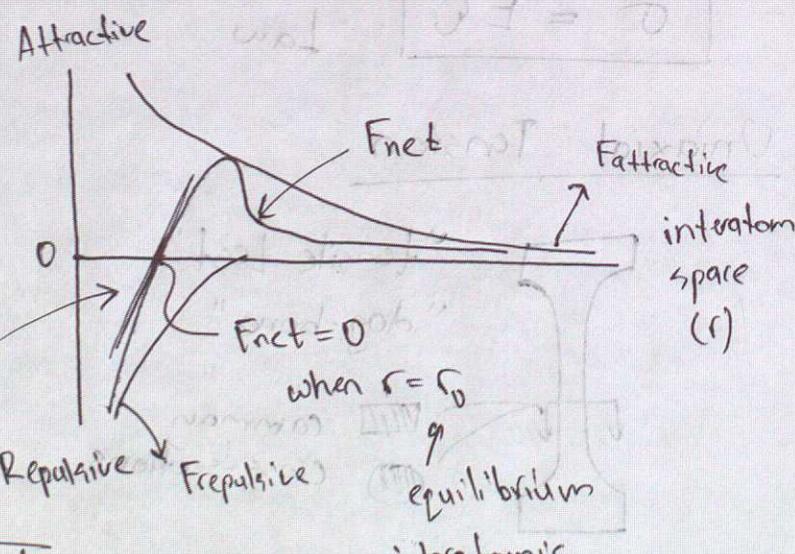
→ atoms return to original positions

Consider atoms as hard spheres

Mechanical model for interatomic models



"if you know everything, you don't even need models"



slope or 1st derivative

$$\frac{dF}{dr}$$

$$E \propto \left. \frac{dF}{dr} \right|_{r=r_0}$$

Young's Modulus directly proportional to equilibrium spacing

Atomic Definition, Tensile Testing - 03

Young's modulus does not change when the strength changes or for small changes in composition (concentration)

Young's Modulus is structure-independent
microstructure or arrangement of atoms

Heat metal

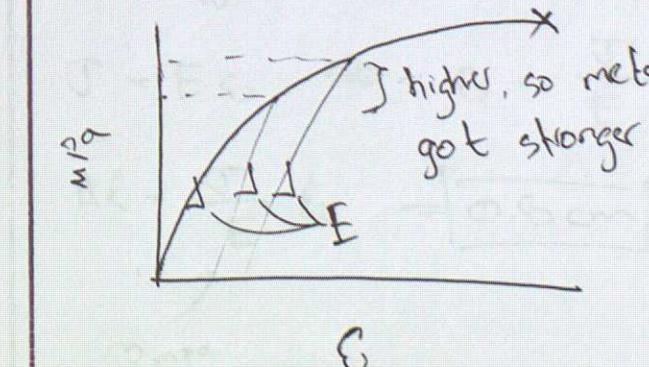
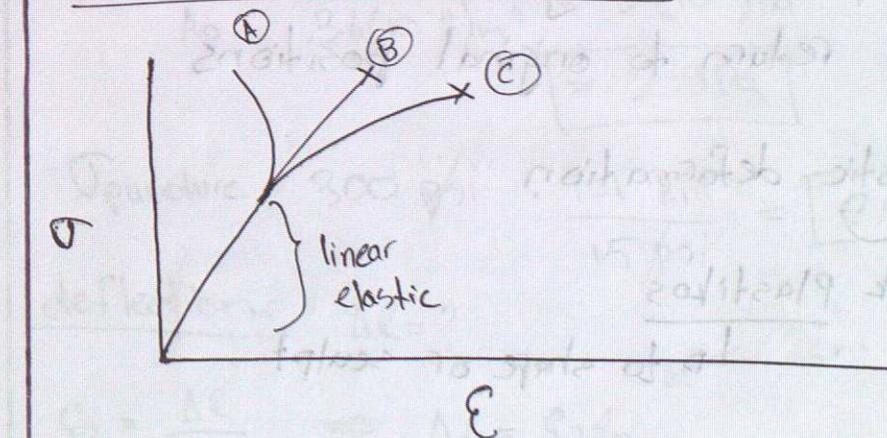
→ Young's Modulus Decreases ↘ ⇌ ↗

Young's Modulus depends only on type of atoms.

$$E [=] \frac{Pa}{m/m} = Pa \quad \text{units for } E [=] Pa$$

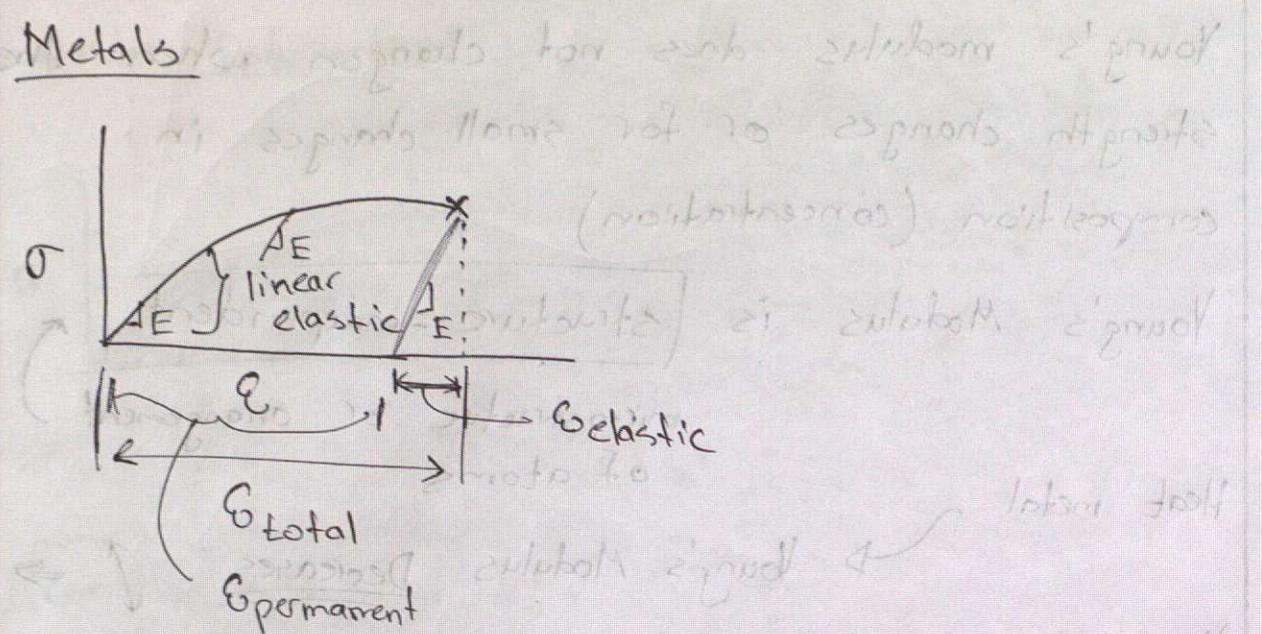
↳ steel $E = 205 \text{ GPa}$

After Elastic Deformation



Plastic Deformation, Bed of Nails - 04

Metals



How to define permanent deformation?

- 1) close to end of linear region
- 2) sample does not return to original dimensions upon unloading
- 3) atoms do not return to original positions

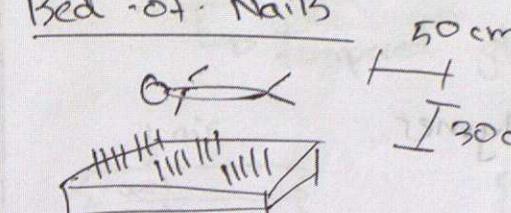
Permanent = Plastic deformation

Greek Plastikos

↳ to shape or sculpt

Plastic Deformation, Bed of Nails - 04

Bed of Nails



, sharpness of nails

$$D \approx 15 \text{ mm} = 1.5(10^{-3}) \text{ m}$$

(diameter)

$$F = 80 \text{ kg} \times 9.8 \frac{\text{N}}{\text{kg}} \\ = 800 \text{ N}$$

$$A = \frac{\pi D^2}{4} \cdot n_{\text{nails}} \approx \frac{3}{4} 2.25(10^{-3})^2 = \frac{6}{4} 10^{-6} \text{ m}^2 \\ = \frac{6}{4} 10^{-6} \cdot n_{\text{nails}} \\ = \frac{6}{4} 240(10^{-6}) \\ = 3.6(10^{-4}) \text{ m}^2$$

$$\sigma = \frac{F}{A_0} = \frac{800 \text{ N}}{3.6(10^{-4}) \text{ m}^2} = 2(10^6) \text{ Pa} \\ = 2 \text{ MPa}$$

n.nails = (20 × 12) = 240

$$\sigma_{\text{puncture}} = 300 \frac{\text{psi}}{\text{in}^2} \cdot \frac{101 \text{ kPa}}{15 \text{ psi}} = 2 \text{ MPa}$$

deflection

$\Delta l = ?$

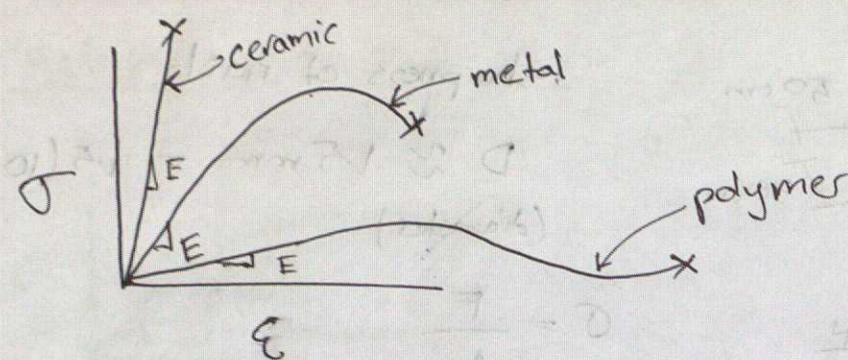
$$G = \frac{\Delta l}{l_0} \Rightarrow \Delta l = G l_0$$

$$\sigma = E G \Rightarrow G = \frac{\sigma}{E}$$

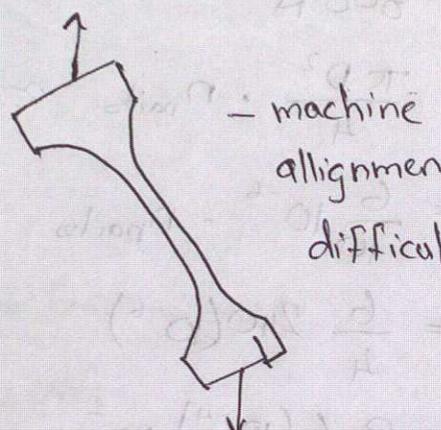
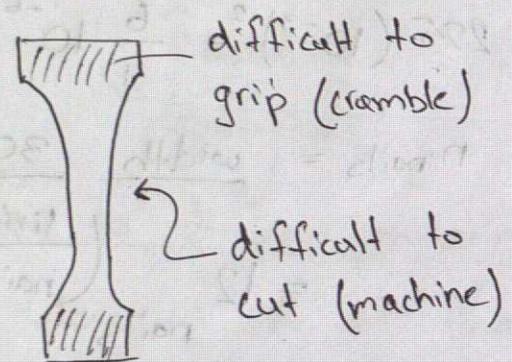
$$\Delta l = \frac{\sigma}{E} l_0 = 0.6 \text{ cm}$$

50 mpa

3-Point Bend Testing, Modulus Vs. Density - 05

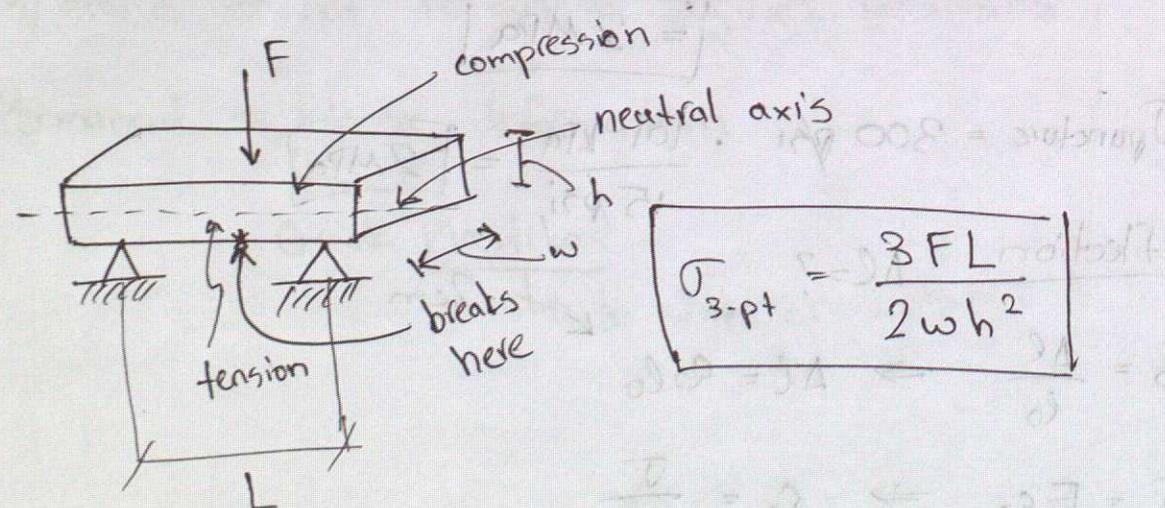


How to test Ceramics



Bend Test

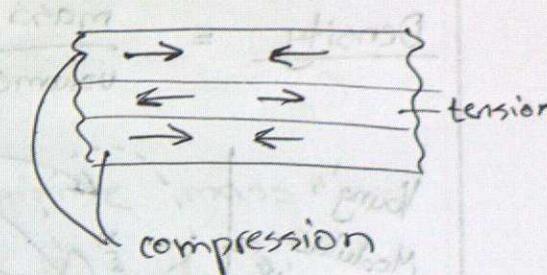
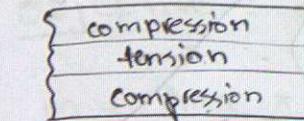
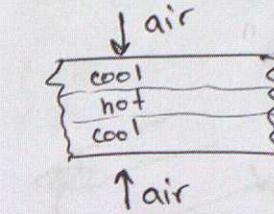
3-point bend test



3-Pt bend Test. Modulus Vs. Density - 05

e.g.: Glass shelf

tempered glass



Glass Standing

$$m = 80 \text{ kg}$$

$$L = ?$$

$$h = 4.5 \text{ mm}$$

$$w = 15 \text{ mm cm}$$

$$G_{\text{fracture}} = 120(10^6) \text{ Pa}$$

$$L = \frac{2(120(10^6))(15(10^{-2}))(4.5 \times 10^{-3})^2}{3(800)} = 0.30 \text{ m} = 30 \text{ cm}$$

$$2) h = 2 \text{ mm} = 2 \times 10^{-3} \text{ m}$$

$$G_{\text{fracture}} = 300(10^6) \text{ Pa}$$

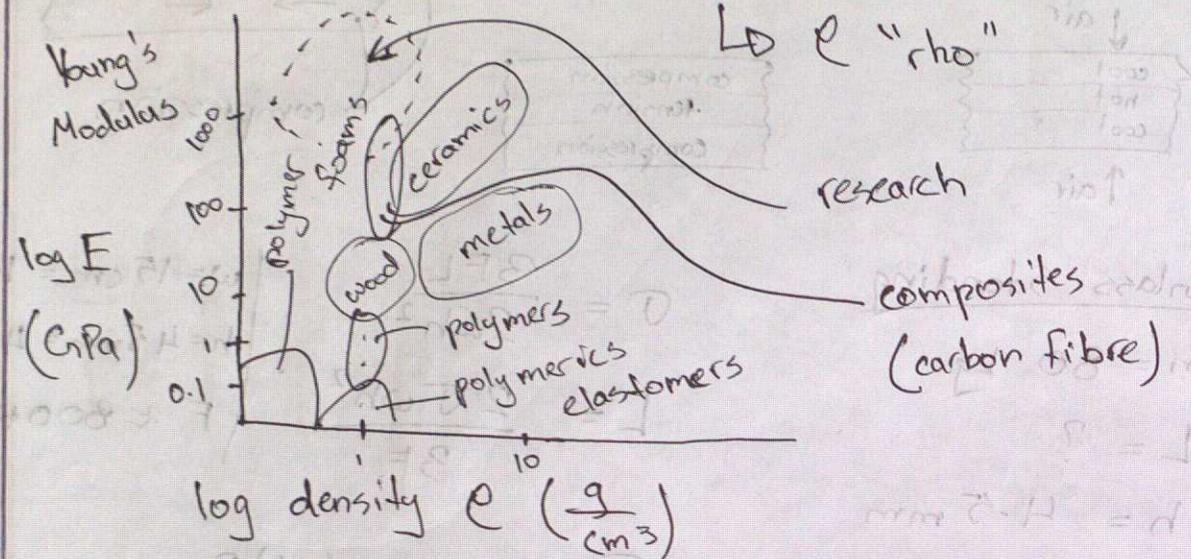
$$L = \frac{2(300 \times 10^6)(15 \times 10^{-2})(2 \times 10^{-3})^2}{3(800)} = 0.15 \text{ m} = 15 \text{ cm}$$

Gorilla Glass

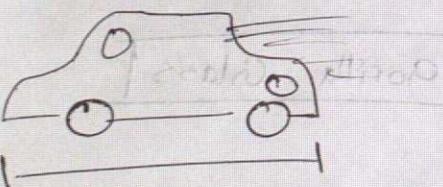
Density

- 05 - *Engineering Materials I* - Dr. S. M. Raja

$$\text{Density} = \frac{\text{mass}}{\text{volume}} [=] \frac{g}{cm^3} \text{ or } \frac{kg}{m^3}$$



* $E_{\text{metals}} \rightarrow 100s \text{ of GPa}$



$\sim 1m$

$$= \frac{FL^3}{CEI} = \frac{F \cdot L^3}{C \cdot E \cdot I} = \frac{F \cdot L^3}{C \cdot E \cdot \frac{I}{L}} = \frac{F \cdot L^4}{C \cdot E \cdot I}$$

A - Structure - Property Relationship

Helicopter Rotor

* rotor is loaded in bending

objective : minimize mass

$$m = \text{Area} \times \text{length} \times \text{density}$$

$$m = A \cdot L \cdot \rho \quad \leftarrow \begin{array}{l} \text{density} \\ \rho \end{array}$$

constraint maximum deflection

$$\delta = \frac{FL^3}{CEA^2}$$

Young's Modulus
Area

* isolate for area

$$A = \sqrt{\frac{FL^3}{CE\delta}} \quad \leftarrow \begin{array}{l} \text{put into original} \\ \text{objective} \end{array}$$

$$m = ALP$$

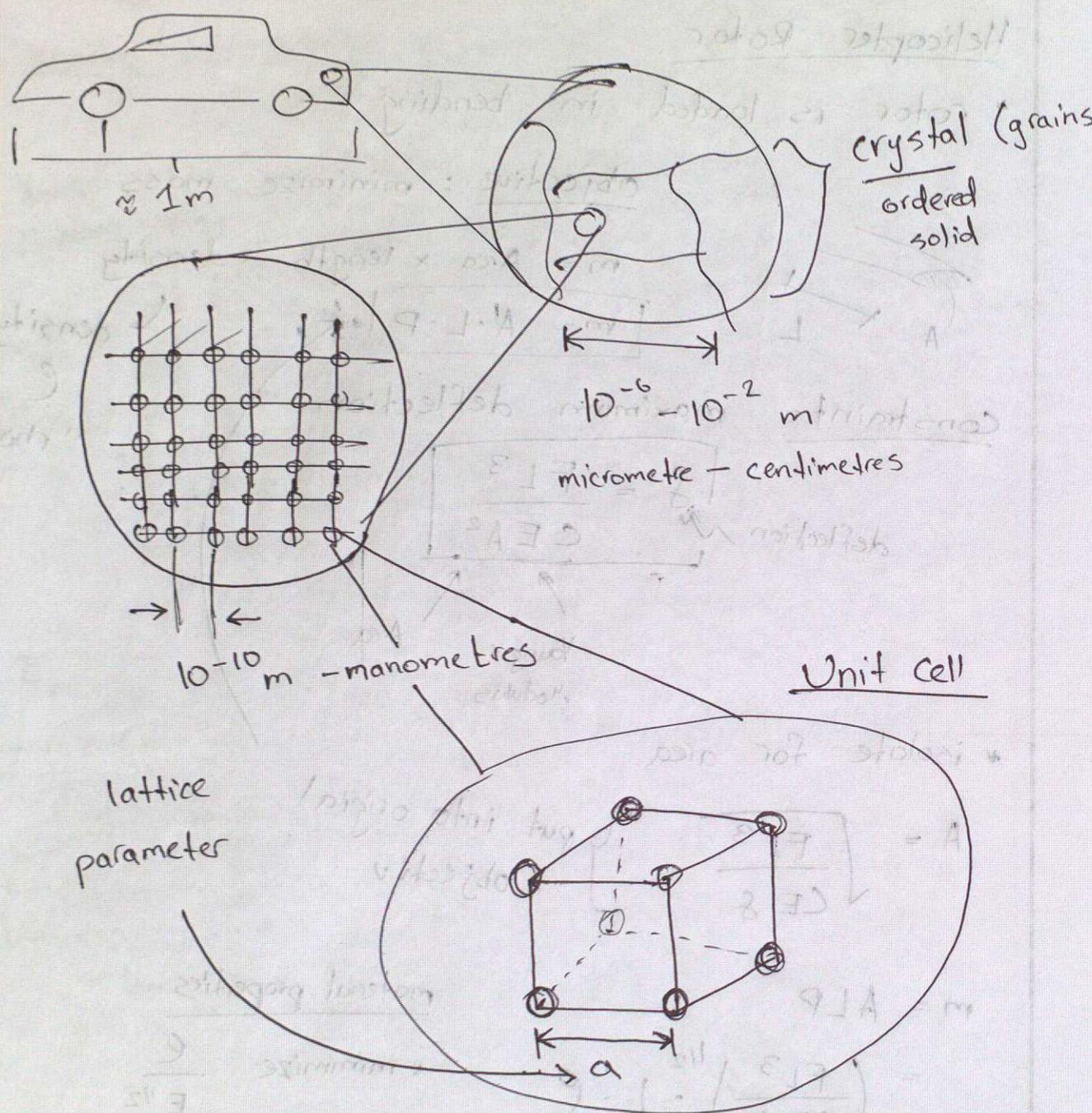
$$= \left(\frac{FL^3}{CE\delta} \right)^{1/2} \cdot L \cdot \rho \quad \leftarrow \begin{array}{l} \text{material properties} \\ \text{* minimize } \frac{\rho}{E^{1/2}} \end{array}$$

$$- MPI = \frac{E^{1/2}}{\rho} \quad \leftarrow \begin{array}{l} \text{material properties} \\ \text{* maximize } \frac{E^{1/2}}{\rho} \end{array}$$

$$\log MPI = \frac{1}{2} \log E - \log \rho$$

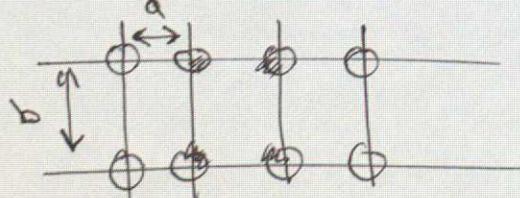
$$\log E = 2 \log \rho + 2 \log MPI$$

Face-Centred Cubic → O6



- Unit cell is smallest "convenient building" block that describes structure → polycrystalline

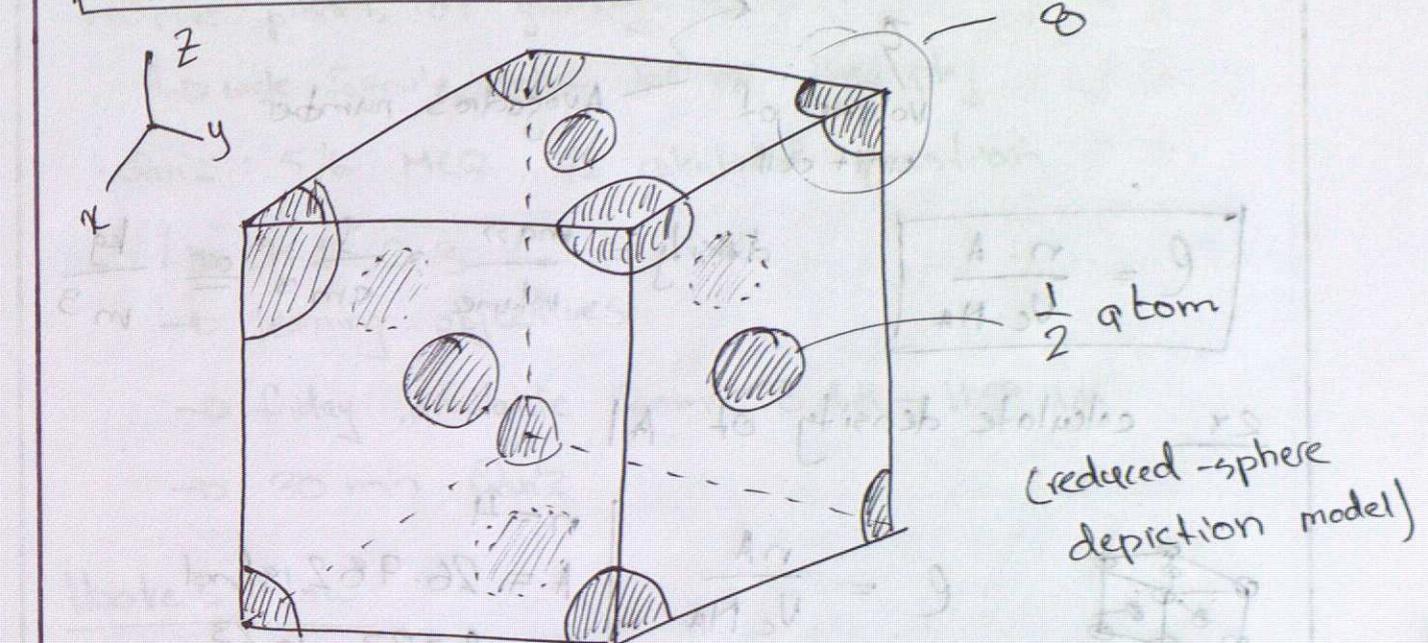
Eg unit cell in 2D : students in class



Face-centred Cubic - O6

- An important crystal structure (ex: Al) many metals

Face-centred Cubic (FCC)



- Number of atoms in FCC unit cell

$$\frac{1}{8} \times 8 = 1$$

$$\frac{1}{2} \times 6 = 3$$

$$n_{\text{FCC}} = 4$$

Density - 06

3D solid boron nitride

$$\text{density} = \frac{\text{mass}}{\text{volume}}$$

molar mass

$$\rho = \frac{n \cdot A}{V_c N_A}$$

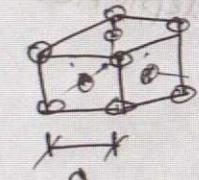
[=] $\frac{\# \cdot g/mol}{m^3 \cdot N_A/mol} = \frac{g}{m^3}$

"rho" ↗ ρ
Volume of unit cell ↗
Avogadro's number ↗

$\rho = \frac{n \cdot A}{V_c \cdot N_A}$

density = $\frac{\text{mass}}{\text{volume}} = \frac{g}{cm^3}$ or $\frac{kg}{m^3}$

Ex calculate density of Al



$$\rho = \frac{nA}{V_c N_A}$$

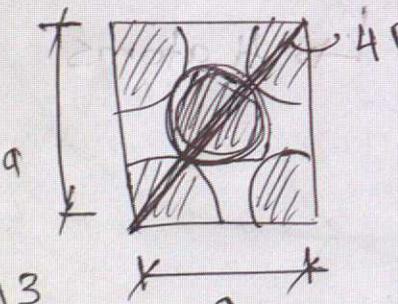
$$n = 4$$

$$A = 26.982 \text{ g/mol}$$

$$N_A = 6.023 \times 10^{23}$$

$$R = 143 \times 10^{-12} \text{ m}$$

$$V_c = a^3$$



$$a^2 + a^2 = (4R)^2$$

$$2a^2 = 16R^2$$

$$a = 2\sqrt{2}R$$

$$V_c = (2\sqrt{2}R)^3$$

$$\rho = \frac{nA}{(2\sqrt{2}R)^3 N_A}$$

[=] $\frac{\# \cdot g/mol}{m^3 \cdot \# / mol} = \frac{g}{m^3}$

$$= 4(26.982)$$

$$(2\sqrt{2}(143 \times 10^{-12}))^3 (6.023 \times 10^{23})$$

$$= 2.7 \times 10^6 \text{ g/m}^3 \cdot \left(\frac{1 \text{ m}}{100 \text{ cm}}\right)^3 = \boxed{2.7 \text{ g/cm}^3}$$

Tutorial #1

Le 16 Wed, Jul 12, 23

About Her

- Diana: d.rakotonirina@mail.utoronto.ca

- Take care of units

- Write process of getting answers

↳ write formula, solve for var, then plug

- Quiz: 5/6 MCQ, 1/2 calculated question

↳ Ch. 1, 2, 3 what & bring & doing
→ learning objectives

→ Friday, available from 8 AM - 11:59 AM

→ 30 min Quiz

Hooke's Law

$$F \propto x \quad \text{or} \quad F = kx$$

- Fapp is proportional to the distance stretched

Tension

- Force applied when material stretched

- Tensile strength (how good material performs [doesn't fracture] under tension) metals, polymers

$$\text{tension} = \frac{F}{A} \quad [=] \quad \frac{N/m^2}{N/m^2} = \frac{N}{m^2} = \text{Pa}$$

$$100 \text{ to } 200 \text{ Pa} = \frac{\text{m}^2 \cdot \text{Pa}}{\text{m}^2}$$

Tutorial #1

Tensile strength: Young's Modulus

• slope of stress-strain curve

$$E = \frac{\sigma}{\epsilon}$$

→ σ is strain stress (Pa)

→ ϵ is strain (unitless)

→ E (Pa) using relationships of form of E = F/A

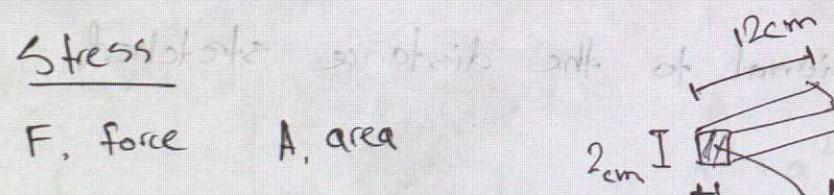
• E gives force required to induce certain deformation

• lower E = more elastic

Hooke's Law v.s. E

• K depends on geometry

• E is geometry-independent



F, force

A, area

$$\sigma = \frac{F}{A} = \frac{H}{m^2} = Pa$$

Strain

$$\epsilon = \frac{\Delta l}{l_0} = \frac{l_{final} - l_{initial}}{l_{initial}} \quad [=] \frac{m}{m} = \text{unitless}$$

$$\frac{0.006m}{3m} = 0.002 \text{ or } 0.2\%.$$

Tut #1

Tut #1

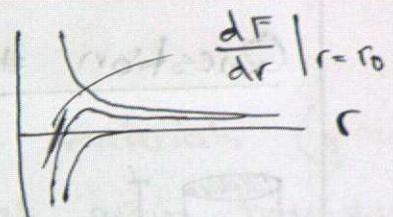
Atomic level

• F_p in atom bonds

• r = elongation

• at some point r_0 , $F_{attract} = F_{repuls}$, so $\sum F = 0$

$$\boxed{\frac{dF}{dr} \propto E} \quad \boxed{\frac{dF}{dr}|_{r=r_0} \propto E}$$



Question #1

$$E = 107 \times 10^9 Pa$$

$$F = 2000 N$$

$$\Delta l = 0.42 \times 10^{-3} m$$

$$l_{max} = l_0 + \Delta l$$

$$3.8 \times 10^{-3} \frac{m}{cm}$$

$$\sigma = E \epsilon$$

$$\frac{F}{A_0} = E \frac{\Delta l}{l_0}$$

$$F_{l_0} = E \Delta l A_0$$

$$l_0 = \frac{E \Delta l A_0}{F}$$

$$l_0 = \frac{(107 \times 10^9 Pa)(0.42 \times 10^{-3} m)(\pi(3.8 \times 10^{-3} m)^2)}{2000 N}$$

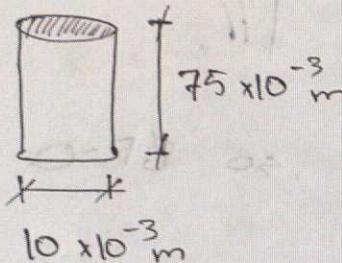
$$= 0.255 m$$

$$l_{max} = 0.255 m + 0.42 \times 10^{-3} m$$

$$= 0.255 m$$

Tutorial #1

Question #2



$$F = 20,000 \text{ N}$$

$$E = 200 \times 10^9 \text{ Pa}$$

$$\Delta l = ? \text{ m}$$

$$\sigma = E\epsilon$$

$$\sigma = \frac{F}{A_0}$$

$$\epsilon = \frac{\Delta l}{l_0}$$

$$\frac{F}{A_0} = \frac{E \Delta l}{l_0} \Rightarrow \Delta l = \frac{Fl_0}{A_0 E}$$

$$\Delta l = \frac{(20,000 \text{ N})(75 \times 10^{-3} \text{ m})}{(\pi (\frac{10 \times 10^{-3}}{2})^2)(200 \times 10^9 \text{ Pa})} = 9.55 \times 10^{-5} \text{ m}$$

$$= 9.55 \times 10^{-2} \text{ mm}$$

$$= 0.096 \text{ mm}$$

Structure - Property Relation - OH

Ordered Solids

- crystals that make up polycrystalline materials (grains)
- polished hand rail → eaten away at grain boundaries
- long range order (cubic symmetry, can extend far beyond)
- short range order (knowledge of only nearest neighbor atoms)

12 - FCC

- most metals crystalline
- some ceramics (ex: Al_2O_3 - sapphire) sapphire

Not everything is crystalline:

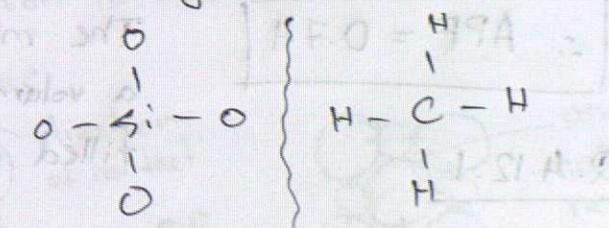
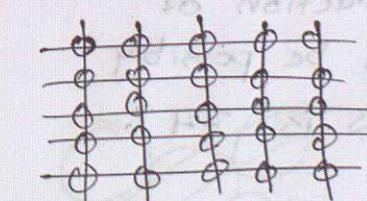
some are amorphous (not organized)

- (ex: window glass)

Long range order vs. short range order

well beyond
nearest atoms

1st or 2nd nearest
neighbor



Density - Top Hat

Q.4.10.1

$$R = 184 \text{ pm} = 184 \times 10^{-12} \text{ m}$$

$A = 26.982 \text{ g/mol}$ for front face

$\rho = ?$

$$\rho = \frac{nA}{V_c N_A}$$

$$A = \frac{\pi d^2}{4}$$

$$V_c = (2\sqrt{2}R)^3$$

$$\rho = \frac{nA}{(2\sqrt{2}R)^3 N_A} = \frac{4 \times 26.982 \text{ g/mol}}{(2\sqrt{2}(184 \times 10^{-12} \text{ m}))^3 (6.023 \times 10^{23})} [=] \frac{\text{g}}{\text{m}^3}$$

$$= 1271255 \frac{\text{g}}{\text{m}^3} \times \left(\frac{1 \text{ m}}{100 \text{ cm}}\right)^3 = 1.27 \frac{\text{g}}{\text{cm}^3}$$

Atomic Packing Factor (for Fcc)

$$\text{APF} = \frac{\text{Volume sphere}}{\text{Volume unit cell}} = \frac{n \cdot \frac{4}{3} \pi R^3}{a^3} = \frac{4 \frac{4}{3} \pi R^3}{a^3}$$

$$\text{Since } a^3 = (2\sqrt{2}R)^3 \rightarrow \text{APF} = \frac{4 \frac{4}{3} \pi R^3}{(2\sqrt{2}R)^3} = 0.74$$

$$\therefore \text{APF} = 0.74$$

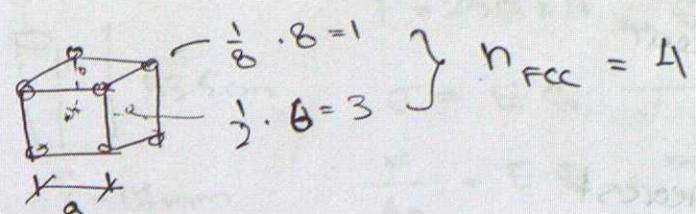
The maximum fraction of a volume that can be possibly filled with spheres is 74%.

Q.4.12.1

$$\frac{74}{100} = \frac{144.3}{195} L$$

$\approx 144 \text{ L}$ of foam spheres

Rock Salt ceramic crystal - Icc 07



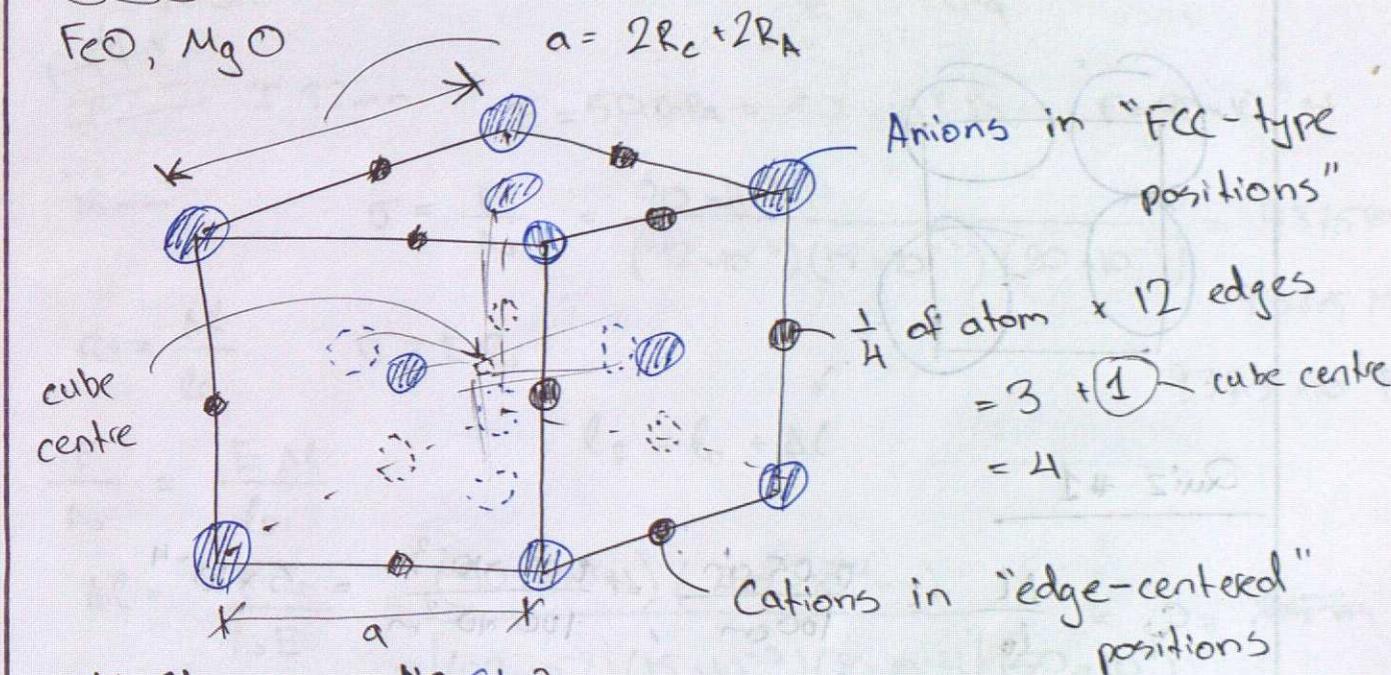
FCC - Face-centred cubic

(many metals)

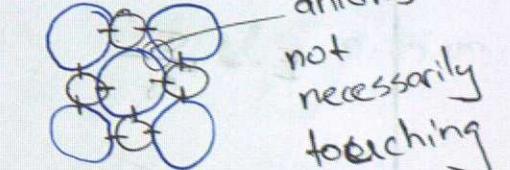
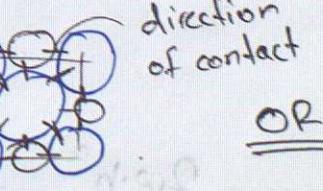
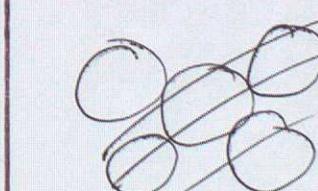
Ceramic Structure

Rock Salt (NaCl)

FeO, MgO

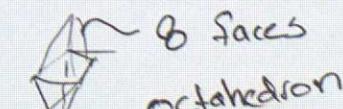


Front Face



number of nearest neighbor atoms touching = coordination number

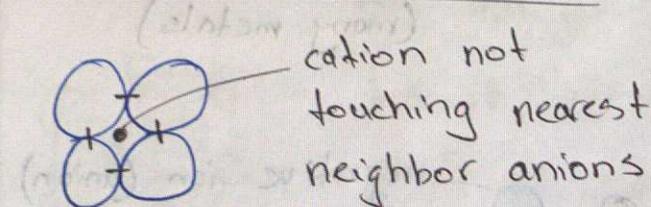
$CN_{\text{NaCl}} = 6$



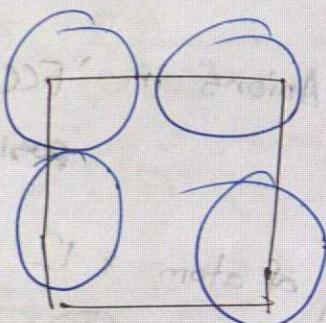
cations in rock salt :: occupy octahedral interstitial sites

Rock Salt - Lec 06

This does NOT occur



Size of Octahedral site



Quiz #1

$$\epsilon = \frac{\Delta l}{l_0} = \frac{0.05 \text{ cm}}{100 \text{ cm}} = \frac{0.05 \times 10^{-2} \text{ m}}{100 \times 10^{-2} \text{ m}} = 5 \times 10^{-4}$$

$$\sigma = E\epsilon$$

$$E = \frac{\sigma}{\epsilon}$$

$$E = \frac{\sigma}{\epsilon}$$

~~$$\square \cdot \frac{3wh^2}{3.1} = F$$~~

$$\square \cdot \frac{2w \cdot h^2}{3.1} = F$$

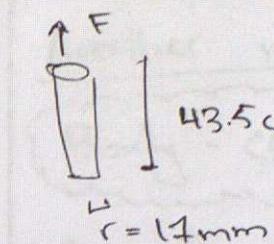
~~pointed ends add tension to adhesion~~

4.5

$$J = 100 \text{ N/C}$$

Quiz #1

6.



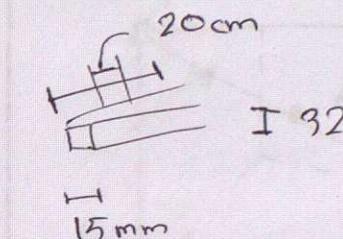
$$F = 250 \text{ kN}, \epsilon = 0.015$$

$$\sigma = E\epsilon$$

$$\frac{F}{A_0} = E\epsilon \Rightarrow \frac{F}{A_0} \div \epsilon = E$$

$$E = \frac{250 \times 10^3 \text{ N}}{\pi (17 \times 10^{-3} \text{ m})^2} \div 0.015 = 1.84 \times 10^{10} \text{ Pa} \\ \approx 18.36 \text{ GPa} \\ \approx 18 \text{ GPa}$$

7.



$$E = 50 \text{ GPa} = 50 \times 10^9 \text{ Pa}, F = 90 \times 10^3 \text{ N}$$

$$\sigma = \frac{F}{A_0} = \frac{90 \times 10^3 \text{ N}}{(32 \times 10^{-3})(15 \times 10^{-3})(20 \times 10^{-2})} = 937.5 \text{ MPa}$$

$$\epsilon = \frac{\Delta l}{l_0}$$

$$\sigma = E\epsilon$$

$$\frac{F}{A_0} = \frac{E \Delta l}{l_0}$$

$$\Delta l = \frac{F l_0}{A_0 E} = \frac{(90 \times 10^3 \text{ N})(40 \times 10^2 \text{ m})}{[(32 \times 10^{-3})(15 \times 10^{-3})(20 \times 10^{-2})](50 \times 10^9)} = 7.5 \text{ mm}$$

$$l_f = l_0 + \Delta l = 40 \text{ cm} + 0.75 \text{ cm} = 40.75 \text{ cm}$$

$$= 0.0075 \text{ m}$$

~~if 1% tensile to 50% of屈服 (f) yield~~

$$\Delta l = 0.75 \text{ cm}$$

~~interpolate with equation of (-) linear with 20 extra~~

~~extra 10% of plastic deformation~~

Octahedral Site

Octahedral Site $2R_A + 2R_C$

size of cation that perfectly fits

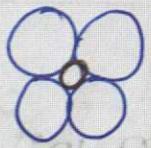
$\frac{R_C}{R_A} \approx$ close to 50% but less

$$\sin 45^\circ = \frac{2R_A}{2R_A + 2R_C}$$

$$\frac{R_A \sin 45^\circ + R_C \sin 45^\circ}{R_A} = \frac{R_A}{R_A}$$

$$\frac{R_C}{R_A} = \frac{1 - \sin 45^\circ}{\sin 45^\circ} = 0.414$$

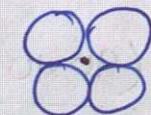
Octahedral



okay ✓



okay ✓



not occurring ✗

"high energy"

or unstable

+ The cation (+) has to be at least $\approx 41\%$ the radius of the anion (-) to occupy the octahedral interstitial site.

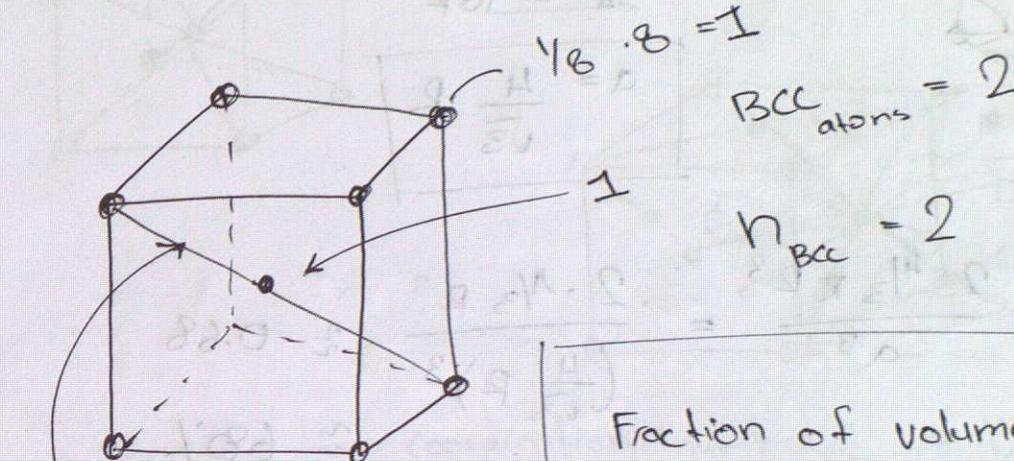
1+ 2nd

BCC

Another metallic structure

Body-centered Cubic (BCC)

ex Fe



touch along cube diagonal

Fraction of volume occupied by atoms = Atomic Packing Factor (APF)

$$APF_{FCC} = ? \frac{\text{Vol. atoms}}{\text{Vol. unit cell}}$$

$$= \frac{4 \cdot \frac{4}{3} \pi r^3}{a^3}$$

$$APF_{FCC} = \frac{16 \pi r^3}{3(2\sqrt{2}r)^3}$$

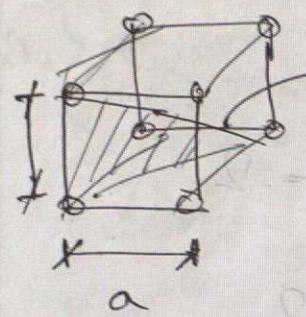
$$= \frac{16 \pi r^3}{3 \cdot (2\sqrt{2})^3 r^3} \approx 0.74 \approx 74\%$$

1st P.F. S

8.31 → 308

BCC - lec 8

Atomic Packing Factor for BCC



$$a_x^2 + a_y^2 + a_z^2 = (4R)^2$$

$$3a^2 = 16R^2$$

$$a = \frac{4}{\sqrt{3}} R$$

$$\text{APF}_{\text{BCC}} = \frac{2 \cdot \frac{4}{3} \pi R^3}{a^3} = \frac{2 \cdot \frac{4}{3} \pi R^3}{\left(\frac{4}{\sqrt{3}} R\right)^3} \approx 0.68$$

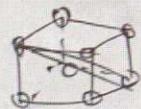
$\approx 68\%$

Q. 5.2.14 - calculate vd

$$\rho = \frac{n \cdot A}{V_c N_A}$$

$n_{\text{BCC}} = 2$
 $A_{\text{Fe}} = 55.845 \text{ g/mol}$
 $R = 121 \times 10^{-12} \text{ m}$
 $N_A = 6.023 \times 10^{23} \text{ #/mol}$

$$V_c = \left(\frac{4}{\sqrt{3}} R\right)^3$$



$$\rho = \frac{2 / (55.845 \text{ g/mol})}{\left(\frac{4}{\sqrt{3}} (121 \times 10^{-12} \text{ m})\right)^3 (6.023 \times 10^{23} \text{ #/mol})}$$

$$a^3 = \left(\frac{4}{\sqrt{3}} R\right)^3$$

$$= 7896566 \frac{\text{g}}{\text{m}^3} \times \left(\frac{1 \text{ m}}{100 \text{ cm}}\right)^3$$

$$= 7.897 \text{ g/cm}^3$$

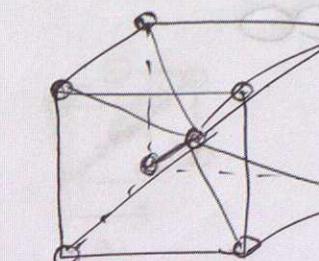
$$\boxed{\approx 7.9 \text{ g/cm}^3}$$

FCC Coordination # - lec 9

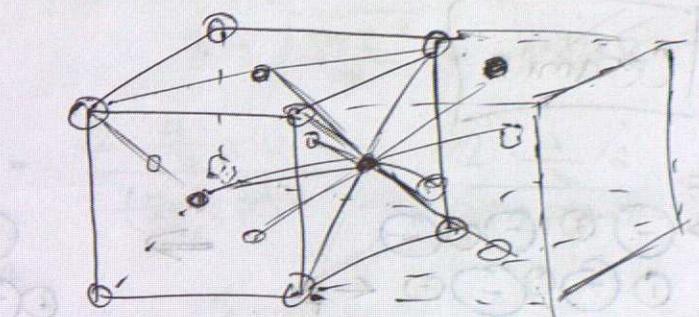
P. 9/10/01

BCC

coordination number $_{\text{BCC}} = 8$

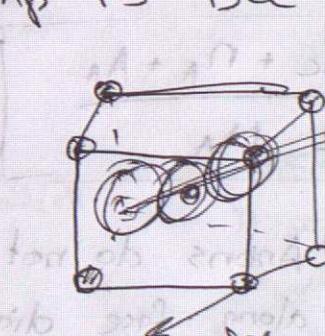
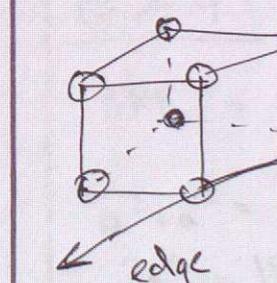


FCC

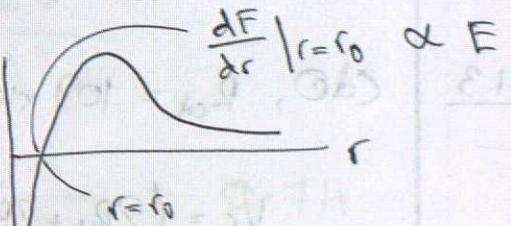


coordination number $_{\text{FCC}} = 12$

Fe at room temp is BCC



Edge vs. Ediagonal?



$$\text{Ediagonal} = 272 \text{ GPa}$$

$$\text{Edge} = 125 \text{ GPa}$$

* atoms touching along diagonal, so $r = 1.414 R$

* atoms at edge have higher r , so $\frac{dF}{dr}$ decreases

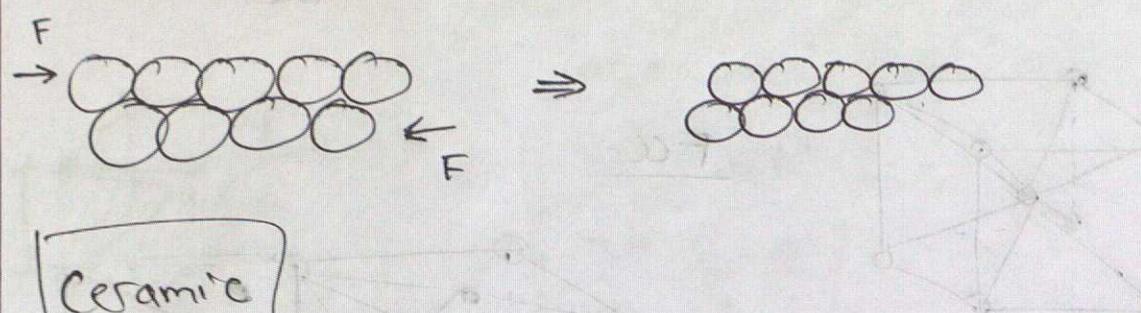
$$\boxed{\text{note S.8} = \left(\frac{4\pi}{3}\right) \cdot \frac{G \cdot R^2 \cdot \rho}{\epsilon}}$$

Lecture 9

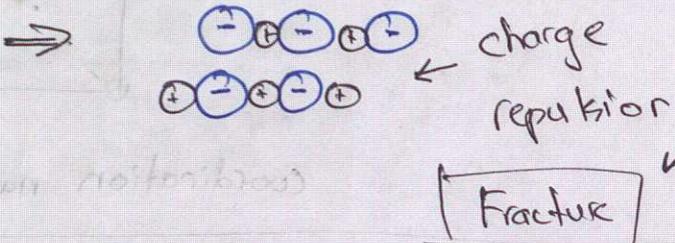
Post - the materials 3 337

Kitchen sink ✓

Metal

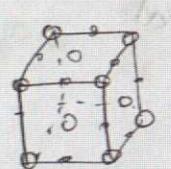


Ceramic



Fracture

Ceramic Density



$$\rho = \frac{n_c \cdot A_c + n_A + A_A}{V_c \cdot N_A}$$

$$a = 2R_A + 2R_C$$

Anions do not touch along face diagonals

Q.5.1.3

$$\text{CdO}, R_{\text{Cd}} = 109 \times 10^{-12} \text{ m}, R_{\text{O}} = 126 \times 10^{-12} \text{ m}$$

$$V_c = (2R_A + 2R_C)^3 = (2(R_A + R_C))^3$$

$$\rho = \frac{n_{\text{Cd}} \cdot A_{\text{Cd}} + n_{\text{O}} + A_{\text{O}}}{(2(R_A + R_C))^3 (N_A)}$$

$$= \frac{4(112.41) + 4(15.999)}{(2((109 \times 10^{-12}) + (126 \times 10^{-12})))^3}$$

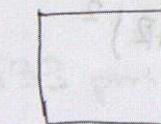
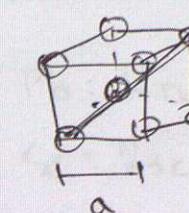
$$= \frac{4(112.41) + 4(15.999)}{(2((109 \times 10^{-12}) + (126 \times 10^{-12})))^3 (6.023 \times 10^{23})} [=] \frac{\text{g}}{\text{m}^3}$$

$$= 6213892 \frac{\text{g}}{\text{m}^3} \cdot \left(\frac{1 \text{m}}{100 \text{cm}}\right)^3 = \boxed{8.2 \text{ g/cm}^3}$$

5 - Structures

Q.5.4.1

He balloons in BCC, Avolume = 6000 m^3 , $n_{\text{BCC}} = 2$



$$a^2 + a^2 + a^2 = (4R)^2$$

$$3a^2 = 16R^2$$

$$a = \sqrt{\frac{16R^2}{3}} = 2\sqrt[3]{2}R$$

$$\frac{V_{\text{atoms}}}{V_{\text{cube}}} = \frac{n \cdot \frac{4}{3}\pi R^3}{a^3} = \frac{2 \cdot \frac{4}{3}\pi R^3}{(2\sqrt[3]{2}R)^3} = \frac{2 \cdot \frac{4}{3}\pi}{(\sqrt[3]{16})^3} \approx 0.68 \approx 68\%$$

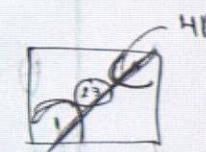
$$\frac{68}{100} = \frac{?}{6000 \text{ m}^3} \quad ? = 4080 \quad \{ 6000 - 4080 = 1920 \text{ m}^3 \}$$

Q.5.9.1

$$\text{APF} = \frac{V_{\text{atoms}}}{V_{\text{cube/unit cell}}}$$

X FCC = 12

n FCC = 4



$$a^2 + a^2 = (4R)^2$$

$$2a^2 = 16R^2$$

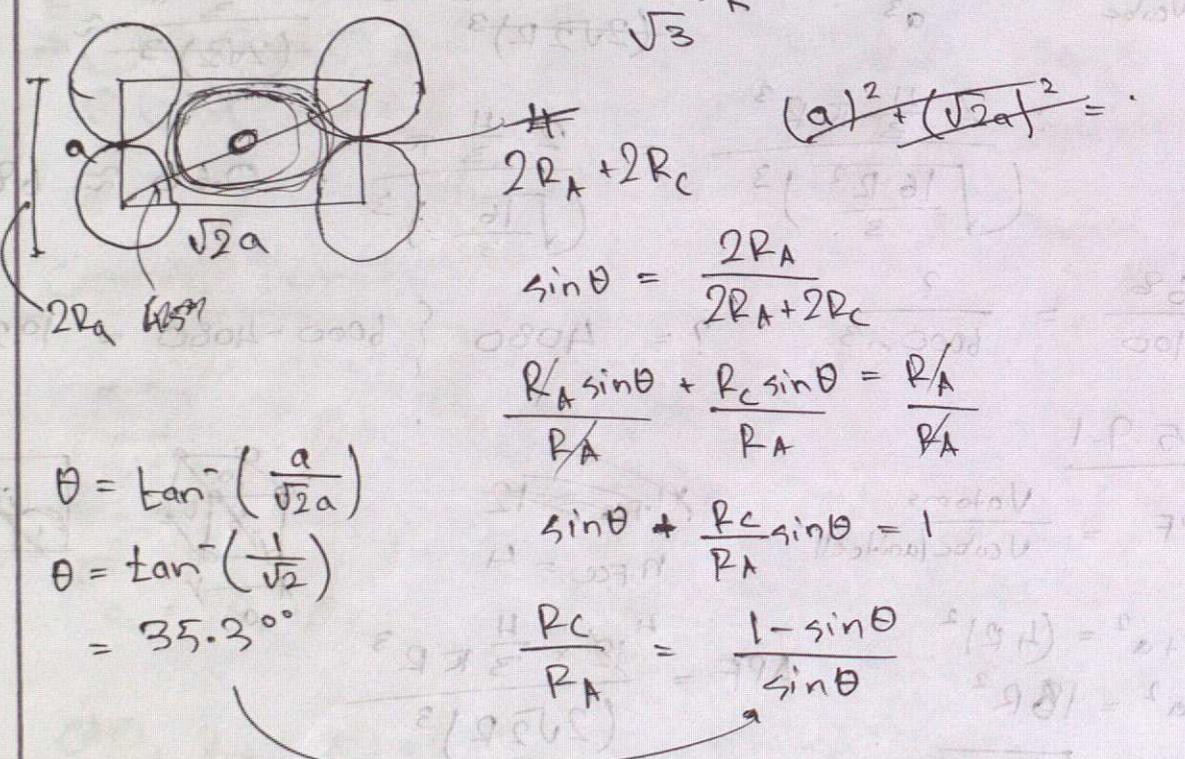
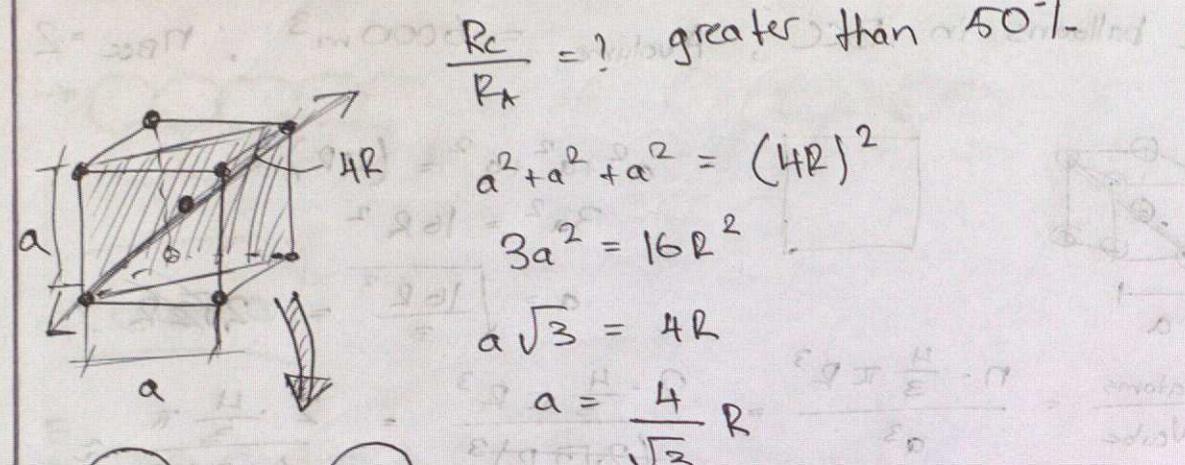
$$a = \sqrt{\frac{16R^2}{2}} = 2\sqrt{2}R$$

$$\text{APF} = \frac{\frac{4}{3}\pi R^3}{(2\sqrt{2}R)^3}$$

$$= \frac{\frac{4}{3}\pi R^3}{(2\sqrt{2})^3} = 0.74$$

5-Structures

Simple Cubic Interstitial Site



$$\frac{R_c}{R_A} = \frac{1 - \sin 35.3}{\sin 35.3} \approx 0.732$$

73.2%

contd part 2

Lecture 10

contd part 2 Ma Jul

PbSe

semiconductor \rightarrow crystal structure?

look at ① stoichiometry, ② radius

Pb: R_{Pb} : 133 pm (cation)

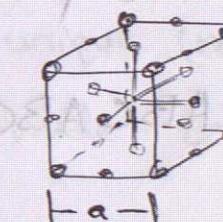
Se: R_{Se} : 184 pm (Anion)

$$\frac{R_c}{R_A} = \frac{R_{Pb}}{R_{Se}} = 0.72$$

* compare to simple cubic interstitial site

+ SO, $\frac{R_c}{R_A}$ between 0.414 and 0.732 \Rightarrow octahedral site

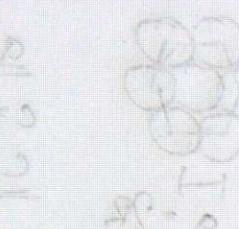
so. PbSe is has rock salt crystal structure



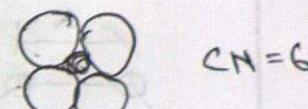
$CN = 6$, octahedral interstitial site

Rock Salt Structure

$$P = \frac{4 \cdot A_{Se} + 4 \cdot A_{Pb}}{(2R_{Se} + 2R_{Pb})^3 \cdot N_A} = 7.5 \text{ g/cm}^3$$



$$1 + 2 + \sin(60^\circ) = 3$$



$CN = 6$

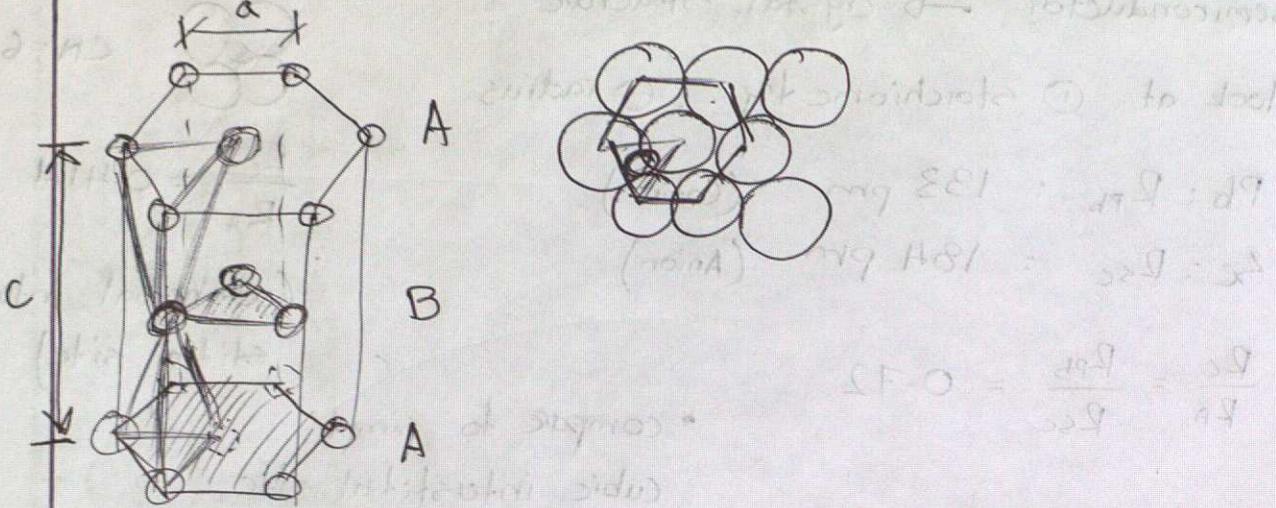
$$\frac{R_c}{R_A} = 0.414$$

(octahedral interstitial site)

1.2 5-Structures

01. structures

Hexagonal Close-Packed (HCP) → same APF as FCC



→ HCP is formed from an ABABAB stacking sequence of close-packed planes.

→ FCC is formed from ABCABC

Q.5.6.1

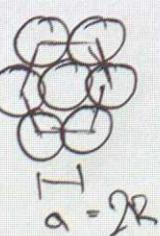
Co, HCP, $A = 58.933 \text{ g/mol}$, $R = 135 \times 10^{-12} \text{ m}$

$$c = 1.633a, V = \frac{3\sqrt{3}}{2} a^2 c$$

$$P = \frac{n \cdot A}{V_c \cdot N_A} = \text{density}$$

$$V_c = \frac{3\sqrt{3}a^2 c}{2}$$

$$n_{HCP} = \left(\frac{1}{3} \cdot \frac{1}{2}\right) \times 12 + 3 + 1 = 6$$



$$\begin{aligned} a &= 2R \\ c &= 1.633(2R) \\ c &= 3.266R \end{aligned}$$

5-Structures

01. structures

Q.5.6.1

$$P = \frac{n \cdot A}{V_c \cdot N_A}$$

$$= \frac{6 (58.933 \text{ g/mol})}{\left(\frac{3\sqrt{3}}{2} (2(135 \times 10^{-12} \text{ m}))^2 (3.266(135 \times 10^{-12} \text{ m}))\right)}$$

$$= 7030198 \text{ g/m}^3 \cdot \left(\frac{1 \text{ m}}{100 \text{ cm}}\right)^3$$

$$= 7.03 \text{ g/cm}^3$$

Notes from Ch.5

- FCC has 4 unique (non-parallel) close-packed planes
- Al pop cans made bc. Al has FCC (easy to mould)

APF of HCP

$$\frac{\text{Vatoms}}{\text{Unit cell}} = \frac{n \cdot \frac{4}{3} R^3}{\left(\frac{3\sqrt{3}}{2} a^2\right) h}$$

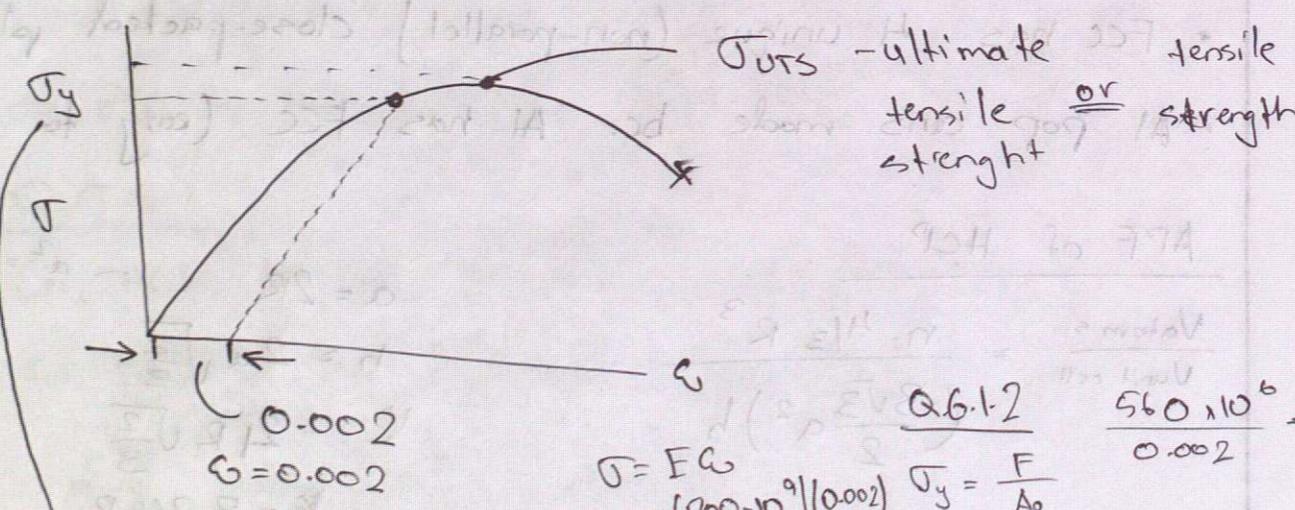
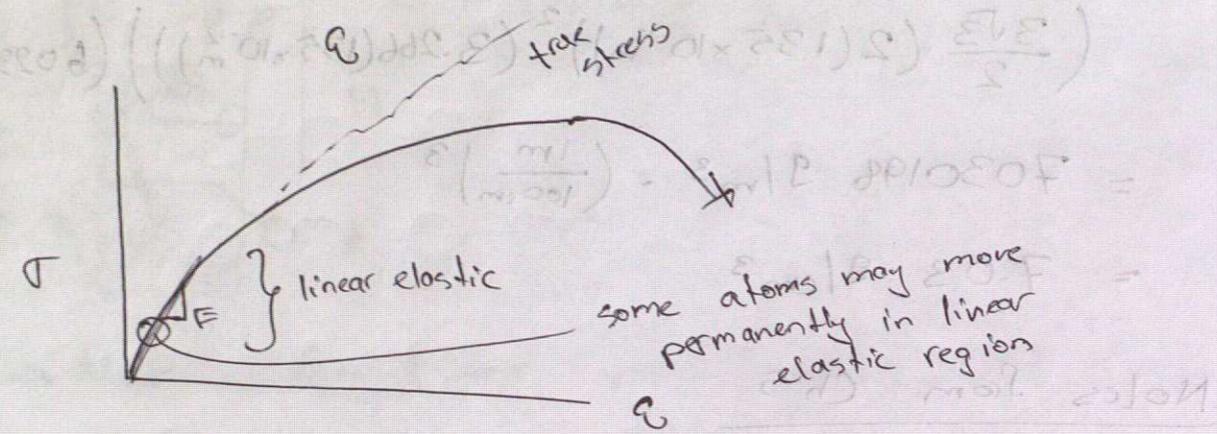
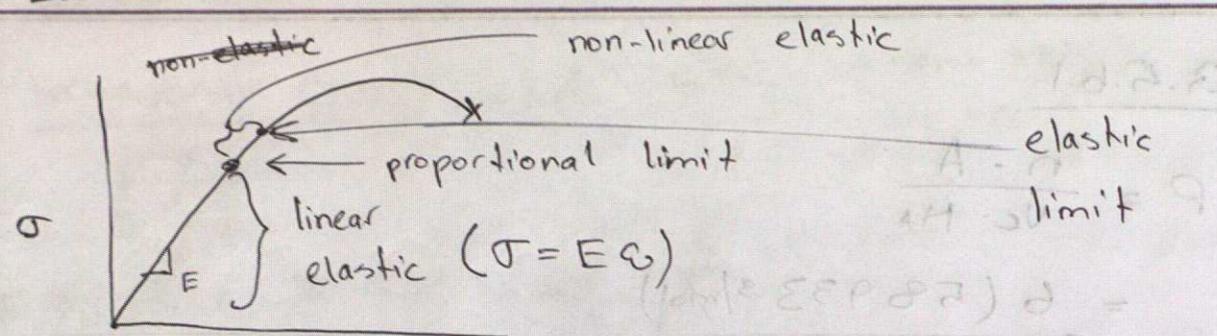
$$a = 2R \quad - a^2 = (2R)^2$$

$$h = 2a \sqrt{\frac{2}{3}}$$

$$V = 2R \sqrt{\frac{2}{3}}$$

$$h = 3.266R$$

Lecture 11



yield strength (σ_y)

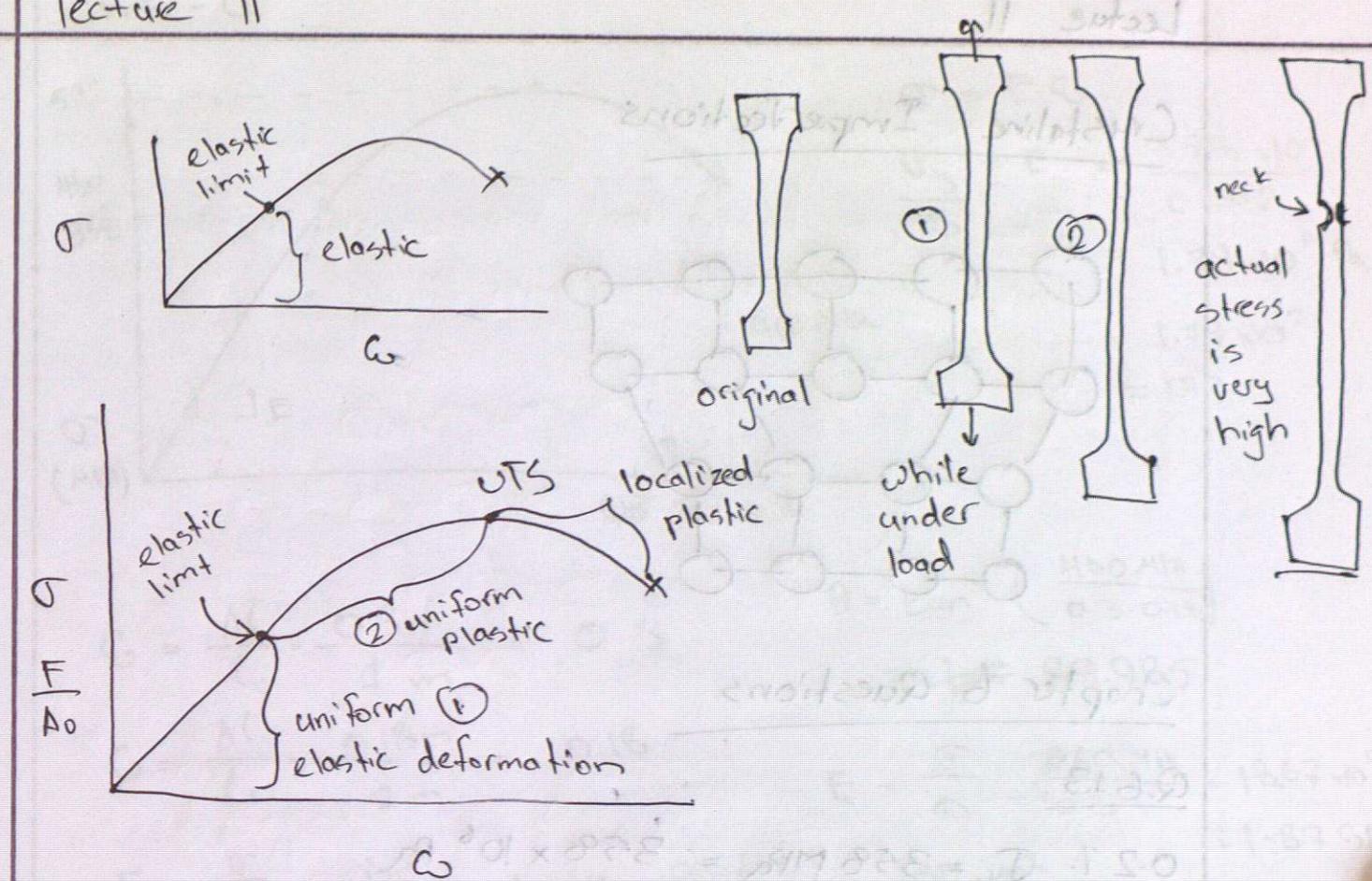
in practice, we say elastic until yield strength

"0.2% offset yield strength"

$$\begin{aligned} Q.6.1.2 \quad & \frac{560 \times 10^6}{0.002} = \\ \sigma &= EG \\ &= (200 \times 10^9)(0.002) \\ &= 4 \times 10^8 \text{ Pa} \end{aligned}$$

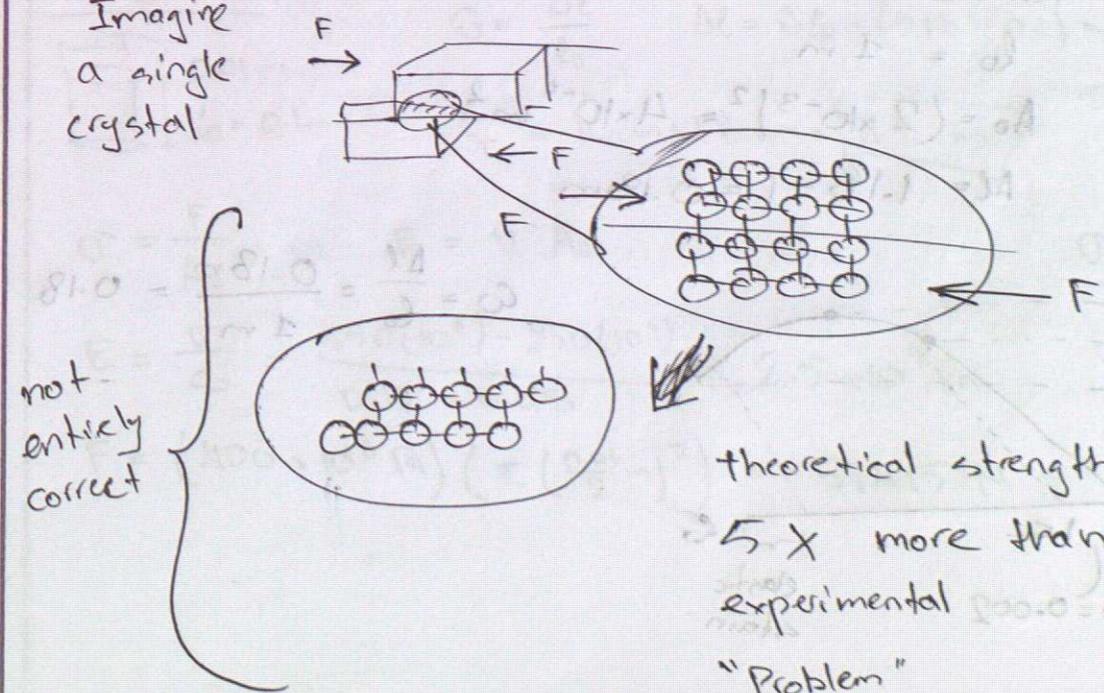
$$\begin{aligned} \sigma_y &= F / A_0 \\ &= (560 \times 10^6) (100 \times 10^{-3}) \\ &= (4 \times 10^8 \text{ Pa}) (100 \times 10^{-3} \text{ m})^2 \\ &= 4 \end{aligned}$$

Lecture 11



Plastic Deformation at Atomic Level

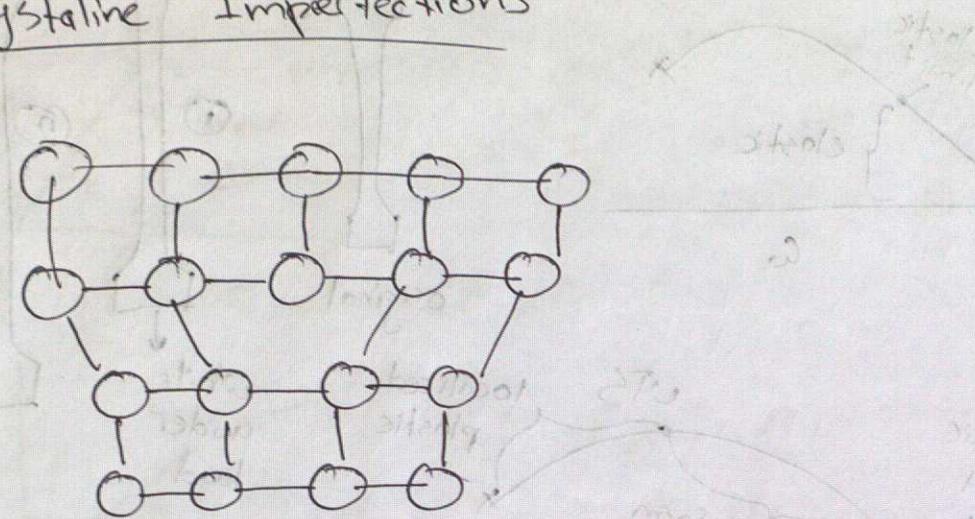
Imagine a single crystal



Lecture 11.

II. Solved

Crystalline Imperfections



Chapter 6 Questions

Q.6.1.3

$$0.2 \text{ i. } \sigma_y = 358 \text{ MPa} = 358 \times 10^6 \text{ Pa}$$

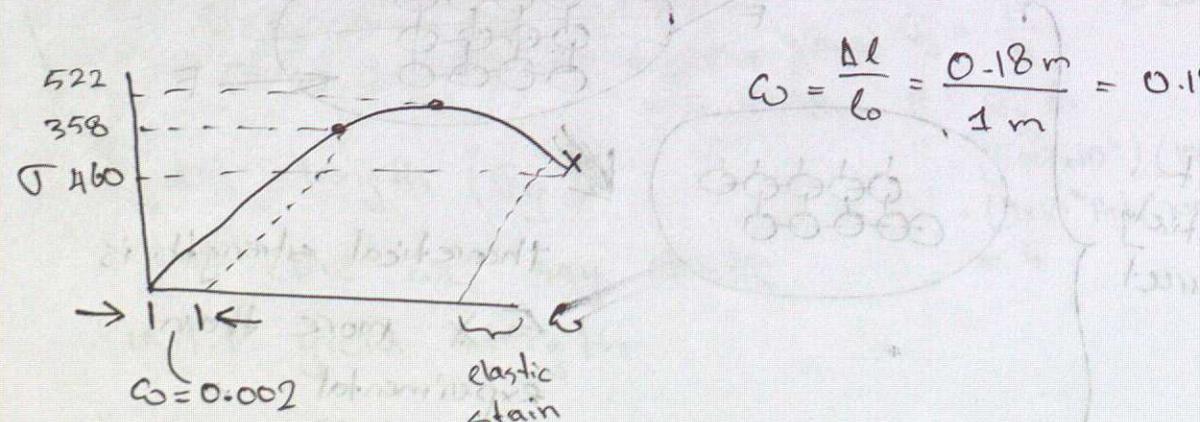
$$\sigma_{UTS} = 522 \text{ MPa} = 522 \times 10^6 \text{ Pa}$$

$$\sigma_{fracture} = 460 \times 10^6 \text{ Pa}$$

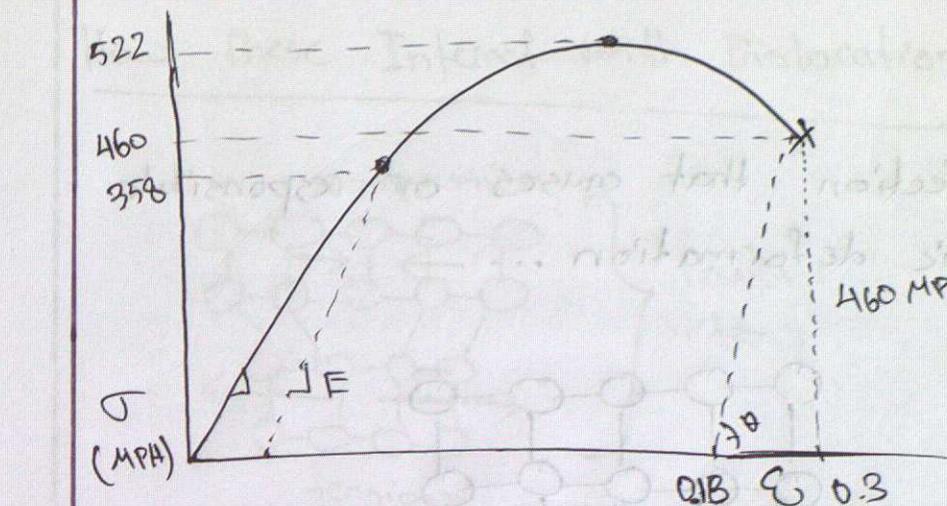
$$l_0 = 1 \text{ m}$$

$$A_0 = (2 \times 10^{-3})^2 = 4 \times 10^{-6} \text{ m}^2$$

$$\Delta l = 1.18 - 1 = 0.18 \text{ m}$$



Ch.6 - Q



$$\begin{aligned} \sigma &= E \epsilon \\ \sigma_y &= E = \frac{358 \times 10^6}{0.002} \\ &= 1.79 \times 10^{10} \text{ Pa} \\ &= 1.79 \times 10^2 \text{ GPa} \\ &\approx 179 \end{aligned}$$

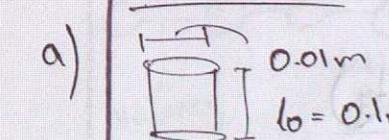
$$\theta = \tan^{-1} \left(\frac{460 \text{ MPa}}{0.3 - 0.18} \right) = \cancel{89.985}$$

$$G = \frac{\Delta l}{l_0} = \frac{0.3 \text{ m}}{1 \text{ m}} = 0.3$$

$$G = \frac{\Delta l}{l_0} = \frac{0.18 \text{ m}}{1 \text{ m}} = 0.18$$

$$E = \frac{\sigma}{\epsilon} = \frac{\text{rise}}{\text{run}} = \tan \theta = \frac{\text{opp. (rise)}}{\text{adj. (run)}} = \frac{460 \times 10^6}{0.12} = 383 \times 10^9 \text{ Pa} \\ \boxed{= 3.83 \text{ GPa}}$$

Q.6.5.1a/b



$$G = \frac{\Delta l}{l_0} \quad \Delta l = G l_0 = (0.18)(0.1) = 0.018 \text{ m}$$

$$l_f = 10 \text{ cm} + 1.8 \text{ cm} = \boxed{11.8 \text{ cm}}$$

a)

$$\sigma = \frac{F}{A_0} \quad \sigma = 400 \text{ MPa}$$

$$E = \frac{\sigma}{\epsilon} = \frac{350(10^6) - 250(10^6)}{0.12 - 0.08} = 2.5 \times 10^9 \text{ Pa} \quad \sigma = \frac{F}{A_0} \rightarrow$$

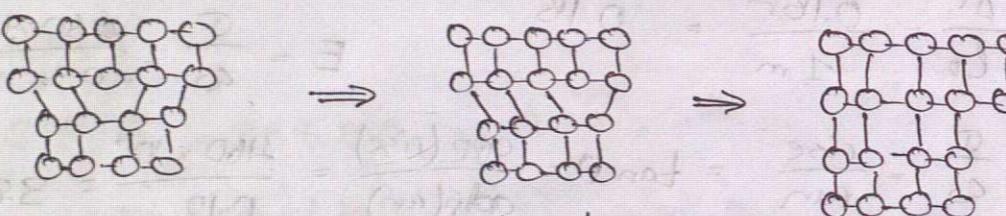
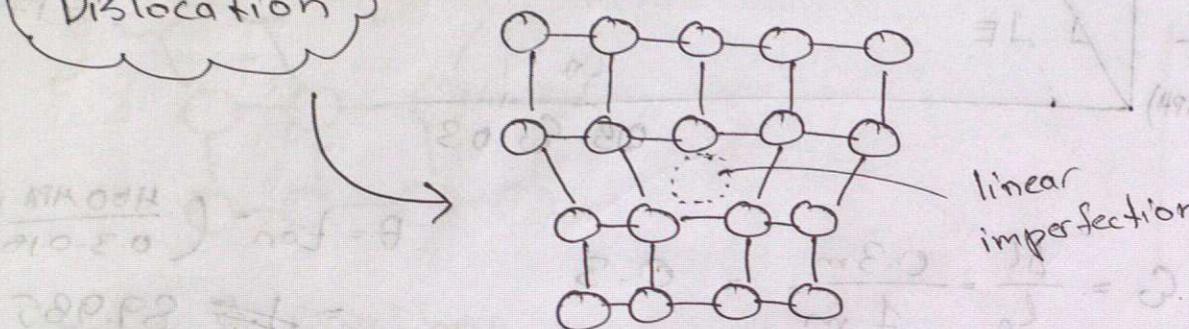
$$F = (400 \times 10^6 \text{ Pa}) (\pi (\frac{0.01}{2} \text{ m})^2) = 31415 \text{ N} \approx 31.4 \text{ kN}$$

Lecture 12

Imperfections

ex The imperfection that causes or responsible for plastic deformation ...

Dislocation

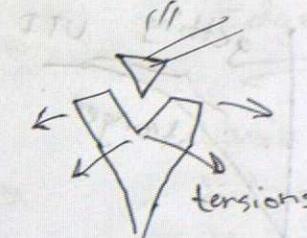
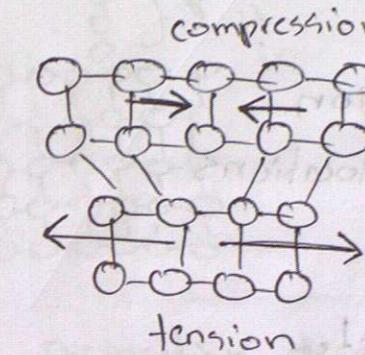


Organizing Imperfections (by dimensionality)

- + 0-dimensional (point defects)
- + 1-dimensional (linear / dislocation)
- + 2-dimensional (interfaces) - grain boundary / free surfaces
- + 3-dimensional (second phases) - pores (volume)

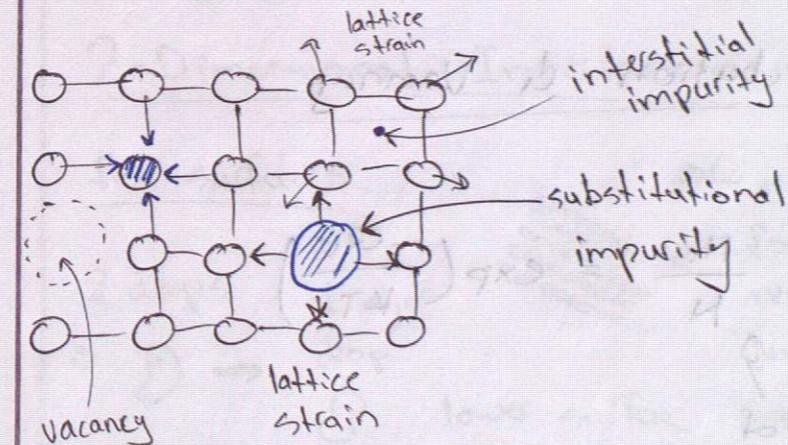
Lecture 12

How These Interact With Dislocations



0-Dimensional

1. Impurity in solid solution

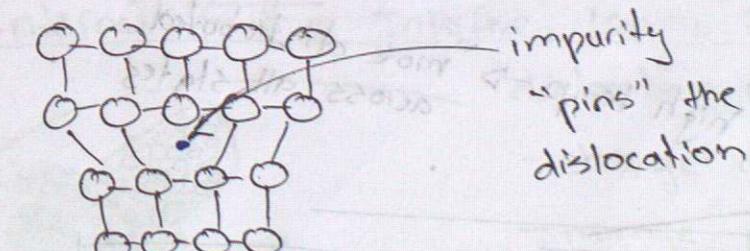


dislocations have difficulty moving } increase in strength past impurities

Vacancies

$$\frac{N_v}{N} = \exp\left(\frac{-Qv}{kT}\right)$$

of vacancies energy to form vacancy
Boltzmann temp in constant

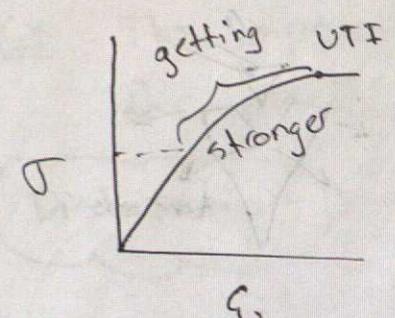


Impurities inhibit impurity movement

↳ impurities strengthen materials

impurity jumps around, but eventually ends up at dislocation location.

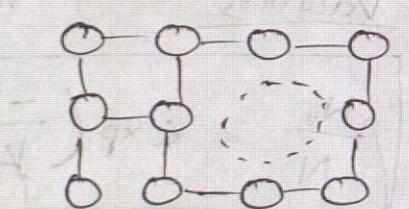
• impurities diffuse towards dislocations

Strain Hardening

plastic deformation creates new dislocations

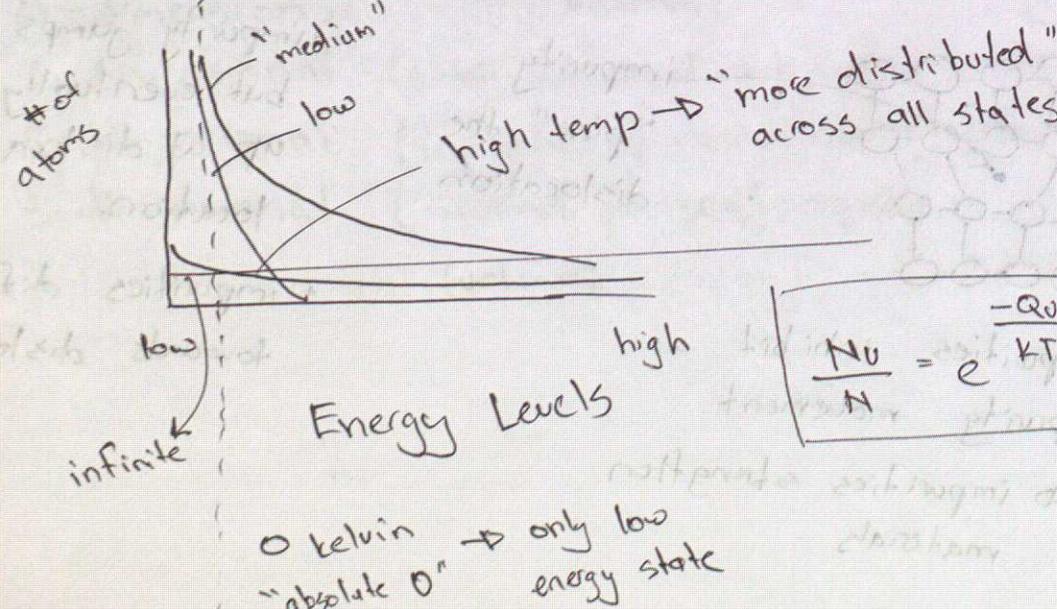
$$\text{dislocation density} = \frac{\# \text{ of dislocations}}{\text{area}}$$

$$10^4 - 10^{10} \text{ dislocations/mm}^2$$

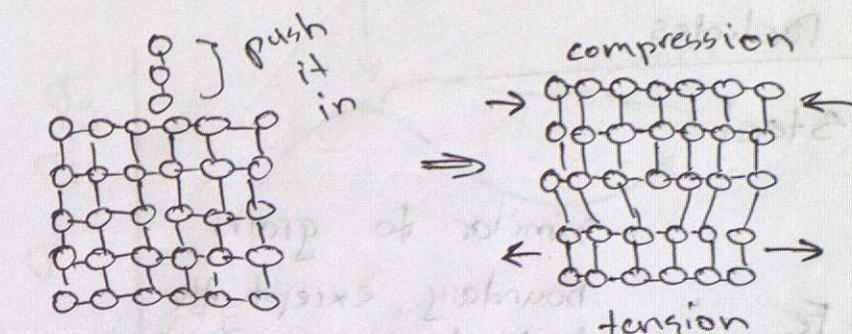
The Boltzmann Distribution & Vacancy

$$\frac{N_v}{N} = \exp\left(\frac{-Q_v}{KT}\right)$$

of sites



$$\frac{N_v}{N} = e^{\frac{-Q_v}{KT}}$$

1-Dimensional Imperfections (Dislocations)Dislocation density

$$10^4/\text{mm}^2 - 10^{10}/\text{mm}^2$$

annealed

$$10^{10}/\text{mm}^2$$

heavily deformed

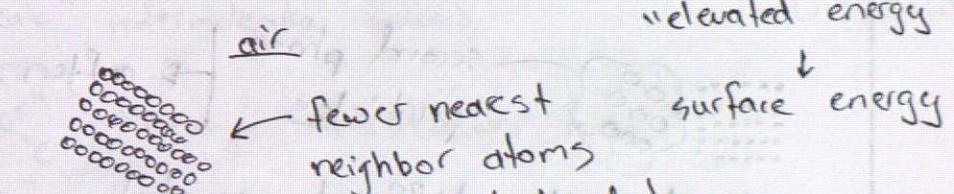
- * cold/warm work
- + cold/warm forging
- + strain hardening

Edge dislocation

"strain fields" around dislocation inhibit dislocation movement

2-Dimensional Imperfections (Interface)free surfaces

2 drops \rightarrow 1 larger drop

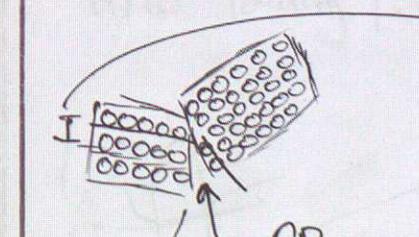


lower surface energy

"elevated energy"

fewer nearest neighbor atoms (unsatisfied bonds)

surface energy

Internal Surface / Interface / Grain Boundaries

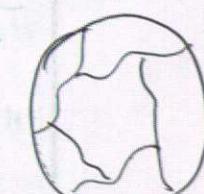
elevated energy
Grain size reduction

dislocation at grain boundary must:

- change direction
- manage planar mismatch
- lattice strain

Grain boundary inhibits dislocation movement

→ Strengthen metal by decreasing grain size

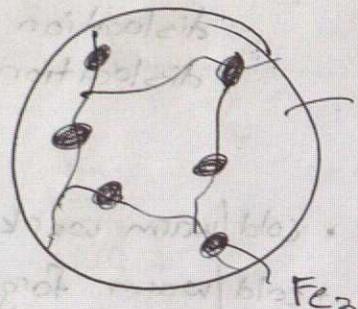


stronger



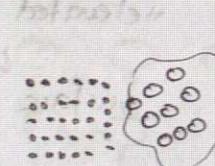
3-Dimensional Imperfections or 3-D Inclusions - I Second Phase Particles

e.g. Fe_3C in Steel



- similar to grain boundary, except the dislocation runs into hard, brittle second phase particles instead of another grain

- pores (bubbles)
- second phase particles



second phase particles

↳ often hard phases

+ material with different crystal structure \rightarrow 3-D imperfection

+ Eg: AA6061-T6 Aluminum

\hookrightarrow T6 heat treatment

Q.7.13.1

realistic spreads -
T,T,F,T,F

randomly scattered -

units within

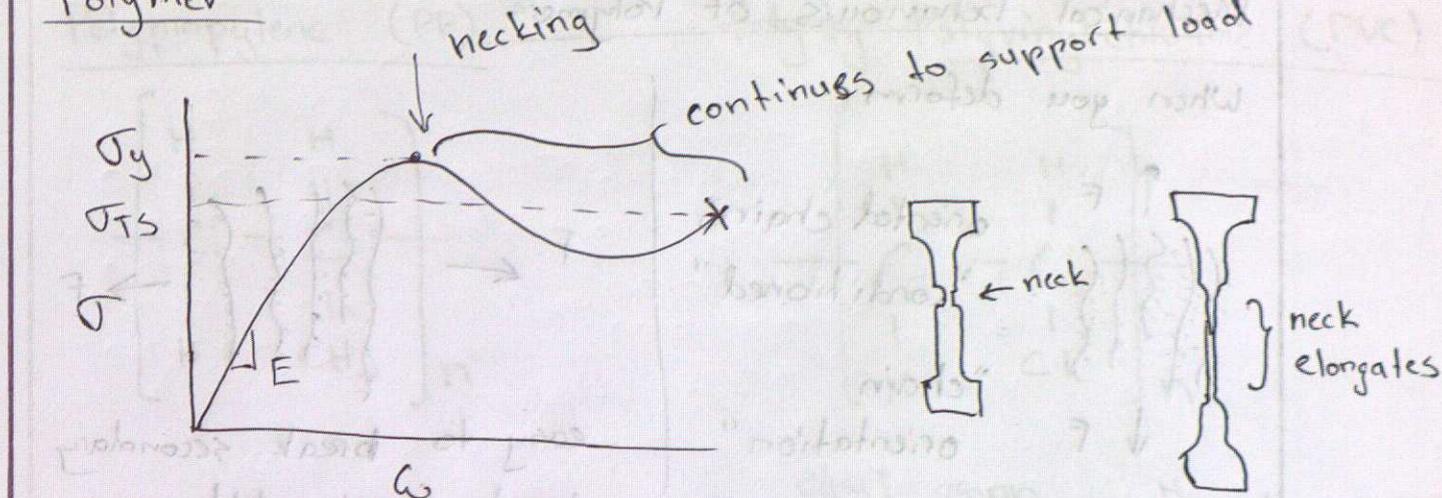
different numbered areas

homogeneous not localised

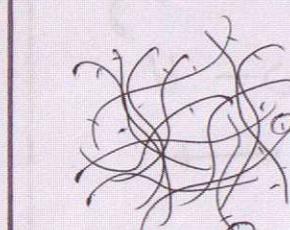
microscopic and atomic configurations are

size wise

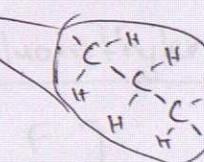
Polymer



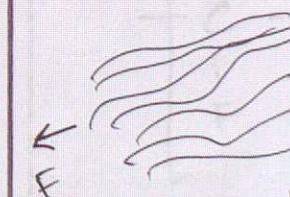
Polymer Structure



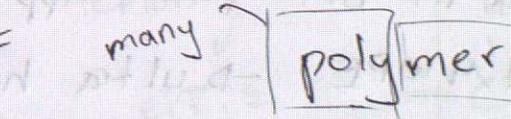
before loading



"strong" intramolecular forces

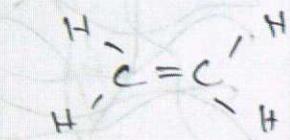


after loading / deformation

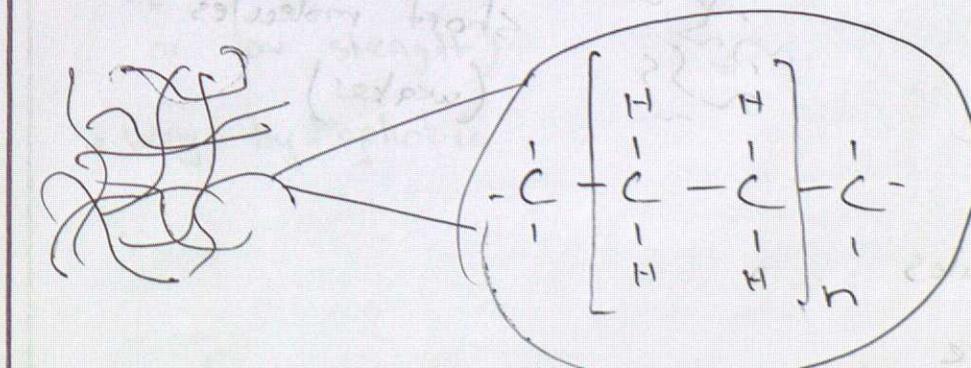


mer unit
"building block"

Polyethylene (PE)



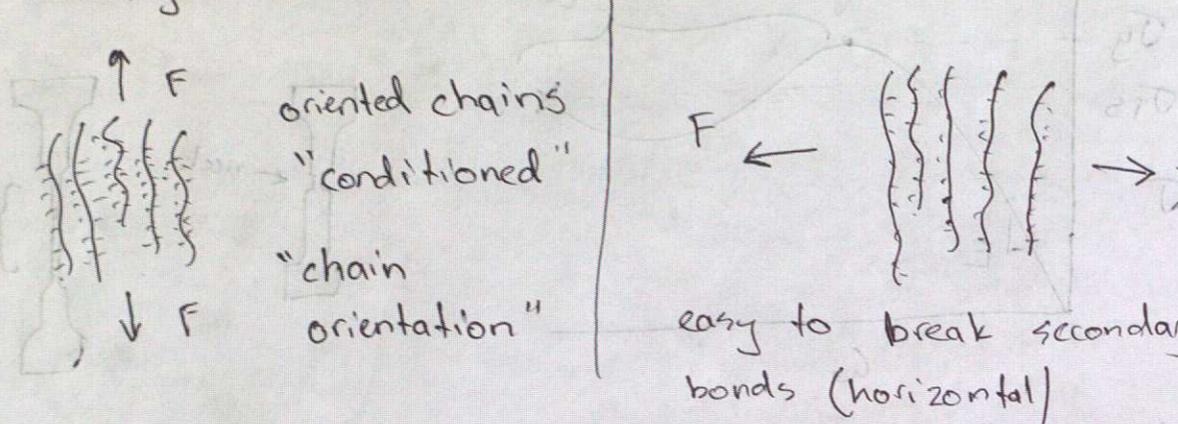
Ethylene
"ethene" IUPAC



mer unit

Mechanical Behaviours of Polymers

When you deform



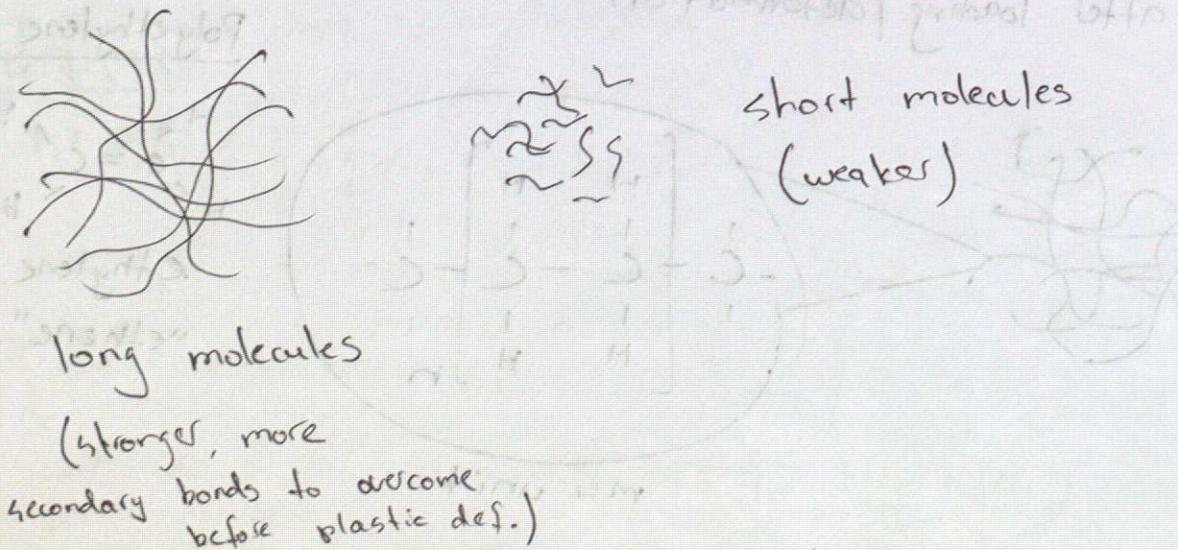
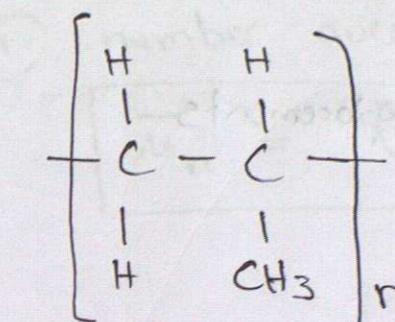
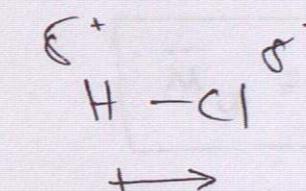
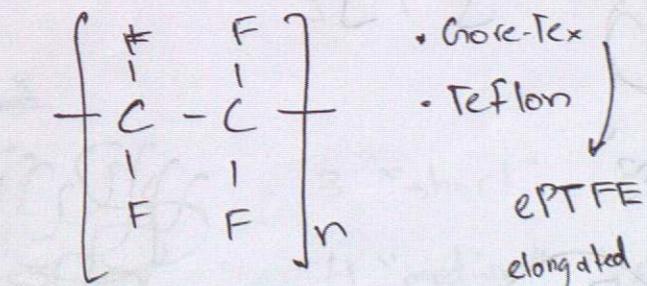
• Chain orientation to strengthen

Spectra™ and Dyneema®

How to Strengthen Polymer?

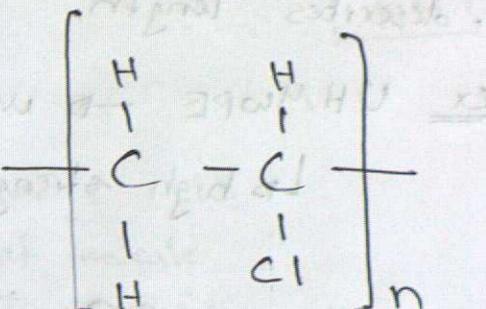
- 1) long molecules (stronger)
short molecules (weaker)

{ PE used in orthopaedic applications
is UHMWPE → ultra high molecular weight polyethylene }

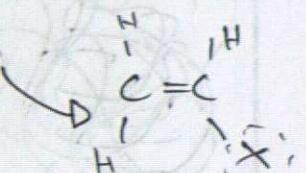
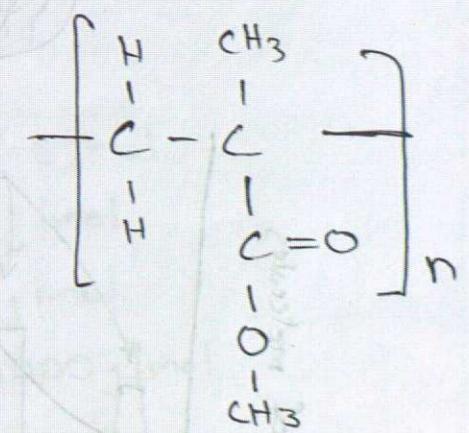
Polypropylene (PP)ElectronegativityPolytetrafluoroethylene (PTFE)

(quite mechanically weak or low strength)

• very hydrophobic

Polyvinyl chloride (PVC)

Vinyl group

Polymethyl methacrylate (PMMA)

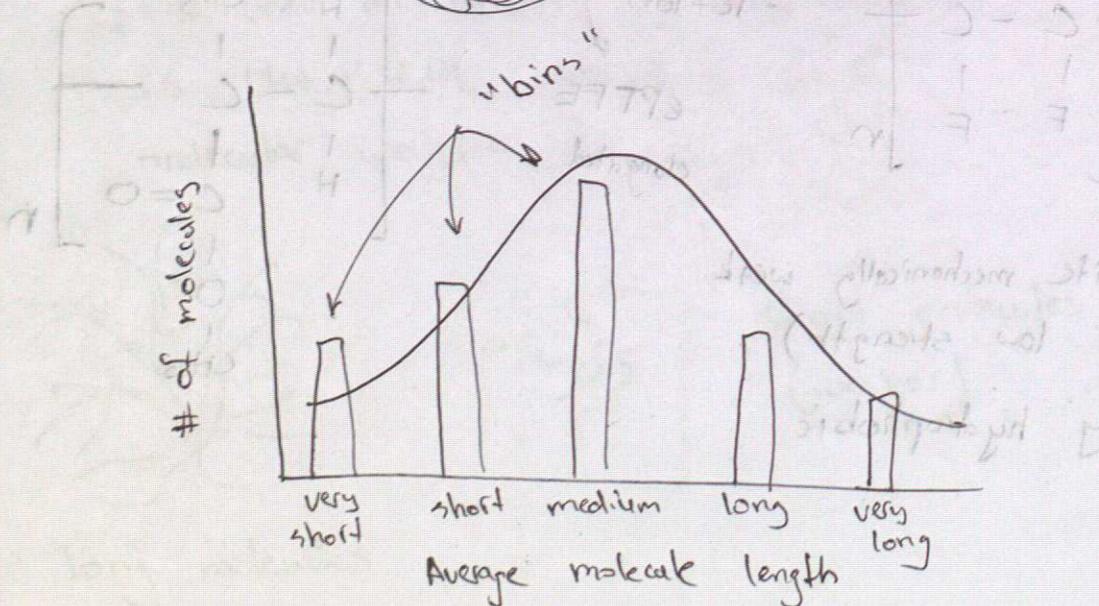
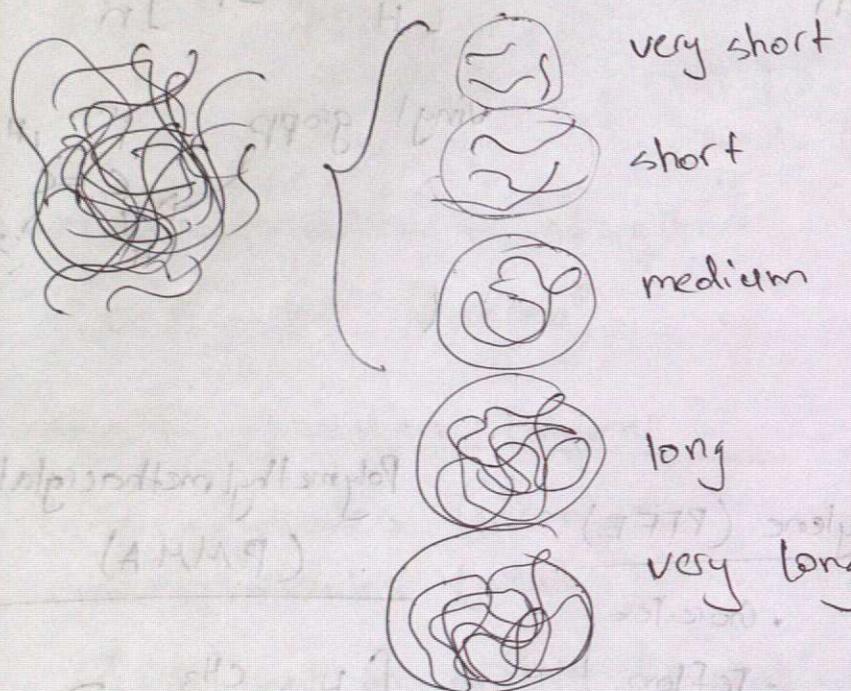
Ch. 8

8.3 Molecular Weight

Molecular Weight

- describes length.

ex UHMWPE → used in hip replacements
↳ high strength



Ch. 8 · Lec 8

Calculating Molecular Weight

① number average M.W

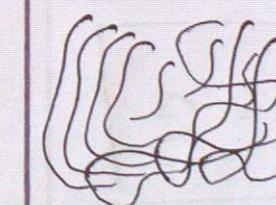
$$\bar{M}_n = \sum_{i=1}^{10} x_i M_i$$

average M.W.
number of molecules in group i
fraction of group i

② weight average M.W

$$\bar{M}_w = \sum_{i=1}^{10} w_i M_i$$

weight fraction of group i

Ex

3 "short" 5000 g/mol

4 "medium" 8000 g/mol

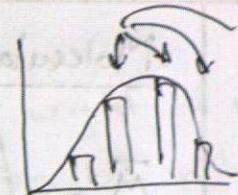
2 "long" 11000 g/mol

1 "really long" 14000 g/mol

$$\bar{M}_n = \frac{3 \cdot 5000 + 4 \cdot 8000 + 2 \cdot 11000 + 1 \cdot 14000}{10} = 8300$$

$$= \sum_{i=1}^{10} x_i M_i = \left(\frac{3}{10} \right) \cdot 5000 + \left(\frac{4}{10} \right) \cdot 8000 + \left(\frac{2}{10} \right) \cdot 11000 + \left(\frac{1}{10} \right) \cdot 14000$$

number fraction



Lec 15

Ch. 8

Ch. 8

Molecular Weight

$$\overline{M}_w = \frac{3.5000}{3.5000 + 4.8000 + 2.11000 + 1.14000} \cdot 5000 + \left(\frac{4.8000}{3.5k + 4.8k + 2.11k + 1.14k} \right) 8000 + \dots$$

* \overline{M}_w always higher than \overline{M}_n

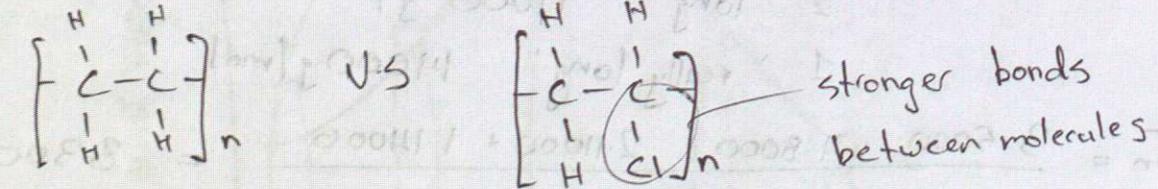
$$\overline{M}_w = \sum w_i M_i = \left(\frac{3.500}{\text{total}} \right) \cdot 5000 + \left(\frac{4.800}{\text{total}} \right) 8000 + \dots$$

$$= 9265 \text{ g/mol}$$

How to Strengthen Polymer

2) make "weak" bonds between chains stronger

ex



Molecular Weight

$$\overline{M}_{\text{number}} = \sum_{n=1}^i M_n x_n$$

M_n : molecular weight of n^{th} grp.
 x_n : # fraction of n^{th} grp.
 $(\frac{\# \text{ of molecules in that group}}{\text{total } \# \text{ of molecules}})$

box of candy

10g $\times 5$
50g $\times 4$
100g $\times 3$

$$\overline{M}_n = 10g \cdot \frac{5}{12} + 50g \cdot \frac{4}{12} + 100g \cdot \frac{3}{12} = 45.8 \text{ g/bar}$$

$$\overline{M}_{\text{weight}} = \sum_{n=1}^i M_n w_n$$

M_n : molecular weight of n^{th} group
 w_n : weight fraction of n^{th} group
 $(\frac{\text{combined mass of molec. in that grp.}}{\text{total mass of all molecules}})$

box of candy

10g $\times 5$
50g $\times 4$
100g $\times 3$

$$\overline{M}_w = 10g \cdot \frac{50}{550} + 50g \cdot \frac{200}{550} + 100g \cdot \frac{300}{550} = 73.6 \text{ g/bar}$$

$$F = \frac{M_{\text{weight}}}{M_{\text{number}}}$$

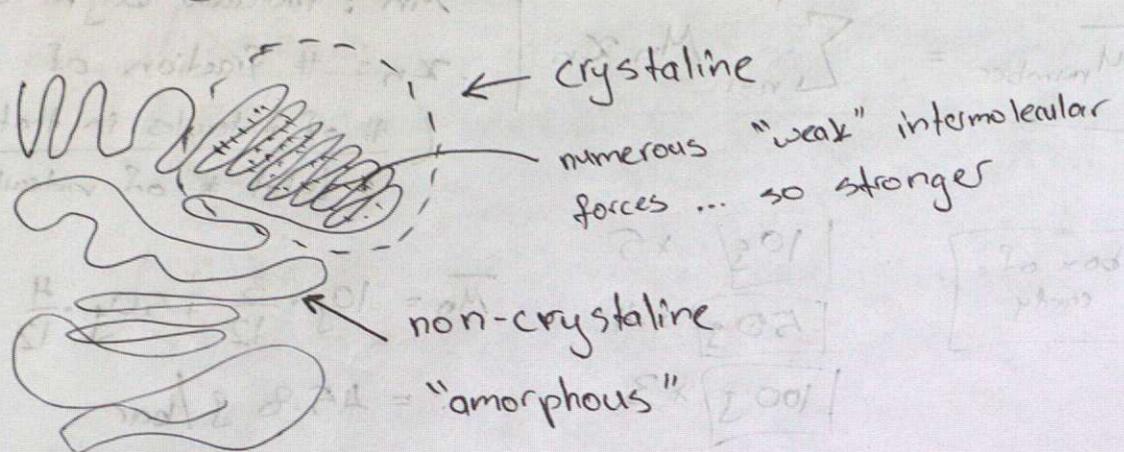
Strengthening Polymers

- 1) chain length (high molecular weight) ex UHMWPE
- 2) chain orientation ex Spectra
- 3) stronger dipoles (intermolecular "weak" forces) ex PVC
- 4) increase crystallinity

Lec 17

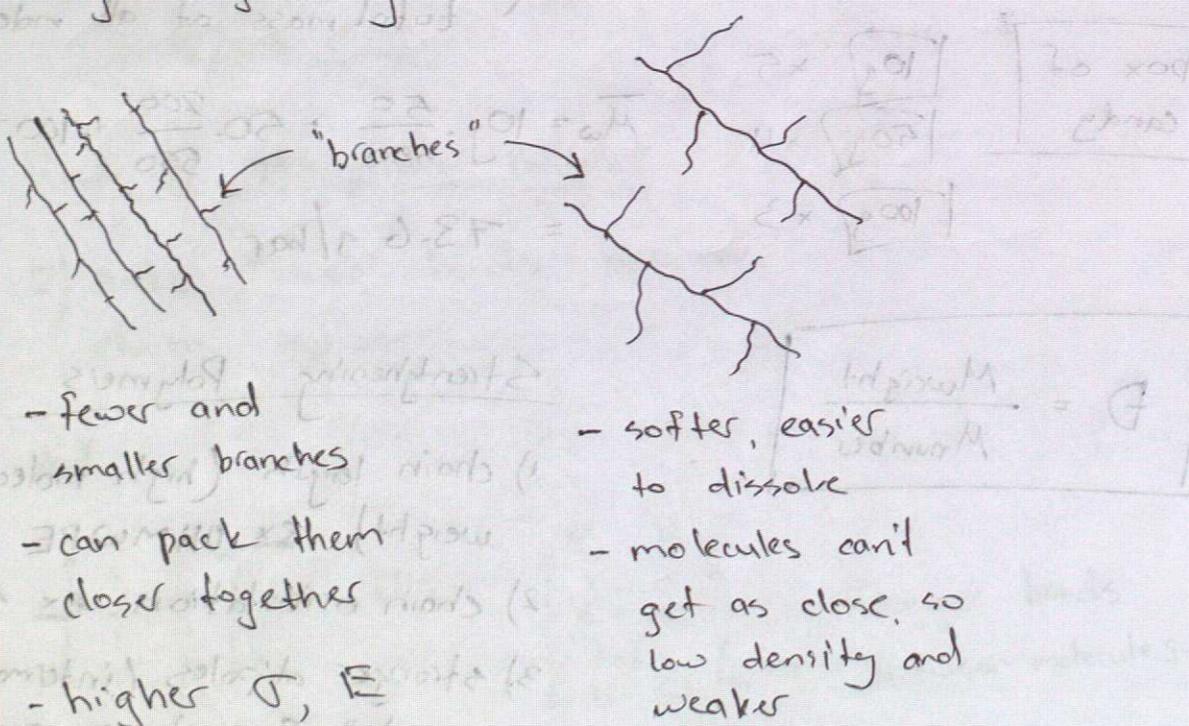
8.6)

Organizing Molecules



ex HDPE vs LDPE

- high density
- low density
- higher crystallinity

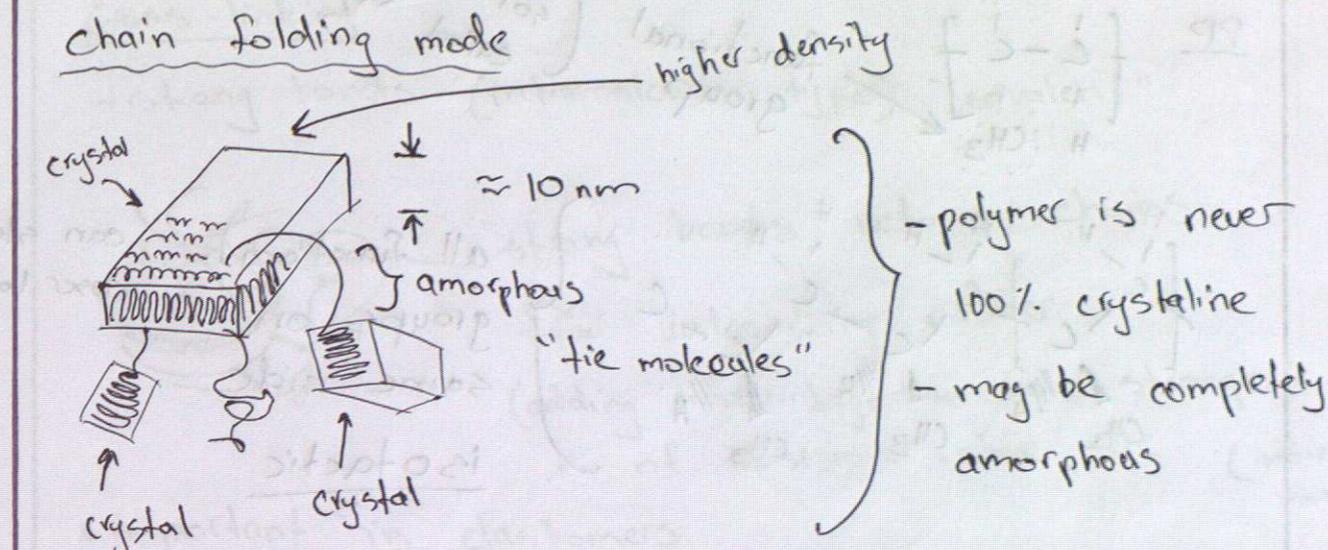


Lec 18

8.6)

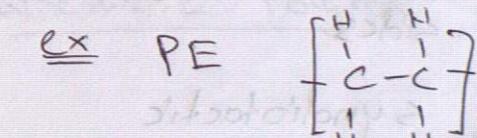
Models of Crystallinity

chain folding mode



How to encourage Crystallinity

- simple mer units

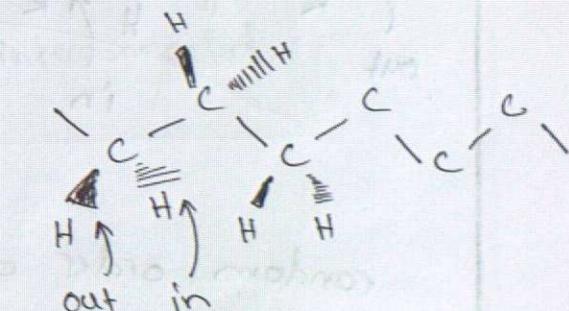


- fewer branches

ex HDPE vs LDPE

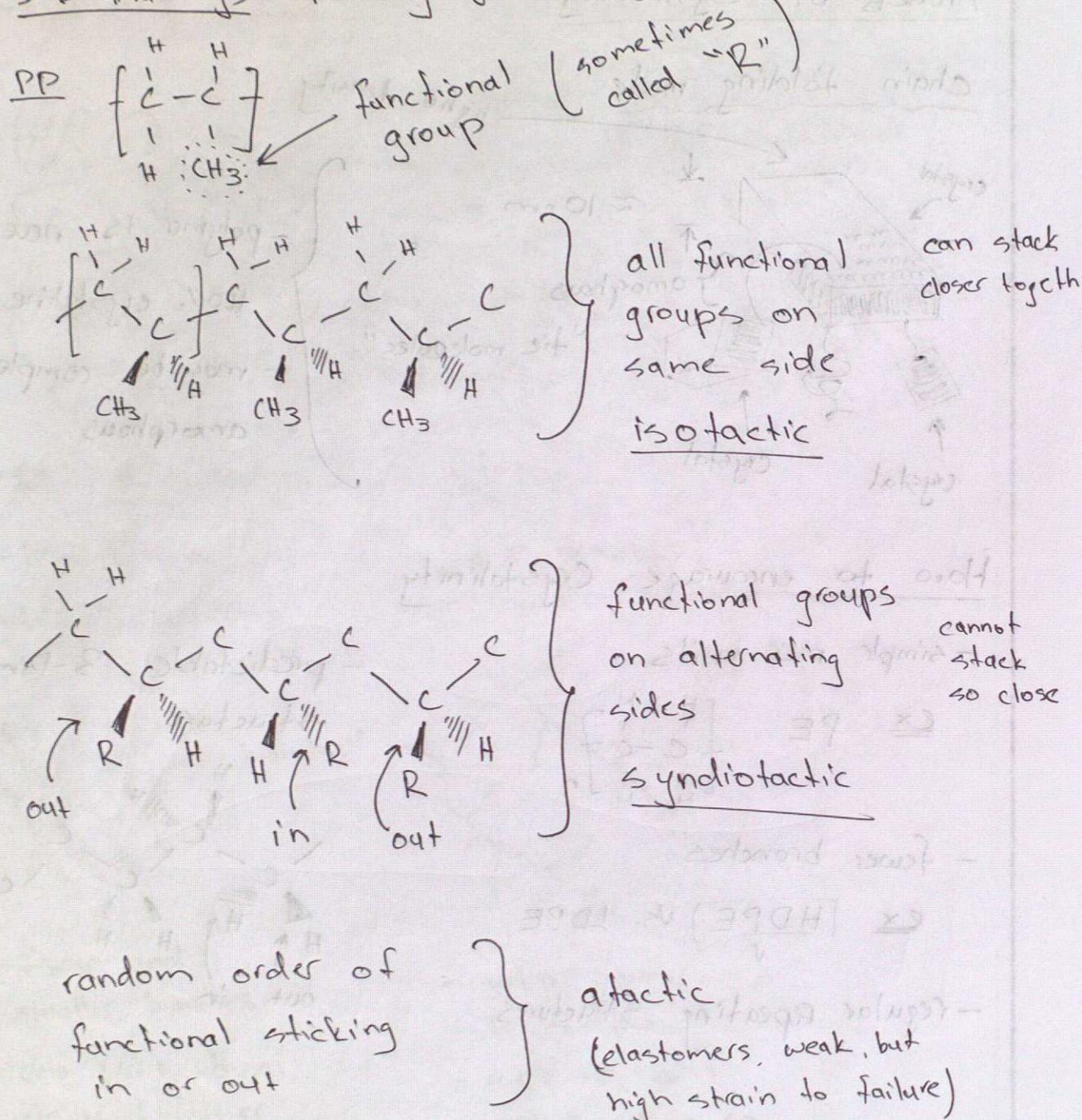
- regular repeating structures

- predictable 3-Dimensional structure



Lec 18

3-D Drawings Tacticity (how arranged in 3-D)

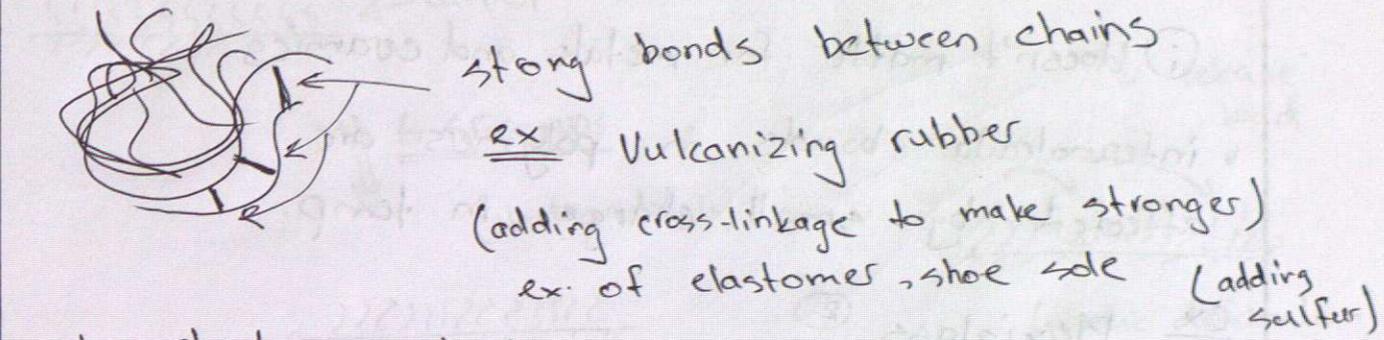


Ch. 8

Cross-linking and Network Polymers

Cross-linking

- strong bonds (intramolecular type) "covalent"

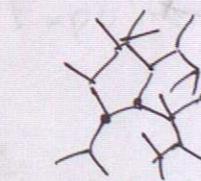


* important in elastomers

ex: PEX tubing (residential water piping, stronger, higher pressure and temperature)

Network Polymer

3-Dimensional interconnected network



ex: Epoxy

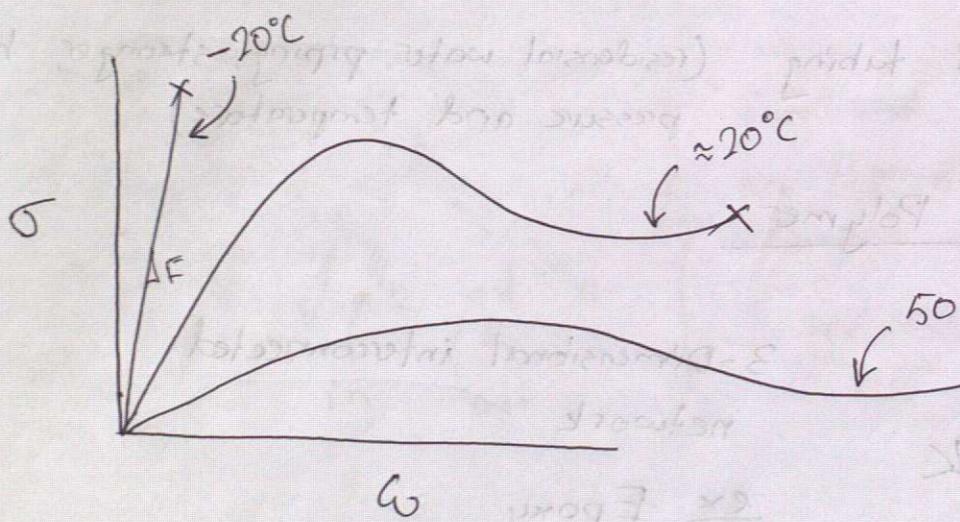
- + high strength
- + little bit brittle

Time and Temperature

↑ strain rate ↑ small changes
close to room temperature

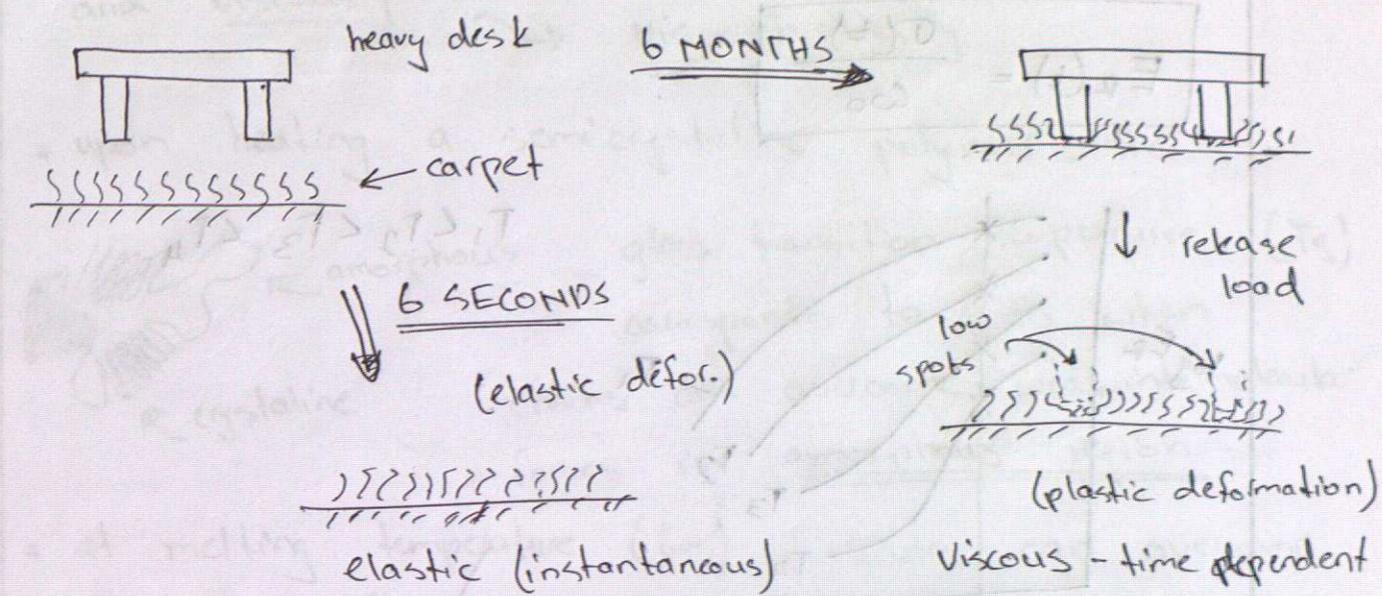
- i) doesn't matter for metals and ceramics
- intermolecular bonds in polymers are affected by small changes in temp.

ex Plexiglass ②



• competition between binding energy and thermal energy.

• polymer low temp \rightarrow brittle
high temp \rightarrow viscous / flowy

Polymers and Strain Rate

• Polymers are viscoelastic.

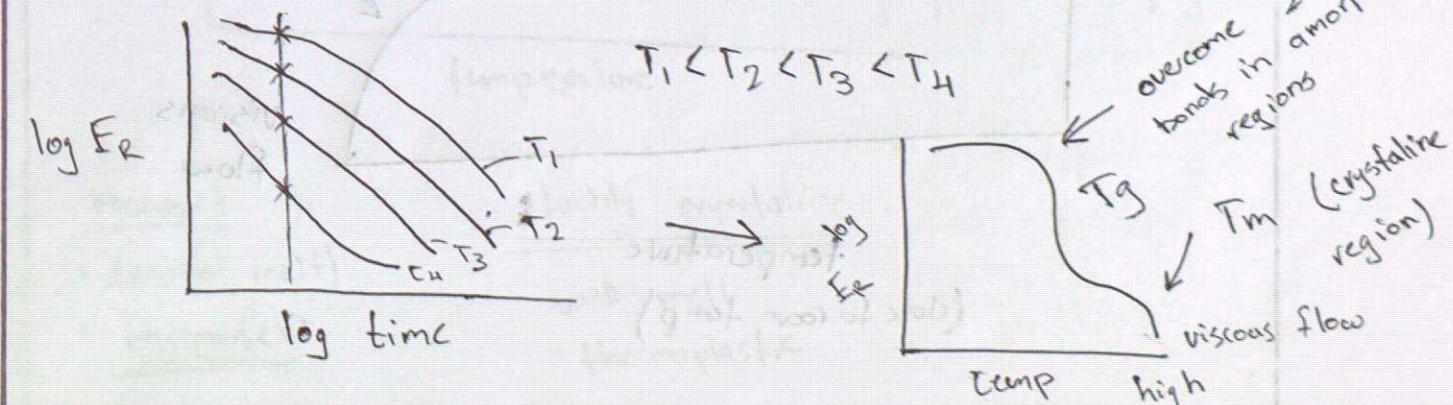
Relaxation Modulus

- load applied σ_0 \rightarrow observed strain changing
- Experimentally: apply fixed strain ϵ_0 \rightarrow observe stress relaxing with time

ex Nylon strings on guitar

Define Relaxation Modulus

$$E_R = \frac{\sigma(t)}{\epsilon_0}$$

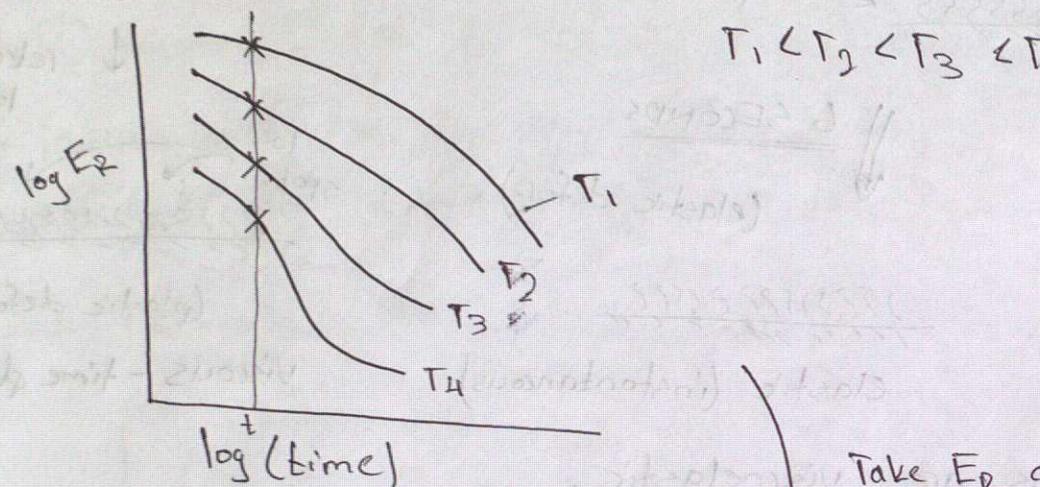


lec 19

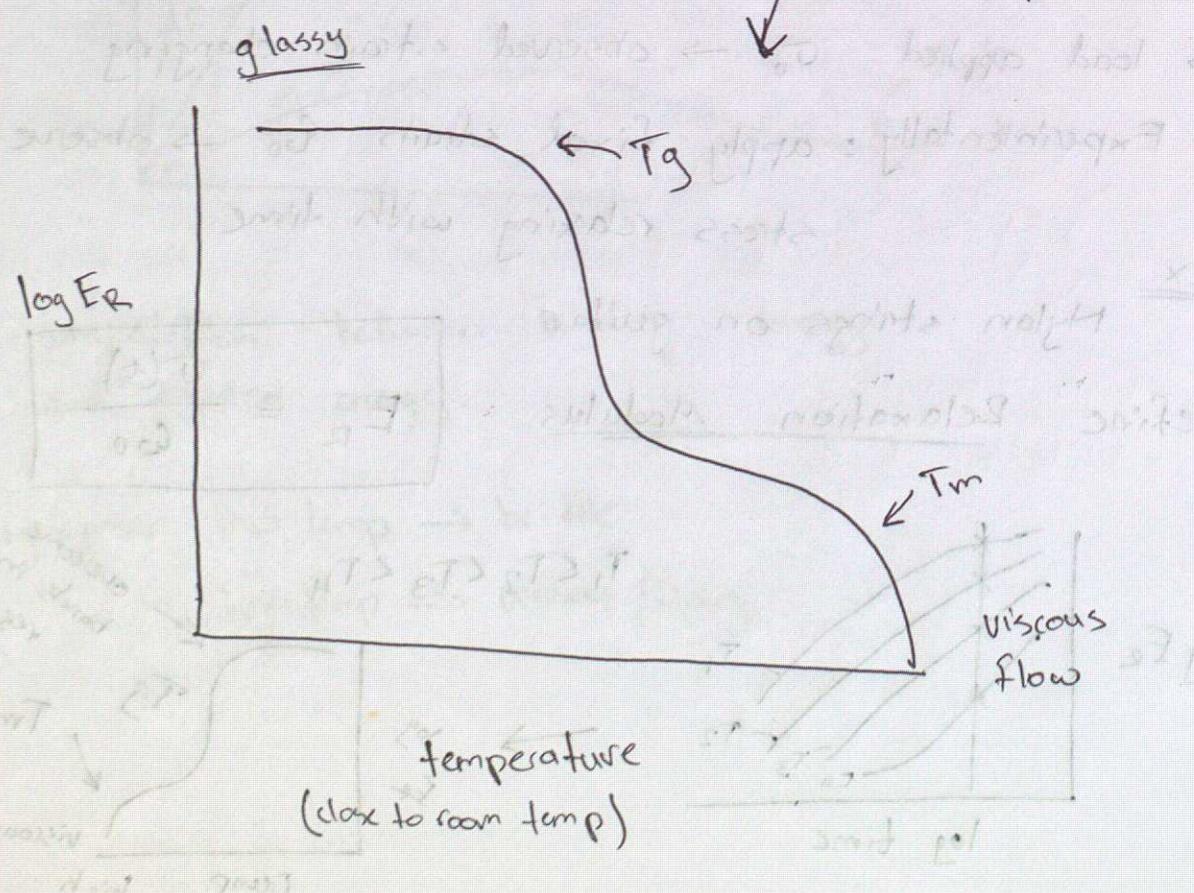
01/20/11 8:10

Relaxation Modulus

$$E_R(t) = \frac{\sigma(t)}{\omega_0}$$



Take E_R at
specific time
and temp.

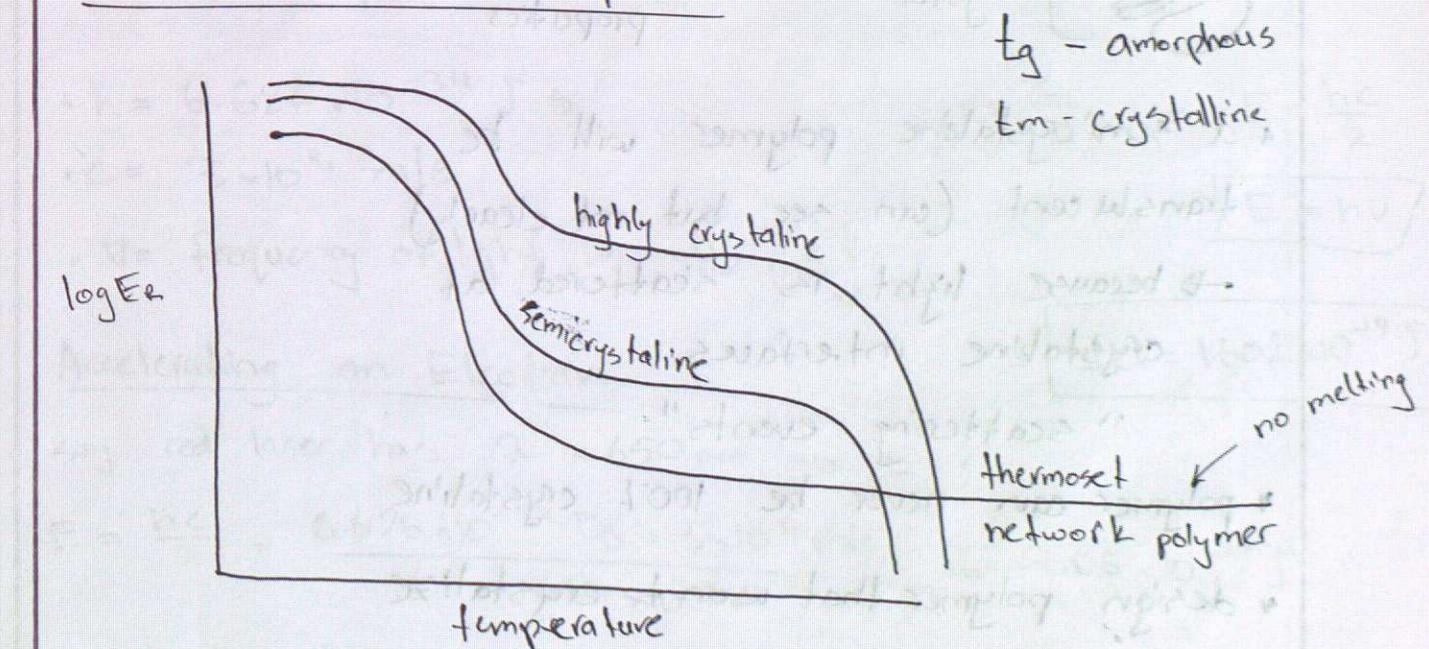


lec 19

02/03

- * Polymers behave both elastically (instantaneous) and viscosly \rightarrow Viscoelasticity

- * upon heating a semicrystalline polymer, the amorphous glass transition temperature (T_g) corresponds to \parallel when chains can overcome weak intermolecular forces in amorphous region.
- * at melting temperature (T_m), molecules can overcome intermolecular forces in crystalline region.

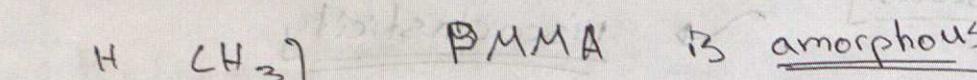
Thermosets and Thermoplastics

- Network
- * (cannot melt)
 - * thermoset

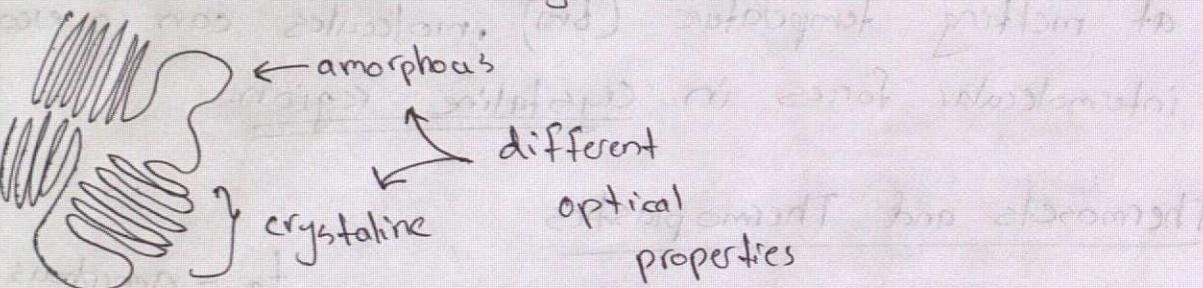
- highly crystalline
well melt
thermoplastic

Transparency of Plexiglas

^(R) had worked example



bulky functional group → can't stack closely, prevents crystallization



- * a semicrystalline polymer will be translucent (can see, but not clearly)

- because light is scattered at crystalline interfaces

"scattering events"

- * polymer can never be 100% crystalline

- * design polymer that won't crystallize

ex sapphire (Al_2O_3) - clear & transparent (crystalline)

window glass - clear & transparent (amorphous)

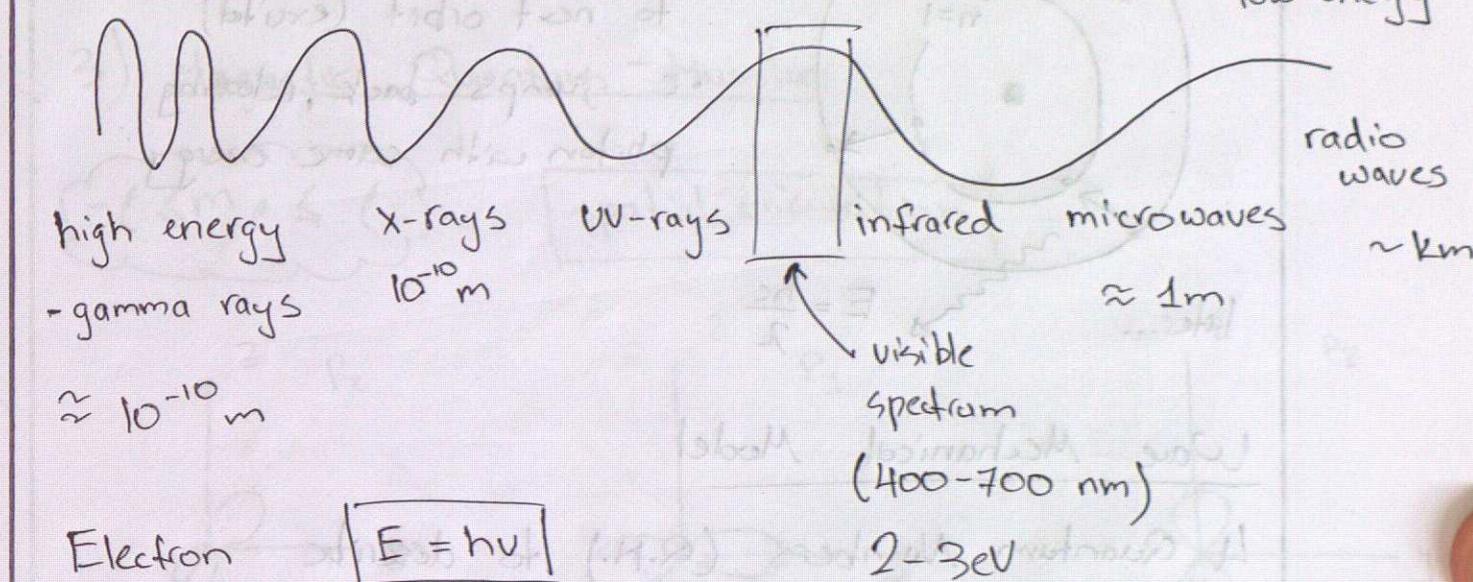
metal → polycrystalline → opaque
glassy metals → opaque

Electromagnetic Spectrum

- photon energy

$$E = \frac{hc}{\lambda}$$

h : Planck's constant
 c : speed of light
 λ : wavelength



Electron

$$E = hv$$

- * $h = 6.626 \times 10^{-34} \text{ J}\cdot\text{s}$

- * $c = 3 \times 10^8 \text{ m/s}$

- * $v = \text{frequency of light in H}_2 (\frac{\text{Hz}}{\text{s}})$

$$v = \frac{c}{\lambda} \text{, so } E = \frac{hc}{\lambda}$$

$$E = hv$$

$$1 \text{ eV} = 1.602 \times 10^{-19} \text{ J}$$

Accelerating an Electron

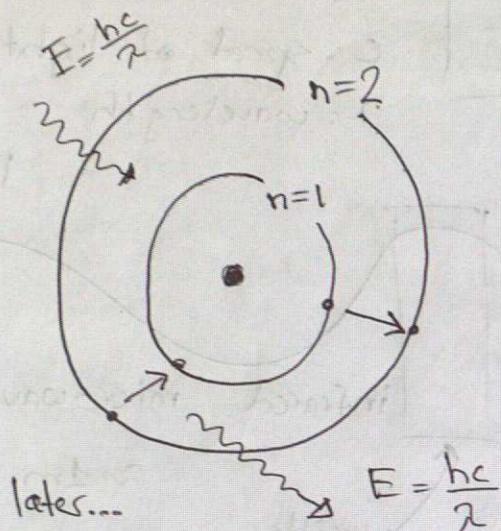
say red laser has $\lambda = 650 \text{ nm}$, so $E = ?$

$$E = \frac{hc}{\lambda} = \frac{6.626 \times 10^{-34} \text{ J}\cdot\text{s} \times 3 \times 10^8 \text{ m/s}}{650 \times 10^{-9} \text{ m}} = 3.06 \times 10^{-19} \text{ J}$$

- * accelerate electron through potential diff. of 1 V = $\frac{1 \text{ J}}{e^-}$

- * e^- accelerated through 1 V = 1 electron volt of energy, or 1 eV

$$1 \text{ eV} = E_{(e^- \text{ through } 1 \text{ V})} = 1.602 \times 10^{-19} \text{ C} \times \frac{1 \text{ J}}{e^-} = 1.602 \times 10^{-19} \text{ J}$$

Bohr Model

- Energy is quantized
- e^- gains photon, promoted to next orbit (excited)
- e^- jumps back, releasing photon with same energy

Wave Mechanical Model

4 Quantum Numbers (Q.N.) to describe electron energy

1) Principal Quantum Number

→ describes size of electron probability distribution

$n = 1, 2, 3, \dots$

2) Angular Momentum Quantum Number

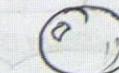
or

Azimuthal Quantum Number

$l = 0, 1, 2, \dots (n-1)$

shapeEx shapes

$l = 0 = s \rightarrow \text{sphere}$

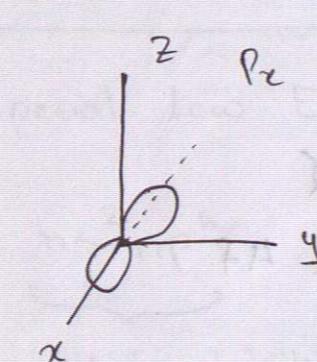


$l = 1 = p \rightarrow \text{dumbbell}$

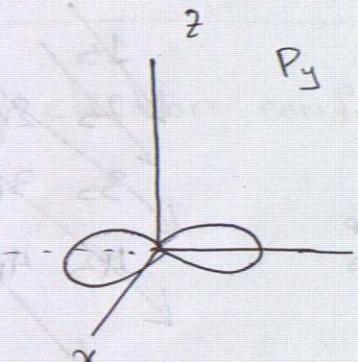
3) Magnetic Quantum Number

$-l \leq m_l \leq l$

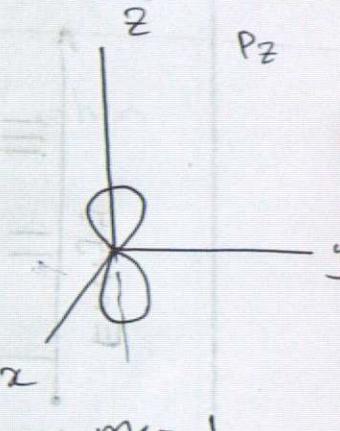
spatial orientation



$m_l = -1$



$m_l = 0$



$m_l = 1$

Ex $l = 1 \Leftrightarrow p$

$m_l = -1 \quad 0 \quad 1$

P	$\uparrow \downarrow$	$\uparrow \downarrow$	$\uparrow \downarrow$
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Ch. 9 / Lec 21

18.211 P.M.

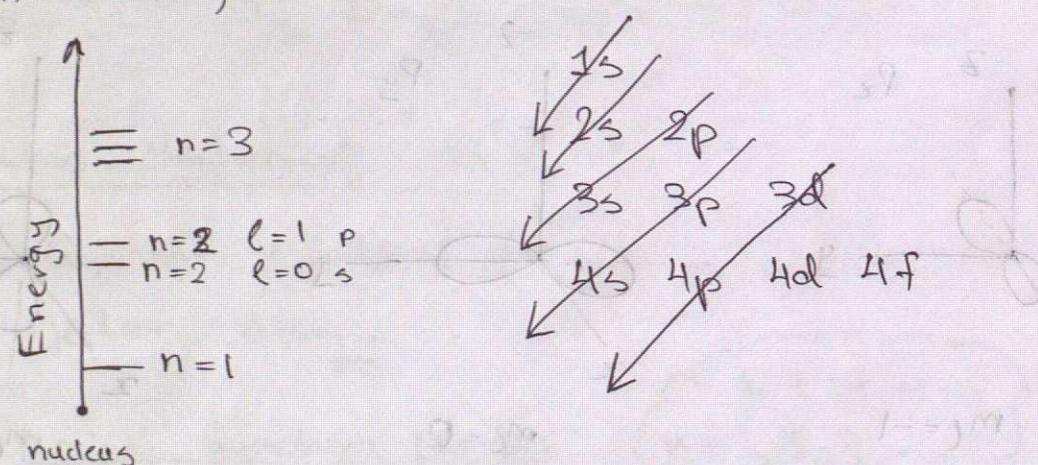
4) Spin Quantum Number

spin

$$m_s = +\frac{1}{2} \text{ or } -\frac{1}{2}$$

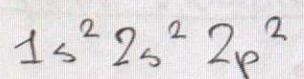
Relative Energy Levels

(isolated atom)



ex Carbon proton # (Z) = 6

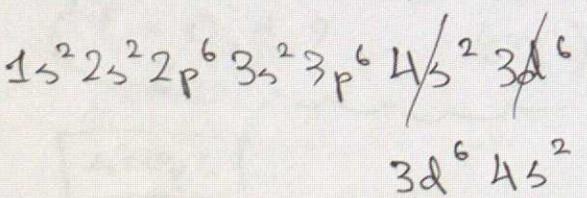
need 6 electrons



how many e^- hold?

s	2
p	6
d	10
f	14

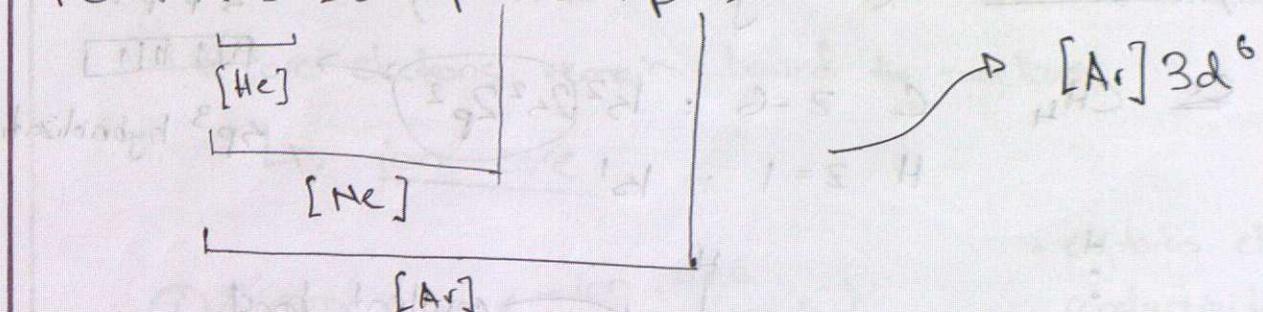
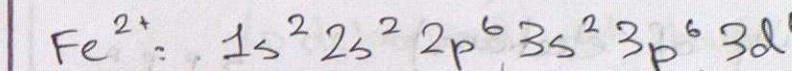
ex Iron $Z = 26$



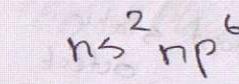
Ch. 9 / Lec 21

ex Fe^{2+}

rule of thumb for ions: ionize highest principal Q.N. first

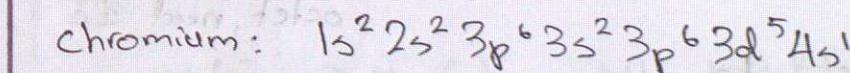


Special Low Energy electron configuration when



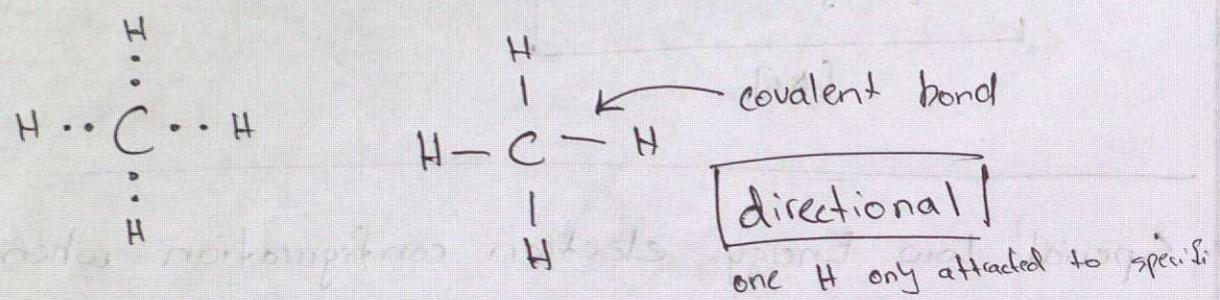
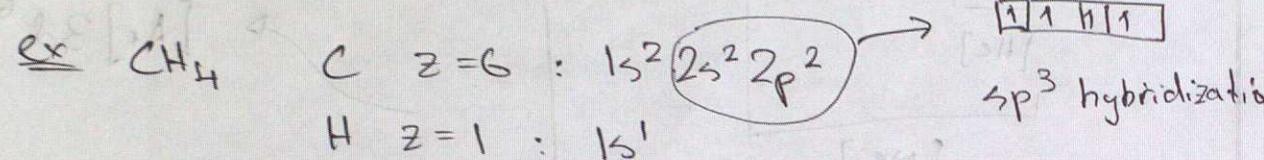
octet stability

Exceptions

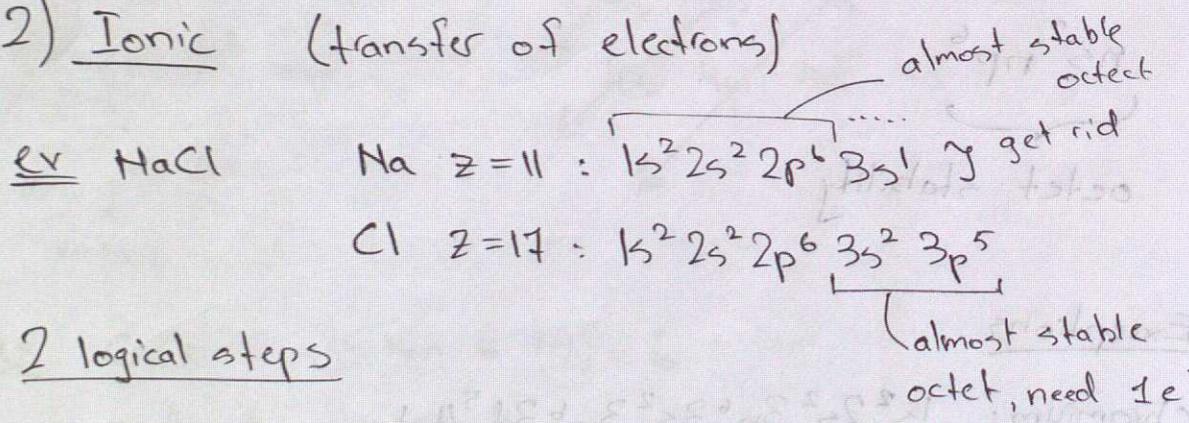


Primary ("strong") Bonds

1) Covalent (sharing of electrons)



2) Ionic (transfer of electrons)

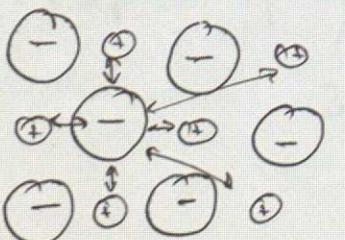


2 logical steps

1) electron transfer to achieve low energy e^- config.

↳ Na^+ and Cl^-

2) charge attraction (coulombic attraction)



non-directional

attracts all opp. charge atoms

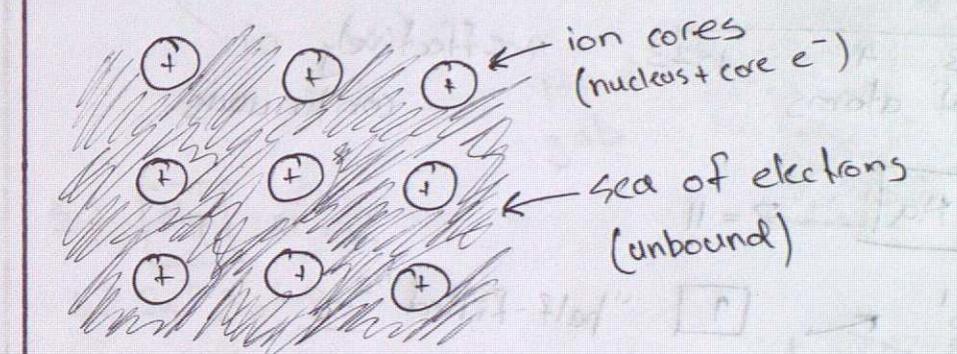
3) Metallic valence electrons

↳ outermost e^- are contributed to "sea of electrons"

↳ delocalized, not bound to a specific nucleus

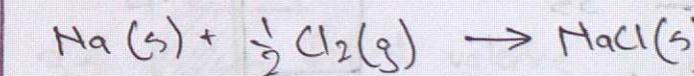
↳ core electrons remain bound to nucleus

↳ ion core

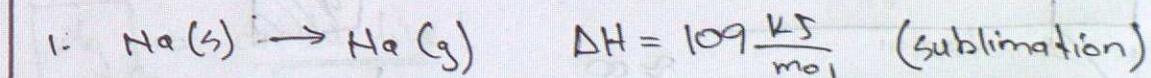


- explains electrical conductivity
- explains ductility

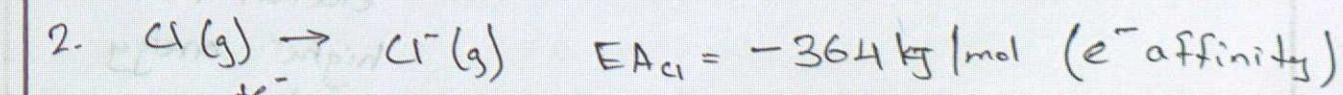
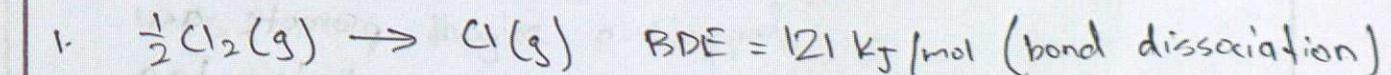
Why salt a Crystal?



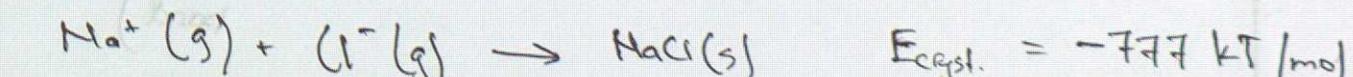
Na



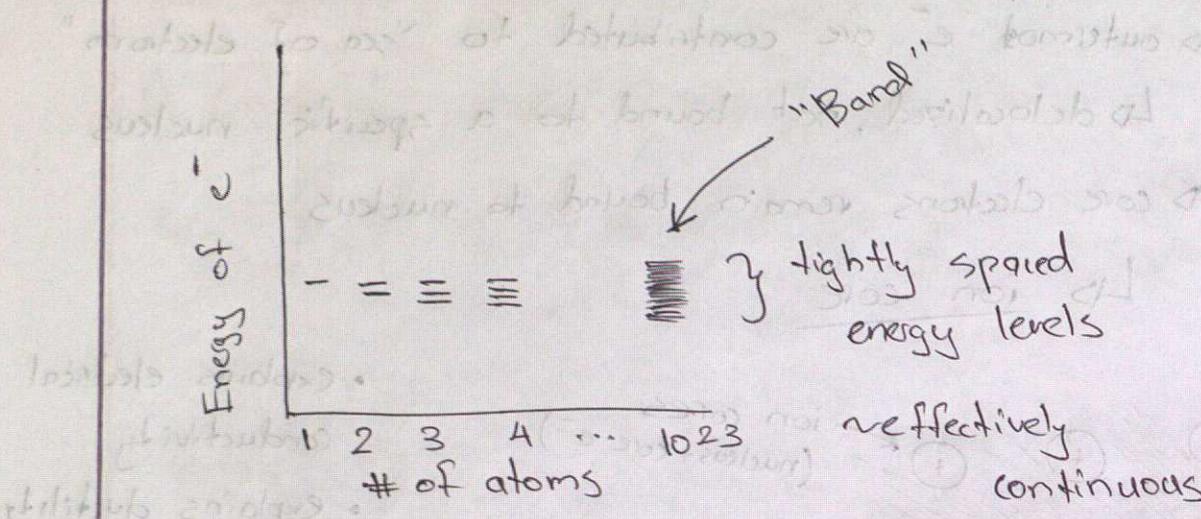
Cl



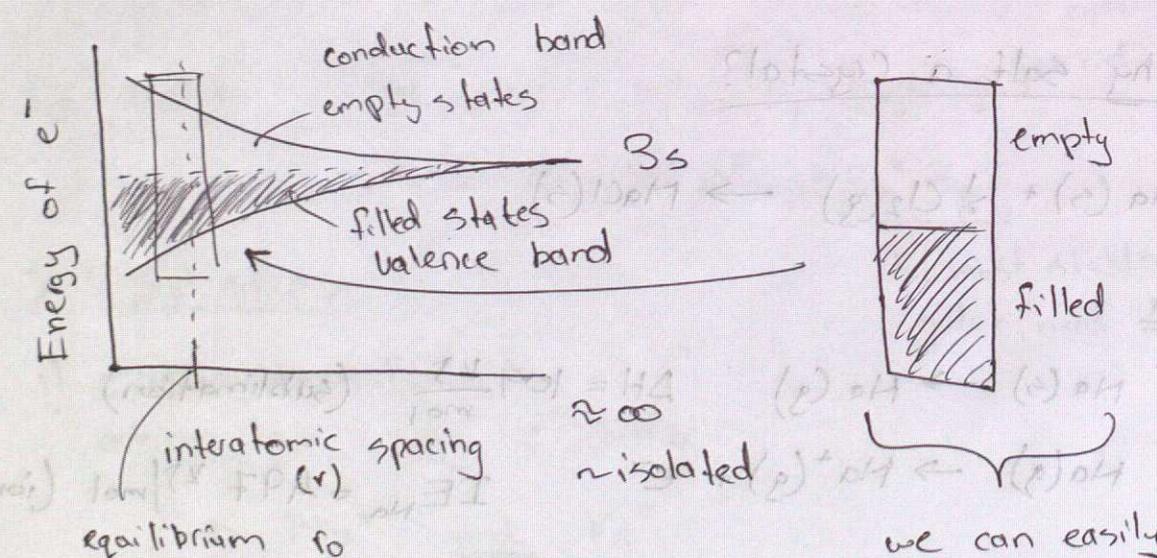
crystallization



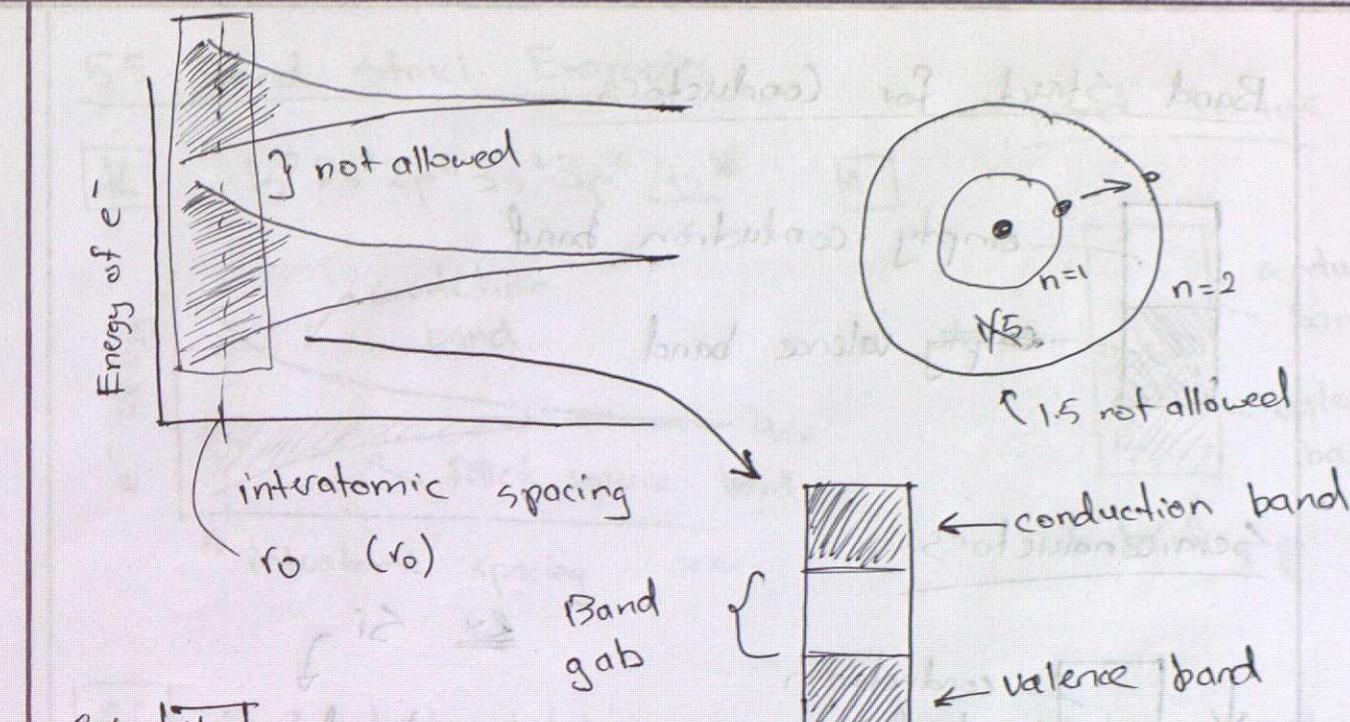
Band Theory of Solids



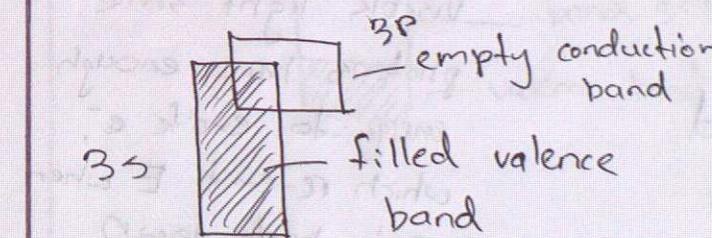
Ex metallic $\boxed{\text{Na}}$ $Z=11$



we can easily promote an electron to a higher energy level (conduction band)

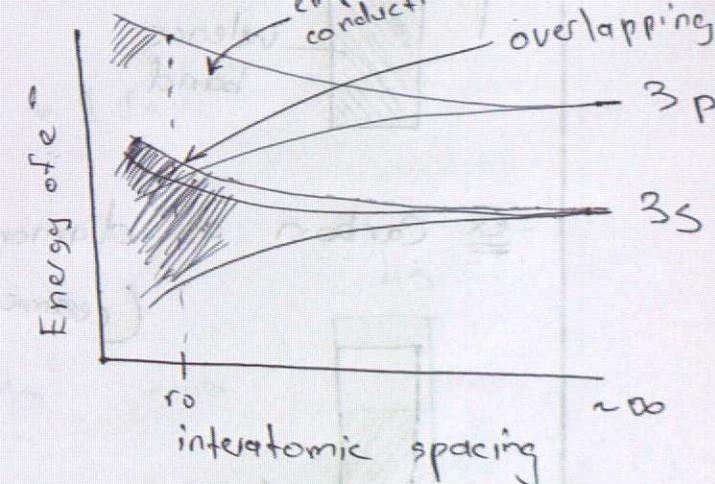


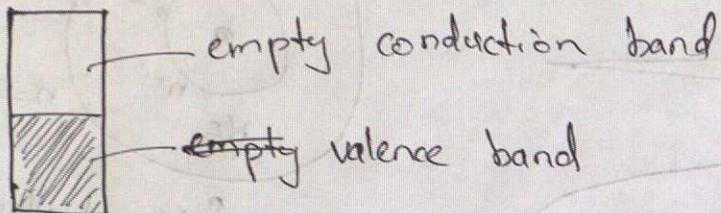
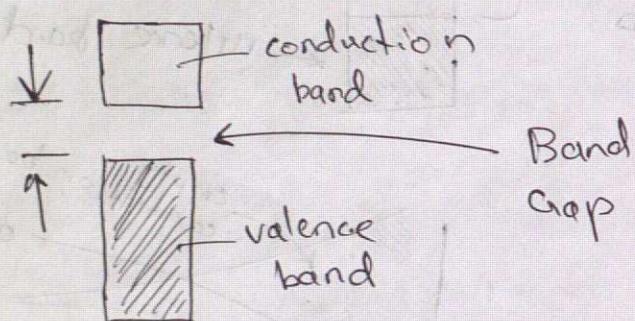
Band structure



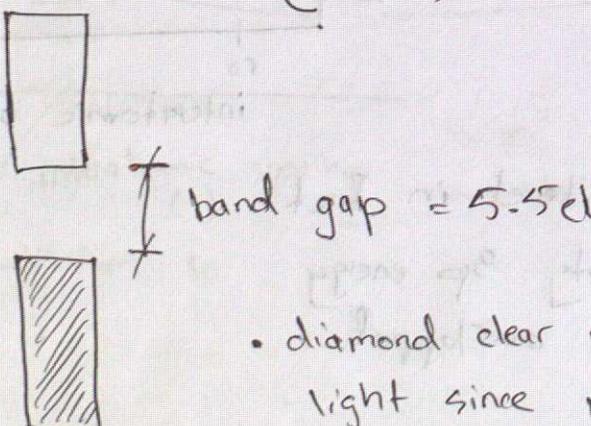
$\boxed{\text{Mg}}$ is conductive!

- "filled" 3s energy level in fact includes some empty 3p energy levels, since they're overlapped.



Band Struct. for ConductorsSemiconductors

ex Carbon as diamond (ceramic)



- diamond clear in visible light since photons pass straight through without promoting e^-

ex Si

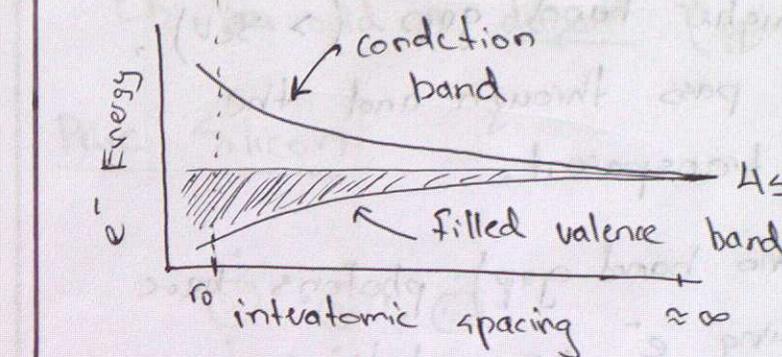
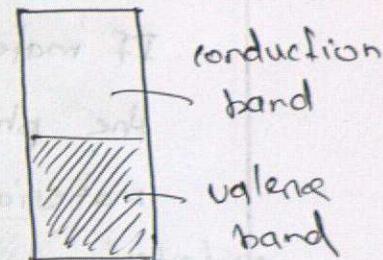
$$\text{band gap} = 1.1 \text{ eV}$$

- Si is shiny in visible light since photons have enough energy to excite e^- , which re-emit E when going back down

55 - Band Struct. Examples

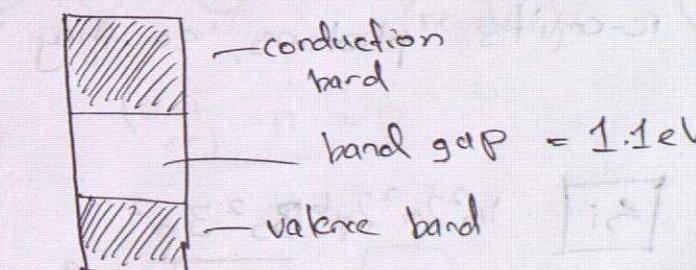
K $1s^2 2s^2 2p^6 3s^2 3p^6 4s^1$

1

Band structure

no band gap

Si "sp³ hybrid orbital"



• Si is semiconductor

Cu

$1s^2 2s^2 2p^6 3s^2 3p^6 3d^{10} 4s^1$



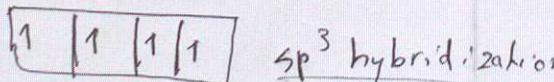
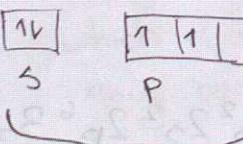
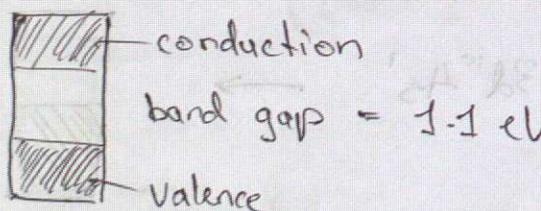
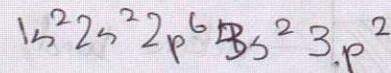
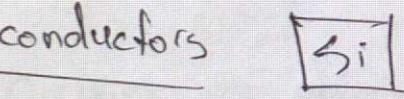
No band gap \rightarrow conductor

band gap $> 4\text{eV} \rightarrow$ insulator

band gap $< 4\text{eV} \rightarrow$ semiconductor

Optical Properties

- Visible light: 2-3 eV
- If material has higher band gap ($> 3\text{ eV}$), the photons will pass through and the material will be transparent.
- In metals (with no band gap), photons have no trouble promoting e^- , so metals are opaque (not transparent)
- Electrons in metals dropping to original energy levels re-emits photons, so they are shiny.

Semiconductors

Polymers: covalent bond, no e^- free to conduct

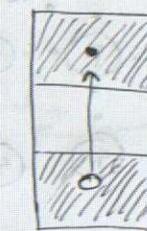
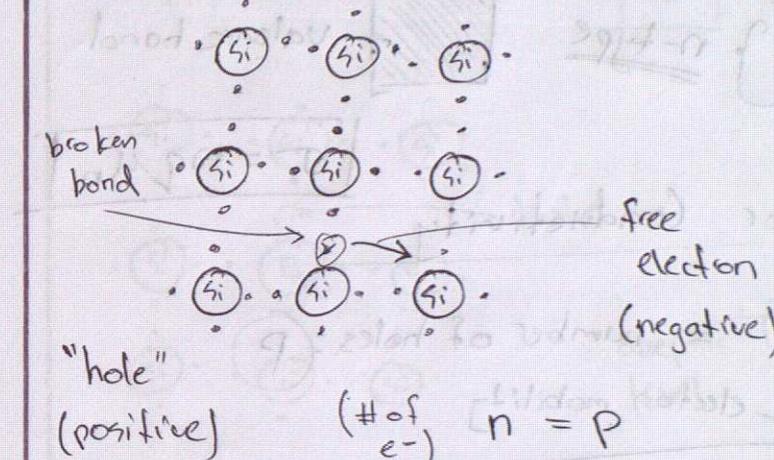
Ceramics: ion attraction, so no free e^-

(ionic)

How to control conductivity in semiconductors?

↳ by adding impurities (doping)

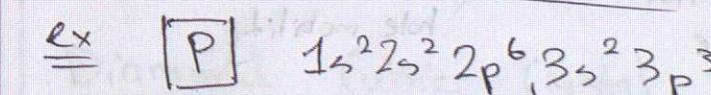
↳ You add a dopant (point defects)

Pure Silicon

illustrating electron being promoted across band gap

Intrinsic Semiconduction

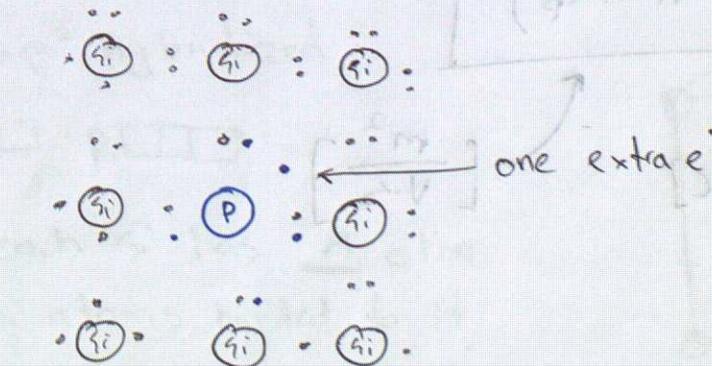
↳ 2 charge carriers
1) electrons n
2) holes p

Adding Dopants to Si

pentavalent

charge carrier

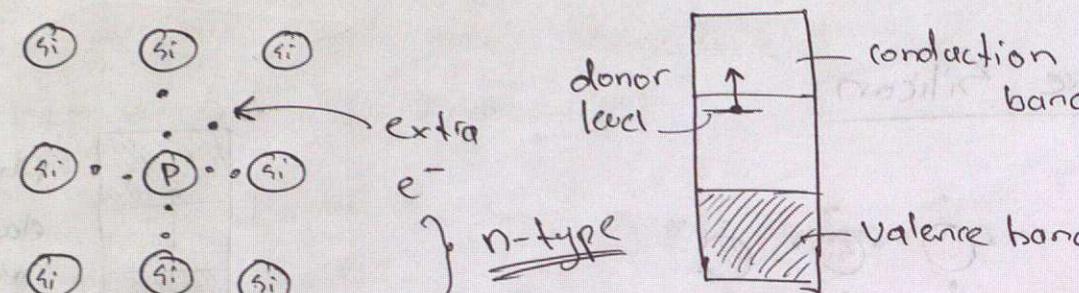
↳ negative



n-type extrinsic

Ch.9 / Lec 2A

Adding impurities (point defects) to $\boxed{\text{Si}}$
(doping) to form Extrinsic Semiconductor



Intrinsic Semiconductor Conductivity

number of e^- 's : n = number of holes : p

$$\boxed{\sigma = n \cdot q \mu_n + p \cdot q \mu_p}$$

conductivity fundamental charge hole mobility

of electrons # of holes

$$\boxed{\sigma = nq(\mu_n + \mu_p)}$$

$[\Omega^{-1} \text{m}^{-1}]$ $[\#]$ $[\text{C}]$ $\left[\frac{\text{m}^2}{\text{V} \cdot \text{s}} \right]$

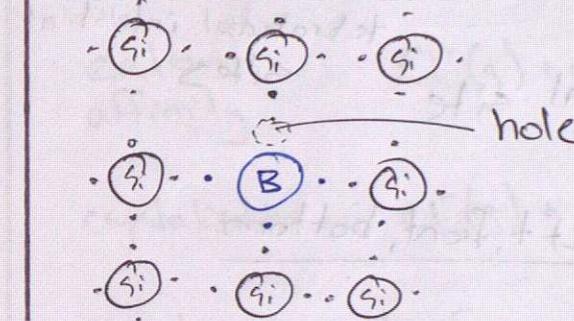
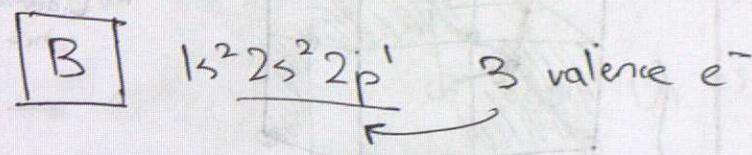
Ch.9 / Lec 2A

N-Type Extrinsic Semiconductor Conductivity

$$\boxed{\sigma = nq\mu_n}$$

P-Type Extrinsic Semiconductor

Dope with Boron



$$\boxed{\sigma = p q \mu_p}$$

Diamond Cubic Crystal Structure

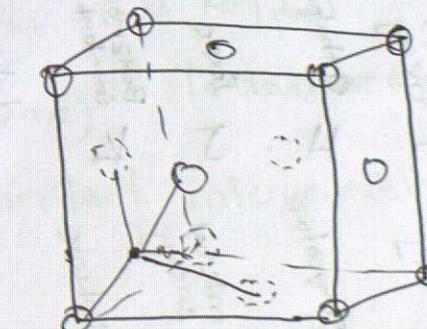
ex $\boxed{\text{Si}}$, $\boxed{\text{C}}$ (as diamond)

- sp^3 hybridized

$s\square$ $p\square\square$

- each Si has 4 other Si atoms bonded to it

tetrahedral site

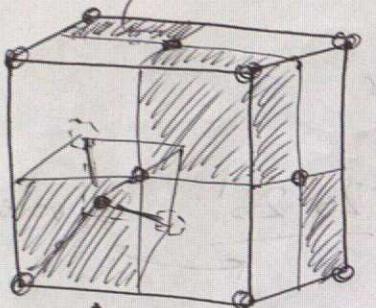


Ch.9 | Lec 25

Diamond Cubic

- Sliced into 8 - subcubes
- Only 4 of the subcubes are populated

occupied sites

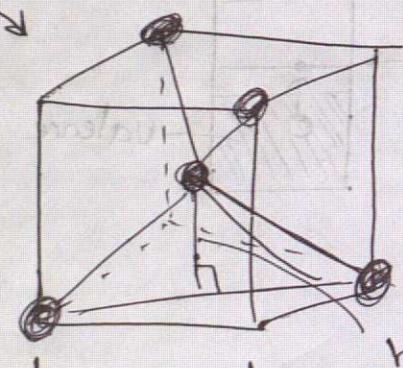


$$n_{\text{Diamond cubic}} = 8$$

LD A from FCC
LD 4 from inside tetrahedral interstitial sites

tetrahedral interstitial site

left, front, bottom



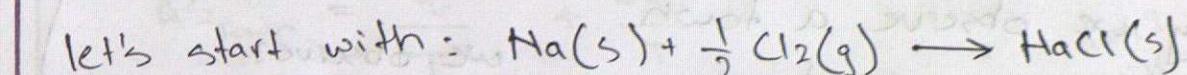
$$h = a/4$$

Thermodynamic Alphabet

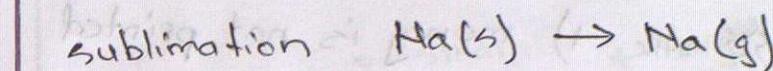
Symbol	Energy	Enthalpy	Total	Boltzmann constant	Volume	Pressure	heat	gas constant
S	H	J	K	L	M	N	P	Q
S	T	U	V	W				
	Temperature	internal energy	Volume	Work				

Ch.10 | Lec 25

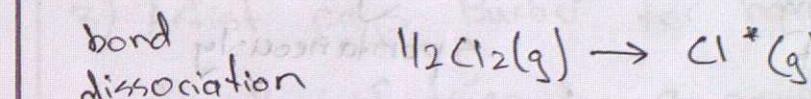
Salt as Crystal



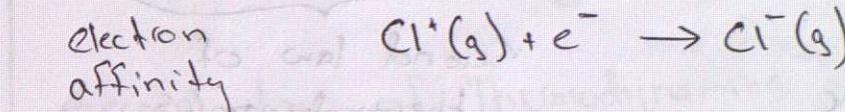
$$\Delta H = 109 \frac{\text{kJ}}{\text{mol}}$$



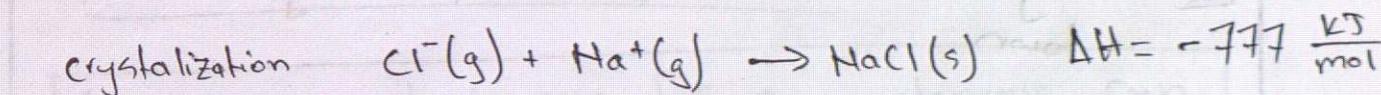
$$\Delta H = 1497 \frac{\text{kJ}}{\text{mol}}$$



$$\Delta H = 121 \frac{\text{kJ}}{\text{mol}}$$



$$\Delta H = -364 \frac{\text{kJ}}{\text{mol}}$$



$$\Delta H = -777 \frac{\text{kJ}}{\text{mol}}$$

- Enthalpy accounts for pushing back the atmosphere

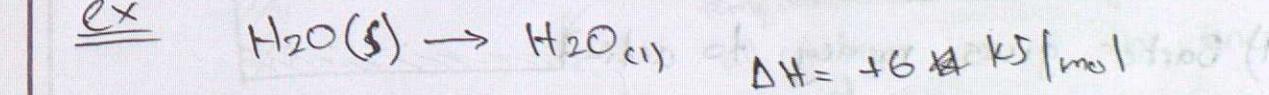
Total = $-414 \frac{\text{kJ}}{\text{mol}}$ → heat out, exothermic

• Thermodynamics: achieving low energy

• Kinetics: how fast something will happen

doesn't necessarily mean the rxn will happen

ex



$$\Delta H = +64 \frac{\text{kJ}}{\text{mol}}$$

Spontaneous (in thermodynamic sense) (endothermic)

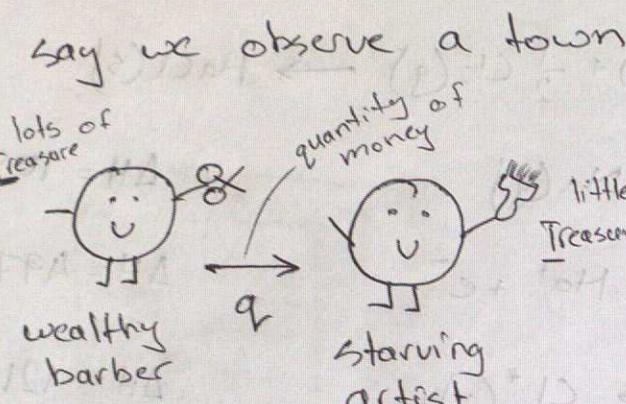
↳ rxn proceeds without constant intervention.

↳ (not necessarily fast)

↳ does not mean "for no apparent reason"

Ch.10, Lec 26

Spontaneous Reaction



First law of thermodynamics.

we observe:

- 1) money is not printed
- 2) Artist never gives money to barber spontaneously

We can define something for the town

Second law of thermodynamics

$$S = \frac{q}{T}$$

entropy

Only transactions where

$$\Delta S_{\text{Town}} = \Delta S_B + \Delta S_A > 0$$

entropy of universe

Does this Work?

- 1) Barber gives money to artist

$$\Delta S_{\text{Town}} = \Delta S_B + \Delta S_A$$

satisfies above law, so...

$$= -\frac{q}{T} + \frac{q}{T} > 0$$

YES!

= small negative + positive larger

Ch 11 / Lec 26

- 2) Artist transfers money to barber (cool coffee \rightarrow becomes hot coffee)

$$\Delta S_{\text{Town}} = \frac{q}{T} + \frac{-q}{T}$$

$$= \text{small positive} + \text{large negative} < 0$$

does't comply with law, so...

NO

- 3) Artist pays Barber for haircut

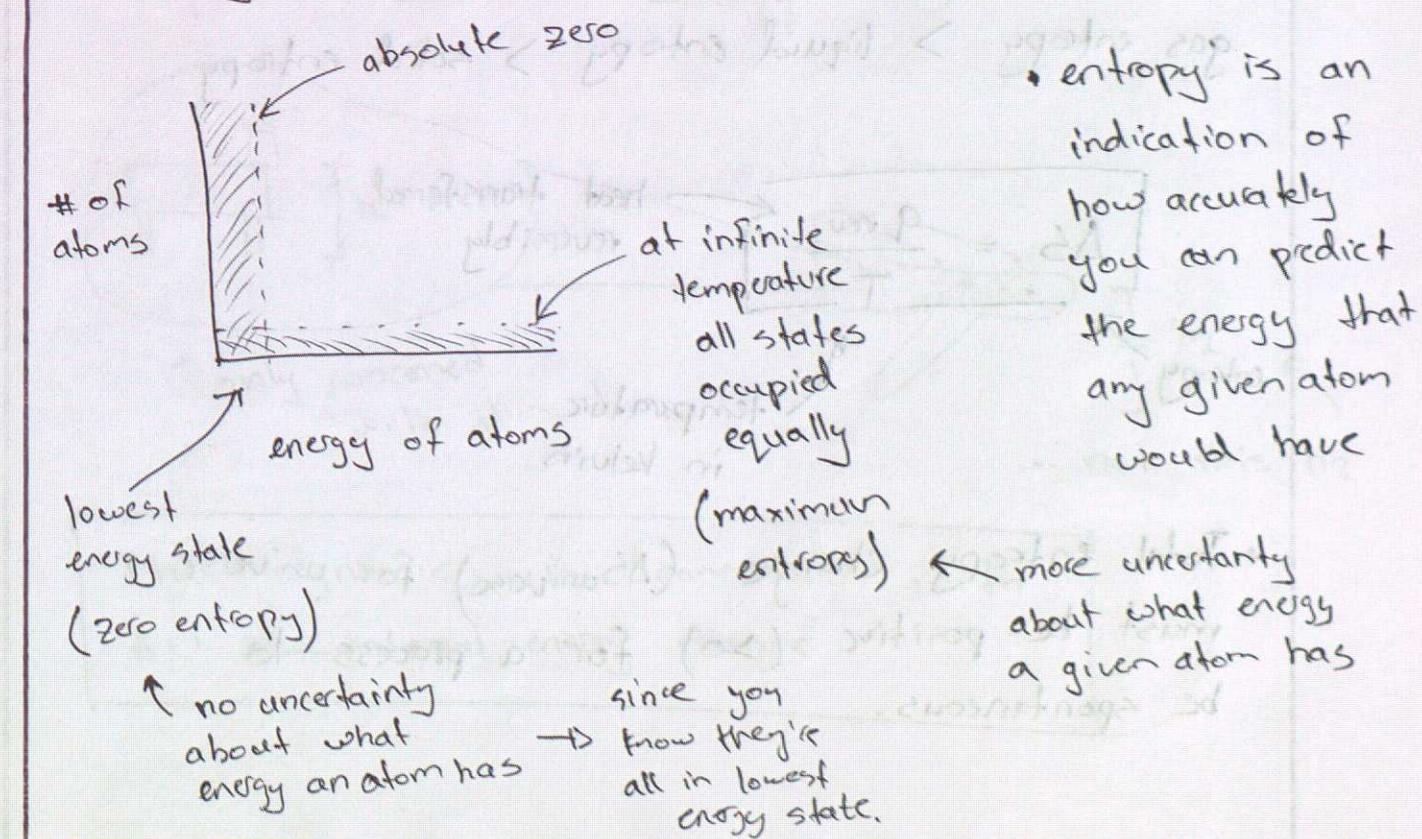
\rightarrow Yes, if driven by a good haircut

AC powered by increase in entropy in power plant

Second Law of Thermodynamics

$\Delta S_{\text{universe}}$ must increase for a spontaneous rxn.

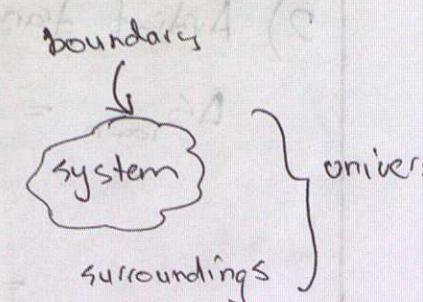
entropy sometimes described as measure of disorder



Ch-11 / Lec 27

2nd Law of Thermodynamics

$$\Delta S_{\text{universe}} = \Delta S_{\text{sys}} + \Delta S_{\text{surr}} > 0$$



- Entropy sometimes described as "disorder"
- Entropy describes the uncertainty in knowing precisely the energy that an atom/molecule will have.

Entropy as Disorder

A system at high entropy \rightarrow highly disordered (You can't predict where anything is)

gas entropy $>$ liquid entropy $>$ solid entropy

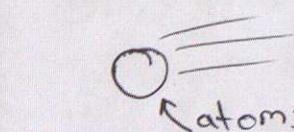
$$\Delta S = \frac{q_{\text{rev}}}{T}$$

entropy
temperature in Kelvin

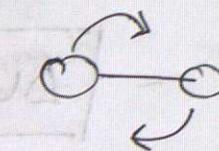
* Total entropy change ($\Delta S_{\text{universe}}$) for universe must be positive (> 0) for a process to be spontaneous.

Ch-11 / Lec 27

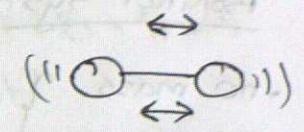
Microscopic Energy



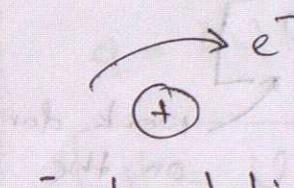
translational



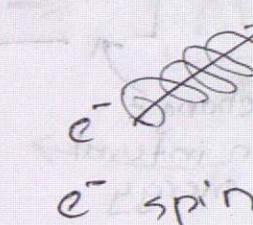
rotational



vibrational



e⁻ translation

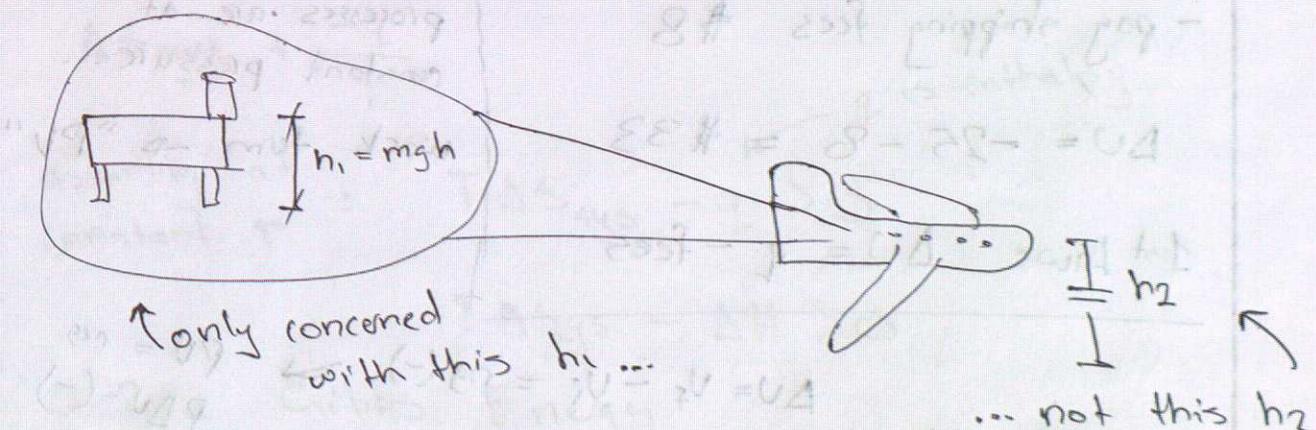


e⁻ spin



nuclear energy

Internal Energy "U"



Thermodynamics is concerned with
 $\Delta U \leftarrow$ internal energy change

Ch.11 Lec 27

FE 221 11-13

1st Law of Thermodynamics

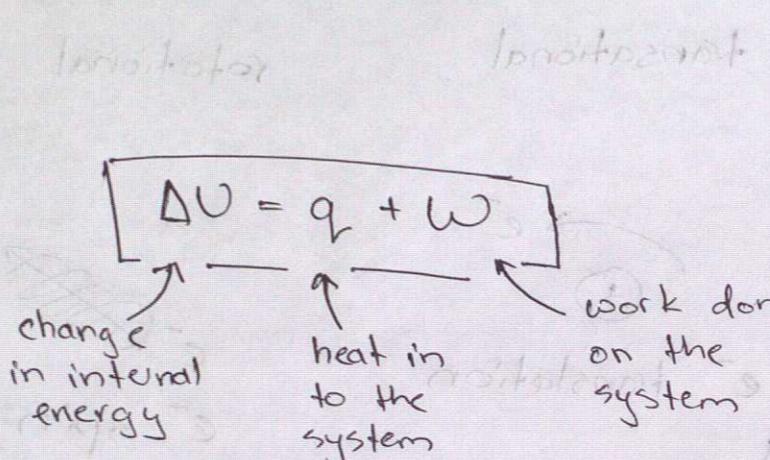
isolated system

- no mass transfer
- no energy transfer

$$\Delta U = 0$$

closed system

- no mass transfer
- yes energy transfer



Bank Account Analogy (Credit Union)

- buy Pokmon \$25

- pay shipping fees \$8

$$\Delta U = -25 - 8 = \$33$$

$$1^{\text{st}} \text{ Law: } \Delta U = q - \text{fees}$$

As Engineers, most processes are at constant pressure...

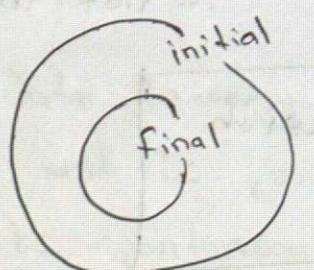
work term \rightarrow "PV"

$$\Delta U = U_f - U_i = n g (-) \rightarrow PV = \text{neg}$$

$$P\Delta V = (-)$$

1st Law becomes

$$\Delta U = q - P\Delta V$$



Ch.11 Lec 27

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Cave I forgot q

$$\Delta U = -33 \text{ $}$$

charge on account

how much it cost

pokemonecost

$$q = \Delta U + \text{fees}$$

$$q = -33 + 8 = \$25$$

"heat"

Enthalpy

- heat accounting for pushing back atmosphere

$$q = \Delta U + P\Delta V$$

$$H = U + PV$$

$$\Delta H = \Delta U + P\Delta V$$

enthalpy

Intro to Gibbs Energy

$$\Delta S_{\text{univ}} = \Delta S_{\text{sys}} + \Delta S_{\text{curr}} > 0$$

$$\Delta S_{\text{sys}} + \frac{-q}{T}$$

$$\text{assuming at constant } T : T\Delta S_{\text{sys}} - q > 0$$

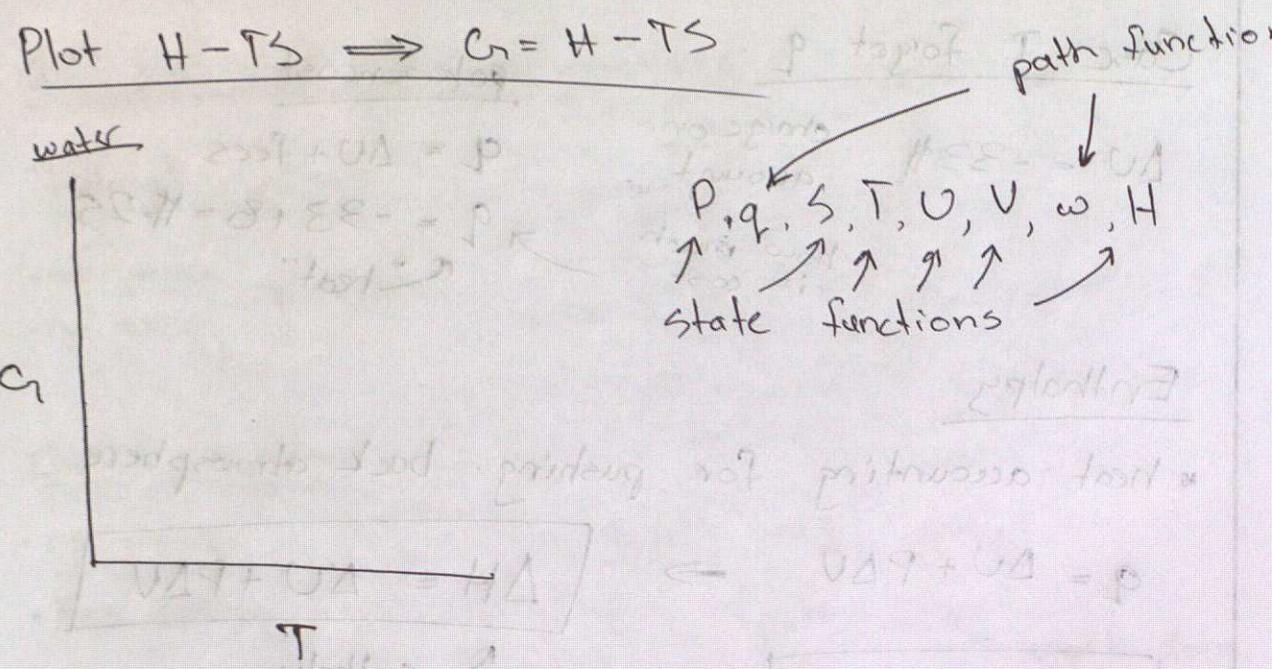
$$T\Delta S_{\text{sys}} - \Delta H > 0$$

Define Gibbs Energy

$$\Delta G = \Delta H_{\text{sys}} - T\Delta S_{\text{sys}}$$

only in terms of system

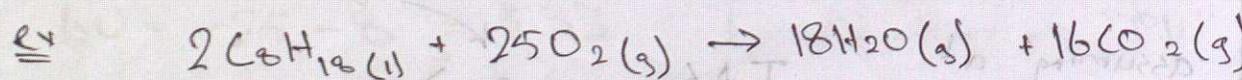
Ch-11 Lec 27



Standard State

→ the most stable form of a pure element at 25°C and 10^5 Pa (298.15 K and 1 atm)

ΔH vs ΔU ?



• need a reference point to measure changes against.

• ΔH only depends on current condition

↳ doesn't depend on how it got there

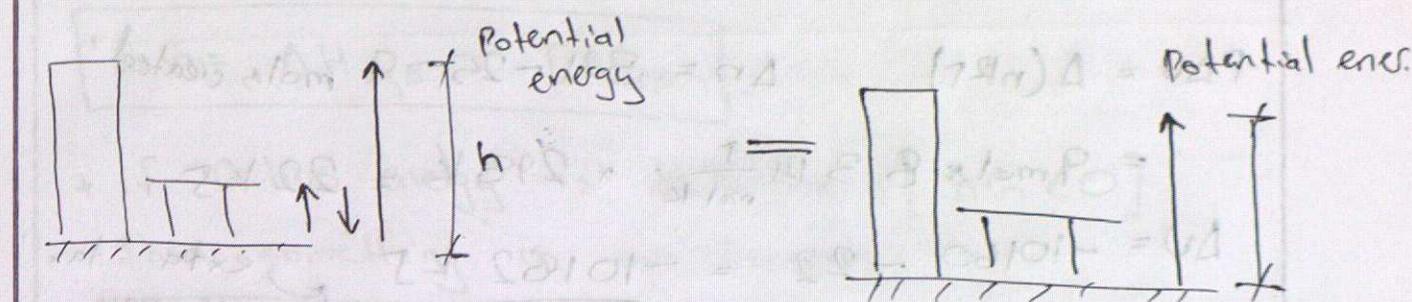
State function

C_p, S, H

heat, work are not state functions
Path function

Ch-11

Standard State



• all that matters is final height, since...

• Potential energy is a state function

↳ doesn't matter how we got to state, all that matters is what that state is

Path functions: work

State functions: temperature, PE, enthalpy, internal energy

Difference Bt. U and H



$$\Delta H_f^\circ = \Delta H_{\text{form}}^\circ(\text{CO}_2(\text{g})) \cdot 16 + \Delta H_{\text{form}}^\circ(\text{H}_2\text{O}(\text{g})) \cdot 18 - \Delta H_{\text{form}}^\circ(\text{C}_6\text{H}_{16}(\text{l})) \cdot 2 - H_f^\circ(\text{O}_2(\text{g})) \cdot 2$$

$\Delta_f H^\circ$ vs ΔH_f°
IUPAC recommended

enthalpy required to form substance at standard state
ex: $\Delta_f H^\circ \cdot \text{O}_2(\text{g}) = 0 \text{ kJ/mol}$

$$\Delta_f H^\circ = \Delta_{\text{comb}} H^\circ = -10160 \text{ kJ}$$

Ch-11

Aug 12, 23

$$\Delta H = \Delta U + P\Delta V \rightarrow \Delta U = \Delta H - P\Delta V$$

$$P\Delta V = \Delta(nRT) \quad \Delta n = 3H - 2S = 9 \text{ mols created}$$

$$= 9 \text{ mol} \times 8.314 \frac{\text{J}}{\text{mol} \cdot \text{K}} \times 298 \text{ K} = 22 \text{ kJ}$$

$$\Delta U = -10160 - 22 = -10182 \text{ kJ}$$

extra "tax"
we pay

- Enthalpy and Internal Energy are basically same for solids, since there is minimal volume changes
- With gases, be cautious!

Gibbs Energy

$$\Delta S_{sys} + \Delta S_{surr} > 0$$

$$\Delta S_{sys} - \frac{q_{rev}}{T} > 0 \quad \text{at constant } T$$

$$T\Delta S_{sys} - \frac{q}{T} > 0$$

$$T\Delta S_{sys} - q > 0 \quad \text{at constant } P$$

-1 $(T\Delta S_{sys} - \Delta H_{sys} > 0)$ restatement of the 2nd law for constant T, P

$$\Delta G$$

"Gibbs energy"

Ch-11 - Energy

Aug 12, 23

Gibbs Energy

$$\boxed{\Delta G = \Delta H_{sys} - T\Delta S_{sys}}$$

+ if Gibbs energy is decreasing [$\Delta G < 0$]
then something is spontaneous.

$$\boxed{\Delta G = \Delta H_{sys} - T\Delta S_{sys} < 0, \text{ then spontaneous}}$$

• Gibbs energy decrease means entropy increased

$$\boxed{\Delta G = -T\Delta S_{universe}}$$

Gibbs Rxns

$\Delta G < 0$ means $\Delta S_{universe} > 0$ "spontaneous"

	ΔH	ΔS_{sys}	Spontaneous?
1) negative "exothermic"	positive (+)	always	
2) negative (exothermic)	negative (-)	at low temp	
3) positive "endothermic"	positive (+)	at high temp	
4) positive "endothermic"	negative (-)	never	

Examples

- 1) burning fuel
- 2) freezing water
- 3) melting ice

Absolute Entropy

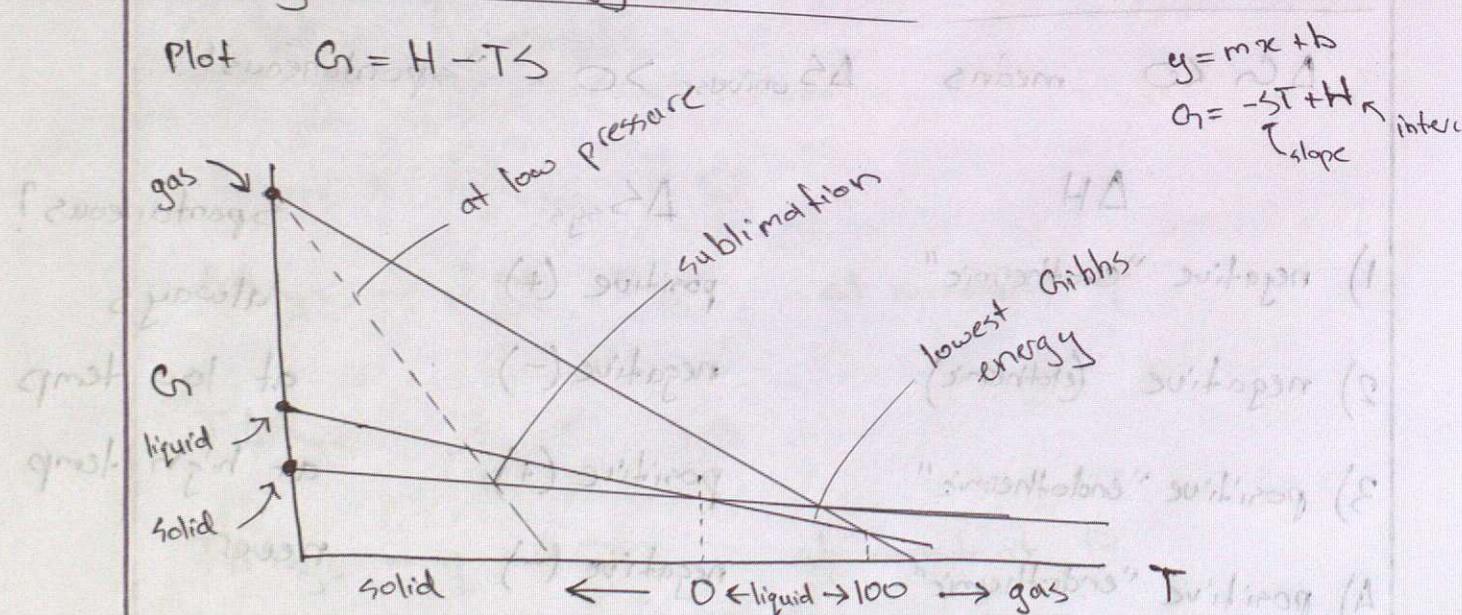
The Entropy of any perfect crystal approaches 0 (zero) as temp. approaches zero Kelvin (absolute zero)

Third Law of Thermo

- we can determine absolute value for entropy due to 0 Kelvin "reference point" unlike enthalpy, for which we only know change.

Plotting Gibb's Energy for Water

$$\text{Plot } G_f = H - TS$$



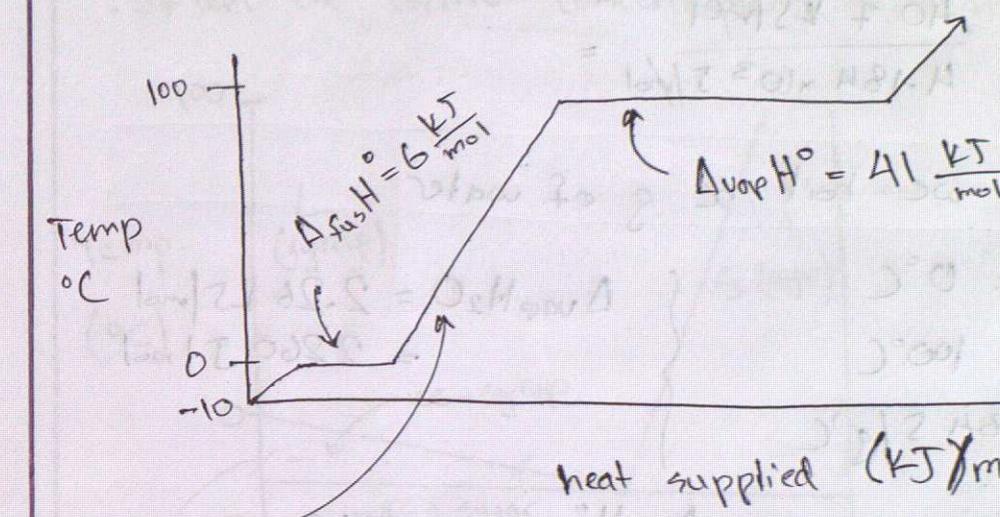
$$S_{\text{solid}} \text{ vs } S_{\text{liquid}}? \Rightarrow S_{\text{solid}} < S_{\text{liquid}} < S_{\text{gas}}$$

- modern freezers, ice cubes go from solid \rightarrow gas ... why?
- pressure changes gas "graph slope line" so at low temp, it intersects solid graph slope and exists as gas directly

Enthalpy of fusion, vapourization for water



$$\Delta_f H^\circ = \Delta_{\text{fus}} H^\circ = \Delta_f H^\circ(\text{H}_2\text{O(l)}) - \Delta_f H^\circ(\text{H}_2\text{O(s)}) = 6 \text{ kJ/mol}$$



slope ?

$$\frac{\Delta T}{q} [=] \frac{K}{\text{kJ/mol}} = \frac{\text{k.mol}}{\text{kJ}}$$

calculate heat transferred : $q = \frac{1}{\text{slope}} \times \Delta T$

$$\left[\frac{\text{J}}{\text{mol}} \right] \rightarrow q = n C_p \Delta T$$

OR

$$\text{heat of mols} \quad \text{molar heat capacity} \quad \text{temperature change [K]}$$

$$\left[\frac{\text{J}}{\text{mol} \cdot \text{K}} \right]$$

$$q = mc \Delta T$$

$$\text{mass} \quad \text{specific heat capacity} \quad \left[\frac{\text{J}}{\text{g} \cdot \text{K}} \right]$$

Ch.11

Q.11.15.1

$$\frac{E_{\text{boil water}}}{E_{0^\circ\text{C} \rightarrow 100^\circ\text{C}}} = \frac{mc\Delta T}{mc\Delta T}$$

$$(1) \text{O}_2\text{H} \leftarrow (2) \text{O}_2\text{H}$$



$$\Delta H_{\text{vap}} = 2.26 \text{ kJ/mol}$$

$$\frac{E_{\text{boil water}}}{mc(100^\circ\text{C})} = \frac{40.1 \text{ kJ/mol}}{4.184 \times 10^3 \text{ J/g°C}}$$

Let's assume we boil x g of water

freezing pt: 0°C

boiling pt: 100°C

$C_{\text{water}} = 4.184 \text{ J/g°C}$

$$\frac{\text{heat for vaporizing}}{\text{E for freezing} \rightarrow \text{boil}} = \frac{m \cdot \Delta_{\text{vap}} H^\circ}{m \cdot C \cdot \Delta T} = m \cdot \cancel{18}$$

$$= \frac{m \cdot 2260 \text{ J/mol}}{m \cdot (4.184 \text{ J})(100^\circ\text{C})} = \frac{2260}{418.4} \approx 5.4$$

$$\approx 6$$

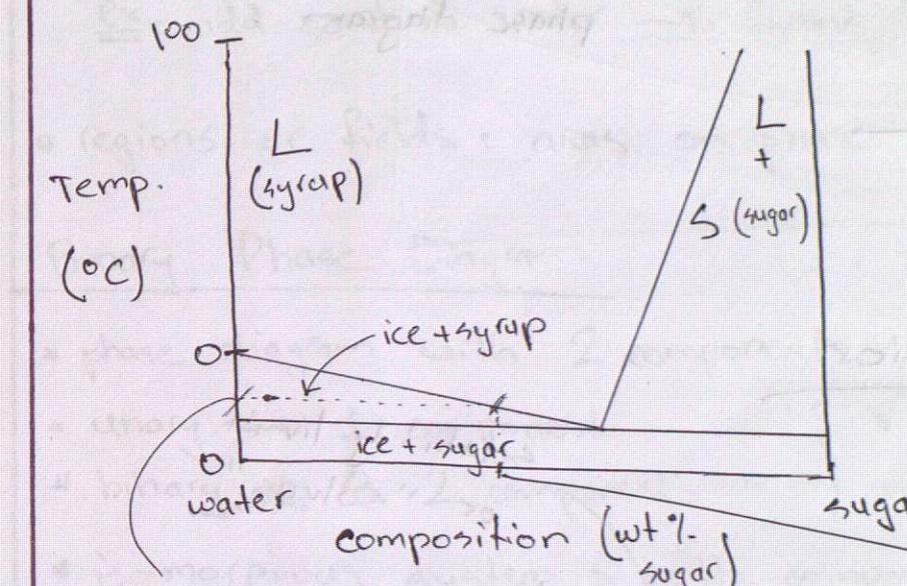
Ch.12 / Lec 30

Phase Diagrams

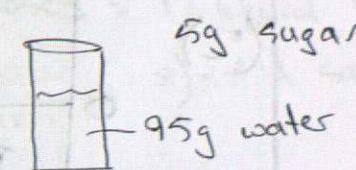
- convey phase stability

- normally $P = 1 \text{ atm}$

- often we control concentration = composition

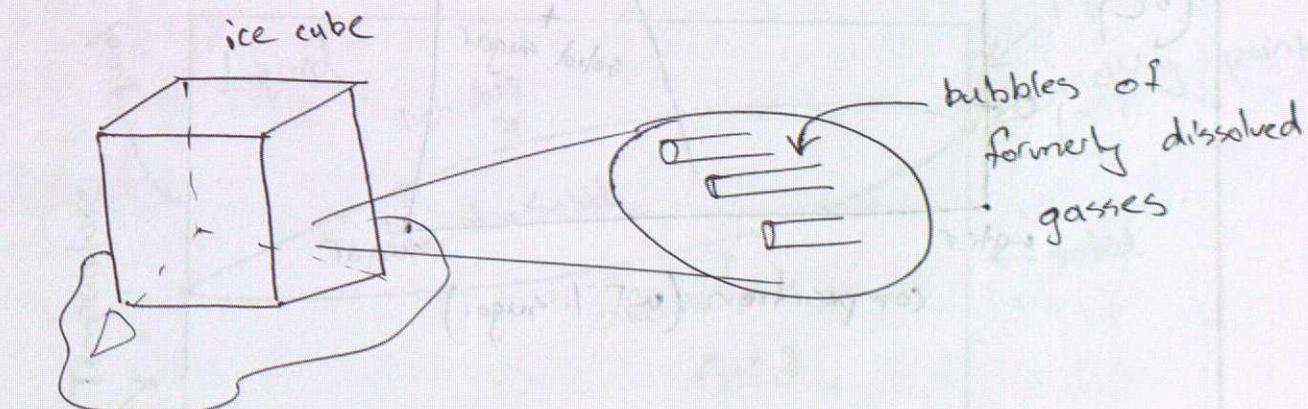


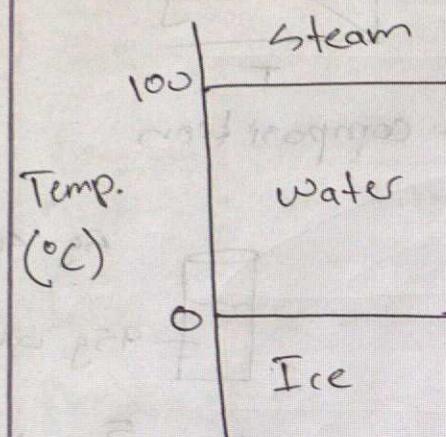
ice at $C_{\text{ice}} = 0$ (no sugar dissolved in ice)



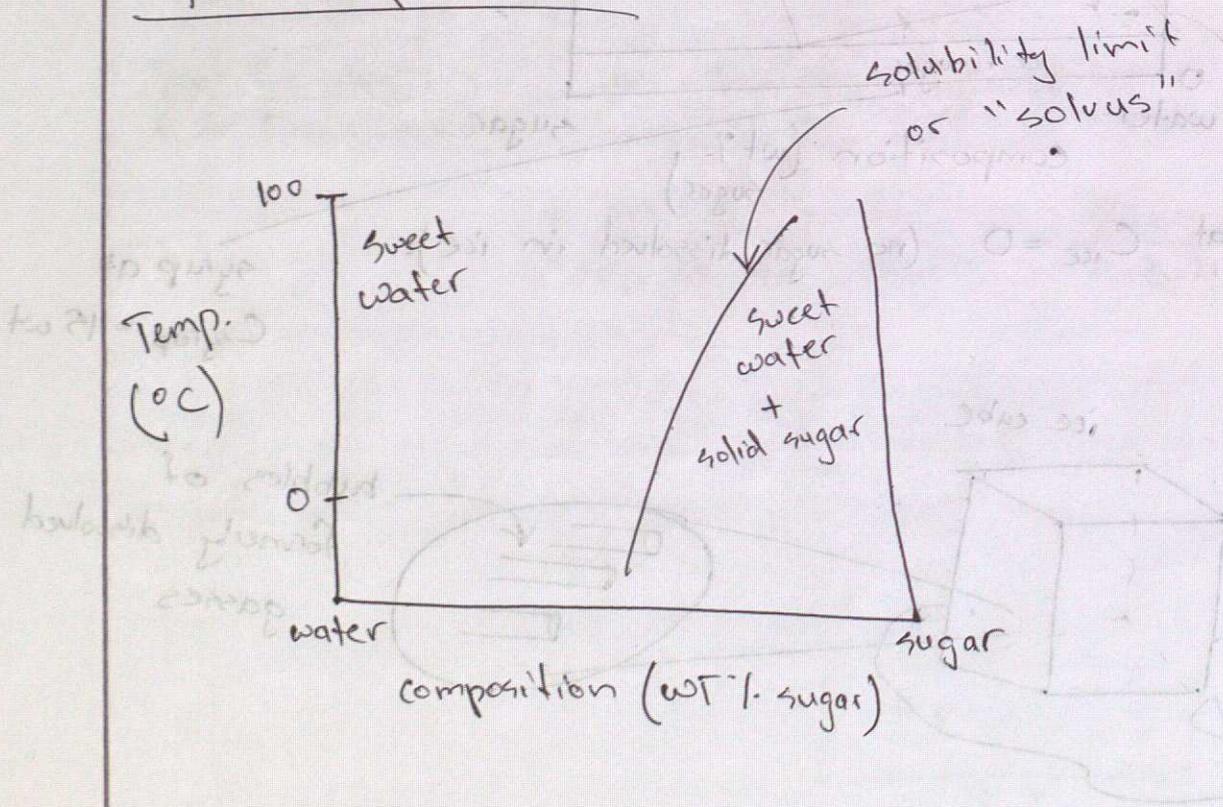
$$C_0 = \frac{5}{95+5} \cdot 100\% = 5 \text{ wt\%}$$

syrup at
 $C_{\text{syrup}} = 45 \text{ wt\%}$



The temperature Axis

one component only
(water) so called
uniaxial unary
phase diagram

The compositionPhases

* phase = a part of the system we are looking at that looks and behaves the same way

Ex: add sugar to water → forms single phase (sweet water)

Ex: add sand to water → forms 2 phases = 1) liquid H₂O
2) solid sand

* regions or fields: areas on phase diagram.

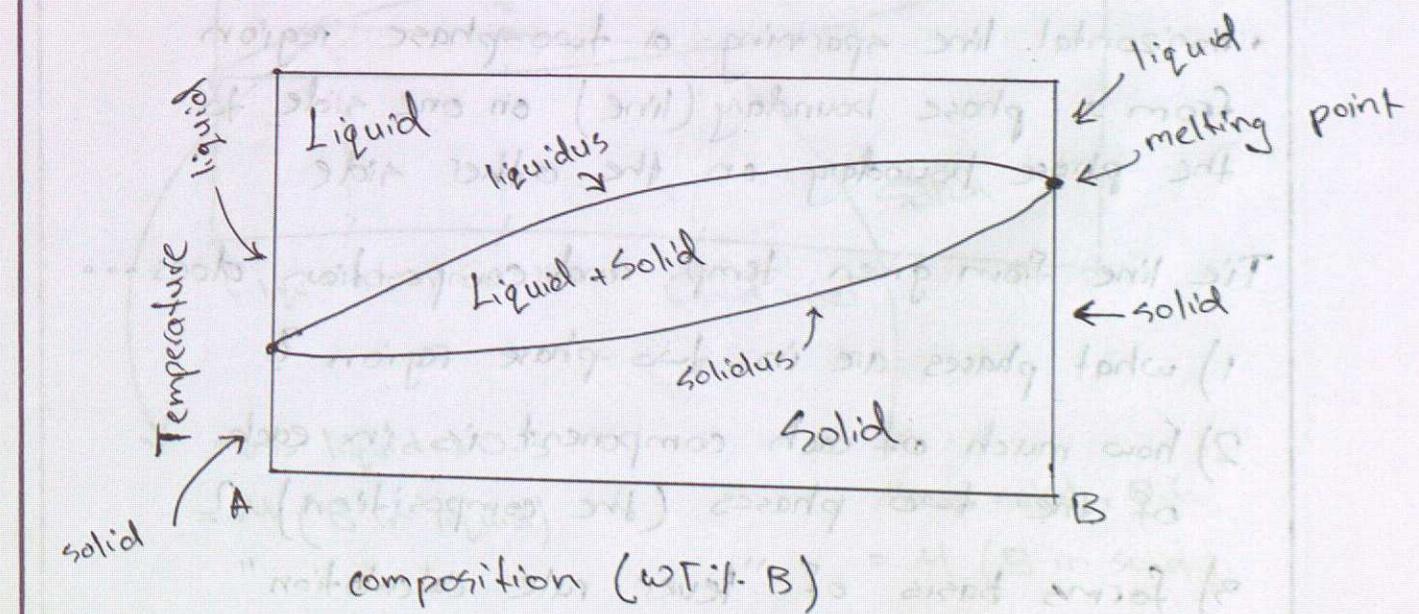
Binary Phase Diagram

* phase diagram with 2 components

* unary → 1 component

* binary → 2 components

* isomorphous system: both components completely soluble in each other

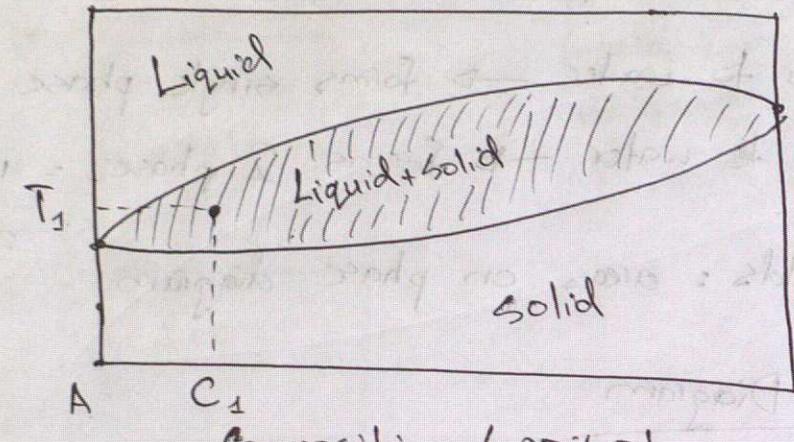


Ch.12

11-13

Binary Phase Diagrams

- solid phase exists at low T & density → pure solid exerts no vapor pressure.



- * in "Liquid+Solid" region
 - ↳ two phases in equilibrium (solid and liquid)
 - ↳ system "partly melted" or "partly solid"

The Tie Line

- * horizontal line spanning a two-phase region from a phase boundary (line) on one side to the phase boundary on the other side

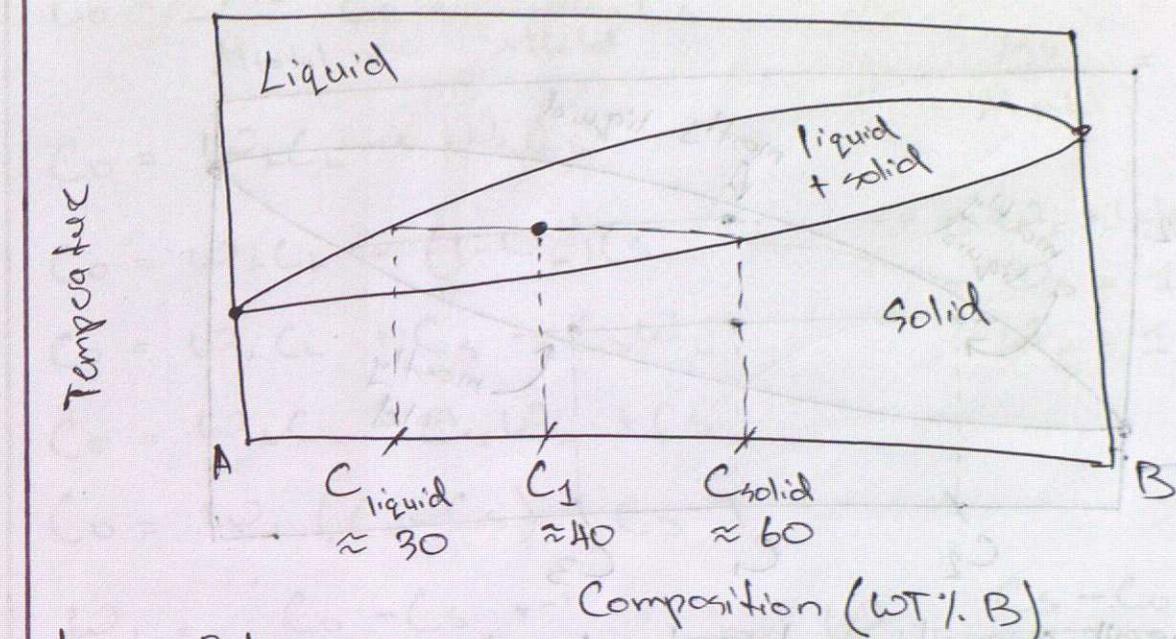
Tie line from given temp. and composition does ...

- 1) what phases are in two-phase region?
- 2) how much of each component is in each of the two phases (the composition)?
- 3) forms basis of "lever rule calculation"

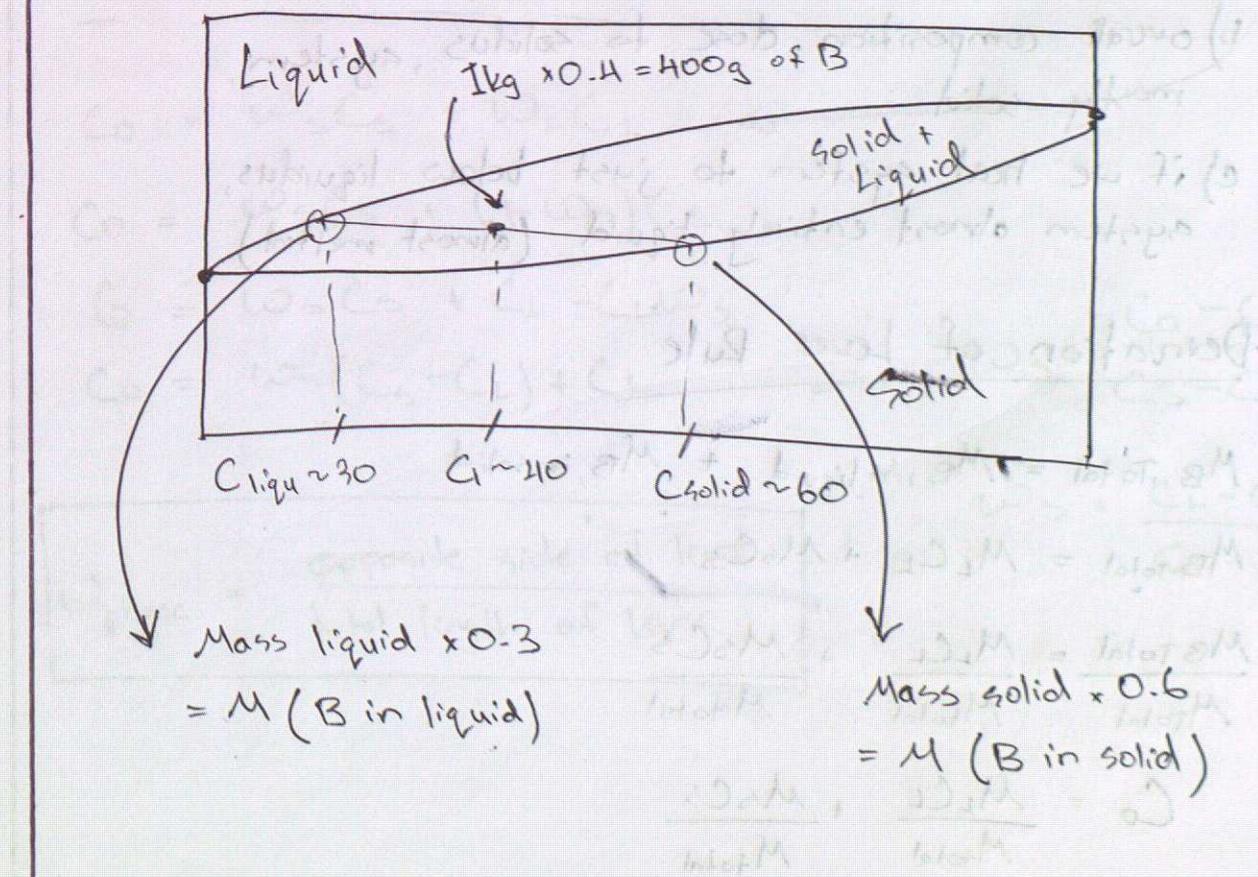
Ch.12

Aug 18 23

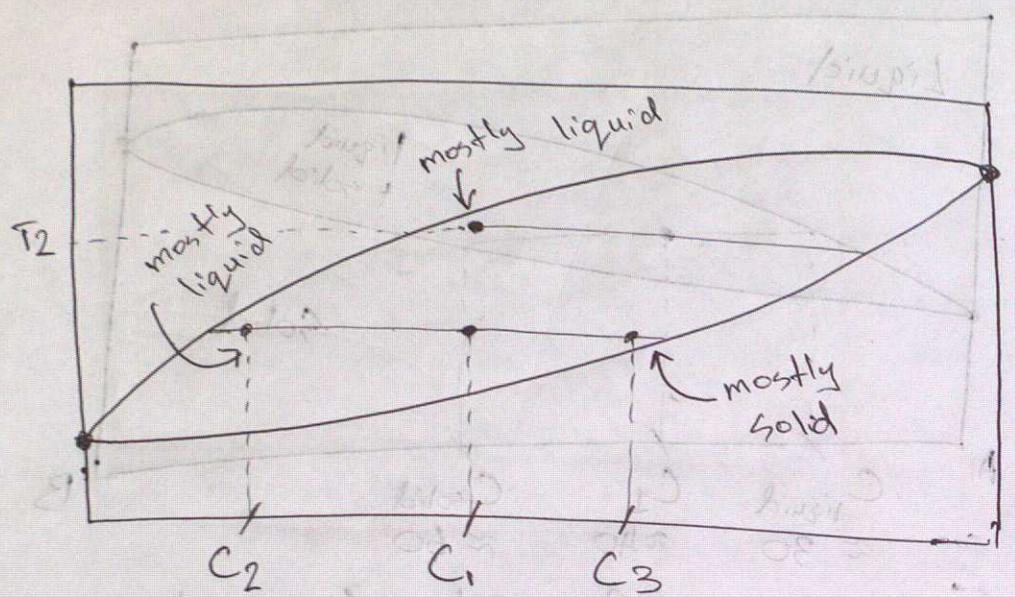
Tie Line



Lever Rule



Ch.12

Mostly Liquid or Mostly Solid?

- overall composition close to liquidus, system mostly liquid
- overall composition close to solidus, system mostly solid
- if we heat system to just below liquidus, system almost entirely liquid (almost melted)

Derivation of Lever Rule

$$M_B, \text{Total} = M_B, \text{in liquid} + M_B, \text{in solid}$$

$$M_B, \text{Total} = M_L C_L + M_S C_S$$

$$\frac{M_B, \text{Total}}{M_{\text{Total}}} = \frac{M_L C_L}{M_{\text{Total}}} + \frac{M_S C_S}{M_{\text{Total}}}$$

$$C_0 = \frac{M_L C_L}{M_{\text{Total}}} + \frac{M_S C_S}{M_{\text{Total}}}$$

Ch.12

Lever Rule

$$C_0 = \frac{M_L}{M_{\text{total}}} C_L + \frac{M_S}{M_{\text{total}}} C_S$$

$$\frac{M_L}{M_{\text{total}}} = w_L$$

$$C_0 = w_L C_L + w_S C_S$$

$$\frac{M_S}{M_{\text{total}}} = w_S$$

$$C_0 = w_L C_L + (1-w_L) C_S$$

$$w_L + w_S = 1$$

$$C_0 = w_L C_L + C_S - C_S w_L$$

$$w_S = 1 - w_L$$

$$C_0 = w_L C_L - C_S w_L + C_S$$

$$w_L = 1 - w_S$$

$$C_0 = w_L (C_L - C_S) + C_S$$

$$w_L = \frac{C_0 - C_S}{C_L - C_S} \quad \Rightarrow \quad w_L = \frac{C_S - C_0}{C_S - C_L}$$

$$C_0 = w_S C_S + w_L C_L$$

$$C_0 = w_S C_S + (1-w_S) C_L$$

$$C_0 = w_S C_S + C_L - C_L w_S$$

$$C_0 = w_S (C_S - C_L) + C_L \quad \Rightarrow \quad w_S = \frac{C_0 - C_L}{C_S - C_L}$$

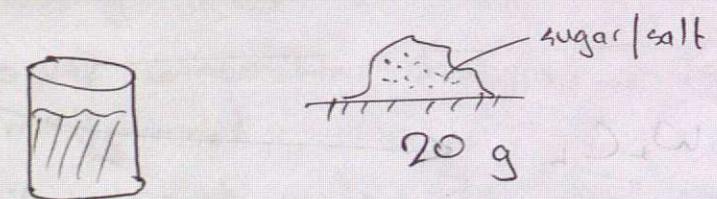
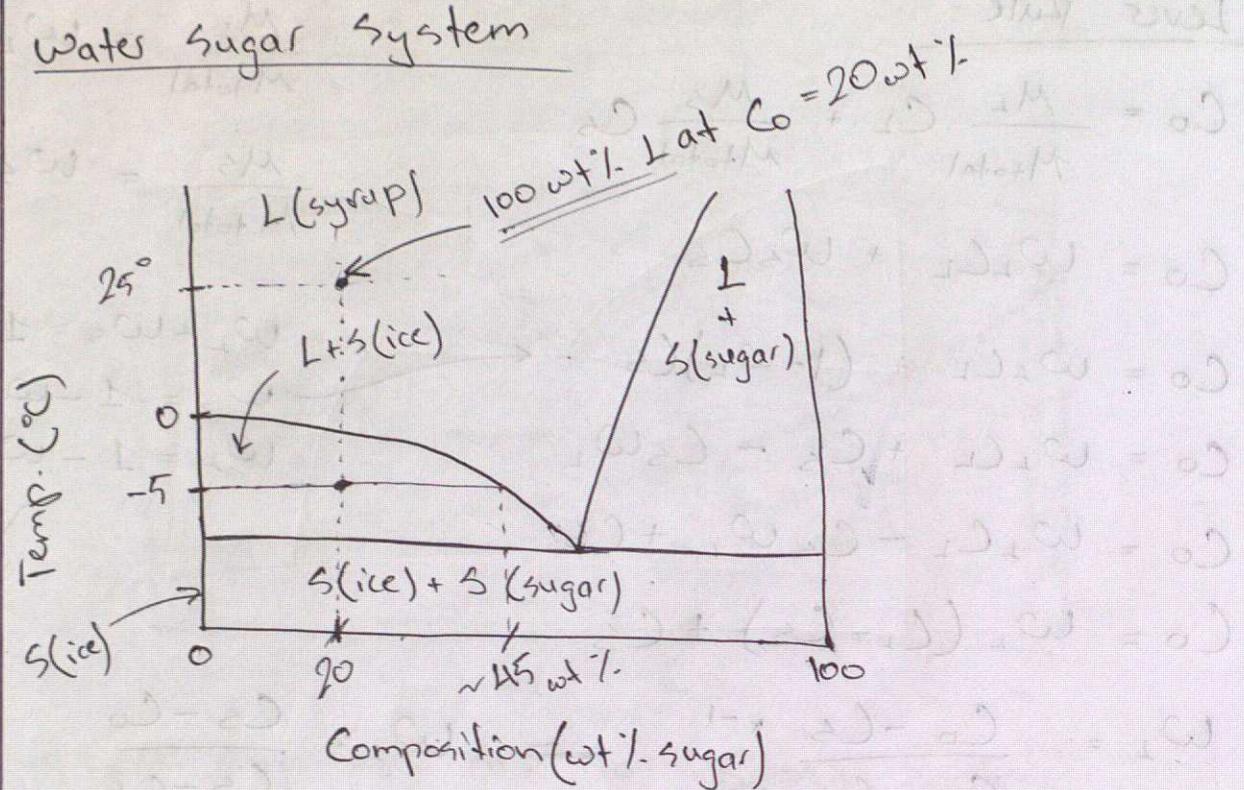
$$w_{\text{phase}} = \frac{\text{opposite side of lever}}{\text{total length of lever}}$$

$$w_S = \frac{C_L - C_0}{C_L - C_S}$$

Ch. 12

21.13

Water Sugar System



80 g of
water

$$\text{Co} = \text{overall composition} = \frac{20\text{ g}}{80 + 20} = 20\text{ wt\%}$$

↓ cooled
to -5°C

L @ C_L and S @ C_S

liquid at C_L = 45 wt%

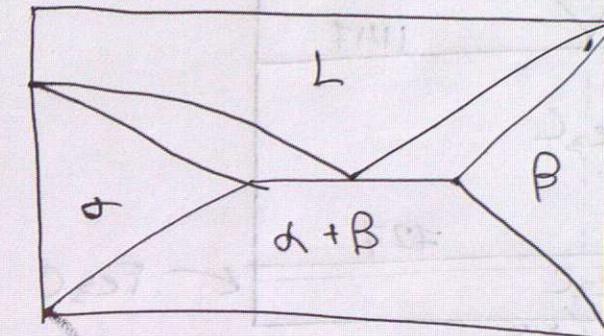
solid at C_S = 0 wt%

Ch. 12

21.13

Binary Eutectic Phase Diagram

- * system has one specific melting point that is below the melting point of each of its components

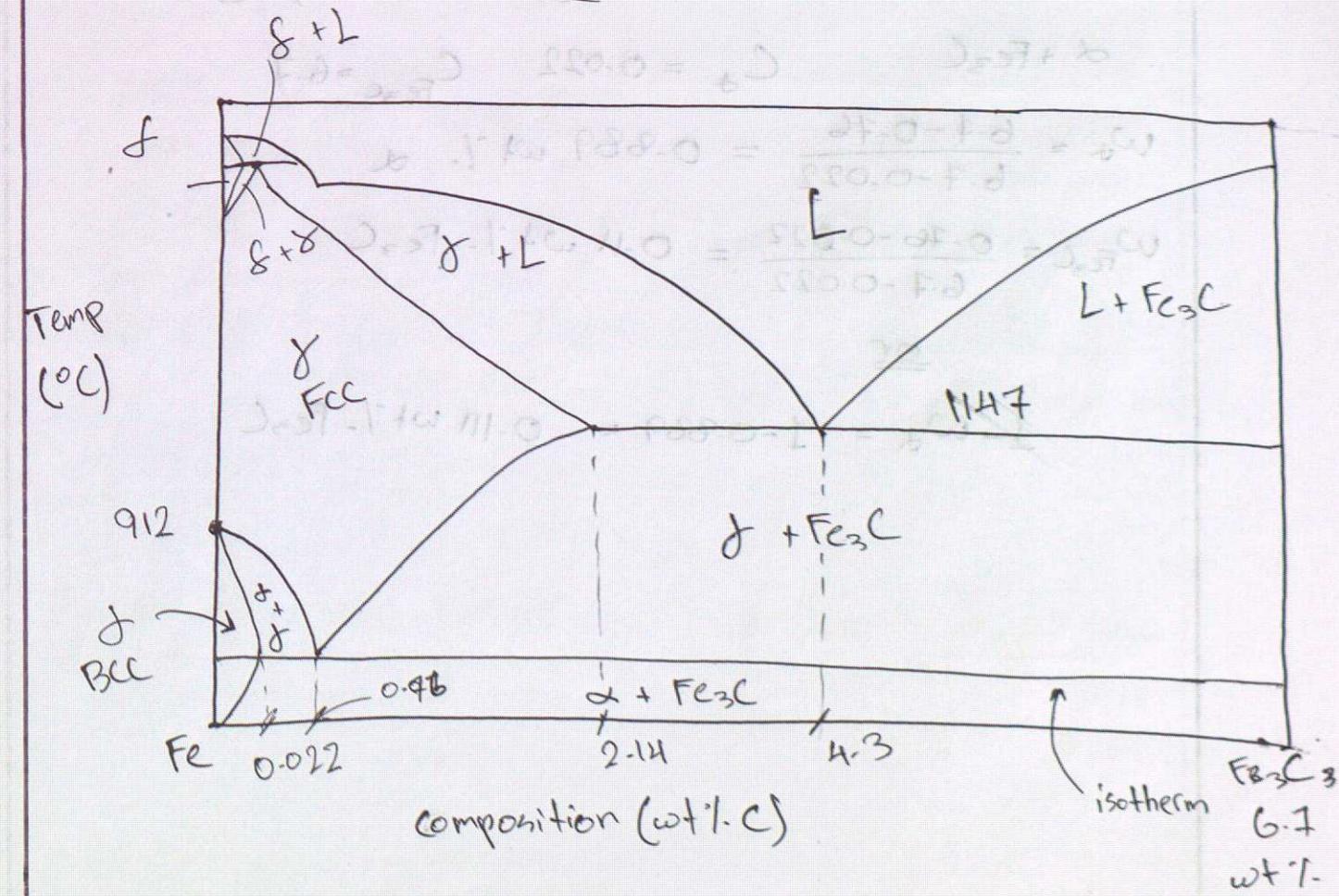


solid phases: lowercase greek letters

liquid phases: capital L

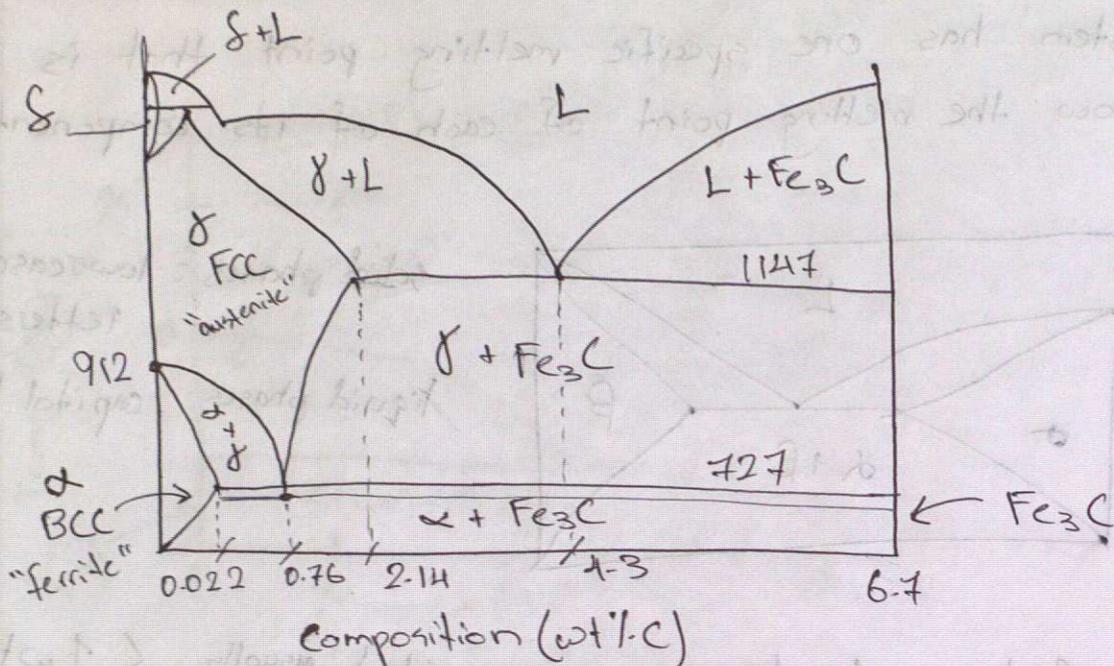
Iron-Carbon System

Steel usually < 1 wt%.



Ch.12

Iron-Carbon System



Ex 0.76 wt% C steel (eutectoid steel) @ 726°C

$$\alpha + \text{Fe}_3\text{C} \quad C_{\alpha} = 0.022 \quad C_{\text{Fe}_3\text{C}} = 6.7$$

$$w_{\alpha} = \frac{6.7 - 0.76}{6.7 - 0.022} = 0.889 \text{ wt% } \alpha$$

$$w_{\text{Fe}_3\text{C}} = \frac{0.76 - 0.022}{6.7 - 0.022} = 0.11 \text{ wt% Fe}_3\text{C}$$

or

$$1 - w_{\alpha} = 1 - 0.889 = 0.111 \text{ wt% Fe}_3\text{C}$$

Ch.12

Q.12.4.1

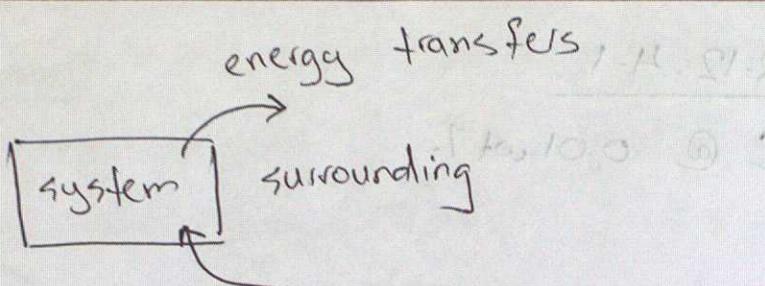
C @ 0.01 wt%.

Week 10: Lec #3

81/13

Thermodynamics

- energy in the universe

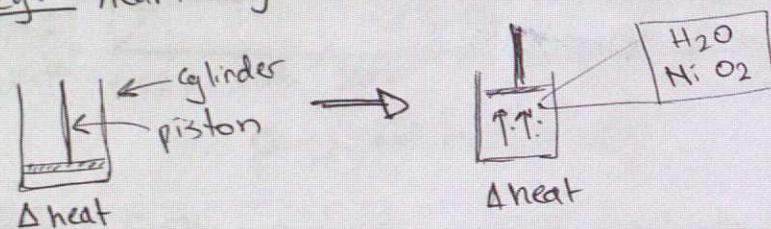


1st Law:

2nd Law: direction of energy transfer

3rd Law:

e.g. steam engine



Internal Energy

- rotation energy
- vibration mobility
- molecular bonding energy

State Function

- * Internal energy

State function: we can't measure actual quantity, but we can measure change in quantity

↳ only dependent on state change
↳ how we got to the state doesn't matter

Path Function: cares about path travelled from initial state to final state

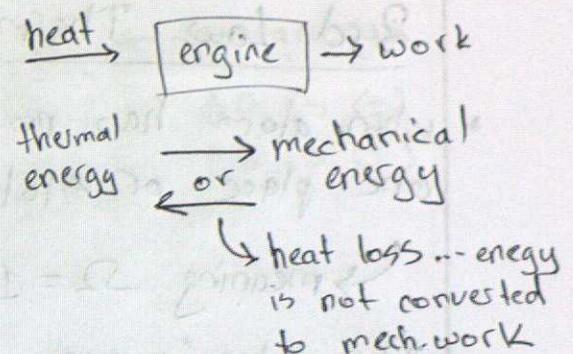
- heat
- work

Week 11: Lecture #2

Nov 29, 2023

1st Law Thermodynamics

- * law of energy conservation
- * not creating/destroying energy, only transforming from 1 form to another.



2nd Law Thermodynamics

- * During spontaneous process, the total entropy change for the system and surrounding is positive

$$\Delta S = (\Delta S_{\text{system}} + \Delta S_{\text{surrounding}}) \geq 0$$

\uparrow
 $\Delta S_{\text{universe}}$

Definition

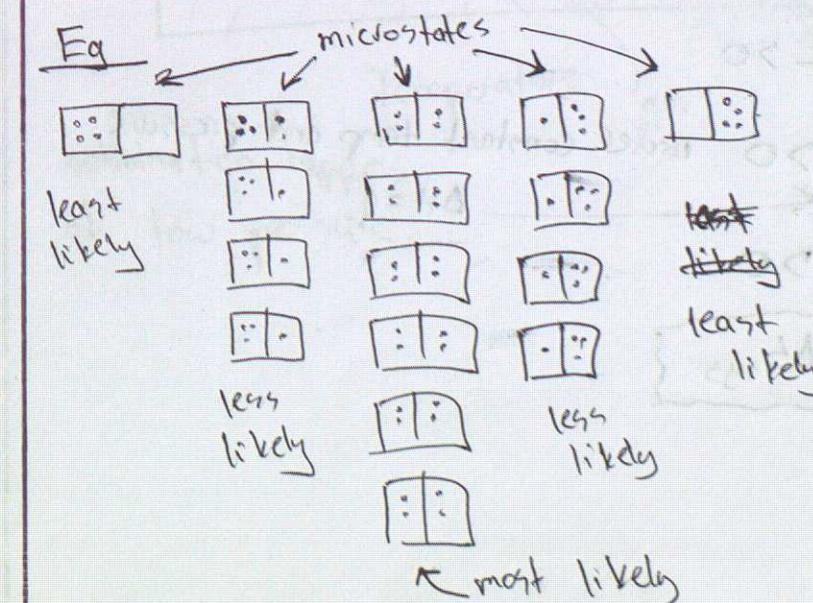
$$S = \frac{q}{T}$$

heat
temp.

Entropy: measure of the number of ways of energy distribution

↳ measure of uncertainty of the precise levels of energy that are held by atoms

↳ measures disorder or randomness of the system
↳ spatial, thermal energy location
↳ the number of possible arrangements
↳ microstate



$$S = k_B \ln \Omega$$

↑ microstates
Boltzmann Constant

Week 11: Lec. #3

3rd Law Thermodynamics

- when atom has no thermal energy, they are in one place or state ... microstate
meaning $\Omega = 1 \rightarrow S = k_B \ln \Omega$
"zero entropy" $\rightarrow S = 0$
uncertainty about state of atom
- The entropy of a pure crystal will approach 0 as temperature approaches 0 kelvin.

Gibbs Free Energy

$$\Delta G_f = \Delta H_{sys} - T \Delta S_{sys}$$

We know $\Delta H = \Delta U + P\Delta V$

$\Delta S_{sys} + \Delta S_{sur} > 0$ for spontaneous processes

$\Delta S_{sys} - \frac{q}{T} > 0$... multip. both sides by temperature

$$T \Delta S_{sys} - \frac{qT}{T} > 0$$

$T \Delta S_{sys} - q > 0$ under constant temp and pressure

$$T \Delta S_{sys} - \Delta H > 0$$

$$\Delta G_f = \Delta H_{sys} - T \Delta S_{sys}$$

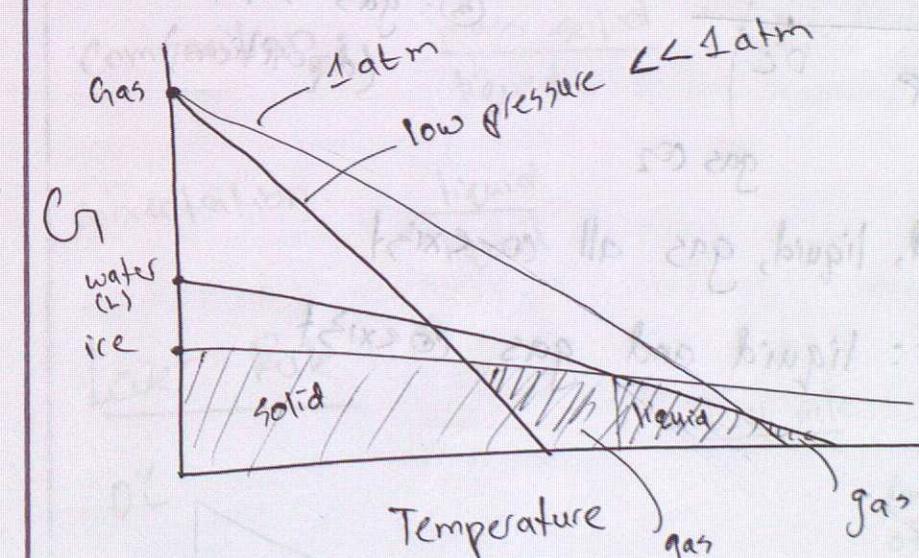
$$\Delta G_f = \Delta H_{sys} - T \Delta S_{sys}$$

Gibb's Free Energy

$$\frac{\Delta G_f < 0}{\Delta S > 0} \leftarrow \text{spontaneous}$$

$\Delta H \downarrow (-)$
 $\Delta S \uparrow (+)$

$\Delta H < 0$ (exothermic)	$\Delta H > 0$ (endothermic)	
$\Delta S > 0$	Spontaneous (All Conditions)	Spontaneous <u>only</u> at HIGH TEMP (eg: water melting)
$\Delta S < 0$	Spontaneous <u>only</u> at LOW TEMP (eg: water freezing)	Not Spontaneous (All conditions) ... never spontaneous

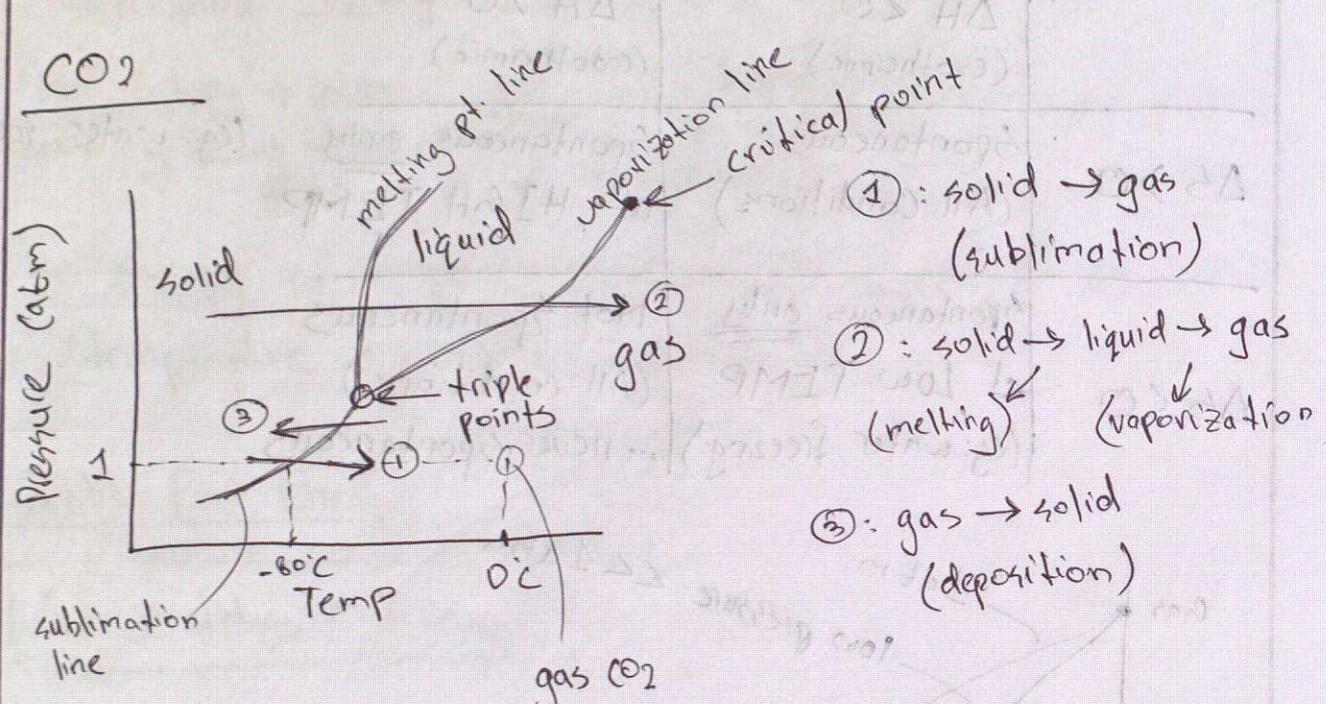


sublimation happens
at low pressure

Week 12: Lec #1

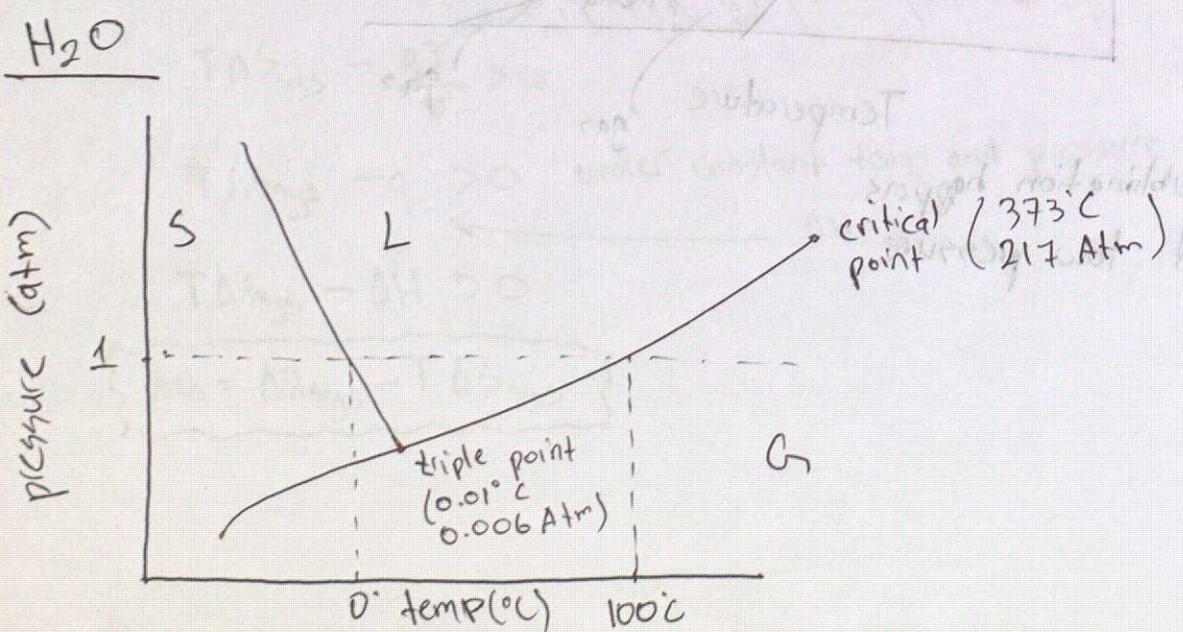
Phase Diagram

- solid, liquid, gas
- w.r.t. temp and pressure



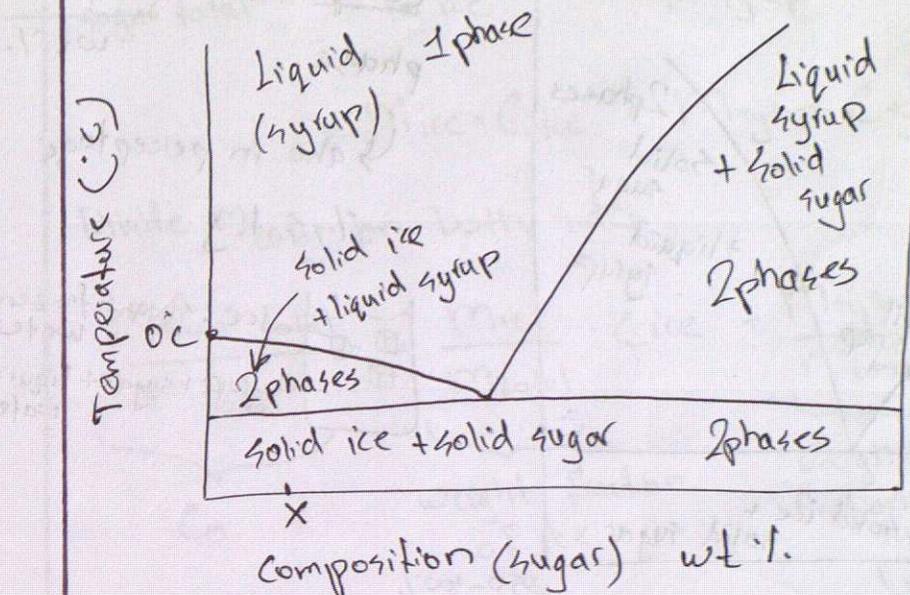
*triple point: solid, liquid, gas all co-exist

*the critical point: liquid and gas co-exist



Multicomponent Phase Diagram

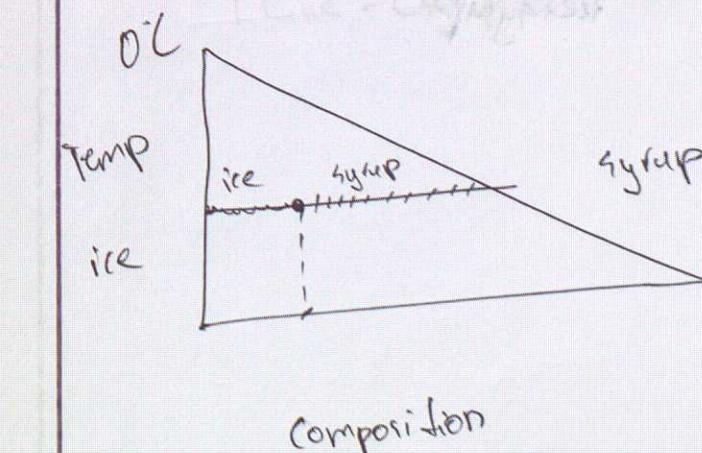
e.g.: add sugar to water



Composition: $\frac{\text{mass solid}}{\text{liquid}}$ wt. %

Concentration: $\frac{\text{liquid}}{\text{liquid}}$

Lever Rule



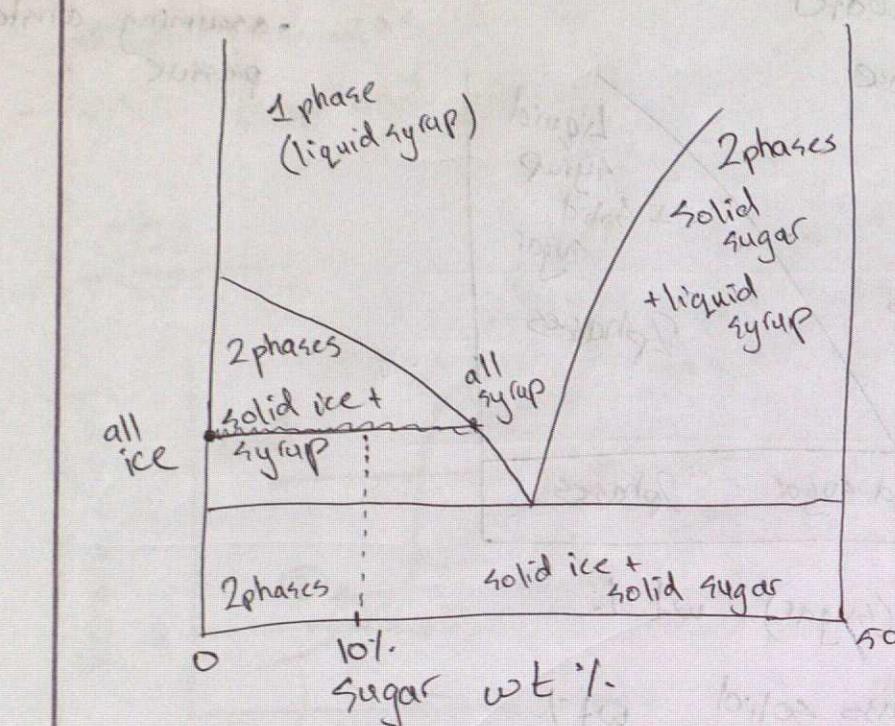
$$\text{Amount of } \text{ice} = \frac{\text{opposite side of lever}}{\text{total lever length}}$$

$$\text{Amount of syrup} = \frac{\text{syrup}}{\text{ice+syrup}}$$

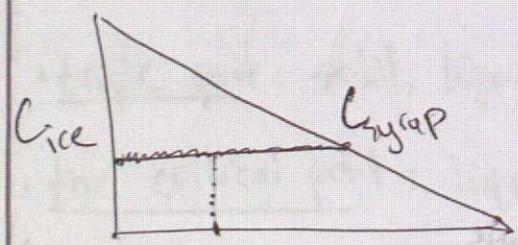
$$\text{Amount of ice} = \frac{\text{ice}}{\text{ice+syrup}}$$

Week 12: Lecture #12

Sugar + H₂O



Say we have 10% sugar composition

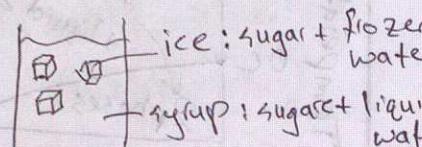


$$\text{syrup phase} = \frac{\text{ice}}{\text{syrup+ice}}$$

$$\text{ice} = \frac{\text{syrup}}{\text{ice+syrup}}$$

2 Variables
composition (component)
phase
wt %.

↳ also in percentage
% s.t.g.



Proof of Lever Rule

$$\begin{aligned} \frac{\text{mass}}{\text{sugar total}} &= \frac{m_{\text{sugar}}}{m_{\text{sugar in ice}}} + \frac{m_{\text{sugar}}}{m_{\text{sugar in syrup}}} \\ &= w_{\text{ice}} \cdot C_{\text{ice}} + w_{\text{syrup}} \cdot C_{\text{syrup}} \end{aligned}$$

Divide m_{total} on both sides

$$\frac{m_{\text{sugar total}}}{m_{\text{total}}} = \frac{w_{\text{ice}} \cdot C_{\text{ice}}}{m_{\text{total}}} + \frac{w_{\text{syrup}} \cdot C_{\text{syrup}}}{m_{\text{total}}}$$

$\underbrace{w_{\text{ice}}}_{\text{weight fraction of ice}} \quad \underbrace{w_{\text{syrup}}}_{\text{weight fraction of syrup}} \quad \underbrace{C_{\text{ice}}}_{\text{C}_0} \quad \underbrace{C_{\text{syrup}}}_{\text{W}_{\text{syrup}}}$

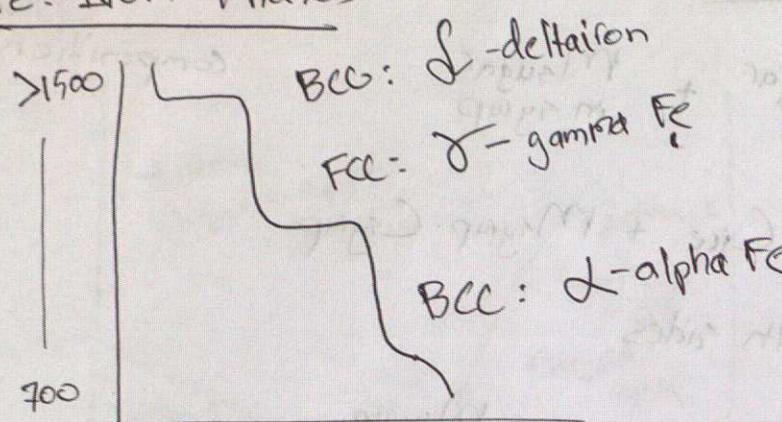
$$w_{\text{ice}} + w_{\text{syrup}} = 1$$

$$\therefore w_{\text{syrup}} = 1 - w_{\text{ice}}$$

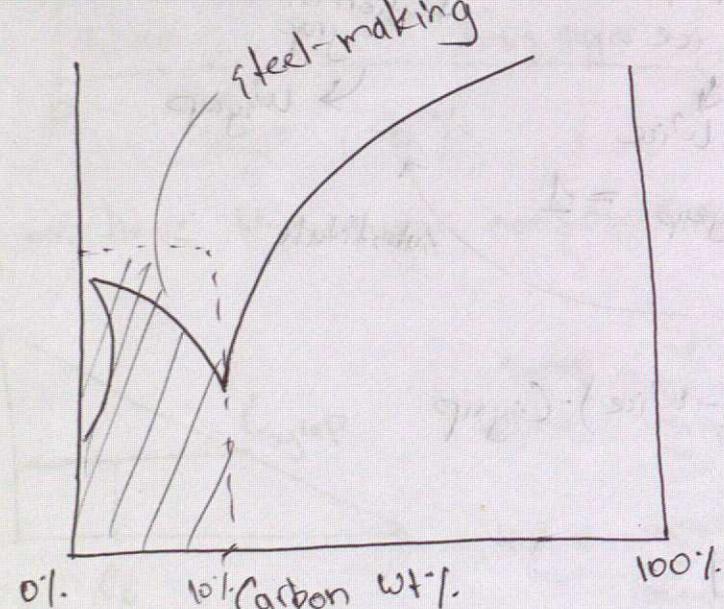
$$C_0 = w_{\text{ice}} \cdot C_{\text{ice}} + (1 - w_{\text{ice}}) \cdot C_{\text{syrup}}$$

$$w_{\text{ice}} = \frac{|C_0 - C_{\text{syrup}}|}{|C_{\text{ice}} - C_{\text{syrup}}|}$$

Fe: Iron Phases



Steel: Fe + C



Iron-Carbide Phase Diagram

